100% Final Submittal
14 August 2015

DEPARTMENT OF THE NAVY

NAVAL FACILITIES ENGINEERING COMMAND, MID-ATLANTIC

MARINE COPRS AIR STATION, CHERRY POINT, NORTH CAROLINA

CONSTRUCT COMPOSITE SHOP ADDITION, BLDG 4224
WO# 6328570

AT THE

MARINE CORPS AIR STATION

CHERRY POINT, NORTH CAROLINA

DESIGNED BY:

MAUNE BELANGIA FAULKENBERRY ARCHITECTS, PA
317-C POLLOCK STREET
NEW BERN, NORTH CAROLINA 28560

PLUMBING: CRENSHAW CONSULTING ENGINEERS, INC.
MECHANICAL: CRENSHAW CONSULTING ENGINEERS, INC.
ELECTRICAL: CRENSHAW CONSULTING ENGINEERS, INC.
STRUCTURAL: KAYDOS-DANIELS ENGINEERS, PLLC
LEAD & ASBESTOS TESTING: ECS CAROLINAS, LLP
FIRE PROTECTION: HUGHES ASSOCIATES, INC.
CIVIL: AVOLIS ENGINEERING, PA

SPECIFICATION APPROVED BY:

Design Director: _____
WILLIAM C. NEWTON

Date: 8-21-15

The Specification Sections applying to the Architectural Contract work for:

CONSTRUCT COMPOSITE SHOP ADDITION, BLDG 4224
Marine Corps Air Station Cherry Point, North Carolina
WO# 6328570

DIVISION 02 - EXISTING CONDITIONS

02 41 00	DEMOLITION

DIVISION 04 - MASONRY

04 20 00	MASONRY

DIVISION 05 - METALS

05 50 13	MISCELLANEOUS METAL FABRICATIONS
05 51 33	METAL LADDERS
05 52 00	METAL RAILINGS

WILLIAM L. FAULKENBERG
REGISTERED ARCHITECT
4862
NORTH CAROLINA
NEW BERN NC
8/14/2015

DIVISION 07 - THERMAL AND MOISTURE PROTECTION

07 21 13	BOARD AND BLOCK INSULATION
07 22 00	ROOF AND DECK INSULATION
07 27 10.00 10	BUILDING AIR BARRIER SYSTEM
07 27 13	SHEET AIR BARRIERS FOR METAL DECK
07 27 26	FLUID APPLIED MEMBRANE AIR BARRIERS
07 52 00	MODIFIED BITUMINOUS MEMBRANE ROOFING
07 60 00	FLASHING AND SHEET METAL
07 92 00	JOINT SEALANTS

DIVISION 08 - OPENINGS

08 11 13	STEEL DOORS AND FRAMES
08 33 23	OVERHEAD COILING DOORS
08 41 00	ALUMINUM FRAMING SYSTEMS
08 71 00	DOOR HARDWARE
08 81 00	GLAZING

DIVISION 09 - FINISHES

09 90 00	PAINTS AND COATINGS

DIVISION 10 - SPECIALTIES

10 14 00.20	INTERIOR SIGNAGE

DIVISION 11 – EQUIPMENT

11 13 10 DOCK BUMPERS

DIVISION 41 - MATERIAL PROCESSING AND HANDLING EQUIPMENT

41 22 13.15 BRIDGE CRANES, OVERHEAD ELECTRIC, UNDER RUNNING

The Specification Sections applying to the Structural Subcontract work for:

CONSTRUCT COMPOSITE SHOP ADDITION, BLDG 4224
Marine Corps Air Station Cherry Point, North Carolina
WO# 6328570

<u>DIVISION 03 - CONCRETE</u>

03 30 00	CAST-IN-PLACE CONCRETE

<u>DIVISION 05 - METALS</u>

05 12 00	STRUCTURAL STEEL
05 21 19	OPEN WEB STEEL JOIST FRAMING
05 30 00	STEEL DECKS

<u>DIVISION 31 - EARTHWORK</u>

31 66 13	HELICAL PILES AND HELICAL ANCHORS

NORTH CAROLINA PROFESSIONAL SEAL 032586 ENGINEER LUCAS G. A. GELO

08.17.15

The Specification Sections applying to the Civl Subcontract work for:

CONSTRUCT COMPOSITE SHOP ADDITION, BLDG 4224
Marine Corps Air Station Cherry Point, North Carolina
WO# 6328570

DIVISION 03 - CONCRETE

03 30 04	CONCRETE FOR SITE WORK

DIVISION 31 - EARTHWORK

31 23 00.00 20	EXCAVATION AND FILL
31 31 16.13	CHEMICAL TERMITE CONTROL

DIVISION 33 - UTILITIES

33 30 00	SANITARY SEWERS

NORTH CAROLINA PROFESSIONAL SEAL 15738 8/13/15 ENGINEER JOHN KEVIN AVOLIS

The Specification Sections applying to the Life Safety and Fire Protection Subcontract work for:

CONSTRUCT COMPOSITE SHOP ADDITION, BLDG 4224
Marine Corps Air Station Cherry Point, North Carolina
WO# 6328570

DIVISION 07 - THERMAL AND MOISTURE PROTECTION
07 84 00 FIRESTOPPING

DIVISION 21 - FIRE SUPPRESSION
21 13 13.00 20 WET PIPE SPRINKLER SYSTEM, FIRE PROTECTION

DIVISION 28 - ELECTRONIC SAFETY AND SECURITY
28 31 63.00 20 ANALOG/ADDRESSABLE INTERIOR FIRE ALARM SYSTEM

COMMONWEALTH OF VIRGINIA
Aaron P Freid
AARON FREID
Lic. No. 44409
14 AUG 2015
PROFESSIONAL ENGINEER

The Specification Sections applying to the Plumbing, Mechanical, and Electrical Subcontract work for:

CONSTRUCT COMPOSITE SHOP ADDITION, BLDG 4224
Marine Corps Air Station Cherry Point, North Carolina
WO# 6328570

DIVISION 22 - PLUMBING

22 00 00	PLUMBING, GENERAL PURPOSE
22 15 14	GENERAL SERVICE COMPRESSED-AIR SYSTEMS, LOW PRESSURE

NORTH CAROLINA PROFESSIONAL SEAL 19709 ENGINEER JAMES R. CRENSHAW, JR.
8-14-15

DIVISION 23 - HEATING, VENTILATING, AND AIR CONDITIONING

23 00 00	AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEMS
23 03 00.00 20	BASIC MECHANICAL MATERIALS AND METHODS
23 05 93	TESTING, ADJUSTING, AND BALANCING FOR HVAC
23 07 00	THERMAL INSULATION FOR MECHANICAL SYSTEMS
23 09 23.13 20	DIRECT DIGITAL CONTROL SYSTEMS FOR HVAC
23 21 13.00 20	LOW TEMPERATURE WATER (LTW) HEATING SYSTEM
23 81 00.00 20	UNITARY AIR CONDITIONING EQUIPMENT

NORTH CAROLINA PROFESSIONAL SEAL 028374 ENGINEER JONATHAN D. REHMAN
8-14-15

DIVISION 26 - ELECTRICAL

26 00 00	BASIC ELECTRICAL MATERIALS AND METHODS
26 20 00	INTERIOR DISTRIBUTION SYSTEM
26 41 00	LIGHTNING PROTECTION SYSTEM
26 51 00	INTERIOR LIGHTING
26 56 00	EXTERIOR LIGHTING

NORTH CAROLINA PROFESSIONAL SEAL 34954 ENGINEER JEFFERY T. ROSEMAN
8-14-15

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DIVISION 03 - CONCRETE

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03 30 04 CONCRETE FOR SITE WORK

DIVISION 04 - MASONRY

04 20 00 MASONRY

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DIVISION 41 - MATERIAL PROCESSING AND HANDLING EQUIPMENT

41 22 13.15 BRIDGE CRANES, OVERHEAD ELECTRIC, UNDER RUNNING

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DOCUMENT 00 01 15

LIST OF DRAWINGS
04/15

PART 1 GENERAL

1.1 SUMMARY

This section lists the drawings for the project pursuant to contract clause "DFARS 252.236-7001, Contract Drawings, Maps and Specifications."

1.2 CONTRACT DRAWINGS

NAVFAC NO.	TITLE
12685614	TITLE SHEET
12685615	SITE PLAN - EXISTING CONDITIONS & DEMOLITION
12685616	SITE PLAN - NEW CONSTRUCTION
12685617	SEWER MAIN PROFILE
12685618	DETAILS
12685619	FIRST FLOOR PLAN - DEMOLITION
12685620	FIRST FLOOR PLAN - CONSTRUCTION
12685621	ENLARGED FIRST FLOOR PLAN - CONSTRUCTION
12685622	ROOF PLAN
12685623	EXTERIOR ELEVATION - DEMOLITION
12685624	EXTERIOR ELEVATION - CONSTRUCTION
12685625	EXTERIOR ELEVATION - CONSTRUCTION
12685626	BUILDING SECTION
12685627	WALL SECTIONS
12685628	WALL SECTIONS
12685629	MISCELLANEOUS DETAILS
12685630	MISCELLANEOUS DETAILS
12685631	DOOR & WINDOW SCHEDULE AND DETAILS
12685632	DOOR DETAILS
12685633	TYPICAL DETAILS AND GENERAL NOTES
12685634	TYPICAL CONSTRUCTION DETAILS
12685635	FOUNDATION PLAN
12685636	ROOF FRAMING PLAN
12685637	SECTIONS
12685638	BUILDING CODE AND LIFE SAFETY ANALYSIS
12685639	PARTIAL FLOOR PLAN - LIFE SAFETY
12685640	FIRE ALARM GENERAL NOTES AND LEGEND
12685641	PARTIAL FLOOR PLAN - FIRE ALARM
12685642	FIRE PROTECTION GENERAL NOTES AND LEGEND
12685643	PARTIAL FLOOR PLAN - FIRE PROTECTION
12685644	PARTIAL FLOOR PLAN - PLUMBING DEMOLITION
12685645	PARTIAL FLOOR PLAN - PLUMBING
12685646	MECHANICAL NOTES & LEGENDS
12685647	PARTIAL FLOOR PLAN - MECHANICAL DEMOLITION
12685648	PARTIAL FLOOR PLAN - MECHANICAL
12685649	MECHANICAL DETAILS
12685650	MECHANICAL SCHEDULES
12685651	MECHANICAL CONTROLS
12685652	ELECTRICAL NOTES & LEGENDS
12685653	PARTIAL FLOOR PLAN - ELECTRICAL DEMOLITION
12685654	PARTIAL FLOOR PLAN - POWER
12685655	PARTIAL FLOOR PLAN - LIGHTING

12685656	ROOF PLAN - LIGHTNING PROTECTION
12685657	ELECTRICAL DETAILS
12685658	ELECTRICAL DETAILS

-- End of Document --

SECTION 01 11 00

SUMMARY OF WORK
04/15

PART 1 GENERAL

1.1 WORK COVERED BY CONTRACT DOCUMENTS

1.1.1 Project Description

The work includes constructing a high-bay addition to and existing brick building to include HVAC and power and incidental related work.

1.1.2 Location

The work shall be located at the Fleet Readiness Center - East, Cherry Point, approximately as indicated. The exact location will be shown by the Contracting Officer.

1.2 OCCUPANCY OF PREMISES

Building(s) will be occupied during performance of work under this Contract.

Before work is started, the Contractor shall arrange with the Contracting Officer a sequence of procedure, means of access, space for storage of materials and equipment, and use of approaches, corridors, and stairways.

1.3 EXISTING WORK

In addition to "FAR 52.236-9, Protection of Existing Vegetation, Structures, Equipment, Utilities, and Improvements":

a. Remove or alter existing work in such a manner as to prevent injury or damage to any portions of the existing work which remain.

b. Repair or replace portions of existing work which have been altered during construction operations to match existing or adjoining work, as approved by the Contracting Officer. At the completion of operations, existing work shall be in a condition equal to or better than that which existed before new work started.

1.4 LOCATION OF UNDERGROUND UTILITIES

It shall be the responsibility of the contractor to locate all existing underground utilities that are within the limits of work, prior to any excavation activities. These include but are not limited to the following buried utilities: water lines, sanitary and storm sewers, steam condensate, fuel lines, gas lines, electrical ducts and direct buried conductors, commercial telephone, Base telephone, commercial cable TV, Base instructional cable TV, EMCS and fire alarm. The contractor shall employ the services of a qualified Utility locating company to locate, identify, and mark all underground utilities. The entire construction limits shall be thoroughly scanned and researched to determine existing utility locations. Any existing utilities that are indicated on the project drawings shall be considered for reference use by the locating company and shall be verified. All underground utilities shall be clearly marked with flags, paint or stakes prior to any digging operation except that required

to determine exact utility location and depth. CAUTION shall be used when trenching or excavating around or near buried utilities. The contractor shall be responsible for the timely repair and/or replacement of direct and collateral damage on any and all underground utilities that are severed, crushed, broken, displaced or otherwise disturbed by the construction operation. The Government shall not incur any additional cost for such repair or replacement. The contractor shall notify the FEAD a minimum of three working days prior to utility location. Do not continue with excavation or installation of new work without resolving elevation discrepancies and conflicts.

Notify the Contracting Officer at least 15 days prior to starting excavation work.

1.5 Navy and Marine Corps (NMCI) Coordination Requirements

1.5.1 NMCI Contractor Access

The NMCI Contractor must be allowed access to the facility towards the end of construction (finishes 90% complete, rough-in 100% complete, Inside Plant (ISP)/Outside Plant (OSP) infrastructure in place) to provide equipment in the telecommunications rooms and make final connections. The construction contractor will be required to coordinate his efforts with the NMCI contractor to facilitate joint use of building spaces during the final phases of construction. After the Contracting Officer has facilitated coordination meetings between the two contractors, the construction contractor must, within one week, incorporate the effort of additional contractor coordination into his construction schedule to demonstrate his plan for maintaining the contract duration.]

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.

-- End of Section --

SECTION 01 14 00

WORK RESTRICTIONS
04/15

PART 1 GENERAL

1.1 SPECIAL SCHEDULING REQUIREMENTS

a. The adjacent facility will remain in operation during the entire construction period. The Contractor must conduct his operations so as to cause the least possible interference with normal operations of the activity.

b. Permission to interrupt any Activity roads, railroads, and/or utility service must be requested in writing a minimum of 15 calendar days prior to the desired date of interruption.

e. The work under this contract requires special attention to the scheduling and conduct of the work in connection with existing operations. Identify on the construction schedule each factor which constitutes a potential interruption to operations.

1.2 CONTRACTOR ACCESS AND USE OF PREMISES

1.2.1 Activity Regulations

Ensure that Contractor personnel employed on the Activity become familiar with and obey Activity regulations including safety, fire, traffic and security regulations. Keep within the limits of the work and avenues of ingress and egress. Wear hard hats in designated areas. Do not enter any restricted areas unless required to do so and until cleared for such entry. Mark Contractor equipment for identification.

1.2.1.1 Subcontractors and Personnel Contacts

Provide a list of contact personnel of the Contractor and subcontractors including addresses and telephone numbers for use in the event of an emergency. As changes occur and additional information becomes available, correct and change the information contained in previous lists.

1.2.1.1.1 Identification Badges and Installation Access

Application for and use of badges will be as directed. Obtain access to the installation by participating in the Navy Commercial Access Control System (NCACS), or by obtaining passes each day from the Base Pass and Identification Office. Costs for obtaining passes through the NCACS are the responsibility of the Contractor. One-day passes, issued through the Base Pass and Identification Office, will be furnished without charge. Furnish a completed EMPLOYMENT ELIGIBILITY VERIFICATION (DHS FORM I-9) form for all personnel requesting badges. This form is available at http://www.uscis.gov/portal/site/uscis by searching or selecting Employment Verification (Form I-9). Immediately report instances of lost or stolen badges to the Contracting Officer.

a. NCACS Program: NCACS is a voluntary program in which Contractor personnel who enroll, and are approved, are subsequently granted access to the installation for a period up to one year, or the length of the

contract, whichever is less, and are not required to obtain a new pass from the Base Pass and Identification Office for each visit. The Government performs background screening and credentialing. Throughout the year the Contractor employee must continue to meet background screening standards. Periodic background screenings are conducted to verify continued NCACS participation and installation access privileges. Under the NCACS program, no commercial vehicle inspection is required, other than for Random Anti-Terrorism Measures (RAM) or in the case of an elevation of Force Protection Conditions (FPCON). Information on costs and requirements to participate and enroll in NCACS is available at http://www.rapidgate.com or by calling 1-877-727-4342. Contractors should be aware that the costs incurred to obtain NCACS credentials, or costs related to any means of access to a Navy Installation, are not reimbursable. Any time invested, or price(s) paid, for obtaining NCACS credentials will not be compensated in any way or approved as a direct cost of any contract with the Department of the Navy.

1.2.1.2 No Smoking Policy

Smoking is prohibited within and outside of all buildings on installation, except in designated smoking areas. This applies to existing buildings, buildings under construction and buildings under renovation. Discarding tobacco materials other than into designated tobacco receptacles is considered littering and is subject to fines. The Contracting Officer will identify designated smoking areas.

1.2.2 Working Hours

Regular working hours shall consist of an 8 1/2 hour period normally between the hours of 7:00 am to 3:30 pm, Monday through Friday, excluding Government holidays.

1.2.3 Work Outside Regular Hours

Work outside regular working hours requires Contracting Officer approval. Make application 15 calendar days prior to such work to allow arrangements to be made by the Government for inspecting the work in progress, giving the specific dates, hours, location, type of work to be performed, contract number and project title. Based on the justification provided, the Contracting Officer may approve work outside regular hours. During periods of darkness, the different parts of the work must be lighted in a manner approved by the Contracting Officer. Make utility cutovers after normal working hours or on Saturdays, Sundays, and Government holidays unless directed otherwise.

1.2.4 Occupied Building

The Contractor shall be working around existing buildings which are occupied. Do not enter the building without prior approval of the Contracting Officer.

The existing buildings and their contents must be kept secure at all times. Provide temporary closures as required to maintain security as directed by the Contracting Officer.

Provide dust covers or protective enclosures to protect existing work that remains and Government material located in the adjacent facility during the construction period.

1.2.5 Utility Cutovers and Interruptions

a. Make utility cutovers and interruptions after normal working hours or on Saturdays, Sundays, and Government holidays. Conform to procedures required in the paragraph "Work Outside Regular Hours."

b. Ensure that new utility lines are complete, except for the connection, before interrupting existing service.

c. Interruption to water, sanitary sewer, storm sewer, telephone service, electric service, air conditioning, heating, fire alarm, and compressed air are considered utility cutovers pursuant to the paragraph entitled "Work Outside Regular Hours."

d. Operation of Station Utilities: The Contractor must not operate nor disturb the setting of control devices in the station utilities system, including water, sewer, electrical, and steam services. The Government will operate the control devices as required for normal conduct of the work. The Contractor must notify the Contracting Officer giving reasonable advance notice when such operation is required.

1.3 SECURITY REQUIREMENTS

1.3.1 Station Regulations

No employee or representative of the contractor will be admitted to the work site without an Identification Badge or is specifically authorized admittance to the work site by the FEAD, Facilities Engineering & Acquisition Division..

1.3.2 Contractor Access to MCAS Cherry Point and Outlying Areas

Documentation requirements for granting access to MCAS Cherry Point for commercial and contract employers and employees. This document is an aid in meeting ASO 5500.14_ requirements and is not a substitute for the order.

1. Prime Contractor will provide a list of employees (prime and/or sub-contractor) that require Station access on company letterhead and include the contract number and a copy of the "base access table" outlined in your contract. NOTE: This list should include employee names ONLY. Do NOT include other personally identifiable information (PII) such as Social Security Number, Date of Birth, etc... Contractors who are hired for a period more than 30 days will be issued a contractor's badge after the conditions outlined in this document are met. The badge must be carried in plain view or readily accessible at all times while on Station. All badges will be issued for a period NOT TO EXCEED ONE YEAR regardless of the length of the contract. Upon the expiration of the badge, the company/employee will provide a new 50 state/national criminal records check and LRC prior to being re-badged. Any access from 1 day to less than 30 days, employers will provide the same documentation as stated above. In place of a badge a copy of this letter with the worker's name highlighted, stamped with the "Pass & ID" stamp, "Criminal Records Check (CRC) Sighted", and we will also annotate below the stamps the following statement: "Valid until (expiration date) then date and initial it." This document will be issued to each worker and IS their authorization to be aboard the installation. This letter must be carried on their person or readily accessible at all times while on Station.

2. Contractor personnel requesting access to MCAS Cherry Point must complete and sign the attached Local Records Check (LRC) Form.

3. Contractor personnel requesting access to MCAS Cherry Point can personally deliver the (original) LRC/ARI and the national background check to MCAS Pass & ID 2 full work days prior to requiring a badge or you may send the completed LRC (original) form to include the national background check in via FEDEX, UPS or EXPRESS Mail to arrive up to 5 days prior to your arrival. Address: Provost Marshal, Attn: Pass & ID Office, Marine Corps Air Station, Cherry Point, NC 28533-0035 or by US Mail, Provost Marshal's Office, Postal Service Center Box 8035, Marine Corps Air Station, Cherry Point, North Carolina 28533-0035. Transit time is 7 to 10 days regular mail. SSN and photo ID will be verified at this time. NOTE: Due to the sensitivity of the personal information contained in the LRC Release, these documents CAN NOT be faxed or e-mailed to MCAS Pass & ID. Per Air Station Order 5500.14.
In order to get a badge, you must be present, as it is photo badge.
If the vetting process works correctly, we should have your approved paperwork on hand pending your arrival.

4. MCAS Pass & ID will complete the local records check prior to contractor arriving for badging. If negative results are found, the sponsoring company (prime contractor) will be notified. NOTE: LRCs are only valid for 15 days, therefore the contractor must receive their badge within 15 days or they will have to resubmit the paperwork.

5. Individual Contractor Personnel report to Pass & ID for badging according to the following schedule:

LRC & Background Check Submitted:	Earliest Badging Opportunity:
Monday	Thursday
Tuesday	Friday
Wednesday	Monday (the following week)
Thursday	Tuesday (the following week)
Friday	Wednesday (the following week)

6. Individual Contractor Personnel MUST bring the following documents when reporting to Pass & ID for badging:

- Copy of LRC release previously submitted above.
- Picture ID (typically a driver's license)
- Social Security Card or official document listing SSN
- Birth Certificate or Passport to verify citizenship
- If NOT US citizen, provide proof of immigration status
- Copy of 50-State Background Check (must be less than 30-days old)

IMPORTANT NOTE: FEAD personnel (Construction Managers, Engineering Techs, or Contract Specialists) and FSCS personnel (Contract Surveillance Reps) will not receive, process, re-transmit or otherwise handle in any way PII information related to the badging process. Do NOT forward any of this information to FEAD or FSCS.

7. All employers/employees must provide a CRC from any internet

investigative service or any other investigative service company that provides a 50 state/national criminal records check and a check of the Sexual Offenders List. (Local county/state checks are not authorized and will not be accepted.) This records check must be a "complete" check covering the period from at the minimum their 18th birthday to present. The CRC must also have a statement in the records check that this is a "national records check" or the terminology the agency uses to indicate such. Please be sure of what you are requesting. If it is anything less then a national check, it will be rejected. The CRC can not be more than 30 days old at the time it is presented to Pass & ID personnel. CRCs may be obtained from, but not limited to the following sources (*):

A) WWW.SENTRYLINK.COM
B) WWW.INTEGRASCAN.COM
C) WWW.CRIMINALWATCHDOG.COM
D) WWW.CASTLEBRANCH.COM
E) WWW.KROLLBACKGROUNDSCREENING.COM
F) WWW.BACKGROUNDCHECKS.COM
G) WWW.LEXISNEXIS.COM

IMPORTANT NOTE: Cost of a background check can vary anywhere from $19 to $60 based on the type or amount of services requested. Minimum information required for a background check is the individual's last name, first name, middle name (optional) and date of birth, which must match exactly with your name and DOB on your driver's license or state ID. A social security number verification is also available at an additional cost.

8. In accordance with ASO 5500.14_ (not an all inclusive list), access will be denied if the individual:

A. Conviction of any felony offense.
B. Conviction of any offense involving a weapon.
C. Conviction of any drug offense involving manufacturing or trafficking.
D. More than 1 misdemeanor conviction of drug related offense over applicant's lifetime or 1 misdemeanor drug related offense within the last 5 years.
E. Conviction of any felony assault charge.
F. Conviction of any offense involving theft or larceny in excess of $500.00.
G. Conviction of any offense of felony domestic violence.
H. Conviction of any offense related to the felony abuse/neglect of a child.
I. Conviction of any sexual in nature related offense or registration as a sex offender.
J. Commission of any grievous criminal offense/misconduct while aboard any federal installation to include blatant disregard for rules and regulations of the Air Station (excluding minor traffic offences) .
K. Other Than Honorable, Bad Conduct, and Dishonorable discharges from the U.S. Military.
L. Those identified as undocumented citizens.
M. Those on the National Terrorist Watch List.
N. Any individual who attempts to hide or purposely fails to disclose all past criminal history during the vetting process.
O. Any individual determined by the PMO to present a risk to the security and safety of the Air Station and whose access is deemed not in the best interest of the Marine Corps.
P. Any individual who has been debarred from MCAS Cherry Point by the CO or is currently listed as debarred from any other federal installation.
Q. Any individual with an outstanding warrant for their arrest or apprehension.

9. Picture ID from a state or federal agency (i.e., valid driver's license or state identification card).

10. Social Security Card or any official document listing the SSN (letter from Social Security Administration listing the SSN, W-2 (tax form), DD-214, pay stub listing complete SSN). An additional source may be through the internet with E-Verify.

11. Birth certificates and passports are used when necessary to verify citizenship and are never used as a means to verify social security numbers.

12. If the employee is not a U.S. Citizen, PROOF OF IMMIGRATION STATUS must be provided and carried on their person or be readily accessible at all times while on station. Proof must also be provided if an individual is a naturalized U.S. citizen.

13. Due to recent changes with Privacy laws, please do not include social security numbers in the company letters being sent to this office. Additionally, all criminal record checks must be hand carried by the individual worker or brought in by the supervisor.

14. As of 19 Dec 07 security clearances are no longer valid as a means for requesting access to the installation. All personnel hired as commercial or contractor employees to work for a company aboard the installation will be required to provide a 50 state/national criminal check.

15. The changes in this document are effective as of 10 Jun 2014.

IMPORTANT NOTE: Until further notice, ID cards and vehicle passes issued to contractors at Camp Lejeune and New River are not valid at Cherry Point without a 50 state/national CRC in their possession at the time they are requesting access at MCAS Cherry Point.

(*) The United States Government and the United States Marine Corps does not endorse nor are they affiliated with any of the screening services mentioned above. We must be able to verify/validate the information contained in the CRC via telephone. If we are unable to validate the CRC the clearance information will not be accepted.

(**) Due to recent developments concerning the screening services of Criminal CBS (also DBA US Criminal Checks, INC), Net Detective, and ABI (Accurate Background Investigations), they are no longer authorized as a means for entry at MCAS Cherry Point.

Questions on these revised procedures should be addressed directly with Pass & ID personnel at CHPT_PASS-ID_OMB@USMC.MIL or 252-466-4683/5921.

1.3.3 FLEET READINESS CENTER, EAST (FRC EAST) REQUIREMENTS

FRC East is registered to the ISO 9001, ANSI 9100, ISO 14001, and OSHAS 18001 standards. In addition to these, registration under the Occupational Safety and Health Administration's Voluntary Protection Program is in progress. To adhere to the standards required of these programs, FRC East must ensure that all individuals accessing the facility are aware of the conditions and factors that affect the well-being of all employees, temporary workers, contractor personnel, visitors, and any other person in the workplace.

The following are requirements for granting access to Fleet Readiness Center East (FRC East) for commercial and contract employers and employees.

a. In the event of an emergency, including hazardous material spills, the individual discovering the emergency shall call 911 from any FRC East phone. Relay the grid number listed on the phone for location assistance. If you are calling from a cell phone, call 252-466-3616 - Fire Department Dispatch.

b. Badges will be displayed at all times and shall be returned upon completion of visit/work. Every badge is considered Government Property and all lost badges will be reported to the FRC East Badge and Decal Office located in Trailer 32.

c. The facility must be kept clean and orderly at all times. Ensure that you place all waste in proper receptacles so that the facility is maintained in a "Clean as you go" condition.

d. When in the FRC East industrial areas, wear the personal protective equipment (PPE) required for that area. PPE requirements are generally marked but if there is uncertainty, check with the area supervisor. Typically, safety glasses with side shields and steel toed shoes are required in most shops.

e. Smoking is NOT authorized while traveling from one facility location to another while walking or in a vehicle being operated anywhere within the FRC East compound. ABSOLUTELY NO SMOKING on the property except in Designated Smoking Areas.

f. Extra caution shall be taken around the flight line and aircraft turn-up areas to control trash, debris, and materials. Additionally, all personnel on the flight line must be continuously alert and stay clear of helicopter and jet operations in progress.

g. Vehicles must not obstruct aircraft movement or other daily operations.

h. If an emergency situation occurs which would endanger the health or safety of personnel, the area shall be evacuated. Re-entry to affected buildings will be at the discretion of uniformed guards, fire department, or safety office personnel only.

i. Decisions to evacuate will be from the FRC East Commanding Officer or his/her representative. Visitors/contractors, along with non-essential facility personnel, south of Harrison Drive, adjacent to Building 4224, will evacuate the facility first. Fifteen minutes later, the visitors/contractors south of Curtis Road, between Buildings 83 & 84, will evacuate the facility. Fifteen minutes later the visitors/contractors north of Curtis Road will evacuate the facility.

j. Cellular phones and photographic equipment are not authorized within FRC East unless they are approved in advance by the Security Office (252-464-7999). Cellular phones may be used on roof areas for emergency purposes only.

k. All vehicles must have proper passes, and no pass may be transferred between vehicles.

l. All vehicles will follow posted speed limits, which are: "Do not exceed 5 MPH on the outside of buildings, nor 3 MPH inside of any building".

m. Vehicle headlights must be on at all times within the facility.

n. All vehicles are required to slow down, sound horn, and proceed with caution at all cross aisles and other locations where vision is obstructed.

o. Personnel are strictly forbidden to introduce any substance into the storm drain system including catch basins, roof drains, and floor drains.

p. All facility entrants are responsible for all materials they bring into the facility and shall handle them in such a manner to ensure they are not left as "foreign objects" anywhere in the facility.

q. In case of a utility emergency on weekends or after normal work hours, call the Public Works Department trouble call desk at 252-466-4363.

r. The use of gasoline is prohibited for any purpose other than fueling motor vehicles. All gasoline-powered vehicles are prohibited inside FRC East buildings.

1.3.4 Mandatory Contract Performance Requirements for FRC East

a. All personnel working on site at FRC East under this contract must document their receipt and review of the information listed in FRCEASTINST 5000.1A, enclosure (1), annually. The Security Department will provide a means of completing initial review prior to FRC East entrance.

b. Foreign object (FO) is defined as any article or substance alien to the aircraft or assembly which is allowed to invade the product. Foreign Object Damage (FOD) is the damage that occurs due to these FOs. All FRC East work sites will be maintained in such a manner as to prevent FOD to aircraft and/or aircraft components. Work sites shall be kept clean at all times. All debris, scrap material, tools, and equipment will be cleared from the work site as work progresses. At no time will hoses, power cords, materials, etc. be permitted to create tripping hazards in areas of the work site.

c. In those cases where a contractor supervisor determines that solving a safety or health problem is beyond their control, but within the control of FRC East, the contractor shall notify the Contracting Officer.

d. All contractor employees performing work on site at FRC East shall immediately report any safety, security, or environmental violation to the Contracting Officer, who will notify the cognizant FRC East Safety/Security/Environmental Office. The initial FRC East notification can be made via phone or e-mail and should include as many applicable details as possible (date, time, identification numbers, tags, company, etc.). This initial notification will be made as soon as possible. A safety incident

will require the contractor to complete and submit an incident memo to the Contracting Officer, who will forward a copy to the FRC Safety Office within 24 hours of the accident/incident. This incident memo will include the full name of the person involved in the incident, their age, sex, job title, the name of the employing company, and the contract number/title. In addition, this memo will include the severity of the illness or injury, indirect cause(s) of the accident, and whether personal protective equipment was available and used.

e. All contractors and sub-contractors working within FRC East must develop and operate effective safety and health programs.

1.3.4.1 Additional Contract Performance Requirements for FRC East

a. Work above or anywhere near aircraft or passageways shall be avoided whenever possible. If this is not possible, the cognizant shop supervisor will be informed so arrangements can be made to protect, move, or evacuate assets from the area to minimize foreign object debris potential. The area below the elevated work area will be adequately marked and barricaded at all times. Under no circumstances will work be performed over unprotected spaces.

b. Constant control of tools and materials is required at all times in the following critical areas: Shop 91107 (Rotor Head Shop); Shop 91110 (Ordinance/Survival Shop); Shop 91109 (Aircraft Paint Shop and Aircraft Clean Shop); Shop 91104 (Aircraft Engine Shops); all shops in Building 4225 (Blade Vane); and all 6.2.1 aircraft hangars.

c. Tools and hardware will be controlled at all times to prevent migration out of the work site. Lost tools shall be reported to the Contracting Officer who will then notify the FRC East Tool Control Manager at 252-464-9741. Tools found unattended will be confiscated and reported to the Contracting Officer.

d. Personnel working on the flight line must be continuously alert, and stay clear of helicopter and jet operations in progress.

e. Work requiring any modification to an air pollution control device must be approved in advance by the Contracting Officer, who will obtain approval from the FRC East Air Quality Program Manager. These devices are marked with a 5" x 9" red placard and a contact number, 252-464-8412.

f. Work accomplished that will impact industrial ventilation systems or fans will require prior notification of the Contracting Officer, who will then notify the FRC East Air Quality Program Manager at 252-464-8412. These systems are continuously monitored.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

-- End of Section --

UNITED STATES MARINE CORPS

SECURITY & EMERGENCY SERVICES DIRECTORATE
POSTAL SERVICE CENTER BOX 8035
MARINE CORPS AIR STATION
CHERRY POINT, NORTH CAROLINA 28533-0035

IN REPLY REFER TO:
5512
PMO

From: Pass & Identification Office
To: PMO Records Manager

Via: (1) PMO Admin
(2) Criminal Investigation Division Office

Subj: REQUEST FOR LOCAL RECORDS CHECK FOR THE BELOW NAMED INDIVIDUAL

Encl: (1) Background Investigation Questionnaire
(2) Authorization to Release of Information

1. The following information is provided for pending access aboard MCAS, Cherry Point, NC

FULL NAME: _____

FULL SSN: _____

COMPANY/ SPONSOR'S NAME: _____

DATE OF BIRTH: _____

CURRENT ADDRESS: _____

CONTACT PHONE NUMBER: _____

SIGNATURE: _____

PMO / CID USE ONLY **TLO VERIFIED(DATE/TIME/INITIALS)**_____

INDIVIDUAL CONTACTED (DATE/TIME/INITIALS : _____

☐ APPROVED ☐ DENIED

_____
APPROVAL OFFICIAL SIGNATURE

(SORN NM05512-2 Badge and Access Control System Records)
AUTHORITY: 10 U.S.C. 5013, Secretary of the Navy; 10 U.S.C. 5041, Headquarters, Marine Corps; OPNAVINST 5530.14C, Navy Physical Security; Marine Corps Order P5530.14, Marine Corps Physical Security Program Manual; and E.O. 9397 (SSN), as amended.PURPORSE: To control physical access to DoD, Department of the Navy (DoN) or U.S. Marine Corps Installations/Units by identifying or verifying individuals for the purpose of protecting U.S./Coalition/allied government/national security areas of responsibility. ROUTINE USE: The DoD 'Blanket Routine Uses' that appear at the beginning of the Navy's compilation of systems of records notices apply to this system. DISCLOSURE: Disclosure is voluntary; however, failure to provide the requested information may result in the denial of physical access to DoD, DoN, or USMC installations/units.

Authorization for Release of Information

Carefully read this authorization to release information about you, then sign and date it in ink.

I Authorize any investigator, special agent, or other duly accredited representative of the OPM, the Federal Bureau of Investigation, the Department of Defense, the Department of State, and any other authorized Federal agency, to request criminal record information about me from criminal justice agencies for the purpose of determining my eligibility for requesting access to the facilities aboard Marine Corps Air Station Cherry Point N.C.

I Authorize custodians of records and other sources of information pertaining to me to release such information upon request of the investigator, special agent, or other duly accredited representative of any Federal agency authorized above regardless of any previous agreement to the contrary.

I Understand that, for some sources of information, a separate specific release will be needed, and I may be contacted for such a release at a later date.

I Understand that the information released by records custodians and sources of information is for official use by the Federal Government only for the purposes provided above, and it may be disclosed by the Government only as authorized by law.

Photocopies of this authorization that show my signature are NOT VALID.

Signature (sign in ink)	**Full Name (First, Middle, Last)**	**Date Signed(mm/dd/yyyy)**
Other Names used	**Date of Birth**	**Social Security Number**
Current Street Address	**City, State, Zip Code**	**Contact Telephone Number**

PRIVACY ACT STATEMENT

(SORN NM05512-2 Badge and Access Control System Records)

AUTHORITY: 10 U.S.C. 5013, Secretary of the Navy; 10 U.S.C. 5041, Headquarters, Marine Corps; OPNAVINST 5530.14C, Navy Physical Security; Marine Corps Order P5530.14, Marine Corps Physical Security Program Manual; and E.O. 9397 (SSN), as amended.

PURPORSE: To control physical access to DoD, Department of the Navy (DoN) or U.S. Marine Corps Installations/Units by identifying or verifying individuals for the purpose of protecting U.S./Coalition/allied government/national security areas of responsibility.

ROUTINE USE: The DoD 'Blanket Routine Uses' that appear at the beginning of the Navy's compilation of systems of records notices apply to this system.

DISCLOSURE: Disclosure is voluntary; however, failure to provide the requested information may result in the denial of physical access to DoD, DoN, or USMC installations/units.

Enclosure (1)

BACKGROUND INVESTIGATION QUESTIONNAIRE

PRIVACY ACT STATEMENT

AUTHORITY: 10 U.S.C. 5013, Secretary of the Navy; 10 U.S.C. 5041, Headquarters, Marine Corps; OPNAVINST 5530.14C, Navy Physical Security; Marine Corps Order P5530.14, Marine Corps Physical Security Program Manual; and E.O. 9397 (SSN). **PURPOSE:** To control physical access to DoD, Department of the Navy (DoN) or U.S. Marine Corps Installations/Units by identifying or verifying individuals for the purpose of protecting U.S./ Coalition/allied government/national security areas of responsibility. **ROUTINE USE:** The DoD 'Blanket rpoutine uses' that appear at the beginning of the navy's compilation of systems of records notices apply to this system. **DISCLOSURE:** Voluntary. However, failure to provide the requested information may result in denial of physical access to DoD, DoN, or USMC installations/units.

PRINT CLEARLY IN BLACK INK

NAME (Last, First, Middle, Jr. or Sr.)	Social Security Number

Current Address (Number, Street),	City	State	Zip Code	County

Date From	Date To

Alias/AKA's If yes, also list the dates used

Home Telephone	Cell Telephone	Email Address

Sex:	Race	Height	Weight	Hair	Eyes	Date of Birth
☐ Male ☐ Female						

Place of Birth: City	State	Country	Driver's License Number	
			State	Number

PREVIOUS ADDRESSES

(List all previous addresses for the past five years, start with the last address and work backward in time.)

Street	City	County	State	Zip Code	Date From	Date To

MILITARY STATUS

Have you ever served in any Armed Forces; Army, Navy, Air Force, Marines, Coast Guard, National Guard, or any reserve unit?
YES ☐ NO ☐ **If YES, provide information below.**

Date From	Date To	Military Branch	Rank	Discharge Type

If you have been discharged from any Military Service with less than an Honorable Discharge, explain below. (For example - general discharge under honorable conditions):

CRIMINAL HISTORY

Excluding minor tickets for traffic and parking violations, have you ever been detained, arrested, cited, convicted, charged or placed in pre-trial diversion, or been a suspect for any offense or violation of any statute, ordinance, law or regulation by any civil or military authority in this country or any other country since reaching the age of 18?

YES ☐ NO ☐

INTENTIONALLY FAILING TO DISCLOSE ALL CRIMINAL HISTORY COULD RESULT IN THE AUTOMATIC DENIAL OF ACCESS TO MCAS CHERRY POINT

Date	Charges	Misdemeanor or Felony	Disposition	City	State

Are you currently on Probation or Parole? YES ☐ NO ☐ If YES, where and for what? List parole/probation start date and end date.

I CERTIFY THAT THE INFORMATION I HAVE PROVIDED IS TRUE TO THE BEST OF MY KNOWLEDGE AND THAT I HAVE NOT WILLFULLY OR INTENTIONALLY WITHHELD ANY INFORMATION. I UNDERSTAND THAT PROVIDING FALSE OR MISLEADING INFORMATION ON MY IDENTITY OR CRMINAL HISTORY CAN RESULT IN THE DENIAL OF ACCESS TO THE AIR STATION AND POSSIBLE CRIMINAL CHARGES UNDER TITLE 18 OF THE U.S. CODE.

FULL NAME

SIGNATURE AND DATE

SECTION 01 20 00.00 20

PRICE AND PAYMENT PROCEDURES
04/15

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

U.S. ARMY CORPS OF ENGINEERS (USACE)

EP-1110-1-8	(2009) Construction Equipment Ownership and Operating Expense Schedule

1.2 SUBMITTALS

The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Schedule of prices

1.3 SCHEDULE OF PRICES

1.3.1 Data Required

Within 15 calendar days of notice of award, prepare and deliver to the Contracting Officer a schedule of prices (construction contract). Provide a detailed breakdown of the contract price, giving quantities for each of the various kinds of work, unit prices, and extended prices therefore.

1.3.2 Schedule Instructions

Payments will not be made until the Schedule of Prices has been submitted to and accepted by the Contracting Officer. Identify the cost for site work, and include incidental work to the 5 foot line. Identify costs for the building(s), and include work out to the 5 foot line. Work out to the 5 foot line shall include construction encompassed within a theoretical line 5 feet from the face of exterior walls and shall include attendant construction, such as cooling towers, placed beyond the 5 foot line.

1.3.3 Schedule Requirements for HVAC TAB

The field work Section 23 05 93, "HVAC Testing/Adjusting/Balancing" shall be broken down in the Schedule of Prices and in the Construction Progress Documentation by separate line items which reflect measurable deliverables. Specific payment percentages for each line item shall be determined on a case by case basis for each contract. The line items shall be as follows:

a. Approval of Design Review Report: The TABS Agency is required to conduct a review of the project plans and specifications to identify any feature, or the lack thereof, that would preclude

successful testing and balancing of the project HVAC systems. The resulting findings shall be submitted to the Government to allow correction of the design. The progress payment shall be issued after review and approval of the report.

b. Approval of the pre-field engineering report: The TABS Agency submits a report which outlines the scope of field work. The report shall contain details of what systems will be tested, procedures to be used, sample report forms for reporting test results and a quality control checklist of work items that must be completed before TABS field work commences.

c. Season I field work: Incremental payments are issued as the TABS field work progresses. The TABS Agency mobilizes to the project site and executes the field work as outlined in the pre-field engineering report. The HVAC water and air systems are balanced and operational data shall be collected for one seasonal condition (either summer or winter depending on project timing).

d. Approval of Season I report: On completion of the Season I field work, the data is compiled into a report and submitted to the Government. The report is reviewed, and approved, after ensuring compliance with the pre-field engineering report scope of work.

e. Completion of Season I field QA check: Contract QC and Government representatives meet the TABS Agency at the jobsite to retest portions of the systems reported in the Season I report. The purpose of these tests are to validate the accuracy and completeness of the previously submitted Season I report.

f. Approval of Season II report: The TABS Agency completes all Season II field work, which is normally comprised mainly of taking heat transfer temperature readings, in the season opposite of that under which Season I performance data was compiled. This data shall be compiled into a report and submitted to the Government. On completion of submittal review to ensure compliance with the pre-field engineering report scope, progress payment is issued. Progress payment is less than that issued for the Season I report since most of the water and air balancing work effort is completed under Season I.

1.4 CONTRACT MODIFICATIONS

In conjunction with the Contract Clause "DFARS 252.236-7000, Modification Proposals-Price Breakdown," and where actual ownership and operating costs of construction equipment cannot be determined from Contractor accounting records, equipment use rates shall be based upon the applicable provisions of the EP-1110-1-8.

1.5 CONTRACTOR'S INVOICE

1.5.1 Content of Invoice

Requests for payment in accordance with the terms of the contract shall consist of the following:

a. Contractor's Invoice on NAVFAC Form 7300/30, which shall show, in summary form, the basis for arriving at the amount of the invoice.

b. Contractor's Monthly Estimate for Voucher (LANTNAVFACENGCOM Form 4-4330/110 (New 7/84)), with subcontractor and supplier payment certification.

c. Affidavit to accompany invoice (LANTDIV NORVA Form 4-4235/4 (Rev. 5/81)).

d. Updated copy of submittal register.

e. Updated copy of progress schedule. Furnish as specified in "FAR 52.236-15, Schedules for Construction Contracts."

1.5.2 Monthly Invoices and Supporting Forms

Forms will be furnished by the Contracting Officer. Requests for payment shall be processed in accordance with "FAR 52.232-5, Payments Under Fixed-Price Construction Contracts." Monthly invoices and supporting forms for work performed through the anniversary award date of the contract shall be submitted to the Contracting Officer between the 1st - 7th if contract's last digit is 0, 1, 2; 8th - 14th if contract's last digit is 3 or 4; 15th - 21st if contract's last digit is 5, 6, or 7; 22nd and last if the contract's last digit is 8th or 9th day of the month. Payments will be using Wide Area Workflow (WAWF). Submit the following documents with invoice WAWF:

a. Contractor's invoice

b. Contractor's monthly estimate for voucher

c. Affidavit

d. Updated submittal register

e. Progress schedule

f. Certificate of Progress Payments

g. Contractor Safety Self Evaluation Checklist

1.6 PAYMENTS TO THE CONTRACTOR

Payments will be made on submission of itemized requests by the Contractor which comply with the requirements of this section, and will be subject to reduction for overpayments or increase for underpayments made on previous payments to the Contractor.

1.6.1 Obligation of Government Payments

The obligation of the Government to make payments required under the provisions of this contract will, at the discretion of the Contracting Officer, be subject to reductions and/or suspensions permitted under the FAR and agency regulations including the following in accordance with "FAR 32.503-6:

a. Reasonable deductions due to defects in material or workmanship;

b. Claims which the Government may have against the Contractor under or in connection with this contract;

c. Unless otherwise adjusted, repayment to the Government upon demand for overpayments made to the Contractor; and

d. Failure to provide up to date record drawings not current as stated in Contract Clause "FAC 5252.236-9310, Record Drawings."

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.

-- End of Section --

SECTION 01 30 00

ADMINISTRATIVE REQUIREMENTS
04/15

PART 1 GENERAL

1.1 SUBMITTALS

The following shall be submitted per Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

List of contact personnel

1.2 MINIMUM INSURANCE REQUIREMENTS

Procure and maintain during the entire period of performance under this contract the following minimum insurance coverage:

a. Comprehensive general liability: $500,000 per occurrence

b. Automobile liability: $200,000 per person, $500,000 per occurrence for bodily injury, $20,000 per occurrence for property damage

c. Workmen's compensation as required by Federal and State workers' compensation and occupational disease laws.

d. Employer's liability coverage of $100,000, except in States where workers compensation may not be written by private carriers,

e. Others as required by North Carolina State law.

f. The Cancellation clause on the insurance certificate should read:

"Cancellation or any material change in the policies adversely affecting the interest of the Government in such insurance shall not be effective for such period as may be prescribed by the laws of the State in which this contract is to be performed and in no event less than **thirty (30)** days after written notice thereof to the Contracting Officer."

1.3 CONTRACTOR PERSONNEL REQUIREMENTS

1.3.1 Subcontractors and Personnel

Furnish a list of contact personnel of the Contractor and subcontractors including addresses and telephone numbers for use in the event of an emergency. As changes occur and additional information becomes available, correct and change the information contained in previous lists.

1.3.2 Identification Badges

Identification badges will be furnished without charge. Application for and use of badges will be as directed. Immediately report instances of lost or stolen badges to the Contracting Officer.

Commercial and contract employees will be issued a contractor's badge good for one year. Commercial and contract employees are required to resubmit a complete 50 state criminal records check in order to renew their contractor's badge.

If an employee is terminated prior to end of the contract, the contractor shall return the base identification card to the Contracting Officer. This requirement also applies to all sub-contract employees.

In no event will a contractor employee be permitted access to the US Marine Corps Air Station for the purpose of on-site performance without the documentation.

1.3.3 Contractor Personnel Requirements

Follow Security requirements addressed in 01 14 00 WORK RESTRICTIONS.

1.4 SUPERVISION

Have at least one qualified supervisor capable of reading, writing, and conversing fluently in the English language on the job site during working hours. In addition, if a Quality Control (QC) representative is required on the contract, then that individual shall also have fluent English communication skills.

1.5 PRECONSTRUCTION CONFERENCE

After award of the contract but prior to commencement of any work at the site, meet with the Contracting Officer to discuss and develop a mutual understanding relative to the administration of the value engineering and safety program, preparation of the schedule prices, shop drawings, and other submittals, scheduling programming, and prosecution of the work. Major subcontractors who will engage in the work shall also attend.

1.6 INFORMAL PARTNERING

To most effectively accomplish the contract, the Government requires the formation of a cohesive partnership with the contractor and its subcontractors. The partnering relationship is based upon trust, dedication to common goals, an understanding of each other's expectations and values, and a commitment to success. The goals of the partnering process are improved communication, efficiency and cost effectiveness, increased opportunity for innovation, and the continuous improvement of product quality. The partnership will strive to draw in the strength of each organization in an effort to achieve a quality project done right the first time, within budget, on schedule, and without any safety mishaps, thereby providing the opportunity for the contractor to make a reasonable profit. This level of partnering is an introduction to partnering concepts and benefits and should become a part of the preconstruction conference. The senior FEAD and contract persons present will jointly host the initial session. The partners will determine the frequency of the follow-on sessions. Partnering sessions should be held at or near the location of the FEAD office.

1.7 ELECTRONIC MAIL (E-MAIL) ADDRESS

The Contractor shall establish and maintain electronic mail (e-mail) capability along with the capability to open various electronic attachments in Microsoft, Adobe Acrobat, and other similar formats. Within 10 days

after contractor award, the Contractor shall provide the Contracting Officer a single (only one) e-mail address for electronic communications from the Contracting Officer related to this contract including, but not limited to contract documents, invoice information, request for proposals, and other correspondence. The Contracting Officer may also use e-mail to notify the Contractor of base access conditions when emergency conditions warrant, such as hurricanes, terrorist threats, etc. Multiple e-mail addresses will not be allowed.

It is the Contractor's responsibility to make timely distribution of all Contracting Officer initiated e-mail with its own organization including the field office(s). The Contractor shall promptly notify the Contracting Officer, in writing, of any changes to this e-mail address.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.

-- End of Section --

SECTION 01 32 16.00 20

CONSTRUCTION PROGRESS DOCUMENTATION
04/15

PART 1 GENERAL

1.1 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Construction schedule

1.2 ACCEPTANCE

Prior to the start of work, prepare and submit to the Contracting Officer for acceptance a construction schedule in the form of a Bar Chart in accordance with the terms in Contract Clause "FAR 52.236-15, Schedules for Construction Contracts," except as modified in this contract. Acceptance of an error free Baseline Schedule and updates is a condition precedent to processing the Contractor's pay request.

1.3 SCHEDULE FORMAT

1.3.1 Bar Chart Schedule

The Bar Chart shall show submittals, government review periods, material/equipment delivery, utility outages, on-site construction, inspection, testing, and closeout activities. The Bar Chart shall be time scaled and generated using an electronic spreadsheet program.

1.4 UPDATED SCHEDULES

Update the Construction schedule at monthly intervals or when the schedule has been revised. The updated schedule shall be kept current, reflecting actual activity progress and plan for completing the remaining work. Submit copies of purchase orders and confirmation of delivery dates as directed.

1.5 3-WEEK LOOK AHEAD SCHEDULE

The Contractor shall prepare and issue a 3-Week Look Ahead schedule to provide a more detailed day-to-day plan of upcoming work identified on the Construction Schedule. The work plans shall be keyed to activity numbers when a NAS is required and updated each week to show the planned work for the current and following two-week period. Additionally, include upcoming outages, closures, preparatory meetings, and initial meetings. Identify critical path activities on the Three-Week Look Ahead Schedule. The detail work plans are to be bar chart type schedules, maintained separately from the Construction Schedule on an electronic spreadsheet program and printed on 8 ½ by 11 sheets as directed by the Contracting Officer. Activities shall not exceed 5 working days in duration and have sufficient level of detail to assign crews, tools and equipment required to complete the work. Three hard copies and one electronic file of the 3-Week Look Ahead Schedule shall be delivered to the Contracting Officer no later than 8 a.m. each Monday and reviewed during the weekly CQC Coordination Meeting.

1.6 CORRESPONDENCE AND TEST REPORTS:

All correspondence (e.g., letters, Requests for Information (RFIs), e-mails, meeting minute items, Production and QC Daily Reports, material delivery tickets, photographs, etc.) shall reference Schedule activities that are being addressed. All test reports (e.g., concrete, soil compaction, weld, pressure, etc.) shall reference schedule activities that are being addressed.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.
-- End of Section --

SECTION 01 33 00

SUBMITTAL PROCEDURES
04/15

PART 1 GENERAL

1.1 DEFINITIONS

1.1.1 Submittal Descriptions (SD)

Submittals requirements are specified in the technical sections. Submittals are identified by Submittal Description (SD) numbers and titles as follows:

SD-01 Preconstruction Submittals

Certificates of insurance.
Surety bonds.
List of proposed subcontractors.
List of proposed products.
Construction Progress Schedule.
Submittal register.
Schedule of prices.
Health and safety plan.
Work plan.
Quality control plan.
Environmental protection plan.

SD-02 Shop Drawings

Drawings, diagrams and schedules specifically prepared to illustrate some portion of the work.

Diagrams and instructions from a manufacturer or fabricator for use in producing the product and as aids to the Contractor for integrating the product or system into the project.

Drawings prepared by or for the Contractor to show how multiple systems and interdisciplinary work will be coordinated.

SD-03 Product Data

Catalog cuts, illustrations, schedules, diagrams, performance charts, instructions and brochures illustrating size, physical appearance and other characteristics of materials, systems or equipment for some portion of the work.

Samples of warranty language when the contract requires extended product warranties.

SD-04 Samples

Fabricated or unfabricated physical examples of materials, equipment or workmanship that illustrate functional and aesthetic characteristics of a material or product and establish standards by which the work can be judged.

Color samples from the manufacturer's standard line (or custom color samples if specified) to be used in selecting or approving colors for the project.

Field samples and mock-ups constructed on the project site establish standards by which the ensuring work can be judged. Includes assemblies or portions of assemblies which are to be incorporated into the project and those which will be removed at conclusion of the work.

SD-05 Design Data

Design calculations, mix designs, analyses or other data pertaining to a part of work.

SD-06 Test Reports

Report signed by authorized official of testing laboratory that a material, product or system identical to the material, product or system to be provided has been tested in accord with specified requirements. (Testing must have been within three years of date of contract award for the project.)

Report which includes findings of a test required to be performed by the Contractor on an actual portion of the work or prototype prepared for the project before shipment to job site.

Report which includes finding of a test made at the job site or on sample taken from the job site, on portion of work during or after installation.

Investigation reports.
Daily logs and checklists.
Final acceptance test and operational test procedure.

SD-07 Certificates

Statements printed on the manufacturer's letterhead and signed by responsible officials of manufacturer of product, system or material attesting that product, system or material meets specification requirements. Must be dated after award of project contract and clearly name the project.

Document required of Contractor, or of a manufacturer, supplier, installer or Subcontractor through Contractor, the purpose of which is to further quality of orderly progression of a portion of the work by documenting procedures, acceptability of methods or personnel qualifications.

Confined space entry permits.
Text of posted operating instructions.

SD-08 Manufacturer's Instructions

Preprinted material describing installation of a product, system or material, including special notices and (MSDS)concerning impedances, hazards and safety precautions.

SD-09 Manufacturer's Field Reports

Documentation of the testing and verification actions taken by manufacturer's representative at the job site, in the vicinity of the job site, or on a sample taken from the job site, on a portion of the work, during or after installation, to confirm compliance with manufacturer's standards or instructions. The documentation must be signed by an authorized official of a testing laboratory or agency and must state the test results; and indicate whether the material, product, or system has passed or failed the test.

Factory test reports.

SD-10 Operation and Maintenance Data

Data that is furnished by the manufacturer, or the system provider, to the equipment operating and maintenance personnel, including manufacturer's help and product line documentation necessary to maintain and install equipment. This data is needed by operating and maintenance personnel for the safe and efficient operation, maintenance and repair of the item.

This data is intended to be incorporated in an operations and maintenance manual or control system.

SD-11 Closeout Submittals

A collection of documents representing materials and systems installed or provided to the Government during the course of completing all contract requirements. Closeout submittals must include all approved material submittals and other requirements that describe the finished product provided to the Government. Operational and maintenance manuals, if required, are included in these submittals. As-built drawings must actually describe any deviations that were approved by the Contracting Officer. Refer to the specific closeout procedures required by specification Section 01 78 00, "Closeout Submittals".

1.1.2 Approving Authority

Office or designated person authorized to approve submittal.

1.1.3 Work

As used in this section, on- and off-site construction required by contract documents, including labor necessary to produce submittals, construction, materials, products, equipment, and systems incorporated or to be incorporated in such construction.

1.2 SUBMITTALS

Government approval is required for all submittals Submit the following in accordance with this section.

SD-01 Preconstruction Submittals

Submittal Register

1.3 SUBMITTAL CLASSIFICATION

Submittals are classified as follows:

1.4 FORWARDING SUBMITTALS REQUIRING GOVERNMENT APPROVAL

1.4.1 Submittals Required from the Contractor

As soon as practicable after award of contract, and before procurement of fabrication, forward to the Architect-Engineer: MBF Architects, PA, 317-C Pollock St., New Bern, NC 28560, all submittals required in the specification sections, including shop drawings, product data and samples.

The Architect-Engineer for this project will review and approve for the Contracting Officer those submittals reserved for Contracting Officer approval to verify submittals comply with the contract requirements.

1.4.1.1 O&M Data

The Architect-Engineer for this project will review and approve for the Contracting Officer O&M Data to verify the submittals comply with the contract requirements; submit data specified for a given item within 30 calendar days after the item is delivered to the contract site.

In the event the Contractor fails to deliver O&M Data within the time limits specified, the Contracting Officer may withhold from progress payments 50 percent of the price of the item with which such O&M Data are applicable.

1.4.1.2 Submittals Reserved for NAVFAC MIDLANT Approval

As an exception to the standard submittal procedure specified above, submit the following to the Commander, NAVFAC MIDLANT 9324 Virginia Avenue, Bldg. Z-140 Room 126, Norfolk, VA 23511-3095, ATTN: CODE COFP.

a. All fire protection system submittals

b. All fire alarm system submittals

1.5 PREPARATION

1.5.1 Transmittal Form

Transmit each submittal, except sample installations and sample panels, to office of approving authority. Transmit submittals with transmittal form prescribed by Contracting Officer and standard for project. The transmittal form shall identify Contractor, indicate date of submittal, and include information prescribed by transmittal form and required in paragraph entitled "Identifying Submittals." Process transmittal forms to record actions regarding sample panels and sample installations.

1.5.2 Identifying Submittals

When submittals are provided by a Subcontractor, the Prime Contractor is to prepare, review and stamp with Contractor's approval all specified submittals prior to submitting for Government approval.

Identify submittals, except sample installations and sample panels, with the following information permanently adhered to or noted on each separate component of each submittal and noted on transmittal form. Mark each copy of each submittal identically, with the following:

a. Project title and location.

b. Construction contract number.

c. Date of the drawings and revisions.

d. Name, address, and telephone number of subcontractor, supplier, manufacturer and any other subcontractor associated with the submittal.

e. Section number of the specification section by which submittal is required.

f. Submittal description (SD) number of each component of submittal.

g. When a resubmission, add alphabetic suffix on submittal description, for example, submittal 18 would become 18A, to indicate resubmission.

h. Product identification and location in project.

1.5.3 Format for SD-02 Shop Drawings

Shop drawings are not to be less than 8 1/2 by 11 inches nor more than 30 by 42 inches, except for full size patterns or templates. Prepare drawings to accurate size, with scale indicated, unless other form is required. Drawings are to be suitable for reproduction and be of a quality to produce clear, distinct lines and letters with dark lines on a white background.

Present 8 1/2 by 11 inches sized shop drawings as part of the bound volume for submittals required by section. Present larger drawings in sets.

Include on each drawing the drawing title, number, date, and revision numbers and dates, in addition to information required in paragraph entitled, "Identifying Submittals," of this section.

Reserve a blank space, no smaller than 2 inches on the right hand side of each sheet for the Government disposition stamp.

Dimension drawings, except diagrams and schematic drawings; prepare drawings demonstrating interface with other trades to scale. Use the same unit of measure for shop drawings as indicated on the contract drawings. Identify materials and products for work shown.

Include the nameplate data, size and capacity on drawings. Also include applicable federal, military, industry and technical society publication references.

1.5.4 Format of SD-03 Product Data and SD-08 Manufacturer's Instructions

Present product data submittals for each section as a complete, bound volume. Include table of contents, listing page and catalog item numbers for product data.

Indicate, by prominent notation, each product which is being submitted; indicate specification section number and paragraph number to which it pertains.

Supplement product data with material prepared for project to satisfy submittal requirements for which product data does not exist. Identify this material as developed specifically for project, with information and

format as required for submission of SD-07 Certificates.

Include the manufacturer's name, trade name, place of manufacture, and catalog model or number on product data. Also include applicable federal, military, industry and technical society publication references. Should manufacturer's data require supplemental information for clarification, submit as specified for SD-07 Certificates.

Where equipment or materials are specified to conform to industry and technical society reference standards of the organizations such as American National Standards Institute (ANSI), ASTM International (ASTM), National Electrical Manufacturer's Association (NEMA), Underwriters Laboratories (UL), and Association of Edison Illuminating Companies (AEIC), submit proof of such compliance. The label or listing by the specified organization will be acceptable evidence of compliance. In lieu of the label or listing, submit a certificate from an independent testing organization, competent to perform testing, and approved by the Contracting Officer. State on the certificate that the item has been tested in accordance with the specified organization's test methods and that the item complies with the specified organization's reference standard.

Collect required data submittals for each specific material, product, unit of work, or system into a single submittal and marked for choices, options, and portions applicable to the submittal. Mark each copy of the product data identically. Partial submittals will not be accepted for expedition of construction effort.

Submit manufacturer's instructions prior to installation.

1.5.5 Format of SD-04 Samples

Furnish samples in sizes below, unless otherwise specified or unless the manufacturer has prepackaged samples of approximately same size as specified:

a. Sample of Equipment or Device: Full size.

b. Sample of Materials Less Than 2 by 3 inches: Built up to 8 1/2 by 11 inches.

c. Sample of Materials Exceeding 8 1/2 by 11 inches: Cut down to 8 1/2 by 11 inches and adequate to indicate color, texture, and material variations.

d. Sample of Linear Devices or Materials: 10 inch length or length to be supplied, if less than 10 inches. Examples of linear devices or materials are conduit and handrails.

e. Sample of Non-Solid Materials: Pint. Examples of non-solid materials are sand and paint.

f. Color Selection Samples: 2 by 4 inches. Where samples are specified for selection of color, finish, pattern, or texture, submit the full set of available choices for the material or product specified. Sizes and quantities of samples are to represent their respective standard unit.

g. Sample Panel: 4 by 4 feet.

h. Sample Installation: 100 square feet.

Samples Showing Range of Variation: Where variations in color, finish, pattern, or texture are unavoidable due to nature of the materials, submit sets of samples of not less than three units showing extremes and middle of range. Mark each unit to describe its relation to the range of the variation.

Reusable Samples: Incorporate returned samples into work only if so specified or indicated. Incorporated samples are to be in undamaged condition at time of use.

Recording of Sample Installation: Note and preserve the notation of area constituting sample installation but remove notation at final clean up of project.

When color, texture or pattern is specified by naming a particular manufacturer and style, include one sample of that manufacturer and style, for comparison.

1.5.6 Format of SD-05 Design Data and SD-07 Certificates

Provide design data and certificates on 8 1/2 by 11 inches paper. Provide a bound volume for submittals containing numerous pages.

1.5.7 Format of SD-06 Test Reports and SD-09 Manufacturer's Field Reports

Provide reports on 8 1/2 by 11 inches paper in a complete bound volume.

Indicate by prominent notation, each report in the submittal. Indicate specification number and paragraph number to which it pertains.

1.5.8 Format of SD-10 Operation and Maintenance Data (O&M)

Comply with the requirements specified in Section 01 78 23 OPERATION AND MAINTENANCE DATA for O&M Data format.

1.5.9 Format of SD-01 Preconstruction Submittals and SD-11 Closeout Submittals

When submittal includes a document which is to be used in project or become part of project record, other than as a submittal, do not apply Contractor's approval stamp to document, but to a separate sheet accompanying document.

1.6 QUANTITY OF SUBMITTALS

1.6.1 Number of Copies of SD-02 Shop Drawings

Submit six copies of submittals of shop drawings requiring review and approval only by QC organization and seven copies of shop drawings requiring review and approval by Contracting Officer.

1.6.2 Number of Copies of SD-03 Product Data and SD-08 Manufacturer's Instructions

Submit in compliance with quantity requirements specified for shop drawings.

1.6.3 Number of Samples SD-04 Samples

a. Submit two samples, or two sets of samples showing range of variation, of each required item. One approved sample or set of samples will be retained by approving authority and one will be returned to Contractor.

b. Submit one sample panel or provide one sample installation where directed. Include components listed in technical section or as directed.

c. Submit one sample installation, where directed.

d. Submit one sample of non-solid materials.

1.6.4 Number of Copies SD-05 Design Data and SD-07 Certificates

Submit in compliance with quantity requirements specified for shop drawings.

1.6.5 Number of Copies SD-06 Test Reports and SD-09 Manufacturer's Field Reports

Submit in compliance with quantity and quality requirements specified for shop drawings other than field test results that will be submitted with QC reports.

1.6.6 Number of Copies of SD-10 Operation and Maintenance Data

Submit Five copies of O&M Data to the Contracting Officer for review and approval.

1.6.7 Number of Copies of SD-01 Preconstruction Submittals and SD-11 Closeout Submittals

Unless otherwise specified, submit three sets of administrative submittals.

1.7 VARIATIONS

Variations from contract requirements require both Designer of Record (DOR) and Government approval pursuant to contract Clause FAR 52.236-21 and will be considered where advantageous to Government.

1.7.1 Considering Variations

Discussion with Contracting Officer prior to submission, after consulting with the DOR, will help ensure functional and quality requirements are met and minimize rejections and re-submittals. When contemplating a variation which results in lower cost, consider submission of the variation as a Value Engineering Change Proposal (VECP).

Specifically point out variations from contract requirements in transmittal letters. Failure to point out deviations may result in the Government requiring rejection and removal of such work at no additional cost to the Government.

1.7.2 Proposing Variations

When proposing variation, deliver written request to the Contracting Officer, with documentation of the nature and features of the variation and why the variation is desirable and beneficial to Government, including the

DOR's written analysis and approval. If lower cost is a benefit, also include an estimate of the cost savings. In addition to documentation required for variation, include the submittals required for the item. Clearly mark the proposed variation in all documentation.

1.7.3 Warranting That Variations Are Compatible

When delivering a variation for approval, Contractor, including its Designer(s) of Record, warrants that this contract has been reviewed to establish that the variation, if incorporated, will be compatible with other elements of work.

1.7.4 Review Schedule Is Modified

In addition to normal submittal review period, a period of 10 working days will be allowed for consideration by the Government of submittals with variations.

1.8 SUBMITTAL REGISTER

Prepare and maintain submittal register, as the work progresses. Do not change data which is output in columns (c), (d), (e), and (f) as delivered by Government; retain data which is output in columns (a), (g), (h), and (i) as approved. A submittal register showing items of equipment and materials for which submittals are required by the specifications is provided as an attachment. This list may not be all inclusive and additional submittals may be required. The Government will provide the initial submittal register

Column (c): Lists specification section in which submittal is required.

Column (d): Lists each submittal description (SD No. and type, e.g. SD-02 Shop Drawings) required in each specification section.

Column (e): Lists one principal paragraph in specification section where a material or product is specified. This listing is only to facilitate locating submitted requirements. Do not consider entries in column (e) as limiting project requirements.

Column (f): Indicate approving authority for each submittal.

Thereafter, the Contractor is to track all submittals by maintaining a complete list, including completion of all data columns, including dates on which submittals are received and returned by the Government.

1.8.1 Use of Submittal Register

Submit submittal register with QC plan and project schedule required by Section 01 45 00.00 20 CONSTRUCTION QUALITY CONTROL. Verify that all submittals required for project are listed and add missing submittals. Coordinate and complete the following fields on the register submitted with the QC plan and the project schedule:

Column (a) Activity Number: Activity number from the project schedule.

Column (g) Contractor Submit Date: Scheduled date for approving authority to receive submittals.

Column (h) Contractor Approval Date: Date Contractor needs approval of submittal.

Column (i) Contractor Material: Date that Contractor needs material delivered to Contractor control.

1.8.2 Contractor Use of Submittal Register

Update the following fields in the Government-furnished submittal register program or equivalent fields in program utilized by Contractor with each submittal throughout contract.

Column (b) Transmittal Number: Contractor assigned list of consecutive numbers.

Column (j) Action Code (k): Date of action used to record Contractor's review when forwarding submittals to QC.

Column (l) List date of submittal transmission.

Column (q) List date approval received.

1.8.3 Approving Authority Use of Submittal Register

Update the following fields in the Government-furnished submittal register program or equivalent fields in program utilized by Contractor.

Column (b) Transmittal Number: Contractor assigned list of consecutive numbers.

Column (l) List date of submittal receipt.

Column (m) through (p) List Date related to review actions.

Column (q) List date returned to Contractor.

1.8.4 Action Codes

Entries for columns (j) and (o), are to be used are as follows (others may be prescribed by Transmittal Form):

1.8.4.1 Government Review Action Codes

"A" - "Approved as submitted"; "Completed"

"B" - "Approved, except as noted on drawings"; "Completed"

"C" - "Approved, resubmission required"; "Resubmit"

"D" - "Returned by correspondence"; "Completed"

"E" - "Disapproved (See attached)"; "Resubmit"

"F" - "Receipt acknowledged"; "Completed"

"G" - "Other (Specify)"; "Resubmit"

"X" - "Receipt acknowledged, does not comply"; "Resubmit"

1.8.5 Copies Delivered to the Government

Deliver one copy of submittal register updated by Contractor to Government with each invoice request.

1.9 SCHEDULING

Schedule and submit concurrently submittals covering component items forming a system or items that are interrelated. Include certifications to be submitted with the pertinent drawings at the same time. No delay damages or time extensions will be allowed for time lost in late submittals. An additional 7 calendar days will be allowed and shown on the register for review and approval of submittals for refrigeration and HVAC control systems.

a. Coordinate scheduling, sequencing, preparing and processing of submittals with performance of work so that work will not be delayed by submittal processing. Allow for potential resubmittal of requirements.

b. Submittals called for by the contract documents will be listed on the register. If a submittal is called for but does not pertain to the contract work, the Contractor is to include the submittal in the register and annotate it "N/A" with a brief explanation. Approval by the Contracting Officer does not relieve the Contractor of supplying submittals required by the contract documents but which have been omitted from the register or marked "N/A."

c. Re-submit register and annotate monthly by the Contractor with actual submission and approval dates. When all items on the register have been fully approved, no further re-submittal is required.

d. Carefully control procurement operations to ensure that each individual submittal is made on or before the Contractor scheduled submittal date shown on the approved "Submittal Register."

e. Except as specified otherwise, allow review period, beginning with receipt by approving authority, that includes at least 15 working days for submittals for QC Manager approval and 20 working days for submittals for Contracting Officer approval. Period of review for submittals with Contracting Officer approval begins when Government receives submittal from QC organization.

f. For submittals requiring review by fire protection engineer, allow review period, beginning when Government receives submittal from QC organization, of 30 working days for return of submittal to the Contractor.

g. Period of review for each resubmittal is the same as for initial submittal.

1.9.1 Reviewing, Certifying, Approving Authority

Contracting Officer is approving authority for all submittal items.

1.9.2 Constraints

Conform to provisions of this section, unless explicitly stated otherwise for submittals listed or specified in this contract.

Submit complete submittals for each definable feature of work. Submit at the same time components of definable feature interrelated as a system.

When acceptability of a submittal is dependent on conditions, items, or materials included in separate subsequent submittals, submittal will be returned without review.

Approval of a separate material, product, or component does not imply approval of assembly in which item functions.

1.9.3 QC Organization Responsibilities

a. Note date on which submittal was received from Contractor on each submittal.

b. Review each submittal; and check and coordinate each submittal with requirements of work and contract documents.

c. Review submittals for conformance with project design concepts and compliance with contract documents.

d. Act on submittals, determining appropriate action based on QC organization's review of submittal.

(1) When QC Manager is approving authority, take appropriate action on submittal from the possible actions defined in paragraph entitled, "Approved/Accepted Submittals," of the section."

(2) When Contracting Officer is approving authority or when variation has been proposed, forward submittal to Government with certifying statement or return submittal marked "not reviewed" or "revise and resubmit" as appropriate. The QC organization's review of submittal determines appropriate action.

e. Ensure that material is clearly legible.

f. Stamp each sheet of each submittal with QC certifying statement or approving statement, except that data submitted in bound volume or on one sheet printed on two sides may be stamped on the front of the first sheet only.

(1) When approving authority is Contracting Officer, QC organization will certify submittals forwarded to Contracting Officer with the following certifying statement:

"I hereby certify that the (equipment) (material) (article) shown and marked in this submittal is that proposed to be incorporated with contract Number (_____), is in compliance with the contract drawings and specification, can be installed in the allocated spaces, and is submitted for Government approval.

Certified by Submittal Reviewer _____, Date _____
(Signature when applicable)

Certified by QC Manager _____, Date _____"
(Signature)

(2) When approving authority is QC Manager, QC Manager will use the following approval statement when returning submittals to

Contractor as "Approved" or "Approved as Noted."

"I hereby certify that the (material) (equipment) (article) shown and marked in this submittal and proposed to be incorporated with contract Number (_____), is in compliance with the contract drawings and specification, can be installed in the allocated spaces, and is approved for use.

Certified by Submittal Reviewer _____, Date _____
(Signature when applicable)

Approved by QC Manager _____, Date _____"
(Signature)

g. Sign certifying statement or approval statement. The QC organization member designated in the approved QC plan is the person signing certifying statements. The use of original ink for signatures is required. Stamped signatures are not acceptable.

h. Update submittal register as submittal actions occur and maintain the submittal register at project site until final acceptance of all work by Contracting Officer.

i. Retain a copy of approved submittals at project site, including Contractor's copy of approved samples.

1.10 GOVERNMENT APPROVING AUTHORITY

When approving authority is Contracting Officer, the Government will:

a. Note date on which submittal was received from QC Manager.

b. Review submittals for approval within scheduling period specified and only for conformance with project design concepts and compliance with contract documents.

c. Identify returned submittals with one of the actions defined in paragraph entitled, "Review Notations," of this section and with markings appropriate for action indicated.

Upon completion of review of submittals requiring Government approval, stamp and date approved submittals. copies of the approved submittal will be retained by the Contracting Officer and copies of the submittal will be returned to the Contractor.

1.10.1 Review Notations

Contracting Officer review will be completed within calendar days after date of submission. Submittals will be returned to the Contractor with the following notations:

a. Submittals marked "approved" or "accepted" authorize the Contractor to proceed with the work covered.

b. Submittals marked "approved as noted" "or approved except as noted, resubmittal not required," authorize the Contractor to proceed with the work covered provided he takes no exception to the corrections.

c. Submittals marked "not approved" or "disapproved," or "revise and

resubmit," indicate noncompliance with the contract requirements or design concept, or that submittal is incomplete. Resubmit with appropriate changes. No work shall proceed for this item until resubmittal is approved.

d. Submittals marked "not reviewed" will indicate submittal has been previously reviewed and approved, is not required, does not have evidence of being reviewed and approved by Contractor, or is not complete. A submittal marked "not reviewed" will be returned with an explanation of the reason it is not reviewed. Resubmit submittals returned for lack of review by Contractor or for being incomplete, with appropriate action, coordination, or change.

1.11 DISAPPROVED SUBMITTALS

Contractor shall make corrections required by the Contracting Officer. If the Contractor considers any correction or notation on the returned submittals to constitute a change to the contract drawings or specifications; notice as required under the clause entitled, "Changes," is to be given to the Contracting Officer. Contractor is responsible for the dimensions and design of connection details and construction of work. Failure to point out deviations may result in the Government requiring rejection and removal of such work at the Contractor's expense.

If changes are necessary to submittals, the Contractor shall make such revisions and submission of the submittals in accordance with the procedures above. No item of work requiring a submittal change is to be accomplished until the changed submittals are approved.

1.12 APPROVED SUBMITTALS

The Contracting Officer's approval or acceptance of submittals is not to be construed as a complete check, and indicates only that the general method of construction, materials, detailing and other information are satisfactory.

Approval or acceptance will not relieve the Contractor of the responsibility for any error which may exist, as the Contractor under the Contractor Quality Control (CQC) requirements of this contract is responsible for dimensions, the design of adequate connections and details, and the satisfactory construction of all work.

After submittals have been approved or accepted by the Contracting Officer, no resubmittal for the purpose of substituting materials or equipment will be considered unless accompanied by an explanation of why a substitution is necessary.

1.13 APPROVED SAMPLES

Approval of a sample is only for the characteristics or use named in such approval and is not be construed to change or modify any contract requirements. Before submitting samples, the Contractor to assure that the materials or equipment will be available in quantities required in the project. No change or substitution will be permitted after a sample has been approved.

Match the approved samples for materials and equipment incorporated in the work. If requested, approved samples, including those which may be damaged in testing, will be returned to the Contractor, at his expense, upon

completion of the contract. Samples not approved will also be returned to the Contractor at its expense, if so requested.

Failure of any materials to pass the specified tests will be sufficient cause for refusal to consider, under this contract, any further samples of the same brand or make of that material. Government reserves the right to disapprove any material or equipment which previously has proved unsatisfactory in service.

Samples of various materials or equipment delivered on the site or in place may be taken by the Contracting Officer for testing. Samples failing to meet contract requirements will automatically void previous approvals. Contractor to replace such materials or equipment to meet contract requirements.

Approval of the Contractor's samples by the Contracting Officer does not relieve the Contractor of his responsibilities under the contract.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

-- End of Section --

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION
Construct Composite Shop Addition, Bldg. 4224

CONTRACTOR

ACTIVITY NO	TRANSMITTAL NO	SPEC SECT	DESCRIPTION ITEM SUBMITTED	PARAGRAPH #	CLASSIFICATION	GOVT OR A/E REVWR	CONTRACTOR: SCHEDULE DATES			CONTRACTOR ACTION			APPROVING AUTHORITY					MAILED TO CONTR/ DATE RCD FRM APPR AUTH	REMARKS
							SUBMIT	APPROVAL NEEDED BY	MATERIAL NEEDED BY	ACTION CODE	DATE OF ACTION	DATE FWD TO APPR AUTH/ DATE RCD FROM CONTR	DATE FWD TO OTHER REVIEWER	DATE RCD FROM OTH REVIEWER	ACTION CODE	DATE OF ACTION		
(a)	(b)	(c)	(d)	(e)	(f)		(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)
		01 20 00.00 20	SD-01 Preconstruction Submittals															
			Schedule of prices	1.3														
		01 30 00	SD-01 Preconstruction Submittals															
			List of contact personnel	1.3.1														
		01 32 16.00 20	SD-01 Preconstruction Submittals															
			Construction schedule	1.2														
		01 33 00	SD-01 Preconstruction Submittals															
			Submittal Register	1.8														
		01 35 26	SD-01 Preconstruction Submittals															
			Accident Prevention Plan (APP)	1.7														
			Activity Hazard Analysis (AHA)	1.8														
			Crane Critical Lift Plan	1.7.1														
			Crane Operators	1.6.1.3														
			SD-06 Test Reports															
			Notifications and Reports	1.12														
			Accident Reports	1.12.2														
			Crane Reports	1.12.3														
			SD-07 Certificates															
			Confined Space Entry Permit	1.9														
			Hot work permit	1.9														
			License Certificates															
			Contractor Safety Self-Evaluation	1.4														
			Checklist															
		01 45 00.00 20	SD-01 Preconstruction Submittals															
			Construction Quality Control (QC)	1.6.1														
			Plan															

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION
Construct Composite Shop Addition, Bldg. 4224

CONTRACTOR

ACTIVITY NO	TRANSMITTAL NO	SPEC SECT	DESCRIPTION ITEM SUBMITTED	PARAGRAPH #	CLASSIFICATION	GOVT OR A/E REVWR	CONTRACTOR: SCHEDULE DATES			CONTRACTOR ACTION			APPROVING AUTHORITY					
							SUBMIT	APPROVAL NEEDED BY	MATERIAL NEEDED BY	ACTION CODE	DATE OF ACTION	DATE FWD TO APPR AUTH/ DATE RCD FROM CONTR	DATE FWD TO OTHER REVIEWER	DATE RCD FROM OTH REVIEWER	ACTION CODE	DATE OF ACTION	MAILED TO CONTR/ DATE RCD FRM APPR AUTH	REMARKS
(a)	(b)	(c)	(d)	(e)	(f)		(g)	(h)	(i)	(j)	(k)	(l)	(m)	(n)	(o)	(p)	(q)	(r)
		01 50 00	SD-01 Preconstruction Submittals															
			Construction site plan	1.3														
			Traffic control plan	3.3.1														
		01 57 19.00 20	SD-01 Preconstruction Submittals															
			Preconstruction Survey	1.5.1														
			Solid Waste Management Plan	1.9														
			and Permit															
			Regulatory Notification	1.5.2														
			Environmental Protection Plan	1.6														
			Contractor/Vendor Environmental	1.5.6														
			Service Agreement															
			SD-06 Test Reports															
			Laboratory Analysis	1.10.2														
			Disposal Requirements	1.19.2														
			SD-11 Closeout Submittals															
			Waste Determination	1.10														
			Documentation															
			Disposal Documentation for	1.11.1														
			Hazardous and Regulated Waste															
			Contractor 40 CFR Employee	1.5.5														
			Training Records															
			Solid Waste Management Report	1.9.1														
			Contractor Hazardous Material	1.10.1														
			Inventory Log															
			Contractor Hazardous Material	1.11														
			Inventory Log															

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		01 57 19.00 20	Hazardous Waste/Debris	1.17.1														
			Management															
		01 62 35	SD-01 Preconstruction Submittals															
			Biobased Products	1.7														
		01 78 00	SD-10 Operation and Maintenance															
			Data															
			Equipment/Product Warranty List	1.4.1														
			SD-11 Closeout Submittals															
			As-Built Drawings	1.3.1														
			Record Of Materials	1.3.3														
			Utility As-Built Drawings	1.3.2														
			Equipment/Product Warranty Tag	1.4.2														
			Form DD1354	1.5														
			Checklist for Form DD1354	1.5														
		01 78 30.00 22	SD-11 Closeout Submittals															
			GIS Data Deliverables	1.3.7														
		02 41 00	SD-01 Preconstruction Submittals															
			Existing Conditions	1.10	G													
			SD-07 Certificates															
			Demolition Plan	1.2.1														
			Notification	1.6														
			SD-11 Closeout Submittals															
			Receipts	3.3.3														
		02 82 16.00 20	SD-03 Product Data															
			Vacuums	3.1.5	G													
			Respirators	3.1.1.1	G													

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		02 82 16.00 20	Amended water	1.2.2	G													
			Material Safety Data Sheets	1.3.8	G													
			(MSDS) for all materials															
			Encapsulants	2.1	G													
			SD-06 Test Reports															
			Asbestos disposal quantity report	3.3.3.2	G													
			SD-07 Certificates															
			Asbestos hazard abatement plan	1.3.9	G													
			Private qualified person	1.5.1	G													
			documentation															
			Contractor's license	1.5.4	G													
			Competent person	1.5.2	G													
			Worker's license	1.5.3	G													
			Landfill approval	1.3.11	G													
			Employee training	1.3.3	G													
			Medical certification	1.3.12	G													
			Waste shipment records	1.3.11	G													
			Respiratory Protection Program	1.3.6	G													
			Delivery tickets	1.3.11	G													
			Vacuums	3.1.5	G													
			Ventilation systems	3.1.5	G													
			equipment used to contain	3.1	G													
			airborne asbestos fibers															
			encapsulants	2.1	G													
			Notifications	1.3.4														
			SD-11 Closeout Submittals															

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		02 82 16.00 20	Notifications	1.3.4	G													
			Rental equipment	1.6.1	G													
			Respirator program records	1.3.6.1	G													
		03 30 00	SD-01 Preconstruction Submittals															
			Quality Control Plan	1.6.4														
			Quality Control Personnel	1.6.5														
			Certifications															
			Quality Control Organizational	1.6.5														
			Chart															
			Laboratory Accreditation	1.6.7														
			SD-02 Shop Drawings															
			Reinforcing steel	1.6.2.1														
			SD-03 Product Data															
			Joint sealants	2.4.8														
			Joint filler	2.4.7														
			Materials for Forms	2.1														
			Cementitious Materials	2.4.1														
			Vapor retarder and Vapor barrier	2.4.6														
			Concrete Curing Materials	2.3.3														
			Reinforcement	2.5														
			Admixtures	2.4.5														
			Mechanical Reinforcing Bar	2.5.2														
			Connectors															
			Local/Regional Materials	1.8.1														
			Biodegradable Form Release	2.4.9														
			Agent															

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		03 30 00	SD-05 Design Data															
			mix design	2.3.1														
			SD-06 Test Reports															
			Concrete mix design	1.6.1.1														
			Fly ash	1.6.3.1														
			Pozzolan	1.6.3.1														
			Ground granulated blast-furnace	1.6.3.2														
			slag															
			Aggregates	2.4.3														
			Tolerance report	3.10.2.1														
			Compressive strength tests	3.13.2.3														
			Unit weight of structural concrete	3.13.2.5														
			Ion concentration	3.13.2.6														
			Air Content	3.13.2.4														
			Slump Tests	3.13.2.1														
			Water	2.4.2														
			SD-07 Certificates															
			Reinforcing Bars	2.5.1														
			Welder Qualifications	1.9														
			Field Testing Technician and	1.6.5.2														
			Testing Agency															
			SD-08 Manufacturer’s Instructions															
			Curing Compound	2.3.3														
		03 30 04	SD-03 Product Data															
			Air-Entraining Admixture	2.1.3.1														

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		03 30 04	Water-Reducing or Retarding	2.1.3.3														
			Admixture															
			Curing Materials	2.1.9														
			Reinforcing Steel	2.1.5														
			Expansion Joint Filler Strips,	2.1.6														
			Premolded															
			SD-06 Test Reports															
			Aggregates	2.1.2														
			Concrete Mixture Proportions	1.3.2														
			SD-07 Certificates															
			Cementitious Materials	2.1.1														
			Aggregates	2.1.2														
		04 20 00	SD-02 Shop Drawings															
			Detail Drawings	1.4.5														
			SD-03 Product Data															
			Clay or Shale Brick	2.2														
			Cement	2.6.3														
			Insulation	2.11														
			Insulation	3.13														
			Cold Weather Installation	1.6.2														
			SD-04 Samples															
			Clay or Shale Brick	2.2														
			Portable Panel	1.4.3														
			SD-05 Design Data															
			Unit Strength Method	1.2.2.1														
			SD-06 Test Reports															

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		04 20 00	Field Testing of Mortar	3.16.1														
			Field Testing of Grout	3.16.2														
			Masonry Cement	2.6.3														
			SD-07 Certificates															
			Clay or Shale Brick	2.2														
			Concrete Masonry Units (CMU)	2.3														
			Anchors, Ties, and Bar	2.8														
			Positioners															
			Expansion-Joint Materials	2.12														
			Joint Reinforcement	2.9														
			Masonry Cement	2.6.3														
			Insulation	2.11														
			Insulation	2.11														
			Insulation	3.13														
			Insulation	3.13														
			Admixtures for Masonry Mortar	2.6.1														
			Admixtures for Grout	2.7.1														
			Contamination	1.4.2														
			SD-08 Manufacturer’s Instructions															
			Masonry Cement	2.6.3														
			SD-10 Operation and Maintenance															
			Data															
			Plastic Identification	1.2.1														
		05 12 00	SD-02 Shop Drawings															
			Fabrication drawings	1.4.2														
			SD-03 Product Data															

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		05 12 00	Shop primer	2.6.2														
			Welding electrodes and rods	2.4.1														
			Non-Shrink Grout	2.4.2														
			SD-06 Test Reports															
			Bolts, nuts, and washers	2.3														
			SD-07 Certificates															
			Steel	2.2														
			Bolts, nuts, and washers	2.3														
			Galvanizing	2.5														
			AISC Fabrication Plant Quality	1.3														
			Certification															
			AISC Erector Quality Certification	1.3														
			Welding procedures and	1.4.3.1														
			qualifications															
			Welding electrodes and rods	2.4.1														
		05 21 19	SD-01 Preconstruction Submittals															
			Welder qualification	1.5.2														
			Material Safety Data Sheet	1.5.2														
			SD-02 Shop Drawings															
			Steel joist framing	1.5.1														
			SD-06 Test Reports															
			Erection inspection	3.3.1														
			Welding inspections	3.3.1														
			SD-07 Certificates															
			Accessories	2.1														
			Certification of Compliance	1.5.2														

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		05 30 00	SD-02 Shop Drawings															
			Fabrication Drawings	1.3.5														
			Metal Closure Strips	2.3.2.1														
			SD-03 Product Data															
			Accessories	2.2														
			Deck Units	2.3.1														
			Galvanizing Repair Paint	2.1.3.1														
			Galvanizing Repair Paint	2.1.6														
			Joint Sealant Material	2.1.5														
			Mechanical Fasteners	2.2.7														
			Powder-Actuated Tool Operator	1.3.2														
			Welding Equipment	1.3.3														
			Welding Rods and Accessories	1.3.3														
			Flexible Closure Strips	2.1.7														
			SD-05 Design Data															
			Deck Units	2.3.1														
			SD-07 Certificates															
			Fire Safety	1.3.4.1														
			Wind Storm Resistance	1.3.4.2														
		05 50 13	SD-02 Shop Drawings															
			angles	2.4														
		05 51 33	SD-02 Shop Drawings															
			Ladders	2.3														
			SD-03 Product Data															
			Ladders	2.3														
		05 52 00	SD-02 Shop Drawings															

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		05 52 00	Fabrication Drawings	1.2.1														
			Iron and Steel Hardware	2.1														
			Steel Shapes, Plates, Bars and	2.1														
			Strips															
			SD-03 Product Data															
			Structural Steel Plates, Shapes,	2.3														
			and Bars															
			Structural Steel Tubing	2.4														
			Masonry Anchorage Devices	2.6														
			Protective Coating	2.8														
			Steel Guardrails and Handrails	2.9														
			SD-07 Certificates															
			Welder Qualification	1.4.1														
		07 21 13	SD-03 Product Data															
			Block or board insulation	2.1														
			Accessories	2.2														
			SD-08 Manufacturer's Instructions															
			Block or Board Insulation	2.1														
			Adhesive	2.2.1														
		07 22 00	SD-02 Shop Drawings															
			Wood nailers	2.3														
			SD-03 Product Data															
			Fasteners	2.2														
			Insulation	2.1														
			SD-06 Test Reports															

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		07 22 00	Flame spread and smoke	1.4.1														
			developed ratings															
			SD-07 Certificates															
			qualifications	1.3														
			SD-08 Manufacturer’s Instructions															
			fasteners	2.2														
			insulation	2.1														
		07 27 10.00 10	SD-06 Test Reports															
			Inspection	3.1.2														
		07 27 13	SD-03 Product Data															
			Self-Adhering Air/Vapor Barrier	2.1														
			Membrane															
			SD-07 Certificates															
			letter	1.3														
		07 27 26	SD-03 Product Data															
			Liquid Air Vapor Barrier System	2.1														
			SD-07 Certificates															
			letter	1.3														
		07 52 00	SD-02 Shop Drawings															
			Roof plan	1.4.6														
			SD-03 Product Data															
			Modified Bitumen Sheets	2.1														
			Primer	2.4														
			Modified Bitumen Roof Cement	2.5														
			Pre-Manufactured Accessories	2.8														
			Fasteners And Plates	2.7														

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		07 52 00	Warranty	1.9														
			SD-05 Design Data															
			Wind Uplift Calculations	1.4.5														
			SD-07 Certificates															
			Qualification of Manufacturer	1.4.1														
			Qualification of Applicator	1.4.2														
			Qualification of Engineer of	1.4.3														
			Record															
			Wind Uplift Resistance	1.4.5														
			Fire Resistance	1.4.4														
			SD-08 Manufacturer's Instructions															
			Modified Bitumen Membrane	3.3.4														
			Application															
			Flashing	3.3.5														
			Torches	3.2.2.2														
			Primer	2.4														
			Fasteners	2.7.1														
			Cold Weather Installation	1.6														
			SD-11 Closeout Submittals															
			Warranty	1.9														
			Information Card	3.7														
			Instructions To Government	3.6														
			Personnel															
		07 60 00	SD-02 Shop Drawings															
			Gutters	3.1.12														
			Downspouts	3.1.13														

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		07 60 00	Gravel stops, fascias and metal	3.1.11														
			edge strips															
			Counterflashing	3.1.10														
			Flashing at roof penetrations	3.1.14														
			SD-11 Closeout Submittals															
			Quality Control Plan	3.5														
		07 84 00	SD-02 Shop Drawings															
			Firestopping System	2.1	G													
			SD-03 Product Data															
			Firestopping Materials	2.2	G													
			SD-06 Test Reports															
			Inspection	3.3	G													
			SD-07 Certificates															
			Inspector Qualifications	1.5.2														
			Firestopping Materials	2.2														
			Installer Qualifications	1.5.1	G													
		07 92 00	SD-03 Product Data															
			Sealants	2.1														
			Primers	2.3														
			Bond breakers	2.4														
			Backstops	2.5														
			SD-07 Certificates															
			Sealant	3.3.6														
		08 11 13	SD-02 Shop Drawings															
			Doors	2.1														
			Doors	2.1														

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		08 11 13	Frames	2.4														
			Frames	2.4														
			Accessories	2.2														
			SD-03 Product Data															
			Doors	2.1														
			Frames	2.4														
			Accessories	2.2														
		08 33 23	SD-02 Shop Drawings															
			Overhead Coiling Doors	2.3														
			Counterbalancing Mechanism	1.4														
			Counterbalancing Mechanism	2.5														
			Electric Door Operators	1.4														
			Electric Door Operators	2.6														
			Bottom Bars	2.3.2														
			Guides	1.3														
			Mounting Brackets	2.5.1														
			Overhead Drum	2.3.7														
			Hood	1.4														
			Painting	1.4														
			Installation Drawings	1.3														
			SD-03 Product Data															
			Overhead Coiling Doors	2.3														
			Hardware	2.4														
			Counterbalancing Mechanism	1.4														
			Counterbalancing Mechanism	2.5														
			Electric Door Operators	1.4														

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		08 33 23	Electric Door Operators	2.6														
			SD-05 Design Data															
			Overhead Coiling Doors	2.3														
			Hardware	2.4														
			Counterbalancing Mechanism	1.4														
			Counterbalancing Mechanism	2.5														
			Electric Door Operators	1.4														
			Electric Door Operators	2.6														
			SD-10 Operation and Maintenance															
			Data															
			Operation and Maintenance	1.4														
			Manuals															
			Materials	1.4														
			Devices	1.4														
			Procedures	1.4														
			Manufacture's Brochures	1.4														
			Parts Lists	1.4														
			Cleaning	3.3.2														
		08 41 00	SD-02 Shop Drawings															
			Components	2.1.6														
			Components	2.2														
			SD-03 Product Data															
			Components	2.1.6														
			Components	2.2														
			SD-04 Samples															
			Components	2.1.6														

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		08 41 00	Components	2.2														
			SD-05 Design Data															
			Structural calculations for	1.7														
			deflection															
			Design Analysis	1.5.1														
			SD-06 Test Reports															
			Standard Airblast Test	1.8.1.3														
			SD-07 Certificates															
			Components	2.1.6														
			Components	2.2														
		08 71 00	SD-02 Shop Drawings															
			Hardware schedule	1.3														
			Keying system	2.3.4														
			SD-03 Product Data															
			Hardware items	2.3														
			SD-08 Manufacturer’s Instructions															
			Installation	3.1														
			SD-10 Operation and Maintenance															
			Data															
			Hardware Schedule	1.3														
			SD-11 Closeout Submittals															
			Key Bitting	1.4														
		08 81 00	SD-02 Shop Drawings															
			Installation	3.2.2														
			SD-03 Product Data															
			Insulating Glass	1.6.1														

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		08 81 00	Glazing Accessories	1.3														
			SD-04 Samples															
			Insulating Glass	1.6.1														
			SD-07 Certificates															
			Insulating Glass	1.6.1														
			SD-08 Manufacturer’s Instructions															
			Setting and sealing materials	2.3														
			Glass setting	3.2														
		09 90 00	SD-03 Product Data															
			Coating	2.1														
			Manufacturer's Technical Data	2.1														
			Sheets															
			SD-04 Samples															
			Color	2.1														
			SD-07 Certificates															
			Applicator's qualifications	1.3														
			SD-08 Manufacturer’s Instructions															
			Application instructions	3.2.1														
			Mixing	3.6.2														
			Manufacturer's Material Safety	1.7.2														
			Data Sheets															
			SD-10 Operation and Maintenance															
			Data															
			Coatings:	2.1														
			SD-11 Closeout Submittals															
			Materials	2.1														

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		10 14 00.20	SD-02 Shop Drawings															
			Detail Drawings	1.4.2														
			Sign Schedule	1.4.2														
			SD-03 Product Data															
			Installation	3.1														
			Warranty	1.6														
			SD-04 Samples															
			Interior Signage	1.4.1														
			SD-10 Operation and Maintenance															
			Data															
			Approved Manufacturer's	3.1														
			Instructions															
			Protection and Cleaning	3.1.2														
		11 13 10	SD-03 Product Data															
			Dock Bumpers	2.1.1														
		21 13 13.00 20	SD-02 Shop Drawings															
			Shop Drawings	1.5.1	G													
			SD-03 Product Data															
			Pipe	2.1.1	G													
			Fittings	2.1.1	G													
			Valves	2.1.4	G													
			Sprinklers	2.1.3	G													
			Pipe hangers and supports	2.1.5	G													
			Mechanical couplings	2.1.1	G													
			SD-05 Design Data															
			Hydraulic Calculations	1.3	G													

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		21 13 13.00 20	SD-06 Test Reports															
			Request to schedule Preliminary	3.4	G													
			Tests															
			Preliminary Test Report	3.4	G													
			Request to schedule Final	3.5	G													
			Acceptance Test															
			Final Acceptance Test Report	3.5	G													
			SD-07 Certificates															
			Sprinkler System Installer	1.5.1	G													
			SD-10 Operation and Maintenance															
			Data															
			Operating and Maintenance	3.6														
			Instructions															
			SD-11 Closeout Submittals															
			As-built drawings	1.5.1														
			On-site training	3.6														
		22 00 00	SD-03 Product Data															
			Plumbing System	3.5.1														
			SD-06 Test Reports															
			Tests, Flushing and Disinfection	3.5														
			SD-07 Certificates															
			Materials and Equipment	1.3														
		22 15 14	SD-02 Shop Drawings															
			Installation Drawings	1.6														
			SD-03 Product Data															

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		22 15 14	Equipment and Performance	1.4														
			Data															
			Aboveground Piping Materials	2.1														
			Piping Specialties	2.2														
			Supporting Elements	2.5														
			Valves	2.3														
			Accessories	3.1.1														
			Accessories	3.1.2														
			Miscellaneous Materials	2.4														
			SD-05 Design Data															
			Design Analysis and Calculations	1.4														
			Flow Rates	1.4														
			Air Distribution	1.4														
			Pressure Requirements	1.4														
			Insulation Requirements	1.4														
			Equipment and Performance	1.4														
			Data															
			SD-06 Test Reports															
			Hydrostatic Testing	3.2.1														
			Hydrostatic Testing	3.2.1														
			Compressed Air Systems Testing	3.2														
			Valve-Operating Tests	3.2.1														
			Drainage Tests	3.2.1														
			Pneumatic Testing	3.2.1														
			SD-07 Certificates															
			Aboveground Piping Materials	2.1														

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		22 15 14	Supporting Elements	2.5														
			Valves	2.3														
			Miscellaneous Materials	2.4														
			SD-10 Operation and Maintenance															
			Data															
			Operation and Maintenance	1.5														
			Manuals															
		23 00 00	SD-03 Product Data															
			Duct Access Doors	2.9.2														
			Manual Balancing Dampers	2.9.3														
			Diffusers	2.9.4.1														
			Registers and Grilles	2.9.4.2														
			SD-06 Test Reports															
			Performance Tests	3.9														
			SD-07 Certificates															
			Bolts	1.4.1														
			SD-08 Manufacturer's Instructions															
			Manufacturer's Installation	3.2														
			Instructions															
			Operation and Maintenance	3.11.2														
			Training															
			SD-10 Operation and Maintenance															
			Data															
			Operation and Maintenance	3.11.1														
			Manuals															
		23 05 93	SD-07 Certificates															

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		23 05 93	Independent TAB agency and	1.5.1														
			personnel qualifications															
			Advance notice of Pre-Final	3.3.2														
			DALT field work															
			Completed Pre-Final DALT Work	3.7														
			Checklist															
			Completed Pre-Final DALT Work	3.7														
			Checklist															
			Advance Notice of Season 1 TAB	3.7														
			Field Work															
			Completed Season 1 Pre-TAB	3.7														
			Work Checklist															
			Completed Season 1 Pre-TAB	3.7														
			Work Checklist															
			TAB Report for Season 1	3.7														
		23 07 00	SD-03 Product Data															
			Duct Insulation Systems	3.2														
			Equipment Insulation Systems	3.3														
			SD-08 Manufacturer’s Instructions															
			Duct Insulation Systems	3.2														
			Equipment Insulation Systems	3.3														
		23 09 23.13 20	SD-02 Shop Drawings															
			Control system drawings title	1.4.1.1														
			sheet															
			List of I/O Points	1.4.1.2														
			Control System Components List	1.4.1.3														

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		23 09 23.13 20	Control system schematics	1.4.1.4														
			HVAC Equipment Electrical	1.4.1.5														
			Ladder diagrams															
			Component wiring diagrams	1.4.1.6														
			Terminal strip diagrams	1.4.1.7														
			Communication architecture	1.4.1.8														
			schematic															
			SD-03 Product Data															
			Direct Digital Controllers	2.1.1														
			BACnet Gateways	2.1.1.10														
			BACnet Protocol Analyzer	2.1.4														
			DDC Software	2.1.3														
			Sensors and Input Hardware	2.2														
			Output Hardware	2.3														
			Surge and transient protection	2.4.2														
			Indicators	2.6														
			Duct smoke detectors	2.5.1														
			SD-05 Design Data															
			Performance Verification Testing	3.3.2														
			Plan															
			Pre-Performance Verification	3.3.4														
			Testing Checklist															
			SD-06 Test Reports															
			Performance Verification Testing	3.3.11														
			Report															
			SD-07 Certificates															

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		23 09 23.13 20	Contractor's Qualifications	1.6.6														
			SD-09 Manufacturer’s Field															
			Reports															
			Pre-PVT Checklist	3.3.1														
			SD-10 Operation and Maintenance															
			Data															
			Direct Digital Control Systems	1.4														
			SD-11 Closeout Submittals															
			Training documentation	3.4.1														
		23 21 13.00 20	SD-03 Product Data															
			Hot water heating pipe	2.1.1														
			SD-06 Test Reports															
			Hydrostatic test of piping system	3.3.1														
			SD-07 Certificates															
			Welder's qualifications	1.5.2.2														
		23 81 00.00 20	SD-03 Product Data															
			Heat pumps	2.1														
			Coatings for finned tube coils	2.3														
			SD-06 Test Reports															
			Start-up and initial operational	3.7.3														
			tests															
			SD-08 Manufacturer’s Instructions															
			Heat pumps	2.1														
			SD-10 Operation and Maintenance															
			Data															
			Heat pumps	2.1														

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		26 20 00	SD-02 Shop Drawings															
			Panelboards	2.10														
			SD-03 Product Data															
			Receptacles	2.9														
			Circuit breakers	2.10.2														
			Switches	2.8														
			Manual motor starters	2.12														
			SD-06 Test Reports															
			600-volt wiring test	3.2.2														
			Grounding system test	3.2.3														
			SD-07 Certificates															
			Fuses	2.11														
		26 41 00	SD-02 Shop Drawings															
			Overall lightning protection	1.4.1														
			system															
			Each major component	1.4.1														
			SD-03 Product Data															
			Air terminals	2.2.1														
			Conductors	2.1.1														
			Ground rods	2.2.2														
			Connectors	2.2.3														
			Fittings	2.2.4														
			fasteners	2.2.5														
			SD-06 Test Reports															
			Grounding system test	3.5.1														

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		26 41 00	Lightning protection system	3.5.2														
			inspection															
			SD-07 Certificates															
			UL listing or label	1.4.2														
		26 51 00	SD-03 Product Data															
			Fluorescent lighting fixtures	2.1														
			Fluorescent electronic ballasts	1.5.1														
			Exit signs	2.3														
			Emergency lighting equipment	2.4														
			SD-06 Test Reports															
			Operating test	3.2														
		26 56 00	SD-02 Shop Drawings															
			Luminaire drawings	1.5.1.1	G													
			SD-03 Product Data															
			Fluorescent Luminaires	2.2	G													
			Luminaire Light Sources	2.2.2	G													
			Luminaire Ballasts	2.2.3	G													
			SD-05 Design Data															
			Design Data for luminaires	1.5.2														
			SD-06 Test Reports															
			Operating test	3.2														
			SD-10 Operation and Maintenance															
			Data															
			Electronic Ballast Warranty	1.6.1														
			Operational Service	1.7														
		28 31 63.00 20	SD-02 Shop Drawings															

SUBMITTAL REGISTER

CONTRACT NO.

TITLE AND LOCATION
Construct Composite Shop Addition, Bldg. 4224

CONTRACTOR

ACTIVITY NO	TRANSMITTAL NO	SPEC SECT	DESCRIPTION ITEM SUBMITTED	PARAGRAPH #	CLASSIFICATION	GOVT OR A/E REVWR	CONTRACTOR: SCHEDULE DATES			CONTRACTOR ACTION			APPROVING AUTHORITY					
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		28 31 63.00 20	Battery power calculations	1.5.1														
			SD-03 Product Data															
			Terminal cabinets	2.2.6.2	G													
			Batteries	2.2.5.1	G													
			Battery chargers	2.2.5.3	G													
			Smoke sensors	2.2.3	G													
			Wiring	2.2.6.3	G													
			Wiring	2.4	G													
			Notification appliances	2.2.7	G													
			Smoke sensor testing procedures	2.2.3.3	G													
			SD-07 Certificates															
			Qualifications of installer	1.5.2														
		31 23 00.00 20	SD-01 Preconstruction Submittals															
			Shoring and Sheeting Plan	1.7.1														
			Dewatering work plan	1.7.2														
			SD-06 Test Reports															
			Borrow Site Testing	1.6														
			Fill and backfill	3.14.2.1														
			Select material	3.14.2.2														
			Porous fill	3.14.2.3														
			Density tests	3.14.2.4														
		31 31 16.13	SD-03 Product Data															
			Termiticide Application Plan	3.3.4	G													
			Termiticides	2.1														
			Foundation Exterior	3.3.3														
			Application Equipment	3.4.1														

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		31 31 16.13	Warranty	1.6														
			SD-06 Test Reports															
			Equipment Calibration and Tank	3.4.1														
			Measurement															
			Soil Moisture	1.5.1														
			Quality Assurance	1.3														
			SD-07 Certificates															
			Qualifications	1.3.1														
		31 66 13	SD-02 Shop Drawings															
			HELICAL PILES	2.1														
			design calculations	1.4														
		33 30 00	SD-01 Preconstruction Submittals															
			Existing Conditions	1.6														
			SD-02 Shop Drawings															
			Precast concrete manhole	2.3.1														
			Metal items	2.3.4														
			Frames, covers, and gratings	2.3.4.1														
			SD-03 Product Data															
			Pipeline materials	2.1														
			SD-06 Test Reports															
			Reports	2.4														
			SD-07 Certificates															
			Portland Cement	2.2.2														
		41 22 13.15	SD-02 Shop Drawings															
			Under Running Overhead Electric	1.6.1														
			Crane system															

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		41 22 13.15	Under Running Overhead Electric	1.6.4														
			Crane system															
			SD-03 Product Data															
			Under Running Overhead Electric	1.6.1														
			Crane system															
			Under Running Overhead Electric	1.6.4														
			Crane system															
			bridge end trucks	2.1.4.2														
			hoist trolley	2.1.5														
			crane controllers	2.4														
			couplings	1.6.2.1														
			pendant push-button station	2.4.2														
			Crane Control Parameter	2.1.3														
			Settings															
			crane electrification	2.4														
			motors	2.4														
			brakes	2.1.4.3														
			Crane runway track system	2.8														
			Overload Protection	2.4.1														
			Hoist Limit Switches	3.2.3														
			SD-05 Design Data															
			Load and sizing calculations	1.6.5														
			Crane bridge girder	2.1.4.1														
			Crane runway track system	2.8														
			Custom runway track suspension	2.8														
			devices															

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		41 22 13.15	SD-06 Test Reports															
			Hook and hook nut	2.1.6.2														
			Hook Proof Test	1.6.2.2														
			Hoisting rope	2.1.6.3														
			Load Test	3.2.2														
			Load Test	3.2.4														
			Load Test	3.2.4														
			Load Test	3.2.5														
			Load Test	3.2.6														
			No-load Test	3.2.3														
			Post-erection inspection report	3.1														
			Operational test report	3.2.1														
			SD-07 Certificates															
			Brake Setting Record	3.2.4														
			Overload Test Certificate	1.6.3														
			Loss of Power (Panic Test)	1.6.3														
			Certificate															
			Loss of Power (Panic Test)	3.2.4														
			Certificate															
			No Hazardous Material	1.6.3														
			Certificate															
			Certificate of Compliance with	1.6.3														
			Listed Standards															
			SD-10 Operation and Maintenance															
			Data															

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		41 22 13.15	Under Running Overhead Electric	1.6.1														
			Crane system															
			Under Running Overhead Electric	1.6.4														
			Crane system															

SECTION 01 35 26

GOVERNMENTAL SAFETY REQUIREMENTS
04/15

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF SAFETY ENGINEERS (ASSE/SAFE)

ASSE/SAFE A10.32	(2012) Fall Protection
ASSE/SAFE A10.34	(2001; R 2012) Protection of the Public on or Adjacent to Construction Sites
ASSE/SAFE Z359.1	(2007) Safety Requirements for Personal Fall Arrest Systems, Subsystems and Components

ASME INTERNATIONAL (ASME)

ASME B30.22	(2010) Articulating Boom Cranes
ASME B30.3	(2012) Tower Cranes
ASME B30.5	(2011) Mobile and Locomotive Cranes
ASME B30.8	(2010) Floating Cranes and Floating Derricks

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 10	(2013) Standard for Portable Fire Extinguishers
NFPA 241	(2013) Standard for Safeguarding Construction,Alteration, and Demolition Operations
NFPA 51B	(2014) Standard for Fire Prevention During Welding, Cutting, and Other Hot Work
NFPA 70	(2014; AMD 1 2013; Errata 1 2013; AMD 2 2013; Errata 2 2013; AMD 3 2014; Errata 3 2014) National Electrical Code
NFPA 70E	(2012; Errata 2012) Standard for Electrical Safety in the Workplace

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(2008; Errata 2011) Safety and Health Requirements Manual

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910	Occupational Safety and Health Standards
29 CFR 1910.146	Permit-required Confined Spaces
29 CFR 1915	Confined and Enclosed Spaces and Other Dangerous Atmospheres in Shipyard Employment
29 CFR 1926	Safety and Health Regulations for Construction
29 CFR 1926.1400	Cranes & Derricks in Construction
29 CFR 1926.16	Rules of Construction
29 CFR 1926.500	Fall Protection
CPL 2.100	(1995) Application of the Permit-Required Confined Spaces (PRCS) Standards, 29 CFR 1910.146

U.S. NAVAL FACILITIES ENGINEERING COMMAND (NAVFAC)

NAVFAC P-307	(2009; Change 1 Mar 2011; Change 2 Aug 2011)Management of Weight Handling Equipment

1.2 DEFINITIONS

a. Competent Person for Fall Protection. A person who is capable of identifying hazardous or dangerous conditions in the personal fall arrest system or any component thereof, as well as their application and use with related equipment, and has the authority to take prompt corrective measures to eliminate the hazards of falling.

b. High Visibility Accident. Any mishap which may generate publicity or high visibility.

c. Medical Treatment. Treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even through provided by a physician or registered personnel.

d. Operating Envelope. The area surrounding any crane. Inside this "envelope" is the crane, the operator, riggers and crane walkers, rigging gear between the hook and the load, the load and the crane's supporting structure (ground, rail, etc.).

e. Recordable Injuries or Illnesses. Any work-related injury or illness that results in:

(1) Death, regardless of the time between the injury and death, or the length of the illness;

(2) Days away from work (any time lost after day of injury/illness onset);

(3) Restricted work;

(4) Transfer to another job;

(5) Medical treatment beyond first aid;

(6) Loss of consciousness; or

(7) A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (6) above.

f. "USACE" property and equipment specified in USACE EM 385-1-1 should be interpreted as Government property and equipment.

g. Weight Handling Equipment (WHE) Accident. A WHE accident occurs when any one or more of the eight elements in the operating envelope fails to perform correctly during operation, including operation during maintenance or testing resulting in personnel injury or death; material or equipment damage; dropped load; derailment; two-blocking; overload; or collision, including unplanned contact between the load, crane, or other objects. A dropped load, derailment, two-blocking, overload and collision are considered accidents even though no material damage or injury occurs. A component failure (e.g., motor burnout, gear tooth failure, bearing failure) is not considered an accident solely due to material or equipment damage unless the component failure results in damage to other components (e.g., dropped boom, dropped load, roll over, etc.) Any mishap meeting the criteria described above shall be documented in both the Contractor Significant Incident Report (CSIR) and using the NAVFAC prescribed Navy Crane Center (NCC) form submitted within five days both as provided by the Contracting Officer. Comply with additional requirements and procedures for accidents in accordance with NAVFAC P-307, Section 12.

1.3 SUBMITTALS

Government approval is required for all submittals Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals
- Accident Prevention Plan (APP)
- Activity Hazard Analysis (AHA)
- Crane Critical Lift Plan
- Proof of qualification for Crane Operators

SD-06 Test Reports
- Notifications and Reports
  Submit reports as their incidence occurs, in accordance with the requirements of the paragraph, "Notifications and Reports."
- Accident Reports
- Crane Reports

SD-07 Certificates
- Confined Space Entry Permit
- Hot work permit
- License Certificates
- Contractor Safety Self-Evaluation Checklist

1.4 CONTRACTOR SAFETY SELF-EVALUATION CHECKLIST

Complete the Contractor Safety Self Evaluation Checklist monthly and submit with each request for payment voucher. An acceptable score of 90 or greater is required. Failure to submit the completed safety self-evaluation checklist or achieve a score of at least 90 may result in retention of up to 10 percent of the voucher. Additionally, provide a Monthly Exposure Report and attach to the monthly billing request. This report is a compilation of employee-hours worked each month for all site workers, both prime and subcontractor. Failure to submit the report may result in retention of up to 10 percent of the voucher. The Contracting Officer will submit a copy of the Contractor Safety Self-Evaluation and Monthly Exposure Report to the local safety and occupational health office.

1.5 REGULATORY REQUIREMENTS

In addition to the detailed requirements included in the provisions of this contract, comply with the most recent edition of USACE EM 385-1-1, and the following federal, state, and local laws, ordinances, criteria, rules and regulations. Submit matters of interpretation of standards to the appropriate administrative agency for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern.

1.6 SITE QUALIFICATIONS, DUTIES AND MEETINGS

1.6.1 Personnel Qualifications

1.6.1.1 Site Safety and Health Officer (SSHO)

The SSHO must meet the requirements of EM 385-1-1 section 1 and ensure that the requirements of 29 CFR 1926.16 are met for the project. Provide a Safety oversight team that includes a minimum of one (1) person at each project site to function as the Site Safety and Health Officer (SSHO). The SSHO or an equally-qualified Designated Representative/alternate shall be at the work site at all times to implement and administer the Contractor's safety program and government-accepted Accident Prevention Plan. The SSHO's training, experience, and qualifications shall be as required by EM 385-1-1 paragraph 01.A.17, entitled SITE SAFETY AND HEALTH OFFICER (SSHO), and all associated sub-paragraphs.

A Competent Person shall be provided for all of the hazards identified in the Contractor's Safety and Health Program in accordance with the accepted Accident Prevention Plan, and shall be on-site at all times when the work that presents the hazards associated with their professional expertise is being performed. Provide the credentials of the Competent Persons(s) to the the Contracting Officer for acceptance in consultation with the Safety Office.

1.6.1.1.1 Contractor Quality Control (QC) Person:

The Contractor Quality Control Person cannot be the SSHO on this project, even though the QC has safety inspection responsibilities as part of the QC duties.

1.6.1.2 Competent Person for Confined Space Entry

Provide a "Competent Person" to supervise the entry into each confined space. That individual must meet the requirements and definition of Competent Person as contained in EM 385-1-1.

1.6.1.3 Crane Operators

Meet the crane operators requirements in USACE EM 385-1-1, Section 16 and Appendix I. In addition, for mobile cranes with Original Equipment Manufacturer (OEM) rated capacitates of 50,000 pounds or greater, designate crane operators as qualified by a source that qualifies crane operators (i.e., union, a government agency, or an organization that tests and qualifies crane operators). Provide proof of current qualification. In addition, the Contractor shall comply with Contractor Operated Crane Requirements included in the latest revision of document NAVFAC P-307 Section 1.7.2 "Contractor Operated Cranes," and Appendix P, Figure P-1 and with 29 CFR 1926, Subpart CC.

1.6.2 Personnel Duties

1.6.2.1 Site Safety and Health Officer (SSHO)

The SSHO shall:

a. Conduct daily safety and health inspections and maintain a written log which includes area/operation inspected, date of inspection, identified hazards, recommended corrective actions, estimated and actual dates of corrections. Attach safety inspection logs to the Contractors' daily production report.

b. Conduct mishap investigations and complete required reports. Maintain the OSHA Form 300 and Daily Production reports for prime and sub-contractors.

c. Maintain applicable safety reference material on the job site.

d. Attend the pre-construction conference, pre-work meetings including preparatory inspection meeting, and periodic in-progress meetings.

e. Implement and enforce accepted APPS and AHAs.

f. Maintain a safety and health deficiency tracking system that monitors outstanding deficiencies until resolution. Post a list of unresolved safety and health deficiencies on the safety bulletin board.

g. Ensure sub-contractor compliance with safety and health requirements.

h. Maintain a list of hazardous chemicals on site and their material safety data sheets.

Failure to perform the above duties will result in dismissal of the superintendent, QC Manager, and/or SSHO, and a project work stoppage. The project work stoppage will remain in effect pending approval of a suitable replacement.

1.6.3 Meetings

1.6.3.1 Preconstruction Conference

a. Contractor representatives who have a responsibility or significant role in accident prevention on the project shall attend the preconstruction conference. This includes the project superintendent, site safety and health officer, quality control supervisor, or any other assigned safety and health professionals who participated in the development of the APP (including the Activity Hazard Analyses (AHAs) and special plans, program and procedures associated with it).

b. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer's representative as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, review, and acceptance of AHAs to preclude project delays.

c. Deficiencies in the submitted APP will be brought to the attention of the Contractor at the preconstruction conference, and the Contractor shall revise the plan to correct deficiencies and re-submit it for acceptance. Do not begin work until there is an accepted APP.

1.6.3.2 Safety Meetings

Conduct and document meetings as required by EM 385-1-1. Attach minutes showing contract title, signatures of attendees and a list of topics discussed to the Contractors' daily production report.

1.7 ACCIDENT PREVENTION PLAN (APP)

Use a qualified person to prepare the written site-specific APP. Prepare the APP in accordance with the format and requirements of USACE EM 385-1-1 and as supplemented herein. Cover all paragraph and subparagraph elements in USACE EM 385-1-1, Appendix A, "Minimum Basic Outline for Accident Prevention Plan". Specific requirements for some of the APP elements are described below. The APP shall be job-specific and address any unusual or unique aspects of the project or activity for which it is written. The APP shall interface with the Contractor's overall safety and health program. Include any portions of the Contractor's overall safety and health program referenced in the APP in the applicable APP element and made site-specific. The Government considers the Prime Contractor to be the "controlling authority" for all work site safety and health of the subcontractors. Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out. The APP shall be signed by the person and firm (senior person) preparing the APP, the Contractor, the on-site superintendent, the designated site safety and health officer, the Contractor Quality control Manager, and any designated CSP or CIH.

Submit the APP to the Contracting Officer 15 calendar days prior to the date of the preconstruction conference for acceptance. Work cannot proceed without an accepted APP.

Once accepted by the Contracting Officer, the APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted APP will be cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified.

Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the Contracting Officer, project superintendent, SSHO and quality control manager. Should any severe hazard exposure, i.e. imminent danger, become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within 24 hours of discovery. Eliminate/remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public (as defined by ASSE/SAFE A10.34,) and the environment.

Copies of the accepted plan will be maintained at the Contracting Officer's office and at the job site.
Continuously review and ammend the APP, as necessary, throughout the life of the contract. Incorporate unusual or high-hazard activities not identified in the original APP as they are discovered.

1.7.1 EM 385-1-1 Contents

In addition to the requirements outlined in Appendix A of USACE EM 385-1-1, the following is required:

a. Names and qualifications (resumes including education, training, experience and certifications) of all site safety and health personnel designated to perform work on this project to include the designated site safety and health officer and other competent and qualified personnel to be used such as CSPs, CIHs, STSs, CHSTs. Specify the duties of each position.

b. Qualifications of competent and of qualified persons. As a minimum, designate and submit qualifications of competent persons for each of the following major areas: excavation; scaffolding; fall protection; hazardous energy; confined space; health hazard recognition, evaluation and control of chemical, physical and biological agents; personal protective equipment and clothing to include selection, use and maintenance.

c. Confined Space Entry Plan. Develop a confined and/or enclosed space entry plan in accordance with USACE EM 385-1-1, applicable OSHA standards 29 CFR 1910, 29 CFR 1915, and 29 CFR 1926, OSHA Directive CPL 2.100, and any other federal, state and local regulatory requirements identified in this contract. Identify the qualified person's name and qualifications, training, and experience. Delineate the qualified person's authority to direct work stoppage in the event of hazardous conditions. Include procedure for rescue by contractor personnel and the coordination with emergency responders. (If there is no confined space work, include a statement that no confined space work exists and none will be created.)

d. Crane Critical Lift Plan.
Prepare and sign weight handling critical lift plans for lifts over 75 percent of the capacity of the crane or hoist (or lifts over 50 percent of the capacity of a barge mounted mobile crane's hoists) at any radius of

lift; lifts involving more than one crane or hoist; lifts of personnel; and lifts involving non-routine rigging or operation, sensitive equipment, or unusual safety risks. Submit 15 calendar days prior to on-site work and include the requirements of USACE EM 385-1-1, paragraph 16.H. and the following:

(1) For lifts of personnel, demonstrate compliance with the requirements of 29 CFR 1926.1400.

e. Fall Protection and Prevention (FP&P) Program Documentation. The program documentation shall be site specific and address all fall hazards in the work place and during different phases of construction. Address how to protect and prevent workers from falling to lower levels when they are exposed to fall hazards above 6 feet. A qualified person for fall protection shall prepare and sign the program documentation. Include fall protection and prevention systems, equipment and methods employed for every phase of work, responsibilities, assisted rescue, self-rescue and evacuation procedures, training requirements, and monitoring methods. Revise the Fall Protection and Prevention Program documentation every six months for lengthy projects, reflecting any changes during the course of construction due to changes in personnel, equipment, systems or work habits. Keep and maintain the accepted Fall Protection and Prevention Program documentation at the job site for the duration of the project. Include the Fall Protection and Prevention Program documentation in the Accident Prevention Plan (APP).

The FP&P Plan shall include a Rescue and Evacuation Plan in accordance with USACE EM 385-1-1, Section 21.M. The plan shall include a detailed discussion of the following: methods of rescue; methods of self-rescue; equipment used; training requirement; specialized training for the rescuers; procedures for requesting rescue and medical assistance; and transportation routes to a medical facility. Include the Rescue and Evacuation Plan in the Fall Protection and Prevention (FP&P) Plan, and as part of the Accident Prevention Plan (APP).

f. Asbestos Hazard Abatement Plan. The safety and health aspects of asbestos work, prepared in accordance with Section 02 82 16.00 20 ENGINEERING CONTROL OF ASBESTOS CONTAINING MATERIALS.

g. Site Demolition Plan. The safety and health aspects prepared in accordance with Section 02 41 00 DEMOLITION and referenced sources. Include engineering survey as applicable.

1.8 ACTIVITY HAZARD ANALYSIS (AHA)

The Activity Hazard Analysis (AHA) format shall be in accordance with USACE EM 385-1-1, Section 1. Submit the AHA for review at least 15 calendar days prior to the start of each phase. Format subsequent AHAs as amendments to the APP. The analysis should be used during daily inspections to ensure the implementation and effectiveness of the activity's safety and health controls.

The AHA list will be reviewed periodically (at least monthly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.

Develop the activity hazard analyses using the project schedule as the basis for the activities performed. Any activities listed on the project schedule will require an AHA. The AHAs will be developed by the

contractor, supplier or subcontractor and provided to the prime contractor for submittal to the Contracting Officer.

1.9 DISPLAY OF SAFETY INFORMATION

Within one calendar day(s) after commencement of work, erect a safety bulletin board at the job site. Where size, duration, or logistics of project do not facilitate a bulletin board, an alternative method, acceptable to the Contracting Officer, that is accessible and includes all mandatory information for employee and visitor review, shall be deemed as meeting the requirement for a bulletin board. Include and maintain information on safety bulletin board as required by EM 385-1-1, section 01.A.06. Additional items required to be posted include:

a. Confined space entry permit.

b. Hot work permit.

1.10 SITE SAFETY REFERENCE MATERIALS

Maintain safety-related references applicable to the project, including those listed in the article "References." Maintain applicable equipment manufacturer's manuals.

1.11 EMERGENCY MEDICAL TREATMENT

Contractors will arrange for their own emergency medical treatment. Government has no responsibility to provide emergency medical treatment.

1.12 NOTIFICATIONS and REPORTS

1.12.1 Accident Notification

Notify the Contracting Officer as soon as practical, but no more than four hours after any accident meeting the definition of Recordable Injuries or Illnesses or High Visibility Accidents, property damage equal to or greater than $2,000, or any weight handling equipment accident. Within notification include contractor name; contract title; type of contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (to include type of construction equipment used, PPE used, etc.). Preserve the conditions and evidence on the accident site until the Government investigation team arrives on-site and Government investigation is conducted.

1.12.2 Accident Reports

a. Conduct an accident investigation for recordable injuries and illnesses, for Medical Treatment defined in paragraph DEFINITIONS, property damage accidents resulting in at least $20,000 in damages, and near misses as defined in EM 385-1-1, to establish the root cause(s) of the accident. Complete the applicable NAVFAC Contractor Incident Reporting System (CIRS), and electronically submit via the NAVFAC Enterprise Safety Applications Management System (ESAMS. The Contracting Officer will provide copies of any required or special forms.

b. Near Misses: Complete the applicable documentation in NAVFAC

Contractor Incident Reporting System (CIRS), and electronically submit via the NAVFAC Enterprise Safety Applications Management System (ESAMS).

c. Conduct an accident investigation for any weight handling equipment accident (including rigging gear accidents) to establish the root cause(s) of the accident, complete the WHE Accident Report (Crane and Rigging Gear) form and provide the report to the Contracting Officer within 30 calendar days of the accident. Do not proceed with crane operations until cause is determined and corrective actions have been implemented to the satisfaction of the contracting officer. The Contracting Officer will provide a blank copy of the accident report form.

1.12.3 Crane Reports

Submit crane inspection reports required in accordance with USACE EM 385-1-1, Appendix I and as specified herein with Daily Reports of Inspections.

1.12.4 Certificate of Compliance

Provide a Certificate of Compliance for each crane entering an activity under this contract (see Contracting Officer for a blank certificate). State within the certificate that the crane and rigging gear meet applicable OSHA regulations (with the Contractor citing which OSHA regulations are applicable, e.g., cranes used in construction, demolition, or maintenance comply with 29 CFR 1926 and USACE EM 385-1-1 Section 16 and Appendix I. Certify on the Certificate of Compliance that the crane operator(s) is qualified and trained in the operation of the crane to be used. Also certify that all of its crane operators working on the DOD activity have been trained in the proper use of all safety devices (e.g., anti-two block devices). Post certifications on the crane.

1.13 HOT WORK

Submit and obtain a written permit prior to performing "Hot Work" (welding, cutting, etc.) or operating other flame-producing/spark producing devices, from the Fire Division. A permit is required from the Explosives Safety Office for work in and around where explosives are processed, stored, or handled. CONTRACTORS ARE REQUIRED TO MEET ALL CRITERIA BEFORE A PERMIT IS ISSUED. Provide at least two (2) twenty (20) pound 4A:20 BC rated extinguishers for normal "Hot Work". All extinguishers shall be current inspection tagged, approved safety pin and tamper resistant seal. It is also mandatory to have a designated FIRE WATCH for any "Hot Work" done at this activity. The Fire Watch shall be trained in accordance with NFPA 51B and remain on-site for a minimum of 30 minutes after completion of the task or as specified on the hot work permit.

When starting work in the facility, require personnel to familiarize themselves with the location of the nearest fire alarm boxes and place in memory the emergency Fire Division phone number. ANY FIRE, NO MATTER HOW SMALL, SHALL BE REPORTED TO THE RESPONSIBLE FIRE DIVISION IMMEDIATELY.

Obtain services from a NFPA Certified Marine Chemist for "HOT WORK" within or around flammable materials (such as fuel systems, welding/cutting on fuel pipes) or confined spaces (such as sewer wet wells, manholes, vaults, etc.) that have the potential for flammable or explosive atmospheres.

1.14 FACILITY OCCUPANCY CLOSURE

Streets, walks, and other facilities occupied and used by the Government shall not be closed or obstructed without written permission from the Contracting Officer.

1.15 SEVERE STORM PLAN

In the event of a severe storm warning, the Contractor must:

a. Secure outside equipment and materials and place materials that could be damaged in protected areas.

b. Check surrounding area, including roof, for loose material, equipment, debris, and other objects that could be blown away or against existing facilities.

c. Ensure that temporary erosion controls are adequate.

1.16 CONFINED SPACE ENTRY REQUIREMENTS.

Contractors entering and working in confined spaces while performing general industry work are required to follow the requirements of OSHA 29 CFR 1926 and comply with the requirements in Section 34 of EM 385-1-1, OSHA 29 CFR 1910, and OSHA 29 CFR 1910.146.

PART 2 PRODUCTS

2.1 CONFINED SPACE SIGNAGE

Provide permanent signs integral to or securely attached to access covers for new permit-required confined spaces. Signs wording: "DANGER--PERMIT-REQUIRED CONFINED SPACE - DO NOT ENTER -" in bold letters a minimum of one inch in height and constructed to be clearly legible with all paint removed. The signal word "DANGER" shall be red and readable from 5 feet.

PART 3 EXECUTION

3.1 CONSTRUCTION AND OTHER WORK

Comply with USACE EM 385-1-1, NFPA 70, NFPA 70E, NFPA 241, the APP, the AHA, Federal and State OSHA regulations, and other related submittals and activity fire and safety regulations. The most stringent standard prevails.

PPE is governed in all areas by the nature of the work the employee is performing. Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks. Safety glasses must be carried/available on each person.

Mandatory PPE includes:

a. Hard Hat

b. Appropriate Safety Shoes

c. Reflective Vests

3.1.1 Hazardous Material Use

Each hazardous material must receive approval from the Contracting Office or their designated representative prior to being brought onto the job site or prior to any other use in connection with this contract. Allow a minimum of 10 working days for processing of the request for use of a hazardous material.

3.1.2 Hazardous Material Exclusions

Notwithstanding any other hazardous material used in this contract, radioactive materials or instruments capable of producing ionizing/non-ionizing radiation (with the exception of radioactive material and devices used in accordance with USACE EM 385-1-1 such as nuclear density meters for compaction testing and laboratory equipment with radioactive sources) as well as materials which contain asbestos, mercury or polychlorinated biphenyls, di-isocynates, lead-based paint are prohibited. The Contracting Officer, upon written request by the Contractor, may consider exceptions to the use of any of the above excluded materials. Low mercury lamps used within fluorescent lighting fixtures are allowed as an exception without further Contracting Officer approval. Notify the Radiation Safety Officer (RSO) prior to excepted items of radioactive material and devices being brought on base.

3.1.3 Unforeseen Hazardous Material

The design should have identified materials such as PCB, lead paint, and friable and non-friable asbestos and other OSHA regulated chemicals (i.e. 29 CFR Part 1910.1000). If additional material, not indicated, that may be hazardous to human health upon disturbance during construction operations is encountered, stop that portion of work and notify the Contracting Officer immediately. Within 14 calendar days the Government will determine if the material is hazardous. If material is not hazardous or poses no danger, the Government will direct the Contractor to proceed without change. If material is hazardous and handling of the material is necessary to accomplish the work, the Government will issue a modification pursuant to "FAR 52.243-4, Changes" and "FAR 52.236-2, Differing Site Conditions."

3.2 PRE-OUTAGE COORDINATION MEETING

Apply for utility outages at least 15 days in advance. As a minimum, the request should include the location of the outage, utilities being affected, duration of outage and any necessary sketches. Special requirements for electrical outage requests are contained elsewhere in this specification section. Once approved, and prior to beginning work on the utility system requiring shut down, attend a pre-outage coordination meeting with the Contracting Officer to review the scope of work and the lock-out/tag-out procedures for worker protection. No work will be performed on energized electrical circuits unless proof is provided that no other means exist.

3.3 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)

Ensure that each employee is familiar with and complies with these procedures and USACE EM 385-1-1, Section 12, Control of Hazardous Energy.

3.4 FALL HAZARD PROTECTION AND PREVENTION PROGRAM

Establish a fall protection and prevention program, for the protection of

all employees exposed to fall hazards. Within the program include company policy, identify responsibilities, education and training requirements, fall hazard identification, prevention and control measures, inspection, storage, care and maintenance of fall protection equipment and rescue and evacuation procedures in accordance with ASSE/SAFE Z359.1.

3.4.1 Training

Institute a fall protection training program. As part of the Fall Hazard Protection and Prevention Program, provide training for each employee who might be exposed to fall hazards. Provide training by a competent person for fall protection in accordance with USACE EM 385-1-1, Section 21.B.

3.4.2 Fall Protection Equipment and Systems

Enforce use of the fall protection equipment and systems designated for each specific work activity in the Fall Protection and Prevention Plan and/or AHA at all times when an employee is exposed to a fall hazard. Protect employees from fall hazards as specified in EM 385-1-1, Section 21. In addition to the required fall protection systems, safety skiff, personal floatation devices, life rings etc., are required when working above or next to water in accordance with USACE EM 385-1-1, Paragraphs 21.N through 21.N.04. Personal fall arrest systems are required when working from an articulating or extendible boom, swing stages, or suspended platform. In addition, personal fall arrest systems are required when operating other equipment such as scissor lifts if the work platform is capable of being positioned outside the wheelbase. The need for tying-off in such equipment is to prevent ejection of the employee from the equipment during raising, lowering, or travel. Fall protection must comply with 29 CFR 1926.500, Subpart M, USACE EM 385-1-1 and ASSE/SAFE A10.32.

3.4.2.1 Personal Fall Arrest Equipment

Personal fall arrest equipment, systems, subsystems, and components shall meet ASSE/SAFE Z359.1. Only a full-body harness with a shock-absorbing lanyard or self-retracting lanyard is an acceptable personal fall arrest body support device. Body belts may only be used as a positioning device system (for uses such as steel reinforcing assembly and in addition to an approved fall arrest system). Harnesses shall have a fall arrest attachment affixed to the body support (usually a Dorsal D-ring) and specifically designated for attachment to the rest of the system. Only locking snap hooks and carabiners shall be used. Webbing, straps, and ropes shall be made of synthetic fiber. The maximum free fall distance when using fall arrest equipment shall not exceed 6 feet. The total fall distance and any swinging of the worker (pendulum-like motion) that can occur during a fall shall always be taken into consideration when attaching a person to a fall arrest system.

3.4.3 Fall Protection for Roofing Work

Implement fall protection controls based on the type of roof being constructed and work being performed. Evaluate the roof area to be accessed for its structural integrity including weight-bearing capabilities for the projected loading.

a. Low Sloped Roofs:

(1) For work within 6 feet of an edge, on low-slope roofs, protect personnel from falling by use of personal fall arrest systems,

guardrails, or safety nets. A safety monitoring system is not adequate fall protection and is not authorized.

(2) For work greater than 6 feet from an edge, erect and install warning lines in accordance with 29 CFR 1926.500 and USACE EM 385-1-1.

b. Steep-Sloped Roofs: Work on steep-sloped roofs requires a personal fall arrest system, guardrails with toe-boards, or safety nets. This requirement also includes residential or housing type construction.

3.4.4 Horizontal Lifelines

Design, install, certify and use under the supervision of a qualified person horizontal lifelines for fall protection as part of a complete fall arrest system which maintains a safety factor of 2 (29 CFR 1926.500).

3.4.5 Guardrails and Safety Nets

Design, install and use guardrails and safety nets in accordance with EM 385-1-1 and 29 CFR 1926 Subpart M.

3.4.6 Rescue and Evacuation Procedures

When personal fall arrest systems are used, ensure that the mishap victim can self-rescue or can be rescued promptly should a fall occur. Prepare a Rescue and Evacuation Plan and include a detailed discussion of the following: methods of rescue; methods of self-rescue; equipment used; training requirement; specialized training for the rescuers; procedures for requesting rescue and medical assistance; and transportation routes to a medical facility. Include the Rescue and Evacuation Plan within the Activity Hazard Analysis (AHA) for the phase of work, in the Fall Protection and Prevention (FP&P) Plan, and the Accident Prevention Plan (APP).

3.5 SCAFFOLDING

Provide employees with a safe means of access to the work area on the scaffold. Climbing of any scaffold braces or supports not specifically designed for access is prohibited. Access scaffold platforms greater than 20 feet maximum in height by use of a scaffold stair system. Do not use vertical ladders commonly provided by scaffold system manufacturers for accessing scaffold platforms greater than 20 feet maximum in height. The use of an adequate gate is required. Ensure that employees are qualified to perform scaffold erection and dismantling. Do not use scaffold without the capability of supporting at least four times the maximum intended load or without appropriate fall protection as delineated in the accepted fall protection and prevention plan. Stationary scaffolds must be attached to structural building components to safeguard against tipping forward or backward. Give special care to ensure scaffold systems are not overloaded. Side brackets used to extend scaffold platforms on self-supported scaffold systems for the storage of material is prohibited. The first tie-in shall be at the height equal to 4 times the width of the smallest dimension of the scaffold base. Place work platforms on mud sills. Scaffold or work platform erectors shall have fall protection during the erection and dismantling of scaffolding or work platforms that are more than six feet. Delineate fall protection requirements when working above six feet or above dangerous operations in the Fall Protection and Prevention (FP&P) Plan and Activity Hazard Analysis (AHA) for the phase

of work.

3.6 EQUIPMENT

3.6.1 Material Handling Equipment

a. Material handling equipment such as forklifts shall not be modified with work platform attachments for supporting employees unless specifically delineated in the manufacturer's printed operating instructions.

b. The use of hooks on equipment for lifting of material must be in accordance with manufacturer's printed instructions. Additionally, when material handling equipment is used as a crane it must meet NAVFAC P-307 requirements in Sections 1.7.2, "Contractor Operated Cranes," and 12, "Investigation and Reporting of Crane and Rigging Gear Accidents."

c. Operators of forklifts or power industrial trucks shall be licensed in accordance with OSHA.

3.6.2 Weight Handling Equipment

a. Equip cranes and derricks as specified in EM 385-1-1, section 16.

b. Notify the Contracting Officer 15 days in advance of any cranes entering the activity so that necessary quality assurance spot checks can be coordinated.Contractor's operator shall remain with the crane during the spot check.

c. Comply with the crane manufacturer's specifications and limitations for erection and operation of cranes and hoists used in support of the work. Perform erection under the supervision of a designated person (as defined in ASME B30.5). Perform all testing in accordance with the manufacturer's recommended procedures.

d. Comply with ASME B30.5 for mobile and locomotive cranes, ASME B30.22 for articulating boom cranes, ASME B30.3 for construction tower cranes, and ASME B30.8 for floating cranes and floating derricks.

e. Under no circumstance shall a Contractor make a lift at or above 90 percent of the cranes rated capacity in any configuration.

f. When operating in the vicinity of overhead transmission lines, operators and riggers shall be alert to this special hazard and follow the requirements of USACE EM 385-1-1 Section 11, NAVFAC P-307 Figure 10-3 and ASME B30.5 or ASME B30.22 as applicable.

g. Do not crane suspended personnel work platforms (baskets) unless the Contractor proves that using any other access to the work location would provide a greater hazard to the workers or is impossible. Do not lift personnel with a line hoist or friction crane.

h. Inspect, maintain, and recharge portable fire extinguishers as specified in NFPA 10, Standard for Portable Fire Extinguishers.

i. All employees must keep clear of loads about to be lifted and of suspended loads.

j. Use cribbing when performing lifts on outriggers.

k. The crane hook/block must be positioned directly over the load. Side loading of the crane is prohibited.

l. A physical barricade must be positioned to prevent personnel from entering the counterweight swing (tail swing) area of the crane.

m. Certification records which include the date of inspection, signature of the person performing the inspection, and the serial number or other identifier of the crane that was inspected shall always be available for review by Contracting Officer personnel.

n. Written reports listing the load test procedures used along with any repairs or alterations performed on the crane shall be available for review by Contracting Officer personnel.

o. Certify that all crane operators have been trained in proper use of all safety devices (e.g. anti-two block devices).

p. Take steps to ensure that wind speed does not contribute to loss of control of the load during lifting operations. Prior to conducting lifting operations set a maximum wind speed at which a crane can be safely operated based on the equipment being used, the load being lifted, experience of operators and riggers, and hazards on the work site. This maximum wind speed determination shall be included as part of the activity hazard analysis plan for that operation.

3.6.3 Equipment and Mechanized Equipment

a. Proof of qualifications for operator shall be kept on the project site for review.

b. Manufacture specifications or owner's manual for the equipment shall be on-site and reviewed for additional safety precautions or requirements that are sometimes not identified by OSHA or USACE EM 385-1-1. Incorporate such additional safety precautions or requirements into the AHAs.

3.6.4 USE OF EXPLOSIVES

Explosives shall not be used or brought to the project site without prior written approval from the Contracting Officer. Such approval shall not relieve the Contractor of responsibility for injury to persons or for damage to property due to blasting operations.

Storage of explosives, when permitted on Government property, shall be only where directed and in approved storage facilities. These facilities shall be kept locked at all times except for inspection, delivery, and withdrawal of explosives.

3.7 EXCAVATIONS

Soil classification must be performed by a competent person in accordance with 29 CFR 1926 and EM 385-1-1.

3.7.1 Utility Locations

All underground utilities in the work area must be positively identified by a third party, independent, private utility locating company in addition to

any station locating service and coordinated with the station utility department.

3.7.2 Utility Location Verification

Physically verify underground utility locations, including utility depth, by hand digging using wood or fiberglass handled tools when any adjacent construction work is expected to come within three feet of the underground system.

3.7.3 Utilities Within and Under Concrete, Bituminous Asphalt, and Other Impervious Surfaces

Utilities located within and under concrete slabs or pier structures, bridges, parking areas, and the like, are extremely difficult to identify. Whenever contract work involves chipping, saw cutting, or core drilling through concrete, bituminous asphalt or other impervious surfaces, the existing utility location must be coordinated with station utility departments in addition to location and depth verification by a third party, independent, private locating company. The third party, independent, private locating company shall locate utility depth by use of Ground Penetrating Radar (GPR), X-ray, bore scope, or ultrasound prior to the start of demolition and construction. Outages to isolate utility systems must be used in circumstances where utilities are unable to be positively identified. The use of historical drawings does not alleviate the contractor from meeting this requirement.

3.8 ELECTRICAL

3.9.1 Portable Extension Cords

Size portable extension cords in accordance with manufacturer ratings for the tool to be powered and protected from damage. Immediately removed from service all damaged extension cords. Portable extension cords shall meet the requirements of EM 385-1-1, NFPA 70E, and OSHA electrical standards.

3.9 WORK IN CONFINED SPACES

Comply with the requirements in Section 34 of USACE EM 385-1-1, OSHA 29 CFR 1910, OSHA 29 CFR 1910.146, OSHA Directive CPL 2.100 and OSHA 29 CFR 1926. Any potential for a hazard in the confined space requires a permit system to be used.

a. Entry Procedures. Prohibit entry into a confined space by personnel for any purpose, including hot work, until the qualified person has conducted appropriate tests to ensure the confined or enclosed space is safe for the work intended and that all potential hazards are controlled or eliminated and documented. (See Section 34 of USACE EM 385-1-1 for entry procedures.) All hazards pertaining to the space

shall be reviewed with each employee during review of the AHA.

b. Forced air ventilation is required for all confined space entry operations and the minimum air exchange requirements must be maintained to ensure exposure to any hazardous atmosphere is kept below its' action level.

c. Sewer wet wells require continuous atmosphere monitoring with audible alarm for toxic gas detection.

-- End of Section --

SECTION 01 45 00.00 20

QUALITY CONTROL
11/11

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1 (2008; Errata 2011) Safety and Health Requirements Manual

1.2 SUBMITTALS

Government approval is required for all submittals. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES

SD-01 Preconstruction Submittals

Construction Quality Control (QC) Plan

Submit a Construction QC Plan within 20 calendar days after receipt of Notice of Award.

The QC Plan shall include a preliminary submittal of the list of definable features of work that shall cover the first 90 days of construction.

1.3 INFORMATION FOR THE CONTRACTING OFFICER

Prior to commencing work on construction, the Contractor can obtain a single copy set of the current report forms from the Contracting Officer. The report forms will consist of the Contractor Production Report, Contractor Production Report (Continuation Sheet), Contractor Quality Control (CQC) Report, (CQC) Report (Continuation Sheet), Preparatory Phase Checklist, Initial Phase Checklist, Rework Items List, and Testing Plan and Log. Other reports referenced below may be in formats customarily used by the Contractor, Testing laboratories, etc. and will contain the information required by this specification.

Submit the following to the Contracting Officer during Construction:

a. Combined Contractor Production Report/Contractor Quality Control Report; submit the report electronically by 10:00AM the next working day after each day that work is performed. and for every seven consecutive calendar days of no-work.

b. Contractor Production Report: Submit the report electronically by 10:00 AM the next working day after each day that work is performed and for every seven consecutive calendar days of no-work.

c. Preparatory Phase Checklist: Submit the report electronically in the

same manner as the CQC Report for each Preparatory Phase held.

d. Initial Phase Checklist: Submit the report electronically in the same manner as the CQC Report for each Initial Phase held.

e. QC Specialist Reports: Submit the report electronically by 10:00 AM the next working day after each day that work is performed.

f. Field Test Reports: Within two working days after the test is performed, submit the report as an electronic attachment to the CQC Report.

g. Monthly Summary Report of Tests: Submit the report as an electronic attachment to the CQC Report at the end of each month.

h. Testing Plan and Log: Submit the report as an electronic attachment to the CQC Report, at the end of each month. A copy of the final Testing Plan and Log shall be provided to the OMSI preparer for inclusion into the OMSI documentation.

i. Rework Items List: Submit lists electronically containing new entries daily, in the same manner as the CQC Report.

j. CQC Meeting Minutes: Within two working days after the meeting is held, submit the report as an electronic attachment to the CQC Report.

k. QC Certifications: As required by the paragraph entitled "QC Certifications."

1.4 QC PROGRAM REQUIREMENTS

Establish and maintain a QC program as described in this section. This QC program is a key element in meeting the objectives of NAVFAC Commissioning. The QC program consists of a QC Organization, QC Plan, QC Plan Meeting(s), a Coordination and Mutual Understanding Meeting, QC meetings, three phases of control, submittal review and approval, testing, completion inspections, and QC certifications and documentation necessary to provide materials, equipment, workmanship, fabrication, construction and operations which comply with the requirements of this Contract. The QC program must cover on-site and off-site work and be keyed to the work sequence. No construction work or testing may be performed unless the QC Manager is on the work site. The QC Manager must report to an officer of the firm and not be subordinate to the Project Superintendent or the Project Manager. The QC Manager, Project Superintendent and Project Manager must work together effectively. Although the QC Manager is the primary individual responsible for quality control, all individuals will be held responsible for the quality of work on the job.

1.4.1 Acceptance of the Construction Quality Control (QC) Plan

Acceptance of the QC Plan is required prior to the start of construction. The Contracting Officer reserves the right to require changes in the QC Plan and operations as necessary, including removal of personnel, to ensure the specified quality of work. The Contracting Officer reserves the right to interview any member of the QC organization at any time in order to verify the submitted qualifications. All QC organization personnel are subject to acceptance by the Contracting Officer. The Contracting Officer may require the removal of any individual for non-compliance with quality requirements specified in the Contract.

1.4.2 Preliminary Construction Work Authorized Prior to Acceptance

The only construction work that is authorized to proceed prior to the acceptance of the QC Plan is mobilization of storage and office trailers, temporary utilities, and surveying.

1.4.2.1 Approval

Approval of the QC Plan is required prior to the start of construction. The contracting Officer reserves the right to require changes in the QC Plan and operations as necessary, including removal of personnel, to ensure the specified quality of work. The Contacting Officer reserves the right to interview any member of the QC organization at any time in order to verify the submitted qualifications. All QC organization personnel shall be subject to acceptance by the Contracting Officer. The Contracting Officer may require the removal of any individual for non-compliance with quality requirements specified in the contract.

1.4.3 Notification of Changes

Notify the Contracting Officer, in writing, of any proposed changes in the QC Plan or changes to the QC organization personnel, a minimum of 10 work days prior to a proposed change. Proposed changes are subject to acceptance by the Contracting Officer.

1.5 QC ORGANIZATION

1.5.1 QC Manager

1.5.1.1 Duties

Provide a QC Manager at the work site to implement and manage the QC program. In addition to implementing and managing the QC program, the QC Manager may perform the duties of Project Superintendent. The QC Manager is required to attend the partnering meetings, QC Plan Meetings, Coordination and Mutual Understanding Meeting, conduct the QC meetings, perform the three phases of control, perform submittal review and approval, ensure testing is performed and provide QC certifications and documentation required in this Contract. The QC Manager is responsible for managing and coordinating the three phases of control and documentation performed by testing laboratory personnel and any other inspection and testing personnel required by this Contract. The QC Manager is the manager of all QC activities.

1.5.1.2 Qualifications

An individual with a minimum of 10 years combined experience in the following positions: Project Superintendent, QC Manager, Project Manager, Project Engineer or Construction Manager on similar size and type construction contracts which included the major trades that are part of this Contract. The individual must have at least two years experience as a QC Manager. The individual must be familiar with the requirements of EM 385-1-1, and have experience in the areas of hazard identification, safety compliance, and sustainability.

A graduate of a four year accredited college or university program in one of the following disciplines: Engineering, Architecture, Construction Management, Engineering Technology, Building Construction, or Building

Science, with a minimum of 10 years experience as a Project Superintendent, QC Manager, Project Manager, Project Engineer or Construction Manager on similar size and type construction contracts which included the major trades that are part of this Contract. The individual must have at least two years experience as a QC Manager. The individual must be familiar with the requirements of EM 385-1-1, and have experience in the areas of hazard identification, safety compliance, and sustainability.

1.5.2 Construction Quality Management Training

In addition to the above experience and education requirements, the QC Manager must have completed the course entitled "Construction Quality Management (CQM) for Contractors." If the QC Manager does not have a current certification, they must obtain the CQM for Contractors course certification within 90 days of award. This course is periodically offered by the Naval Facilities Engineering Command and the Army Corps of Engineers. Contact the Contracting Officer for information on the next scheduled class.

1.5.3 Alternate QC Manager Duties and Qualifications

Designate an alternate for the QC Manager at the work site to serve in the event of the designated QC Manager's absence. The period of absence may not exceed two weeks at one time, and not more than 30 workdays during a calendar year. The qualification requirements for the Alternate QC Manager must be the same as for the QC Manager.

1.6 QUALITY CONTROL (QC) PLAN

1.6.1 Construction Quality Control (QC) Plan

1.6.1.1 Requirements

Provide, for acceptance by the Contracting Officer, a Construction QC Plan submitted in a three-ring binder that includes a table of contents, with major sections identified with tabs, with pages numbered sequentially, and that documents the proposed methods and responsibilities for accomplishing commissioning activities during the construction of the project:

a. QC ORGANIZATION: A chart showing the QC organizational structure.

b. NAMES AND QUALIFICATIONS: Names and qualifications, in resume format, for each person in the QC organization. Include the CQM for Contractors course certifications for the QC Manager and Alternate QC Manager as required by the paragraphs entitled "Construction Quality Management Training" and "Alternate QC Manager Duties and Qualifications".

c. DUTIES, RESPONSIBILITY AND AUTHORITY OF QC PERSONNEL: Duties, responsibilities, and authorities of each person in the QC organization.

d. OUTSIDE ORGANIZATIONS: A listing of outside organizations, such as architectural and consulting engineering firms, that will be employed by the Contractor and a description of the services these firms will provide.

e. APPOINTMENT LETTERS: Letters signed by an officer of the firm appointing the QC Manager and Alternate QC Manager and stating that they are responsible for implementing and managing the QC program as

described in this Contract. Include in this letter the responsibility of the QC Manager and Alternate QC Manager to implement and manage the three phases of control, and their authority to stop work which is not in compliance with the Contract. Letters of direction are to be issued by the QC Manager to all other QC Specialists outlining their duties, authorities, and responsibilities. Include copies of the letters in the QC Plan.

f. SUBMITTAL PROCEDURES AND INITIAL SUBMITTAL REGISTER: Procedures for reviewing, approving, and managing submittals. Provide the name(s) of the person(s) in the QC organization authorized to review and certify submittals prior to approval. Provide the initial submittal of the Submittal Register as specified in Section 01 33 00 SUBMITTAL PROCEDURES.

g. TESTING LABORATORY INFORMATION: Testing laboratory information required by the paragraphs entitled "Accreditation Requirements", as applicable.

h. TESTING PLAN AND LOG: A Testing Plan and Log that includes the tests required, referenced by the specification paragraph number requiring the test, the frequency, and the person responsible for each test. Use Government forms to log and track tests.

i. PROCEDURES TO COMPLETE REWORK ITEMS: Procedures to identify, record, track, and complete rework items. Use Government forms to record and track rework items.

j. DOCUMENTATION PROCEDURES: Use Government form.

k. LIST OF DEFINABLE FEATURES: A Definable Feature of Work (DFOW) is a task that is separate and distinct from other tasks and has control requirements and work crews unique to that task. A DFOW is identified by different trades or disciplines and is an item or activity on the construction schedule. Include in the list of DFOWs, but not be limited to, all critical path activities on the NAS. Include all activities for which this specification requires QC Specialists or specialty inspection personnel. Provide separate DFOWs in the Network Analysis Schedule for each design development stage and submittal package.

l. PROCEDURES FOR PERFORMING THE THREE PHASES OF CONTROL: Identify procedures used to ensure the three phases of control to manage the quality on this project. For each DFOW, a Preparatory and Initial phase checklist will be filled out during the Preparatory and Initial phase meetings. Conduct the Preparatory and Initial Phases and meetings with a view towards obtaining quality construction by planning ahead and identifying potential problems for each DFOW.

m. PERSONNEL MATRIX: A personnel matrix showing for each section of the specification who will review and approve submittals, who will perform and document the three phases of control, and who will perform and document the testing.

n. PROCEDURES FOR COMPLETION INSPECTION: Procedures for identifying and documenting the completion inspection process. Include in these procedures the responsible party for punch out inspection, pre-final inspection, and final acceptance inspection.

o. TRAINING PROCEDURES AND TRAINING LOG: Procedures for coordinating and documenting the training of personnel required by the Contract.

p. ORGANIZATION AND PERSONNEL CERTIFICATIONS LOG: Procedures for coordinating, tracking and documenting all certifications on subcontractors, testing laboratories, suppliers, personnel, etc. QC Manager will ensure that certifications are current, appropriate for the work being performed, and will not lapse during any period of the contract that the work is being performed.

1.7 QC PLAN MEETINGS

Prior to submission of the QC Plan, the QC Manager will meet with the Contracting Officer to discuss the QC Plan requirements of this Contract. The purpose of this meeting is to develop a mutual understanding of the QC Plan requirements prior to plan development and submission and to agree on the Contractor's list of DFOWs.

1.8 COORDINATION AND MUTUAL UNDERSTANDING MEETING

After submission of the QC Plan, and prior to the start of construction, the QC Manager will meet with the Contracting Officer to present the QC program required by this Contract. When a new QC Manager is appointed, the coordination and mutual understanding meeting shall be repeated.

1.8.1 Purpose

The purpose of this meeting is to develop a mutual understanding of the QC details, including documentation, administration for on-site and off-site work, design intent, Cx, environmental requirements and procedures, coordination of activities to be performed, and the coordination of the Contractor's management, production, and QC personnel. At the meeting, the Contractor will be required to explain in detail how three phases of control will be implemented for each DFOW, as well as how each DFOW will be affected by each management plan or requirement as listed below:

a. Waste Management Plan.

b. IAQ Management Plan.

c. Procedures for noise and acoustics management.

d. Environmental Protection Plan.

e. Environmental regulatory requirements.

f. Cx Plan.

1.8.2 Coordination of Activities

Coordinate activities included in various sections to assure efficient and orderly installation of each component. Coordinate operations included under different sections that are dependent on each other for proper installation and operation. Schedule construction operations with consideration for indoor air quality as specified in the IAQ Management Plan. Coordinate prefunctional tests and startup testing with Cx.

1.8.3 Attendees

As a minimum, the Contractor's personnel required to attend include an officer of the firm, the Project Manager, Project Superintendent, QC Manager, Alternate QC Manager and subcontractor representatives. Each subcontractor who will be assigned QC responsibilities shall have a principal of the firm at the meeting. Minutes of the meeting will be prepared by the QC Manager and signed by the Contractor and the Contracting Officer. The Contractor shall provide an electronic copy of the signed minutes to all attendees and shall be included in the QC Plan.

1.9 QC MEETINGS

After the start of construction, the QC Manager shall conduct weekly QC meetings at the work site with the Project Superintendent, the CA, and the foremen who are performing the work of the DFOWs. The QC Manager is to prepare the minutes of the meeting and provide a copy to the Contracting Officer within two working days after the meeting. The Contracting Officer may attend these meetings. As a minimum, accomplish the following at each meeting:

a. Review the minutes of the previous meeting.

b. Review the schedule and the status of work and rework.

c. Review the status of submittals.

d. Review the work to be accomplished in the next two weeks and documentation required.

e. Resolve QC and production problems (RFI, etc.).

f. Address items that may require revising the QC Plan.

g. Review Accident Prevention Plan (APP).

h. Review environmental requirements and procedures.

i. Review Waste Management Plan.

j. Review IAQ Management Plan.

k. Review Environmental Management Plan.

l. Review the status of training completion.

m. Review Cx Plan and progress.

1.10 DESIGN REVIEW AND DOCUMENTATION

1.10.1 Basis of Design and Design Intent

Review the basis of design received from the Contracting Officer and the design intent.

1.10.2 Design Review

Review design documents to verify that each commissioned system meets the design intent relative to functionality, energy performance, water

performance, maintainability, sustainability, system cost, indoor environmental quality, and local environmental impacts. Fully document review in written report.

1.11 THREE PHASES OF CONTROL

Adequately cover both on-site and off-site work with the Three Phases of Control and include the following for each DFOW.

1.11.1 Preparatory Phase

Notify the Contracting Officer at least two work days in advance of each preparatory phase meeting. The meeting will be conducted by the QC Manager and attended by the Project Superintendent, the CA, and the foreman responsible for the DFOW. When the DFOW will be accomplished by a subcontractor, that subcontractor's foreman shall attend the preparatory phase meeting. Document the results of the preparatory phase actions in the daily Contractor Quality Control Report and in the Preparatory Phase Checklist. Perform the following prior to beginning work on each DFOW:

a. Review each paragraph of the applicable specification sections.

b. Review the Contract drawings.

c. Verify that field measurements are as indicated on construction and/or shop drawings before confirming product orders, in order to minimize waste due to excessive materials.

d. Verify that appropriate shop drawings and submittals for materials and equipment have been submitted and approved. Verify receipt of approved factory test results, when required.

e. Review the testing plan and ensure that provisions have been made to provide the required QC testing.

f. Examine the work area to ensure that the required preliminary work has been completed.

g. Coordinate the schedule of product delivery to designated prepared areas in order to minimize site storage time and potential damage to stored materials.

h. Arrange for the return of shipping/packaging materials, such as wood pallets, where economically feasible.

i. Examine the required materials, equipment and sample work to ensure that they are on hand and conform to the approved shop drawings and submitted data.

j. Discuss specific controls used and construction methods, construction tolerances, workmanship standards, and the approach that will be used to provide quality construction by planning ahead and identifying potential problems for each DFOW.

k. Review the APP and appropriate Activity Hazard Analysis (AHA) to ensure that applicable safety requirements are met, and that required Material Safety Data Sheets (MSDS) are submitted.

l. Review the Cx Plan and ensure all preliminary work items have been

completed and documented.

1.11.2 Initial Phase

Notify the Contracting Officer at least two work days in advance of each initial phase. When construction crews are ready to start work on a DFOW, conduct the initial phase with the Project Superintendent, and the foreman responsible for that DFOW. Observe the initial segment of the DFOW to ensure that the work complies with Contract requirements. Document the results of the initial phase in the daily CQC Report and in the Initial Phase Checklist. Repeat the initial phase for each new crew to work on-site, or when acceptable levels of specified quality are not being met. Perform the following for each DFOW:

a. Establish the quality of workmanship required.

b. Resolve conflicts.

c. Ensure that testing is performed by the approved laboratory.

d. Check work procedures for compliance with the APP and the appropriate AHA to ensure that applicable safety requirements are met.

1.11.3 Follow-Up Phase

Perform the following for on-going work daily, or more frequently as necessary, until the completion of each DFOW and document in the daily CQC Report:

a. Ensure the work is in compliance with Contract requirements.

b. Maintain the quality of workmanship required.

c. Ensure that testing is performed by the approved laboratory.

d. Ensure that rework items are being corrected.

e. Assure manufacturers representatives have performed necessary inspections if required and perform safety inspections.

1.11.4 Additional Preparatory and Initial Phases

Conduct additional preparatory and initial phases on the same DFOW if the quality of on-going work is unacceptable, if there are changes in the applicable QC organization, if there are changes in the on-site production supervision or work crew, if work on a DFOW is resumed after substantial period of inactivity, or if other problems develop.

1.11.5 Notification of Three Phases of Control for Off-Site Work

Notify the Contracting Officer at least two weeks prior to the start of the preparatory and initial phases.

1.12 SUBMITTAL REVIEW AND APPROVAL

Procedures for submission, review and approval of submittals are described in Section 01 33 00 SUBMITTAL PROCEDURES.

1.13 TESTING

Except as stated otherwise in the specification sections, perform sampling and testing required under this Contract.

1.13.1 Accreditation Requirements

Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (E 329, C 1077, D 3666, D 3740, A 880, E 543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the Corporate Office.

1.13.2 Laboratory Accreditation Authorities

Laboratory Accreditation Authorities include the National Voluntary Laboratory Accreditation Program (NVLAP) administered by the National Institute of Standards and Technology at http://ts.nist.gov/ts/htdocs/210/214/214.htm , the American Association of State Highway and Transportation Officials (AASHTO) program at http://www.transportation.org/aashto/home.nsf/frontpage , International Accreditation Services, Inc. (IAS) at http://www.iasonline.org, U. S. Army Corps of Engineers Materials Testing Center (MTC)at http://www.wes.army.mil/SL/MTC/, the American Association for Laboratory Accreditation (A2LA) program at http://www.a2la.org/, the Washington Association of Building Officials (WABO) at http://www.wabo.org/ (Approval authority for WABO is limited to projects within Washington State), and the Washington Area Council of Engineering Laboratories (WACEL) at http://www.wacel.org/labaccred.html (Approval authority by WACEL is limited to projects within Facilities Engineering Command (FEC) Washington geographical area).

1.13.3 Capability Check

The Contracting Officer retains the right to check laboratory equipment in the proposed laboratory and the laboratory technician's testing procedures, techniques, and other items pertinent to testing, for compliance with the standards set forth in this Contract.

1.13.4 Test Results

Cite applicable Contract requirements, tests or analytical procedures used. Provide actual results and include a statement that the item tested or analyzed conforms or fails to conform to specified requirements. If the item fails to conform, notify the Contracting Officer immediately. Conspicuously stamp the cover sheet for each report in large red letters "CONFORMS" or "DOES NOT CONFORM" to the specification requirements, whichever is applicable. Test results must be signed by a testing laboratory representative authorized to sign certified test reports. Furnish the signed reports, certifications, and other documentation to the Contracting Officer via the QC Manager. Furnish a summary report of field tests at the end of each month, per the paragraph entitled "INFORMATION FOR THE CONTRACTING OFFICER".

1.13.5 Test Reports and Monthly Summary Report of Tests

Furnish the signed reports, certifications, and a summary report of field tests at the end of each month to the Contracting Officer. Attach a copy of the summary report to the last daily Contractor Quality Control Report of each month. Provide a copy of the signed test reports and certifications to the OMSI preparer for inclusion into the OMSI documentation.

1.14 QC CERTIFICATIONS

1.14.1 CQC Report Certification

Contain the following statement within the CQC Report: "On behalf of the Contractor, I certify that this report is complete and correct and equipment and material used and work performed during this reporting period is in compliance with the contract drawings and specifications to the best of my knowledge, except as noted in this report."

1.14.2 Invoice Certification

Furnish a certificate to the Contracting Officer with each payment request, signed by the QC Manager, attesting that as-built drawings are current, coordinated and attesting that the work for which payment is requested, including stored material, is in compliance with Contract requirements.

1.14.3 Completion Certification

Upon completion of work under this Contract, the QC Manager shall furnish a certificate to the Contracting Officer attesting that "the work has been completed, inspected, tested and is in compliance with the Contract." Provide a copy of this final QC Certification for completion to the OMSI preparer for inclusion into the OMSI documentation.

1.15 COMPLETION INSPECTIONS

1.15.1 Punch-Out Inspection

Near the completion of all work or any increment thereof, established by a completion time stated in the Contract Clause entitled "Commencement, Prosecution, and Completion of Work," or stated elsewhere in the specifications, the QC Manager and the CA must conduct an inspection of the work and develop a "punch list" of items which do not conform to the approved drawings, specifications and Contract. Include in the punch list any remaining items on the "Rework Items List", which were not corrected prior to the Punch-Out Inspection. Include within the punch list the estimated date by which the deficiencies will be corrected. Provide a copy of the punch list to the Contracting Officer. The QC Manager, or staff, must make follow-on inspections to ascertain that all deficiencies have been corrected. Once this is accomplished, notify the Government that the facility is ready for the Government "Pre-Final Inspection".

1.15.2 Pre-Final Inspection

The Government and QCM will perform this inspection to verify that the facility is complete and ready to be occupied. A Government "Pre-Final Punch List" will be documented by the CQM as a result of this inspection. The QC Manager will ensure that all items on this list are corrected prior to notifying the Government that a "Final" inspection with the Client can

be scheduled. Any items noted on the "Pre-Final" inspection must be corrected in a timely manner and be accomplished before the contract completion date for the work,or any particular increment thereof, if the project is divided into increments by separate completion dates.

1.15.3 Final Acceptance Inspection

Notify the Contracting Officer at least 14 calendar days prior to the date a final acceptance inspection can be held. State within the notice that all items previously identified on the pre-final punch list will be corrected and acceptable, along with any other unfinished Contract work, by the date of the final acceptance inspection. The Contractor must be represented by the QC Manager, the Project Superintendent, the CA, and others deemed necessary. Attendees for the Government will include the Contracting Officer, other FEAD personnel, and personnel representing the Client. Failure of the Contractor to have all contract work acceptably complete for this inspection will be cause for the Contracting Officer to bill the Contractor for the Government's additional inspection cost in accordance with the Contract Clause entitled "Inspection of Construction."

1.16 DOCUMENTATION

Maintain current and complete records of on-site and off-site QC program operations and activities.

1.16.1 Construction Documentation

Reports are required for each day that work is performed and must be attached to the Contractor Quality Control Report prepared for the same day. Maintain current and complete records of on-site and off-site QC program operations and activities. The forms identified under the paragraph "INFORMATION FOR THE CONTRACTING OFFICER" will be used. Reports are required for each day work is performed. Account for each calendar day throughout the life of the Contract. Every space on the forms must be filled in. Use N/A if nothing can be reported in one of the spaces. The Project Superintendent and the QC Manager must prepare and sign the Contractor Production and CQC Reports, respectively. The reporting of work must be identified by terminology consistent with the construction schedule. In the "remarks" sections of the reports, enter pertinent information including directions received, problems encountered during construction, work progress and delays, conflicts or errors in the drawings or specifications, field changes, safety hazards encountered, instructions given and corrective actions taken, delays encountered and a record of visitors to the work site, quality control problem areas, deviations from the QC Plan, construction deficiencies encountered, meetings held. For each entry in the report(s), identify the Schedule Activity No. that is associated with the entered remark.

1.16.2 Quality Control Validation

Establish and maintain the following in a series of three ring binders. Binders shall be divided and tabbed as shown below. These binders must be readily available to the Contracting Officer during all business hours.

a. All completed Preparatory and Initial Phase Checklists, arranged by specification section.

b. All milestone inspections, arranged by Activity Number.

c. An up-to-date copy of the Testing Plan and Log with supporting field test reports, arranged by specification section.

d. Copies of all contract modifications, arranged in numerical order. Also include documentation that modified work was accomplished.

e. An up-to-date copy of the Rework Items List.

f. Maintain up-to-date copies of all punch lists issued by the QC staff to the Contractor and Sub-Contractors and all punch lists issued by the Government.

g. Commissioning documentation including Cx checklists, schedules, tests, and reports.

1.16.3 Testing Plan and Log

As tests are performed, the QC Manager will record on the "Testing Plan and Log" the date the test was performed and the date the test results were forwarded to the Contracting Officer. Attach a copy of the updated "Testing Plan and Log" to the last daily CQC Report of each month, per the paragraph "INFORMATION FOR THE CONTRACTING OFFICER". Provide a copy of the final "Testing Plan and Log" to the OMSI preparer for inclusion into the OMSI documentation.

1.16.4 Rework Items List

The QC Manager must maintain a list of work that does not comply with the Contract, identifying what items need to be reworked, the date the item was originally discovered, the date the item will be corrected by, and the date the item was corrected. There is no requirement to report a rework item that is corrected the same day it is discovered. Attach a copy of the "Rework Items List" to the last daily CQC Report of each month. The Contractor is responsible for including those items identified by the Contracting Officer.

1.16.5 As-Built Drawings

The QC Manager is required to ensure the as-built drawings, required by Section 01 78 00 CLOSEOUT SUBMITTALS are kept current on a daily basis and marked to show deviations which have been made from the Contract drawings. Ensure each deviation has been identified with the appropriate modifying documentation (e.g. PC No., Modification No., Request for Information No., etc.). The QC Manager must initial each revision. Upon completion of work, the QC Manager will furnish a certificate attesting to the accuracy of the as-built drawings prior to submission to the Contracting Officer.

1.17 NOTIFICATION ON NON-COMPLIANCE

The Contracting Officer will notify the Contractor of any detected non-compliance with the Contract. Take immediate corrective action after receipt of such notice. Such notice, when delivered to the Contractor at the work site, shall be deemed sufficient for the purpose of notification. If the Contractor fails or refuses to comply promptly, the Contracting Officer may issue an order stopping all or part of the work until satisfactory corrective action has been taken. No part of the time lost due to such stop orders will be made the subject of claim for extension of time for excess costs or damages by the Contractor.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

3.1 PREPARATION

Designate receiving/storage areas for incoming material to be delivered according to installation schedule and to be placed convenient to work area in order to minimize waste due to excessive materials handling and misapplication. Store and handle materials in a manner as to prevent loss from weather and other damage. Keep materials, products, and accessories covered and off the ground, and store in a dry, secure area. Prevent contact with material that may cause corrosion, discoloration, or staining. Protect all materials and installations from damage by the activities of other trades.

-- End of Section --

SECTION 01 50 00

TEMPORARY CONSTRUCTION FACILITIES AND CONTROLS
07/15

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 241	(2013) Standard for Safeguarding Construction,Alteration, and Demolition Operations
NFPA 70	(2014; AMD 1 2013; Errata 1 2013; AMD 2 2013; Errata 2 2013; AMD 3 2014; Errata 3 2014) National Electrical Code

U.S. FEDERAL HIGHWAY ADMINISTRATION (FHWA)

MUTCD	(2009) Manual on Uniform Traffic Control Devices

1.2 SUBMITTALS

Government approval is required for all submittals Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals
- Construction site plan
- Traffic control plan

1.3 CONSTRUCTION SITE PLAN

Prior to the start of work, submit a site plan showing the locations and dimensions of temporary facilities (including layouts and details, equipment and material storage area (onsite and offsite), and access and haul routes, avenues of ingress/egress to the fenced area and details of the fence installation. Identify any areas which may have to be graveled to prevent the tracking of mud. Indicate if the use of a supplemental or other staging area is desired. Show locations of safety and construction fences, site trailers, construction entrances, trash dumpsters, temporary sanitary facilities, and worker parking areas.

1.4 HURRICANE CONDITION OF READINESS

Unless directed otherwise, comply with:

a. Condition FOUR (Sustained winds of 50 knots or greater expected within 72 hours): Normal daily jobsite cleanup and good housekeeping practices. Collect and store in piles or containers scrap lumber, waste material, and rubbish for removal and disposal at the close of

each work day. Maintain the construction site including storage areas, free of accumulation of debris. Stack form lumber in neat piles less than 4 feet high. Remove all debris, trash, or objects that could become missile hazards.

b. Condition THREE (Sustained winds of 50 knots or greater expected within 48 hours): Maintain "Condition FOUR" requirements and commence securing operations necessary for "Condition ONE" which cannot be completed within 18 hours. Cease all routine activities which might interfere with securing operations. Commence securing and stow all gear and portable equipment. Make preparations for securing buildings. Review requirements pertaining to "Condition TWO" and continue action as necessary to attain "Condition THREE" readiness. Contact Contracting Officer for weather and COR updates and completion of required actions.

c. Condition TWO (Sustained winds of 50 knots or greater expected within 24 hours): Curtail or cease routine activities until securing operation is complete. Reinforce or remove form work and scaffolding. Secure machinery, tools, equipment, materials, or remove from the jobsite. Expend every effort to clear all missile hazards and loose equipment from general base areas. Contact Contracting Officer for weather and Condition of Readiness (COR) updates and completion of required actions.

d. Condition ONE. (Sustained winds of 50 knots or greater expected within 12 hours): Secure the jobsite, and leave Government premises.

PART 2 PRODUCTS

2.1 TEMPORARY SIGNAGE

2.2 TEMPORARY TRAFFIC CONTROL

2.2.1 Barricades

Erect and maintain temporary barricades to limit public access to hazardous areas. Whenever safe public access to paved areas such as roads, parking areas or sidewalks is prevented by construction activities or as otherwise necessary to ensure the safety of both pedestrian and vehicular traffic barricades will be required. Securely place barricades clearly visible with adequate illumination to provide sufficient visual warning of the hazard during both day and night.

2.2.2 Fencing

Provide fencing along the construction site at all open excavations and tunnels to control access by unauthorized people.

a. The safety fencing must be a high visibility orange colored, high density polyethylene grid or approved equal, a minimum of 48 inches high, supported and tightly secured to steel posts located on maximum 10 foot centers, constructed at the approved location. Install fencing to be able to restrain a force of at least 250 pounds against it.

2.2.3 Temporary Wiring

Provide temporary wiring in accordance with NFPA 241 and NFPA 70. Include frequent inspection of all equipment and apparatus.

PART 3 EXECUTION

3.1 EMPLOYEE PARKING

Contractor employees will park privately owned vehicles in an area designated by the Contracting Officer. This area will be within reasonable walking distance of the construction site. Contractor employee parking must not interfere with existing and established parking requirements of the government installation.

3.2 Contractor Utilities

The Contractor shall provide his own utilities.

3.2.1 Utilities at Special Locations

a. Reasonable amounts of utilities will be made available to the Contractor at the prevailing Government rates. These rates may be obtained upon application to the Commanding Officer, by way of the Contracting Officer. A $300.00 deposit will be required before connecting electricity. The Contractor will be responsible for making connections, providing transformers and meters, (THE CONTRACTOR MUST CERTIFY THAT ALL TRANSFORMERS INSTALLED FOR TEMPORARY POWER DURING THIS CONTRACT ARE PCB FREE), and making disconnections; and for providing backflow preventer devices on connections to domestic water lines. Under no circumstances will taps to base fire hydrants be allowed for obtaining domestic water. Neither potable water nor sanitary facilities will be available at the main Contractor laydown area at Marine Corps Air Station (MCAS), Cherry Point, NC.

3.2.2 TEMPORARY SANITARY FACILITIES

a. Provide adequate sanitary conveniences of a type approved for the use of persons employed on the work, properly secluded from public observation, and maintained in such a manner as required and approved by the Contracting Officer. Maintain these conveniences at all times without nuisance. Upon completion of the work, remove the conveniences from the premises, leaving the premises clean and free from nuisance. Dispose of sewage through connection to a municipal, district sanitary sewage system. Where such systems are not available, use chemical toilets or comparably effective units, and periodically empty wastes into a municipal, district sanitary sewage system, or remove waste to a commercial facility. Obtain approval from the system owner prior to discharge into any municipal, district, or commercial sanitary sewer system. Any penalties and / or fines associated with improper discharge shall be the responsibility of the Contractor.

3.2.3 Fire Protection

Provide temporary fire protection equipment for the protection of personnel and property during construction. Remove debris and flammable materials daily to minimize potential hazards.

3.3 TRAFFIC PROVISIONS

3.3.1 Maintenance of Traffic

a. Conduct operations in a manner that will not close any thoroughfare or

interfere in any way with traffic on railways or highways except with written permission of the Contracting Officer at least 15 calendar days prior to the proposed modification date, and provide a Traffic Control Plan detailing the proposed controls to traffic movement for approval. The plan must be in accordance with State and local regulations and the MUTCD, Part VI. Contractor may move oversized and slow-moving vehicles to the worksite provided requirements of the highway authority have been met.

b. Conduct work so as to minimize obstruction of traffic, and maintain traffic on at least half of the roadway width at all times. Obtain approval from the Contracting Officer prior to starting any activity that will obstruct traffic.

c. Provide, erect, and maintain, at contractors expense, lights, barriers, signals, passageways, detours, and other items, that may be required by the Life Safety Signage, overhead protection authority having jurisdiction.

3.3.2 Protection of Traffic

Maintain and protect traffic on all affected roads during the construction period except as otherwise specifically directed by the Contracting Officer. Measures for the protection and diversion of traffic, including the provision of watchmen and flagmen, erection of barricades, placing of lights around and in front of equipment the work, and the erection and maintenance of adequate warning, danger, and direction signs, will be as required by the State and local authorities having jurisdiction. Protect the traveling public from damage to person and property. Minimize the interference with public traffic on roads selected for hauling material to and from the site. Investigate the adequacy of existing roads and their allowable load limit. Contractor is responsible for the repair of any damage to roads caused by construction operations.

3.3.3 Dust Control

Dust control methods and procedures must be approved by the Contracting Officer. Treat dust abatement on access roads with applications of calcium chloride, water sprinklers, or similar methods or treatment.

3.4 CONTRACTOR'S TEMPORARY FACILITIES

Trailers or storage buildings will be permitted, where space is available, subject to the approval of the Contracting Officer. The trailers or buildings shall be in good condition, free from visible damage rust and deterioration, and meet all applicable safety requirements. Trailers shall be roadworthy and comply with all appropriate state and local vehicle requirements. Failure to maintain storage trailers or buildings to these standards shall result in the removal of non-complying units at the Contractor's expense. A sign not smaller than 24 x 24 inches shall be conspicuously placed on the trailer depicting the company name, business phone number, and emergency phone number. Trailers shall be anchored to resist high winds and must meet applicable state and local standards for anchoring mobile trailers. A laydown site will be provided as indicated for trailers, storage buildings, and/or bulk storage within five miles of the construction site. All trailers or storage buildings shall be suitably painted, kept in a good state of repairs, and clearly identified with the Contractor's name and telephone number. All laydown sites, staging areas, and construction sites shall be kept free of debris and trash, fences

properly maintained, and all vegetation trimmed. Failure of the Contractor to maintain his trailers or storage buildings in good condition will be considered sufficient reason to require their removal from the job site. Trailers shall be anchored to resist high winds and must meet applicable state or local standards for anchoring mobile trailers.

NOTE - FOR FRC, EAST JOBS ONLY

If required, a laydown site will be provided within five miles of the construction site and will be identified at the preconstruction conference. If a material storage trailer is used at the laydown site, it shall be anchored to resist high winds and must meet applicable state or local standards for anchoring mobile trailers. All trailers and storage buildings shall be suitably painted, kept in a good state of repair, and clearly identified with the Contractor's name and telephone number. Space for an office trailer will not be provided at the construction site. A staging area will be provided immediately adjacent to the construction site. The staging area will be the minimum amount of area necessary for maneuverability of equipment and temporary placement of materials intended for immediate incorporation into the work. All laydown sites, staging area, and construction sites shall be kept free of debris and trash, fences maintained, and all vegetation trimmed.

3.4.1 Safety

Protect the integrity of any installed safety systems or personnel safety devices. If entrance into systems serving safety devices is required, the Contractor must obtain prior approval from the Contracting Officer. If it is temporarily necessary to remove or disable personnel safety devices in order to accomplish contract requirements, provide alternative means of protection prior to removing or disabling any permanently installed safety devices or equipment and obtain approval from the Contracting Officer.

3.4.2 Appearance of Trailers

a. Trailers utilized by the Contractor for administrative or material storage purposes must present a clean and neat exterior appearance and be in a state of good repair. Trailers which, in the opinion of the Contracting Officer, require exterior painting or maintenance will not be allowed on installation property.

b. Paint using suitable paint and maintain the temporary facilities. Failure to do so will be sufficient reason to require their removal.

3.4.3 Weather Protection of Temporary Facilities and Stored Materials

Take necessary precautions to ensure that roof openings and other critical openings in the building are monitored carefully. Take immediate actions required to seal off such openings when rain or other detrimental weather is imminent, and at the end of each workday. Ensure that the openings are completely sealed off to protect materials and equipment in the building from damage.

3.4.3.1 Building and Site Storm Protection

When a warning of gale force winds is issued, take precautions to minimize danger to persons, and protect the work and nearby Government property. Precautions must include, but are not limited to, closing openings; removing loose materials, tools and equipment from exposed locations; and

removing or securing scaffolding and other temporary work. Close openings in the work when storms of lesser intensity pose a threat to the work or any nearby Government property.

3.5 CLEANUP

Remove construction debris, waste materials, packaging material and the like from the work site daily. Any dirt or mud which is tracked onto paved or surfaced roadways must be cleaned away. Store any salvageable materials resulting from demolition activities within the fenced area described above or at the supplemental storage area. Neatly stack stored materials not in trailers, whether new or salvaged.

3.6 RESTORATION OF STORAGE AREA

Upon completion of the project remove the signs, barricades, and any other temporary products from the site. After removal of trailers, materials, and equipment from within the fenced area, remove the fence that will become the property of the Contractor. Restore areas used by the Contractor for the storage of equipment or material, or other use to the original or better condition. Remove gravel used to traverse grassed areas and restore the area to its original condition, including top soil and sod as necessary.

-- End of Section --

SECTION 01 57 19.00 20

TEMPORARY ENVIRONMENTAL CONTROLS
04/15

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910.120	Hazardous Waste Operations and Emergency Response
40 CFR 112	Oil Pollution Prevention
40 CFR 241	Guidelines for Disposal of Solid Waste
40 CFR 243	Guidelines for the Storage and Collection of Residential, Commercial, and Institutional Solid Waste
40 CFR 258	Subtitle D Landfill Requirements
40 CFR 261	Identification and Listing of Hazardous Waste
40 CFR 262	Standards Applicable to Generators of Hazardous Waste
40 CFR 263	Standards Applicable to Transporters of Hazardous Waste
40 CFR 264	Standards for Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities
40 CFR 265	Interim Status Standards for Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities
40 CFR 266	Standards for the Management of Specific Hazardous Wastes and Specific Types of Hazardous Waste Management Facilities
40 CFR 268	Land Disposal Restrictions
40 CFR 279	Standards for the Management of Used Oil
40 CFR 300	National Oil and Hazardous Substances Pollution Contingency Plan
40 CFR 355	Emergency Planning and Notification

40 CFR 372-SUBPART D	Specific Toxic Chemical Listings
49 CFR 173	Shippers - General Requirements for Shipments and Packagings
49 CFR 178	Specifications for Packagings

1.2 DEFINITIONS

1.2.1 Sediment

Soil and other debris that have eroded and have been transported by runoff water or wind.

1.2.2 Solid Waste

Garbage, refuse, debris, sludge, or other discharged material, including solid, liquid, semisolid, or contained gaseous materials resulting from domestic, industrial, commercial, mining, or agricultural operations. Types of solid waste typically generated at construction sites may include:

a. Green waste: The vegetative matter from landscaping, land clearing and grubbing, including, but not limited to, grass, bushes, scrubs, small trees and saplings, tree stumps and plant roots. Marketable trees, grasses and plants that are indicated to remain, be re-located, or be re-used are not included.

b. Surplus soil: Existing soil that is in excess of what is required for this work, including aggregates intended, but not used, for on-site mixing of concrete, mortars and paving. Contaminated soil meeting the definition of hazardous material or hazardous waste is not included.

c. Debris: Non-hazardous solid material generated during the construction, demolition, or renovation of a structure which exceeds 2.5 inch particle size that is: a manufactured object; plant or animal matter; or natural geologic material (e.g. cobbles and boulders), broken or removed concrete, masonry, and rock asphalt paving; ceramics; roofing paper and shingles. Inert materials may be reinforced with or contain ferrous wire, rods, accessories and weldments. A mixture of debris and other material such as soil or sludge is also subject to regulation as debris if the mixture is comprised primarily of debris by volume, based on visual inspection..

d. Wood: Dimension and non-dimension lumber, plywood, chipboard, hardboard. Treated and/or painted wood that meets the definition of lead contaminated or lead based contaminated paint is not included.

e. Scrap metal: Scrap and excess ferrous and non-ferrous metals such as reinforcing steel, structural shapes, pipe and wire that are recovered or collected and disposed of as scrap. Scrap metal meeting the definition of hazardous material or hazardous waste is not included.

f. Paint cans: Metal cans that are empty of paints, solvents, thinners and adhesives. If permitted by the paint can label, a

thin dry film may remain in the can.

g. Recyclables: Materials, equipment and assemblies such as doors, windows, door and window frames, plumbing fixtures, glazing and mirrors that are recovered and sold as recyclable. Metal meeting the definition of lead contaminated or lead based paint contaminated may be included as recyclable if sold to a scrap metal company. Paint cans may not be included as recyclable if sold to a scrap metal company.

h. Hazardous Waste: By definition, to be a hazardous waste a material must first meet the definition of a solid waste. Hazardous waste and hazardous debris are special cases of solid waste. They have additional regulatory controls and must be handled separately. They are thus defined separately in this document.

   Material not regulated as solid waste are: nuclear source or byproduct materials regulated under the Federal Atomic Energy Act of 1954 as amended; suspended or dissolved materials in domestic sewage effluent or irrigation return flows, or other regulated point source discharges; regulated air emissions; and fluids or wastes associated with natural gas or crude oil exploration or production.

1.2.3 Hazardous Debris

As defined in Solid Waste paragraph, debris that contains listed hazardous waste (either on the debris surface, or in its interstices, such as pore structure) per 40 CFR 261; or debris that exhibits a characteristic of hazardous waste per 40 CFR 261.

1.2.4 Chemical Wastes

This includes salts, acids, alkalizes, herbicides, pesticides, and organic chemicals.

1.2.5 Garbage

Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2.6 Hazardous Waste (Including Universal Hazardous Waste)

Hazardous Wastes are defined by the Resource Conservation and Recovery Act (RCRA - Subtitle C) as wastes which first meet the definition of "solid" wastes and are then further defined in 40CFR Parts 261.21, 261.22, 261.23, 261.24, 261.31, 261.32, 261.33(e), and 261.33(f) with regard to their hazardous waste properties and / or characteristics (to include U.S. EPA's lists of Hazardous Wastes. These regulations cover a wide range of process and product generated wastes, and discarded (including materials intended to be discarded) or unusable materials in solid, liquid, and gaseous forms.

Universal (Hazardous) Wastes are a subset of Hazardous Waste, and are defined in 40CFR Part 273.2, 273.3. 273.4, and 273.5 and include batteries, pesticides, mercury containing equipment, and lamps.

Contractors must be intimately familiar with the above-detailed Hazardous Waste regulations to ensure compliance with section 1.4.1.

1.2.7 Hazardous Materials

Hazardous material is any material that:

a. Is regulated as a hazardous material per 49 CFR 173, or

b. Requires a Material Safety Data Sheet (MSDS) per 29 CFR 1910.120, or

c. During end use, treatment, handling, packaging, storage, transpiration, or disposal meets or has components that meet or have potential to meet the definition of a hazardous waste as defined by 40 CFR 261 Subparts A, B, C, or D.

Designation of a material by this definition, when separately regulated or controlled by other instructions or directives, does not eliminate the need for adherence to that hazard-specific guidance which takes precedence over this instruction for "control" purposes. Such material include ammunition, weapons, explosive actuated devices, propellants, pyrotechnics, chemical and biological warfare materials, medical and pharmaceutical supplies, medical waste and infectious materials, bulk fuels, radioactive materials, and other materials such as asbestos, mercury, and polychlorinated biphenyls (PCBs). Nonetheless, the exposure may occur incident to manufacture, storage, use and demilitarization of these items.

1.2.8 Waste Hazardous Material and Substances

Waste hazardous materials and substances are those materials which do not meet any of the regulatory definitions of either Hazardous Waste or Universal (Hazardous) Waste, but which still may pose a threat to human health or the environment or cause significant legal liabilities under CERCLA if not properly managed. In general, such materials may be defined as those which pose a threat to human health and / or the environment due to their quantity, concentration, or their physical, chemical, or infectious characteristics and which have been so designated by federal, state, or local agencies.

1.2.9 Used Oil and Oily Wastes

Used Oil is defined in 40CFR Part 279 to include a wide variety of oils and fuels and how they must be properly managed to ensure proper disposal, reclamation, and / or recycling. Animal and vegetable oils do not fall under this regulatory classification. Grease does not fall under this regulatory classification

Those materials which are, or were, mixed with used oil and have become separated from that used oil. Oily wastes also means materials, including wastewaters, centrifuge solids, filter residues or sludges, bottom sediments, tank bottoms, and sorbents which have come into contact with and have been contaminated by, used oil and may be appropriately tested and discarded in a manner which is in compliance with other State and local requirements.

This definition includes materials such as oily rags, "kitty litter" sorbent clay and organic sorbent material. These materials may be land filled provided that:

a. It is not prohibited in other State regulations or local

ordinances

b. The amount generated is "de minimus" (a small amount)

c. It is the result of minor leaks or spills resulting from normal process operations

d. All free-flowing oil has been removed to the practical extent possible

Large quantities of this material, generated as a result of a major spill or in lieu of proper maintenance of the processing equipment, are a solid waste. As a solid waste, a hazardous waste determination must be performed prior to disposal. As this can be an expensive process, it is recommended that this type of waste be minimized through good housekeeping practices and employee education.

1.2.10 Regulated Waste

Those solid waste that have specific additional Federal, state, or local controls for handling, storage, or disposal.

1.2.11 Class I Ozone Depleting Substance (ODS)

Class I ODS is defined in Section 602(a) of The Clean Air Act and includes the following chemicals:

chlorofluorocarbon-11 (CFC-11)	chlorofluorocarbon-213 (CFC-213)
chlorofluorocarbon-12 (CFC-12)	chlorofluorocarbon-214 (CFC-214)
chlorofluorocarbon-13 (CFC-13)	chlorofluorocarbon-215 (CFC-215)
chlorofluorocarbon-111 (CFC-111)	chlorofluorocarbon-216 (CFC-216)
chlorofluorocarbon-112 (CFC-112)	chlorofluorocarbon-217 (CFC-217)
chlorofluorocarbon-113 (CFC-113)	halon-1211
chlorofluorocarbon-114 (CFC-114)	halon-1301
chlorofluorocarbon-115 (CFC-115)	halon-2402
chlorofluorocarbon-211 (CFC-211)	carbon tetrachloride
chlorofluorocarbon-212 (CFC-212)	methyl chloroform

1.3 SUBMITTALS

The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Preconstruction Survey

Solid Waste Management Plan and Permit

Regulatory Notification

Environmental Protection Plan

Contractor/Vendor Environmental Service Agreement

SD-06 Test Reports

Laboratory Analysis

Disposal Requirements

SD-11 Closeout Submittals

Some of the records listed below are also required as part of other submittals. For the "Records" submittal, maintain on-site a separate three-ring Environmental Records binder and submit at the completion of the project. Make separate parts to the binder corresponding to each of the applicable sub items listed below.

Waste Determination Documentation

Disposal Documentation for Hazardous and Regulated Waste

Contractor 40 CFR Employee Training Records

Solid Waste Management Report

Contractor Hazardous Material Inventory Log

Hazardous Waste/Debris Management

1.4 ENVIRONMENTAL PROTECTION REQUIREMENTS

Provide and maintain, during the life of the contract, environmental protection as defined. Plan for and provide environmental protective measures to control pollution that develops during normal construction practice. Plan for and provide environmental protective measures required to correct conditions that develop during the construction of permanent or temporary environmental features associated with the project. Comply with Federal, State, and local regulations pertaining to the environment, including water, air, solid waste, hazardous waste and substances, oily substances, and noise pollution.

Marine Corps Air Station, Cherry Point is listed on the National Priorities List pursuant to the Comprehensive Environmental Response, Compensation and Liabilities Act 42 USCA, Section 9601.et seq. as amended April 15, 1996 (CERCLA). Bogue Field, Oakgrove, BT-11 and Atlantic Field are not listed on the National Priorities List. The Contractor shall immediately bring to the Contracting Officer's attention any unanticipated site condition which may involve hazardous materials or hazardous waste and the Contractor shall not disturb such conditions without the Contracting Officer's prior written documentation as to whether such conditions are outside the contract requirements.

1.4.1 Facility Hazardous Waste Generator Status

Marine Corps Air Station Cherry Point is designated as a Large Quantity Generator (LQG) of Hazardous Waste, a Large Quantity Handler of Universal (Hazardous) Waste, and maintains a Treatment, Storage, and Disposal facility. Accordingly, MCAS Cherry Point is required to actively maintain and comply with a RCRA Part "B" operating permit issued by the State of North Carolina. All work conducted within the boundaries of this activity must be in compliance with the Part B permit, and the generator's various designations and operational requirements. Contractors will comply with all federal, state, and local regulatory requirements governing the proper training of personnel, and proper identification, generation, management, storage, handling, manifesting, transportation, and disposal of any Hazardous Waste(s) which they may cause to be generated in the course of

the execution of their contract(s).

1.5 QUALITY ASSURANCE

1.5.1 Preconstruction Survey

Perform a Preconstruction Survey of the project site with the Contracting Officer, and take photographs showing existing environmental conditions in and adjacent to the site. Submit a report for the record.

1.5.2 Regulatory Notification

The Contractor is responsible for all Regulatory Notification requirements in accordance with Federal, State and local regulations. In cases where the Navy must also provide public notification (such as stormwater permitting), the Contractor must coordinate with the Contracting Officer. The Contractor shall submit copies of all regulatory notifications to the Contracting Officer prior to commencement of work activities. Typically, regulatory notifications must be provided for the following (this listing is not all inclusive): demolition, renovation, NPDES defined site work, remediation of controlled substances (asbestos, hazardous waste, lead paint).

1.5.3 Environmental Brief

Attend an environmental brief to be included in the preconstruction meeting. Provide the following information: types, quantities, and use of hazardous materials that will be brought onto the activity; types and quantities of wastes/wastewater that may be generated during the contract. Discuss the results of the Preconstruction Survey at this time.

Prior to initiating any work on site, meet with the Contracting Officer and activity environmental staff to discuss the proposed Environmental Protection Plan. Develop a mutual understanding relative to the details of environmental protection, including measures for protecting natural resources, required reports, required permits, permit requirements, and other measures to be taken.

1.5.4 Environmental Manager

Appoint in writing an Environmental Manager for the project site. The Environmental Manager will be directly responsible for coordinating contractor compliance with Federal, State, local, and station requirements. The Environmental Manager will ensure compliance with Hazardous Waste Program requirements (including hazardous waste handling, storage, manifesting, and disposal); implement the Environmental Protection Plan; ensure that all environmental permits are obtained, maintained, and closed out; ensure compliance with Storm Water Program Management requirements; ensure compliance with Hazardous Materials (storage, handling, and reporting) requirements; and coordinate any remediation of regulated substances (lead, asbestos, PCB transformers). This can be a collateral position; however the person in this position must be trained to adequately accomplish the following duties: ensure waste segregation and storage compatibility requirements are met; inspect and manage Satellite Accumulation areas; ensure only authorized personnel add wastes to containers; ensure all Contractor personnel are trained in 40 CFR requirements in accordance with their position requirements; coordinate removal of waste containers; and maintain the Environmental Records binder and required documentation, including environmental permits compliance and

close-out.

1.5.5 Contractor 40 CFR Employee Training Records

Prepare and maintain employee training records throughout the term of the contract meeting applicable 40 CFR requirements. Submit these training records to the Contracting Officer at the conclusion of the project, unless otherwise directed.

1.5.6 Contractor Environmental Management System (EMS) Requirements

The Contractor shall perform work under this contract consistent with the policy, objectives, and targets identified in Marine Corps Air Station Cherry Point's Environmental Management System (EMS). Executive Order 13423, Strengthening Federal Environmental, Energy, and Transportation Management and Marine Corps Order P5090.2A, Environmental Compliance and Protection Manual require that all Federal agencies implement, utilize, and maintain an EMS. The Contractor shall perform work in a manner that does not circumvent objectives and targets, environmental programs goals, and operational controls identified by the EMS. The Contractor is also required not to impede compliance with the provisions of Executive Order 13693. The work performed under this contract affects practices that have been identified as significant, and requires more stringent requirements to adhere to the objectives and targets identified for MCAS Cherry Point.

The Contractor shall assume liability for nonconformances and noncompliances resulting from the Contractor's activities and work with Air Station personnel to conduct corrective and preventive actions. The Contractor is responsible for ensuring that their employees receive applicable environmental training, along with any applicable environmental management systems training, and are knowledgeable of current regulatory required specific training for the type of work to be conducted on-site. The Contractor personnel and their subcontractor personnel shall have the appropriate education, training, and experience in order to perform the work specified under this contract. Upon contract award, the Contractor shall review the Contractor Environmental Training Binder and Training Presentation and sign the Contractor/Vendor Environmental Service Agreement. Training and Service Agreement Documents are located on-line at http://www.marines.mil/unit/mcascherrypoint/Pages/EA/EA.aspx

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

1.6 ENVIRONMENTAL PROTECTION PLAN

Prior to initiating any work on site, the Contractor will meet with the Contracting Officer to discuss the proposed Environmental Protection Plan and develop a mutual understanding relative to the details of environmental protection, including measures for protecting natural resources, required reports, and other measures to be taken. The Environmental Protection Plan will be submitted in the following format and will, at a minimum, address the following elements:

a. Description of the Environmental Protection Plan

(1) General overview and purpose

(2) General site information

b. Protection of Natural Resources

(1) Land resources

(2) Tree protection

(3) Replacement of damaged landscape features

(4) Temporary construction

(5) Stream crossings

(6) Fish and wildlife resources

(7) Wetland areas

c. Protection of Historical and Archaeological Resources

(1) Objectives

(2) Methods

d. Storm Water Management and Control

(1) Ground cover

(2) Erodible soils

(3) Temporary measures

(a) Mechanical retardation and control of runoff

(b) Vegetation and mulch

e. Protection of the Environment from Waste Derived from Contractor Operations

(1) Control and disposal of solid and sanitary waste

(2) Control and disposal of hazardous waste (Hazardous Waste Management Section)

This item will consist of the management procedures for all hazardous waste to be generated. The elements of those procedures will coincide with the Activity Hazardous Waste Management Plan. A copy of the Activity Hazardous Waste Management Plan will be provided by the Contracting Officer. As a minimum, include the following:

(a) Procedures to be employed to ensure a written waste determination is made for appropriate wastes which are to be generated;

(b) Sampling/analysis plan;

(c) Methods of hazardous waste accumulation/storage (i.e., in

tanks and/or containers);

(d) Management procedures for storage, labeling, transportation, and disposal of waste (treatment of waste is not allowed unless specifically noted);

(e) Management procedures and regulatory documentation ensuring disposal of hazardous waste complies with Land Disposal Restrictions (40 CFR 268);

(f) Management procedures for recyclable hazardous materials such as lead-acid batteries, used oil, and the like;

(g) Used oil management procedures in accordance with 40 CFR 279;

(h) Pollution prevention\hazardous waste minimization procedures;

(i) Plans for the disposal of hazardous waste by permitted facilities;

(j) Procedures to be employed to ensure all required employee training records are maintained.

f. Prevention of Releases to the Environment

(1) Procedures to prevent releases to the environment

(2) Notifications in the event of a release to the environment

g. Regulatory Notification and Permits

(1) List what notifications and permit applications must be made. Include copies of all applicable, environmental permits.

1.6.1 Environmental Protection Plan Review

Fourteen days after the environmental protection meeting, submit the proposed Environmental Protection Plan for further discussion, review, and approval. Commencement of work will not begin until the environmental protection plan has been approved.

1.6.2 Licenses and Permits

Obtain licenses and permits pursuant to the "Permits and Responsibilities" FAR Clause.

Where required by the State regulatory authority, the inspections and certifications will be provided through the services of a Professional Engineer (PE), registered in the State where the work is being performed.

1.7 PROTECTION OF NATURAL RESOURCES

Preserve the natural resources within the project boundaries and outside the limits of permanent work. Restore to an equivalent or improved condition upon completion of work. Confine construction activities to within the limits of the work indicated or specified.

1.7.1 Erosion and Sediment Control Measures

1.7.1.1 Burnoff

Burnoff of the ground cover is not permitted.

1.7.1.2 Protection of Erodible Soils

Immediately finish the earthwork brought to a final grade, as indicated or specified. Immediately protect the side slopes and back slopes upon completion of rough grading. Plan and conduct earthwork to minimize the duration of exposure of unprotected soils.

1.8 HISTORICAL AND ARCHAEOLOGICAL RESOURCES

Carefully protect in-place and report immediately to the Contracting Officer historical and archaeological items or human skeletal remains discovered in the course of work. Upon discovery, notify the Contracting Officer. Stop work in the immediate area of the discovery until directed by the Contracting Officer to resume work. The Government retains ownership and control over historical and archaeological resources.

1.9 SOLID WASTE MANAGEMENT PLAN and PERMIT

Provide to the contracting officer written notification of the quantity of solid waste/debris that is anticipated to be generated by construction. Include in the report the locations where various types of waste will be disposed or recycled. Include letters of acceptance or as applicable, submit one copy of a State local permit or license showing such agencies' approval of the disposal plan before transporting wastes off Government property.

1.9.1 Solid Waste management Report

Monthly, submit a solid waste disposal report to the Contracting Officer. For each waste, the report will state the classification (using the definitions provided in this section), amount, location, and name of the business receiving the solid waste. Include copies of the waste handling facilities' weight tickets, receipts, bills of sale, and other sales documentation. In lieu of sales documentation, the Contractor may submit a statement indicating the disposal location for the solid waste which is signed by an officer of the Contractor firm authorized to legally obligate or bind the firm. The sales documentation or Contractor certification will include the receiver's tax identification number and business, EPA or State registration number, along with the receiver's delivery and business addresses and telephone numbers. For each solid waste retained by the Contractor for his own use, the Contractor will submit on the solid waste disposal report the information previously described in this paragraph. Prices paid or received will not be reported to the Contracting Officer unless required by other provisions or specifications of this Contract or public law.

1.9.2 Control and Disposal of Solid Wastes

Pick up solid wastes, and place in covered containers which are regularly emptied. Do not prepare or cook food on the project site. Prevent contamination of the site or other areas when handling and disposing of wastes. At project completion, leave the areas clean. Recycling is encouraged and can be coordinated with the Contracting Officer and the

activity recycling coordinator. Remove all solid waste (including non-hazardous debris) from Government property and dispose off-site at an approved landfill. Solid waste disposal off-site must comply with most stringent local, State, and Federal requirements including 40 CFR 241, 40 CFR 243, and 40 CFR 258.

1.10 WASTE DETERMINATION DOCUMENTATION

Complete a Waste Determination form (provided at the pre-construction conference) for all contractor derived wastes to be generated. Base the waste determination upon either a constituent listing from the manufacturer used in conjunction with consideration of the process by which the waste was generated, EPA approved analytical data, or laboratory analysis (Material Safety Data Sheets (MSDS) by themselves are not adequate). Attach all support documentation to the Waste Determination form. As a minimum, a Waste Determination form must be provided for the following wastes (this listing is not all inclusive): oil and latex based painting and caulking products, solvents, adhesives, aerosols, petroleum products, and all containers of the original materials.

1.10.1 Contractor Hazardous Material Inventory Log

Submit the Contractor Hazardous Material Inventory Log (found at: http://www.wbdg.org/ccb/NAVGRAPH/01575n.pdf), which provides information required by (EPCRA Sections 312 and 313) along with corresponding Material Safety Data Sheets (MSDS) to the Contracting Officer at the start and at the end of construction (30 days from final acceptance), and update no later than January 31 of each calendar year during the life of the contract. Documentation for any spills/releases, environmental reports or off-site transfers may be requested by the Contracting Officer.

1.10.2 Laboratory Analysis

Submit a copy of a Laboratory Analysis of solid waste and debris with the potential of becoming classified as a hazardous waste (i.e., abrasive/sand blasting debris, etc.). Waste stream determinations are required at the point of generation and must sufficiently document whether the waste will be a solid waste, hazardous waste, or Resource Conservation and Recovery Act (RCRA) exempt waste. Determinations must use EPA approved methods and provide written rational for whether the waste is classified as hazardous or non-hazardous. The Contractor will bear the cost of the waste stream determinations, and the Contracting Officer reserves the right to request waste stream determinations on questionable waste streams.

1.11 CONTRACTOR HAZARDOUS MATERIAL INVENTORY LOG

Submit the "Contractor Hazardous Material Inventory Log"(found at: http://www.lantdiv.navfac.navy.mil/pls/lantdiv/docs/FOLDER/EICO/UFGS/GRAPHICS/01575.pdf), which provides information required by (EPCRA Sections 312 and 313) along with corresponding Material Safety Data Sheets (MSDS) to the Contracting Officer at the start and at the end of construction (30 days from final acceptance), and update no later than January 31 of each calendar year during the life of the contract. Documentation for any spills/releases, environmental reports or off-site transfers may be requested by the Contracting Officer.

1.11.1 Disposal Documentation for Hazardous and Regulated Waste

Manifest, pack, ship and dispose of hazardous or toxic waste and universal

waste that is generated as a result of construction in accordance with the generating facilities generator status under the Recourse Conservation and Recovery Act. Contact the Contracting Officer for the facility RCRA identification number that is to be used on each manifest.

1.12 POLLUTION PREVENTION/HAZARDOUS WASTE MINIMIZATION

minimize the use of hazardous materials and the generation of hazardous waste. Include procedures for pollution prevention/ hazardous waste minimization in the Hazardous Waste Management Section of the Environmental Protection Plan. Consult with the activity Environmental Office for suggestions and to obtain a copy of the installation's pollution prevention/hazardous waste minimization plan for reference material when preparing this part of the plan. If no written plan exists, obtain information by contacting the Contracting Officer. Describe the types of the hazardous materials expected to be used in the construction when requesting information.

1.13 WHM/HW MATERIALS PROHIBITION

No waste hazardous material or hazardous waste shall be disposed of on government property. No hazardous material shall be brought onto government property that does not directly relate to requirements for the performance of this contract. The government is not responsible for disposal of Contractor's waste material brought on the job site and not required in the performance of this contract. The intent of this provision is to dispose of that waste identified as waste hazardous material/hazardous waste as defined herein that was generated as part of this contract and existed within the boundary of the Contract limits and not brought in from offsite by the Contractor. Incidental materials used to support the contract including, but not limited to aerosol cans, waste paint, cleaning solvents, contaminated brushes, rags, clothing, etc. are the responsibility of the Contractor. The list is illustrative rather than inclusive. The Contractor is not authorized to discharge any materials to sanitary sewer, storm drain, or to the river or conduct waste treatment or disposal on government property without written approval of the Contracting Officer.

1.14 HAZARDOUS MATERIAL CONTROL

Include hazardous material control procedures in the Safety Plan. Address procedures and proper handling of hazardous materials, including the appropriate transportation requirements. Submit a MSDS and estimated quantities to be used for each hazardous material to the Contracting Officer prior to bringing the material on base. Typical materials requiring MSDS and quantity reporting include, but are not limited to, oil and latex based painting and caulking products, solvents, adhesives, aerosol, and petroleum products. At the end of the project, provide the Contracting Officer with the maximum quantity of each material that was present at the site at any one time, the dates the material was present, the amount of each material that was used during the project, and how the material was used. Ensure that hazardous materials are utilized in a manner that will minimize the amount of hazardous waste that is generated. Ensure that all containers of hazardous materials have NFPA labels or their equivalent. Keep copies of the MSDS for hazardous materials on site at all times and provide them to the Contracting Officer at the end of the project. Certify that all hazardous materials removed from the site are hazardous materials and do not meet the definition of hazardous waste per 40 CFR 261.

1.15 PETROLEUM PRODUCTS

Conduct the fueling and lubricating of equipment and motor vehicles in a manner that protects against spills and evaporation. Manage all used oil generated on site in accordance with 40 CFR 279. Determine if any used oil generated while on-site exhibits a characteristic of hazardous waste. Used oil containing 1000 parts per million of solvents will be considered a hazardous waste and disposed of at Contractor's expense. Used oil mixed with a hazardous waste will also be considered a hazardous waste.

1.15.1 Oily and Hazardous Substances

Prevent oil or hazardous substances from entering the ground, drainage areas, or navigable waters. In accordance with 40 CFR 112, surround all temporary fuel oil or petroleum storage tanks with a temporary berm or containment of sufficient size and strength to contain the contents of the tanks, plus 10 percent freeboard for precipitation. The berm will be impervious to oil for 72 hours and be constructed so that any discharge will not permeate, drain, infiltrate, or otherwise escape before cleanup occurs.

1.16 RELEASES/SPILLS OF OIL AND HAZARDOUS SUBSTANCES

Exercise due diligence to prevent, contain, and respond to spills of hazardous material, hazardous substances, hazardous waste, sewage, regulated gas, petroleum, lubrication oil, and other substances regulated by environmental law. Maintain spill cleanup equipment and materials at the work site. In the event of a spill, take prompt, effective action to stop, contain, curtail, or otherwise limit the amount, duration, and severity of the spill/release. In the event of any releases of oil and hazardous substances, chemicals, or gases; immediately (within 15 minutes) notify the Base or Activity Fire Department, the activity's Command Duty Officer, and the Contracting Officer. If the contractor's response is inadequate, the Navy may respond. If this should occur, the contractor will be required to reimburse the government for spill response assistance and analysis.

The Contractor is responsible for verbal and written notifications as required by the federal 40 CFR 355, State, local regulations and Navy Instructions. Spill response will be in accordance with 40 CFR 300 and applicable State and local regulations. Contain and clean up these spills without cost to the Government. If Government assistance is requested or required, the Contractor will reimburse the Government for such assistance. Provide copies of the written notification and documentation that a verbal notification was made within 20 days.

Maintain spill cleanup equipment and materials at the work site. Clean up all hazardous and non-hazardous (WHM) waste spills. The Contractor shall reimburse the government for all material, equipment, and clothing generated during any spill cleanup. The Contractor shall reimburse the government for all costs incurred including sample analysis materials, equipment, and labor if the government must initiate its own spill cleanup procedures, for Contractor responsible spills, when:

a. The Contractor has not begun spill cleanup procedure within one hour of spill discovery/occurrence, or

b. If, in the government's judgment, the Contractor's spill

cleanup is not adequately abating life threatening situation and/or is a threat to any body of water or environmentally sensitive areas.

1.17 CONTROL AND DISPOSAL OF HAZARDOUS WASTES

1.17.1 Hazardous Waste/Debris Management

Identify all construction activities which will generate hazardous waste/debris. Provide a documented waste determination for all resultant waste streams. Hazardous waste/debris will be identified, labeled, handled, stored, and disposed of in accordance with all Federal, State, and local regulations including 40 CFR 261, 40 CFR 262, 40 CFR 263, 40 CFR 264, 40 CFR 265, 40 CFR 266, and 40 CFR 268. Hazardous waste will also be managed in accordance with the approved Hazardous Waste Management Section of the Environmental Protection Plan. Store hazardous wastes in approved containers in accordance with 49 CFR 173 and 49 CFR 178. Hazardous waste generated within the confines of Government facilities will be identified as being generated by the Government. Prior to removal of any hazardous waste from Government property, all hazardous waste manifests must be signed by activity personnel from the Station Environmental Office. No hazardous waste will be brought onto Government property. Provide to the Contracting Officer a copy of waste determination documentation for any solid waste streams that have any potential to be hazardous waste or contain any chemical constituents listed in 40 CFR 372-SUBPART D. For hazardous wastes spills, verbally notify the Contracting Officer immediately.

1.17.1.1 Regulated Waste Storage/Satellite Accumulation/90 Day Storage Areas

If the work requires the temporary storage/collection of regulated or hazardous wastes, the Contractor will request the establishment of a Regulated Waste Storage Area, a Satellite Accumulation Area, or a 90 Day Storage Area at the point of generation. The Contractor must submit a request in writing to the Contracting Officer providing the following information:

Contract Number	_____	Contractor	_____
Haz/Waste or Regulated Waste POC	_____	Phone Number	_____
Type of Waste	_____	Source of Waste	_____
Emergency POC	_____	Phone Number	_____

Location of the Site: _____
(Attach Site Plan to the Request)

Attach a waste determination form. Allow ten working days for processing this request.

1.17.2 Class I ODS Prohibition

Class I ODS as defined and identified herein will not be used in the performance of this contract, nor be provided as part of the equipment. This prohibition will be considered to prevail over any other provision, specification, drawing, or referenced documents.

1.18 DUST CONTROL

Keep dust down at all times, including during nonworking periods. Sprinkle or treat, with dust suppressants, the soil at the site, haul roads, and other areas disturbed by operations. Dry power brooming will not be permitted. Instead, use vacuuming, wet mopping, wet sweeping, or wet power brooming. Air blowing will be permitted only for cleaning nonparticulate debris such as steel reinforcing bars. Only wet cutting will be permitted for cutting concrete blocks, concrete, and bituminous concrete. Do not unnecessarily shake bags of cement, concrete mortar, or plaster.

1.18.1 Dirt and Dust Control Plan

Submit truck and material haul routes along with a plan for controlling dirt, debris, and dust on base roadways. As a minimum, identify in the plan the subcontractor and equipment for cleaning along the haul route and measures to reduce dirt, dust, and debris from roadways.

1.19 ABRASIVE BLASTING

1.19.1 Blasting Operations

The use of silica sand is prohibited in sandblasting.

Provide tarpaulin drop cloths and windscreens to enclose abrasive blasting operations to confine and collect dust, abrasive, agent, paint chips, and other debris

1.19.2 Disposal Requirements

Submit analytical results of the debris generated from abrasive blasting operations per paragraph entitled Laboratory Analysis of this section. Hazardous waste generated from blasting operations will be managed in accordance with paragraph entitled "Hazardous Waste\Debris Management" of this section and with the approved HWMP.

1.20 NOISE

Make the maximum use of low-noise emission products, as certified by the EPA. Blasting or use of explosives will not be permitted without written permission from the Contracting Officer, and then only during the designated times.

1.21 Soil

Soils encountered during project activities shall be managed per Air Station soil management polices in affect for the duration of the project. If soil is encountered during construction operations that may be contaiminated (as indicated by odor, color, or unusual appearance) that was not previously indicated as contaminated, stop the portion of work immediately and notify the Contracting Officer immediately.

1.21.1 Quarantne for Imported Fire Ants

Onslow, Jones, and Carteret Counties and portions of Duplin and Craven Counties have been declared a generally infested area by the United States Department of Agriculture (USDA) for the imported fire ant. Compliance with the quarantine regulations established by this authority as set forth is USDA Publication 301.81 of 31 December 1992, is required for operations

hereunder. Pertinent requirements of quarantine for materials originating on the Camp Lejeune reservation, the Marine Corps Air Station (Helicopter), New River and the Marine Corps Air Station, Cherry Point, which are to be transported outside Onslow County or adjacent suppression areas, include the following:

a. Certification is required for the following articles and theu shall not be moved from the reservation to any point outside Onslow County and adjacent designated areas unless accompanied by a valid inspection certificate issued by an Officer of the Plant Protection and AQuarantine Program (PPQ) of the U.S. Department of Agriculture.

(1) Bulk soil

(2) Used Mechanized soil-moving equipment. (Used mechanized soil-moving equipment is exempt if cleaned of loose non compacted soil).

(3) Other products, articles, or means of conveyances, if it is determined by an inspector that they present a hazard of transporting spread of the imported fire ant and the person in possession therof has been so notified.

b. Authorization for movement of equipment outside the imported fire and regulated area shall be obtained from USDA, APHIS, PPQ, Attn: JB Perry, C/o NCSPA, 113 Arendell St. Room 216, Morehead City, NC 28557, telephone (252) 726-4358, fax (252) 726-5713. Requests for inspection shall be made sufficiently in advance of the date of movement to permit arrangement for the services of authorized inspectors. The equipment shall be prepared and assembled so that it may be readily inspected. Soil on or attached to equipment, supplies, and materials shall be removed by washing with water or such other means as necessary to accomplish complete removal. Resulting spoil shall be wasted as necessary and as directed.

-- End of Section --

SECTION 01 62 35
RECYCLED/RECOVERED/BIOBASED MATERIALS
04/15

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 247	Comprehensive Procurement Guideline for Products Containing Recovered Materials
48 CFR 23	Environment, Energy and Water Efficiency, Renewable Energy Technologies, Occupational Safety, and Drug-Free Workplace

1.2 OBJECTIVES

Government procurement policy is to acquire, in a cost effective manner, items containing the highest percentage of recycled, recovered and biobased materials practicable consistent with maintaining a satisfactory level of competition without adversely affecting performance requirements or exposing suppliers' employees to undue hazards from the recovered materials. The Environmental Protection Agency (EPA) and the United Stats Department of Agriculture (USDA)has designated certain items which must contain a specified percent range of recovered or recycled materials. EPA and USDA designated products specified in this contract comply with the stated policy and with the EPA and USDA guidelines. Make all reasonable efforts to use recycled, recovered and biobased materials in providing the EPA and USDA designated products and in otherwise utilizing recycled, recovered and biobased materials in the execution of the work.

1.3 SUBMITTALS

Government approval is required for all submittals. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Biobased Products

1.4 DESIGNATED ITEMS INCORPORATED IN THE WORK

Various sections of the specifications contain requirements for materials that have been designated by EPA and USDA as being products which are or can be made with recovered or recycled, recovered and biobased materials. These items, when incorporated into the work under this contract, shall contain at least the specified percentage of recycled or recovered materials or biobased unless adequate justification (non-availability) for non-use is provided. When a designated item is specified as an option to a non-designated item, the designated item requirements apply only if the

designated item is used in the work.

1.5 PROPOSED ITEMS INCORPORATED IN THE WORK

Products other than those designated by EPA and USDA are still being researched and are being considered for future Comprehensive Procurement Guideline (CPG) and USDA's Federal Procument Preferences (FPP) designations. It is recommended that these items, when incorporated in the work under this contract, contain the highest practicable percentage of recycled, recovered and biobased materials, provided specified requirements are also met.

1.6 LISTED ITEMS USED IN CONDUCT OF THE WORK BUT NOT INCORPORATED IN THE WORK

Many products listed in 40 CFR 247 and 48 CFR 23 have been designated or proposed by EPA and USDA to include recycled, recovered and biobased materials that may be used by the Contractor in performing the work but will not be incorporated into the work. These products include office products, temporary traffic control products, and pallets. It is recommended that these non-construction products, when used in the conduct of the work, contain the highest practicable percentage of recycled, recovered and biobased materials and that these products be recycled when no longer needed.

1.7 BIOPREFERRED FPP

Utilize products and material made from biobased materials to the maximum extent possible without jeopardizing the intended end use or detracting from the overall quality delivered to the end user. All supplies and materials shall be of a type and quality that conform to applicable specifications and standards.

Biobased products that are designated for preferred procurement under USDA’s BioPreferred program must meet the required minimum biobased content. Refer to http://www.biopreferred.gov/ProductCategories.aspx for the product categories and http://www.biopreferred.gov/bioPreferredCatalog/faces/jsp/catalogLanding.jsp for the BioPreferred Catalog. Submit data for the biobased products to include biobased content and source of biobased material; indicating the name of the manufacturer, cost of each material, and the intended use of each of the materials that are to be used in carrying out the requirements of the contract.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

-- End of Section --

SECTION 01 78 00

CLOSEOUT SUBMITTALS
05/10

PART 1 GENERAL

1.1 SUBMITTALS

The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-10 Operation and Maintenance Data

Equipment/Product Warranty List

Submit Data Package 1 in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA.

SD-11 Closeout Submittals

As-Built Drawings

Record Of Materials

Utility As-Built Drawings

Equipment/Product Warranty Tag

Form DD1354

Checklist for Form DD1354

1.2 CERTIFICATION OF EPA DESIGNATED ITEMS

Submit the Certification of EPA Designated Items as required by FAR 52.223-9, "Certification and Estimate of Percentage of Recovered Material Content for EPA Designated Items". The certification form shall include the following information: project name, project number, Contractor name, license number, Contractor address, and certification. The certification shall read as follows and shall be signed and dated by the Contractor. Each product used in the project that has a requirement or option of containing recycled or biobased content in accordance with Section 01 62 35 RECYCLED/RECOVERED MATERIALS shall be recorded, noting total price, total value of post-industrial recycled content, total value of post-consumer recycled content, total value of biobased content, exemptions (1, 2, 3, or 4, as indicated), and comments. Recycled and biobased content values may be determined by weight or volume percent, but must be consistent throughout.

1.3 PROJECT RECORD DOCUMENTS

1.3.1 As-Built Drawings

"NFAS 5252.236-9310, Record Drawings." The Contractor shall maintain at the job site two sets of full-size prints of the contract drawings, accurately marked in red with adequate dimensions, to show all variations

between the construction actually provided and that indicated or specified in the contract documents, including buried or concealed construction. Special attention shall be given to recording the horizontal and vertical location of all buried utilities that differ from the contract drawings. Existing utility lines and features revealed during the course of construction, shall also be accurately located and dimensioned. Variations in the interior utility systems shall be clearly defined and dimensioned; and coordinated with exterior utility connections at the building five-foot line, where applicable. Existing topographic features which differ from those shown on the contract drawings shall also be accurately located and recorded. Where a choice of materials or methods is permitted herein, or where variations in scope or character of methods is permitted herein, or where variations in scope or character of work from that of the original contract are authorized, the drawings shall be marked to define the construction actually provided. The representations of such changes shall conform to standard drafting practice and shall include such supplementary notes, legends, and details as necessary to clearly portray the as-built construction. These drawings shall be available for review by the Contracting Officer at all times. Upon completion of the work, both sets of the marked up prints shall be certified as correct, signed by the Contractor, and delivered to the Contracting Officer for his approval before acceptance. Requests for partial payments will not be approved if the marked prints are not kept current, and request for final payment will not be approved until the marked prints are delivered to the Contracting Officer.

1.3.2 Utility As-Built Drawings

In addition to record drawings provide for each exterior utility system a set of reproducible utility drawings, stamped and signed by a registered professional civil engineer or professional land surveyor, and two copies. Submit within ten working days after each system is in place, but no later than five working days before final inspection. Indicate exterior utilities from a point five feet from a building to the termination point or point of connection to existing system. Include the following:

a. Horizontal and vertical controls for new utilities and existing utilities exposed during construction. Reference to station's horizontal and vertical control system.

b. Sufficient dimensional control for all important features such as beginning and termination points, points of connection, inverts for sewer lines and drainage collection systems, top of pipe or conduit runs, manholes, cathodic protection appurtenances, valves, valve stem tops, backflow preventers, and other significant features.

c. Indicate type and size of all materials used in the construction of the system.

d. Indicate bearing and distance on tangent lines. On curves, indicate delta and radius of the curve, also provide X, Y, and Z coordinates at all BC and EC angle points. Indicate horizontal and vertical control for all intersecting and tangent points where utility alignment changes. Indicate X, Y, and Z coordinates at building line and point of connection for straight building laterals or services under 40 feet.

e. Tolerances: Horizontal and vertical control dimensions, plus or

minus 0.10 foot. Angular control, plus or minus 0 degrees 01 minute.

1.3.3 As-Built Record of Materials

Furnish a record of materials.

Where several manufacturers' brands, types, or classes of the item listed have been used in the project, designate specific areas where each item was used. Designations shall be keyed to the areas and spaces depicted on the contract drawing. Furnish the record of materials used in the following format:

MATERIALS DESIGNATION	SPECIFICATION	MANUFACTURER	MATERIALS USED (MANUFACTURER'S DESIGNATION)	WHERE USED
(Roofing)	_____	_____	_____	_____
(_____)	_____	_____	_____	_____

1.4 EQUIPMENT/PRODUCT WARRANTIES

1.4.1 Equipment/Product Warranty List

Furnish to the Contracting Officer a bound and indexed notebook containing written warranties for equipment/products furnished under the contract, and prepare a complete listing of such equipment/products. The equipment/products list shall state the specification section applicable to the equipment/product, duration of the warranty therefore, start date of the warranty, ending date of the warranty, and the point of contact for fulfillment of the warranty. The warranty period shall begin on the same date as project acceptance and shall continue for the full product warranty period. Execute the full list and deliver to the Contracting Officer prior to final acceptance of the facility.

1.4.2 Equipment Warranty Tags and Guarantor's Local Representative

Furnish with each warranty the name, address, and telephone number of the guarantor's representative nearest to the location where the equipment and appliances are installed. The guarantor's representative, upon request of the station representative, shall honor the warranty during the warranty period, and shall provide the services prescribed by the terms of the warranty. At the time of installation, tag each item of warranted equipment with a durable, oil- and water-resistant tag approved by the Contracting Officer. Attach tag with copper wire and spray with a clear silicone waterproof coating. Leave the date of acceptance and QC's signature blank until project is accepted for beneficial occupancy. Tag shall show the following information:

EQUIPMENT/PRODUCT WARRANTY TAG

Type of Equipment/Product _____
Warranty Period _____ From _____ To _____
Contract No. _____
Inspector's Signature _____ Date Accepted _____

Construction Contractor:

Name: _____
Address: _____
Telephone: _____

Warranty Contact: _____
Name: _____
Address: _____
Telephone: _____

STATION PERSONNEL TO PERFORM ONLY OPERATIONAL MAINTENANCE

1.5 REAL PROPERTY RECORD

Near the completion of Project, but a minimum of 60 days prior to final acceptance of the work, complete, update draft attached to this section, and submit an accounting of all installed property on Form DD1354 "Transfer and Acceptance of Military Real Property." Contact the Contracting Officer for any project specific information necessary to complete the DD Form 1354. For information purposes, a blank DD Form 1354 (fill-able) in ADOBE (PDF) may be obtained at the following web site:
http://www.dtic.mil/whs/directives/infomgt/forms/eforms/dd1354.pdf

Submit the completed Checklist for Form DD1354 of Government-Furnished and Contractor-Furnished/Contractor Installed items. Attach this list to the updated DD Form 1354. Instructions for completing the form and a blank checklist (fill-able) in ADOBE (PDF) may be obtained at the following web site:
http://www.hnd.usace.army.mil/techinfo/UFC/UFC1-300-08/UFC1-300-08.pdf
See Appendix D of this pdf for the checklist.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

Not used.

-- End of Section --

SECTION 01 78 23

OPERATION AND MAINTENANCE DATA
07/06

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM E1971	(2005; R 2011) Stewardship for the Cleaning of Commercial and Institutional Buildings

1.2 SUBMISSION OF OPERATION AND MAINTENANCE DATA

Submit Operation and Maintenance (O&M) Data specifically applicable to this contract and a complete and concise depiction of the provided equipment, product, or system, stressing and enhancing the importance of system interactions, troubleshooting, and long-term preventative maintenance and operation. The subcontractors must compile and prepare data and deliver to the Contractor prior to the training of Government personnel. The Contractor must compile and prepare aggregate O&M data including clarifying and updating the original sequences of operation to as-built conditions. Organize and present information in sufficient detail to clearly explain O&M requirements at the system, equipment, component, and subassembly level. Include an index preceding each submittal. Submit in accordance with this section and Section 01 33 00 SUBMITTAL PROCEDURES.

1.2.1 Package Quality

Documents must be fully legible. Poor quality copies and material with hole punches obliterating the text or drawings will not be accepted.

1.2.2 Package Content

Data package content shall be as shown in the paragraph titled "Schedule of Operation and Maintenance Data Packages." Comply with the data package requirements specified in the individual technical sections, including the content of the packages and addressing each product, component, and system designated for data package submission, except as follows. Commissioned items without a specified data package requirement in the individual technical sections must use Data Package 3. Commissioned items with a Data Package 1 or 2 requirement must use instead Data Package 3.

1.2.3 Changes to Submittals

Manufacturer-originated changes or revisions to submitted data must be furnished by the Contractor if a component of an item is so affected subsequent to acceptance of the O&M Data. Submit changes, additions, or revisions required by the Contracting Officer for final acceptance of submitted data within 30 calendar days of the notification of this change requirement.

1.2.4 Review and Approval

The Contractor's Commissioning Authority (CA) must review the commissioned systems and equipment submittals for completeness and applicability. The CA must verify that the systems and equipment provided meet the requirements of the Contract documents and design intent, particularly as they relate to functionality, energy performance, water performance, maintainability, sustainability, system cost, indoor environmental quality, and local environmental impacts. The CA must communicate deficiencies to the Contracting Officer. Upon a successful review of the corrections, the CA must recommend approval and acceptance of these O&M manuals to the Contracting Officer. This work is in addition to the normal review procedures for O&M data.

1.3 TYPES OF INFORMATION REQUIRED IN O&M DATA PACKAGES

1.3.1 Operating Instructions

Include specific instructions, procedures, and illustrations for the following phases of operation for the installed model and features of each system:

1.3.1.1 Safety Precautions

List personnel hazards and equipment or product safety precautions for all operating conditions.

1.3.1.2 Operator Prestart

Include procedures required to install, set up, and prepare each system for use.

1.3.1.3 Startup, Shutdown, and Post-Shutdown Procedures

Provide narrative description for Startup, Shutdown and Post-shutdown operating procedures including the control sequence for each procedure.

1.3.1.4 Normal Operations

Provide narrative description of Normal Operating Procedures. Include Control Diagrams with data to explain operation and control of systems and specific equipment.

1.3.1.5 Emergency Operations

Include Emergency Procedures for equipment malfunctions to permit a short period of continued operation or to shut down the equipment to prevent further damage to systems and equipment. Include Emergency Shutdown Instructions for fire, explosion, spills, or other foreseeable contingencies. Provide guidance and procedures for emergency operation of all utility systems including required valve positions, valve locations and zones or portions of systems controlled.

1.3.1.6 Operator Service Requirements

Include instructions for services to be performed by the operator such as lubrication, adjustment, inspection, and recording gage readings.

1.3.1.7 Environmental Conditions

Include a list of Environmental Conditions (temperature, humidity, and other relevant data) that are best suited for the operation of each product, component or system. Describe conditions under which the item equipment should not be allowed to run.

1.3.2 Preventive Maintenance

Include the following information for preventive and scheduled maintenance to minimize corrective maintenance and repair for the installed model and features of each system. Include potential environmental and indoor air quality impacts of recommended maintenance procedures and materials.

1.3.2.1 Lubrication Data

Include preventative maintenance lubrication data, in addition to instructions for lubrication provided under paragraph titled "Operator Service Requirements":

a. A table showing recommended lubricants for specific temperature ranges and applications.

b. Charts with a schematic diagram of the equipment showing lubrication points, recommended types and grades of lubricants, and capacities.

c. A Lubrication Schedule showing service interval frequency.

1.3.2.2 Preventive Maintenance Plan and Schedule

Include manufacturer's schedule for routine preventive maintenance, inspections, tests and adjustments required to ensure proper and economical operation and to minimize corrective maintenance. Provide manufacturer's projection of preventive maintenance work-hours on a daily, weekly, monthly, and annual basis including craft requirements by type of craft. For periodic calibrations, provide manufacturer's specified frequency and procedures for each separate operation.

1.3.2.3 Cleaning Recommendations

Provide environmentally preferable cleaning recommendations in accordance with ASTM E1971.

1.3.3 Corrective Maintenance (Repair)

Include manufacturer's recommended procedures and instructions for correcting problems and making repairs for the installed model and features of each system. Include potential environmental and indoor air quality impacts of recommended maintenance procedures and materials.

1.3.3.1 Troubleshooting Guides and Diagnostic Techniques

Include step-by-step procedures to promptly isolate the cause of typical malfunctions. Describe clearly why the checkout is performed and what conditions are to be sought. Identify tests or inspections and test equipment required to determine whether parts and equipment may be reused or require replacement.

1.3.3.2 Wiring Diagrams and Control Diagrams

Wiring diagrams and control diagrams shall be point-to-point drawings of wiring and control circuits including factory-field interfaces. Provide a complete and accurate depiction of the actual job specific wiring and control work. On diagrams, number electrical and electronic wiring and pneumatic control tubing and the terminals for each type, identically to actual installation configuration and numbering.

1.3.3.3 Maintenance and Repair Procedures

Include instructions and a list of tools required to repair or restore the product or equipment to proper condition or operating standards.

1.3.3.4 Removal and Replacement Instructions

Include step-by-step procedures and a list required tools and supplies for removal, replacement, disassembly, and assembly of components, assemblies, subassemblies, accessories, and attachments. Provide tolerances, dimensions, settings and adjustments required. Instructions shall include a combination of text and illustrations.

1.3.3.5 Spare Parts and Supply Lists

Include lists of spare parts and supplies required for maintenance and repair to ensure continued service or operation without unreasonable delays. Special consideration is required for facilities at remote locations. List spare parts and supplies that have a long lead-time to obtain.

1.3.4 Corrective Maintenance Work-Hours

Include manufacturer's projection of corrective maintenance work-hours including requirements by type of craft. Corrective maintenance that requires completion or participation of the equipment manufacturer shall be identified and tabulated separately.

1.3.5 Appendices

Provide information required below and information not specified in the preceding paragraphs but pertinent to the maintenance or operation of the product or equipment. Include the following:

1.3.5.1 Product Submittal Data

Provide a copy of all SD-03 Product Data submittals required in the applicable technical sections.

1.3.5.2 Manufacturer's Instructions

Provide a copy of all SD-08 Manufacturer's Instructions submittals required in the applicable technical sections.

1.3.5.3 O&M Submittal Data

Provide a copy of all SD-10 Operation and Maintenance Data submittals required in the applicable technical sections.

1.3.5.4 Parts Identification

Provide identification and coverage for all parts of each component, assembly, subassembly, and accessory of the end items subject to replacement. Include special hardware requirements, such as requirement to use high-strength bolts and nuts. Identify parts by make, model, serial number, and source of supply to allow reordering without further identification. Provide clear and legible illustrations, drawings, and exploded views to enable easy identification of the items. When illustrations omit the part numbers and description, both the illustrations and separate listing shall show the index, reference, or key number that will cross-reference the illustrated part to the listed part. Parts shown in the listings shall be grouped by components, assemblies, and subassemblies in accordance with the manufacturer's standard practice. Parts data may cover more than one model or series of equipment, components, assemblies, subassemblies, attachments, or accessories, such as typically shown in a master parts catalog

1.3.5.5 Warranty Information

List and explain the various warranties and clearly identify the servicing and technical precautions prescribed by the manufacturers or contract documents in order to keep warranties in force. Include warranty information for primary components such as the compressor of air conditioning system.

1.3.5.6 Personnel Training Requirements

Provide information available from the manufacturers that is needed for use in training designated personnel to properly operate and maintain the equipment and systems.

1.3.5.7 Testing Equipment and Special Tool Information

Include information on test equipment required to perform specified tests and on special tools needed for the operation, maintenance, and repair of components.

1.3.5.8 Testing and Performance Data

Include completed prefunctional checklists, functional performance test forms, and monitoring reports. Include recommended schedule for retesting and blank test forms.

1.3.5.9 Contractor Information

Provide a list that includes the name, address, and telephone number of the General Contractor and each Subcontractor who installed the product or equipment, or system. For each item, also provide the name address and telephone number of the manufacturer's representative and service organization that can provide replacements most convenient to the project site. Provide the name, address, and telephone number of the product, equipment, and system manufacturers.

1.4 TYPES OF INFORMATION REQUIRED IN CONTROLS O&M DATA PACKAGES

Include Data Package 5 and the following for control systems:

a. Narrative description on how to perform and apply all functions,

features, modes, and other operations, including unoccupied operation, seasonal changeover, manual operation, and alarms. Include detailed technical manual for programming and customizing control loops and algorithms.

b. Full as-built sequence of operations.

c. Copies of all checkout tests and calibrations performed by the Contractor (not Cx tests).

1.5 SCHEDULE OF OPERATION AND MAINTENANCE DATA PACKAGES

Furnish the O&M data packages specified in individual technical sections. The required information for each O&M data package is as follows:

1.5.1 Data Package 1

a. Safety precautions

b. Cleaning recommendations

c. Maintenance and repair procedures

d. Warranty information

e. Contractor information

f. Spare parts and supply list

1.5.2 Data Package 2

a. Safety precautions

b. Normal operations

c. Environmental conditions

d. Lubrication data

e. Preventive maintenance plan and schedule

f. Cleaning recommendations

g. Maintenance and repair procedures

h. Removal and replacement instructions

i. Spare parts and supply list

j. Parts identification

k. Warranty information

l. Contractor information

1.5.3 Data Package 3

a. Safety precautions

b. Operator prestart

c. Startup, shutdown, and post-shutdown procedures

d. Normal operations

e. Emergency operations

f. Environmental conditions

g. Lubrication data

h. Preventive maintenance plan and schedule

i. Cleaning recommendations

j. Troubleshooting guides and diagnostic techniques

k. Wiring diagrams and control diagrams

l. Maintenance and repair procedures

m. Removal and replacement instructions

n. Spare parts and supply list

o. Product submittal data

p. O&M submittal data

q. Parts identification

r. Warranty information

s. Testing equipment and special tool information

t. Testing and performance data

u. Contractor information

1.5.4 Data Package 4

a. Safety precautions

b. Operator prestart

c. Startup, shutdown, and post-shutdown procedures

d. Normal operations

e. Emergency operations

f. Operator service requirements

g. Environmental conditions

h. Lubrication data

i. Preventive maintenance plan and schedule

j. Cleaning recommendations

k. Troubleshooting guides and diagnostic techniques

l. Wiring diagrams and control diagrams

m. Maintenance and repair procedures

n. Removal and replacement instructions

o. Spare parts and supply list

p. Corrective maintenance man-hours

q. Product submittal data

r. O&M submittal data

s. Parts identification

t. Warranty information

u. Personnel training requirements

v. Testing equipment and special tool information

w. Testing and performance data

x. Contractor information

1.5.5 Data Package 5

a. Safety precautions

b. Operator prestart

c. Start-up, shutdown, and post-shutdown procedures

d. Normal operations

e. Environmental conditions

f. Preventive maintenance plan and schedule

g. Troubleshooting guides and diagnostic techniques

h. Wiring and control diagrams

i. Maintenance and repair procedures

j. Removal and replacement instructions

k. Spare parts and supply list

l. Product submittal data

m. Manufacturer's instructions

n. O&M submittal data

o. Parts identification

p. Testing equipment and special tool information

q. Warranty information

r. Testing and performance data

s. Contractor information

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

Not Used

-- End of Section --

SECTION 01 78 30.00 22

GIS DATA DELIVERABLES

08/14

PART 1 GENERAL

1.1 OBJECTIVE

The primary objective of this section is to provide detailed specifications for collection and delivery of geospatial data commonly referred to as Geographic Information System (GIS) data. Additionally, this section shall provide guidance to ensure that all GIS data delivered is compatible and will add value to the MCAS Cherry Point's Installation Geospatial Information and Services (IGI&S) GEOdatabase.

Failure to comply with the specifications outlined in this document will result in non-acceptance of data deliverables.

1.1.1 Point of Contact for MCAS Cherry Point

The Point of Contact (POC) for assistance in preparation of GIS deliverables is:

MCAS Cherry Point Facilities Systems Service Office
GIS Section
chpt.facssoomb@usmc.mil

1.2 SUBMITTALS

Government approval is required for all submittals. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-11 Closeout Submittals

GIS Data Deliverables

1.3 GOVERNMENT GEOSPATIAL DATA AND SCHEMA

1. The IGI&S repository model schema is based on the Spatial Data Standards for Facilities, Infrastructure and Environment (SDSFIE) GEOFidelis Data Model with recurring business driven modifications and or adaptations.

   a. Data will be created and delivered by developing an ARCGIS Personal GEODatabase using ArcGIS 10.1 or higher if a higher version is being utilized by the Government at the time the deliverable is being developed.

   b. The Contractor shall verify the ArcGIS and schema version, via the CM or PM, at the commencement of this contract. All GIS DATA DELIVERABLES will be created in accordance with the current version and these specifications.

   c. The Contractor is responsible for requesting the existing GIS Data, Schema and Domain Properties by means of a Data Request Package (DRP). Receipt of request will include Geospatial

Database table structure, schema, Domain configuration, Attribute text format, i.e., case size as well as Meta Data information.

d. The DRP should be submitted prior to the start of data collection efforts and again on an as needed basis. The Contractor shall ensure that all GIS data has been created and delivered utilizing the most up to date IGI&S GEODatabase schema.

2. The Contractor shall submit a request for a Geospatial DRP to the CM or the PM.

a. Request shall be completely filled out and include the all information as instructed on the data request form.

b. Request only GIS data and or schema for feature classes that are relevant to the contract and within the boundary of project area.

c. Utilize associated Government modified domain structure(s).

d. Attach Scope of Work, which is defined by this GIS DATA DELIVERABLES section for each project request.

e. Return the DRP to the CM or PM for sponsorship and submittal to the Installation Geospatial Information & Services (IGI&S) Office.

f. Incomplete forms may delay receipt of the requested GIS data and Schema.

The following Spatial Data Standards for Facilities, Infrastructure, and Environment (SDSFIE) website may offer definitions for Feature data sets; Feature Classes and other applicable information. However, please note that specific Schema or Domain modifications are not available via this resource:

http://www.sdsfieonline.org/

1.3.1 Global Positioning System (GPS) and Spatial Reference Properties

GPS data shall be completed in accordance with the GPS Data Collection and Documentation Standards, Version 3 (or higher version if available at the time of this project) as prepared by Geographic Information Coordinating Council (GICC) Statewide Mapping Advisory Committee (SMAC) and adopted by the North Carolina Geographic Information Coordinating Council.

1. Prior to GPS efforts, ALL underground utilities shall be located utilizing a utility locating service in order to verify and obtain accurate feature locations.

2. Only bench marks included in the North Carolina Geodetic Survey Base Station Network shall be used for GPS data collection.

3. Mission planning is essential and Contractor shall utilize the best Position Dilution of Precision (PDOP) values for data accuracy.

4. Utility data, as identified in paragraph "ATTRIBUTE DATA COLLECTION AND GPS REQUIREMENTS FOR SPECIFIC FEATURES" will be collected utilizing Survey Grade GPS data collection methods.

5. Infrastructure data, as identified in paragraph "ATTRIBUTE DATA

COLLECTION AND GPS REQUIREMENTS FOR SPECIFIC FEATURES" shall be collected utilizing Sub-Foot or better GPS data collection methods.

a. Spatial accuracy requirements for Survey and Sub-Foot grade data collection are as follows:

i. Sub-Foot requirements

1) All points shall be within + 12 inches

2) 95% accuracy rate for all points.

ii. Survey Grade requirements

1) All points shall be within + 1 centimeter

2) 98% accuracy rate for all points

6. Every effort shall be made to capture feature locations without using offsets. All Offsets will be noted in the Final Report for each feature.

7. Excessive offsets included in the Final Data, which shall be referenced in the Final Report, shall be reviewed for quality control.

a. Resubmittal of data will be required if PDOP planning was not observed per this specification.

The following GEODatabase Coordinate Systems and Spatial Reference Properties should be used for Marine Corps Air Station, Cherry Point:

1. North Carolina Coordinate System of 1983

a. NAD 1983 StatePlane (North American Datum of 1927)

b. FIPS 3200 Feet

2. Domain precision of 1000 which will result in a database accuracy of 1/1000 m

1.3.2 Demolished and Abandoned in Place (AIP) features

The Contractor shall reference all Demolished and or AIP features in the data delivered. Should the current feature data class attributes and or domains not reference AIP or demolished features, the Contractor shall be responsible for appropriately delivering these features by creating an associated "Demolished" or AIP feature class, i.e., CLJN.CL.WastewaterUtilitySegment.

The Contractor shall:

1. Utilize a blank schema for the associated feature class.

2. Rename associated feature class and add DEMO or AIP as a prefix, i.e., DEMO.CLJN.CL.WastewaterUtilitySegment, AIP.CLJN.CL.WastewaterUtilitySegment.

3. All demolished and or AIP features should provide existing spatial and non-spatial data which may be copied from existing data.

4. The Contractor will update attributes appropriately to include the following:

    a. Contract Number

    b. Drawing Number

    c. isDemolished

    d. dateDemolished or dateAIP

    e. Status

1.3.3 Creating a New Feature Class

Should a new feature class be required that is not readily available in the current GIS schema provided by the Government; the Contractor shall develop the feature class utilizing the schema consistent with the most current version of SDSFIE and document in the Final Report.

1. The Contractor shall include the following modifications (fields) to the schema structure and shall submit all information to the CM or PM for direction and final approval.

    a. Contract Number

    b. Drawing Number

1.3.4 GIS Topology Rules

All data must be created using GIS topology rules for polygons, points and lines, such as, but not limited to the following examples:

1. Polygons, Polylines and points rules; please reference illustrating topology rules in ArcGIS at www.esri.com.

2. Polygons must not have slivers.

3. All utility or infrastructure system data, which is, but is not limited to, transportation system and electrical, water, steam distribution, and wastewater collection, etc., will be created using GIS spatial connectivity rules which specify that vertex, edge and endpoints be snapped to features within the system.

4. Features will be snapped to the appropriate item.

5. Data will be created to represent the real world, for example, water, sewer and transportations systems, etc. will be drawn and or created in the direction of flow.

6. Utility and transportation systems will be created from source to sink, etc.

7. Abandoned In Place (AIP) utility lines will be located and updated in the current feature data set and identified as AIP in the attribute table.

1.3.5 Creation of Geographic Data Documentation (METADATA)

For each digital file delivered containing geographic information the Contractor shall provide documentation consistent with the Federal Geographic Data Committee (FGDC) Content Standards for Digital Geospatial Metadata (CSDGM). Both 'GEOFidelis Mandatory' and 'FGDC Mandatory' fields shall be completed for each geographic data set.

The Geospatial Information & Services (IGI&S) Metadata Authoring Guide is included in the DRP package.

Metadata generation tools included in the ArcGIS suite of software (or equivalent technology) shall be used in the production of the required metadata in XML format. Regardless of the tools used for metadata creation, the Contractor must ensure that the metadata is delivered in XML format and can be easily imported into the IGI&S GEODatabase. A copy of the FGDC metadata standard can be obtained on the internet at http://www.fgdc.gov or by contacting:

Federal Geographic Data Committee
590 National Center
Reston, Virginia 20192
Email: fgdc@fgdc.gov

(NOTE: The metadata should be formatted from the Government perspective, not the Contractor project perspective. Therefore such items as Point of Contact (POC) should be the POC currently associated with the data and NOT the Contractor's Project Manager. The Contractor shall use language and format consistent with existing metadata.)

1.3.6 New Feature Class Requirements

When developing a new feature class, the Contractor shall develop the initial structure consistent with the most current version of SDSFIE.

a. If further modifications to the database structure are required, the Contractor shall consult with the Government Project Manager for direction and final approval.

b. All new feature data classes shall be created in compliance with SDSFIE noted on the final report.

1.3.7 GIS Submittals Guidelines

All GIS Submittals will be submitted to the CM or PM and then analyzed by Government GIS personnel prior to final approval. Failure to comply with the specifications outlined in this document will result in non-acceptance of data deliverables.

1. Prior to any database development, the Contractor shall provide the Government with a technical approach document for review and approval. The Technical Approach document will describe in detail the Contractor's technical approach to designing and developing the database.

2. All attributes shall be populated in accordance with the "ATTRIBUTE DATA COLLECTION AND GPS REQUIREMENTS FOR SPECIFIC FEATURES" and shall be obtained via contract specifications, plans and record drawings.

3. The Contractor may be required to conduct research, collect data and make copies of reports and studies as necessary to verify existing and/or record drawing data. Record drawing data and closed contracts can be located in the Technical Records Section in the Public Works Department.

4. Raw GPS data and collection data files shall be included with every phase of delivery.

5. Actual spatial and non-spatial conditions in the field always supersede drawings. It is the Contractor's responsibility to locate and field verify all features to ensure attribute data and location is correctly recorded.

6. The Contractor shall submit a preliminary review of data at 15 to 25 percent contract completion to ensure specifications compliance.

7. The Contractor shall deliver digital geographic maps, GPS collection files and related data. All working text and documents and personal geodatabase shall be included for review in the draft and final delivery of data.

    a. All maps of GIS DATA DELIVERABLES will be ANSI C size and include a project title, contract number, scale, legend, standard symbology, attributes, i.e., building numbers, road names, segment diameters, etc.

8. The Contractor may be required to provide a technical consultant to meet on site.

9. The Contractor shall not deliver blank unused schema or feature class data with no attributes. Deliver only data pertinent to the contract that adds value to the GEODatabase per this section.

10. The Contractor shall deliver GIS Data at the end of each phase for all Phased Projects and Construction projects.

11. The Contractor accepts the responsibility to perform quality assurance for all data and related materials required in the section prior to submitting product to the Government.

12. The data will be analyzed for discrepancies in subject content, correct format in accordance with this statement of work, and compatibility with the existing GIS system as well as all other specifications in this section.

1.3.8 Formats, Versions and Guidelines

All data deliverables will be in the following formats and/or versions.

1. GIS data will be provided in an ArcGIS 10.1 or higher if a higher version is being used by the Government at the time of this project. The Contractor shall verify the ArcGIS version, via the CM or PM at the commencement of this contract.

2. Microsoft Office (MS) Suite data shall be delivered in MS 2010.

3. Microsoft Windows 7 operating system, unless otherwise approved by the Government.

4. All reports and maps will be delivered as a hard copy and in a searchable Adobe Portable Document Format (PDF).

5. All text, spreadsheet, and database files, reports and maps shall be delivered on Compact Disc read - only memory (CD-ROM) or Digital Versatile Disc read - only memory (DVD-ROM).

6. The Contractor shall verify required version(s) of software and schema, via the CM or PM.

7. Map submittals shall accompany each geospatial deliverable.

   a. Include ANSI C map for each project/area.

   b. Data should be labeled and attributed per specification.

   c. All maps should include the date, a legend, scale, contract title and number.

1.3.9 Final Report Requirements with additional Guidelines

The Contractor shall follow the following:

1. Specific procedures and list of equipment, software and versions that were utilized for the GPS data collection and creation of geospatial data.

2. Submit all GPS data files.

3. Provide the date(s) the IGI&S schema and geospatial data was received.

4. Provide steps taken to create the GEODatabase.

5. Provide details on any offsets to include justification as to why offsets were utilized and on which features and or points offsets were used.

6. Describe all modifications to the geodatabase to include the name of all new features classes, i.e., new, demolished or AIP.

7. Provide the source that was utilized for required attributes.

   a. Include an ANSI C size copy of all design drawings that were referenced in the attribute data. This information should be included in all phases of delivery to include draft and final reviews.

   b. Provide the overall utility site plan drawing(s)with each submittal.

8. Specify Deliverable "Draft #" or "Final Submittal" when data is submitted to the CM or PM for review.

9. Provide the name and contact information for the GIS Technical Point of Contact who can answer questions regarding the data deliverable.

10. GIS DATA DELIVERABLES must be provided in a format that does not require translation or pre/post processing prior to being loaded into

the IGI&S GEODatabase.

11. Provide any miscellaneous information that the Contractor deems significant.

12. Provide the current version of the GIS DATA DELIVERABLES specification utilized for this contract submittal.

1.3.10 Ownership

All digital files, final hardcopy products, GPS raw data, source data acquired for this project, and related materials, including that furnished by the Government, shall become the property of the Government and will not be issued, posted, distributed, or published by the Contractor.

Note: No endorsement of software or hardware is implied.

1.4 ATTRIBUTE DATA COLLECTION AND GPS REQUIREMENTS FOR SPECIFIC FEATURES

For Attributes and Data Collection of specific MCAS Cherry Point features please consult the Cherry Point IGI&S Manager, chpt.facssoomb@usmc.mil, for a checklist and copy of the most recent Data Dictionary.

1.4.1 Non-Compliance

Failure to follow the specification outlined in this document will result in non-acceptance of data deliverable.

Note: Geospatial data delivery does not replace record drawing requirements.

PART 2 PRODUCTS

Not Used.

PART 3 EXECUTION

Not Used.

-- End of Section --

SECTION 01 80 00

REPORTS
04/15

PART 1 GENERAL

1.1 REPORTS INCLUDED

1.1.1 Asbestos and Lead Paint Inspection Report

Limited Asbestos and Lead Based Paint Survey dtd Jan. 14, 2015

1.2 USE OF INFORMATION

1.2.1 Warranty

The information disclosed in the referenced reports is based on data obtained in specific locations and is assumed to be representative of conditions throughout the site. This information is furnished without warranty and is only for general information to be used by the contractor in the preparation of his bid and work schedule. It is not intended as a replacement for personal investigation and judgment, or interpretation of the information furnished, as required of the contractor in the performance of this contract.

1.2.2 Site Visit

Bidders should visit the site and acquaint themselves with all existing conditions prior to preparing their bid. This will include a review of the conditions contained in the enclosed report as they relate to the site. The contractor is responsible for including in his bid and work schedule, procedures for handling existing site conditions delineated in the included reports in accord with applicable laws and regulations as those conditions may effect the work.

1.2.3 Application of Information

Recommendations contained in the reports are to be used by the contractor only to the extent that these recommendations comply with applicable laws, regulations, and other sections of the these specifications.

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

3.1 VARYING CONDITIONS

If during the course of the work, conditions are encountered which are not covered in the included reports or are different from conditions that would be reasonably anticipated from the included reports, the contractor shall immediately notify the Officer in Charge of Construction. If such conditions are hazardous or the continuation of work would cause a hazardous condition to develop, he shall stop work and proceed as directed by the Officer in Charge of Construction as directed by provisions contained in other sections of this specification. This may include

modifications to, or the development of a new, Health and Safety Plan for this project, and alternate or additional appropriate abatement procedures.

3.2 CHANGES TO THE CONTRACT

Any changes to the contract made as a result of site conditions which differ from those delineated in the report may result in an adjustment of the contract amount. The adjustment will be an increase or decrease depending on the scope and nature of the change and will be in accord with other provisions of these specifications.

-- End of Section --

January 14, 2015

Mr. David Griffith
MBF Architects, PA
317-C Pollock Street
New Bern, NC 28560

Reference: Report of Limited Asbestos and Lead Based Paint Survey
MCAS Cherry Point – Building 4224
Havelock, Craven County, North Carolina
ECS Project No. 22-21998

Dear Mr. Griffith:

In accordance with ECS Carolinas, LLP (ECS) proposal number 22-19145-R1 dated and authorized on December 9, 2014, ECS is pleased to submit this report of our asbestos and lead paint survey at the referenced site. This report includes a description of our understanding of the project background information, a description of the scope of work performed, including our findings, conclusions and comments.

PROJECT INFORMATION

The subject site is Building 4224 at the Marine Corps Air Station (MCAS) Cherry Point located in Havelock, Craven County, North Carolina. Building 4224 is a parts fabrication and repair facility located within the Fleet Readiness Center (FRC) East and consists of approximately 166,420 square feet. Building 4224 is a steel column and truss structure with CMU block and brick veneer exterior. The building is slated to receive an approximate 2,000 square-foot addition. ECS was requested to conduct an asbestos and lead-based paint survey of the portions of the building to be disturbed by the proposed addition. The project understanding is based on correspondence between Mr. David Griffith with MBF Architects, PA and Mr. Braxton Dawson with ECS.

PROCEDURE/METHODOLOGY

On December 16, 2014, ECS representative Mr. Braxton Dawson, (NC Accredited Asbestos Inspector No. 12830 and NC Accredited Lead Inspector/Risk Assessor No. 120251) visited the site to conduct the asbestos and lead paint survey. The weather conditions at the time of the site visits were approximately 60 degrees Fahrenheit and sunny.

Limited Asbestos Survey

ECS was requested to perform an asbestos survey of the subject property to identify (asbestos containing materials) ACMs which could be disturbed during demolition or renovation activities. The EPA defines an ACM as a material containing greater than one percent (>1%) asbestos. The National Emission Standard for Hazardous Air Pollutants (NESHAP) requires the identification of both friable materials (materials which can be pulverized or reduced to a powder by hand pressure when dry) and non-friable materials (materials which pose a hazard when sawn, sanded, drilled or pulverized) likely to become friable during demolition and/or renovation activities. NESHAP requires that the identified ACM be removed prior to initiating activities likely to disturb the ACM.

The survey consisted of observing the accessible areas of the proposed area of renovations for the presence of suspect materials which may contain asbestos. Homogeneous materials (materials that were observed to be similar based on material type, color, texture, etc.) were identified in various functional spaces during the survey. ECS was not permitted to take photographs of the building or materials within the proposed area of renovations.

In order to determine if the suspect materials observed during the visual survey contained asbestos, representative bulk samples were collected and placed in sealed plastic bags. EPA regulations require that multiple samples of each homogeneous area be collected for laboratory analysis. The samples were submitted to EMSL Analytical Inc. (EMSL) in Morrisville, North Carolina for analysis using the EPA recommended method of Polarized Light Microscopy (PLM) coupled with dispersion staining (Method No. EPA 600/M4-020-82, Dec. 1982). EMSL participates in the National Voluntary Laboratory Accreditation Program (NVLAP). Their NVLAP accreditation number is 200671-0.

Limited Lead-Based Paint Survey

The purpose of the lead inspection is to identify the general location of lead-based paint surfaces. This process consists of screening various painted surfaces based on color, substrate, phase of construction, etc. for the presence of lead-based paint. The role of the lead inspector is to determine and then report the presence of lead-based paint surfaces.

The lead-based paint inspection methodology follows general guidelines published by the EPA and OSHA. This process consists of screening painted surfaces (i.e. walls, ceilings, windows, window frames, doors, etc.) for lead-based paint. The lead-based paint inspection includes obtaining readings using a calibrated RMD LPA-1 XRF Lead-Based Paint Analyzer assigned to ECS. A reading was taken at each test location as listed in Attachment A. The State of North Carolina (State) defines lead-based paint as having “a lead content of 1.0 mg/cm^2 of painted surface or greater than 0.5% lead.”

RESULTS

Limited Asbestos Survey

Some of the samples collected are considered multi-layered. These samples were comprised of more than one material, and each one is analyzed separately as per NESHAP requirements. If a sample of a material from a homogeneous area is found to be positive, then that material is considered positive, regardless of the results of the other samples of that material, within that area. The data summary table (Attachment A) and asbestos figures (Attachment B) summarize the samples collected during ECS’ site visit. The bulk laboratory analysis results and chain of custody are included in Attachment C. Asbestos was identified in the exterior window caulk. ECS estimates approximately 30 linear feet of material on one “L-shaped” window frame.

Limited Lead-Based Paint Survey

The data summary table (Attachment A) and lead figures (Attachment B) summarize the surfaces analyzed during ECS’ site visit. Concentrations of lead in excess of or equal to EPA and State levels (1.0 mg/cm2) were not detected on the surfaces analyzed.

CONCLUSIONS AND RECOMMENDATIONS

Based on the results of analytical testing, asbestos was identified in the exterior window caulk. ECS estimates approximately 60 linear feet of material on one "L-shaped" window frame. Concentrations of lead in excess of or equal to EPA and State levels were not detected on the surfaces analyzed.

If the above referenced asbestos material is to be disturbed by renovations or demolition, the asbestos must be treated in accordance with applicable EPA, North Carolina, and OSHA asbestos regulations. ECS recommends the following:

1. Abate the asbestos materials in the structure prior to renovation or demolition. ECS can coordinate the abatement activities if requested.

2. Perform a final inspection after asbestos removal is completed.

You should be aware that stringent requirements are imposed upon anyone renovating or demolishing a structure in which ACM will be disturbed. This work must be performed in accordance with OSHA asbestos regulations, 29 CFR 1910 & 1926, and NESHAP asbestos regulations 40 CFR 61, Subpart M. There is a 10 working day notification period required prior to abatement of more than 160 square feet or 260 linear feet of regulated asbestos in a facility. Failure to take proper precautions and actions to protect human health and the environment can result in penalties, danger to personnel, and construction delays.

This report summarizes our evaluation of the conditions observed at the site. The findings prepared by ECS are based upon testing performed in the buildings. ACM and lead-based paint may exist (undetected) in other areas due to their inaccessibility or due to the limited nature of our testing. Our recommendations are based on the guidelines presented in EPA, North Carolina, and OSHA asbestos and lead regulations. Please note that this document is not a specification for asbestos or lead removal. It does not contain means and methods for abatement. If you are planning an asbestos or lead abatement project, please contact ECS to discuss the requirements. Use of this document without the express written consent of ECS is at the sole risk of the user and or/abatement contractor.

ECS appreciates the opportunity to provide our asbestos and lead paint services for this project. If you have questions or need additional information, please contact us at (910) 686-9114.

Respectfully,

ECS CAROLINAS, LLP

Braxton B. Dawson
Environmental Staff Scientist

Amy Conchas, REM
Environmental Principal

Attachments: A. Summary Tables
B. Figures
C. Laboratory Bulk Asbestos Analysis & Chain of Custody

TABLE 1
Summary of Asbestos Data
Limited Asbestos and Lead-Based Paint Survey
MCAS Cherry Point - Building 4224
Havelock, Craven County, North Carolina

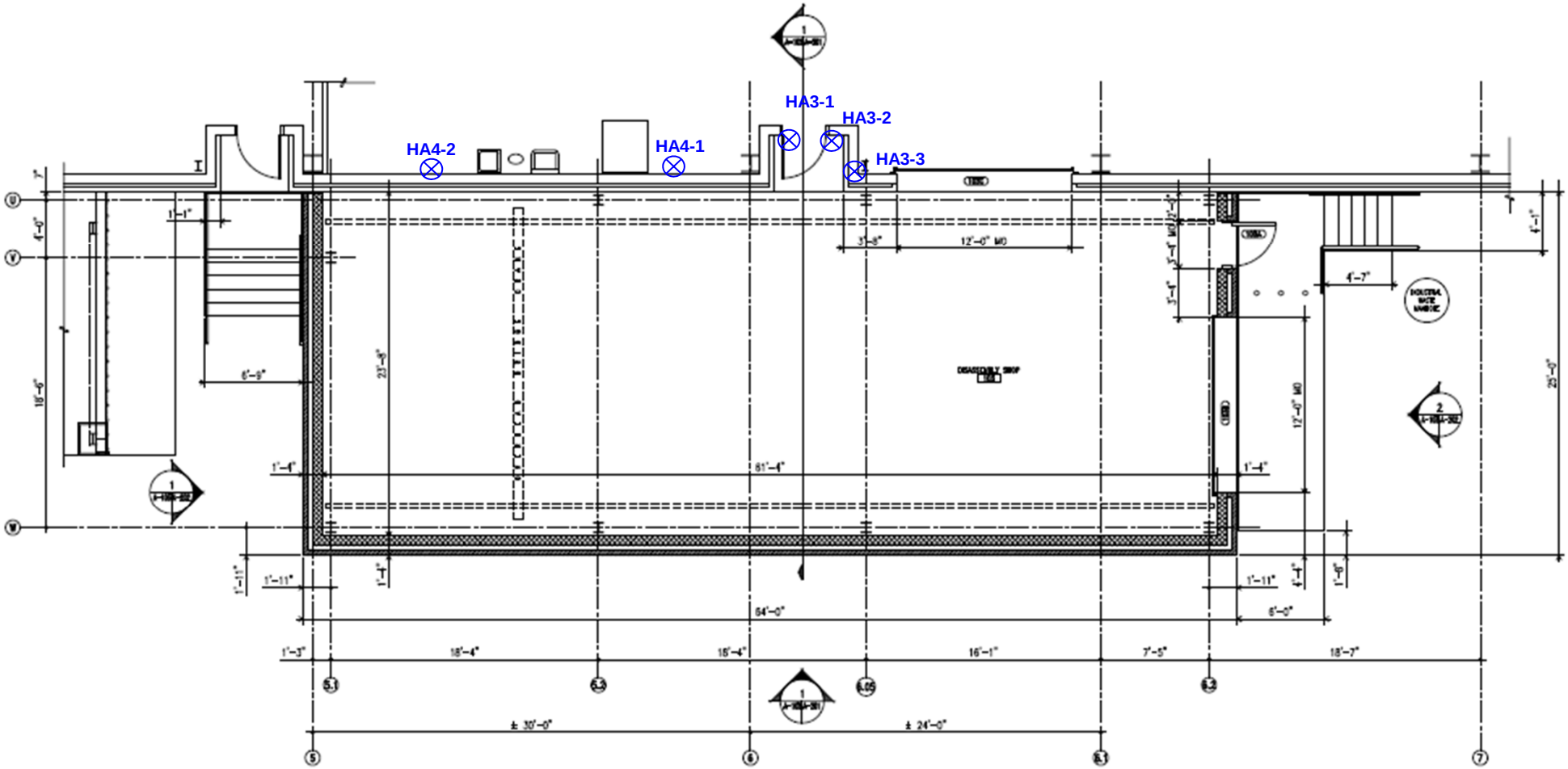
Sample No.	Material Description	Sample Location	Friable / Non-Friable	Results
HA1-1	Expasion Joint Caulk	Exterior Walls	Non-Friable	ND
HA1-2	Expasion Joint Caulk	Exterior Walls	Non-Friable	ND
HA2-1	**Window Caulk**	**Exterior Windows**	**Non-Friable**	**5% Chysotile**
HA2-2	**Window Caulk**	**Exterior Windows**	**Non-Friable**	**Positive Stop**
HA3-1	Thermal Systems Insulation (TSI)	Along Interior Walls	Friable	ND
HA3-2	Thermal Systems Insulation (TSI)	Along Interior Walls	Friable	ND
HA3-3	Thermal Systems Insulation (TSI)	Along Interior Walls	Friable	ND
HA4-1A	Brown Cove Base	Along Interior Walls	Non-Friable	ND
HA4-2A	Brown Cove Base	Along Interior Walls	Non-Friable	ND
HA4-1B	Cove Base Mastic	Along Interior Walls	Non-Friable	ND
HA4-2B	Cove Base Mastic	Along Interior Walls	Non-Friable	ND
HA5-1	Black Expansion Caulk	Base of Building	Non-Friable	ND
HA5-2	Black Expansion Caulk	Base of Building	Non-Friable	ND

ND = Not Detected Positive Stop = Not Analyzed **Bold = Asbestos-Containing Material**

TABLE 2
Summary of XRF Lead Data
Limited Asbestos and Lead-Based Paint Survey
MCAS Cherry Point - Building 4224
Havelock, Craven County, North Carolina

Number	Location	Component	Substrate	Color	Result (mg/cm2)
1	**Calibration**	**N/A**	**N/A**	**N/A**	**1.0**
2	**Calibration**	**N/A**	**N/A**	**N/A**	**1.1**
3	**Calibration**	**N/A**	**N/A**	**N/A**	**1.0**
4	Calibration	N/A	N/A	N/A	0.0
5	Calibration	N/A	N/A	N/A	-0.1
6	Calibration	N/A	N/A	N/A	-0.2
7	Exterior Concrete Stairs	Hand Rail	Metal	Yellow	-0.1
8	Exterior Concrete Stairs	Ballaster	Metal	Yellow	0.0
9	Exterior Concrete Stairs	Door	Metal	Beige	-0.1
10	Exterior Concrete Stairs	Door Frame	Metal	Beige	-0.3
11	Exterior Concrete Stairs	Window Frame	Metal	Brown	0.1
12	Exterior Concrete Stairs	Ceiling	Concrete	Beige	-0.2
13	Interior Assembly Shop	Door	Metal	White	-0.2
14	Interior Assembly Shop	Door Frame	Metal	White	0.0
15	Interior Assembly Shop	Upper Wall	CMU Block	White	-0.2
16	Interior Assembly Shop	Lower Wall	CMU Block	White	-0.1
17	Interior Assembly Shop	Column H-Beam	Metal	Silver	0.0
18	Interior Assembly Shop	Column Cross Bar	Metal	Silver	-0.1
19	Interior Assembly Shop	Column Cross Bar	Metal	Silver	-0.3
20	Interior Assembly Shop	Water Pipe	Metal	White	-0.3
21	Interior Assembly Shop	Upper Wall	CMU Block	White	-0.2
22	Interior Assembly Shop	Lower Wall	CMU Block	White	0.0
23	Interior Assembly Shop	Temporary Wall	Plastic	White	0.0
24	Interior Assembly Shop	Temporary Wall	Plastic	White	-0.2
25	Interior Assembly Shop	Floor	Concrete	White	-0.2
26	Dissassembly Shop	Column H-Beam	Metal	Silver	-0.2
27	Dissassembly Shop	Column Cross Bar	Metal	Silver	0.3
28	Dissassembly Shop	Column Cross Bar	Metal	Silver	-0.2
29	Dissassembly Shop	Upper Wall	CMU Block	White	-0.4
30	Dissassembly Shop	Lower Wall	CMU Block	White	-0.1
31	Dissassembly Shop	Door Frame	Metal	White	-0.4
32	Dissassembly Shop	Door	Metal	White	-0.2
33	Dissassembly Shop	Door Frame	Metal	White	-0.2
34	Dissassembly Shop	Ceiling	Concrete	White	-0.1
35	Exterior Concrete Stairs	Hand Rail	Metal	Yellow	-0.2
36	Exterior Concrete Stairs	Ballaster	Metal	Yellow	0.2
37	Exterior Concrete Stairs	Door	Metal	Beige	-0.1
38	Exterior Concrete Stairs	Door Frame	Metal	Beige	-0.1
39	Exterior Concrete Stairs	Ceiling	Concrete	Beige	0.0
40	Exterior Concrete Stairs	Window Frame	Metal	Brown	-0.2
41	**Calibration**	**N/A**	**N/A**	**N/A**	**1.0**
42	**Calibration**	**N/A**	**N/A**	**N/A**	**1.0**
43	**Calibration**	**N/A**	**N/A**	**N/A**	**1.0**
44	Calibration	N/A	N/A	N/A	-0.2
45	Calibration	N/A	N/A	N/A	-0.2
46	Calibration	N/A	N/A	N/A	0.0

Bold = Lead-Based Paint



NORTH

Construction Floor Plan

Sample Location

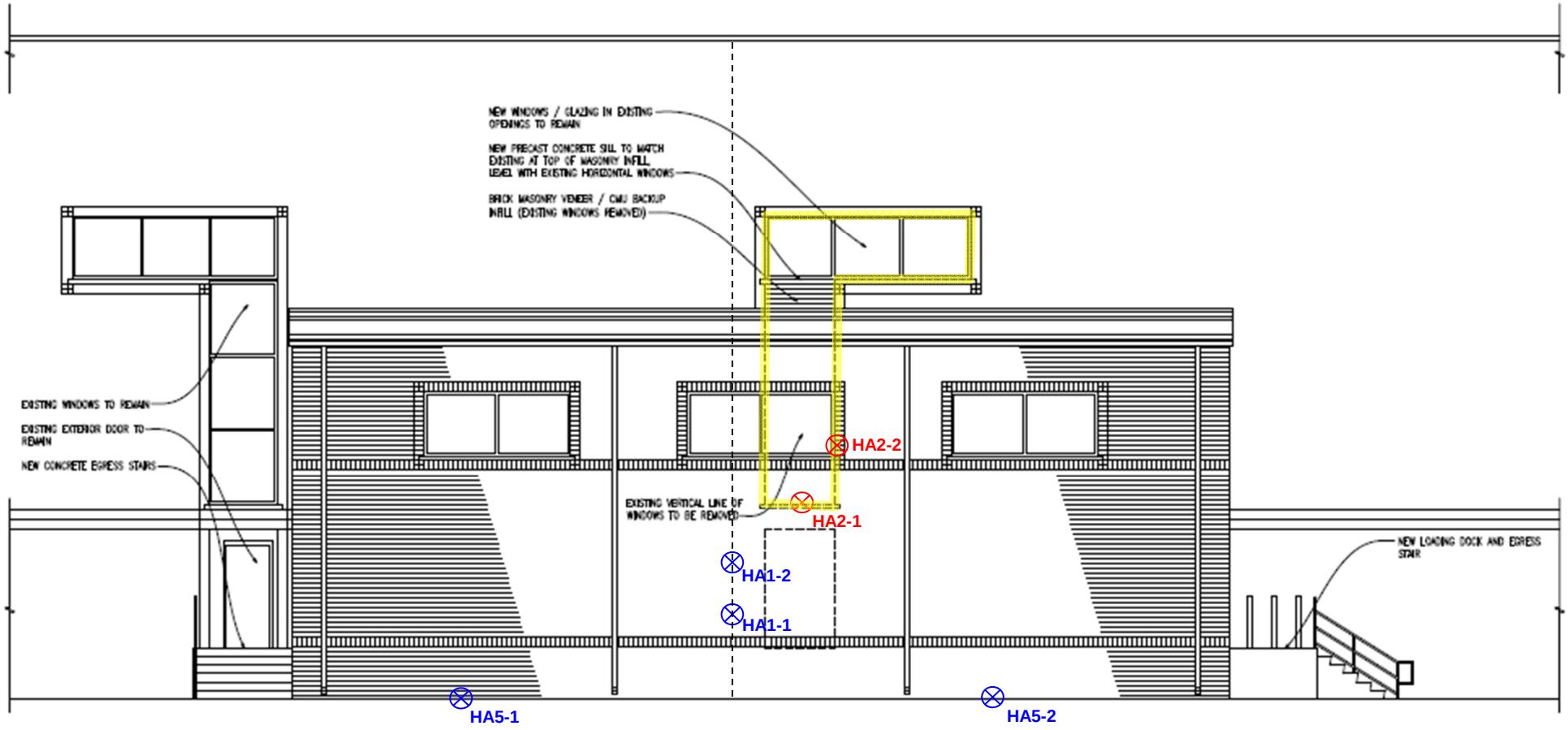
Sample Positive

SOURCE

MBF ARCHITECTS, PA

NOT TO SCALE

ASBESTOS SAMPLE LOCATIONS
MCAS CHERRY POINT - BUILDING 4224
HAVELOCK, CRAVEN COUNTY, NORTH CAROLINA
ECS PROJECT NO. 22-21998



NORTH

Exterior Elevation

Window Caulk

Sample Location

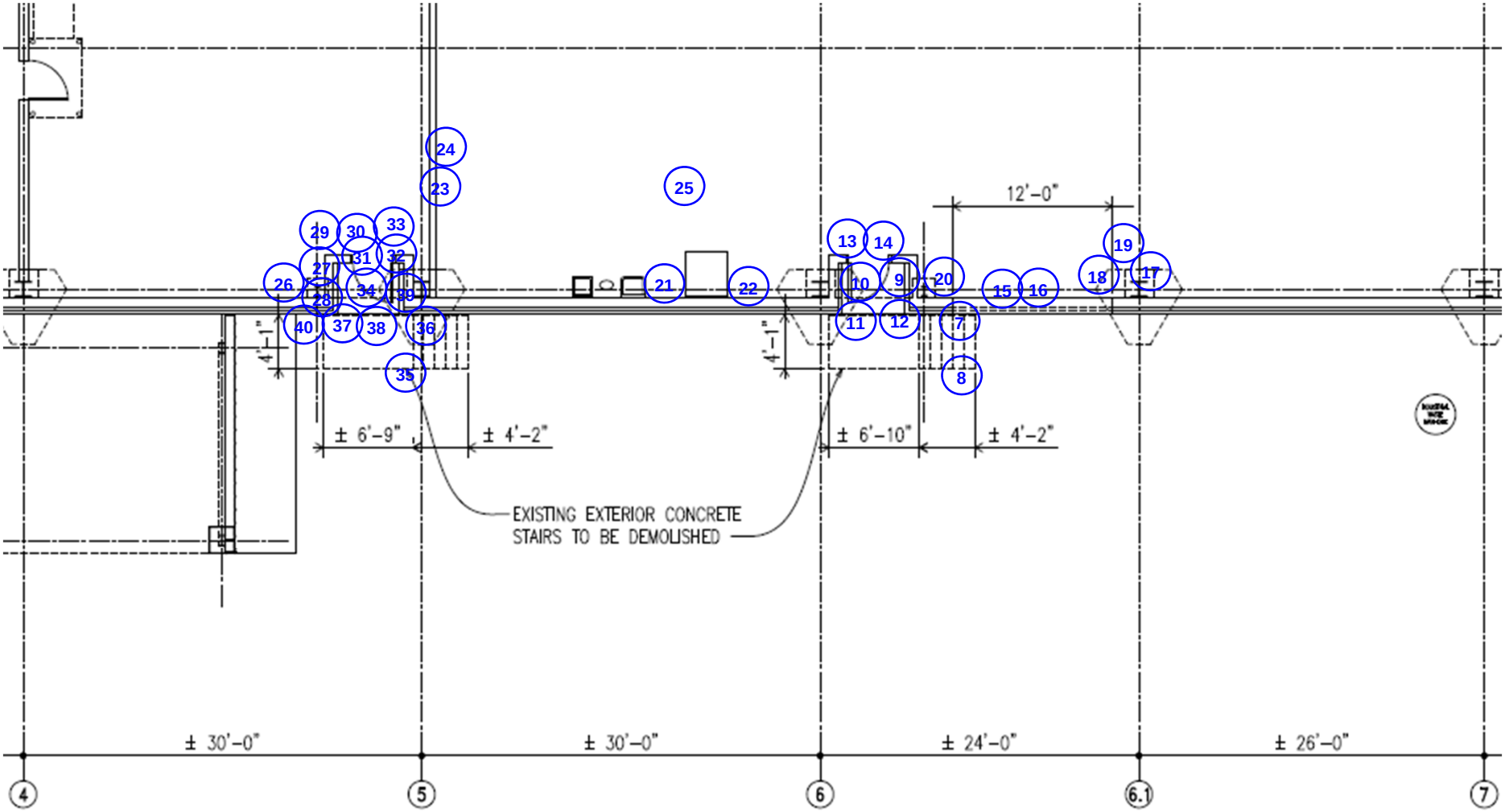
Sample Positive

SOURCE

MBF ARCHITECTS, PA

NOT TO SCALE

ASBESTOS SAMPLE LOCATIONS
MCAS CHERRY POINT - BUILDING 4224
HAVELOCK, CRAVEN COUNTY, NORTH CAROLINA
ECS PROJECT NO. 22-21998



NORTH

Demolition Floor Plan

Negative Reading

Positive Reading

SOURCE

MBF ARCHITECTS, PA

NOT TO SCALE

LEAD-BASED PAINT LOCATIONS
MCAS CHERRY POINT - BUILDING 4224
HAVELOCK, CRAVEN COUNTY, NORTH CAROLINA
ECS PROJECT NO. 22-21998

EMSL Analytical, Inc.
2500 Gateway Centre Blvd., Suite 600, Morrisville, NC 27560
Phone/Fax: (919) 465-3900 / (919) 465-3950
http://www.EMSL.com raleighlab@emsl.com

EMSL Order:	291407708
CustomerID:	ECS62
CustomerPO:	21998
ProjectID:	

Attn: **Braxton Dawson**
ECS Carolinas, LLP
6714 Netherlands Drive
Wilmington, NC 28405

Phone:	(910) 686-9114
Fax:	(910) 686-9666
Received:	12/18/14 10:00 AM
Analysis Date:	12/19/2014
Collected:	12/16/2014

Project: **Cherry Point, Building 4224**

Test Report: Asbestos Analysis of Bulk Materials via EPA 600/R-93/116 Method using Polarized Light Microscopy

			Non-Asbestos				Asbestos	
Sample	**Description**	**Appearance**	**%**	**Fibrous**	**%**	**Non-Fibrous**	**%**	**Type**
HA1-1 *291407708-0001*	Expansion Joint Caulk	Gray Fibrous Homogeneous	<1%	Cellulose	100%	Non-fibrous (other)		**None Detected**
HA1-2 *291407708-0002*	Expansion Joint Caulk	Gray Non-Fibrous Homogeneous			100%	Non-fibrous (other)		**None Detected**
HA2-1 *291407708-0003*	Window Caulk	Black Fibrous Homogeneous	2%	Cellulose	93%	Non-fibrous (other)	**5%**	**Chrysotile**
HA2-2 *291407708-0004*	Window Caulk							**Stop Positive (Not Analyzed)**
HA3-1 *291407708-0005*	TSI	White/Yellow Fibrous Homogeneous	45% 20% 3%	Cellulose Glass Wollastonite	32%	Non-fibrous (other)		**None Detected**
HA3-2 *291407708-0006*	TSI	White/Yellow Fibrous Homogeneous	50% 25% 3%	Cellulose Glass Wollastonite	22%	Non-fibrous (other)		**None Detected**
HA3-3 *291407708-0007*	TSI	White/Yellow Fibrous Heterogeneous	10% 60% 2%	Cellulose Glass Wollastonite	28%	Non-fibrous (other)		**None Detected**
HA4-1-Cove Base *291407708-0008*	Brown Cove Base & Mastic	Brown Non-Fibrous Homogeneous			100%	Non-fibrous (other)		**None Detected**

Analyst(s)

Anupriya Tyagi (11)
Essie Spencer (1)

Essie Spencer, Laboratory Manager
or other approved signatory

EMSL maintains liability limited to cost of analysis. This report relates only to the samples reported and may not be reproduced, except in full, without written approval by EMSL. EMSL bears no responsibility for sample collection activities or analytical method limitations. Interpretation and use of test results are the responsibility of the client. This report must not be used by the client to claim product certification, approval, or endorsement by NVLAP, NIST or any agency of the federal government. Non-friable organically bound materials present a problem matrix and therefore EMSL recommends gravimetric reduction prior to analysis. Samples received in good condition unless otherwise noted. Estimated accuracy, precision and uncertainty data available upon request. Unless requested by the client, building materials manufactured with multiple layers (i.e. linoleum, wallboard, etc.) are reported as a single sample. Reporting limit is 1%

Samples analyzed by EMSL Analytical, Inc. Morrisville, NC NVLAP Lab Code 200671-0, VA 3333 000278, WVA LT000296

Initial report from 12/22/2014 09:35:50

EMSL Analytical, Inc.
2500 Gateway Centre Blvd., Suite 600, Morrisville, NC 27560
Phone/Fax: (919) 465-3900 / (919) 465-3950
http://www.EMSL.com raleighlab@emsl.com

EMSL Order:	291407708
CustomerID:	ECS62
CustomerPO:	21998
ProjectID:	

Attn: **Braxton Dawson**
ECS Carolinas, LLP
6714 Netherlands Drive
Wilmington, NC 28405

Phone:	(910) 686-9114
Fax:	(910) 686-9666
Received:	12/18/14 10:00 AM
Analysis Date:	12/19/2014
Collected:	12/16/2014

Project: **Cherry Point, Building 4224**

Test Report: Asbestos Analysis of Bulk Materials via EPA 600/R-93/116 Method using Polarized Light Microscopy

			Non-Asbestos				Asbestos
Sample	**Description**	**Appearance**	**%**	**Fibrous**	**%**	**Non-Fibrous**	**% Type**
HA4-1-Mastic *291407708-0008A*	Brown Cove Base & Mastic	Yellow Fibrous Homogeneous	2%	Cellulose	98%	Non-fibrous (other)	**None Detected**
HA4-2-Cove Base *291407708-0009*	Brown Cove Base & Mastic	Brown Non-Fibrous Homogeneous			100%	Non-fibrous (other)	**None Detected**
HA4-2-Mastic *291407708-0009A*	Brown Cove Base & Mastic	Yellow Fibrous Homogeneous	<1%	Synthetic	100%	Non-fibrous (other)	**None Detected**
HA5-1 *291407708-0010*	Black Base Expansion Joint Caulk	Black Fibrous Homogeneous	5%	Cellulose	95%	Non-fibrous (other)	**None Detected**
HA5-2 *291407708-0011*	Black Base Expansion Joint Caulk	Black Fibrous Homogeneous	5%	Cellulose	95%	Non-fibrous (other)	**None Detected**

Analyst(s)

Anupriya Tyagi (11)
Essie Spencer (1)

Essie Spencer, Laboratory Manager
or other approved signatory

EMSL maintains liability limited to cost of analysis. This report relates only to the samples reported and may not be reproduced, except in full, without written approval by EMSL. EMSL bears no responsibility for sample collection activities or analytical method limitations. Interpretation and use of test results are the responsibility of the client. This report must not be used by the client to claim product certification, approval, or endorsement by NVLAP, NIST or any agency of the federal government. Non-friable organically bound materials present a problem matrix and therefore EMSL recommends gravimetric reduction prior to analysis. Samples received in good condition unless otherwise noted. Estimated accuracy, precision and uncertainty data available upon request. Unless requested by the client, building materials manufactured with multiple layers (i.e. linoleum, wallboard, etc.) are reported as a single sample. Reporting limit is 1%

Samples analyzed by EMSL Analytical, Inc. Morrisville, NC NVLAP Lab Code 200671-0, VA 3333 000278, WVA LT000296

Initial report from 12/22/2014 09:35:50

THIS IS THE LAST PAGE OF THE REPORT.

OrderID: 291407708

Asbestos Chain of Custody

ECS Carolinas, LLP
Cherry Point, Building 4224
12/18/2014 10:0
PLM

TAT: 72 Hour
Bulk

Order ID: 291407708
No Samples: 11
Due: 12/22 10:00 AM
Fax: 910-686-9666

EMSL ANALYTICAL, INC
2500 GATEWAY CENTRE
BLVD.SUITE 600
MORRISVILLE, NC 27560
PHONE: (919) 465-3900
FAX: (919) 465-3950

Company : ECS Carolinas, LLP
Street: 6714 Neatherlands Drive
City: Wilmington | **State/Province: NC** | **Zip/Postal Code: 28405** | **Country: USA**
Report To (Name): Braxton Dawson
Telephone #: 910-686-9114

EMSL-Bill to: ☒ Same ☐ Different
If Bill to is Different note instructions in Comments**
Third Party Billing requires written authorization from third party

Fax #: 910-686-9666
Email Address: bdawson@ecslimited.com

Project Name/Number: Cherry Point - Building 4224
Please Provide Results: ☐ Fax ☒ Email | **Purchase Order:** 21998 | **U.S. State Samples Taken:** NC

Turnaround Time (TAT) Options* – Please Check

☐ 3 Hours ☐ 6 Hours ☐ 24 Hrs ☐ 48 Hrs ☒ 3 Days ☐ 4 Days ☐ 5 Days ☐ 10 Days

**For TEM Air 3 hours/6 hours, please call ahead to schedule. *There is a premium charge for 3 Hour TEM AHERA or EPA Level II TAT. You will be asked to sign an authorization form for this service. Analysis completed in accordance with EMSL's Terms and Conditions located in the Analytical Price Guide.*

PCM - Air
- ☐ NIOSH 7400
- ☐ w/ OSHA 8hr. TWA

PLM - Bulk (reporting limit)
- ☒ PLM EPA 600/R-93/116 (<1%)
- ☐ PLM EPA NOB (<1%)

Point Count
- ☐ 400 (<0.25%) ☐ 1000 (<0.1%)

Point Count w/Gravimetric
- ☐ 400 (<0.25%) ☐ 1000 (<0.1%)
- ☐ NYS 198.1 (friable in NY)
- ☐ NYS 198.6 NOB (non-friable-NY)
- ☐ NIOSH 9002 (<1%)

TEM - Air
- ☐ AHERA 40 CFR, Part 763
- ☐ NIOSH 7402
- ☐ EPA Level II
- ☐ ISO 10312

TEM - Bulk
- ☐ TEM EPA NOB
- ☐ NYS NOB 198.4 (non-friable-NY)
- ☐ Chatfield SOP
- ☐ TEM Mass Analysis-EPA 600 sec. 2.5

TEM – Water: EPA 100.2
- Fibers >10µm ☐ Waste ☐ Drinking
- All Fiber Sizes ☐ Waste ☐ Drinking

TEM- Dust
- ☐ Microvac - ASTM D 5755
- ☐ Wipe - ASTM D6480
- ☐ Carpet Sonication (EPA 600/J-93/167)

Soil/Rock/Vermiculite
- ☐ PLM CARB 435 - A (0.25% sensitivity)
- ☐ PLM CARB 435 - B (0.1% sensitivity)
- ☐ TEM CARB 435 - B (0.1% sensitivity)
- ☐ TEM CARB 435 - C (0.01% sensitivity)
- ☐ EPA Protocol (Semi-Quantitative)
- ☐ EPA Protocol (Quantitative)

Other:
- ☐

☒ **Check For Positive Stop – Clearly Identify Homogenous Group**

Samplers Name: Braxton Dawson | **Samplers Signature:**

Sample #	Sample Description	Volume/Area (Air) HA # (Bulk)	Date/Time Sampled
HA1-1,2	Expansion Joint Caulk	1	[redacted] 12-16-14
HA2-1,2	Window caulk	2	9:00 AM
HA3-1,2,3	TSI	3	↓
HA4-1,2	Brown Cove Base + Mastic	4	
HA5-1,2	Black Base Expansion Joint Caulk	5	

Client Sample # (s): | **Total # of Samples:** 11
Relinquished (Client): **Date:** 12/16/14 **Time:** 5:00pm
Received (Lab): **Date:** 12/18/14 **Time:** 10am
Comments/Special Instructions:

Controlled Document – Asbestos COC – R1 – 3/18/2009

SECTION 02 41 00

DEMOLITION
05/10

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AIR-CONDITIONING, HEATING AND REFRIGERATION INSTITUTE (AHRI)

AHRI Guideline K	(2009) Guideline for Containers for Recovered Non-Flammable Fluorocarbon Refrigerants

AMERICAN SOCIETY OF SAFETY ENGINEERS (ASSE/SAFE)

ASSE/SAFE A10.6	(2006) Safety Requirements for Demolition Operations

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(2014) Safety and Health Requirements Manual

U.S. DEFENSE LOGISTICS AGENCY (DLA)

DLA 4145.25	(June 2000) Storage and Handling of Liquefied and Gaseous Compressed Gases and Their Full and Empty Cylinders

U.S. DEPARTMENT OF DEFENSE (DOD)

DOD 4000.25-1-M	(2004) Military Standard Requisitioning and Issue Procedures
MIL-STD-129	(2007; Rev P; Change 4) Military Marking for Shipment and Storage

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 61	National Emission Standards for Hazardous Air Pollutants
40 CFR 82	Protection of Stratospheric Ozone
49 CFR 173.301	Shipment of Compressed Gases in Cylinders and Spherical Pressure Vessels

1.2 PROJECT DESCRIPTION

1.2.1 Demolition Plan

Prepare a Demolition Plan and submit proposed demolition and removal procedures for approval before work is started. Include in the plan procedures for careful removal and disposition of materials specified to be removed, coordination with other work in progress, a detailed description of methods and equipment to be used for each operation and of the sequence of operations.

1.2.2 General Requirements

Do not begin demolition until authorization is received from the Contracting Officer. Remove rubbish and debris from the station daily; do not allow accumulations inside or outside the building. The work includes demolition, salvage of identified items and materials, and removal of resulting rubbish and debris. Remove rubbish and debris from Government property daily, unless otherwise directed. Store materials that cannot be removed daily in areas specified by the Contracting Officer. In the interest of occupational safety and health, perform the work in accordance with EM 385-1-1, Section 23, Demolition, and other applicable Sections.

1.3 ITEMS TO REMAIN IN PLACE

Take necessary precautions to avoid damage to existing items to remain in place, to be reused, or to remain the property of the Government. Repair or replace damaged items as approved by the Contracting Officer. Coordinate the work of this section with all other work indicated. Construct and maintain shoring, bracing, and supports as required. Ensure that structural elements are not overloaded. Increase structural supports or add new supports as may be required as a result of any cutting, removal, deconstruction, or demolition work performed under this contract. Do not overload structural elements and pavements to remain. Provide new supports and reinforcement for existing construction weakened by demolition, deconstruction, or removal work. Repairs, reinforcement, or structural replacement require approval by the Contracting Officer prior to performing such work.

1.3.1 Existing Construction Limits and Protection

Do not disturb existing construction beyond the extent indicated or necessary for installation of new construction. Provide temporary shoring and bracing for support of building components to prevent settlement or other movement. Provide protective measures to control accumulation and migration of dust and dirt in all work areas. Remove dust, dirt, and debris from work areas daily.

1.3.2 Weather Protection

For portions of the building to remain, protect building interior and materials and equipment from the weather at all times. Where removal of existing roofing is necessary to accomplish work, have materials and workmen ready to provide adequate and temporary covering of exposed areas.

1.3.3 Utility Service

Maintain existing utilities indicated to stay in service and protect against damage during demolition and deconstruction operations.

1.3.4 Facilities

Protect electrical and mechanical services and utilities. Where removal of existing utilities and pavement is specified or indicated, provide approved barricades, temporary covering of exposed areas, and temporary services or connections for electrical and mechanical utilities. Floors, roofs, walls, columns, pilasters, and other structural components that are designed and constructed to stand without lateral support or shoring, and are determined to be in stable condition, must remain standing without additional bracing, shoring, or lateral support until demolished or deconstructed, unless directed otherwise by the Contracting Officer. Ensure that no elements determined to be unstable are left unsupported and place and secure bracing, shoring, or lateral supports as may be required as a result of any cutting, removal, deconstruction, or demolition work performed under this contract.

1.4 BURNING

The use of burning at the project site for the disposal of refuse and debris will not be permitted.

1.5 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation submit in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Existing Conditions; G

SD-07 Certificates

Demolition Plan
Notification

SD-11 Closeout Submittals

Receipts

1.6 QUALITY ASSURANCE

Furnish timely notification of demolition and renovation projects to Federal, State, regional, and local authorities in accordance with 40 CFR 61, Subpart M. Notify the State's environmental protection agency and local air pollution control district/agency and the Contracting Officer in writing 10 working days prior to the commencement of work in accordance with 40 CFR 61, Subpart M. Comply with federal, state, and local hauling and disposal regulations. In addition to the requirements of the "Contract Clauses," conform to the safety requirements contained in ASSE/SAFE A10.6. Comply with the Environmental Protection Agency requirements specified. Use of explosives will not be permitted.

1.6.1 Dust and Debris Control

Prevent the spread of dust and debris on airfield pavements and avoid the creation of a nuisance or hazard in the surrounding area. Do not use water if it results in hazardous or objectionable conditions such as, but not

limited to, ice, flooding, or pollution. Vacuum and dust the work area daily. Sweep pavements as often as necessary to control the spread of debris that may result in foreign object damage potential to aircraft.

1.7 PROTECTION

1.7.1 Traffic Control Signs

a. Where pedestrian and driver aircraft safety is endangered in the area of removal work, use traffic barricades with flashing lights. Anchor barricades in a manner to prevent displacement by wind, jet or prop blast.Notify the Contracting Officer prior to beginning such work.

1.7.2 Protection of Personnel

Before, during and after the demolition work continuously evaluate the condition of the work being demolished and take immediate action to protect all personnel working in and around the project site. No area, section, or component of floors, roofs, walls, columns, pilasters, or other structural element will be allowed to be left standing without sufficient bracing, shoring, or lateral support to prevent collapse or failure while workmen remove debris or perform other work in the immediate area.

1.8 FOREIGN OBJECT DAMAGE (FOD)

Aircraft and aircraft engines are subject to FOD from debris and waste material lying on airfield pavements. Remove all such materials that may appear on operational aircraft pavements due to the Contractor's operations. If necessary, the Contracting Officer may require the Contractor to install a temporary barricade at the Contractor's expense to control the spread of FOD potential debris. The barricade shall include a fence covered with a fabric designed to stop the spread of debris. Anchor the fence and fabric to prevent displacement by winds or jet/prop blasts. Remove barricade when no longer required.

1.9 RELOCATIONS

Perform the removal and reinstallation of relocated items as indicated with workmen skilled in the trades involved. Items to be relocated which are damaged by the Contractor shall be repaired or replaced with new undamaged items as approved by the Contracting Officer.

1.10 EXISTING CONDITIONS

Before beginning any demolition or deconstruction work, survey the site and examine the drawings and specifications to determine the extent of the work. Record existing conditions in the presence of the Contracting Officer showing the condition of structures and other facilities adjacent to areas of alteration or removal. Photographs sized 4 inch will be acceptable as a record of existing conditions. Include in the record the elevation of the top of foundation walls, finish floor elevations, possible conflicting electrical conduits, plumbing lines, alarms systems, the location and extent of existing cracks and other damage and description of surface conditions that exist prior to before starting work. It is the Contractor's responsibility to verify and document all required outages which will be required during the course of work, and to note these outages on the record document.

PART 2 PRODUCTS

PART 3 EXECUTION

3.1 EXISTING FACILITIES TO BE REMOVED

Inspect and evaluate existing structures onsite for reuse. Existing construction scheduled to be removed for reuse shall be disassembled. Dismantled and removed materials are to be separated, set aside, and prepared as specified, and stored or delivered to a collection point for reuse, remanufacture, recycling, or other disposal, as specified. Materials shall be designated for reuse onsite whenever possible.

3.1.1 Utilities and Related Equipment

3.1.1.1 General Requirements

Do not interrupt existing utilities serving occupied or used facilities, except when authorized in writing by the Contracting Officer. Do not interrupt existing utilities serving facilities occupied and used by the Government except when approved in writing and then only after temporary utility services have been approved and provided. Do not begin demolition or deconstruction work until all utility disconnections have been made. Shut off and cap utilities for future use, as indicated.

3.1.1.2 Disconnecting Existing Utilities

Remove existing utilities, as indicated, and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Contracting Officer. When utility lines are encountered but are not indicated on the drawings, notify the Contracting Officer prior to further work in that area.

3.1.2 Paving and Slabs

Remove concrete and asphaltic concrete paving and slabs including aggregate base as indicated to full depth of the pavement. Provide neat sawcuts at existing joint locations for concrete finishes with joints. Sawcutting at locations other than joint locations is not permitted.

3.1.3 Masonry

Sawcut and remove masonry so as to prevent damage to surfaces to remain, and to facilitate the installation of new work. Where new masonry adjoins existing, the new work shall abut or tie into the existing construction as specified for the new work. Provide square, straight edges and corners where existing masonry adjoins new work and other locations.

3.1.4 Concrete

Saw concrete along straight lines to a full depth of the pavement section. Make each cut in walls perpendicular to the face and in alignment with the cut in the opposite face. Break out the remainder of the concrete provided that the broken area is concealed in the finished work, and the remaining concrete is sound. At locations where the broken face cannot be concealed, grind smooth or saw cut entirely through the concrete.

3.1.5 Miscellaneous Metal

Scrap metal shall become the Contractor's property. Recycle scrap metal as part of demolition and deconstruction operations. Provide separate containers to collect scrap metal and transport to a scrap metal collection or recycling facility, in accordance with the Waste Management Plan.

3.1.6 Patching

Where removals leave holes and damaged surfaces exposed in the finished work, patch and repair these holes and damaged surfaces to match adjacent finished surfaces, using on-site materials when available. Where new work is to be applied to existing surfaces, perform removals and patching in a manner to produce surfaces suitable for receiving new work. Finished surfaces of patched area shall be flush with the adjacent existing surface and shall match the existing adjacent surface as closely as possible as to texture and finish. Patching shall be as specified and indicated, and shall include:

a. Concrete and Masonry: Completely fill holes and depressions, caused by previous physical damage or left as a result of removals in existing masonry walls to remain, with an approved masonry patching material, applied in accordance with the manufacturer's printed instructions.

b. Where existing partitions have been removed leaving damaged or missing resilient tile flooring, patch to match the existing floor tile.

c. Patch acoustic lay-in ceiling where partitions have been removed. The transition between the different ceiling heights shall be effected by continuing the higher ceiling level over to the first runner on the lower ceiling and closing the vertical opening with a painted sheet metal strip.

3.1.7 Air Conditioning Equipment

Remove air conditioning, refrigeration, and other equipment containing refrigerants without releasing chlorofluorocarbon refrigerants to the atmosphere in accordance with the Clean Air Act Amendment of 1990. Recover all refrigerants prior to removing air conditioning, refrigeration, and other equipment containing refrigerants and dispose of in accordance with the paragraph entitled "Disposal of Ozone Depleting Substance (ODS).

3.1.8 Locksets on Swinging Doors

Remove all locksets from all swinging doors indicated to be removed and disposed of. Deliver the locksets and related items to a designated location for receipt by the Contracting Officer after removal.

3.1.9 Mechanical Equipment and Fixtures

Disconnect mechanical hardware at the nearest connection to existing services to remain, unless otherwise noted. Disconnect mechanical equipment and fixtures at fittings. Remove service valves attached to the unit. Do not remove equipment until approved.

3.1.9.1 Preparation for Storage

Remove water, dirt, dust, and foreign matter from units; tanks, piping and fixtures shall be drained; interiors, if previously used to store flammable, explosive, or other dangerous liquids, shall be steam cleaned. Seal openings with caps, plates, or plugs. Secure motors attached by flexible connections to the unit. Change lubricating systems with the proper oil or grease.

3.1.9.2 Piping

Disconnect piping at unions, flanges and valves, and fittings as required to reduce the pipe into straight lengths for practical storage. If the piping that remains can become pressurized due to upstream valve failure, end caps, blind flanges, or other types of plugs or fittings with a pressure gage and bleed valve shall be attached to the open end of the pipe to ensure positive leak control. Carefully dismantle piping that previously contained gas, gasoline, oil, or other dangerous fluids, with precautions taken to prevent injury to persons and property. Store piping outdoors until all fumes and residues are removed. Box prefabricated supports, hangers, plates, valves, and specialty items according to size and type. Wrap sprinkler heads individually in plastic bags before boxing. Classify piping not designated for reuse as scrap metal.

3.1.9.3 Ducts

Classify removed duct work as scrap metal.

3.1.9.4 Fixtures, Motors and Machines

Remove fixtures, motors and machines associated with plumbing, heating, air conditioning, refrigeration, and other mechanical system installations.

3.1.10 Electrical Equipment and Fixtures

Disconnect primary, secondary, control, communication, and signal circuits at the point of attachment to their distribution system.

3.1.10.1 Fixtures

Remove electrical fixtures.

3.1.10.2 Electrical Devices

Remove switches, switchgear, transformers, conductors including wire and nonmetallic sheathed and flexible armored cable, regulators, meters, instruments, plates, circuit breakers, panelboards, outlet boxes, and similar items.

3.1.10.3 Wiring Ducts or Troughs

Remove wiring ducts or troughs.

3.1.11 Items With Unique/Regulated Disposal Requirements

Remove and dispose of items with unique or regulated disposal requirements in the manner dictated by law or in the most environmentally responsible manner.

3.2 CONCURRENT EARTH-MOVING OPERATIONS

Do not begin excavation, filling, and other earth-moving operations that are sequential to demolition or deconstruction work in areas occupied by structures to be demolished or deconstructed until all demolition and deconstruction in the area has been completed and debris removed. Fill holes, open basements and other hazardous openings.

3.3 DISPOSITION OF MATERIAL

3.3.1 Title to Materials

Except for salvaged items specified in related Sections, and for materials or equipment scheduled for salvage, all materials and equipment removed and not reused or salvaged, shall become the property of the Contractor and shall be removed from Government property. Title to materials resulting from demolition and deconstruction, and materials and equipment to be removed, is vested in the Contractor upon approval by the Contracting Officer of the Contractor's demolition, deconstruction, and removal procedures, and authorization by the Contracting Officer to begin demolition and deconstruction. The Government will not be responsible for the condition or loss of, or damage to, such property after contract award. Showing for sale or selling materials and equipment on site is prohibited.

3.3.2 Reuse of Materials and Equipment

Remove and store materials and equipment indicated to be reused or relocated to prevent damage, and reinstall as the work progresses.

3.3.3 Disposal of Ozone Depleting Substance (ODS)

Class I and Class II ODS are defined in Section, 602(a) and (b), of The Clean Air Act. Prevent discharge of Class I and Class II ODS to the atmosphere. Place recovered ODS in cylinders meeting AHRI Guideline K suitable for the type ODS (filled to no more than 80 percent capacity) and provide appropriate labeling. Recovered ODS shall be removed from Government property and disposed of in accordance with 40 CFR 82. Products, equipment and appliances containing ODS in a sealed, self-contained system (e.g. residential refrigerators and window air conditioners) shall be disposed of in accordance with 40 CFR 82. Submit Receipts or bills of lading, as specified. Submit a shipping receipt or bill of lading for all containers of ozone depleting substance (ODS) shipped to the Defense Depot, Richmond, Virginia.

3.3.3.1 Special Instructions

No more than one type of ODS is permitted in each container. A warning/hazardous label shall be applied to the containers in accordance with Department of Transportation regulations. All cylinders including but not limited to fire extinguishers, spheres, or canisters containing an ODS shall have a tag with the following information:

a. Activity name and unit identification code

b. Activity point of contact and phone number

c. Type of ODS and pounds of ODS contained

d. Date of shipment

e. Naval stock number (for information, call (804) 279-4525).

3.3.3.2 Fire Suppression Containers

Deactivate fire suppression system cylinders and canisters with electrical charges or initiators prior to shipment. Also, safety caps must be used to cover exposed actuation mechanisms and discharge ports on these special cylinders.

3.3.4 Transportation Guidance

Ship all ODS containers in accordance with MIL-STD-129, DLA 4145.25 (also referenced one of the following: Army Regulation 700-68, Naval Supply Instruction 4440.128C, Marine Corps Order 10330.2C, and Air Force Regulation 67-12), 49 CFR 173.301, and DOD 4000.25-1-M.

3.3.5 Unsalvageable and Non-Recyclable Material

Dispose of unsalvageable and non-recyclable combustible material in the sanitary land fill area located off the site.

3.4 CLEANUP

Remove debris and rubbish from basement and similar excavations. Remove and transport the debris in a manner that prevents spillage on streets or adjacent areas. Apply local regulations regarding hauling and disposal.

3.5 DISPOSAL OF REMOVED MATERIALS

3.5.1 Regulation of Removed Materials

Dispose of debris, rubbish, scrap, and other materials resulting from removal operations with all applicable federal, state and local regulations as contractually specified by removing from Marine Corps Base, Cherry Point.

3.5.2 Burning on Government Property

Burning of materials removed from demolished and deconstructed structures will not be permitted on Government property.

3.5.3 Removal to Spoil Areas on Government Property

Transport noncombustible materials removed from demolition and deconstruction structures to designated spoil areas on Government property.

3.5.4 Removal from Government Property

Transport waste materials removed from demolished and deconstructed structures, except waste soil, from Government property for legal disposal. Dispose of waste soil as directed.

3.6 REUSE OF SALVAGED ITEMS

Recondition salvaged materials and equipment designated for reuse before installation. Replace items damaged during removal and salvage operations or restore them as necessary to usable condition.

-- End of Section --

SECTION 02 82 16.00 20

ENGINEERING CONTROL OF ASBESTOS CONTAINING MATERIALS
08/11

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN INDUSTRIAL HYGIENE ASSOCIATION (AIHA)

AIHA Z88.6	(2006) Respiratory Protection - Respirator Use-Physical Qualifications for Personnel

AMERICAN SOCIETY OF SANITARY ENGINEERING (ASSE)

ASSE Z9.2	(2012) Fundamentals Governing the Design and Operation of Local Exhaust Ventilation Systems

ASTM INTERNATIONAL (ASTM)

ASTM C732	(2006; R 2012) Aging Effects of Artificial Weathering on Latex Sealants
ASTM D2794	(1993; R 2010) Resistance of Organic Coatings to the Effects of Rapid Deformation (Impact)
ASTM D522	(1993a; R 2008) Mandrel Bend Test of Attached Organic Coatings
ASTM E119	(2014) Standard Test Methods for Fire Tests of Building Construction and Materials
ASTM E1368	(2011) Visual Inspection of Asbestos Abatement Projects
ASTM E736	(2000; R 2011) Cohesion/Adhesion of Sprayed Fire-Resistive Materials Applied to Structural Members
ASTM E84	(2014) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM E96/E96M	(2014) Standard Test Methods for Water Vapor Transmission of Materials

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1926.103	Respiratory Protection

29 CFR 1926.1101	Asbestos
29 CFR 1926.200	Accident Prevention Signs and Tags
29 CFR 1926.51	Sanitation
29 CFR 1926.59	Hazard Communication
40 CFR 61-SUBPART A	General Provisions
40 CFR 61-SUBPART M	National Emission Standard for Asbestos
40 CFR 763	Asbestos

U.S. NAVAL FACILITIES ENGINEERING COMMAND (NAVFAC)

ND OPNAVINST 5100.23	(2005; Rev G) Navy Occupational Safety and Health (NAVOSH) Program Manual

UNDERWRITERS LABORATORIES (UL)

UL 586	(2009) Standard for High-Efficiency Particulate, Air Filter Units

1.2 DEFINITIONS

1.2.1 ACM

Asbestos Containing Materials.

1.2.2 Amended Water

Water containing a wetting agent or surfactant with a maximum surface tension of 0.00042 psi.

1.2.3 Area Sampling

Sampling of asbestos fiber concentrations which approximates the concentrations of asbestos in the theoretical breathing zone but is not actually collected in the breathing zone of an employee.

1.2.4 Asbestos

The term asbestos includes chrysotile, amosite, crocidolite, tremolite asbestos, anthophyllite asbestos, and actinolite asbestos and any of these minerals that has been chemically treated or altered. Materials are considered to contain asbestos if the asbestos content of the material is determined to be at least one percent.

1.2.5 Asbestos Control Area

That area where asbestos removal operations are performed which is isolated by physical boundaries which assist in the prevention of the uncontrolled release of asbestos dust, fibers, or debris.

1.2.6 Asbestos Fibers

Those fibers having an aspect ratio of at least 3:1 and longer than 5 micrometers as determined by National Institute for Occupational Safety and

Health (NIOSH) Method 7400.

1.2.7 Asbestos Permissible Exposure Limit

0.1 fibers per cubic centimeter of air as an 8-hour time weighted average measured in the breathing zone as defined by 29 CFR 1926.1101 or other Federal legislation having legal jurisdiction for the protection of workers health.

1.2.8 Background

The ambient airborne asbestos concentration in an uncontaminated area as measured prior to any asbestos hazard abatement efforts. Background concentrations for other (contaminated) areas are measured in similar but asbestos free locations.

1.2.9 Contractor

The Contractor is that individual, or entity under contract to the Navy to perform the herein listed work.

1.2.10 Competent Person

A person meeting the requirements for competent person as specified in 29 CFR 1926.1101 including a person capable of identifying existing asbestos hazards in the workplace and selecting the appropriate control strategy for asbestos exposure, who has the authority to take prompt corrective measures to eliminate them, and is specifically trained in a training course which meet the criteria of EPA's Model Accreditation Plan (40 CFR 763) for project designer or supervisor, or its equivalent. The competent person shall have a current State of North Carolina asbestos supervisors license.

1.2.11 Encapsulation

The abatement of an asbestos hazard through the appropriate use of chemical encapsulants.

1.2.12 Encapsulants

Specific materials in various forms used to chemically or physically entrap asbestos fibers in various configurations to prevent these fibers from becoming airborne. There are four types of encapsulants as follows which must comply with performance requirements as specified herein.

a. Removal Encapsulant (can be used as a wetting agent)

b. Bridging Encapsulant (used to provide a tough, durable surface coating to asbestos containing material)

c. Penetrating Encapsulant (used to penetrate the asbestos containing material encapsulating all asbestos fibers and preventing fiber release due to routine mechanical damage)

d. Lock-Down Encapsulant (used to seal off or "lock-down" minute asbestos fibers left on surfaces from which asbestos containing material has been removed).

1.2.13 Friable Asbestos Material

One percent asbestos containing material that can be crumbled, pulverized, or reduced to powder by hand pressure when dry.

1.2.14 Glovebag Technique

Those asbestos removal and control techniques put forth in 29 CFR 1926.1101 Appendix G.

1.2.15 HEPA Filter Equipment

High efficiency particulate air (HEPA) filtered vacuum and/or exhaust ventilation equipment with a filter system capable of collecting and retaining asbestos fibers. Filters shall retain 99.97 percent of particles 0.3 microns or larger as indicated in UL 586.

1.2.16 Navy Consultant (NC)

That qualified person employed directly by the Government to monitor, sample, inspect the work or in some other way advise the Contracting Officer. The NC is normally a private consultant, but can be an employee of the Government.

1.2.17 Negative Pressure Enclosure (NPE)

That engineering control technique described as a negative pressure enclosure in 29 CFR 1926.1101.

1.2.18 Nonfriable Asbestos Material

Material that contains asbestos in which the fibers have been immobilized by a bonding agent, coating, binder, or other material so that the asbestos is well bound and will not normally release asbestos fibers during any appropriate use, handling, storage or transportation. It is understood that asbestos fibers may be released under other conditions such as demolition, removal, or mishap.

1.2.19 Personal Sampling

Air sampling which is performed to determine asbestos fiber concentrations within the breathing zone of a specific employee, as performed in accordance with 29 CFR 1926.1101.

1.2.20 Private Qualified Person (PQP)

That qualified person hired by the Contractor to perform the herein listed tasks.

1.2.21 Qualified Person (QP)

A Registered Architect, Professional Engineer, Certified Industrial Hygienist, consultant or other qualified person who has successfully completed training and is therefore accredited under a legitimate State Model Accreditation Plan as described in 40 CFR 763 as a Building Inspector, Contractor/Supervisor Abatement Worker, and Asbestos Project Designer; and has successfully completed the National Institute of Occupational Safety and Health (NIOSH) 582 course "Sampling and Evaluating Airborne Asbestos Dust" or equivalent. The QP must be qualified to perform

visual inspections as indicated in ASTM E1368. The QP shall be appropriately licensed in the State of North Carolina.

1.2.22 TEM

Refers to Transmission Electron Microscopy.

1.2.23 Time Weighted Average (TWA)

The TWA is an 8-hour time weighted average airborne concentration of asbestos fibers.

1.2.24 Wetting Agent

A chemical added to water to reduce the water's surface tension thereby increasing the water's ability to soak into the material to which it is applied. An equivalent wetting agent must have a surface tension of at most 0.00042 psi.

1.3 REQUIREMENTS

1.3.1 Description of Work

The work covered by this section includes the handling and control of asbestos containing materials and describes some of the resultant procedures and equipment required to protect workers, the environment and occupants of the building or area, or both, from contact with airborne asbestos fibers. The work also includes the disposal of any asbestos containing materials generated by the work. More specific operational procedures shall be outlined in the Asbestos Hazard Abatement Plan called for elsewhere in this specification. The asbestos work includes the removal and disposal of approximately 60 linear feet of exterior window caulk as indicated on the drawings. Under normal conditions non-friable or chemically bound materials containing asbestos would not be considered hazardous; however, this material may release airborne asbestos fibers during demolition and removal and therefore must be handled in accordance with the removal and disposal procedures as specified herein. All asbestos removal work shall be supervised by a competent person as specified herein.

1.3.1.1 Wallboard/Joint Compound

Not Applicable

1.3.2 Medical Requirements

Provide medical requirements including but not limited to medical surveillance and medical record keeping as listed in 29 CFR 1926.1101.

1.3.2.1 Medical Examinations

Before exposure to airborne asbestos fibers, provide workers with a comprehensive medical examination as required by 29 CFR 1926.1101 or other pertinent State or local directives. This requirement must have been satisfied within the 12 months prior to the start of work on this contract. The same medical examination shall be given on an annual basis to employees engaged in an occupation involving asbestos and within 30 calendar days before or after the termination of employment in such occupation. Specifically identify x-ray films of asbestos workers to the consulting radiologist and mark medical record jackets with the word

"ASBESTOS."

1.3.2.2 Medical Records

Maintain complete and accurate records of employees' medical examinations, medical records, and exposure data for a period of 50 years after termination of employment and make records of the required medical examinations and exposure data available for inspection and copying to: The Assistant Secretary of Labor for Occupational Safety and Health (OSHA), or authorized representatives of them, and an employee's physician upon the request of the employee or former employee.

1.3.3 Employee Training

Submit certificates, prior to the start of work but after the main abatement submittal, signed by each employee indicating that the employee has received training in the proper handling of materials and wastes that contain asbestos in accordance with 40 CFR 763; understands the health implications and risks involved, including the illnesses possible from exposure to airborne asbestos fibers; understands the use and limits of the respiratory equipment to be used; and understands the results of monitoring of airborne quantities of asbestos as related to health and respiratory equipment as indicated in 29 CFR 1926.1101 on an initial and annual basis. Certificates shall be organized by individual worker, not grouped by type of certification. Train all personnel involved in the asbestos control work in accordance with United States Environmental Protection Agency (USEPA) Asbestos Hazard Emergency Response Act (AHERA) training criteria or State training criteria whichever is more stringent. The Contractor shall document the training by providing: dates of training, training entity, course outline, names of instructors, and qualifications of instructors upon request by the Contracting Officer. Furnish each employee with respirator training and fit testing administered by the PQP as required by 29 CFR 1926.1101. Fully cover engineering and other hazard control techniques and procedures. All asbestos workers shall have a current State of North Carolina asbestos worker's license.

1.3.4 Permits , Licenses, and Notifications

Obtain necessary permits in conjunction with asbestos removal, encapsulation, hauling, and disposition, and furnish notification of such actions required by Federal, State, regional, and local authorities prior to the start of work. Notify the North Carolina Department of Health Hazard Control and the Contracting Officer in writing 10 working days prior to commencement of work in accordance with 40 CFR 61-SUBPART M. Notify the Contracting Officer and other appropriate Government agencies in writing 10 working days prior to the start of asbestos work as indicated in applicable laws, ordinances, criteria, rules, and regulations. Submit copies of all Notifications to the Contracting Officer.

1.3.5 Environment, Safety and Health Compliance

In addition to detailed requirements of this specification, comply with those applicable laws, ordinances, criteria, rules, and regulations of Federal, State, regional, and local authorities regarding handling, storing, transporting, and disposing of asbestos waste materials. Comply with the applicable requirements of the current issue of 29 CFR 1926.1101, 40 CFR 61-SUBPART A, 40 CFR 61-SUBPART M, and ND OPNAVINST 5100.23. Submit matters of interpretation of standards to the appropriate administrative agency for resolution before starting the work. Where the requirements of

this specification, applicable laws, rules, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirement as defined by the Government shall apply. The following laws, ordinances, criteria, rules and regulations regarding removal, handling, storing, transporting and disposing of asbestos materials apply:

a. North Carolina Asbestos Hazard Management Program Rules as adopted by 15A NCAC 19C .0600.

b. "North Carolina Occupational Safety and Health Standards for the Construction Industry", 29 CFR Part 1926 as adopted by T13 NCAC 07F .0201, and shipyard T13:07F. 0500.

c. North Carolina Statues, Chapter 95, 97, and 103.

1.3.6 Respiratory Protection Program

Establish and implement a respirator program as required by AIHA Z88.6, 29 CFR 1926.1101, and 29 CFR 1926.103. Submit a written description of the program to the Contracting Officer. Submit a written program manual or operating procedure including methods of compliance with regulatory statutes.

1.3.6.1 Respirator Program Records

Submit records of the respirator program as required by AIHA Z88.6, 29 CFR 1926.103, and 29 CFR 1926.1101.

1.3.7 Asbestos Hazard Control Supervisor

The Contractor shall be represented on site by a supervisor, trained using the model Contractor accreditation plan as indicated in the Federal statutes for all portions of the herein listed work.

1.3.8 Hazard Communication

Adhere to all parts of 29 CFR 1926.59 and provide the Contracting Officer with a copy of the Material Safety Data Sheets (MSDS) for all materials brought to the site.

1.3.9 Asbestos Hazard Abatement Plan

Submit a detailed plan of the safety precautions such as lockout, tagout, tryout, fall protection, and confined space entry procedures and equipment and work procedures to be used in the removal and demolition of materials containing asbestos. The plan, not to be combined with other hazard abatement plans, shall be prepared, signed, and sealed by the PQP. Provide a Table of Contents for each abatement submittal, which shall follow the sequence of requirements in the contract. Such plan shall include but not be limited to the precise personal protective equipment to be used including, but not limited to, respiratory protection, type of whole-body protection , the location of asbestos control areas including clean and dirty areas, buffer zones, showers, storage areas, change rooms, removal method, interface of trades involved in the construction, sequencing of asbestos related work, disposal plan, type of wetting agent and asbestos sealer to be used, locations of local exhaust equipment, planned air monitoring strategies, and a detailed description of the method to be employed in order to control environmental pollution. The plan shall also include (both fire and medical emergency) response plans. The Asbestos

Hazard Abatement Plan must be approved in writing prior to starting any asbestos work. The Contractor, Asbestos Hazard Control Supervisor, and PQP shall meet with the Contracting Officer prior to beginning work, to discuss in detail the Asbestos Hazard Abatement Plan, including work procedures and safety precautions. Once approved by the Contracting Officer, the plan will be enforced as if an addition to the specification. Any changes required in the specification as a result of the plan shall be identified specifically in the plan to allow for free discussion and approval by the Contracting Officer prior to starting work.

1.3.10 Testing Laboratory

Not Applicable

1.3.11 Landfill Approval

Submit written evidence that the landfill is for asbestos disposal by the U.S. Environmental Protection Agency, Region 3, Air Enforcement Section (38W12), and local regulatory agencies. Within 3 working days after delivery, submit detailed delivery tickets, prepared, signed, and dated by an agent of the landfill, certifying the amount of asbestos materials delivered to the landfill. Submit a copy of the waste shipment records within 1 day of the shipment leaving the project site.

1.3.12 Medical Certification

Provide a written certification for each worker and supervisor, signed by a licensed physician indicating that the worker and supervisor has met or exceeded all of the medical prerequisites listed herein and in 29 CFR 1926.1101 and 29 CFR 1926.103 as prescribed by law. Submit certificates prior to the start of work but after the main abatement submittal.

1.4 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Vacuums; G

Respirators; G

Amended water; G

Material Safety Data Sheets (MSDS) for all materials proposed for transport to the project site; G

Encapsulants; G

SD-06 Test Reports

Asbestos disposal quantity report; G

SD-07 Certificates

Asbestos hazard abatement plan; G

Private qualified person documentation; G

Contractor's license; G

Competent person documentation; G

Worker's license; G

Landfill approval; G

Employee training; G

Medical certification requirements; G

Waste shipment records and if applicable exemption report; G

Respiratory Protection Program; G

Delivery tickets; G

Vacuums; G

Ventilation systems; G

Other equipment used to contain airborne asbestos fibers; G

Chemical encapsulants sealers; G

Notifications

Show compliance with ASSE Z9.2 by providing manufacturers' certifications.

SD-11 Closeout Submittals

Notifications; G

Rental equipment; G

Respirator program records; G

1.5 QUALITY ASSURANCE

1.5.1 Private Qualified Person Documentation

Submit the name, address, and telephone number of the Private Qualified Person (PQP) selected to prepare the Asbestos Hazard Abatement Plan, direct monitoring and training, and documented evidence that the PQP has successfully completed training in and is accredited and where required is certified as, a Building Inspector, Contractor/Supervisor Abatement Worker, and Asbestos Project Designer as described by 40 CFR 763 and has successfully completed the National Institute of Occupational Safety and Health (NIOSH) 582 course "Sampling and Evaluating Airborne Asbestos Dust" or equivalent. The PQP shall be appropriately licensed in the State of North Carolina as an Asbestos Abatement Designer. The PQP and the asbestos contractor shall not have an employee/employer relationship or financial

relationship which could constitute a conflict of interest. The PQP shall be a first tier subcontractor.

1.5.2 Competent Person Documentation

Submit training certification and a current State of North Carolina Asbestos Supervisor's License.

1.5.3 Worker's License

Submit documentation that requires all workers have a current State of North Carolina Asbestos Workers License.

1.5.4 Contractor's License

Contractor shall have current North Carolina asbestos contractor's license. Submit a copy of the asbestos contractor's license issued by the State of North Carolina.

1.5.5 Air Sampling Results

Not Applicable

1.5.6 Pressure Differential Recordings for Local Exhaust System

Not Applicable

1.5.7 Protective Clothing Decontamination Quality Control Records

Not Applicable

1.5.8 Protective Clothing Decontamination Facility Notification

Not Applicable

1.6 EQUIPMENT

1.6.1 Rental Equipment

Provide a copy of the written notification to the rental company concerning the intended use of the equipment and the possibility of asbestos contamination of the equipment.

PART 2 PRODUCTS

2.1 ENCAPSULANTS

Shall conform to current USEPA requirements, shall contain no toxic or hazardous substances as defined in 29 CFR 1926.59, and shall conform to the following performance requirements.

2.1.1 Removal Encapsulants

Requirement	Test Standard
Flame Spread - 25, Smoke Emission - 50	ASTM E84

Requirement	Test Standard
Life Expectancy - 20 years	ASTM C732 Accelerated Aging Test
Permeability - Minimum 0.4 perms	ASTM E96/E96M
Fire Resistance - Negligible affect on fire resistance rating over 3 hour test (Classified by UL for use over fibrous and cementitious sprayed fireproofing)	ASTM E119
Impact Resistance - Minimum 43 in/lb	ASTM D2794 Gardner Impact Test
Flexibility - no rupture or cracking	ASTM D522 Mandrel Bend Test

2.1.2 Bridging Encapsulant

Requirement	Test Standard
Flame Spread - 25, Smoke Emission - 50	ASTM E84
Life Expectancy - 20 years	ASTM C732 Accelerated Aging Test
Permeability - Minimum 0.4 perms	ASTM E96/E96M
Fire Resistance - Negligible affect on fire resistance rating over 3 hour test (Classified by UL for use over fibrous and cementitious sprayed fireproofing)	ASTM E119
Impact Resistance - Minimum 43 in/lb	ASTM D2794 Gardner Impact Test
Flexibility - no rupture or cracking	ASTM D522 Mandrel Bend Test

2.1.3 Penetrating Encapsulant

Requirement	Test Standard
Flame Spread - 25, Smoke Emission - 50	ASTM E84
Life Expectancy - 20 years	ASTM C732 Accelerated Aging Test
Permeability - Minimum 0.4 perms	ASTM E96/E96M

Requirement	Test Standard
Cohesion/Adhesion Test - 50 pounds of force/foot	ASTM E119
Fire Resistance - Negligible affect on fire resistance rating over 3 hour test (Classified by UL for use over fibrous and cementitious sprayed fireproofing)	ASTM E119
Impact Resistance - Minimum 43 in/lb	ASTM D2794 Gardner Impact Test
Flexibility - no rupture or cracking	ASTM D522 Mandrel Bend Test

2.1.4 Lock-down Encapsulant

Requirement	Test Standard
Flame Spread - 25, Smoke Emission - 50	ASTM E84
Life Expectancy - 20 years	ASTM C732 Accelerated Aging Test
Permeability - Minimum 0.4 perms	ASTM E96/E96M
Fire Resistance - Negligible affect on fire resistance rating over 3 hour test (Tested with fireproofing over encapsulant applied directly to steel member)	ASTM E119
Bond Strength: 100 pounds of force/foot	ASTM E736
(Tests compatibility with cementitious and fibrous fireproofing)	

PART 3 EXECUTION

3.1 EQUIPMENT

At all times, provide the Contracting Officer or the Contracting Officer's Representative, with at least two complete sets of personal protective equipment as required for entry to and inspection of the asbestos control area. Provide equivalent training to the Contracting Officer or a designated representative as provided to Contractor employees in the use of the required personal protective equipment. Provide manufacturer's

certificate of compliance for all equipment used to contain airborne asbestos fibers.

3.1.1 Respirators

Select respirators from those approved by the National Institute for Occupational Safety and Health (NIOSH), Department of Health and Human Services.

3.1.1.1 Respirators for Handling Asbestos

Provide personnel engaged in pre-cleaning, cleanup, handling, removal and demolition of asbestos materials with respiratory protection as indicated in 29 CFR 1926.1101 and 29 CFR 1926.103.

3.1.2 Exterior Whole Body Protection

3.1.2.1 Outer Protective Clothing

Provide personnel exposed to asbestos with disposable "non-breathable," whole body outer protective clothing, head coverings, gloves, and foot coverings. Provide disposable plastic or rubber gloves to protect hands. Cloth gloves may be worn inside the plastic or rubber gloves for comfort, but shall not be used alone. Make sleeves secure at the wrists, make foot coverings secure at the ankles, and make clothing secure at the neck by the use of tape.

3.1.2.2 Work Clothing

Provide cloth work clothes for wear under the outer protective clothing and foot coverings and either dispose of or properly decontaminate them as recommended by the PQP after each use.

3.1.2.3 Personal Decontamination Unit

Provide a temporary, negative pressure unit with a separate decontamination locker room and clean locker room with a shower that complies with 29 CFR 1926.51(f)(4)(ii) through (V) in between for personnel required to wear whole body protective clothing. Provide two separate lockers for each asbestos worker, one in each locker room. Keep street clothing and street shoes in the clean locker. HEPA vacuum and remove asbestos contaminated disposable protective clothing while still wearing respirators at the boundary of the asbestos work area and seal in impermeable bags or containers for disposal. Do not wear work clothing between home and work. Locate showers between the decontamination locker room and the clean locker room and require that all employees shower before changing into street clothes. Collect used shower water and filter with approved water filtration equipment to remove asbestos contamination. Dispose of filters and residue as asbestos waste. Discharge clean water to the sanitary system. Dispose of asbestos contaminated work clothing as asbestos contaminated waste. Decontamination units shall be physically attached to the asbestos control area. Build both a personnel decontamination unit and an equipment decontamination unit onto and integral with each asbestos control area.

3.1.2.4 Decontamination of Reusable Outer Protective Clothing

Use only disposable outer protective clothing. Dispose of as asbestos waste.

3.1.2.5 Eye Protection

Provide goggles to personnel engaged in asbestos abatement operations when the use of a full face respirator is not required.

3.1.3 Warning Signs and Labels

Provide bilingual warning signs at all approaches to asbestos control areas. Locate signs at such a distance that personnel may read the sign and take the necessary protective steps required before entering the area. Provide labels and affix to all asbestos materials, scrap, waste, debris, and other products contaminated with asbestos.

3.1.3.1 Warning Sign

Provide vertical format conforming to 29 CFR 1926.200, and 29 CFR 1926.1101 minimum 20 by 14 inches displaying the following legend in the lower panel:

Legend	Notation
Danger	one inch Sans Serif Gothic or Block
Asbestos	one inch Sans Serif Gothic or Block
Cancer and Lung Disease Hazard	1/4 inch Sans Serif Gothic or Block
Authorized Personnel Only	1/4 inch Sans Serif Gothic or Block
Respirators and Protective Clothing are Required in this Area	1/4 inch Sans Serif Gothic or Block

Spacing between lines shall be at least equal to the height of the upper of any two lines.

3.1.3.2 Warning Labels

Provide labels conforming to 29 CFR 1926.1101 of sufficient size to be clearly legible, displaying the following legend:

DANGER
CONTAINS ASBESTOS FIBERS
AVOID CREATING DUST

CANCER AND LUNG DISEASE HAZARD
BREATHING ASBESTOS DUST MAY CAUSE SERIOUS BODILY HARM

3.1.4 Local Exhaust System

Not Applicable

3.1.5 Tools

Vacuums shall be leak proof to the filter and equipped with HEPA filters. Filters on vacuums shall conform to ASSE Z9.2 and UL 586. Do not use power tools to remove asbestos containing materials unless the tool is equipped with effective, integral HEPA filtered exhaust ventilation systems. Remove all residual asbestos from reusable tools prior to storage or reuse.

3.1.6 Rental Equipment

If rental equipment is to be used, furnish written notification to the rental agency concerning the intended use of the equipment and the possibility of asbestos contamination of the equipment.

3.1.7 Glovebags

Not Applicable

3.2 WORK PROCEDURE

Perform asbestos related work in accordance with 29 CFR 1926.1101, 40 CFR 61-SUBPART M, and as specified herein. Use wet removal procedures. Personnel shall wear and utilize protective clothing and equipment as specified herein. Eating, smoking, drinking, chewing gum, tobacco, or applying cosmetics shall not be permitted in the asbestos work or control areas. Personnel of other trades not engaged in the removal and demolition of asbestos containing material shall not be exposed at any time to airborne concentrations of asbestos unless all the personnel protection and training provisions of this specification are complied with by the trade personnel. Shut down the building heating, ventilating, and air conditioning system, cap the openings to the system prior to the commencement of asbestos work. Disconnect electrical service when wet removal is performed and provide temporary electrical service with verifiable ground fault circuit interrupter (GFCI) protection prior to the use of any water. If an asbestos fiber release or spill occurs outside of the asbestos control area, stop work immediately, correct the condition to the satisfaction of the Contracting Officer including clearance sampling, prior to resumption of work.

3.2.1 Protection of Existing Work to Remain

Perform work without damage or contamination of adjacent work. Where such work is damaged or contaminated as verified by the Contracting Officer using visual inspection or sample analysis, it shall be restored to its original condition or decontaminated by the Contractor at no expense to the Government as deemed appropriate by the Contracting Officer. This includes inadvertent spill of dirt, dust, or debris in which it is reasonable to conclude that asbestos may exist. When these spills occur, stop work immediately. Then clean up the spill. When satisfactory visual inspection and air sampling results are obtained from the PQPwork may proceed at the

discretion of the Contracting Officer.

3.2.2 Furnishings

Furniture and equipment will be removed from the area of work by the Government before asbestos work begins.

3.2.3 Precleaning

Wet wipe and HEPA vacuum all surfaces potentially contaminated with asbestos prior to establishment of an enclosure.

3.2.4 Asbestos Control Area Requirements

3.2.4.1 Negative Pressure Enclosure

Not Applicable

3.2.4.2 Glovebag

Not Applicable

3.2.5 Removal Procedures

Wet asbestos material with a fine spray of amended water during removal, cutting, or other handling so as to reduce the emission of airborne fibers. Remove material and immediately place in 6 mil plastic disposal bags. Remove asbestos containing material in a gradual manner, with continuous application of the amended water or wetting agent in such a manner that no asbestos material is disturbed prior to being adequately wetted. Where unusual circumstances prohibit the use of 6 mil plastic bags, submit an alternate proposal for containment of asbestos fibers to the Contracting Officer for approval. For example, in the case where both piping and insulation are to be removed, the Contractor may elect to wet the insulation, wrap the pipes and insulation in plastic and remove the pipe by sections. Asbestos containing material shall be containerized while wet. At no time shall asbestos material be allowed to accumulate or become dry. Lower and otherwise handle asbestos containing material as indicated in 40 CFR 61-SUBPART M.

3.2.5.1 Sealing Contaminated Items Designated for Disposal

Not Applicable

3.2.5.2 Exposed Pipe Insulation Edges

Not Applicable

3.2.6 Encapsulation Procedures

Not Applicable

3.2.6.1 Preparation of Test Patches

Not Applicable

3.2.6.2 Field Testing

Not Applicable

3.2.6.3 Large-Scale Application

Not Applicable

3.2.7 Air Sampling

Not Applicable

3.2.7.1 Sampling Prior to Asbestos Work

Not Applicable

3.2.7.2 Sampling During Asbestos Work

Not Applicable

3.2.7.3 Sampling After Final Clean-Up

Not Applicable

3.2.8 Lock-Down

Not Applicable

3.2.9 Site Inspection

While performing asbestos engineering control work, the Contractor shall be subject to on-site inspection by the Contracting Officer who may be assisted by or represented by safety or industrial hygiene personnel. If the work is found to be in violation of this specification, the Contracting Officer or his representative will issue a stop work order to be in effect immediately and until the violation is resolved. All related costs including standby time required to resolve the violation shall be at the Contractor's expense.

3.3 CLEAN-UP AND DISPOSAL

3.3.1 Housekeeping

Essential parts of asbestos dust control are housekeeping and clean-up procedures. Maintain surfaces of the asbestos control area free of accumulations of asbestos fibers. Give meticulous attention to restricting the spread of dust and debris; keep waste from being distributed over the general area. Use HEPA filtered vacuum cleaners. DO NOT BLOW DOWN THE SPACE WITH COMPRESSED AIR. When asbestos removal is complete, all asbestos waste is removed from the work-site, and final clean-up is completed, the Contracting Officer will attest that the area is safe before the signs can be removed. After final clean-up and acceptable airborne concentrations are attained but before the HEPA unit is turned off and the enclosure removed, remove all pre-filters on the building HVAC system and provide new pre-filters. Dispose of filters as asbestos contaminated materials. Reestablish HVAC mechanical, and electrical systems in proper working order. The Contracting Officer will visually inspect all surfaces within the enclosure for residual material or accumulated dust or debris. The Contractor shall re-clean all areas showing dust or residual materials. If re-cleaning is required, air sample and establish an acceptable asbestos airborne concentration after re-cleaning. The Contracting Officer must agree that the area is safe in writing before unrestricted entry will be

permitted. The Government shall have the option to perform monitoring to determine if the areas are safe before entry is permitted.

3.3.2 Title to Materials

All waste materials, except as specified otherwise, shall become the property of the Contractor and shall be disposed of as specified in applicable local, State, and Federal regulations and herein.

3.3.3 Disposal of Asbestos

3.3.3.1 Procedure for Disposal

Collect asbestos waste, asbestos contaminated water, scrap, debris, bags, containers, equipment, and asbestos contaminated clothing which may produce airborne concentrations of asbestos fibers and place in sealed fiber-proof, waterproof, non-returnable containers (e.g. double plastic bags 6 mils thick, cartons, drums or cans). Wastes within the containers must be adequately wet in accordance with 40 CFR 61-SUBPART M. Affix a warning and Department of Transportation (DOT) label to each container including the bags or use at least 6 mils thick bags with the approved warnings and DOT labeling preprinted on the bag. The name of the waste generator and the location at which the waste was generated shall be clearly indicated on the outside of each container. Prevent contamination of the transport vehicle (especially if the transport vehicle is a rented truck likely to be used in the future for non-asbestos purposes). These precautions include lining the vehicle cargo area with plastic sheeting (similar to work area enclosure) and thorough cleaning of the cargo area after transport and unloading of asbestos debris is complete. Dispose of waste asbestos material at an Environmental Protection Agency (EPA) or State-approved asbestos landfill off Government property. For temporary storage, store sealed impermeable bags in asbestos waste drums or skids. An area for interim storage of asbestos waste-containing drums or skids will be assigned by the Contracting Officer or his authorized representative. Procedure for hauling and disposal shall comply with 40 CFR 61-SUBPART M, State, regional, and local standards. Sealed plastic bags may be dumped from drums into the burial site unless the bags have been broken or damaged. Damaged bags shall remain in the drum and the entire contaminated drum shall be buried. Uncontaminated drums may be recycled. Workers unloading the sealed drums shall wear appropriate respirators and personal protective equipment when handling asbestos materials at the disposal site.

3.3.3.2 Asbestos Disposal Quantity Report

Direct the PQP to record and report, to the Contracting Officer, the amount of asbestos containing material removed and released for disposal. Deliver the report for the previous day at the beginning of each day shift with amounts of material removed during the previous day reported in linear feet or square feet as described initially in this specification and in cubic feet for the amount of asbestos containing material released for disposal.

-- End of Section --

SECTION 03 30 00

CAST-IN-PLACE CONCRETE
05/14

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN CONCRETE INSTITUTE INTERNATIONAL (ACI)

ACI 117	(2010; Errata 2011) Specifications for Tolerances for Concrete Construction and Materials and Commentary
ACI 121R	(2008) Guide for Concrete Construction Quality Systems in Conformance with ISO 9001
ACI 211.1	(1991; R 2009) Standard Practice for Selecting Proportions for Normal, Heavyweight and Mass Concrete
ACI 301	(2010; Errata 2011) Specifications for Structural Concrete
ACI 302.1R	(2004; Errata 2006; Errata 2007) Guide for Concrete Floor and Slab Construction
ACI 304.2R	(1996; R 2008) Placing Concrete by Pumping Methods
ACI 304R	(2000; R 2009) Guide for Measuring, Mixing, Transporting, and Placing Concrete
ACI 305R	(2010) Guide to Hot Weather Concreting
ACI 306.1	(1990; R 2002) Standard Specification for Cold Weather Concreting
ACI 306R	(2010) Guide to Cold Weather Concreting
ACI 308.1	(2011) Specification for Curing Concrete
ACI 318	(2014; Errata 2014) Building Code Requirements for Structural Concrete and Commentary
ACI 347	(2004; Errata 2008; Errata 2012) Guide to Formwork for Concrete
ACI SP-15	(2011) Field Reference Manual: Standard Specifications for Structural Concrete ACI 301-05 with Selected ACI References

ACI SP-2	(2007; Abstract: 10th Edition) ACI Manual of Concrete Inspection
ACI SP-66	(2004) ACI Detailing Manual

AMERICAN HARDBOARD ASSOCIATION (AHA)

AHA A135.4	(1995; R 2004) Basic Hardboard

AMERICAN WELDING SOCIETY (AWS)

AWS D1.4/D1.4M	(2011) Structural Welding Code - Reinforcing Steel

ASTM INTERNATIONAL (ASTM)

ASTM A1064/A1064M	(2014) Standard Specification for Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete
ASTM A53/A53M	(2012) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A615/A615M	(2014) Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
ASTM A706/A706M	(2014) Standard Specification for Low-Alloy Steel Deformed and Plain Bars for Concrete Reinforcement
ASTM A996/A996M	(2014a) Standard Specification for Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement
ASTM C1017/C1017M	(2013) Standard Specification for Chemical Admixtures for Use in Producing Flowing Concrete
ASTM C1077	(2014) Standard Practice for Laboratories Testing Concrete and Concrete Aggregates for Use in Construction and Criteria for Laboratory Evaluation
ASTM C1107/C1107M	(2014) Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
ASTM C1157/C1157M	(2011) Standard Specification for Hydraulic Cement
ASTM C1218/C1218M	(1999; R 2008) Standard Specification for Water-Soluble Chloride in Mortar and Concrete
ASTM C1240	(2014) Standard Specification for Silica Fume Used in Cementitious Mixtures

ASTM C1260	(2014) Standard Test Method for Potential Alkali Reactivity of Aggregates (Mortar-Bar Method)
ASTM C138/C138M	(2014) Standard Test Method for Density ("Unit Weight"), Yield, and Air Content (Gravimetric) of Concrete
ASTM C143/C143M	(2012) Standard Test Method for Slump of Hydraulic-Cement Concrete
ASTM C150/C150M	(2012) Standard Specification for Portland Cement
ASTM C1567	(2013) Standard Test Method for Potential Alkali-Silica Reactivity of Combinations of Cementitious Materials and Aggregate (Accelerated Mortar-Bar Method)
ASTM C1602/C1602M	(2012) Standard Specification for Mixing Water Used in Production of Hydraulic Cement Concrete
ASTM C172/C172M	(2014a) Standard Practice for Sampling Freshly Mixed Concrete
ASTM C173/C173M	(2014) Standard Test Method for Air Content of Freshly Mixed Concrete by the Volumetric Method
ASTM C192/C192M	(2014) Standard Practice for Making and Curing Concrete Test Specimens in the Laboratory
ASTM C231/C231M	(2014) Standard Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method
ASTM C260/C260M	(2010a) Standard Specification for Air-Entraining Admixtures for Concrete
ASTM C295/C295M	(2012) Petrographic Examination of Aggregates for Concrete
ASTM C31/C31M	(2012) Standard Practice for Making and Curing Concrete Test Specimens in the Field
ASTM C311/C311M	(2013) Sampling and Testing Fly Ash or Natural Pozzolans for Use as a Mineral Admixture in Portland-Cement Concrete
ASTM C33/C33M	(2013) Standard Specification for Concrete Aggregates
ASTM C39/C39M	(2014a) Standard Test Method for Compressive Strength of Cylindrical Concrete Specimens

ASTM C42/C42M	(2013) Standard Test Method for Obtaining and Testing Drilled Cores and Sawed Beams of Concrete
ASTM C494/C494M	(2013) Standard Specification for Chemical Admixtures for Concrete
ASTM C567/C567M	(2014) Determining Density of Structural Lightweight Concrete
ASTM C595/C595M	(2014) Standard Specification for Blended Hydraulic Cements
ASTM C618	(2012a) Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete
ASTM C78/C78M	(2012; E 2013) Standard Test Method for Flexural Strength of Concrete (Using Simple Beam with Third-Point Loading)
ASTM C920	(2014a) Standard Specification for Elastomeric Joint Sealants
ASTM C94/C94M	(2014b) Standard Specification for Ready-Mixed Concrete
ASTM C989/C989M	(2014) Standard Specification for Slag Cement for Use in Concrete and Mortars
ASTM D1751	(2004; E 2013; R 2013) Standard Specification for Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types)
ASTM D1752	(2004a; R 2013) Standard Specification for Preformed Sponge Rubber Cork and Recycled PVC Expansion
ASTM D2628	(1991; R 2011) Standard Specification for Preformed Polychloroprene Elastomeric Joint Seals for Concrete Pavements
ASTM D2835	(1989; R 2012) Lubricant for Installation of Preformed Compression Seals in Concrete Pavements
ASTM D5759	(2012) Characterization of Coal Fly Ash and Clean Coal Combustion Fly Ash for Potential Uses
ASTM D6690	(2012) Standard Specification for Joint and Crack Sealants, Hot Applied, for Concrete and Asphalt Pavements
ASTM E1155	(2014) Standard Test Method for Determining Floor Flatness and Floor Levelness Numbers

ASTM E1643	(2011) Standard Practice for Selection, Design, Installation, and Inspection of Water Vapor Retarders Used in Contact with Earth or Granular Fill Under Concrete Slabs
ASTM E1745	(2011) Standard Specification for Water Vapor Retarders Used in Contact with Soil or Granular Fill under Concrete Slabs
ASTM E329	(2014a) Standard Specification for Agencies Engaged in the Testing and/or Inspection of Materials Used in Construction
ASTM E96/E96M	(2014) Standard Test Methods for Water Vapor Transmission of Materials

CONCRETE REINFORCING STEEL INSTITUTE (CRSI)

CRSI 10MSP	(2009; 28th Ed) Manual of Standard Practice

NATIONAL INSTITUTE OF STANDARDS AND TECHNOLOGY (NIST)

NIST PS 1	(2009) DOC Voluntary Product Standard PS 1-07, Structural Plywood

U.S. GREEN BUILDING COUNCIL (USGBC)

LEED NC	(2009) Leadership in Energy and Environmental Design(tm) New Construction Rating System

1.2 DEFINITIONS

a. "Cementitious material" as used herein must include all portland cement, pozzolan, fly ash, ground granulated blast-furnace slag, and silica fume.

b. "Exposed to public view" means situated so that it can be seen from eye level from a public location after completion of the building. A public location is accessible to persons not responsible for operation or maintenance of the building.

c. "Chemical admixtures" are materials in the form of powder or fluids that are added to the concrete to give it certain characteristics not obtainable with plain concrete mixes.

d. "Supplementary cementing materials" (SCM) include coal fly ash, silica fume, granulated blast-furnace slag, natural or calcined pozzolans, and ultra-fine coal ash when used in such proportions to replace the portland cement that result in improvement to sustainability and durability and reduced cost.

e. "Design strength" (f'c) is the specified compressive strength of concrete at time(s) specified in this section to meet structural design criteria.

f. "Mass Concrete" is any concrete system that approaches a maximum

temperature of 158 degrees F within the first 72 hours of placement. In addition, it includes all concrete elements with a section thickness of 3 feet or more regardless of temperature.

g. "Mixture proportioning" is the process of designing concrete mixture proportions to enable it to meet the strength, service life and constructability requirements of the project while minimizing the initial and life-cycle cost.

h. "Mixture proportions" are the masses or volumes of individual ingredients used to make a unit measure (cubic meter or cubic yard) of concrete.

i. "Pozzolan" is a siliceous or siliceous and aluminous material, which in itself possesses little or no cementitious value but will, in finely divided form and in the presence of moisture, chemically react with calcium hydroxide at ordinary temperatures to form compounds possessing cementitious properties.

j. "Workability (or consistence)" is the ability of a fresh (plastic) concrete mix to fill the form/mould properly with the desired work (vibration) and without reducing the concrete's quality. Workability depends on water content, chemical admixtures, aggregate (shape and size distribution), cementitious content and age (level of hydration).

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Quality Control Plan;
Quality Control Personnel Certifications;
Quality Control Organizational Chart
Laboratory Accreditation;

SD-02 Shop Drawings

Reinforcing steel

SD-03 Product Data

Joint sealants; (LEED NC)Joint filler; (LEED NC)
Materials for Forms
Cementitious Materials; (LEED NC)
Vapor retarder and Vapor barrier
Concrete Curing Materials
Reinforcement; (LEED NC)
Admixtures
Mechanical Reinforcing Bar Connectors
Local/Regional Materials; (LEED NC)
Biodegradable Form Release Agent

SD-05 Design Data

Concrete mix design

SD-06 Test Reports

Concrete mix design

Fly ash

Pozzolan

Ground granulated blast-furnace slag

Aggregates

Tolerance report

Compressive strength tests

Unit weight of structural concrete
Ion concentration

Air Content

Slump Tests

Water

SD-07 Certificates

Reinforcing Bars

Welder Qualifications

Field Testing Technician and Testing Agency

SD-08 Manufacturer's Instructions

Curing Compound

1.4 MODIFICATION OF REFERENCES

Accomplish work in accordance with ACI publications except as modified herein. Consider the advisory or recommended provisions to be mandatory. Interpret reference to the "Building Official," the "Structural Engineer," and the "Architect/Engineer" to mean the Contracting Officer.

1.5 DELIVERY, STORAGE, AND HANDLING

Follow ACI 301 and ACI 304R requirements and recommendations. Do not deliver concrete until vapor retarder, forms, reinforcement, embedded items, and chamfer strips are in place and ready for concrete placement. Do not store concrete curing compounds or sealers with materials that have a high capacity to adsorb volatile organic compound (VOC) emissions. Do not store concrete curing compounds or sealers in occupied spaces.

1.5.1 Reinforcement

Store reinforcement of different sizes and shapes in separate piles or racks raised above the ground to avoid excessive rusting. Protect from contaminants such as grease, oil, and dirt. Ensure bar sizes can be accurately identified after bundles are broken and tags removed.

1.6 QUALITY ASSURANCE

1.6.1 Design Data

1.6.1.1 Concrete Mix Design

Sixty days minimum prior to concrete placement, submit a mix design for each strength and type of concrete. Submit a complete list of materials including type; brand; source and amount of cement, complementary cementitious materials, , and admixtures; and applicable reference specifications. Submit mill test and all other test for cement, complementary cementitious materials, aggregates, and admixtures. Provide documentation of maximum nominal aggregate size, gradation analysis, percentage retained and passing sieve, and a graph of percentage retained verses sieve size. Provide mix proportion data using at least three different water-cementitious material ratios for each type of mixture, which produce a range of strength encompassing those required for each type of concrete required. If source material changes, resubmit mix proportion data using revised source material. Provide only materials that have been proven by trial mix studies to meet the requirements of this specification, unless otherwise approved in writing by the Contracting Officer. Indicate clearly in the submittal where each mix design is used when more than one mix design is submitted. Resubmit data on concrete components if the qualities or source of components changes. For previously approved concrete mix designs used within the past twelve months, the previous mix design may be re-submitted without further trial batch testing if accompanied by material test data conducted within the last six months. Obtain mix design approval from the contracting officer prior to concrete placement.

1.6.2 Shop Drawings

1.6.2.1 Reinforcing Steel

ACI SP-66. Indicate bending diagrams, assembly diagrams, splicing and laps of bars, shapes, dimensions, and details of bar reinforcing, accessories, and concrete cover. Do not scale dimensions from structural drawings to determine lengths of reinforcing bars. Reproductions of contract drawings are unacceptable.

1.6.3 Test Reports

1.6.3.1 Fly Ash and Pozzolan

Submit test results in accordance with ASTM C618 for fly ash and pozzolan. Submit test results performed within 6 months of submittal date.

1.6.3.2 Ground Granulated Blast-Furnace Slag

Submit test results in accordance with ASTM C989/C989M for ground granulated blast-furnace slag. Submit test results performed within 6 months of submittal date.

1.6.3.3 Aggregates

ASTM C1260 for potential alkali-silica reactions, ASTM C295/C295M for petrographic analysis.

1.6.4 Quality Control Plan

Develop and submit for approval a concrete quality control program in accordance with the guidelines of ACI 121R and as specified herein. The plan must include approved laboratories. Provide direct oversight for the concrete qualification program inclusive of associated sampling and testing. All quality control reports must be provided to the Contracting Officer, Quality Manager and Concrete Supplier. Maintain a copy of ACI SP-15 and CRSI 10MSP at project site.

1.6.5 Quality Control Personnel Certifications

The Contractor must submit for approval the responsibilities of the various quality control personnel, including the names and qualifications of the individuals in those positions and a quality control organizational chart defining the quality control hierarchy and the responsibility of the various positions. Quality control personnel must be employed by the Contractor.

Submit American Concrete Institute certification for the following:

a. CQC personnel responsible for inspection of concrete operations.

b. Lead Foreman or Journeyman of the Concrete Placing, Finishing, and Curing Crews.

c. Field Testing Technicians: ACI Concrete Field Testing Technician, Grade I.

1.6.5.1 Quality Manager Qualifications

The quality manager must hold a current license as a professional engineer in a U.S. state or territory with experience on at least five (5) similar projects. Evidence of extraordinary proven experience may be considered by the Contracting Officer as sufficient to act as the Quality Manager.

1.6.5.2 Field Testing Technician and Testing Agency

Submit data on qualifications of proposed testing agency and technicians for approval by the Contracting Officer prior to performing testing on concrete.

a. Work on concrete under this contract must be performed by an ACI Concrete Field Testing Technician Grade 1 qualified in accordance with ACI SP-2 or equivalent. Equivalent certification programs must include requirements for written and performance examinations as stipulated in ACI SP-2.

b. Testing agencies that perform testing services on reinforcing steel must meet the requirements of ASTM E329.

c. Testing agencies that perform testing services on concrete materials must meet the requirements of ASTM C1077.1.6.6 Laboratory Qualifications for Concrete Qualification Testing

The concrete testing laboratory must have the necessary equipment and experience to accomplish required testing. The laboratory must meet the requirements of ASTM C1077 and be Cement and Concrete Reference Laboratory (CCRL) inspected.

1.6.7 Laboratory Accreditation

Laboratory and testing facilities must be provided by and at the expense of the Contractor. The laboratories performing the tests must be accredited in accordance with ASTM C1077, including ASTM C78/C78M and ASTM C1260. The accreditation must be current and must include the required test methods, as specified. Furthermore, the testing must comply with the following requirements:

a. Aggregate Testing and Mix Proportioning: Aggregate testing and mixture proportioning studies must be performed by an accredited laboratory and under the direction of a registered professional engineer in a U.S. state or territory competent in concrete materials who is competent in concrete materials and must sign all reports and designs.

b. Acceptance Testing: Furnish all materials, labor, and facilities required for molding, curing, testing, and protecting test specimens at the site and in the laboratory. Furnish and maintain boxes or other facilities suitable for storing and curing the specimens at the site while in the mold within the temperature range stipulated by ASTM C31/C31M.

c. Contractor Quality Control: All sampling and testing must be performed by an approved, onsite, independent, accredited laboratory.

1.7 ENVIRONMENTAL REQUIREMENTS

Provide space ventilation according to manufacturer recommendations, at a minimum, during and following installation of concrete curing compound and sealer. Maintain one of the following ventilation conditions during the curing period or for 72 hours after installation:

a. Supply 100 percent outside air 24 hours a day.

b. Supply airflow at a rate of 6 air changes per hour, when outside temperatures are between 55 degrees F and 84 degrees F and humidity is between 30 percent and 60 percent.

c. Supply airflow at a rate of 1.5 air changes per hour, when outside air conditions are not within the range stipulated above.

1.7.1 Submittals for Environmental Performance

a. Provide data indication the percentage of post-industrial pozzolan (fly ash, blast furnace slag) cement substitution as a percentage of the full product composite by weight.

b. Provide data indicating the percentage of post-industrial and post-consumer recycled content aggregate.

c. Provide product data indicating the percentage of post-consumer recycled steel content in each type of steel reinforcement as a percentage of the full product composite by weight.

d. Provide product data stating the location where all products were manufactured

e. For projects using FSC certified formwork, provide chain-of-custody

documentation for all certified wood products.

f. For projects using reusable formwork, provide data showing how formwork is reused.

g. Provide MSDS product information data showing that form release agents meet any environmental performance goals such as using vegetable and soy based products.

h. Provide MSDS product information data showing that concrete adhesives meet any environmental performance goals including low emitting, low volatile organic compound products.

1.8 SUSTAINABLE DESIGN REQUIREMENTS

1.8.1 Local/Regional Materials

Concrete materials may be locally available.

1.9 QUALIFICATIONS FOR WELDING WORK

Welding procedures must be in accordance with AWS D1.4/D1.4M.

Verify that Welder qualifications are in accordance with AWS D1.4/D1.4M or under an equivalent qualification test approved in advance. Welders are permitted to do only the type of welding for which each is specifically qualified.

PART 2 PRODUCTS

2.1 MATERIALS FOR FORMS

Provide wood, plywood,carton, or steel. Use plywood or steel forms where a smooth form finish is required.

2.1.1 Wood Forms

Provide lumber that is square edged or tongue-and-groove boards, free of raised grain, knotholes, or other surface defects. Provide plywood that complies with NIST PS 1, B-B concrete form panels or better or AHA A135.4, hardboard for smooth form lining.

2.1.1.1 Concrete Form Plywood (Standard Rough)

Provide plywood that conforms to NIST PS 1, B-B, concrete form, not less than 5/8-inch thick.

2.1.2 Carton Forms

Moisture resistant treated paper faces, biodegradable, structurally sufficient to support weight of wet concrete until initial set. Provide carton forms that contain a minimum of 5 percent post-consumer recycled content, or a minimum of 20 percent post-industrial recycled content.

2.1.3 Steel Forms

Provide steel form surfaces that do not contain irregularities, dents, or sags.

2.2 FORM TIES AND ACCESSORIES

Provide a form tie system that does not leave mild steel after break-off or removal any closer than 2 inches from the exposed surface. Do not use wire alone. Form ties and accessories must not reduce the effective cover of the reinforcement.

2.3 CONCRETE MIX DESIGN

2.3.1 Contractor-Furnished Mix Design

ACI 211.1, ACI 301 ACI 318 ACI 304.2R except as otherwise specified. Indicate the compressive strength (f'c) of the concrete for each portion of the structure(s) as specified below. Where faster set time is required, use Type III cement before using calcium chloride with approval from the contracting officer.

2.3.1.1 Footings

Proportion normal-weight concrete mixture as follows:

a. Minimum Compressive Strength: 3000 psi at 28 days.

b. Maximum Water-Cementitious Materials Ratio: 0.45 .

c. Slump Limit: 5 inches , plus or minus 1 inch.

d. Air Content: 5.5 percent, plus or minus 1.5 percent at point of delivery for 1-1/2 inch nominal maximum aggregate size.

2.3.1.2 Slab-on-Grade

Proportion normal-weight concrete mixture as follows:

a. Minimum Compressive Strength: 3000 psi at 28 days.

b. Maximum Water-Cementitious Materials Ratio: 0.45 .

c. Slump Limit: 5 inches, plus or minus 1 inch.

d. Air Content: 5.5 percent, plus or minus 1.5 percent at point of delivery for 1-1/2 inch nominal maximum aggregate size.

f. Air Content: Do not allow air content of trowel-finished floors to exceed 3 percent.

2.3.1.3 Building Walls

Proportion normal-weight concrete mixture as follows:

a. Minimum Compressive Strength: 3000 psi at 28 days.

b. Maximum Water-Cementitious Materials Ratio: 0.45 .

c. Slump Limit: 5 inches, plus or minus 1 inch.

d. Air Content: 5.5 percent, plus or minus 1.5 percent at point of delivery for 1-1/2 inch nominal maximum aggregate size.

Maximum slump may be increased 1 inch for methods of consolidation other than vibration.

2.3.1.4 Mix Proportions for Normal Weight Concrete

Trial design batches, mixture proportioning studies, and testing requirements for various classes and types of concrete specified are the responsibility of the Contractor. Base mixture proportions on compressive strength as determined by test specimens fabricated in accordance with ASTM C192/C192M and tested in accordance with ASTM C39/C39M. Samples of all materials used in mixture proportioning studies must be representative of those proposed for use in the project and must be accompanied by the manufacturer's or producer's test report indicating compliance with these specifications. Base trial mixtures having proportions, consistencies, and air content suitable for the work on methodology described in ACI 211.1. In the trial mixture, use at least three different water-cementitious material ratios for each type of mixture, which must produce a range of strength encompassing those required for each class and type of concrete required on the project. The maximum water-cementitious material ratio allowed must be based on equivalent water-cementitious material ratio calculations as determined by the conversion from the weight ratio of water to cement plus pozzolan by weight equivalency method. Design laboratory trial mixture for maximum permitted slump and air content. Each combination of material proposed for use must have separate trial mixture, except for accelerator or retarder use can be provided without separate trial mixture. Report the temperature of concrete in each trial batch. For each water-cementitious material ratio, at least three test cylinders for each test age must be made and cured in accordance with ASTM C192/C192M and tested in accordance with ASTM C39/C39M for 7, 28, 56, days. From these results, plot a curve showing the relationship between water-cementitious material ratio and strength for each set of trial mix studies. In addition, plot a curve showing the relationship between 7 and 28 day strengths.

2.3.1.5 Required Average Strength of Mix Design

The selected mixture must produce an average compressive strength exceeding the specified strength by the amount indicated in ACI 301, but may not exceed the specified strength at the same age by more than 20 percent. When a concrete production facility has a record of at least 15 consecutive tests, the standard deviation must be calculated and the required average compressive strength must be determined in accordance with ACI 301.

2.3.2 Ready-Mix Concrete

Provide concrete that meets the requirements of ASTM C94/C94M.

Ready-mixed concrete manufacturer must provide duplicate delivery tickets with each load of concrete delivered. Provide delivery tickets with the following information in addition to that required by ASTM C94/C94M:

Type and brand cement

Cement and complementary cementitious materials content in 94-pound bags per cubic yard of concrete

Maximum size of aggregate

Amount and brand name of admixtures

Total water content expressed by water cementitious material ratio

2.3.3 Concrete Curing Materials

Provide concrete curing material in accordance with ACI 301 Section 5 and ACI 308.1 Section 2. Submit product data for concrete curing compounds. Submit manufactures instructions for placement of curing compound.

2.4 MATERIALS

2.4.1 Cementitious Materials

For exposed concrete, use one manufacturer and one source for each type of cement, ground slag, fly ash, and pozzolan.

2.4.1.1 Fly Ash

ASTM C618, Class F, except that the maximum allowable loss on ignition must not exceed 6 percent. Class F fly ash for use in mitigating Alkali-Silica Reactivity must have a Calcium Oxide (CaO) content of less than 8 percent and a total equivalent alkali content less than 1.5 percent.

Add with cement. Fly ash content must be a minimum of 15 percent by weight of cementitious material, provided the fly ash does not reduce the amount of cement in the concrete mix below the minimum requirements of local building codes. Where the use of fly ash cannot meet the minimum level, provide the maximum amount of fly ash permittable that meets the code requirements for cement content. Report the chemical analysis of the fly ash in accordance with ASTM C311/C311M. Evaluate and classify fly ash in accordance with ASTM D5759.

2.4.1.2 Raw or Calcined Natural Pozzolan

Natural pozzolan must be raw or calcined and conform to ASTM C618, Class N, including the optional requirements for uniformity and effectiveness in controlling Alkali-Silica reaction and must have an ignition loss not exceeding 3 percent. Class N pozzolan for use in mitigating Alkali-Silica Reactivity must have a Calcium Oxide (CaO) content of less than 13 percent and total equivalent alkali content less than 3 percent.

2.4.1.3 Ultra Fine Fly Ash and Ultra Fine Pozzolan

Ultra Fine Fly Ash (UFFA) and Ultra Fine Pozzolan (UFP) must conform to ASTM C618, Class F or N, and the following additional requirements:

a. The strength activity index at 28 days of age must be at least 95 percent of the control specimens.

b. The average particle size must not exceed 6 microns.

c. The sum of $SiO_2 + Al_2O_3 + Fe_2O_3$ must be greater than 77 percent.

2.4.1.4 Ground Granulated Blast-Furnace Slag

ASTM C989/C989M, Grade 120. Slag content must be a minimum of 70 percent by weight of cementitious material.

2.4.1.5 Silica Fume

Silica fume must conform to ASTM C1240, including the optional limits on reactivity with cement alkalis. Silica fume may be furnished as a dry, densified material or as slurry. Proper mixing is essential to accomplish proper distribution of the silica fume and avoid agglomerated silica fume which can react with the alkali in the cement resulting in premature and extensive concrete damage. Supervision at the batch plant, finishing, and curing is essential. Provide at the Contractor's expense the services of a manufacturer's technical representative, experienced in mixing, proportioning, placement procedures, and curing of concrete containing silica fume. This representative must be present on the project prior to and during at least the first 4 days of concrete production and placement using silica fume. A High Range Water Reducer (HRWR) must be used with silica fume.

2.4.1.6 Portland Cement

Provide cement that conforms to ASTM C150/C150M, Type II, low alkali with tri-calcium aluminates (C3A) content less than 10 percent and a maximum cement-alkali content of 0.80 percent Na2Oe (sodium oxide) equivalent.. Use one brand and type of cement for formed concrete having exposed-to-view finished surfaces.

For portland cement manufactured in a kiln fueled by hazardous waste, maintain a record of source for each batch.

2.4.1.7 Blended Cements

Blended cement must conform to ASTM C595/C595M and ASTM C1157/C1157M, Type IP or IS, including the optional requirement for mortar expansion and sulfate soundness and consist of a mixture of ASTM C150/C150M Type I, or Type II cement and a complementary cementing material. The slag added to the Type IS blend must be ASTM C989/C989M ground granulated blast-furnace slag. The pozzolan added to the Type IP blend must be ASTM C618 Class F and must be interground with the cement clinker. The manufacturer must state in writing that the amount of pozzolan in the finished cement will not vary more than plus or minus 5 mass percent of the finished cement from lot-to-lot or within a lot. The percentage and type of mineral admixture used in the blend must not change from that submitted for the aggregate evaluation and mixture proportioning.

2.4.2 Water

Water must comply with the requirements of ASTM C1602/C1602M. Minimize the amount of water in the mix. Improve workability by adjusting the grading rather than by adding water. Water must be potable; free from injurious amounts of oils, acids, alkalis, salts, organic materials, or other substances deleterious to concrete. Submit test report showing water complies with ASTM C1602/C1602M.

2.4.3 Aggregates

ASTM C33/C33M, except as modified herein. Furnish aggregates for exposed concrete surfaces from one source. Provide aggregates that do not contain any substance which may be deleteriously reactive with the alkalies in the cement. Submit test report showing compliance with ASTM C33/C33M.

Fine and coarse aggregates must show expansions less than 0.08 percent at 28 days after casting when testing in accordance with ASTM C1260. Should

the test data indicate an expansion of 0.08 percent or greater, reject the aggregate(s) or perform additional testing using ASTM C1567 using the Contractor's proposed mix design. In this case, include the mix design low alkali portland cement and one of the following supplementary cementitious materials:

1. GGBF slag at a minimum of 40 percent of total cementitious

2. Fly ash or natural pozzolan at a minimum of total cementitious of
   a. 30 percent if (SiO_2 plus Al_2O_3 plus Fe_2O_3) is 65 percent or more,
   b. 25 percent if (SiO_2 plus Al_2O_3 plus Fe_2O_3) is 70 percent or more,
   c. 20 percent if (SiO_2 plus Al_2O_3 plus Fe_2O_3) is 80 percent or more,
   d. 15 percent if (SiO_2 plus Al_2O_3 plus Fe_2O_3) is 90 percent or more.

3. Silica fume at a minimum of 7 percent of total cementitious.

If a combination of these materials is chosen, the minimum amount must be a linear combination of the minimum amounts above. Include these materials in sufficient proportion to show less than 0.08 percent expansion at 28 days after casting when tested in accordance with ASTM C1567.

Aggregates must not possess properties or constituents that are known to have specific unfavorable effects in concrete when tested in accordance with ASTM C295/C295M.

2.4.3.1 Aggregates/Combined Aggregate Gradation (Floor Slabs Only)

ASTM C33/C33M, uniformly graded and as follows: Nominal maximum aggregate size of 1 inch. A combined sieve analysis must indicate a well graded aggregate from coarsest to finest with not more than 18 percent and not less than 8 percent retained on an individual sieve, except that less than 8 percent may be retained on coarsest sieve and on No. 50 (0.3mm) sieve, and less than 8 percent may be retained on sieves finer than No. 50 (0.3mm). Provide sand that is at least 50 percent natural sand.

2.4.4 Nonshrink Grout

ASTM C1107/C1107M.

2.4.5 Admixtures

ASTM C494/C494M: Type A, water reducing; Type B, retarding; Type C, accelerating; Type D, water-reducing and retarding; and Type E, water-reducing and accelerating admixture. Do not use calcium chloride admixtures. Submit product data for admixtures used in concrete.

2.4.5.1 Air-Entraining

ASTM C260/C260M.

2.4.5.2 High Range Water Reducer (HRWR) (Superplasticizers)

ASTM C494/C494M, Type F and Type G (HRWR retarding admixture) and ASTM C1017/C1017M. Silica fume and HRWR must come from the same manufacturer.

2.4.6 Vapor Retarder and Vapor Barrier

ASTM E1745 Class C polyethylene sheeting, minimum 10 mil thickness or

other equivalent material with a maximum permeance rating of 0.04 perms per ASTM E96/E96M.

Consider plastic vapor retarders and adhesives with a high recycled content, low toxicity low VOC (Volatile Organic Compounds) levels.

2.4.7 Expansion/Contraction Joint Filler

ASTM D1751 or ASTM D1752 Type I or II. Material must be 1/2 inch thick, unless otherwise indicated.

2.4.8 Joint Sealants

Submit manufacturer's product data, indicating VOC content.

2.4.8.1 Horizontal Surfaces, 3 Percent Slope, Maximum

ASTM D6690 or ASTM C920, Type M, Class 25, Use T.

2.4.8.2 Vertical Surfaces Greater Than 3 Percent Slope

ASTM C920, Type M, Grade NS, Class 25, Use T.

2.4.8.3 Preformed Polychloroprene Elastomeric Type

ASTM D2628.

2.4.8.4 Lubricant for Preformed Compression Seals

ASTM D2835.

2.4.9 Biodegradable Form Release Agent

Provide form release agent that is colorless, biodegradable, and with a low (maximum of 55 grams/liter (g/l)) VOC content. A minimum of 85 percent of the total product must be biobased material. Provide product that does not bond with, stain, or adversely affect concrete surfaces and does not impair subsequent treatments of concrete surfaces. Provide form release agent that does not contain diesel fuel, petroleum-based lubricating oils, waxes, or kerosene. Submit documentation indicating type of biobased material in product and biobased content. Indicate relative dollar value of biobased content products to total dollar value of products included in project.

2.5 REINFORCEMENT

2.5.1 Reinforcing Bars

ACI 301 unless otherwise specified. Use deformed steel. ASTM A615/A615M with the bars marked A, Grade 60; or ASTM A996/A996M with the bars marked R, Grade 60, or marked A, Grade 60. Submit mill certificates for reinforcing bars.

2.5.1.1 Weldable Reinforcing Bars

Provide weldable reinforcing bars that conform to ASTM A706/A706M and ASTM A615/A615M and Supplement S1, Grade 60, except that the maximum carbon content must be 0.55 percent.

2.5.2 Mechanical Reinforcing Bar Connectors

ACI 301. Provide 125 percent minimum yield strength of the reinforcement bar.

2.5.3 Wire

2.5.3.1 Welded Wire Reinforcement

ASTM A1064/A1064M. Wire reinforcement may contain post-consumer or post-industrial recycled content. Provide flat sheets of welded wire reinforcement for slabs and toppings.

2.5.3.2 Steel Wire

Wire must conform to ASTM A1064/A1064M.

2.5.4 Reinforcing Bar Supports

Supports include bolsters, chairs, spacers, and other devices necessary for proper spacing, supporting, and fastening reinforcing bars and welded wire reinforcement in place.

Provide wire bar type supports of coated or non-corrodible material conforming to ACI SP-66 and CRSI 10MSP.

Legs of supports in contact with formwork must be hot-dip galvanized, or plastic coated after fabrication, or stainless-steel bar supports.

2.5.5 Dowels for Load Transfer in Floors

Provide greased dowels for load transfer in floors of the type, design, weight, and dimensions indicated. Provide dowel bars that are plain-billet steel conforming to ASTM A615/A615M, Grade 40. Provide dowel pipe that is steel conforming to ASTM A53/A53M.

PART 3 EXECUTION

3.1 EXAMINATION

Do not begin installation until substrates have been properly constructed; verify that substrates are level.

If substrate preparation is the responsibility of another installer, notify Contracting Officer of unsatisfactory preparation before processing.

Check field dimensions before beginning installation. If dimensions vary too much from design dimensions for proper installation, notify Contracting Officer and wait for instructions before beginning installation.

3.2 PREPARATION

Determine quantity of concrete needed and minimize the production of excess concrete. Designate locations or uses for potential excess concrete before the concrete is poured.

3.2.1 General

Surfaces against which concrete is to be placed must be free of debris, loose material, standing water, snow, ice, and other deleterious substances before start of concrete placing.

Remove standing water without washing over freshly deposited concrete. Divert flow of water through side drains provided for such purpose.

3.2.2 Subgrade Under Foundations and Footings

When subgrade material is semiporous and dry, sprinkle subgrade surface with water as required to eliminate suction at the time concrete is deposited, or seal subgrade surface by covering surface with specified vapor retarder. When subgrade material is porous, seal subgrade surface by covering surface with specified vapor retarder.

3.2.3 Subgrade Under Slabs on Ground

Before construction of slabs on ground, have underground work on pipes and conduits completed and approved.

Previously constructed subgrade or fill must be cleaned of foreign materials.

Finish surface of capillary water barrier under interior slabs on ground must not show deviation in excess of 1/4 inch when tested with a 10-foot straightedge parallel with and at right angles to building lines.

Finished surface of subgrade or fill under exterior slabs on ground must not be more than 0.02-foot above or 0.10-foot below elevation indicated.

3.2.4 Edge Forms and Screed Strips for Slabs

Set edge forms or bulkheads and intermediate screed strips for slabs to obtain indicated elevations and contours in finished slab surface and must be strong enough to support vibrating bridge screeds or roller pipe screeds if nature of specified slab finish requires use of such equipment. Align concrete surface to elevation of screed strips by use of strike-off templates or approved compacting-type screeds.

3.2.5 Reinforcement and Other Embedded Items

Secure reinforcement, joint materials, and other embedded materials in position, inspected, and approved before start of concrete placing.

3.3 FORMS

Provide forms, shoring, and scaffolding for concrete placementin accordance with ACI 301 Section 2 and 5 and ACI 347. Set forms mortar-tight and true to line and grade. Chamfer above grade exposed joints, edges, and external corners of concrete 0.75 inch unless otherwise indicated. Provide formwork with clean-out openings to permit inspection and removal of debris.

3.3.1 Coating

Before concrete placement, coat the contact surfaces of forms with a form release agent.

3.3.2 Reshoring

Reshore concrete elements in accordance with ACI 301 Section 2.

3.3.3 Reuse

Reuse forms providing the structural integrity of concrete and the aesthetics of exposed concrete are not compromised. Wood forms must not be clogged with paste and must be capable of absorbing high water-cementitious material ratio paste.

3.3.4 Forms for Standard Rough Form Finish

Provide formwork in accordance with ACI 301 Section 5 with a surface finish, SF-1.0, for formed surfaces that are to be concealed by other construction.

3.3.5 Form Ties

Provide ties in accordance with ACI 301 section 2.

3.3.6 Tolerances for Form Construction

Construct formwork to ensure that after removal of forms and prior to patching and finishing of formed surfaces, provide concrete surfaces in accordance with tolerances specified in ACI 301 Section 5 and ACI 117.

3.3.7 Removal of Forms and Supports

After placing concrete, removal of forms must be in accordance with ACI 301 Section 2 except as modified by approved form removal schedule.

3.4 WATERSTOP INSTALLATION AND SPLICES

Provide waterstops in construction joints as indicated.

Install waterstops to form a continuous diaphragm in each joint. Make adequate provisions to support and protect waterstops during progress of work. Protect waterstops protruding from joints from damage.

3.4.1 PVC Waterstop

Make splices by heat sealing the adjacent waterstop edges together using a thermoplastic splicing iron utilizing a non-stick surface specifically designed for waterstop welding. Reform waterstops at splices with a remolding iron with ribs or corrugations to match the pattern of the waterstop. The spliced area, when cooled, must show no signs of separation, holes, or other imperfections when bent by hand in as sharp an angle as possible.

3.4.2 Rubber Waterstop

Rubber waterstops must be spliced using cold bond adhesive as recommended by the manufacturer.

3.4.3 Thermoplastic Elastomeric Rubber Waterstop

Fittings must be shop made using a machine specifically designed to mechanically weld the waterstop. A portable power saw must be used to

miter or straight cut the ends to be joined to ensure good alignment and contact between joined surfaces. Maintain continuity of the characteristic features of the cross section of the waterstop (for example ribs, tabular center axis, and protrusions) across the splice.

3.4.4 Hydrophilic Waterstop

Miter cut ends to be joined with sharp knife or shears. The ends must be adhered with adhesive.

3.5 PLACING REINFORCEMENT AND MISCELLANEOUS MATERIALS

ACI 301 and ACI SP-66. Provide bars, welded wire reinforcement, wire ties, supports, and other devices necessary to install and secure reinforcement. Reinforcement must not have rust, scale, oil, grease, clay, or foreign substances that would reduce the bond. Rusting of reinforcement is a basis of rejection if the effective cross-sectional area or the nominal weight per unit length has been reduced. Remove loose rust prior to placing steel. Tack welding is prohibited.

3.5.1 General

Provide details of reinforcement that are in accordance with ACI 301 and ACI SP-66 and as specified.

3.5.2 Vapor Retarder and Vapor Barrier

Install in accordance with ASTM E1643. Provide beneath the on-grade concrete floor slab. Use the greatest widths and lengths practicable to eliminate joints wherever possible. Lap joints a minimum of 12 inches and tape. Remove torn, punctured, or damaged vapor retarder and vapor barrier material and provide with new vapor retarder and vapor barrier prior to placing concrete. Concrete placement must not damage vapor retarder and vapor barrier material.

3.5.3 Perimeter Insulation

Install perimeter insulation at locations indicated. Adhesive must be used where insulation is applied to the interior surface of foundation walls and may be used for exterior application.

3.5.4 Reinforcement Supports

Support reinforcement in accordance with ACI 301 Section 3. Supports for coated or galvanized bars must also be coated with electrically compatible material for a distance of at least 2 inches beyond the point of contact with the bars.

3.5.5 Splicing

As indicated. For splices not indicated ACI 301. Do not splice at points of maximum stress. Overlap welded wire reinforcement the spacing of the cross wires, plus 2 inches.

3.5.6 Setting Miscellaneous Material

Place and secure anchors and bolts, pipe sleeves, conduits, and other such items in position before concrete placement and support against displacement. Plumb anchor bolts and check location and elevation.

Temporarily fill voids in sleeves with readily removable material to prevent the entry of concrete.

3.5.7 Fabrication

Shop fabricate reinforcing bars to conform to shapes and dimensions indicated for reinforcement, and as follows:

Provide fabrication tolerances that are in accordance with ACI 318 and ACI SP-66.

Provide hooks and bends that are in accordance with ACI 318 and ACI SP-66.

Reinforcement must be bent cold to shapes as indicated. Bending must be done in the shop. Rebending of a reinforcing bar that has been bent incorrectly is not be permitted. Bending must be in accordance with standard approved practice and by approved machine methods.

Tolerance on nominally square-cut, reinforcing bar ends must be in accordance with ACI SP-66.

Deliver reinforcing bars bundled, tagged, and marked. Tags must be metal with bar size, length, mark, and other information pressed in by machine. Marks must correspond with those used on the placing drawings.

Do not use reinforcement that has any of the following defects:

a. Bar lengths, depths, and bends beyond specified fabrication tolerances

b. Bends or kinks not indicated on drawings or approved shop drawings

c. Bars with reduced cross-section due to rusting or other cause

Replace defective reinforcement with new reinforcement having required shape, form, and cross-section area.

3.5.8 Placing Reinforcement

Place reinforcement in accordance with ACI 301 and ACI SP-66.

For slabs on grade (over earth or over capillary water barrier) and for footing reinforcement, support bars or welded wire reinforcement on precast concrete blocks, spaced at intervals required by size of reinforcement, to keep reinforcement the minimum height specified above the underside of slab or footing.

For slabs other than on grade, supports for which any portion is less than 1 inch from concrete surfaces that are exposed to view or to be painted must be of precast concrete units, plastic-coated steel, or stainless steel protected bar supports.

Provide reinforcement that is supported and secured together to prevent displacement by construction loads or by placing of wet concrete, and as follows:

Provide supports for reinforcing bars that are sufficient in number and have sufficient strength to carry the reinforcement they support, and in accordance with ACI 318, ACI SP-66 and CRSI 10MSP. Do not use supports to support runways for concrete conveying equipment and similar construction

loads.

Equip supports on ground and similar surfaces with sand-plates.

Support welded wire reinforcement as required for reinforcing bars.

Secure reinforcements to supports by means of tie wire. Wire must be black, soft iron wire, not less than 16 gage.

Reinforcement must be accurately placed, securely tied at intersections, and held in position during placing of concrete by spacers, chairs, or other approved supports. Point wire-tie ends away from the form. Unless otherwise indicated, numbers, type, and spacing of supports must conform to ACI SP-66.

Bending of reinforcing bars partially embedded in concrete is permitted only as specified in ACI SP-66 and ACI 318.

3.5.9 Spacing of Reinforcing Bars

Spacing must be as indicated. If not indicated, spacing must be in accordance with the ACI 318 and ACI SP-66.

Reinforcing bars may be relocated to avoid interference with other reinforcement, or with conduit, pipe, or other embedded items. If any reinforcing bar is moved a distance exceeding one bar diameter or specified placing tolerance, resulting rearrangement of reinforcement is subject to preapproval by the Contracting Officer.

3.5.10 Concrete Protection for Reinforcement

Concrete protection must be in accordance with the ACI 318 and ACI SP-66.

3.5.11 Welding

Welding must be in accordance with AWS D1.4/D1.4M.

3.6 BATCHING, MEASURING, MIXING, AND TRANSPORTING CONCRETE

ASTM C94/C94M, ACI 301, ACI 302.1R and ACI 304R, except as modified herein. Batching equipment must be such that the concrete ingredients are consistently measured within the following tolerances: 1 percent for cement and water, 2 percent for aggregate, and 3 percent for admixtures. Furnish mandatory batch ticket information for each load of ready mix concrete.

3.6.1 Measuring

Make measurements at intervals as specified in paragraphs SAMPLING and TESTING.

3.6.2 Mixing

ASTM C94/C94M, ACI 301 and ACI 304R. Machine mix concrete. Begin mixing within 30 minutes after the cement has been added to the aggregates. Place concrete within 90 minutes of either addition of mixing water to cement and aggregates or addition of cement to aggregates if the air temperature is less than 84 degrees F. Reduce mixing time and place concrete within 60 minutes if the air temperature is greater than 84 degrees F except as follows: if set retarding admixture is used and slump requirements can be

met, limit for placing concrete may remain at 90 minutes. Additional water may be added, provided that both the specified maximum slump and water-cementitious material ratio are not exceeded and the required concrete strength is still met. When additional water is added, an additional 30 revolutions of the mixer at mixing speed is required. If the entrained air content falls below the specified limit, add a sufficient quantity of admixture to bring the entrained air content within the specified limits. Dissolve admixtures in the mixing water and mix in the drum to uniformly distribute the admixture throughout the batch. Do not reconstitute concrete that has begun to solidify.

3.6.3 Transporting

Transport concrete from the mixer to the forms as rapidly as practicable. Prevent segregation or loss of ingredients. Clean transporting equipment thoroughly before each batch. Do not use aluminum pipe or chutes. Remove concrete which has segregated in transporting and dispose of as directed.

3.7 PLACING CONCRETE

Place concrete in accordance with ACI 301 Section 5.

3.7.1 Footing Placement

Concrete for footings may be placed in excavations without forms upon inspection and approval by the Contracting Officer. Excavation width must be a minimum of 4 inches greater than indicated.

3.7.2 Pumping

ACI 304R and ACI 304.2R. Pumping must not result in separation or loss of materials nor cause interruptions sufficient to permit loss of plasticity between successive increments. Loss of slump in pumping equipment must not exceed 2 inches at discharge/placement. Do not convey concrete through pipe made of aluminum or aluminum alloy. Avoid rapid changes in pipe sizes. Limit maximum size of course aggregate to 33 percent of the diameter of the pipe. Limit maximum size of well rounded aggregate to 40 percent of the pipe diameter. Take samples for testing at both the point of delivery to the pump and at the discharge end.

3.7.3 Cold Weather

ACI 306.1. Do not allow concrete temperature to decrease below 50 degrees F. Obtain approval prior to placing concrete when the ambient temperature is below 40 degrees F or when concrete is likely to be subjected to freezing temperatures within 24 hours. Cover concrete and provide sufficient heat to maintain 50 degrees F minimum adjacent to both the formwork and the structure while curing. Limit the rate of cooling to 37 degrees F in any 1 hour and 50 degrees F per 24 hours after heat application.

3.7.4 Hot Weather

Maintain required concrete temperature using Figure 4.2 in ACI 305R to prevent the evaporation rate from exceeding 0.2 pound of water per square foot of exposed concrete per hour. Cool ingredients before mixing or use other suitable means to control concrete temperature and prevent rapid drying of newly placed concrete. Shade the fresh concrete as soon as possible after placing. Start curing when the surface of the fresh concrete is sufficiently hard to permit curing without damage. Provide

water hoses, pipes, spraying equipment, and water hauling equipment, where job site is remote to water source, to maintain a moist concrete surface throughout the curing period. Provide burlap cover or other suitable, permeable material with fog spray or continuous wetting of the concrete when weather conditions prevent the use of either liquid membrane curing compound or impervious sheets. For vertical surfaces, protect forms from direct sunlight and add water to top of structure once concrete is set.

3.7.5 Bonding

Surfaces of set concrete at joints, must be roughened and cleaned of laitance, coatings, loose particles, and foreign matter. Roughen surfaces in a manner that exposes the aggregate uniformly and does not leave laitance, loosened particles of aggregate, nor damaged concrete at the surface.

Obtain bonding of fresh concrete that has set as follows:

At joints between footings and walls or columns, between walls or columns and the beams or slabs they support, and elsewhere unless otherwise specified; roughened and cleaned surface of set concrete must be dampened, but not saturated, immediately prior to placing of fresh concrete.

At joints in exposed-to-view work; at vertical joints in walls; at joints near midpoint of span in girders, beams, supported slabs, other structural members; in work designed to contain liquids; the roughened and cleaned surface of set concrete must be dampened but not saturated and covered with a cement grout coating.

Provide cement grout that consists of equal parts of portland cement and fine aggregate by weight with not more than 6 gallons of water per sack of cement. Apply cement grout with a stiff broom or brush to a minimum thickness of 1/16 inch. Deposit fresh concrete before cement grout has attained its initial set.

3.8 WASTE MANAGEMENT

Provide as specified in the Waste Management Plan and as follows.

3.8.1 Mixing Equipment

Before concrete pours, designate on-site area to be paved later in project for cleaning out concrete mixing trucks. Minimize water used to wash equipment.

3.8.2 Hardened, Cured Waste Concrete

Crush and reuse hardened, cured waste concrete as fill or as a base course for pavement. Use hardened, cured waste concrete as aggregate in concrete mix if approved by Contracting Officer.

3.8.3 Reinforcing Steel

Collect reinforcing steel and place in designated area for recycling.

3.8.4 Other Waste

Identify concrete manufacturer's or supplier's policy for collection or

return of construction waste, unused material, deconstruction waste, and/or packaging material. Return excess cement to supplier. Institute deconstruction and construction waste separation and recycling for use in manufacturer's programs. When such a program is not available, seek local recyclers to reclaim the materials.

3.9 SURFACE FINISHES EXCEPT FLOOR, SLAB, AND PAVEMENT FINISHES

3.9.1 Defects

Repair surface defects in accordance with ACI 301 Section 5.

3.9.2 Not Against Forms (Top of Walls)

Surfaces not otherwise specified must be finished with wood floats to even surfaces. Finish must match adjacent finishes.

3.9.3 Formed Surfaces

3.9.3.1 Tolerances

ACI 117 and as indicated.

3.9.3.2 As-Cast Rough Form

Provide for surfaces not exposed to public view a surface finish SF-1.0. Patch holes and defects in accordance with ACI 301.

3.9.3.3 Standard Smooth Finish

Provide for surfaces exposed to public view a surface finish SF-3.0. Patch holes and defects in accordance with ACI 301.

3.10 FLOOR, SLAB, AND PAVEMENT FINISHES AND MISCELLANEOUS CONSTRUCTION

ACI 301 and ACI 302.1R, unless otherwise specified. Slope floors uniformly to drains where drains are provided. Depress the concrete base slab where quarry tile, ceramic tile, are indicated. Steel trowel and fine-broom finish concrete slabs that are to receive quarry tile, ceramic tile, or paver tile. Where straightedge measurements are specified, Contractor must provide straightedge.

3.10.1 Finish

Place, consolidate, and immediately strike off concrete to obtain proper contour, grade, and elevation before bleedwater appears. Permit concrete to attain a set sufficient for floating and supporting the weight of the finisher and equipment. If bleedwater is present prior to floating the surface, drag the excess water off or remove by absorption with porous materials. Do not use dry cement to absorb bleedwater.

3.10.1.1 Scratched

Use for surfaces intended to receive bonded applied cementitious applications. Finish concrete in accordance with ACI 301 Section 5 for a scratched finish.

3.10.1.2 Floated

Finish concrete in accordance with ACI 301 Section 5 for a floated finish.

3.10.1.3 Steel Troweled

Use for floors intended as walking surfaces and for reception of floor coverings. Finish concrete in accordance with ACI 301 Section 5 for a steel troweled finish.

3.10.1.4 Nonslip Finish

Use on surfaces of exterior platforms, steps, and landings; and on exterior and interior pedestrian ramps. Finish concrete in accordance with ACI 301 Section 5 for a dry-shake finish. After the selected material has been embedded by the two floatings, complete the operation with a broomed finish.

3.10.1.5 Broomed

Use on surfaces of exterior walks, platforms, patios, and ramps, unless otherwise indicated. Finish concrete in accordance with ACI 301 Section 5 for a broomed finish.

3.10.1.6 Pavement

Screed the concrete with a template advanced with a combined longitudinal and crosswise motion. Maintain a slight surplus of concrete ahead of the template. After screeding, float the concrete longitudinally. Use a straightedge to check slope and flatness; correct and refloat as necessary. Obtain final finish by a burlap drag. Drag a strip of clean, wet burlap from 3 to 10 feet wide and 2 feet longer than the pavement width across the slab. Produce a fine, granular, sandy textured surface without disfiguring marks. Round edges and joints with an edger having a radius of 1/8 inch.

3.10.2 Flat Floor Finishes

ACI 302.1R. Construct in accordance with one of the methods recommended in Table 7.15.3, "Typical Composite Ff/FL Values for Various Construction Methods." ACI 117 for tolerance tested by ASTM E1155.

a. Specified Conventional Value:

Floor Flatness (Ff)	20 minimum
Floor Levelness (FL)	15 minimum

3.10.2.1 Measurement of Floor Tolerances

Test slab within 24 hours of the final troweling. Provide tests to Contracting Officer within 12 hours after collecting the data. Floor flatness inspector is required to provide a tolerance report which must include:

a. Key plan showing location of data collected.

b. Results required by ASTM E1155.

3.10.2.2 Remedies for Out of Tolerance Work

Contractor is required to repair and retest any floors not meeting specified tolerances. Prior to repair, Contractor must submit and receive approval for the proposed repair, including product data from any materials proposed. Repairs must not result in damage to structural integrity of the floor. For floors exposed to public view, repairs must prevent any uneven or unusual coloring of the surface.

3.10.3 Concrete Walks

Provide 4 inches thick minimum. Provide contraction joints spaced every 5 linear feet unless otherwise indicated. Cut contraction joints one inch deep with a jointing tool after the surface has been finished. Provide 0.5 inch thick transverse expansion joints at changes in direction where sidewalk abuts curb, steps, rigid pavement, or other similar structures; space expansion joints every 50 feet maximum. Give walks a broomed finish. Unless indicated otherwise, provide a transverse slope of 1/48. Limit variation in cross section to 1/4 inch in 5 feet.

3.10.4 Pits and Trenches

Place bottoms and walls monolithically or provide waterstops and keys.

3.10.5 Curbs and Gutters

Provide contraction joints spaced every 10 feet maximum unless otherwise indicated. Cut contraction joints 3/4 inch deep with a jointing tool after the surface has been finished. Provide expansion joints 1/2 inch thick and spaced every 100 feet maximum unless otherwise indicated. Perform pavement finish.

3.10.6 Splash Blocks

Provide at outlets of downspouts emptying at grade. Splash blocks may be precast concrete, and must be 24 inches long, 12 inches wide and 4 inches thick, unless otherwise indicated, with smooth-finished countersunk dishes sloped to drain away from the building.

3.11 JOINTS

3.11.1 Construction Joints

Make and locate joints not indicated so as not to impair strength and appearance of the structure, as approved. Joints must be perpendicular to main reinforcement. Reinforcement must be continued and developed across construction joints. Locate construction joints as follows:

3.11.1.1 Maximum Allowable Construction Joint Spacing

a. In walls at not more than 60 feet in any horizontal direction.

b. In slabs on ground, so as to divide slab into areas not in excess of 1,200 square feet.

3.11.1.2 Construction Joints for Constructability Purposes

a. In walls, at top of footing; at top of slabs on ground; at top and bottom of door and window openings or where required to conform to

architectural details; and at underside of deepest beam or girder framing into wall.

b. In columns or piers, at top of footing; at top of slabs on ground; and at underside of deepest beam or girder framing into column or pier.

c. Near midpoint of spans for supported slabs, beams, and girders unless a beam intersects a girder at the center, in which case construction joints in girder must offset a distance equal to twice the width of the beam. Make transfer of shear through construction joint by use of inclined reinforcement.

Provide keyways at least 1-1/2-inches deep in construction joints in walls and slabs and between walls and footings; approved bulkheads may be used for slabs.

3.11.2 Isolation Joints in Slabs on Ground

Provide joints at points of contact between slabs on ground and vertical surfaces, such as column pedestals, foundation walls, grade beams, and elsewhere as indicated.

Fill joints with premolded joint filler strips 1/2 inch thick, extending full slab depth. Install filler strips at proper level below finish floor elevation with a slightly tapered, dress-and-oiled wood strip temporarily secured to top of filler strip to form a groove not less than 3/4 inch in depth where joint is sealed with sealing compound and not less than 1/4 inch in depth where joint sealing is not required. Remove wood strip after concrete has set. Contractor must clean groove of foreign matter and loose particles after surface has dried.

3.11.3 Contraction Joints in Slabs on Ground

Provide joints to form panels as indicated.

Under and on exact line of each control joint, cut 50 percent of welded wire reinforcement before placing concrete.

Sawcut contraction joints into slab on ground in accordance with ACI 301 Section 5.

Sawcutting will be limited to within 12 hours after set and at 1/4 slab depth.

3.11.4 Sealing Joints in Slabs on Ground

Contraction and control joints which are to receive finish flooring material must be sealed with joint sealing compound after concrete curing period. Slightly underfill groove with joint sealing compound to prevent extrusion of compound. Remove excess material as soon after sealing as possible.

Sealed groove must be left ready to receive filling material that is provided as part of finish floor covering work.

3.12 CURING AND PROTECTION

ACI 301 Section 5, unless otherwise specified. Begin curing immediately following form removal. Avoid damage to concrete from vibration created by

blasting, pile driving, movement of equipment in the vicinity, disturbance of formwork or protruding reinforcement, and any other activity resulting in ground vibrations. Protect concrete from injurious action by sun, rain, flowing water, frost, mechanical injury, tire marks, and oil stains. Do not allow concrete to dry out from time of placement until the expiration of the specified curing period. Do not use membrane-forming compound on surfaces where appearance would be objectionable, on any surface to be painted, where coverings are to be bonded to the concrete, or on concrete to which other concrete is to be bonded. If forms are removed prior to the expiration of the curing period, provide another curing procedure specified herein for the remaining portion of the curing period. Provide moist curing for those areas receiving liquid chemical sealer-hardener or epoxy coating.

3.12.1 Requirements for Type III, High-Early-Strength Portland Cement

The curing periods are required to be not less than one-fourth of those specified for portland cement, but in no case less than 72 hours.

3.12.2 Curing Periods

ACI 301 Section 5, except 10 days for retaining walls, pavement or chimneys. Begin curing immediately after placement. Protect concrete from premature drying, excessively hot temperatures, and mechanical injury; and maintain minimal moisture loss at a relatively constant temperature for the period necessary for hydration of the cement and hardening of the concrete. The materials and methods of curing are subject to approval by the Contracting Officer.

3.12.3 Curing Formed Surfaces

Accomplish curing of formed surfaces, including undersurfaces of girders, beams, supported slabs, and other similar surfaces by moist curing with forms in place for full curing period or until forms are removed. If forms are removed before end of curing period, accomplish final curing of formed surfaces by any of the curing methods specified above, as applicable.

3.12.4 Curing Unformed Surfaces

Accomplish initial curing of unformed surfaces, such as monolithic slabs, floor topping, and other flat surfaces, by membrane curing.

Unless otherwise specified, accomplish final curing of unformed surfaces by any of curing methods specified, as applicable.

Accomplish final curing of concrete surfaces to receive liquid floor hardener of finish flooring by moisture-retaining cover curing.

3.12.5 Temperature of Concrete During Curing

When temperature of atmosphere is 41 degrees F and below, maintain temperature of concrete at not less than 55 degrees F throughout concrete curing period or 45 degrees F when the curing period is measured by maturity. When necessary, make arrangements before start of concrete placing for heating, covering, insulation, or housing as required to maintain specified temperature and moisture conditions for concrete during curing period.

When the temperature of atmosphere is 80 degrees F and above or during

other climatic conditions which cause too rapid drying of concrete, make arrangements before start of concrete placing for installation of wind breaks, of shading, and for fog spraying, wet sprinkling, or moisture-retaining covering of light color as required to protect concrete during curing period.

Changes in temperature of concrete must be uniform and not exceed 37 degrees F in any 1 hour nor 80 degrees F in any 24-hour period.

3.12.6 Protection from Mechanical Injury

During curing period, protect concrete from damaging mechanical disturbances, particularly load stresses, heavy shock, and excessive vibration and from damage caused by rain or running water.

3.12.7 Protection After Curing

Protect finished concrete surfaces from damage by construction operations.

3.13 FIELD QUALITY CONTROL

3.13.1 Sampling

ASTM C172/C172M. Collect samples of fresh concrete to perform tests specified. ASTM C31/C31M for making test specimens.

3.13.2 Testing

3.13.2.1 Slump Tests

ASTM C143/C143M. Take concrete samples during concrete placement/discharge. The maximum slump may be increased as specified with the addition of an approved admixture provided that the water-cementitious material ratio is not exceeded. Perform tests at commencement of concrete placement, when test cylinders are made, and for each batch (minimum) or every 20 cubic yards (maximum) of concrete.

3.13.2.2 Temperature Tests

Test the concrete delivered and the concrete in the forms. Perform tests in hot or cold weather conditions (below 50 degrees F and above 80 degrees F) for each batch (minimum) or every 20 cubic yards (maximum) of concrete, until the specified temperature is obtained, and whenever test cylinders and slump tests are made.

3.13.2.3 Compressive Strength Tests

ASTM C39/C39M. Make six 8 inch by 12 inch test cylinders for each set of tests in accordance with ASTM C31/C31M, ASTM C172/C172M and applicable requirements of ACI 305R and ACI 306R. Take precautions to prevent evaporation and loss of water from the specimen. Test two cylinders at 7 days, two cylinders at 28 days, two cylinders at 56 days and hold two cylinder in reserve. Take samples for strength tests of each mix design of concrete placed each day not less than once a day, nor less than once for each 100 cubic yards of concrete for the first 500 cubic yards, then every 500 cubic yards thereafter, nor less than once for each 5400 square feet of surface area for slabs or walls. For the entire project, take no less than five sets of samples and perform strength tests for each mix design of concrete placed. Each strength test result must be the average of two

cylinders from the same concrete sample tested at 28 days. Concrete compressive tests must meet the requirements of ACI 318 Section 5.6. Retest locations represented by erratic core strengths. Where retest does not meet concrete compressive strength requirements submit a mitigation or remediation plan for review and approval by the contracting officer. Repair core holes with nonshrink grout. Match color and finish of adjacent concrete.

3.13.2.4 Air Content

ASTM C173/C173M or ASTM C231/C231M for normal weight concrete. Test air-entrained concrete for air content at the same frequency as specified for slump tests.

3.13.2.5 Unit Weight of Structural Concrete

ASTM C567/C567M and ASTM C138/C138M. Determine unit weight of lightweight and normal weight concrete. Perform test for every 20 cubic yards maximum.

3.13.2.6 Ion Concentration

ACI 318. Determine water soluble ion concentration in accordance with ASTM C1218/C1218M. Perform test once for each mix design.

3.13.2.7 Strength of Concrete Structure

The strength of the concrete structure will be considered to be deficient if any of the following conditions are identified:

Failure to meet compressive strength tests as evaluated

Reinforcement not conforming to requirements specified

Concrete which differs from required dimensions or location in such a manner as to reduce strength

Concrete curing and protection of concrete against extremes of temperature during curing, not conforming to requirements specified

Concrete subjected to damaging mechanical disturbances, particularly load stresses, heavy shock, and excessive vibration

Poor workmanship likely to result in deficient strength

Where the strength of the concrete structure is considered deficient submit a mitigation or remediation plan for review and approval by the contracting officer.

3.13.2.8 Non-Conforming Materials

Factors that indicate that there are non-conforming materials include (but not limited to) excessive compressive strength, inadequate compressive strength, excessive slump, excessive voids and honeycombing, concrete delivery records that indicate excessive time between mixing and placement, or excessive water was added to the mixture during delivery and placement. Any of these indicators alone are sufficient reason for the Contracting Officer to request additional sampling and testing.

Investigations into non-conforming materials must be conducted at the

Contractor's expense. The Contractor must be responsible for the investigation and must make written recommendations to adequately mitigate or remediate the non-conforming material. The Contracting Officer may accept, accept with reduced payment, require mitigation, or require removal and replacement of non-conforming material at no additional cost to the Government.

3.13.2.9 Testing Concrete Structure for Strength

When there is evidence that strength of concrete structure in place does not meet specification requirements or there are non-conforming materials, make cores drilled from hardened concrete for compressive strength determination in accordance with ASTM C42/C42M, and as follows:

Take at least three representative cores from each member or area of concrete-in-place that is considered potentially deficient. Location of cores will be determined by the Contracting Officer.

Test cores after moisture conditioning in accordance with ASTM C42/C42M if concrete they represent is more than superficially wet under service.

Air dry cores, (60 to 80 degrees F with relative humidity less than 60 percent) for 7 days before test and test dry if concrete they represent is dry under service conditions.

Strength of cores from each member or area are considered satisfactory if their average is equal to or greater than 85 percent of the 28-day design compressive strength of the class of concrete.

Fill core holes solid with patching mortar and finished to match adjacent concrete surfaces.

Correct concrete work that is found inadequate by core tests in a manner approved by the Contracting Officer.

3.14 REPAIR, REHABILITATION AND REMOVAL

Before the Contracting Officer accepts the structure the Contractor must inspect the structure for cracks, damage and substandard concrete placements that may adversely affect the service life of the structure. A report documenting these defects must be prepared which includes recommendations for repair, removal or remediation must be submitted to the Contracting Officer for approval before any corrective work is accomplished.

3.14.1 Repair of Weak Surfaces

Weak surfaces are defined as mortar-rich, rain-damaged, uncured, or containing exposed voids or deleterious materials. Concrete surfaces with weak surfaces less than 1/4 inch thick must be diamond ground to remove the weak surface. Surfaces containing weak surfaces greater than 1/4 inch thick must be removed and replaced or mitigated in a manner acceptable to the Contracting Officer.

3.14.2 Failure of Quality Assurance Test Results

Proposed mitigation efforts by the Contractor must be approved by the Contracting Officer prior to proceeding.

-- End of Section --

SECTION 03 30 04

CONCRETE FOR SITE WORK
04/06

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ACI INTERNATIONAL (ACI)

ACI 308R	(2001) Guide to Curing Concrete
ACI 318/318R	(2005) Building Code Requirements for Structural Concrete and Commentary

ASTM INTERNATIONAL (ASTM)

ASTM A 185	(2002) Steel Welded Wire Reinforcement, Plain, for Concrete
ASTM A 615/A 615M	(2005a) Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
ASTM C 143/C 143M	(2005) Slump of Hydraulic Cement Concrete
ASTM C 150	(2007) Standard Specification for Portland Cement
ASTM C 171	(2003) Sheet Materials for Curing Concrete
ASTM C 172	(2004) Sampling Freshly Mixed Concrete
ASTM C 231	(2009a) Standard Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method
ASTM C 260	(2001) Air-Entraining Admixtures for Concrete
ASTM C 309	(2003) Liquid Membrane-Forming Compounds for Curing Concrete
ASTM C 31/C 31M	(2003a) Making and Curing Concrete Test Specimens in the Field
ASTM C 33	(2003) Concrete Aggregates
ASTM C 39/C 39M	(2004a) Compressive Strength of Cylindrical Concrete Specimens
ASTM C 494/C 494M	(2013) Standard Specification for Chemical Admixtures for Concrete

ASTM C 94/C 94M	(2010a) Standard Specification for Ready-Mixed Concrete
ASTM D 1752	(2004a; R 2008) Standard Specification for Preformed Sponge Rubber Cork and Recycled PVC Expansion
ASTM D 75	(2003) Sampling Aggregates
ASTM D 98	(1998) Calcium Chloride

U.S. ARMY CORPS OF ENGINEERS (USACE)

COE CRD-C 400	(1963) Requirements for Water for Use in Mixing or Curing Concrete

1.2 SUBMITTALS

The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Air-Entraining Admixture
Water-Reducing or Retarding Admixture
Curing Materials
Reinforcing Steel
Expansion Joint Filler Strips, Premolded

Manufacturer's literature is available from suppliers which demonstrates compliance with applicable specifications for the above materials.

SD-06 Test Reports

Aggregates

Aggregates will be accepted on the basis of certificates of compliance and test reports that show the material(s) meets the quality and grading requirements of the specifications under which it is furnished.

Concrete Mixture Proportions

Ten days prior to placement of concrete, the contractor shall submit the mixture proportions that will produce concrete of the quality required. Applicable test reports shall be submitted to verify that the concrete mixture proportions selected will produce concrete of the quality specified.

SD-07 Certificates

Cementitious Materials

Certificates of compliance attesting that the concrete materials meet the requirements of the specifications shall be submitted in accordance with the Special Clause "CERTIFICATES OF COMPLIANCE". Cementitious material will be accepted on the basis of a

manufacturer's certificate of compliance, accompanied by mill test reports that the material(s) meet the requirements of the specification under which it is furnished.

Aggregates

Aggregates will be accepted on the basis of certificates of compliance and tests reports that show the material(s) meet the quality and grading requirements of the specifications under which it is furnished.

1.3 DESIGN AND PERFORMANCE REQUIREMENTS

The Government will maintain the option to sample and test aggregates and concrete to determine compliance with the specifications. The Contractor shall provide facilities and labor as may be necessary to assist the Government in procurement of representative test samples. Samples of aggregates will be obtained at the point of batching in accordance with ASTM D 75. Concrete will be sampled in accordance with ASTM C 172. Slump and air content will be determined in accordance with ASTM C 143/C 143M and ASTM C 231, respectively, when cylinders are molded. Compression test specimens will be made, cured, and transported in accordance with ASTM C 31/C 31M. Compression test specimens will be tested in accordance with ASTM C 39/C 39M. Samples for strength tests will be taken not less than once each shift in which concrete is produced. A minimum of three specimens will be made from each sample; two will be tested at 28 days (90 days if pozzolan is used) for acceptance, and one will be tested at 7 days for information.

1.3.1 Strength

Acceptance test results will be the average strengths of two specimens tested at 28 days (90 days if pozzolan is used). The strength of the concrete will be considered satisfactory so long as the average of three consecutive acceptance test results equal or exceed the specified compressive strength, f'c, and no individual acceptance test result falls below f'c by more than 500 psi.

1.3.2 Concrete Mixture Proportions

Concrete mixture proportions shall be the responsibility of the Contractor. Mixture proportions shall include the dry weights of cementitious material(s); the nominal maximum size of the coarse aggregate; the specific gravities, absorptions, and saturated surface-dry weights of fine and coarse aggregates; the quantities, types, and names of admixtures; and quantity of water per cubic yard of concrete. All materials included in the mixture proportions shall be of the same type and from the same source as will be used on the project. Specified compressive strength f'c shall be 3,000 psi at 28 days (90 days if pozzolan is used). The maximum nominal size coarse aggregate shall be 3/4 inch, in accordance with ACI 318/318R. The air content shall be between 4.5 and 7.5 percent. The slump shall be between 2 and 5 inches. The maximum water cement ratio shall be 0.50.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Cementitious Materials

Cementitious materials shall conform to the appropriate specifications listed:

2.1.1.1 Portland Cement

ASTM C 150, Type II.

2.1.2 Aggregates

Fine and coarse aggregates shall meet the quality and grading requirements of ASTM C 33 Class Designations 4M or better.

2.1.3 Admixtures

Admixtures to be used, when required or approved, shall comply with the appropriate specification listed. Chemical admixtures that have been in storage at the project site for longer than 6 months or that have been subjected to freezing shall be retested at the expense of the contractor at the request of the Contracting Officer and shall be rejected if test results are not satisfactory.

2.1.3.1 Air-Entraining Admixture

Air-entraining admixture shall meet the requirements of ASTM C 260.

2.1.3.2 Accelerating Admixture

Calcium chloride shall meet the requirements of ASTM D 98. Other accelerators shall meet the requirements of ASTM C 494/C 494M, Type C or E.

2.1.3.3 Water-Reducing or Retarding Admixture

Water-reducing or retarding admixture shall meet the requirements of ASTM C 494/C 494M, Type A, B, or D.

2.1.4 Water

Water for mixing and curing shall be fresh, clean, potable, and free from injurious amounts of oil, acid, salt, or alkali, except that unpotable water may be used if it meets the requirements of COE CRD-C 400.

2.1.5 Reinforcing Steel

Reinforcing steel bar shall conform to the requirements of ASTM A 615/A 615M, Grade 60. Welded steel wire fabric shall conform to the requirements of ASTM A 185. Details of reinforcement not shown shall be in accordance with ACI 318/318R, Chapters 7 and 12.

2.1.6 Expansion Joint Filler Strips, Premolded

Expansion joint filler strips, premolded shall be sponge rubber conforming to ASTM D 1752, Type I.

2.1.7 Formwork

The design and engineering of the formwork as well as its construction, shall be the responsibility of the Contractor.

2.1.8 Form Coatings

Forms for exposed surfaces shall be coated with a nonstaining form oil, which shall be applied shortly before concrete is placed.

2.1.9 Curing Materials

Curing materials shall conform to the following requirements.

2.1.9.1 Impervious Sheet Materials

Impervious sheet materials, ASTM C 171, type optional, except polyethylene film, if used, shall be white opaque.

2.1.9.2 Membrane-Forming Curing Compound

ASTM C 309, Type 1-D or 2, Class A.

PART 3 EXECUTION

3.1 PREPARATION

3.1.1 General

Construction joints shall be prepared to expose coarse aggregate, and the surface shall be clean, damp, and free of laitance. Ramps and walkways, as necessary, shall be constructed to allow safe and expeditious access for concrete and workmen. Snow, ice, standing or flowing water, loose particles, debris, and foreign matter shall have been removed. Earth foundations shall be satisfactorily compacted. Spare vibrators shall be available. The entire preparation shall be accepted by the Government prior to placing.

3.1.2 Embedded Items

Reinforcement shall be secured in place; joints, anchors, and other embedded items shall have been positioned. Internal ties shall be arranged so that when the forms are removed the metal part of the tie will be not less than 2 inches from concrete surfaces permanently exposed to view or exposed to water on the finished structures. Embedded items shall be free of oil and other foreign matters such as loose coatings or rust, paint, and scale. The embedding of wood in concrete will be permitted only when specifically authorized or directed. All equipment needed to place, consolidate, protect, and cure the concrete shall be at the placement site and in good operating condition.

3.1.3 Formwork Installation

Forms shall be properly aligned, adequately supported, and mortar-tight. The form surfaces shall be smooth and free from irregularities, dents, sags, or holes when used for permanently exposed faces. All exposed joints and edges shall be chamfered, unless otherwise indicated.

3.1.4 Production of Concrete

3.1.4.1 Ready-Mixed Concrete

Ready-mixed concrete shall conform to ASTM C 94/C 94M except as otherwise specified.

3.2 CONVEYING AND PLACING CONCRETE

Conveying and placing concrete shall conform to the following requirements.

3.2.1 General

Concrete placement shall not be permitted when weather conditions prevent proper placement and consolidation without approval. When concrete is mixed and/or transported by a truck mixer, the concrete shall be delivered to the site of the work and discharge shall be completed within 1-1/2 hours or 45 minutes when the placing temperature is 85 degrees F or greater unless a retarding admixture is used. Concrete shall be conveyed from the mixer to the forms as rapidly as practicable by methods which prevent segregation or loss of ingredients. Concrete shall be in place and consolidated within 15 minutes after discharge from the mixer. Concrete shall be deposited as close as possible to its final position in the forms and be so regulated that it may be effectively consolidated in horizontal layers 18 inches or less in thickness with a minimum of lateral movement. The placement shall be carried on at such a rate that the formation of cold joints will be prevented.

3.2.2 Consolidation

Each layer of concrete shall be consolidated by rodding, spading, or internal vibrating equipment. Internal vibration shall be systematically accomplished by inserting the vibrator through the fresh concrete in the layer below at a uniform spacing over the entire area of placement. The distance between insertions shall be approximately 1.5 times the radius of action of the vibrator and overlay the adjacent, just-vibrated area by a few inches. The vibrator shall penetrate rapidly to the bottom of the layer and at least 6 inches into the layer below, if such a layer exists. It shall be held stationary until the concrete is consolidated and then withdrawn slowly at the rate of about 3 inches per second.

3.2.3 Cold-Weather Requirements

No concrete placement shall be made when the ambient temperature is below 35 degrees F or if the ambient temperature is below 40 degrees F and falling. Suitable covering and other means as approved shall be provided for maintaining the concrete at a temperature of at least 50 degrees F for not less than 72 hours after placing and at a temperature above freezing for the remainder of the curing period. Salt, chemicals, or other foreign materials shall not be mixed with the concrete to prevent freezing. Any concrete damaged by freezing shall be removed and replaced at the expense of the contractor.

3.2.4 Hot-Weather Requirements

When the rate of evaporation of surface moisture, as determined by use of Figure 1 of ACI 308R, is expected to exceed 0.2 psf per hour, provisions for windbreaks, shading, fog spraying, or covering with a light-colored material shall be made in advance of placement, and such protective

measures shall be taken as quickly as finishing operations will allow.

3.3 FORM REMOVAL

Forms shall not be removed before the expiration of 24 hours after concrete placement except where otherwise specifically authorized. Supporting forms and shoring shall not be removed until the concrete has cured for at least 5 days. When conditions on the work are such as to justify the requirement, forms will be required to remain in place for longer periods.

3.4 FINISHING

3.4.1 General

No finishing or repair will be done when either the concrete or the ambient temperature is below 50 degrees F.

3.4.2 Finishing Formed Surfaces

All fins and loose materials shall be removed, and surface defects including tie holes shall be filled. All honeycomb areas and other defects shall be repaired. All unsound concrete shall be removed from areas to be repaired. Surface defects greater than 1/2 inch in diameter and holes left by removal of tie rods in all surfaces not to receive additional concrete shall be reamed or chipped and filled with dry-pack mortar. The prepared area shall be brush-coated with an approved epoxy resin or latex bonding compound or with a neat cement grout after dampening and filled with mortar or concrete. The cement used in mortar or concrete for repairs to all surfaces permanently exposed to view shall be a blend of portland cement and white cement so that the final color when cured will be the same as adjacent concrete.

3.4.3 Finishing Unformed Surfaces

All unformed surfaces that are not to be covered by additional concrete or backfill shall be float finished to elevations shown, unless otherwise specified. Surfaces to receive additional concrete or backfill shall be brought to the elevations shown and left as a true and regular surface. Exterior surfaces shall be sloped for drainage unless otherwise shown. Joints shall be carefully made with a jointing tool. Unformed surfaces shall be finished to a tolerance of 3/8 inch for a float finish as determined by a 10 foot straightedge placed on surfaces shown on the plans to be level or having a constant slope. Finishing shall not be performed while there is excess moisture or bleeding water on the surface. No water or cement shall be added to the surface during finishing.

3.4.3.1 Broom Finish

A broom finish shall be applied. The concrete shall be screeded and floated to required finish plane with no coarse aggregate visible. After surface moisture disappears, the surface shall be broomed or brushed with a broom or fiber bristle brush in a direction transverse to that of the main traffic or as directed.

3.4.3.2 Expansion and Contraction Joints

Expansion and contraction joints shall be made in accordance with the details shown or as otherwise specified. Provide 1/2 inch thick transverse expansion joints where new work abuts an existing concrete. Expansion

joints shall be provided at a maximum spacing of 50 feet on center in sidewalks, unless otherwise indicated. Contraction joints shall be provided at a maximum spacing of 5 linear feet in sidewalks , unless otherwise indicated. Contraction joints shall be cut at a minimum of 1 inch deep with a jointing tool after the surface has been finished.

3.5 CURING AND PROTECTION

Beginning immediately after placement and continuing for at least 7 days, all concrete shall be cured and protected from premature drying, extremes in temperature, rapid temperature change, freezing, mechanical damage, and exposure to rain or flowing water. All materials and equipment needed for adequate curing and protection shall be available and at the site of the placement prior to the start of concrete placement. Preservation of moisture for concrete surfaces not in contact with forms shall be accomplished by one of the following methods:

a. Continuous sprinkling or ponding.

b. Application of absorptive mats or fabrics kept continuously wet.

c. Application of sand kept continuously wet.

d. Application of impervious sheet material conforming to ASTM C 171.

e. Application of membrane-forming curing compound conforming to ASTM C 309, Type 1-D, on surfaces permanently exposed to view and Type 2 on other surfaces shall be accomplished in accordance with manufacturer's instructions.

The preservation of moisture for concrete surfaces placed against wooden forms shall be accomplished by keeping the forms continuously wet for 7 days. If forms are removed prior to end of the required curing period, other curing methods shall be used for the balance of the curing period. During the period of protection removal, the temperature of the air in contact with the concrete shall not be allowed to drop more than 25 degrees F within a 24 hour period.

3.6 TESTS AND INSPECTIONS

3.6.1 General

The individuals who sample and test concrete as required in this specification shall have demonstrated a knowledge and ability to perform the necessary test procedures equivalent to the ACI minimum guidelines for certification of Concrete Field Testing Technicians, Grade I.

3.6.2 Inspection Details and Frequency of Testing

3.6.2.1 Preparations for Placing

Foundation or construction joints, forms, and embedded items shall be inspected in sufficient time prior to each concrete placement by the Contractor to certify that it is ready to receive concrete.

3.6.2.2 Air Content

Air content shall be checked at least twice during each shift that concrete is placed. Samples shall be obtained in accordance with ASTM C 172 and

tested in accordance with ASTM C 231.

3.6.2.3 Slump

Slump shall be checked once for each truck load of concrete delivered to the job site. Samples shall be obtained in accordance with ASTM C 172 and tested in accordance with ASTM C 143/C 143M.

3.6.2.4 Compressive Strength

Provide one sample set for each 10 cubic yards of concrete placed; however, provide one sample for each abutment wall as a minimum in accordance with ASTM C 39/C 39M.

3.6.3 Action Required

3.6.3.1 Placing

The placing foreman shall not permit placing to begin until he has verified that an adequate number of acceptable vibrators, which are in working order and have competent operators, are available. Placing shall not be continued if any pile is inadequately consolidated.

3.6.3.2 Air Content

Whenever a test result is outside the specification limits, the concrete shall not be delivered to the forms and an adjustment shall be made to the dosage of the air-entrainment admixture.

3.6.3.3 Slump

Whenever a test result is outside the specification limits, the concrete shall not be delivered to the forms and an adjustment should be made in the batch weights of water and fine aggregate. The adjustments are to be made so that the water-cement ratio does not exceed that specified in the submitted concrete mixture proportion.

3.6.4 Reports

The results of all tests and inspections conducted at the project site shall be reported informally at the end of each shift and in writing weekly and shall be delivered within 3 days after the end of each weekly reporting period. See Section 01 45 00.00 20 QUALITY CONTROL.

-- End of Section --

SECTION 04 20 00

MASONRY
02/11

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN CONCRETE INSTITUTE INTERNATIONAL (ACI)

ACI 530/530.1	(2008; Errata 2008; Errata 2009) Building Code Requirements and Specification for Masonry Structures and Related Commentaries
ACI SP-66	(2004) ACI Detailing Manual

ASTM INTERNATIONAL (ASTM)

ASTM A153/A153M	(2009) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A167	(2011) Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
ASTM A615/A615M	(2014) Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
ASTM A641/A641M	(2009a; R 2014) Standard Specification for Zinc-Coated (Galvanized) Carbon Steel Wire
ASTM A82/A82M	(2007) Standard Specification for Steel Wire, Plain, for Concrete Reinforcement
ASTM B 370	(2009) Standard Specification for Copper Sheet and Strip for Building Construction
ASTM C 1019	(2011) Standard Test Method for Sampling and Testing Grout
ASTM C 1072	(2010) Standard Test Method for Measurement of Masonry Flexural Bond Strength
ASTM C 129	(2006) Standard Specification for Nonloadbearing Concrete Masonry Units
ASTM C 144	(2004) Standard Specification for Aggregate for Masonry Mortar

ASTM C 150/C 150M	(2009) Standard Specification for Portland Cement
ASTM C 207	(2006) Standard Specification for Hydrated Lime for Masonry Purposes
ASTM C 216	(2010) Facing Brick (Solid Masonry Units Made from Clay or Shale)
ASTM C 270	(2010) Standard Specification for Mortar for Unit Masonry
ASTM C 476	(2010) Standard Specification for Grout for Masonry
ASTM C 494/C 494M	(2013) Standard Specification for Chemical Admixtures for Concrete
ASTM C 593	(2006) Fly Ash and Other Pozzolans for Use with Lime for Soil Stabilization
ASTM C 641	(2009) Staining Materials in Lightweight Concrete Aggregates
ASTM C 67	(2009) Standard Test Methods for Sampling and Testing Brick and Structural Clay Tile
ASTM C 780	(2010) Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
ASTM C 90	(2011) Loadbearing Concrete Masonry Units
ASTM C 91	(2005) Masonry Cement
ASTM C 94/C 94M	(2010a) Standard Specification for Ready-Mixed Concrete
ASTM C 989	(2010) Standard Specification for Slag Cement for Use in Concrete and Mortars
ASTM D 1972	(1997; R 2005) Standard Practice for Generic Marking of Plastic Products

1.2 SYSTEM DESCRIPTION

1.2.1 Plastic Identification

Verify that plastic products to be incorporated into the project are labeled in accordance with ASTM D 1972. Where products are not labeled, submit product data indicating polymeric information in the Operation and Maintenance Manual.

a. Type 1: Polyethylene Terephthalate (PET, PETE).

b. Type 2: High Density Polyethylene (HDPE).

c. Type 3: Vinyl (Polyvinyl Chloride or PVC).

d. Type 4: Low Density Polyethylene (LDPE).

e. Type 5: Polypropylene (PP).

f. Type 6: Polystyrene (PS).

g. Type 7: Other. Use of this code indicates that the package in question is made with a resin other than the six listed above, or is made of more than one resin listed above, and used in a multi-layer combination.

1.2.2 Design Requirements

1.2.2.1 Unit Strength Method

Compute compressive strength of masonry system "Unit Strength Method", ACI 530/530.1. Submit calculations and certifications of unit and mortar strength.

1.2.2.2 Masonry Strength

Determine masonry strength in accordance with ACI 530/530.1; submit test reports on three prisms as specified in ACI 530/530.1. The cost of testing shall be paid by the Contractor.

1.2.3 Additional Requirements

a. Maintain at least one spare vibrator on site at all times.

b. Provide bracing and scaffolding necessary for masonry work. Design bracing to resist wind pressure as required by local code.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Detail Drawings

SD-03 Product Data

Clay or Shale Brick
Cement
Insulation
Cold Weather Installation

SD-04 Samples

Clay or Shale Brick
Portable Panel

SD-05 Design Data

Unit Strength Method

SD-06 Test Reports

Field Testing of Mortar
Field Testing of Grout
Masonry Cement

SD-07 Certificates

Clay or Shale Brick
Concrete Masonry Units (CMU)
Anchors, Ties, and Bar Positioners
Expansion-Joint Materials
Joint Reinforcement
Masonry Cement
Insulation
Admixtures for Masonry Mortar
Admixtures for Grout
Insulation
Contamination

SD-08 Manufacturer's Instructions

Masonry Cement

SD-10 Operation and Maintenance Data

Plastic Identification

1.4 QUALITY ASSURANCE

1.4.1 Appearance

Manufacture bricks at one time and from the same batch. Blend all brick to produce a uniform appearance when installed. An observable "banding" or "layering" of colors or textures caused by improperly mixed brick is unacceptable.

1.4.2 Contamination

When using bricks containing contaminated soil, supplier shall certify that the hazardous waste is neutralized by the manufacturing process and that no additional pollutants will be released, or that the product is free from hazardous contaminants.

1.4.3 Sample Masonry Panels

After material samples are approved and prior to starting masonry work, construct a portable panel of clay or shale brick and sample masonry panels for each type and color of masonry required. At least 48 hours prior to constructing the sample panel or panels, submit written notification to the Contracting Officer. Submit one panel of clay or shale brick, 2 by 2 feet, containing approximately 24 brick facings to establish range of color and texture. Sample panels shall not be built in, or as part of the structure, but shall be located where directed.

1.4.3.1 Configuration

Panels shall be L-shaped or otherwise configured to represent all of the wall elements. Panels shall be of the size necessary to demonstrate the acceptable level of workmanship for each type of masonry represented on the project. The minimum size of a straight panel or a leg of an L-shaped

panel shall be 8 feet long by 4 feet high.

1.4.3.2 Composition

Panels shall show full color range, texture, and bond pattern of the masonry work. The Contractor's method for mortar joint tooling; grouting of reinforced vertical cores, collar joints, bond beams, and lintels; positioning, securing, and lapping of reinforcing steel; positioning and lapping of joint reinforcement (including prefabricated corners); and cleaning of masonry work shall be demonstrated during the construction of the panels. Installation or application procedures for anchors, wall ties, CMU control joints, brick expansion joints, insulation, flashing, brick soldier, row lock courses and weep holes shall be shown in the sample panels. The panels shall contain a masonry bonded corner that includes a bond beam corner. P Panels that represent reinforced masonry shall contain a 2 by 2 foot opening placed at least 2 feet above the panel base and 2 feet away from all free edges, corners, and control joints. Required reinforcing shall be provided around this opening as well as at wall corners and control joints.

1.4.3.3 Construction Method

Where anchored veneer walls are required, demonstrate and receive approval for the method of construction; i.e., either bring up the two wythes together or separately, with the insulation and appropriate ties placed within the specified tolerances across the cavity. Temporary provisions shall be demonstrated to preclude mortar or grout droppings in the cavity and to provide a clear open air space of the dimensions shown on the drawings. Where masonry is to be grouted, demonstrate and receive approval on the method that will be used to bring up the masonry wythes; support the reinforcing bars; and grout cells, bond beams, lintels, and collar joints using the requirements specified herein. If sealer is specified to be applied to the masonry units, sealer shall be applied to the sample panels. Panels shall be built on a properly designed concrete foundation.

1.4.3.4 Usage

The completed panels shall be used as the standard of workmanship for the type of masonry represented. Masonry work shall not commence until the sample panel for that type of masonry construction has been completed and approved. Panels shall be protected from the weather and construction operations until the masonry work has been completed and approved. After completion of the work, the sample panels, including all foundation concrete, shall become the property of the Contractor and shall be removed from the construction site.

1.4.4 Masonry Inspector Qualifications

A qualified masonry inspector approved by the Contracting Officer shall perform inspection of the masonry work. Minimum qualifications for the masonry inspector shall be 5 years of reinforced masonry inspection experience or acceptance by a State, municipality, or other governmental body having a program of examining and certifying inspectors for reinforced masonry construction. The masonry inspector shall be present during preparation of masonry prisms, sampling and placing of masonry units, placement of reinforcement (including placement of dowels in footings and foundation walls), inspection of grout space, immediately prior to closing of cleanouts, and during grouting operations. The masonry inspector shall assure compliance with the drawings and specifications. The masonry

inspector shall keep a complete record of all inspections and shall submit daily written reports to the Quality Control Supervisory Representative reporting the quality of masonry construction. Submit copies of masonry inspector reports.

1.4.5 Detail Drawings

Submit detail drawings showing bar splice locations. . Bent bars shall be identified on a bending diagram and shall be referenced and located on the drawings. Wall dimensions, bar clearances, and wall openings greater than one masonry unit in area shall be shown. No approval will be given to the shop drawings until the Contractor certifies that all openings, including those for mechanical and electrical service, are shown. If, during construction, additional masonry openings are required, the approved shop drawings shall be resubmitted with the additional openings shown along with the proposed changes. Location of these additional openings shall be clearly highlighted. The minimum scale for wall elevations shall be 1/4 inch per foot. Reinforcement bending details shall conform to the requirements of ACI SP-66. Submit drawings including plans, elevations, and details of wall reinforcement; details of reinforcing bars at corners and wall intersections; offsets; tops, bottoms, and ends of walls; control and expansion joints; lintels; and wall openings.

1.5 DELIVERY, STORAGE, AND HANDLING

Materials shall be delivered, stored, handled, and protected to avoid chipping, breakage, and contact with soil or contaminating material. Store and prepare materials in already disturbed areas to minimize project site disturbance and size of project site.

1.5.1 Masonry Units

Cover and protect moisture-controlled concrete masonry units and cementitious materials from precipitation. Conform to all handling and storage requirements of ASTM C 90. Mark prefabricated lintels on top sides to show either the lintel schedule number or the number and size of top and bottom bars.

1.5.2 Reinforcement, Anchors, and Ties

Steel reinforcing bars, coated anchors, ties, and joint reinforcement shall be stored above the ground. Steel reinforcing bars and uncoated ties shall be free of loose mill scale and rust.

1.5.3 Cementitious Materials, Sand and Aggregates

Cementitious and other packaged materials shall be delivered in unopened containers, plainly marked and labeled with manufacturers' names and brands. Cementitious material shall be stored in dry, weathertight enclosures or be completely covered. Cement shall be handled in a manner that will prevent the inclusion of foreign materials and damage by water or dampness. Store sand and aggregates in a manner to prevent contamination or segregation.

1.6 PROJECT/SITE CONDITIONS

Conform to ACI 530/530.1 for hot and cold weather masonry erection.

1.6.1 Hot Weather Installation

Take the following precautions if masonry is erected when the ambient air temperature is more than 99 degrees F in the shade and the relative humidity is less than 50 percent or the ambient air temperature exceeds 90 degrees F and the wind velocity is more than 8 mph. All masonry materials shall be shaded from direct sunlight; mortar beds shall be spread no more than 4 feet ahead of masonry; masonry units shall be set within one minute of spreading mortar; and after erection, masonry shall be protected from direct exposure to wind and sun for 48 hours.

1.6.2 Cold Weather Installation

Before erecting masonry when ambient temperature or mean daily air temperature falls below 40 degrees F or temperature of masonry units is below 40 degrees F, submit a written statement of proposed cold weather construction procedures for approval.

PART 2 PRODUCTS

2.1 GENERAL REQUIREMENTS

The source of materials which will affect the appearance of the finished work shall not be changed after the work has started except with Contracting Officer's approval. Submit sample of colored mortar with applicable masonry unit and color samples of three stretcher units and one unit for each type of special shape. Units shall show the full range of color and texture. Submit test reports from an approved independent laboratory. Test reports on a previously tested material shall be certified as the same as that proposed for use in this project. Submit certificates of compliance stating that the materials meet the specified requirements.

2.2 CLAY OR SHALE BRICK

Submit brick samples as specified. Color range and texture of clay or shale brick shall match the existing brick masonryand shall conform to the approved sample. Clay or shale brick units shall be delivered factory-blended to provide a uniform appearance and color range in the completed wall.

2.2.1 Solid Clay or Shale Brick

Solid clay or shale brick shall conform to ASTM C 216, Type FBS. Brick size shall be modular and the nominal size of the brick used shall be 3-5/8 inches thick, 3-5/8 inches high, and 8 inches long.

2.3 CONCRETE MASONRY UNITS (CMU)

Submit samples and certificates as specified. Cement shall have a low alkali content and be of one brand. Units shall be of modular dimensions and air, water, or steam cured. Surfaces of units which are to be plastered or stuccoed shall be sufficiently rough to provide bond elsewhere, eExposed surfaces of units shall be smooth and of uniform texture.

a. Hollow Load-Bearing Units: ASTM C 90, made with lightweight aggregate. Provide load-bearing units for exterior walls, foundation walls, load-bearing walls, and shear walls.

b. Hollow Non-Load-Bearing Units: ASTM C 129, made with lightweight aggregate. Load-bearing units may be provided in lieu of non-load-bearing units.

2.3.1 Aggregates

Lightweight aggregates and blends of lightweight and heavier aggregates in proportions used in producing the units, shall comply with the following requirements when tested for stain-producing iron compounds in accordance with ASTM C 641: by visual classification method, the iron stain deposited on the filter paper shall not exceed the "light stain" classification. Use industrial waste by-products (air-cooled slag, cinders, or bottom ash), ground waste glass and concrete, granulated slag, and expanded slag in aggregates. Slag shall comply with ASTM C 989; Grade 80.

2.3.2 Kinds and Shapes

Units shall be modular in size and shall include closer, jamb, header, lintel, and bond beam units and special shapes and sizes to complete the work as indicated. In exposed interior masonry surfaces, units having a bullnose shall be used for vertical external corners except at door, window, and louver jambs. Radius of the bullnose shall be 1 inch. Units used in exposed masonry surfaces in any one building shall have a uniform fine to medium texture and a uniform color.

2.4 PRECAST CONCRETE ITEMS

Trim, splashblocks and sills shall be factory-made units from a plant regularly engaged in producing precast concrete units. Unless otherwise indicated, concrete shall be 3000 psi minimum conforming to Section 03 30 00 CAST-IN-PLACE CONCRETE using 1/2 inch to No. 4 nominal-size coarse aggregate, and minimum reinforcement shall be the reinforcement required for handling of the units. Clearance of 3/4 inch shall be maintained between reinforcement and faces of units. Unless precast-concrete items have been subjected during manufacture to saturated-steam pressure of at least 120 psi for at least 5 hours, the items, after casting, shall be either damp-cured for 24 hours or steam-cured and shall then be aged under cover for 28 days or longer. Cast-concrete members weighing over 80 pounds shall have built-in loops of galvanized wire or other approved provisions for lifting and anchoring. Units shall have beds and joints at right angles to the face, with sharp true arises and shall be cast with drip grooves on the underside where units overhang walls. Exposed-to-view surfaces shall be free of surface voids, spalls, cracks, and chipped or broken edges. Precast units exposed-to-view shall be of uniform appearance and color. Unless otherwise specified, units shall have a smooth dense finish. Prior to use, each item shall be wetted and inspected for crazing. Items showing evidence of dusting, spalling, crazing, or having surfaces treated with a protective coating will be rejected. Submit specified factory certificates.

2.4.1 Sills and Copings

Sills shall be cast with washes. Sills for windows having mullions shall be cast in sections with head joints at mullions and a 1/4 inch allowance for mortar joints. The ends of sills, except a 3/4 inch wide margin at exposed surfaces, shall be roughened for bond. Treads of door sills shall have rounded nosings.

2.5 MORTAR FOR STRUCTURAL MASONRY

ASTM C 270, Type S. Strength (f'm) as indicated. Test in accordance with ASTM C 780.Use Type I portland cement. Do not use admixtures containing chlorides. When structural reinforcement is incorporated, maximum air-content shall be 12 percent in cement-lime mortar and 18 percent in masonry cement mortar. Use up to 40 percent Class F fly ash with type IP cement in cement-lime mortar. Fly ash shall comply with ASTM C 593.

2.6 MASONRY MORTAR

Mortar Type S shall conform to the proportion specification of ASTM C 270 except Type S cement-lime mortar proportions shall be 1 part cement, 1/2 part lime and 4-1/2 parts aggregate. . When masonry cement ASTM C 91 is used the maximum air content shall be limited to 12 percent and performance equal to cement-lime mortar shall be verified. Verification of masonry cement performance shall be based on ASTM C 780 and ASTM C 1072. Cement shall have a low alkali content and be of one brand. Aggregates shall be from one source.

2.6.1 Admixtures for Masonry Mortar

In cold weather, a non-chloride based accelerating admixture may be used subject to approval. Accelerating admixture shall be non-corrosive, shall contain less than 0.2 percent chlorides, and shall conform to ASTM C 494/C 494M, Type C. Submit the required certifications.

2.6.2 Hydrated Lime and Alternates

Hydrated lime shall conform to ASTM C 207, Type S.

2.6.3 Cement

Portland cement shall conform to ASTM C 150/C 150M, Type I,. Masonry cement shall conform to ASTM C 91, Type S. Containers shall bear complete instructions for proportioning and mixing to obtain the required types of mortar. Incorporate to the maximum extent, without conflicting with other requirements of this section, up to 40 percent fly ash, up to 70 percent slag, up to 10 percent cenospheres, and up to 10 percent silica fume. When masonry cement is used, submit the manufacturer's printed instructions on proportions of water and aggregates and on mixing to obtain the type of mortar required. Additives shall conform to requirements in Section 03 30 00 CAST-IN-PLACE CONCRETE.

2.6.4 Sand and Water

Sand shall conform to ASTM C 144. Water shall be clean, potable, and free from substances which could adversely affect the mortar.

2.7 GROUT AND READY-MIXED GROUT

Grout shall conform to ASTM C 476, fine. Cement used in grout shall have a low alkali content. Grout slump shall be between 8 and 10 inches. Minimum grout strength shall be 2000 psi in 28 days, as tested by ASTM C 1019. Use grout subject to the limitations of Table III. Do not change proportions and do not use materials with different physical or chemical characteristics in grout for the work unless additional evidence is furnished that the grout meets the specified requirements. Ready-Mixed

grout shall conform to ASTM C 94/C 94M.

2.7.1 Admixtures for Grout

In cold weather, a non-chloride based accelerating admixture may be used subject to approval; accelerating admixture shall be non-corrosive, shall contain less than 0.2 percent chlorides, and shall conform to ASTM C 494/C 494M, Type C. In general, air-entrainment, anti-freeze or chloride admixtures shall not be used except as approved by the Contracting Officer. Submit required certifications.

2.7.2 Grout Barriers

Grout barriers for vertical cores shall consist of fine mesh wire, fiberglass, or expanded metal.

2.8 ANCHORS, TIES, AND BAR POSITIONERS

Anchors and ties shall be fabricated without drips or crimps and shall be zinc-coated in accordance with ASTM A153/A153M, Class B-2. Steel wire used for anchors and ties shall be fabricated from steel wire conforming to ASTM A82/A82M. Wire ties or anchors in exterior walls shall conform to ASTM A641/A641M. Joint reinforcement in interior walls, and in exterior or interior walls exposed to moist environment shall conform to ASTM A641/A641M; coordinate with paragraph JOINT REINFORCEMENT below. Anchors and ties shall be sized to provide a minimum of 5/8 inch mortar cover from either face. Submit two anchors, ties and bar positioners of each type used, as samples.

2.8.1 Wall Ties

Provide wall ties rectangular-shaped or Z-shaped fabricated of 3/16 inch diameter zinc-coated steel wire. Rectangular wall ties shall be no less than 4 inches wide. Wall ties may also be of a continuous type conforming to paragraph JOINT REINFORCEMENT. Adjustable type wall ties, if approved for use, shall consist of two essentially U-shaped elements fabricated of 3/16 inch diameter zinc-coated steel wire. Adjustable ties shall be of the double pintle to eye type and shall allow a maximum of 1/2 inch eccentricity between each element of the tie. Play between pintle and eye opening shall be not more than 1/16 inch. The pintle and eye elements shall be formed so that both can be in the same plane.

2.8.2 Adjustable Anchors

Adjustable anchors shall be 3/16 inch diameter steel wire, triangular-shaped. Anchors attached to steel shall be 5/16 inch diameter steel bars placed to provide 1/16 inch play between flexible anchors and structural steel members. Spacers shall be welded to rods and columns. Equivalent welded-on steel anchor rods or shapes standard with the flexible-anchor manufacturer may be furnished when approved. Welds shall be cleaned and given one coat of zinc-rich touch up paint.

2.8.3 Bar Positioners

Bar positioners, used to prevent displacement of reinforcing bars during the course of construction, shall be factory fabricated from 9 gauge steel wire or equivalent, and coated with a hot-dip galvanized finish. Not more than one wire shall cross the cell.

2.9 JOINT REINFORCEMENT

Joint reinforcement shall be factory fabricated from steel wire conforming to ASTM A82/A82M, welded construction. Tack welding will not be acceptable in reinforcement used for wall ties. Wire shall have zinc coating conforming to ASTM A153/A153M, Class B-2. All wires shall be a minimum of 9 gauge. Reinforcement shall be ladder type design, having one longitudinal wire in the mortar bed of each face shell for hollow units and one wire for solid units. Joint reinforcement shall be placed a minimum of 5/8 inch cover from either face. The distance between crosswires shall not exceed 16 inches. Joint reinforcement for straight runs shall be furnished in flat sections not less than 10 feet long. Joint reinforcement shall be provided with factory formed corners and intersections. If approved for use, joint reinforcement may be furnished with adjustable wall tie features. Submit one piece of each type used, including corner and wall intersection pieces, showing at least two cross wires.

2.10 REINFORCING STEEL BARS AND RODS

Reinforcing steel bars and rods shall conform to ASTM A615/A615M, Grade 60.

2.11 RIGID BOARD-TYPE INSULATION

Provide rigid board-type insulation as specified in Section 07 21 13 BOARD AND BLOCK INSULATION. Submit one piece of each type used, including corner and wall intersection pieces, showing at least two cross wires. Submit certificate attesting that the polyurethane or polyisocyanurate insulation furnished for the project contains recovered material, and showing an estimated percent of such recovered material.

2.12 EXPANSION-JOINT MATERIALS

Backer rod and sealant shall be adequate to accommodate joint compression equal to 50 percent of the width of the joint. The backer rod shall be compressible rod stock of polyethylene foam, polyurethane foam, butyl rubber foam, or other flexible, nonabsorptive material as recommended by the sealant manufacturer. Sealant shall conform to Section 07 92 00 JOINT SEALANTS, and shall be penetrating. Submit one piece of each type of material used.

2.13 THROUGH WALL FLASHING

Provide one of the following types except that the material shall be one which is not adversely affected by dampproofing material.

a. Copper or Stainless Steel Flashing: Copper, ASTM B 370, minimum 16 ounce weight; stainless steel, ASTM A167, Type 301, 302, 304, or 316, 0.015 inch thick, No. 2D finish. Flashing shall extend beyond the face of the wall 1/4 inch, and turn down at a 45 degree angle to form a drip. Where the flashing is not continuous, such as over and under openings in the wall and on each side of vertical expansion joints, the ends of the flashing should be extended beyond the jamb lines on both sides and turned up into the head of the head joint at least 1 inch at each end to form a dam. Flashing shall be lapped a minimum of 6 inches at joints and shall be sealed with a 12 inch width, 40 mil total thickness self adhesive, cold applied tape consisting of 32 mils of rubberized ashhalt integrally bonded to a 8 mil high density, cross laminated polyethylene film.

PART 3 EXECUTION

3.1 PREPARATION

Prior to start of work, masonry inspector shall verify the applicable conditions as set forth in ACI 530/530.1, inspection. The Contracting Officer will serve as inspector or will select a masonry inspector.

3.1.1 Protection

Ice or snow formed on the masonry bed shall be thawed by the application of heat. Heat shall be applied carefully until the top surface of the masonry is dry to the touch. Sections of masonry deemed frozen and damaged shall be removed before continuing construction of those sections.

a. Air Temperature 40 to 32 Degrees F. Sand or mixing water shall be heated to produce mortar temperatures between 40 and 120 degrees F

b. Air Temperature 32 to 25 Degrees F. Sand and mixing water shall be heated to produce mortar temperatures between 40 and 120 degrees F. Temperature of mortar on boards shall be maintained above freezing.

c. Air Temperature 25 to 20 Degrees F. Sand and mixing water shall be heated to provide mortar temperatures between 40 and 120 degrees F. Temperature of mortar on boards shall be maintained above freezing. Sources of heat shall be used on both sides of walls under construction. Windbreaks shall be employed when wind is in excess of 15 mph.

d. Air Temperature 20 Degrees F and below. Sand and mixing water shall be heated to provide mortar temperatures between 40 and 120 degrees F. Enclosure and auxiliary heat shall be provided to maintain air temperature above 32 degrees F. Temperature of units when laid shall not be less than 20 degrees F.

3.1.2 Completed Masonry and Masonry Not Being Worked On

a. Mean daily air temperature 40 to 32 degrees F. Masonry shall be protected from rain or snow for 24 hours by covering with weather-resistive membrane.

b. Mean daily air temperature 32 to 25 degrees F. Masonry shall be completely covered with weather-resistant membrane for 24 hours.

c. Mean Daily Air Temperature 25 to 20 degrees F. Masonry shall be completely covered with insulating blankets or equally protected for 24 hours.

d. Mean Daily Temperature 20 degrees F and Below. Masonry temperature shall be maintained above 32 degrees F for 24 hours by enclosure and supplementary heat, by electric heating blankets, infrared heat lamps, or other approved methods.

3.1.3 Stains

Protect exposed surfaces from mortar and other stains. When mortar joints are tooled, remove mortar from exposed surfaces with fiber brushes and wooden paddles. Protect base of walls from splash stains by covering

adjacent ground with sand, sawdust, or polyethylene.

3.1.4 Loads

Do not apply uniform loads for at least 12 hours or concentrated loads for at least 72 hours after masonry is constructed. Provide temporary bracing as required.

3.1.5 Surfaces

Clean surfaces on which masonry is to be placed of laitance, dust, dirt, oil, organic matter, or other foreign materials and slightly roughen to provide a surface texture with a depth of at least 1/8 inch. Sandblast, if necessary, to remove laitance from pores and to expose the aggregate.

3.2 LAYING MASONRY UNITS

a. Coordinate masonry work with the work of other trades to accommodate built-in items and to avoid cutting and patching. Masonry units shall be laid in running bond pattern. Facing courses shall be level with back-up courses, unless the use of adjustable ties has been approved in which case the tolerances shall be plus or minus 1/2 inch. Each unit shall be adjusted to its final position while mortar is still soft and plastic.

b. Units that have been disturbed after the mortar has stiffened shall be removed, cleaned, and relaid with fresh mortar. Air spaces, cavities, chases, expansion joints, and spaces to be grouted shall be kept free from mortar and other debris. Units used in exposed masonry surfaces shall be selected from those having the least amount of chipped edges or other imperfections detracting from the appearance of the finished work. Vertical joints shall be kept plumb.

c. Units being laid and surfaces to receive units shall be free of water film and frost. Solid units shall be laid in a nonfurrowed full bed of mortar. Mortar for veneer wythes shall be beveled and sloped toward the center of the wythe from the cavity side. Units shall be shoved into place so that the vertical joints are tight. Vertical joints of brick and the vertical face shells of concrete masonry units, except where indicated at control, expansion, and isolation joints, shall be completely filled with mortar. Mortar will be permitted to protrude up to 1/2 inch into the space or cells to be grouted. Means shall be provided to prevent mortar from dropping into the space below.

d. In double wythe construction, the inner wythe may be brought up not more than 16 inches ahead of the outer wythe. Collar joints shall be filled with mortar or grout during the laying of the facing wythe, and filling shall not lag the laying of the facing wythe by more than 8 inches.

3.2.1 Forms and Shores

Provide bracing and scaffolding as required. Design bracing to resist wind pressure as required by local codes. Forms and shores shall be sufficiently rigid to prevent deflections which may result in cracking or other damage to supported masonry and sufficiently tight to prevent leakage of mortar and grout. Supporting forms and shores shall not be removed in less than 10 days.

3.2.2 Reinforced Concrete Masonry Units Walls

Where vertical reinforcement occurs, fill cores solid with grout. Lay units in such a manner as to preserve the unobstructed vertical continuity of cores to be filled. Embed the adjacent webs in mortar to prevent leakage of grout. Remove mortar fins protruding from joints before placing grout. Minimum clear dimensions of vertical cores shall be 2 by 3 inches. Position reinforcing accurately as indicated before placing grout. As masonry work progresses, secure vertical reinforcing in place at vertical intervals not to exceed 160 bar diameters. Use puddling rod or vibrator to consolidate the grout. Minimum clear distance between masonry and vertical reinforcement shall be not less than 1/2 inch. Unless indicated or specified otherwise, form splices by lapping bars not less than 40 bar diameters and wire tying them together.

3.2.3 Concrete Masonry Units

Units in piers, pilasters, columns, starting courses on footings, solid foundation walls, lintels, and beams, and where cells are to be filled with grout shall be full bedded in mortar under both face shells and webs. Other units shall be full bedded under both face shells. Head joints shall be filled solidly with mortar for a distance in from the face of the unit not less than the thickness of the face shell. Foundation walls below grade shall be grouted solid. Jamb units shall be of the shapes and sizes to conform with wall units. Solid units may be incorporated in the masonry work where necessary to fill out at corners, gable slopes, and elsewhere as approved. Double walls shall be stiffened at wall-mounted plumbing fixtures by use of strap anchors, two above each fixture and two below each fixture, located to avoid pipe runs, and extending from center to center of the double wall. Walls and partitions shall be adequately reinforced for support of wall-hung plumbing fixtures when chair carriers are not specified.

3.2.4 Clay or Shale Brick Units

Lay brick facing with the better face exposed. Lay brick in running bond with each course bonded at corners, unless otherwise indicated. Lay molded brick with the frog side down. Brick that is cored, recessed, or has other deformations may be used in sills, treads, soldier courses, except where deformations will be exposed to view.

3.2.4.1 Wetting of Units

Wetting of clay, shale brick, or hollow brick units having an initial rate of absorption of more than 1 gram per minute per square inch of bed surface shall be in conformance with ASTM C 67. The method of wetting shall ensure that each unit is nearly saturated but surface dry when laid. Test clay or shale brick daily on the job, prior to laying, as follows: Using a wax pencil, draw a circle the size of a quarter on five randomly selected bricks. Apply 20 drops of water with a medicine dropper to the surface within the circle on each brick. If the average time that the water is completely absorbed in the five bricks is less than 1-1/2 minutes, wet bricks represented by the five bricks tested.

3.2.4.2 Solid Units

Completely fill bed, head, and collar joints with mortar.

3.2.4.3 Hollow Units

Lay hollow units as specified for concrete masonry units.

3.2.4.4 Brick-Faced Walls

For brick-faced walls bond the two wythes in every sixth brick course with continuous horizontal joint reinforcement.

a. Collar Joints: Fill collar joints solid with mortar as each course of brick is laid. Do not disturb units in place.

b. Brick Sills: Lay brick on edge, slope, and project not less than 1/2 inch beyond the face of the wall to form a wash and drip. Fill all joints solidly with mortar and tool.

3.2.4.5 Cavity Walls

Provide a continuous cavity as indicated. Securely tie the two wythes together with horizontal joint reinforcement. Bevel mortar beds away from cavity to prevent projection into cavity when bricks are shoved in place. Keep cavities clear and clean of mortar droppings. At the bottom of cavity walls, in the course immediately above the through-wall flashing, temporarily omit one brick every 4 feet. With a hose and clean water, wash all mortar droppings and debris out of the cavity through the temporary openings at least twice each day masonry is laid, and more often when required to keep the cavities clean. Fill in the openings with bricks and mortar after the wall is complete and the cavity has been inspected and found clean. Provide weep holes of open head joints spaced 24 inches o.c. wherever the cavity is interrupted at base of wall and vertical obstructions (e.g. lintels.

3.2.4.5 Brick Veneer

Provide a continuous cavity as indicated. Install brick veneer after sheathing, masonry anchors, and flashing have been installed to the cold-formed steel framing system. Care shall be provided to avoid damaging the moisture barrier. Damaged moisture barrier and flashing shall be repaired or replaced before brick veneer is installed. Means shall be provided to keep cavities clean and clear of mortar droppings.

3.2.5 Tolerances

Lay masonry plumb, true to line, with courses level. Keep bond pattern plumb throughout. Square corners unless noted otherwise. Except for walls constructed of prefaced concrete masonry units, lay masonry within the following tolerances (plus or minus unless otherwise noted):

TABLE II

TOLERANCES

Variation from the plumb in the lines and surfaces of columns, walls and arises	
In adjacent masonry units	1/8 inch
In 10 feet	1/4 inch
In 20 feet	3/8 inch
In 40 feet or more	1/2 inch

TOLERANCES

Variations from the plumb for external corners, expansion joints, and other conspicuous lines	
In 20 feet	1/4 inch
In 40 feet or more	1/2 inch
Variations from the level for exposed lintels, sills, parapets, horizontal grooves, and other conspicuous lines	
In 20 feet	1/4 inch
In 40 feet or more	1/2 inch
Variation from level for bed joints and top surfaces of bearing walls	
In 10 feet	1/4 inch
In 40 feet or more	1/2 inch
Variations from horizontal lines	
In 10 feet	1/4 inch
In 20 feet	3/8 inch
In 40 feet or more	1/2 inch
Variations in cross sectional dimensions of columns and in thickness of walls	
Minus	1/4 inch
Plus	1/2 inch

3.2.6 Cutting and Fitting

Full units of the proper size shall be used wherever possible, in lieu of cut units. Cutting and fitting, including that required to accommodate the work of others, shall be done by masonry mechanics using power masonry saws. Concrete masonry units may be wet or dry cut. Wet cut units, before being placed in the work, shall be dried to the same surface-dry appearance as uncut units being laid in the wall. Cut edges shall be clean, true and sharp. Openings in the masonry shall be made carefully so that wall plates, cover plates or escutcheons required by the installation will completely conceal the openings and will have bottoms parallel with the masonry bed joints. Reinforced masonry lintels shall be provided above openings over 12 inches wide for pipes, ducts, cable trays, and other wall penetrations, unless steel sleeves are used.

3.2.7 Jointing

Joints shall be tooled when the mortar is thumbprint hard. Horizontal joints shall be tooled last. Joints shall be brushed to remove all loose and excess mortar. Mortar joints shall be finished as follows:

3.2.7.1 Flush Joints

Joints in concealed masonry surfaces and joints at electrical outlet boxes in wet areas shall be flush cut. Flush cut joints shall be made by cutting off the mortar flush with the face of the wall. Joints in unparged masonry walls below grade shall be pointed tight. Flush joints for architectural units, such as fluted units, shall completely fill both the head and bed joints.

3.2.7.2 Tooled Joints

Joints in exposed exterior and interior masonry surfaces shall be tooled slightly concave. Joints shall be tooled with a jointer slightly larger than the joint width so that complete contact is made along the edges of the unit. Tooling shall be performed so that the mortar is compressed and the joint surface is sealed. Jointer of sufficient length shall be used to obtain a straight and true mortar joint.

3.2.7.3 Door and Window Frame Joints

On the exposed interior side of exterior frames, joints between frames and abutting masonry walls shall be raked to a depth of 3/8 inch. On the exterior side of exterior frames, joints between frames and abutting masonry walls shall be raked to a depth of 3/8 inch.

3.2.8 Joint Widths

Joint widths shall be as follows:

3.2.8.1 Concrete Masonry Units

Concrete masonry units shall have 3/8 inch joints, except for prefaced concrete masonry units.

3.2.8.2 Brick

Brick joint widths shall be the difference between the actual and nominal dimensions of the brick in either height or length. Brick expansion joint widths shall be as shown.

3.2.9 Embedded Items

Fill spaces around built-in items with mortar. Point openings around flush-mount electrical outlet boxes in wet locations with mortar. Embed anchors, ties, wall plugs, accessories, flashing, pipe sleeves and other items required to be built-in as the masonry work progresses. Fully embed anchors, ties and joint reinforcement in the mortar. Fill cells receiving anchor bolts and cells of the first course below bearing plates with grout.

3.2.10 Unfinished Work

Step back unfinished work for joining with new work. Toothing may be resorted to only when specifically approved. Remove loose mortar and thoroughly clean the exposed joints before laying new work.

3.2.11 Masonry Wall Intersections

Masonry bond each course at corners and elsewhere as shown. Masonry walls

shall be anchored or tied together at corners and intersections with bond beam reinforcement and prefabricated corner or tee pieces of joint reinforcement as shown.

3.2.12 Partitions

Partitions shall be continuous from floor to underside of floor or roof deck where shown. Openings in firewalls around joists or other structural members shall be filled as indicated or approved. An isolation joint shall be placed in the intersection between partitions and structural or exterior walls as shown. Interior partitions having 4 inch nominal thick units shall be tied to intersecting partitions of 4 inch units, 5 inches into partitions of 6 inch units, and 7 inches into partitions of 8 inch or thicker units. Cells within vertical plane of ties shall be filled solid with grout for full height of partition or solid masonry units may be used. Interior partitions having masonry walls over 4 inches thick shall be tied together with joint reinforcement. Partitions containing joint reinforcement shall be provided with prefabricated pieces at corners and intersections or partitions.

3.3 ANCHORED VENEER CONSTRUCTION

Completely separate the inner and outer wythes by a continuous airspace as indicated. Lay up both the inner and the outer wythes together except when adjustable joint reinforcement assemblies are approved for use. When both wythes are not brought up together, through-wall flashings shall be protected from damage until they are fully enclosed in the wall. The airspace between the wythes shall be kept clear and free of mortar droppings by temporary wood strips laid on the wall ties and carefully lifted out before placing the next row of ties. A coarse gravel or drainage material shall be placed behind the weep holes in the cavity to a minimum depth of 4 inches of coarse aggregate or 10 inches of drainage material to keep mortar droppings from plugging the weep holes.

3.4 WEEP HOLES

Wherever through-wall flashing occurs, provide weep holes to drain flashing to exterior at acceptable locations as indicated on drawings. Weep holes shall be pen head joints. at 24 inches o.c. Weep holes shall be provided not more than 24 inches on centers in mortar joints of the exterior wythe above wall flashing, over foundations, bond beams, and any other horizontal interruptions of the cavity. Weep holes shall be perfectly horizontal or slightly canted downward to encourage water drainage outward and not inward. Weep holes shall be kept free of mortar and other obstructions.

3.5 COMPOSITE WALLS

Tie masonry wythes together with joint reinforcement or with unit wall ties. Anchor or tie the facing wythe to the backup at a maximum spacing of 16 inches on center vertically and 24 inches on center horizontally. Unit ties shall be spaced not over 24 inches on centers horizontally, in courses not over 16 inches apart vertically, staggered in alternate courses. Ties shall be laid not closer than 5/8 inch to either masonry face. Ties shall not extend through control joints. Collar joints between masonry facing and masonry backup shall be filled solidly with grout.

3.6 MORTAR MIX

Mix mortar in a mechanically operated mortar mixer for at least 3 minutes,

but not more than 5 minutes. Measure ingredients for mortar by volume. Ingredients not in containers, such as sand, shall be accurately measured by the use of measuring boxes. Mix water with the dry ingredients in sufficient amount to provide a workable mixture which will adhere to the vertical surfaces of masonry units. Retemper mortar that has stiffened because of loss of water through evaporation by adding water to restore the proper consistency and workability. Discard mortar that has reached its initial set or that has not been used within 2.5 hours after mixing.

3.7 REINFORCING STEEL

Clean reinforcement of loose, flaky rust, scale, grease, mortar, grout, or other coating which might destroy or reduce its bond prior to placing grout. Bars with kinks or bends not shown on the drawings shall not be used. Reinforcement shall be placed prior to grouting. Unless otherwise indicated, vertical wall reinforcement shall extend to within 2 inches of tops of walls.

3.7.1 Positioning Bars

Vertical bars shall be accurately placed within the cells at the positions indicated on the drawings. A minimum clearance of 1/2 inch shall be maintained between the bars and masonry units. Minimum clearance between parallel bars shall be one diameter of the reinforcement. Vertical reinforcing may be held in place using bar positioners located near the ends of each bar and at intermediate intervals of not more than 192 diameters of the reinforcement. Column and pilaster ties shall be wired in position around the vertical steel. Ties shall be in contact with the vertical reinforcement and shall not be placed in horizontal bed joints.

3.7.2 Splices

Bars shall be lapped a minimum of 48 diameters of the reinforcement. Welded or mechanical connections shall develop at least 125 percent of the specified yield strength of the reinforcement.

3.8 JOINT REINFORCEMENT INSTALLATION

Joint reinforcement shall be installed at 16 inches on center or as indicated. Reinforcement shall be lapped not less than 6 inches. Prefabricated sections shall be installed at corners and wall intersections. The longitudinal wires of joint reinforcement shall be placed to provide not less than 5/8 inch cover to either face of the unit.

3.9 PLACING GROUT

Fill cells containing reinforcing bars with grout. Hollow masonry units in walls or partitions supporting plumbing, heating, or other mechanical fixtures, voids at door and window jambs, and other indicated spaces shall be filled solid with grout. Cells under lintel bearings on each side of openings shall be filled solid with grout for full height of openings. Walls below grade, lintels, and bond beams shall be filled solid with grout. Units other than open end units may require grouting each course to preclude voids in the units. Grout not in place within 1-1/2 hours after water is first added to the batch shall be discarded. Sufficient time shall be allowed between grout lifts to preclude displacement or cracking of face shells of masonry units. If blowouts, flowouts, misalignment, or cracking of face shells should occur during construction, the wall shall be torn down and rebuilt.

3.9.1 Vertical Grout Barriers for Fully Grouted Walls

Provide grout barriers not more than 30 feet apart, or as required, to limit the horizontal flow of grout for each pour.

3.9.2 Horizontal Grout Barriers

Embed grout barriers in mortar below cells of hollow units receiving grout.

3.9.3 Grout Holes and Cleanouts

3.9.3.1 Grout Holes

Provide grouting holes in slabs, spandrel beams, and other in-place overhead construction. Locate holes over vertical reinforcing bars or as required to facilitate grout fill in bond beams. Provide additional openings spaced not more than 16 inches on centers where grouting of all hollow unit masonry is indicated. Openings shall not be less than 4 inches in diameter or 3 by 4 inches in horizontal dimensions. Upon completion of grouting operations, plug and finish grouting holes to match surrounding surfaces.

3.9.3.2 Cleanouts for Hollow Unit Masonry Construction

Provide cleanout holes at the bottom of every pour in cores containing vertical reinforcement when the height of the grout pour exceeds 5 feet. Where all cells are to be grouted, construct cleanout courses using bond beam units in an inverted position to permit cleaning of all cells. Provide cleanout holes at a maximum spacing of 32 inches where all cells are to be filled with grout. Establish a new series of cleanouts if grouting operations are stopped for more than 4 hours. Cleanouts shall not be less than 3 by 4 inch openings cut from one face shell. Manufacturer's standard cutout units may be used at the Contractor's option. Cleanout holes shall not be closed until masonry work, reinforcement, and final cleaning of the grout spaces have been completed and inspected. For walls which will be exposed to view, close cleanout holes in an approved manner to match surrounding masonry.

3.9.4 Grouting Equipment

3.9.4.1 Grout Pumps

Pumping through aluminum tubes will not be permitted. Operate pumps to produce a continuous stream of grout without air pockets, segregation, or contamination. Upon completion of each day's pumping, remove waste materials and debris from the equipment, and dispose of outside the masonry.

3.9.4.2 Vibrators

Internal vibrators shall maintain a speed of not less than 5,000 impulses per minute when submerged in the grout. Maintain at least one spare vibrator at the site at all times. Apply vibrators at uniformly spaced points not further apart than the visible effectiveness of the machine. Limit duration of vibration to time necessary to produce satisfactory consolidation without causing segregation.

3.9.5 Grout Placement

Lay masonry to the top of a pour before placing grout. Do no place grout in two-wythe solid unit masonry cavity until mortar joints have set for at least 3 days during hot weather and 5 days during cold damp weather. Grout shall not be placed in hollow unit masonry until mortar joints have set for at least 24 hours. Grout shall be placed using a hand bucket, concrete hopper, or grout pump to completely fill the grout spaces without segregation of the aggregates. Vibrators shall not be inserted into lower pours that are in a semi-solidified state. The height of grout pours and type of grout used shall be limited by the dimensions of grout spaces as indicated in Table III. Low-lift grout methods may be used on pours up to and including 5 feet in height. High-lift grout methods shall be used on pours exceeding 5 feet in height.

3.9.5.1 Low-Lift Method

Grout shall be placed at a rate that will not cause displacement of the masonry due to hydrostatic pressure of the grout. Mortar protruding more than 1/2 inch into the grout space shall be removed before beginning the grouting operation. Grout pours 12 inches or less in height shall be consolidated by mechanical vibration or by puddling. Grout pours over 12 inches in height shall be consolidated by mechanical vibration and reconsolidated by mechanical vibration after initial water loss and settlement has occurred. Vibrators shall not be inserted into lower pours that are in a semi-solidified state. Low-lift grout shall be used subject to the limitations of Table III.

3.9.5.2 High-Lift Method

Mortar droppings shall be cleaned from the bottom of the grout space and from reinforcing steel. Mortar protruding more than 1/4 inch into the grout space shall be removed by dislodging the projections with a rod or stick as the work progresses. Reinforcing, bolts, and embedded connections shall be rigidly held in position before grouting is started. CMU units shall not be pre-wetted. Grout, from the mixer to the point of deposit in the grout space shall be placed as rapidly as practical by pumping and placing methods which will prevent segregation of the mix and cause a minimum of grout splatter on reinforcing and masonry surfaces not being immediately encased in the grout lift. The individual lifts of grout shall be limited to 4 feet in height. The first lift of grout shall be placed to a uniform height within the pour section and vibrated thoroughly to fill all voids. This first vibration shall follow immediately behind the pouring of the grout using an approved mechanical vibrator. After a waiting period sufficient to permit the grout to become plastic, but before it has taken any set, the succeeding lift shall be poured and vibrated 12 to 18 inches into the preceding lift. If the placing of the succeeding lift is going to be delayed beyond the period of workability of the preceding, each lift shall be reconsolidated by reworking with a second vibrator as soon as the grout has taken its settlement shrinkage. The waiting, pouring, and reconsolidation steps shall be repeated until the top of the pour is reached. The top lift shall be reconsolidated after the required waiting period. The high-lift grouting of any section of wall between vertical grout barriers shall be completed to the top of a pour in one working day unless a new series of cleanout holes is established and the resulting horizontal construction joint cleaned. High-lift grout shall be used subject to the limitations in Table III.

TABLE III

POUR HEIGHT AND TYPE OF GROUT FOR VARIOUS GROUT SPACE DIMENSIONS

Maximum Grout Pour Height (feet) (4)	Grout Type	Grouting Procedure	Minimum Dimensions of the Total Clear Areas Within Grout Spaces and Cells (in.) (1,2) Multiwythe Masonry (3)	Hollow-unit Masonry
1	Fine	Low Lift	3/4	1-1/2 x 2
5	Fine	Low Lift	2	2 x 3
8	Fine	High Lift	2	2 x 3
12	Fine	High Lift	2-1/2	2-1/2 x 3
24	Fine	High Lift	3	3 x 3
1	Coarse	Low Lift	1-1/2	1-1/2 x 3
5	Coarse	Low Lift	2	2-1/2 x 3
8	Coarse	High Lift	2	3 x 3
12	Coarse	High Lift	2-1/2	3 x 3
24	Coarse	High Lift	3	3 x 4

Notes:

(1) The actual grout space or cell dimension shall be larger than the sum of the following items:

a) The required minimum dimensions of total clear areas given in the table above;

b) The width of any mortar projections within the space;

c) The horizontal projections of the diameters of the horizontal reinforcing bars within a cross section of the grout space or cell.

(2) The minimum dimensions of the total clear areas shall be made up of one or more open areas, with at least one area being 3/4 inch or greater in width.

(3) For grouting spaces between masonry wythes.

(4) Where only cells of hollow masonry units containing reinforcement are grouted, the maximum height of the pour shall not exceed the distance between horizontal bond beams.

3.10 BOND BEAMS

Bond beams shall be filled with grout and reinforced as indicated on the drawings. Grout barriers shall be installed under bond beam units to retain the grout as required. Reinforcement shall be continuous, including around corners, except through control joints or expansion joints, unless otherwise indicated on the drawings. Where splices are required for continuity, reinforcement shall be lapped 48 bar diameters. A minimum clearance of 1/2 inch shall be maintained between reinforcement and interior faces of units.

3.11 LINTELS

3.11.1 Masonry Lintels

Construct masonry lintels with lintel units filled solid with grout in all

courses and reinforced with a minimum of two No. 4 bars in the bottom course unless otherwise indicated on the drawings. Lintel reinforcement shall extend beyond each side of masonry opening 40 bar diameters or 24 inches, whichever is greater. Reinforcing bars shall be supported in place prior to grouting and shall be located 1/2 inch above the bottom inside surface of the lintel unit.

3.11.2 Steel Lintels

Construct steel lintels as shown on the drawings. Lintels shall be set in a full bed of mortar with faces plumb and true. Steel and precast lintels shall have a minimum bearing length of 8 inches unless otherwise indicated on the drawings.

3.12 SILLS AND COPINGS

Sills and copings shall be set in a full bed of mortar with faces plumb and true.

3.13 INSULATION

Anchored veneer walls shall be insulated, where shown, by installing board-type insulation on the cavity side of the inner wythe. Board type insulation shall be applied directly to the masonry or thru-wall flashing with adhesive. Insulation shall be neatly fitted between obstructions without impaling of insulation on ties or anchors. The insulation shall be applied in parallel courses with vertical joints breaking midway over the course below and shall be applied in moderate contact with adjoining units without forcing, and shall be cut to fit neatly against adjoining surfaces.

3.14 POINTING AND CLEANING

After mortar joints have attained their initial set, but prior to hardening, completely remove mortar and grout daubs or splashings from masonry-unit surfaces that will be exposed or painted. Before completion of the work, defects in joints of masonry to be exposed or painted shall be raked out as necessary, filled with mortar, and tooled to match existing joints. Immediately after grout work is completed, scum and stains which have percolated through the masonry work shall be removed using a high pressure stream of water and a stiff bristled brush. Masonry surfaces shall not be cleaned, other than removing excess surface mortar, until mortar in joints has hardened. Masonry surfaces shall be left clean, free of mortar daubs, dirt, stain, and discoloration, including scum from cleaning operations, and with tight mortar joints throughout. Metal tools and metal brushes shall not be used for cleaning.

3.14.1 Dry-Brushing

a. Exposed concrete masonry unit

b. Exposed concrete brick surfaces

c. shall be dry-brushed at the end of each day's work and after any required pointing, using stiff-fiber bristled brushes.

3.14.2 Clay or Shale Brick Surfaces

Clean exposed clay or shale brick masonry surfaces as necessary to obtain

surfaces free of stain, dirt, mortar and grout daubs, efflorescence, and discoloration or scum from cleaning operations. After cleaning, examine the sample panel of similar material for discoloration or stain as a result of cleaning. If the sample panel is discolored or stained, change the method of cleaning to ensure that the masonry surfaces in the structure will not be adversely affected. The exposed masonry surfaces shall be water-soaked and then cleaned with a solution proportioned 1/2 cup trisodium phosphate and 1/2 cup laundry detergent to one gallon of water or cleaned with a proprietary masonry cleaning agent specifically recommended for the color and texture by the clay products manufacturer. The solution shall be applied with stiff fiber brushes, followed immediately by thorough rinsing with clean water. Proprietary cleaning agents shall be used in conformance with the cleaning product manufacturer's printed recommendations. Efflorescence shall be removed in conformance with the brick manufacturer's recommendations.

3.15 PROTECTION

Protect facing materials against staining. Cover top of walls with nonstaining waterproof covering or membrane when work is not in progress. Covering of the top of the unfinished walls shall continue until the wall is waterproofed with a complete roof or parapet system. Covering shall extend a minimum of 2 feet down on each side of the wall and shall be held securely in place. Before starting or resuming, top surface of masonry in place shall be cleaned of loose mortar and foreign material.

3.16 TEST REPORTS

3.16.1 Field Testing of Mortar

Take at least three specimens of mortar each day. Spread a layer of mortar 1/2 to 5/8 inch thick on the masonry units and allowed to stand for one minute. Prepare and test the specimens for compressive strength in accordance with ASTM C 780. Submit test results.

3.16.2 Field Testing of Grout

Field sampling and testing of grout shall be in accordance with the applicable provisions of ASTM C 1019. A minimum of three specimens of grout per day shall be sampled and tested. Each specimen shall have a minimum ultimate compressive strength of 2000 psi at 28 days. Submit test results.

-- End of Section --

SECTION 05 12 00

STRUCTURAL STEEL
05/14

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC 325	(2011) Steel Construction Manual
AISC 326	(2009) Detailing for Steel Construction
AISC 341	(2010) Seismic Provisions for Structural Steel Buildings
AISC 360	(2010) Specification for Structural Steel Buildings
AISC DESIGN GUIDE 10	(1997) Erection Bracing of Low-Rise Structural Steel Buildings

AMERICAN WELDING SOCIETY (AWS)

AWS A2.4	(2012) Standard Symbols for Welding, Brazing and Nondestructive Examination
AWS D1.1/D1.1M	(2010; Errata 2011) Structural Welding Code - Steel

ASTM INTERNATIONAL (ASTM)

ASTM A123/A123M	(2013) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A307	(2014) Standard Specification for Carbon Steel Bolts and Studs, 60 000 PSI Tensile Strength
ASTM A325	(2014) Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
ASTM A36/A36M	(2012) Standard Specification for Carbon Structural Steel
ASTM A490	(2012) Standard Specification for Structural Bolts, Alloy Steel, Heat Treated, 150 ksi Minimum Tensile Strength
ASTM A500/A500M	(2013) Standard Specification for

	Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
ASTM A53/A53M	(2012) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A563	(2007a; R2014) Standard Specification for Carbon and Alloy Steel Nuts
ASTM A563M	(2007; R 2013) Standard Specification for Carbon and Alloy Steel Nuts (Metric)
ASTM A780/A780M	(2009) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
ASTM A992/A992M	(2011) Standard Specification for Structural Steel Shapes
ASTM C1107/C1107M	(2014) Standard Specification for Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
ASTM C827/C827M	(2010) Change in Height at Early Ages of Cylindrical Specimens from Cementitious Mixtures
ASTM F1554	(2007a; E 2011) Standard Specification for Anchor Bolts, Steel, 36, 55, and 105-ksi Yield Strength
ASTM F2329	(2013) Zinc Coating, Hot-Dip, Requirements for Application to Carbon and Alloy Steel Bolts, Screws, Washers, Nuts, and Special Threaded Fasteners
ASTM F436	(2011) Hardened Steel Washers
ASTM F844	(2007a; R 2013) Washers, Steel, Plain (Flat), Unhardened for General Use

SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC PA 1	(2000; E 2004) Shop, Field, and Maintenance Painting of Steel
SSPC Paint 20	(2002; E 2004) Zinc-Rich Primers (Type I, Inorganic, and Type II, Organic)
SSPC Paint 29	(2002; E 2004) Zinc Dust Sacrificial Primer, Performance-Based
SSPC SP 3	(1982; E 2004) Power Tool Cleaning
SSPC SP 6/NACE No.3	(2007) Commercial Blast Cleaning

U.S. DEPARTMENT OF DEFENSE (DOD)

UFC 3-301-01 (2013) Structural Engineering

UFC 3-310-04 (2013) Seismic Design for Buildings

1.2 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

SD-02 Shop Drawings

Fabrication drawings including description of connections;

SD-03 Product Data

Shop primer

Welding electrodes and rods

Non-Shrink Grout

SD-06 Test Reports

Bolts, nuts, and washers

SD-07 Certificates

Steel

Bolts, nuts, and washers

Galvanizing

AISC Fabrication Plant Quality Certification

AISC Erector Quality Certification

Welding procedures and qualifications

Welding electrodes and rods

1.3 AISC QUALITY CERTIFICATION

Work must be fabricated in an AISC Certified Fabrication Plant, Category Std. Submit AISC fabrication plant quality certification.

Work must be erected by an AISC Certified Erector, Category ASCE. Submit AISC erector quality certification.

1.4 QUALITY ASSURANCE

1.4.1 Preconstruction Submittals

1.4.2 Fabrication Drawing Requirements

Submit fabrication drawings for approval prior to fabrication. Prepare in accordance with AISC 326 and AISC 325. Fabrication drawings must not be reproductions of contract drawings. Include complete information for the fabrication and erection of the structure's components, including the location, type, and size of bolts, welds, member sizes and lengths, connection details, blocks, copes, and cuts. Use AWS A2.4 standard welding symbols. Any deviations from the details shown on the contract drawings must be clearly highlighted on the fabrication drawings. Explain the reasons for any deviations from the contract drawings.

1.4.3 Certifications

1.4.3.1 Welding Procedures and Qualifications

Prior to welding, submit certification for each welder stating the type of welding and positions qualified for, the code and procedure qualified under, date qualified, and the firm and individual certifying the qualification tests.

Conform to all requirements specified in AWS D1.1/D1.1M.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

Provide the structural steel system, including shop primer, complete and ready for use. Structural steel systems including design, materials, installation, workmanship, fabrication, assembly, erection, inspection, quality control, and testing must be provided in accordance with AISC 360, AISC 341, UFC 3-301-01 and UFC 3-310-04 except as modified in this contract.

2.2 STEEL

2.2.1 Structural Steel

Wide flange and WT shapes, ASTM A992/A992M. Angles, Channels and Plates, ASTM A36/A36M.

2.2.2 Structural Steel Tubing

ASTM A500/A500M, Grade C.

2.2.3 Steel Pipe

ASTM A53/A53M, Type E or S, Grade B, weight class STD (Standard).

2.3 BOLTS, NUTS, AND WASHERS

Submit the certified manufacturer's mill reports which clearly show the applicable ASTM mechanical and chemical requirements together with the actual test results for the supplied fasteners.

2.3.1 Common Grade Bolts

2.3.1.1 Bolts

ASTM A307, Grade A. The bolt heads and the nuts of the supplied fasteners must be marked with the manufacturer's identification mark, the strength grade and type specified by ASTM specifications.

2.3.1.2 Nuts

ASTM A563M, Grade A, heavy hex style.

2.3.1.3 Washers

ASTM F844.

2.3.2 High-Strength Bolts

2.3.2.1 Bolts

ASTM A325, Type 1 ASTM A490, Type 1 or 2.

2.3.2.2 Nuts

ASTM A563, Grade and Style as specified in the applicable ASTM bolt standard.

2.3.2.3 Washers

ASTM F436, plain carbon steel.

2.3.3 Foundation Anchorage

2.3.3.1 Anchor Rods

ASTM F1554 Gr 36 55, Class 1A.

2.3.3.2 Anchor Nuts

ASTM A563, Grade A, hex style.

2.3.3.3 Anchor Washers

ASTM F844.

2.3.3.4 Anchor Plate Washers

ASTM A36/A36M

2.4 STRUCTURAL STEEL ACCESSORIES

2.4.1 Welding Electrodes and Rods

AWS D1.1/D1.1M.

2.4.2 Non-Shrink Grout

ASTM C1107/C1107M, with no ASTM C827/C827M shrinkage.

2.5 GALVANIZING

ASTM F2329 for threaded parts or ASTM A123/A123M for structural steel members, as applicable, unless specified otherwise galvanize after fabrication where practicable.

2.6 FABRICATION

Fabrication must be in accordance with the applicable provisions of AISC 325. Fabrication and assembly must be done in the shop to the greatest extent possible. Punch, subpunch and ream, or drill bolt holes perpendicular to the surface of the member.

Shop splices of members between field splices will be permitted only where indicated on the Contract Drawings. Splices not indicated require the approval of the Contracting Officer.

2.6.1 Markings

Prior to erection, members must be identified by a painted erection mark. Connecting parts assembled in the shop for reaming holes in field connections must be match marked with scratch and notch marks. Do not locate erection markings on areas to be welded. Do not locate match markings in areas that will decrease member strength or cause stress concentrations.

2.6.2 Shop Primer

SSPC Paint 20 or SSPC Paint 29, (zinc rich primer). Shop prime structural steel, except as modified herein, in accordance with SSPC PA 1. Do not prime steel surfaces embedded in concrete, galvanized surfaces, surfaces to receive sprayed-on fireproofing, or surfaces within 0.5 inch of the toe of the welds prior to welding (except surfaces on which metal decking is to be welded). If flash rusting occurs, re-clean the surface prior to application of primer. Apply primer to a minimum dry film thickness of 2.0 mil.

Prior to assembly, prime surfaces which will be concealed or inaccessible after assembly. Do not apply primer in foggy or rainy weather; when the ambient temperature is below 45 degrees F or over 95 degrees F; or when the primer may be exposed to temperatures below 40 degrees F within 48 hours after application, unless approved otherwise by the Contracting Officer. Repair damaged primed surfaces with an additional coat of primer.

2.6.2.1 Cleaning

SSPC SP 6/NACE No.3, except steel exposed in spaces above ceilings, attic spaces, furred spaces, and chases that will be hidden to view in finished construction may be cleaned to SSPC SP 3 when recommended by the shop primer manufacturer. Maintain steel surfaces free from rust, dirt, oil, grease, and other contaminants through final assembly.

2.7 DRAINAGE HOLES

Adequate drainage holes must be drilled to eliminate water traps. Hole diameter must be 1/2 inch and location must be indicated on the detail drawings. Hole size and location must not affect the structural integrity.

PART 3 EXECUTION

3.1 ERECTION

a. Erection of structural steel, except as indicated in item b. below, must be in accordance with the applicable provisions of AISC 325.

b. For low-rise structural steel buildings (60 feet tall or less and a maximum of 2 stories), the structure must be erected in accordance with AISC DESIGN GUIDE 10.

After final positioning of steel members, provide full bearing under base plates and bearing plates using nonshrink grout. Place nonshrink grout in accordance with the manufacturer's instructions.

3.1.1 STORAGE

Material must be stored out of contact with the ground in such manner and location as will minimize deterioration.

3.2 CONNECTIONS

Except as modified in this section, connections not detailed must be designed in accordance with AISC 360. Build connections into existing work. Do not tighten anchor bolts set in concrete with impact torque wrenches. Holes must not be cut or enlarged by burning. Bolts, nuts, and washers must be clean of dirt and rust, and lubricated immediately prior to installation.

3.2.1 Common Grade Bolts

ASTM A307 bolts must be tightened to a "snug tight" fit. "Snug tight" is the tightness that exists when plies in a joint are in firm contact. If firm contact of joint plies cannot be obtained with a few impacts of an impact wrench, or the full effort of a man using a spud wrench, contact the Contracting Officer for further instructions.

3.2.2 High-Strength Bolts

Provide direct tension indicator washers in all ASTM A325 and ASTM A490 bolted connections. Bolts must be installed in connection holes and initially brought to a snug tight fit. After the initial tightening procedure, bolts must then be fully tensioned, progressing from the most rigid part of a connection to the free edges.

3.3 GAS CUTTING

Use of gas-cutting torch in the field for correcting fabrication errors will not be permitted on any major member in the structural framing. Use of a gas cutting torch will be permitted on minor members not under stress only after approval has been obtained from the Contracting Officer.

3.4 WELDING

Welding must be in accordance with AWS D1.1/D1.1M. Provide AWS D1.1/D1.1M qualified welders, welding operators, and tackers.

Develop and submit the Welding Procedure Specifications (WPS) for all welding, including welding done using prequalified procedures.

Prequalified procedures may be submitted for information only; however, procedures that are not prequalified must be submitted for approval.

3.4.1 Removal of Temporary Welds, Run-Off Plates, and Backing Strips

Removal is not required.

3.5 SHOP PRIMER REPAIR

Repair shop primer in accordance with the paint manufacturer's recommendation for surfaces damaged by handling, transporting, cutting, welding, or bolting.

3.5.1 Field Priming

Steel exposed to the weather, or located in building areas without HVAC for control of relative humidity must be field primed. After erection, the field bolt heads and nuts, field welds, and any abrasions in the shop coat must be cleaned and primed with paint of the same quality as that used for the shop coat.

3.6 GALVANIZING REPAIR

Repair damage to galvanized coatings using ASTM A780/A780M zinc rich paint for galvanizing damaged by handling, transporting, cutting, welding, or bolting. Do not heat surfaces to which repair paint has been applied.

3.7 FIELD QUALITY CONTROL

Perform field tests, and provide labor, equipment, and incidentals required for testing. The Contracting Officer must be notified in writing of defective welds, bolts, nuts, and washers within 7 working days of the date of the inspection.

3.7.1 Welds

3.7.1.1 Visual Inspection

AWS D1.1/D1.1M. Furnish the services of AWS-certified welding inspectors for fabrication and erection inspection and testing and verification inspections.

Inspect proper preparation, size, gaging location, and acceptability of welds; identification marking; operation and current characteristics of welding sets in use.

3.7.2 High-Strength Bolts

3.7.2.1 Inspection

Inspection procedures must be in accordance with AISC 360. Confirm and report to the Contracting Officer that the materials meet the project specification and that they are properly stored. Confirm that the faying surfaces have been properly prepared before the connections are assembled. Observe the specified job site testing and calibration, and confirm that the procedure to be used provides the required tension. Monitor the work to ensure the testing procedures are routinely followed on joints that are specified to be fully tensioned.

-- End of Section --

SECTION 05 21 19

OPEN WEB STEEL JOIST FRAMING
07/07

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN WELDING SOCIETY (AWS)

AWS B2.1/B2.1M	(2014) Specification for Welding Procedure and Performance Qualification
AWS D1.1/D1.1M	(2010; Errata 2011) Structural Welding Code - Steel

SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC Paint 15	(1999; E 2004) Steel Joist Shop Primer

STEEL JOIST INSTITUTE (SJI)

SJI LOAD TABLES	(2005; Errata 1 2006; Errata 2 2007; Errata 3 2007) 42nd Edition Catalog of Standard Specifications Load Tables and Weight Tables for Steel Joists and Joist Girders
SJI MANUAL	(2009) 80 Years of Open Web Steel Joist Construction
SJI TD 10	(2003) Technical Digest No. 10 - Design of Fire Resistive Assemblies with Steel Joists
SJI TD 8	(2008) Technical Digest No. 8 - Welding Of Open-Web Steel Joists And Joist Girders; 2nd Edition
SJI TD 9	(2008) Technical Digest No. 9 - Handling and Erection of Steel Joists and Joist Girders; 3rd Edition

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910.1200	Hazard Communication
29 CFR 1926	Safety and Health Regulations for Construction
29 CFR 1926.757	Steel Erection; Open Web Steel Joists

1.2 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Welder qualification

Material Safety Data Sheet (MSDS) per OSHA 29 CFR 1910.1200

SD-02 Shop Drawings

Steel joist framing

SD-06 Test Reports

Erection inspection

Welding inspections

SD-07 Certificates

Accessories

Certification of Compliance

1.3 REGULATORY REQUIREMENT

All joist girder framing must conform to 29 CFR 1926.757. Secure all joist bridging and anchoring in place prior to the application of any construction loads. Distribute temporary loads so that joist capacity is not exceeded. Do not apply loads to bridging.

1.4 DELIVERY AND STORAGE

Handle, transport, and store joists and joist girders in a manner to prevent damage affecting their structural integrity. Store all items off the ground in a well drained location protected from the weather and easily accessible for inspection and handling.

1.5 QUALITY ASSURANCE

All work must comply with the requirements set forth in 29 CFR 1926.

1.5.1 Drawing Requirements

Submit steel joist framing drawings. Show joist type and size, layout in plan, and erection details including methods of anchoring, framing at openings, type and spacing of bridging, requirements for field welding, and details of accessories as applicable.

1.5.2 Certification of Compliance

Prior to construction commencement, submit Material Safety Data Sheet per 29 CFR 1910.1200 for steel joists , and certification for welder qualification, compliance with AWS B2.1/B2.1M, welding operation, and tacker, stating the type of welding and positions qualified for, the code and procedure qualified under, date qualified, and the firm and individual

certifying the qualification tests.

Submit certification of compliance for the following:
SJI MANUAL
SJI TD 8
SJI TD 9
SJI TD 10
29 CFR 1926
29 CFR 1926.757

PART 2 PRODUCTS

2.1 JOISTS, JOIST GIRDERS, AND ACCESSORIES

Provide design data from SJI LOAD TABLES for the joist series indicated.

2.2 PAINTING

2.2.1 Shop Painting

Clean and prime joists in accordance with SSPC Paint 15.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Handling and Erection

Conform to SJI LOAD TABLES for the joist series indicated.

3.1.2 Welding

All welding must conform to AWS B2.1/B2.1M and AWS D1.1/D1.1M.

3.2 PAINTING

3.2.1 Touch-Up Painting

After erection of joists and joist girders, touch-up connections and areas of abraded shop coat with paint of the same type used for the shop coat.

3.2.2 Field Painting

Paint joists and joist girders requiring a finish coat in conformance with the requirements of Section 09 90 00 PAINTING AND COATING.

3.3 VISUAL INSPECTIONS

3.3.1 Erection Inspection

AWS D1.1/D1.1M, Section 6. Perform erection inspection and field welding inspections with AWS certified welding inspectors. Welding inspectors must visually inspect and mark welds.

-- End of Section --

SECTION 05 30 00

STEEL DECKS
11/11

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN IRON AND STEEL INSTITUTE (AISI)

AISI D100	(1991; R 2008) Cold-Formed Steel Design Manual
AISI SG03-3	(2002; Suppl 2001-2004; R 2008) Cold-Formed Steel Design Manual Set

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M	(2010; Errata 2011) Structural Welding Code - Steel
AWS D1.3/D1.3M	(2008; Errata 2008) Structural Welding Code - Sheet Steel

ASTM INTERNATIONAL (ASTM)

ASTM A123/A123M	(2013) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A36/A36M	(2012) Standard Specification for Carbon Structural Steel
ASTM A653/A653M	(2013) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A780/A780M	(2009) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
ASTM A792/A792M	(2010) Standard Specification for Steel Sheet, 55% Aluminum-Zinc Alloy-Coated by the Hot-Dip Process
ASTM D1056	(2014) Standard Specification for Flexible Cellular Materials - Sponge or Expanded Rubber
ASTM D1149	(2007; R 2012) Standard Test Method for Rubber Deterioration - Surface Ozone Cracking in a Chamber

ASTM D746	(2013) Standard Test Method for Brittleness Temperature of Plastics and Elastomers by Impact
ASTM E84	(2014) Standard Test Method for Surface Burning Characteristics of Building Materials

FM GLOBAL (FM)

FM APP GUIDE	(updated on-line) Approval Guide http://www.approvalguide.com/
FM DS 1-28	(2002) Design Wind Loads

STEEL DECK INSTITUTE (SDI)

SDI 31	(2007) Design Manual for Composite Decks, Form Decks, and Roof Decks
SDI DDMO3	(2004; Errata 2006; Add 2006) Diaphragm Design Manual; 3rd Edition
SDI DDP	(1987; R 2000) Deck Damage and Penetrations
SDI MOC2	(2006) Manual of Construction with Steel Deck

U.S. DEPARTMENT OF DEFENSE (DOD)

UFC 3-301-01	(2013) Structural Engineering

UNDERWRITERS LABORATORIES (UL)

UL 209	(2011) Cellular Metal Floor Raceways and Fittings
UL 580	(2006; Reprint Oct 2013) Tests for Uplift Resistance of Roof Assemblies
UL Bld Mat Dir	(2012) Building Materials Directory

1.2 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Fabrication Drawings

Metal Closure Strips

SD-03 Product Data

Accessories

Deck Units

Galvanizing Repair Paint

Joint Sealant Material

Mechanical Fasteners

Powder-Actuated Tool Operator

Welding Equipment

Welding Rods and Accessories

Flexible Closure StripsSD-05 Design Data

Deck Units

Submit manufacturer's design calculations, or applicable published literature for the structural properties of the proposed deck units.

SD-07 Certificates

Fire Safety

Wind Storm Resistance

1.3 QUALITY ASSURANCE

1.3.1 Deck Units

Furnish deck units and accessory products from a manufacturer regularly engaged in manufacture of steel decking. Provide manufacturer's certificates attesting that the decking material meets the specified requirements.

1.3.2 Certification of Powder-Actuated Tool Operator

Manufacturer's certificate attesting that the operators are authorized to use the low velocity powder-actuated tool.

1.3.3 Qualifications for Welding Work

Submit manufacturer's catalog data for Welding Equipment and Welding Rods and Accessories.

1.3.4 Regulatory Requirements

1.3.4.1 Fire Safety

Test roof deck as a part of a roof deck construction assembly of the type used for this project, listing as fire classified in the UL Bld Mat Dir, or listing as Class I construction in the FM APP GUIDE, and so labeled.

1.3.4.2 Wind Storm Resistance

Provide roof construction assembly capable of withstanding an uplift pressure of 60 pounds per square foot when tested in accordance with the uplift pressure test described in the FM DS 1-28 or as described in UL 580

and in general compliance with UFC 3-301-01.

1.3.5 Fabrication Drawings

Show type and location of units, location and sequence of connections, bearing on supports, methods of anchoring, attachment of accessories, adjusting plate details, size and location of holes to be cut and reinforcement to be provided, the manufacturer's erection instructions and other pertinent details.

1.4 DELIVERY, STORAGE, AND HANDLING

Deliver deck units to the site in a dry and undamaged condition. Store and handle steel deck in a manner to protect it from corrosion, deformation, and other types of damage. Do not use decking for storage or as working platform until units have been fastened into position. Exercise care not to damage material or overload decking during construction. The maximum uniform distributed storage load must not exceed the design live load. Stack decking on platforms or pallets and cover with weathertight ventilated covering. Elevate one end during storage to provide drainage. Maintain deck finish at all times to prevent formation of rust. Repair deck finish using touch-up paint. Replace damaged material.

1.5 DESIGN REQUIREMENTS FOR ROOF DECKS

1.5.1 Properties of Sections

Properties of metal roof deck sections must comply with engineering design width as limited by the provisions of AISI D100.

1.5.2 Allowable Loads

Indicate total uniform dead and live load for detailing purposes.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Steel Sheet

Flat rolled carbon steel sheets of structural quality, thickness not less than indicated inch before coating, meeting the requirements of AISI SG03-3, except as modified herein.

2.1.2 Steel Coating

ASTM A653/A653M designation G90 galvanized, or ASTM A792/A792M designation AZ55, aluminum-zinc alloy. Apply coating to both sides of sheet. Conform to UL 209 for coating on decking provided as wire raceways.

2.1.3 Mixes

2.1.3.1 Galvanizing Repair Paint for Floor Decks

Provide a high-zinc-dust content paint for regalvanizing welds in galvanized steel conforming to ASTM A780/A780M.

2.1.4 Galvanized Steel Angles for Roof Decks

Provide hot-rolled carbon steel angles conforming to ASTM A36/A36M, merchant quality, Grade Designation SAE/AISI 1023 or SAE/AISI 1025, and hot-dip galvanized in accordance with ASTM A123/A123M.

2.1.5 Joint Sealant Material for Roof Decks

Provide a nonskinning, gun-grade, bulk compound material as recommended by the manufacturer.

2.1.6 Galvanizing Repair Paint for Roof Decks

Provide a high zinc-dust content paint for regalvanizing welds in galvanized steel and shall conform to ASTM A780/A780M.

2.1.7 Flexible Closure Strips for Roof Decks

Provide strips made of elastomeric material specified and premolded to the configuration required to provide tight-fitting closures at open ends and sides of steel roof decking.

Provide a vulcanized, closed-cell, expanded chloroprene elastomer having approximately 3.5 psi compressive-deflection at 25 percent deflection (limits), conforming to ASTM D1056, Grade No. SCE 41, with the following additional properties:

Brittleness temperature of minus 40 degrees F when tested in accordance with ASTM D746.

Flammability resistance with a flame spread rating of less than 25 when tested in accordance with ASTM E84.

Resistance to ozone must be "no cracks" after exposure of a sample kept under a surface tensile strain of 25 percent to an ozone concentration of 100 parts per million of air by volume in air for 100 hours at 104 degrees F and tested in accordance with ASTM D1149.

Provide a elastomeric type adhesive with a chloroprene base as recommended by the manufacturer of the flexible closure strips.

2.2 ACCESSORIES

Provide accessories of same material as deck, unless specified otherwise. Provide manufacturer's standard type accessories, as specified.

2.2.1 Adjusting Plates

Provide adjusting plates, or segments of deck units, of same thickness and configuration as deck units in locations too narrow to accommodate full size units. Provide factory cut plates of predetermined size where possible.

2.2.2 End Closures

Fabricated of sheet metal by the deck manufacturer. Provide end closures minimum 0.028 inch thick to close open ends at end walls, eaves, and openings through deck.

2.2.3 Partition Closures

Provide closures for closing voids above interior walls and partitions that are perpendicular to the direction of the configurations. Provide rubber, plastic, or sheet steel closures above typical partitions. Provide sheet steel closures above fire-resistant interior walls and partitions located on both sides of wall or partition.

2.2.4 Sheet Metal Collar

Where deck is cut for passage of pipes, ducts, columns, etc., and deck is to remain exposed, provide a neatly cut sheet metal collar to cover edges of deck. Do not cut deck until after installation of supplemental supports.

2.2.5 Cover Plates

Sheet metal to close panel edge and end conditions, and where panels change direction or butt. Polyethylene-coated, self-adhesive, 2 inch wide joint tape may be provided in lieu of cover plates on flat-surfaced decking butt joints.

2.2.6 Hanger

Provide clips or loops for utility systems and suspended ceilings of one or more of the following types:

a. Lip tabs or integral tabs where noncellular decking or flat plate of cellular section is 0.0474 inch thick or more, and a structural concrete fill is used over deck.

b. Slots or holes punched in decking for installation of pigtails.

c. Tabs driven from top side of decking and arranged so as not to pierce electrical cells.

d. Decking manufacturer's standard as approved by the Contracting Officer.

2.2.7 Mechanical Fasteners

Provide mechanical fasteners, such as powder actuated or pneumatically driven fasteners, for anchoring the deck to structural supports and adjoining units that are designed to meet the loads indicated. Provide positive locking-type fasteners listed by the Steel Deck Institute and ICC-ES, as approved by the Contracting Officer.

2.2.8 Miscellaneous Accessories

Furnish the manufacturer's standard accessories to complete the deck installation. Furnish metal accessories of the same material as the deck and with the minimum design thickness as follows: saddles, 0.0474 inch welding washers, 0.0598 inch cant strip, 0.0295 inch other metal accessories, 0.0358 inch unless otherwise indicated. Accessories must include but not be limited to saddles, welding washers, fasteners, cant strips, butt cover plates, underlapping sleeves, and ridge and valley plates.

2.3 FABRICATION

2.3.1 Deck Units

2.3.2 Roof Deck

Conform to ASTM A792/A792M for deck used in conjunction with insulation and built-up roofing. Fabricate roof deck units of the steel design thickness required by the design drawings and galvanized.

2.3.2.1 Metal Closure Strips for Roof Decks

Fabricate strips from the specified commercial-quality steel sheets not less than nominal 0.0359 inch thick before galvanizing. Provide strips from the configuration required to provide tight-fitting closures at open ends and sides of steel roof decking.PART 3 EXECUTION

3.1 EXAMINATION

Prior to installation of decking units and accessories, examine worksite to verify that as-built structure will permit installation of decking system without modification.

3.2 INSTALLATION

Install steel deck units in accordance with SDI 31SDI DDMO3 and approved shop drawings. Place units on structural supports, properly adjusted, leveled, and aligned at right angles to supports before permanently securing in place. Damaged deck and accessories including material which is permanently stained or contaminated, deformed, or with burned holes shall not be installed. Extend deck units over three or more supports unless absolutely impractical. Report inaccuracies in alignment or leveling to the Contracting Officer and make necessary corrections before permanently anchoring deck units. Locate deck ends over supports only. Do not use unanchored deck units as a work or storage platform. Permanently anchor units placed by the end of each working day. Do not support suspended ceilings, light fixtures, ducts, utilities, or other loads by steel deck unless indicated. Distribute loads by appropriate means to prevent damage. Mesh decking panels accurately and place in accordance with UL 209.

3.2.1 Attachment

Immediately after placement and alignment, and after correcting inaccuracies, permanently fasten steel deck units to structural supports and to adjacent deck units by welding with normal 5/8 inch diameter puddle welds as indicated on the design drawings and in accordance with manufacturer's recommended procedure and SDI 31. Clamp or weight deck units to provide firm contact between deck units and structural supports while performing welding or fastening. Attachment of adjacent deck units by button-punching is prohibited.

3.2.1.1 Welding

Perform welding in accordance with AWS D1.3/D1.3M using methods and electrodes recommended by the manufacturers of the base metal alloys being used. Ensure only operators previously qualified by tests prescribed in AWS D1.1/D1.1M and AWS D1.3/D1.3M make welds. Immediately recertify, or replace qualified welders, that are producing unsatisfactory welding.

Reference design drawings for location, size, and spacing of fastening. Do not use welding washers at the connections of the deck to supports. Do not use welding washers at sidelaps. Holes and similar defects will not be acceptable. Butted deck ends. Attach all partial or segments of deck units to structural supports in accordance with Section 2.5 of SDI DDMO3.

3.2.2 Openings

Cut or drill all holes and openings required and be coordinated with the drawings, specifications, and other trades. Frame and reinforce openings through the deck in conformance with SDI DDP. Reinforce holes and openings 6 to 12 inch across by 0.0474 inch thick steel sheet at least 12 inch wider and longer than the opening and be fastened to the steel deck at each corner of the sheet and at a maximum of 6 inch on center. Reinforce holes and openings larger than 12 inch by steel channels or angles installed perpendicular to the steel joists and supported by the adjacent steel joists. Install steel channels or angles perpendicular to the deck ribs and fasten to the channels or angles perpendicular to the steel joists.

3.2.3 Deck Damage

SDI MOC2, for repair of deck damage.

3.2.4 Accessory Installation

3.2.4.1 Adjusting Plates

Provide in locations too narrow to accommodate full-size deck units and install as shown on shop drawings.

3.2.4.2 End Closures

Provide end closure to close open ends of cells at columns, walls, and openings in deck.

3.2.4.3 Closures Above Partitions

Provide for closing voids between cells over partitions that are perpendicular to direction of cells. Provide a one-piece closure strip for partitions 4 inch nominal or less in thickness and two-piece closure strips for wider partitions. Provide sheet metal closures above fire-rated partitions at both sides of partition with space between filled with fiberglass insulation. Provide flexible rubber closures above acoustic-rated partitions at both sides of partition with space between filled with blanket insulation.

3.2.4.4 Cover Plates

Provide metal cover plates, or joint tape, at joints between cellular decking sheets to be used as electrical raceways.

3.2.4.5 Access Hole Covers

Provide access whole covers to seal holes cut in decking to facilitate welding of the deck to structural supports.

3.2.4.6 Hangers

Provide as indicated to support utility system and suspended ceilings.

Space devices as indicated so as to provide one device per 6.25 square feet.

3.3 CANT STRIPS FOR ROOF DECKS

Provide strips to be fusion welded to surface of roof decking, secured to wood nailers by galvanized screws or to steel framing by galvanized self-tapping screws or welds. Do not exceed spacing of welds and fasteners of 12 inch. Lap end joints a minimum 3 inch and secure with galvanized sheet metal screws spaced a maximum 4 inch on center.

3.4 RIDGE AND VALLEY PLATES FOR ROOF DECKS

Provide plates to be fusion welded to top surface of roof decking. Lap end joints a minimum 3 inch. For valley plates, provide endlaps to be in the direction of water flow.

3.5 CLOSURE STRIPS FOR ROOF DECKS

Provide closure strips at open, uncovered ends and edges of the roof decking and in voids between roof decking and top of walls and partitions where indicated. Install closure strips in position in a manner to provide a weathertight installation.

3.6 ROOF INSULATION SUPPORT FOR ROOF DECKS

Provide metal closure strips for support of roof insulation where rib openings in top surface of metal roof decking occur adjacent to edges and openings. Weld metal closure strips in position.

3.7 CLEANING AND PROTECTION FOR ROOF DECKS

Upon completion of the deck, sweep surfaces clean and prepare for installation of the roofing.

-- End of Section --

SECTION 05 50 13

MISCELLANEOUS METAL FABRICATIONS
05/10

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ALUMINUM ASSOCIATION (AA)

AA 46	(1978) Standards for Anodized Architectural Aluminum
AA DAF-45	(2003; Reaffirmed 2009) Designation System for Aluminum Finishes

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC 303	(2005) Code of Standard Practice for Steel Buildings and Bridges

AMERICAN SOCIETY OF SAFETY ENGINEERS (ASSE/SAFE)

ASSE/SAFE A10.3	(2006) Operations - Safety Requirements for Powder Actuated Fastening Systems

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M	(2010; Errata 2011) Structural Welding Code - Steel

ASME INTERNATIONAL (ASME)

ASME B18.2.1	(2012; Errata 2013) Square and Hex Bolts and Screws (Inch Series)
ASME B18.2.2	(2010) Nuts for General Applications: Machine Screw Nuts, Hex, Square, Hex Flange, and Coupling Nuts (Inch Series)
ASME B18.21.1	(2009) Washers: Helical Spring-Lock, Tooth Lock, and Plain Washers (Inch Series)
ASME B18.22.1	(1965; R 2008) Plain Washers
ASME B18.6.2	(1998; R 2005) Slotted Head Cap Screws, Square Head Set Screws, and Slotted Headless Set Screws: Inch Series
ASME B18.6.3	(2010) Machine Screws, Tapping Screws, and Machine Drive Screws (Inch Series)

ASTM INTERNATIONAL (ASTM)

ASTM A 123/A 123M	(2009) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A 153/A 153M	(2005) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A 307	(2007b) Standard Specification for Carbon Steel Bolts and Studs, 60 000 PSI Tensile Strength
ASTM A 36/A 36M	(2012) Standard Specification for Carbon Structural Steel
ASTM A 47/A 47M	(1999; R 2009) Standard Specification for Ferritic Malleable Iron Castings
ASTM A 500/A 500M	(2009) Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
ASTM A 53/A 53M	(2007) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A 653/A 653M	(2009a) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A 687	(1993) Standard Specification for High-Strength Nonheaded Steel Bolts and Studs
ASTM A 780/A 780M	(2009) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
ASTM A 924/A 924M	(2009a) Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
ASTM B 108/B 108M	(2008) Standard Specification for Aluminum-Alloy Permanent Mold Castings
ASTM B 209	(2010) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
ASTM B 221	(2008) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM B 26/B 26M	(2009) Standard Specification for Aluminum-Alloy Sand Castings

ASTM C 1513	(2004; E 2009; R 2009) Standard Specification for Steel Tapping Screws for Cold-Formed Steel Framing Connections
ASTM D 1187	(1997; R 2002e1) Asphalt-Base Emulsions for Use as Protective Coatings for Metal

MASTER PAINTERS INSTITUTE (MPI)

MPI 79	(Oct 2009) Alkyd Anti-Corrosive Metal Primer

SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC SP 3	(1982; E 2004) Power Tool Cleaning
SSPC SP 6/NACE No.3	(2007) Commercial Blast Cleaning

1.2 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Embedded angles, installation drawings
Submit fabrication drawings showing layout(s), connections to structural system, and anchoring details as specified in AISC 303.

Submit templates, erection and installation drawings indicating thickness, type, grade, class of metal, and dimensions. Show construction details, reinforcement, anchorage, and installation with relation to the building construction.

1.3 QUALIFICATION OF WELDERS

Qualify welders in accordance with AWS D1.1/D1.1M. Use procedures, materials, and equipment of the type required for the work.

1.4 DELIVERY, STORAGE, AND PROTECTION

Protect from corrosion, deformation, and other types of damage. Store items in an enclosed area free from contact with soil and weather. Remove and replace damaged items with new items.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Structural Carbon Steel

ASTM A 36/A 36M.

2.1.2 Structural Tubing

ASTM A 500/A 500M.

2.1.3 Steel Pipe

ASTM A 53/A 53M, Type E or S, Grade B.

2.1.4 Fittings for Steel Pipe

Standard malleable iron fittings ASTM A 47/A 47M.

2.1.5 Anchor Bolts

ASTM A 307. Where exposed, shall be of the same material, color, and finish as the metal to which applied.

2.1.5.1 Expansion Anchors and Adhesive Anchors

Provide sizes as shown on the Drawings.

2.1.5.2 Lag Screws and Bolts

ASME B18.2.1, type and grade best suited for the purpose.

2.1.5.3 Toggle Bolts

ASME B18.2.1.

2.1.5.4 Bolts, Nuts, Studs and Rivets

ASME B18.2.2 and ASTM A 687 or ASTM A 307.

2.1.5.5 Powder Actuated Fasteners

Follow safety provisions of ASSE/SAFE A10.3.

2.1.5.6 Screws

ASME B18.2.1, ASME B18.6.2, ASME B18.6.3 and ASTM C 1513.

2.1.5.7 Washers

Provide plain washers to conform to ASME B18.22.1. Provide beveled washers for American Standard beams and channels, square or rectangular, tapered in thickness, and smooth. Provide lock washers to conform to ASME B18.21.1.

2.1.6 Aluminum Alloy Products

Conform to ASTM B 209 for sheet plate, ASTM B 221 for extrusions and ASTM B 26/B 26M or ASTM B 108/B 108M for castings, as applicable. Provide aluminum extrusions at least 1/8 inch thick and aluminum plate or sheet at least 0.050 inch thick.

2.2 FABRICATION FINISHES

2.2.1 Galvanizing

Hot-dip galvanize items specified to be zinc-coated, after fabrication where practicable. Galvanizing: ASTM A 123/A 123M, ASTM A 153/A 153M, ASTM A 653/A 653M or ASTM A 924/A 924M, G90, as applicable.

2.2.2 Galvanize

Anchor bolts, steel lintels, grating fasteners, washers, and parts or devices necessary for proper installation, unless indicated otherwise.

2.2.3 Repair of Zinc-Coated Surfaces

Repair damaged surfaces with galvanizing repair method and paint conforming to ASTM A 780/A 780M or by application of stick or thick paste material specifically designed for repair of galvanizing, as approved by Contracting Officer. Clean areas to be repaired and remove slag from welds. Heat surfaces to which stick or paste material is applied, with a torch to a temperature sufficient to melt the metallics in stick or paste; spread molten material uniformly over surfaces to be coated and wipe off excess material.

2.2.4 Shop Cleaning and Painting

2.2.4.1 Surface Preparation

Blast clean surfaces in accordance with SSPC SP 6/NACE No.3. Surfaces that will be exposed in spaces above ceiling or in attic spaces, crawl spaces, furred spaces, and chases may be cleaned in accordance with SSPC SP 3 in lieu of being blast cleaned. Wash cleaned surfaces which become contaminated with rust, dirt, oil, grease, or other contaminants with solvents until thoroughly clean. Steel to be embedded in concrete shall be free of dirt and grease. Do not paint or galvanize bearing surfaces, including contact surfaces within slip critical joints, but coat with rust preventative applied in the shop.

2.2.4.2 Pretreatment, Priming and Painting

Apply pretreatment, primer, and paint in accordance with manufacturer's printed instructions. On surfaces concealed in the finished construction or not accessible for finish painting, apply an additional prime coat to a minimum dry film thickness of 1.0 mil. Tint additional prime coat with a small amount of tinting pigment.

2.2.5 Nonferrous Metal Surfaces

Protect by plating, anodic, or organic coatings.

2.2.6 Aluminum Surfaces

2.2.6.1 Surface Condition

Before finishes are applied, remove roll marks, scratches, rolled-in scratches, kinks, stains, pits, orange peel, die marks, structural streaks, and other defects which will affect uniform appearance of finished surfaces.

2.2.6.2 Aluminum Finishes

Unexposed sheet, plate and extrusions may have mill finish as fabricated. Sandblast castings' finish, medium, AA DAF-45, or AA 46. Unless otherwise specified, provide all other aluminum items with a standard mill finish. Provide a coating thickness not less than that specified for protective and decorative type finishes for items used in interior locations or architectural Class I type finish for items used in exterior locations in AA DAF-45. Provide a polished satin finish on items to be anodized.

2.3 GUARD POSTS (BOLLARDS/PIPE GUARDS)

Provide 6 inch prime coated extra strong weight steel pipe as specified in ASTM A 53/A 53M. Anchor posts in concrete and fill solidly with concrete with minimum compressive strength of 2500 psi.

2.4 MISCELLANEOUS PLATES AND SHAPES

Provide for items that do not form a part of the structural steel framework, such as lintels, sill angles, miscellaneous mountings and frames. Provide lintels fabricated from structural steel shapes over openings in masonry walls and partitions as indicated and as required to support wall loads over openings. Provide with connections and fasteners. Construct to have at least 8 inches bearing on masonry at each end.

Provide angles and plates, ASTM A 36/A 36M, for embedment as indicated. Galvanize embedded items exposed to the elements according to ASTM A 123/A 123M.

PART 3 EXECUTION

3.1 GENERAL INSTALLATION REQUIREMENTS

Install items at locations indicated, according to manufacturer's instructions. Verify all measurements and take all field measurements necessary before fabrication. Exposed fastenings shall be compatible materials, shall generally match in color and finish, and harmonize with the material to which fastenings are applied. Include materials and parts necessary to complete each item, even though such work is not definitely shown or specified. Poor matching of holes for fasteners shall be cause for rejection. Conceal fastenings where practicable. Thickness of metal and details of assembly and supports shall provide strength and stiffness. Form joints exposed to the weather shall be formed to exclude water. Items listed below require additional procedures.

3.2 WORKMANSHIP

Provide miscellaneous metalwork that is well formed to shape and size, with sharp lines and angles and true curves. Drilling and punching shall produce clean true lines and surfaces. Provide continuous welding along the entire area of contact except where tack welding is permitted. Do not tack weld exposed connections of work in place and ground smooth. Provide a smooth finish on exposed surfaces of work in place and unless otherwise approved, flush exposed riveting. Mill joints where tight fits are required. Corner joints shall be coped or mitered, well formed, and in true alignment. Accurately set work to established lines and elevations and securely fastened in place. Install in accordance with manufacturer's installation instructions and approved drawings, cuts, and details.

3.3 ANCHORAGE, FASTENINGS, AND CONNECTIONS

Provide anchorage where necessary for fastening miscellaneous metal items securely in place. Include for anchorage not otherwise specified or indicated slotted inserts, expansion shields, and powder-driven fasteners, when approved for concrete; toggle bolts and through bolts for masonry; machine and carriage bolts for steel; through bolts, lag bolts, and screws for wood. Do not use wood plugs in any material. Provide non-ferrous attachments for non-ferrous metal. Make exposed fastenings of compatible

materials, generally matching in color and finish, to which fastenings are applied. Conceal fastenings where practicable.

3.4 BUILT-IN WORK

Form for anchorage metal work built-in with concrete or masonry, or provide with suitable anchoring devices as indicated or as required. Furnish metal work in ample time for securing in place as the work progresses.

3.5 WELDING

Perform welding, welding inspection, and corrective welding, in accordance with AWS D1.1/D1.1M. Use continuous welds on all exposed connections. Grind visible welds smooth in the finished installation.

3.6 FINISHES

3.6.1 Dissimilar Materials

Where dissimilar metals are in contact, protect surfaces with a coat conforming to MPI 79 to prevent galvanic or corrosive action. Where aluminum is in contact with concrete, plaster, mortar, masonry, wood, or absorptive materials subject to wetting, protect with ASTM D 1187, asphalt-base emulsion.

3.7 ACCESS PANELS

Provide a removable access panel not less than 12 by 12 inches directly below each valve, flow indicator, damper, or air splitter that is located above the ceiling, other than an acoustical ceiling, and that would otherwise not be accessible. The panel shall be sized to permit maintenance personnel access to the equipment for servicing snd maintenance.

-- End of Section --

SECTION 05 51 33

METAL LADDERS
05/10

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M	(2010; Errata 2011) Structural Welding Code - Steel

ASTM INTERNATIONAL (ASTM)

ASTM A123/A123M	(2013) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A153/A153M	(2009) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A36/A36M	(2012) Standard Specification for Carbon Structural Steel
ASTM A47/A47M	(1999; R 2014) Standard Specification for Ferritic Malleable Iron Castings
ASTM A500/A500M	(2013) Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
ASTM A53/A53M	(2012) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A653/A653M	(2013) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A780/A780M	(2009) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
ASTM A924/A924M	(2013) Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
ASTM D1187/D1187M	(2011) Asphalt-Base Emulsions for Use as Protective Coatings for Metal

MASTER PAINTERS INSTITUTE (MPI)

MPI 79	(Oct 2009) Alkyd Anti-Corrosive Metal Primer

THE SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC SP 3	(1982; E 2004) Power Tool Cleaning
SSPC SP 6/NACE No.3	(2007) Commercial Blast Cleaning

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910.27	Fixed Ladders

1.2 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Ladders, installation drawings

SD-03 Product Data

Ladders

1.3 QUALIFICATION OF WELDERS

Qualify welders in accordance with AWS D1.1/D1.1M. Use procedures, materials, and equipment of the type required for the work.

1.4 DELIVERY, STORAGE, AND PROTECTION

Protect from corrosion, deformation, and other types of damage. Store items in an enclosed area free from contact with soil and weather. Remove and replace damaged items with new items.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Structural Carbon Steel

ASTM A36/A36M.

2.1.2 Structural Tubing

ASTM A500/A500M.

2.1.3 Steel Pipe

ASTM A53/A53M, Type E or S, Grade B.

2.1.4 Fittings for Steel Pipe

Standard malleable iron fittings ASTM A47/A47M.

2.2 FABRICATION FINISHES

2.2.1 Galvanizing

Hot-dip galvanize items specified to be zinc-coated, after fabrication where practicable. Galvanizing: ASTM A123/A123M, ASTM A153/A153M, ASTM A653/A653M or ASTM A924/A924M, G90, as applicable.

2.2.2 Galvanize

Anchor bolts, washers, and parts or devices necessary for proper installation, unless indicated otherwise.Ladder, ladder cage and security cover shall be hot-dip galvanized.

2.2.3 Repair of Zinc-Coated Surfaces

Repair damaged surfaces with galvanizing repair method and paint conforming to ASTM A780/A780M or by application of stick or thick paste material specifically designed for repair of galvanizing, as approved by Contracting Officer. Clean areas to be repaired and remove slag from welds. Heat surfaces to which stick or paste material is applied, with a torch to a temperature sufficient to melt the metallics in stick or paste; spread molten material uniformly over surfaces to be coated and wipe off excess material.

2.2.4 Shop Cleaning and Painting

2.2.4.1 Surface Preparation

Blast clean surfaces in accordance with SSPC SP 6/NACE No.3. Surfaces that will be exposed in spaces above ceiling or in attic spaces, crawl spaces, furred spaces, and chases may be cleaned in accordance with SSPC SP 3 in lieu of being blast cleaned. Wash cleaned surfaces which become contaminated with rust, dirt, oil, grease, or other contaminants with solvents until thoroughly clean.

2.2.4.2 Pretreatment, Priming and Painting

Apply pretreatment, primer, and paint in accordance with manufacturer's printed instructions.

2.3 LADDERS

Fabricate vertical ladders conforming to Section 7 of 29 CFR 1910.27. Use 2 1/2 by 3/8 inch steel flats for stringers and 3/4 inch diameter steel rods for rungs. Rungs to be not less than 16 inches wide, spaced one foot apart, plug welded or shouldered and headed into stringers. Install ladders so that the distance from the rungs to the finished wall surface will not be less than 7 inches. Provide heavy clip angles riveted or bolted to the stringer and drilled for not less than two 1/2 inch diameter expansion bolts as indicated. Provide intermediate clip angles not over 48 inches on centers. Ladders shall meet the requirements of Occupational Safety and Health Administration (OSHA), "Stairways and Ladders". Ladders and ladder cages are to have a powder coat paint finish. Color is to be yellow.

2.3.1 Ladder Cages

Conform to 29 CFR 1910.27. Fabricate 2 by 1/4 inch horizontal bands and 1 1/2 by 3/16 inch vertical bars. Provide attachments for fastening bands to the side rails of ladders or directly to the structure. Provide and fasten vertical bars on the inside of the horizontal bands. Extend cages not less than 27 inches or more than 28 inches from the centerline of the rungs, excluding the flare at the bottom of the cage, and not less than 27 inches in width. Clear the inside of the cage of projections.

PART 3 EXECUTION

3.1 GENERAL INSTALLATION REQUIREMENTS

Install items at locations indicated, according to manufacturer's instructions. Verify all measurements and take all field measurements necessary before fabrication. Provide Exposed fastenings of compatible materials, generally matching in color and finish, and harmonize with the material to which fastenings are applied. Include materials and parts necessary to complete each item, even though such work is not definitely shown or specified. Poor matching of holes for fasteners will be cause for rejection. Conceal fastenings where practicable. Thickness of metal and details of assembly and supports must provide strength and stiffness. Formed joints exposed to the weather to exclude water. Items listed below require additional procedures.

3.2 WORKMANSHIP

Metalwork must be well formed to shape and size, with sharp lines and angles and true curves. Drilling and punching must produce clean true lines and surfaces. Continuously weld along the entire area of contact. Do not tack weld exposed connections of work in place. Grid smooth exposed welds. Provide smooth finish on exposed surfaces of work in place, unless otherwise approved. Where tight fits are required, mill joints. Cope or miter corner joints, well formed, and in true alignment. Install in accordance with manufacturer's installation instructions and approved drawings, cuts, and details.

3.3 ANCHORAGE, FASTENINGS, AND CONNECTIONS

Provide anchorage where necessary for fastening metal items securely in place. Include for anchorage not otherwise specified or indicated slotted inserts, expansion anchors,and powder-actuated fasteners, when approved for concrete; toggle bolts and through bolts for masonry; machine bolts, carriage bolts and powder-actuated threaded studs for steel; through bolts, lag bolts, and screws for wood. Do not use wood plugs in any material. Provide non-ferrous attachments for non-ferrous metal. Make exposed fastenings of compatible materials, generally matching in color and finish, to which fastenings are applied. Conceal fastenings where practicable.

3.4 WELDING

Perform welding, welding inspection, and corrective welding, in accordance with AWS D1.1/D1.1M. Use continuous welds on all exposed connections. Grind visible welds smooth in the finished installation.

3.5 FINISHES

3.5.1 Dissimilar Materials

Where dissimilar metals are in contact, protect surfaces with a coat conforming to MPI 79 to prevent galvanic or corrosive action. Where aluminum is in contact with concrete, plaster, mortar, masonry, wood, or absorptive materials subject to wetting, protect with ASTM D1187/D1187M, asphalt-base emulsion.

3.5.2 Field Preparation

Remove rust preventive coating just prior to field erection, using a remover approved by the rust preventive manufacturer. Surfaces, when assembled, must be free of rust, grease, dirt and other foreign matter.

3.5.3 Environmental Conditions

Do not clean or paint surface when damp or exposed to foggy or rainy weather, when metallic surface temperature is less than 5 degrees F above the dew point of the surrounding air, or when surface temperature is below 45 degrees F or over 95 degrees F, unless approved by the Contracting Officer.

3.6 LADDERS

Secure to the adjacent construction with the clip angles attached to the stringer. Secure to masonry or concrete with not less than two 1/2 inch diameter expansion bolts. Install intermediate clip angles not over 48 inches on center. Install brackets as required for securing of ladders welded or bolted to structural steel or built into the masonry or concrete. Ends of ladders must not rest upon floor.

-- End of Section --

SECTION 05 52 00

METAL RAILINGS
02/11

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS (AASHTO)

AASHTO M 314	(1990; R 2008) Standard Specification for Steel Anchor Bolts

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M	(2010; Errata 2011) Structural Welding Code - Steel

ASME INTERNATIONAL (ASME)

ASME B18.2.1	(2012; Errata 2013) Square and Hex Bolts and Screws (Inch Series)
ASME B18.21.1	(2009) Washers: Helical Spring-Lock, Tooth Lock, and Plain Washers (Inch Series)
ASME B18.6.1	(1981; R 2008) Wood Screws (Inch Series)
ASME B18.6.3	(2010) Machine Screws, Tapping Screws, and Machine Drive Screws (Inch Series)

ASTM INTERNATIONAL (ASTM)

ASTM A123/A123M	(2013) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A153/A153M	(2009) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A283/A283M	(2003; R 2007) Standard Specification for Low and Intermediate Tensile Strength Carbon Steel Plates
ASTM A307	(2014) Standard Specification for Carbon Steel Bolts and Studs, 60 000 PSI Tensile Strength
ASTM A325	(2014) Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength

ASTM A36/A36M	(2012) Standard Specification for Carbon Structural Steel
ASTM A449	(2010) Standard Specification for Hex Cap Screws, Bolts, and Studs, Steel, Heat Treated, 120/105/90 ksi Minimum Tensile Strength, General Use
ASTM A500/A500M	(2013) Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
ASTM A53/A53M	(2012) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM C514	(2004; R 2009e1) Standard Specification for Nails for the Application of Gypsum Board
ASTM C636/C636M	(2008) Standard Practice for Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-In Panels
ASTM E488	(1996; R 2003) Standard Test Methods for Strength of Anchors in Concrete and Masonry Elements

NATIONAL ASSOCIATION OF ARCHITECTURAL METAL MANUFACTURERS (NAAMM)

NAAMM AMP 521	(2001) Pipe Railing Manual

1.2 ADMINISTRATIVE REQUIREMENTS

1.2.1 Pre-Installation Meetings

Submit fabrication drawings to the Contracting Officer for the following items:

a. Steel Railings and Handrails1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Fabrication Drawings

Iron and Steel Hardware

Steel Shapes, Plates, Bars and Strips

SD-03 Product Data

Structural Steel Plates, Shapes, and Bars

Structural Steel Tubing

Masonry Anchorage Devices

Protective Coating

Steel Guardrails and Handrails;

SD-07 Certificates

Welder Qualification

1.4 QUALITY ASSURANCE

1.4.1 Welder Qualification

Submit certified welder qualification by tests in accordance with AWS D1.1/D1.1M, or under an equivalent approved qualification test. In addition be performed on test pieces in positions and with clearances equivalent to those actually encountered. If a test weld fails to meet requirements, make an immediate retest of two test welds and each test weld must pass. Failure in the immediate retest will require that the welder be retested after further practice or training and make a complete set of test welds.

PART 2 PRODUCTS

2.1 SYSTEM DESCRIPTION

Provide complete, detailed fabrication and installation drawings for all iron and steel hardware, and for all steel shapes, plates, bars and strips used in accordance with the design specifications referenced in this section.

Pre-assemble items in the shop to the greatest extent possible. Disassemble units only to the extent necessary for shipping and handling. Clearly mark units for reassembly and coordinated installation.

For the fabrication of work exposed to view, use only materials that are smooth and free of surface blemishes, including pitting, seam marks, roller marks, rolled trade names, and roughness. Remove blemishes by grinding, or by welding and grinding, prior to cleaning, treating, and application of surface finishes, including zinc coatings.

2.2 GENERAL FABRICATION

Provide railings and handrails detail plans and elevations at not less than 1 inch to 1 foot. Provide details of sections and connections at not less than 3 inches to 1 foot. Also detail setting drawings, diagrams, templates for installation of anchorages, including concrete inserts, anchor bolts, and miscellaneous metal items having integral anchors.

Use materials of size and thicknesses indicated or, if not indicated, of required size and thickness to produce adequate strength and durability in finished product for intended use. Work materials to dimensions indicated on approved detail drawings, using proven details of fabrication and support. Use type of materials indicated or specified for the various components of work.

Form exposed work true to line and level with accurate angles and surfaces

and straight sharp edges. Ensure all exposed edges are eased to a radius of approximately 1/32 inch. Bend metal corners to the smallest radius possible without causing grain separation or otherwise impairing the work.

Weld corners and seams continuously and in accordance with the recommendations of AWS D1.1/D1.1M. Grind exposed welds smooth and flush to match and blend with adjoining surfaces.

Form exposed connections with hairline joints that are flush and smooth, using concealed fasteners if required.

Provide anchorage of the type indicated and coordinated with the supporting structure. Fabricate anchoring devices and space as indicated and as required to provide adequate support for the intended use of the work.

Use hot-rolled steel bars for work fabricated from bar stock unless work is indicated or specified to be fabricated from cold-finished or cold-rolled stock.

2.3 STRUCTURAL STEEL PLATES, SHAPES AND BARS

Provide structural-size shapes and plates, except plates to be bent or cold-formed, conforming to ASTM A36/A36M, unless otherwise noted.

Provide steel plates, to be bent or cold-formed,conforming to ASTM A283/A283M, Grade C.

Provide steel bars and bar-size shapes conforming to ASTM A36/A36M, unless otherwise noted.

2.4 STRUCTURAL STEEL TUBING

Provide structural steel tubing, hot-formed, welded or seamless, conforming to ASTM A500/A500M, Grade B, unless otherwise noted.

2.5 STEEL PIPE

Provide pipe conforming to ASTM A53/A53M, type as selected, Grade B; standard weight (Schedule 40).

2.6 MASONRY ANCHORAGE DEVICES

Provide masonry anchorage devices consisting of expansion shields complying with AASHTO M 314, ASTM E488 and ASTM C514 as follows:

Provide lead expansion shields for machine screws and bolts 1/4 inch and smaller; head-out embedded nut type, single unit class, Group I, Type 1, Class 1.

Provide lead expansion shields for machine screws and bolts larger than 1/4 inch in size; head-out embedded nut type, multiple unit class, Group I, Type 1, Class 2.

Provide bolt anchor expansion shields for lag bolts; zinc-alloy, long shield anchors class, Group II, Type 1, Class 1.

Provide bolt anchor expansion shields for bolts; closed-end bottom bearing class, Group II, Type 2, Class 1.

Provide tumble-wing type toggle bolts conforming to ASTM A325, ASTM A449 and ASTM C636/C636M, type, class, and style as required.

2.7 FASTENERS

Provide galvanized zinc-coated fasteners in accordance with ASTM A153/A153M used for exterior applications or where built into exterior walls or floor systems. Select fasteners for the type, grade, and class required for the installation of steel stair items.Provide standard hexagon-head bolts, conforming to ASTM A307, Grade A.

Provide square-head lag bolts conforming to ASME B18.2.1.

Provide cadmium-plated steel machine screws conforming to ASME B18.6.3.

Provide flat-head carbon steel wood screws conforming to ASME B18.6.1.

Provide plain round, general-assembly-grade, carbon steel washers conforming to ASME B18.21.1.

2.8 PROTECTIVE COATING

Provide hot dipped galvanized steelwork as indicated in accordance with ASTM A123/A123M. Hot-dipped galvanizing shall be G-90. Touch up abraded surfaces and cut ends of galvanized members with zinc-dust, zinc-oxide primer, or an approved galvanizing repair compound.

2.9 STEEL GUARDRAILS AND HANDRAILS

Design guardrails and handrails to resist a concentrated load of250 lbs in any direction at any point of the top of the rail or 20 lbs per foot applied horizontally to top of the rail, whichever is more severe. NAAMM AMP 521, provide the same size rail and post.

2.9.1 Steel Handrails and Guardrails

Provide steel handrails and guardrails, steel pipe conforming to ASTM A53/A53M and structural tubing conforming to ASTM A500/A500M, Grade A or B of equivalent strength. Provide steel railings of hot-dip galvanized.

a. Fabrication: Joint posts, rail, and corners by the following method:

   (1) Mitered and welded joints made by fitting post to top rail and intermediate rail to post, mitering corners, groove welding joints, and grinding smooth. Butt railing splices and reinforce them by a tight fitting interior sleeve not less than 6 inches long.

Provide galvanized railings, including pipe, fittings, brackets, fasteners, and other ferrous metal components.

PART 3 EXECUTION

3.1 PREPARATION

Adjust guardrails and handrails prior to securing in place to ensure proper matching at butting joints and correct alignment throughout their length. Space posts on guardrails as indicated on the drawings. Plumb posts in

each direction. Secure posts and rail ends to building construction as follows:

Anchor posts in concrete by means of non-shrink grout.

Secure handrails to walls by means of wall brackets and wall return fitting at handrail ends. Provide brackets of malleable iron castings, with not less than 3-inch projection from the finish wall surface to the center of the pipe drilled to receive one 3/8-inch bolt. Locate brackets not more than 60 inches on center. Provide wall return fittings of cast iron castings, flush-type, with the same projection as that specified for wall brackets. Secure wall brackets and wall return fittings to building construction as follows:

For concrete and solid masonry anchorage, use bolt anchor expansion shields and lag bolts.

3.2 FIELD WELDING

Ensure procedures of manual shielded metal arc welding, appearance and quality of welds made, and methods used in correcting welding work comply with AWS D1.1/D1.1M.

-- End of Section --

SECTION 07 21 13

BOARD AND BLOCK INSULATION
05/11

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM C 203	(2005a) Breaking Load and Flexural Properties of Block-Type Thermal Insulation
ASTM C 272	(2001; R 2007) Water Absorption of Core Materials for Structural Sandwich Constructions
ASTM C 578	(2012a) Standard Specification for Rigid, Cellular Polystyrene Thermal Insulation
ASTM C 930	(2005) Potential Health and Safety Concerns Associated with Thermal Insulation Materials and Accessories
ASTM D 1621	(2010) Compressive Properties of Rigid Cellular Plastics
ASTM E 136	(2011) Behavior of Materials in a Vertical Tube Furnace at 750 Degrees C
ASTM E 84	(2011b) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM E 96/E 96M	(2010) Standard Test Methods for Water Vapor Transmission of Materials

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 211	(2010) Standard for Chimneys, Fireplaces, Vents, and Solid Fuel-Burning Appliances
NFPA 31	(2011) Standard for the Installation of Oil-Burning Equipment
NFPA 54	(2012) National Fuel Gas Code
NFPA 70	(2014; AMD 1 2013; Errata 1 2013; AMD 2 2013; Errata 2 2013; AMD 3 2014; Errata 3-4 2014; AMD 4-6 2014) National Electrical Code

1.2 SUBMITTALS

The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Block or board insulation

Accessories

SD-08 Manufacturer's Instructions

Block or Board Insulation

Adhesive

1.3 DELIVERY, STORAGE, AND HANDLING

1.3.1 Delivery

Deliver materials to the site in original sealed wrapping bearing manufacturer's name and brand designation, specification number, type, grade, R-value, and class. Store and handle to protect from damage. Do not allow insulation materials to become wet, soiled, crushed, or covered with ice or snow. Comply with manufacturer's recommendations for handling, storing, and protecting of materials before and during installation.

1.3.2 Storage

Inspect materials delivered to the site for damage; unload and store out of weather in manufacturer's original packaging. Store only in dry locations, not subject to open flames or sparks, and easily accessible for inspection and handling.

1.4 SAFETY PRECAUTIONS

1.4.1 Other Safety Considerations

Consider safety concerns and measures as outlined in ASTM C 930.

PART 2 PRODUCTS

2.1 BLOCK OR BOARD INSULATION

Provide only thermal insulating materials recommended by manufacturer for type of application indicated. Provide board or block thermal insulation conforming to the following standards and the physical properties listed below:

a. Extruded Preformed Cellular Polystyrene: ASTM C 578

2.1.1 Thermal Resistance

As indicated.

2.1.2 Fire Protection Requirement

a. Flame spread index of 5 or less when tested in accordance with ASTM E 84.

b. Smoke developed index of 150 or less when tested in accordance with ASTM E 84.

2.1.3 Other Material Properties

Provide thermal insulating materials with the following properties:

a. Rigid cellular plastics: Compressive Resistance at Yield: Not less than 15 pounds per square inch (psi) when measured according to ASTM D 1621.

b. Flexural strength: Not less than 40 psi when measured according to ASTM C 203.

c. Water Vapor Permeance: Not more than 1.1 Perms or less when measured according to ASTM E 96/E 96M, desiccant method, in the thickness required to provide the specified thermal resistance, including facings, if any.

d. Water Absorption: Not more than 0.1 percent by total immersion, by volume, when measured according to ASTM C 272.

2.1.4 Prohibited Materials

Do not provide materials containing more than one percent of asbestos.

2.2 ACCESSORIES

2.2.1 Adhesive

As recommended by insulation manufacturer.

2.2.2 Mechanical Fasteners

Corrosion resistant fasteners as recommended by the insulation manufacturer.

PART 3 EXECUTION

3.1 EXISTING CONDITIONS

Before installing insulation, ensure that all areas that will be in contact with the insulation are dry and free of projections which could cause voids, compressed insulation, or punctured vapor retarders. If installing perimeter or under slab insulation, check that the fill is flat, smooth, dry, and well tamped. If moisture or other conditions are found that do not allow the proper installation of the insulation, do not proceed but notify the Contracting Officer of such conditions.

3.2 PREPARATION

3.2.1 Blocking Around Heat Producing Devices

Unless using insulation board that passes ASTM E 136 in addition to the requirements in Part 2, install non-combustible blocking around heat producing devices to provide the following clearances:

a. Recessed lighting fixtures, including wiring compartments, ballasts, and other heat producing devices, unless certified for installation surrounded by insulation: 3 inches from outside face of fixtures and devices or as required by NFPA 70and, if insulation is to be placed above fixture or device, 24 inches above fixture.

b. Vents and vent connectors used for venting products of combustion, flues, and chimneys other than masonry chimneys: minimum clearances as required by NFPA 211.

c. Gas Fired Appliances: Clearances as required in NFPA 54.

d. Oil Fired Appliances: Clearances as required in NFPA 31.

Blocking is not required if chimneys or flues are certified by the Manufacturer for use in contact with insulating materials.

3.3 INSTALLATION

3.3.1 Insulation Board

Install and handle insulation in accordance with the manufacturer's installation instructions. Keep material dry and free of extraneous materials. Observe safe work practices.

3.3.2 Electrical Wiring

Do not install insulation in a manner that would sandwich electrical wiring between two layers of insulation.

3.3.3 Cold Climate Requirement

Place insulation to the outside of pipes.

3.3.4 Continuity of Insulation

Butt tightly against adjoining boards, studs, rafters, joists, sill plates, headers and obstructions. Provide continuity and integrity of insulation at corners, wall to ceiling joint, roof, and floor. Avoid creating any thermal bridges or voids.

3.4 INSTALLATION ON WALLS

3.4.1 Installation on Masonry Walls

Apply board directly to masonry with adhesive or fasteners as recommended by the insulation manufacturer. Fit between obstructions without impaling board on ties or anchors. Apply in parallel courses with joints breaking midway over course below. Put ends in moderate contact with adjoining insulation without forcing. Cut and shape as required to fit around wall penetrations, projections or openings to accommodate conduit or other services. Seal around cut-outs with sealant. Install board in wall cavities so that it leaves at least a nominal one inch free air space outside of the insulation to allow for cavity drainage.

3.4.2 Adhesive Attachment to Concrete and Masonry Walls

Apply adhesive to wall and completely cover wall with insulation.

a. As recommended by the insulation manufacturer.

3.5 PERIMETER AND UNDER SLAB INSULATION

3.5.1 Manufacturer's Instructions

Install, attach, tape edges, provide vapor retarder and other requirements such as protection against vermin, insects, damage during construction as recommended in manufacturer's instructions.

3.5.2 Insulation on Vertical Surfaces

Install thermal insulation as indicated.

-- End of Section --

SECTION 07 22 00

ROOF AND DECK INSULATION
08/11

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM C1289	(2011a) Standard Specification for Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board
ASTM E84	(2014) Standard Test Method for Surface Burning Characteristics of Building Materials

FM GLOBAL (FM)

FM 4470	(2010) Single-Ply, Polymer-Modified Bitumen Sheet, Built-up Roof (BUR), and Liquid Applied Roof Assemblies for Use in Class 1 and Noncombustible Roof Deck Construction
FM APP GUIDE	(updated on-line) Approval Guide http://www.approvalguide.com/
FM P9513	(2002) Specialist Data Book Set for Roofing Contractors; contains 1-22 (2001), 1-28 (2002), 1-29 (2002), 1-28R/1-29R (1998), 1-30 (2000), 1-31 (2000), 1-32 (2000), 1-33 (2000), 1-34 (2001), 1-49 (2000), 1-52 (2000), 1-54 (2001)

UNDERWRITERS LABORATORIES (UL)

UL Bld Mat Dir	(2012) Building Materials Directory

1.2 SUBMITTALS

The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Wood nailers

Show a complete description of the procedures for the installation of each phase of the system indicating the type of materials, thicknesses, identity codes, sequence of laying insulation, location of ridges and valleys, special methods for cutting and

fitting of insulation, and special precautions. The drawings shall be based on field measurements.

SD-03 Product Data

Fasteners

Insulation

Include minimum thickness of insulation for steel decks and fastener pattern for insulation on steel decks.

SD-06 Test Reports

Flame spread and smoke developed ratings

Submit in accordance with ASTM E84.

SD-07 Certificates

Installer qualifications

SD-08 Manufacturer's Instructions

Nails and fasteners

Roof insulation, including field of roof and perimeter attachment requirements.

1.3 MANUFACTURER'S CERTIFICATE

Submit certificate from the insulation manufacturer attesting that the installer has the proper qualifications for installing tapered roof insulation systems.

Certificate attesting that the expanded perlite or polyisocyanurate insulation contains recovered material and showing estimated percent of recovered material. Certificates of compliance for felt materials.

1.4 QUALITY ASSURANCE

1.4.1 Insulation on Steel Decks

Roof insulation shall have a flame spread rating not greater than 75 and a smoke developed rating not greater than 150, exclusive of covering, when tested in accordance with ASTM E84. Insulation bearing the UL label and listed in the UL Bld Mat Dir as meeting the flame spread and smoke developed ratings will be accepted in lieu of copies of test reports. Compliance with flame spread and smoke developed ratings will not be required when insulation has been tested as part of a roof construction assembly of the type used for this project and the construction is listed as fire-classified in the UL Bld Mat Dir or listed as Class I roof deck construction in the FM APP GUIDE. Insulation tested as part of a roof construction assembly shall bear UL or FM labels attesting to the ratings specified herein.

1.5 DELIVERY, STORAGE, AND HANDLING

1.5.1 Delivery

Deliver materials to site in manufacturer's unopened and undamaged standard commercial containers bearing the following legible information:

a. Name of manufacturer;

b. Brand designation;

c. Specification number, type, and class, as applicable, where materials are covered by a referenced specification; and

Deliver materials in sufficient quantity to allow continuity of the work.

1.5.2 Storage and Handling

Store and handle materials in a manner to protect from damage, exposure to open flame or other ignition sources, and from wetting, condensation or moisture absorption. Store in an enclosed building or trailer that provides a dry, adequately ventilated environment.

1.6 ENVIRONMENTAL CONDITIONS

Do not install roof insulation during inclement weather or when air temperature is below 40 degrees F and interior humidity is 45 percent or greater, or when there is visible ice, frost, or moisture on the roof deck.

PART 2 PRODUCTS

2.1 INSULATION

2.1.1 Insulation Types

Roof insulation shall be of the following materials and compatible with attachment methods for the specified insulation and roof membrane:

a. Polyisocyanurate Board: ASTM C1289 Type II, fibrous felt or glass mat membrane both sides, except minimum compressive strength shall be 20 pounds per square inch (psi).

2.1.2 Recovered Materials

Provide thermal insulation materials containing recycled materials to the extent practical. The required minimum recycled material content for the listed materials are:

Perlite Composition Board:	75 percent postconsumer paper
Polyisocyanurate/polyurethane:	9 percent recovered material
Wood Fiberboard:	25 percent recovered material
Cellular Glass Insulation:	75 percent recovered content
Structural Fiberboard:	100 percent recovered content

Fiberglass Insulation:	20-25 percent recovered content
Fiber (felt) or Fiber composite:	50-100 percent recovered content
Rubber:	12-100 percent recovered content
Plastic or Plastic/Rubber composite:	100 percent recovered content
Wood/Plastic Composite:	100 percent Total Recovered content

2.1.3 Insulation Thickness

Provide 5.5 inch thickness.

2.2 FASTENERS

Flush-driven through flat round or hexagonal steel or plastic plates. Steel plates shall be zinc-coated, flat round not less than 1 3/8 inch diameter or hexagonal not less than 28 gage. Plastic plates shall be high-density, molded thermoplastic with smooth top surface, reinforcing ribs and not less than 3 inches in diameter. Fastener head shall recess fully into the plastic plate after it is driven. Plates shall be formed to prevent dishing. Do not use bell-or cup-shaped plates. Fasteners shall conform to insulation manufacturer's recommendations except that holding power, when driven, shall be not less than 120 pounds each in steel deck. Fasteners for steel or concrete decks shall conform to FM APP GUIDE for Class I roof deck construction, and shall be spaced to withstand an uplift pressure of 90 pounds per square foot.

2.2.1 Fasteners for Steel Decks

Approved hardened penetrating fasteners or screws conforming to FM 4470 and listed in FM APP GUIDE for Class I roof deck construction. Quantity and placement to withstand a minimum uplift pressure of 90 psf conforming to FM APP GUIDE.

2.3 WOOD NAILERS

Provide pressure-preservative-treated.

PART 3 EXECUTION

3.1 EXAMINATION AND PREPARATION

3.1.1 Surface Inspection

Surfaces shall be clean, smooth, and dry. Check roof deck surfaces, including surfaces sloped to roof drains and outlets, for defects before starting work.

The Contractor shall inspect and approve the surfaces immediately before starting installation. Prior to installing insulation, perform the following:

a. Examine steel decks to ensure that panels are properly secured to structural members and to each other and that surfaces of top flanges are flat or slightly convex.

3.1.2 Surface Preparation

Correct defects and inaccuracies in roof deck surface to eliminate poor drainage and hollow or low spots and perform the following:

a. Install wood nailers the same thickness as insulation at eaves, edges, curbs, walls, and roof openings for securing cant strips, gravel stops, gutters, and flashing flanges.

b. Cover steel decks with a layer of insulation board of sufficient thickness to span the width of a deck rib opening, and conforming to fire safety requirements. Secure with piercing or self-drilling, self-tapping fasteners of quantity and placement conforming to FM APP GUIDE. Insulation joints parallel to ribs of deck shall occur on solid bearing surfaces only, not over open ribs.

3.2 INSULATION INSTALLATION

Apply insulation in two layers with staggered joints when total required thickness of insulation exceeds 1/2 inch. Lay insulation so that continuous longitudinal joints are perpendicular to direction of felts for the built-up roofing, as specified in Section 07 41 13, METAL ROOF PANELS, and end joints of each course are staggered with those of adjoining courses. When using multiple layers of insulation, joints of each succeeding layer shall be parallel and offset in both directions with respect to layer below. Keep insulation 1/2 inch clear of vertical surfaces penetrating and projecting from roof surface.

3.2.1 Installation Using Only Mechanical Fasteners

Secure total thickness of insulation with penetrating type fasteners. Provide quantity, size, and spacing of fasteners required to meet design and wind loads.

3.3 PROTECTION

3.3.1 Protection of Applied Insulation

Completely cover each day's installation of insulation with the finished roofing specified in 07 41 13, METAL ROOF PANELS on same day. Do not permit phased construction. Protect open spaces between insulation and parapets or other walls and spaces at curbs, scuttles, and expansion joints, until permanent roofing and flashing are applied. Do not permit storing, walking, wheeling, or trucking directly on insulation or on roofed surfaces. Provide smooth, clean board or plank walkways, runways, and platforms near supports, as necessary, to distribute weight. Exposed edges of the insulation shall be protected by cutoffs at the end of each work day or whenever precipitation is imminent. Cutoffs shall be 2 layers of bituminous-saturated felt set in plastic bituminous cement or EPDM membrane set in roof cement. Fill all profile voids in cut-offs to prevent entrapping of moisture into the area below the membrane. Cutoffs shall be removed when work is resumed.

3.3.2 Damaged Work and Materials

Restore work and materials that become damaged during construction to original condition or replace with new materials.

3.4 INSPECTION

The Contractor shall establish and maintain an inspection procedure to assure compliance of the installed roof insulation with the contract requirements. Any work found not to be in compliance with the contract shall be promptly removed and replaced or corrected in an approved manner. Quality control shall include, but not be limited to, the following:

a. Observation of environmental conditions; number and skill level of insulation workers; start and end time of work.

b. Verification of certification, listing or label compliance with FM P9513.

c. Verification of proper storage and handling of insulation and vapor retarder materials before, during, and after installation.

d. Inspection of vapor retarder application, including edge envelopes and mechanical fastening.

e. Inspection of mechanical fasteners; type, number, length, and spacing.

f. Coordination with other materials, cants, sleepers, and nailing strips.

g. Inspection of insulation joint orientation and laps between layers, joint width and bearing of edges of insulation on deck.

h. Installation of cutoffs and proper joining of work on subsequent days.

i. Continuation of complete roofing system installation to cover insulation installed same day.

-- End of Section --

SECTION 07 27 10.00 10

BUILDING AIR BARRIER SYSTEM
05/14

PART 1 GENERAL

1.1 SUMMARY

This Section specifies the construction and quality control of the installation of an air barrier system. Construct the air barrier system indicated, taking responsibity for the means, methods, and workmanship of the installation of the air barrier system. The air barrier must be contiguous and connected across all surfaces of the enclosed air barrier envelope indicated. The maximum leakage requirements of individual air barrier components and materials are specified in the other specification sections covering these items.

1.2 DEFINITIONS

The following terms as they apply to this section:

1.2.1 Air Barrier Accessory

Products designated to maintain air tightness between air barrier materials, air barrier assemblies and air barrier components, to fasten them to the structure of the building, or both (e.g., sealants, tapes, backer rods, transition membranes, fasteners, strapping, primers).

1.2.2 Air Barrier Assembly

The combination of air barrier materials and air barrier accessories that are designated and designed within the environmental separator to act as a continuous barrier to the movement of air through the environmental separator.

1.2.3 Air Barrier Component

Pre-manufactured elements such as windows, doors, dampers and service elements that are installed in the environmental separator.

1.2.4 Air Barrier Envelope

The combination of air barrier assemblies and air barrier components, connected by air barrier accessories that are designed to provide a continuous barrier to the movement of air through an environmental separator. There may be more than one air barrier envelope in a single building. Also known as Air Barrier System.

1.2.5 Air Barrier Material

A building material that is designed and constructed to provide the primary resistance to airflow through an air barrier assembly.

1.2.6 Air Barrier System

Same as AIR BARRIER ENVELOPE.

1.2.7 Air Leakage Rate

The rate of airflow (CFM) driven through a unit surface area (sq.ft.) of an assembly or system by a unit static pressure difference (Pa) across the assembly. (example: 0.25 CFM/sq.ft. @ 75 Pa)

1.2.8 Air Leakage

The total airflow (CFM) driven through the air barrier system by a unit static pressure difference (Pa) across the air barrier envelope. (example: 6500 CFM @ 75 Pa)

1.2.9 Air Permeance

The rate of airflow (CFM) through a unit area (sq.ft.) of a material driven by unit static pressure difference (Pa) across the material (example: 0.004 CFM/sq.ft. @ 75 Pa).

1.2.10 Environmental Separator

The parts of a building that separate the controlled interior environment from the uncontrolled exterior environment, or that separate spaces within a building that have dissimilar environments. Also known as the Control Layer.

1.3 PREPARATORY PHASE OR PRECONSTRUCTION CONFERENCE

Organize pre-construction conferences between the air barrier inspector and the sub-contractors involved in the construction of or penetration of the air barrier system to discuss where the work of each sub-contractor begins and ends, the sequence of installation, and each sub-contractor's responsibility to ensure airtight joints, junctures, penetrations and transitions between materials. Discuss the products, and assemblies of products specified in the different sections to be installed by the different sub-contractors.

1.4 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-06 Test Reports

Inspection;

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

3.1 QUALITY CONTROL

3.1.1 Documentation and Reporting

Document the entire installation process on daily job site reports. These reports include information on the Installer, substrates, substrate preparation, products used, ambient and substrate temperature, the location of the air barrier installation, the results of the quality control procedures, and testing results.

3.1.2 Quality Control Inspection

Conduct the following inspections as applicable in the presence of the Contracting Officer during installation of the air barrier system, and submit quality control reports as indicated below.

a. Provide a Daily Report of Observations with a copy to the Contracting Officer.

b. Inspect to assure continuity of the air barrier system throughout the building enclosure and that all gaps are covered, the covering is structurally sound, and all penetrations are sealed allowing for no infiltration or exfiltration through the air barrier system.

c. Inspect to assure structural support of the air barrier system to withstand design air pressures.

d. Inspect to assure masonry surfaces receiving air barrier materials are smooth, clean, and free of cavities, protrusions and mortar droppings, with mortar joints struck flush or as required by the manufacturer of the air barrier material.

e. Inspect and test to assure site conditions for application temperature, and dryness of substrates are within guidelines.

f. Inspect to assure substrate surfaces are properly primed if applicable and in accordance with manufacturer's instructions. Priming must extend at least 2 inches beyond the air barrier material to make it obvious that the primer was applied to the substrate before the air barrier material.

g. Inspect to asure laps in materials are at least a 2-inch minimum, shingled in the correct direction or mastic applied in accordance with manufacturer's recommendations, and with no fishmouths.

h. Inspect to assure that a roller has been used to enhance adhesion. Identify any defects such as fishmouths, wrinkles, areas of lost adhesion, and improper curing. Note the intended remedy for the deficiencies.

i. Measure application thickness of liquid applied materials to assure that manufacturer's specifications for the specific substrate are met.

j. Inspect to assure that the correct materials are installed for compatibility.

k. Inspect to assure proper transitions for change in direction and

structural support at gaps.

l. Inspect to assure proper connection between assemblies (membrane and sealants) for cleaning, preparation and priming of surfaces, structural support, integrity and continuity of seal.

3.2 REPAIR AND PROTECTION

Upon completion of inspection, testing, sample removal and similar services, repair damaged construction and restore substrates, coatings and finishes. Protect construction exposed by or for quality control service activities, and protect repaired construction.

-- End of Section --

SECTION 07 27 13

SHEET AIR BARRIERS FOR METAL DECK
08/15

PART 1 GENERAL

Application of rolled, self-adhering air/vapor barrier system for metal decks.

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM D1970/D1970M	(2015) Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection
ASTM D412	(2006a; R 2013) Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers - Tension
ASTM D5147/D5147M	(2014) Standard Test Methods for Sampling and Testing Modified Bituminous Sheet Material
ASTM D5602	(2001; R 2008) Rubber Compounding Materials - Recycled Vulcanizate Particulate Rubber
ASTM D903	Standard Test Method for Peel or Stripping Strength of Adhesive Bonds
ASTM E2178	Standard Test Method for Air Permeance of Building Materials.
ASTM E96/E96M	(2014) Standard Test Methods for Water Vapor Transmission of Materials

1.2 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Self-Adhering Air/Vapor Barrier Membrane

SD-07 Certificates

certification letter

1.3 QUALITY ASSURANCE

A. Installer Qualifications:

Air-barrier installer shall be currently accredited under the ABAA and ensure applicators are certified in accordance with the ABAA Quality Assurance Program.

B. Obtain air/vapor barrier materials from a single manufacturer regularly engaged in manufacturing the product.

C. Provide products which comply with all state and local regulations controlling use of volatile organic compounds (VOCs).

D. Provide a letter from the manufacturer that proposed materials meet the specification requirements.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Deliver materials to site in manufacturer's original, unopened containers and packaging, with labels clearly identifying product name and manufacturer.

B. Store materials in a clean, dry area in accordance with manufacturer's instructions.

C. Store adhesives and primers at temperatures of 50° F and above to facilitate handling.

D. Do not store at temperatures above 90° F for extended periods.

E. Completely cover when stored outside. Protect from rain.

PART 2 PRODUCTS

2.1 MATERIALS

Rolled, Self-Adhering Air/Vapor Barrier Membrane: Reinforced composite aluminum foil with a self-adhesive SBS backing and removable poly release film. Air/Vapor barrier membrane shall have the following characteristics:

Physical Property	**Standard**	**Typical**
Overall Thickness	ASTM D5147/D5147M	.015"
Weight	EN 1849-2	0.06 lb/sf
Roll Width		42.5"
Tensile Strength	ASTM D412	250 psi
Elongation	ASTM D1970/D1970M	330%
Low Temperature Flexibility	ASTM D1970/D1970M	-20°C

Physical Property	**Standard**	**Typical**
Air Permeance	ASTM E2178	0.000 L*m2@75 Pa
Hydrostatic Pressure Test (water column 2 m high for 15 mins)	AATCC 127	Pass
Peel Adhesion	ASTM D903	14 lb
Water Vapor Permeability sd-value	ASTM E96/E96M ASTM D1970/D1970M	.03 perms
Water Vapor Resistance	BS EN ISO 12572	4,310 MNs/g
Tear Strength	ASTM D1970/D1970M	135 lbf
Puncture Resistance	ASTM D5602	54.6 lb

2.2 ACCESSORIES

Provide flashing, transition membrane, liquid flashing, joint tape and any others accessories required by the manufacturer for a complete system assembly.

PART 3 EXECUTION

3.1 EXAMINATION

Examine metal deck surfaces to receive membrane. Do not begin surface preparation or application until unacceptable conditions have been corrected.

3.2 APPLICATION OF AIR BARRIER SYSTEM

Installation - Apply air barrier membrane system in accordance with manufacturer's instructions.

1. Surface must be dry and clean from debris.

2. Roll the air barrier out flat, without creases.

3. Align and set the position.

4. Overlaps must be at least 2".

5. Remove the release film.

6. Press the sheet down uniformly using, for example, a wide broom. All laps must be rolled down using a hand roller.

7. On profiled decking, end laps in the air barrier should be laid over with an additional strip of air barrier or flat metal plate, approximately 6" wide, for support.

8. Any large gaps at angle change must be filled in with insulation to support membrane.

9. Install roofing system on the same day.

3.3 PROTECTION

Cover air barrier membrane as soon as possible, since it is not designed for permanent exposure.

-- End of Section --

SECTION 07 27 26

FLUID APPLIED MEMBRANE AIR BARRIERS
08/15

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM D412	(2006a; R 2013) Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers - Tension
ASTM E283	(2004; R 2012) Determining the Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
ASTM E96/E96M	(2014) Standard Test Methods for Water Vapor Transmission of Materials

1.2 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Liquid Air Vapor Barrier System

SD-07 Certificates

certification letter

1.3 QUALITY ASSURANCE

A. Installer Qualifications:

1. Air Barrier Installer shall be currently accredited under the Air Barrier Association of America (ABAA) and ensure applicators are certified in accordance with the ABAA Quality Assurance Program.

2. Use an experienced installer and adequate number of skilled personnel who are thoroughly trained and experienced in the application of the air barrier.

a. Air Barrier Installer performing Work shall be approved by air barrier membrane manufacturer.

B. Obtain air/vapor barrier materials from a single manufacturer

regularly engaged in manufacturing the product.

C. Provide products which comply with all state and local regulations controlling use of volatile organic compounds (VOCs).

D. Provide a letter from the manufacturer that proposed materials meet the specification requirements.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Deliver materials to site in manufacturer's original, unopened containers and packaging, with labels clearly identifying product name and manufacturer.

B. Store materials in a clean dry area in accordance with manufacturer's instructions.

C. Store the material at room temperature or heat material to a minimum of 50° F (10°C) prior to application.

D. Ensure concrete has been cured for a minimum of 14 days prior to application.

E. Do not store at temperatures above 90°F (32°C) for extended periods.

F. Protect materials during handling and application to prevent damage or contamination.

G. Do not apply to polystyrene insulation boards.

1.5 EVIRONMENTAL REQUIREMENTS

A. Product not intended for uses subject to abuse or permanent exposure to the elements.

B. Do not apply membrane when air, material, or surface temperatures are expected to fall below 10oF (-12°C) within 4 hours of completed application.

C. Do not apply membrane if rainfall is forecast or imminent within 2 hours.

D. Do not apply to frozen concrete.

E. For spray applications, ensure material has been stored at room temperature or heated to a minimum of 50°F (10°C) prior to application.

PART 2 PRODUCTS

2.1 MATERIALS

Liquid Air Vapor Barrier System: One component, polymer modified, cold applied liquid air/vapor barrier membrane.

Air/vapor barrier membrane shall be an elastomeric asphalt emulsion having the following characteristics:

a. Air Permeability ASTM E283: 0.004 cfm / ft2 @ 75 Pa (1.57 lbs /

ft2).

b. Water Vapor Permeance ASTM E96/E96M: 0.06 perms.

c. Elongation ASTM D412: > 1000 %.

d. Solids: 65%.

2.2 ACCESSORIES

A. Flashing and Transition Membrane: Self-adhesive polymeric air/vapor barrier membrane having a thickness of 40 mils.

B. Liquid Flashing: Fluid applied, single component, flashing membrane for rough openings.

C. Primer:

1. Temperatures above 40°F: Provide Water Based Primer

2. Temperatures below 30°F: Provide Solvent Based Primer.

F. Pointing Mastic: mastic for sealing penetrations and terminations of membrane.

PART 3 EXECUTION

3.1 EXAMINATION

Examine surfaces to receive membrane. Do not begin surface preparation or application until unacceptable conditions have been corrected.

3.2 SURFACE PREPARATION

A. Protect adjacent surfaces not designated to receive air/vapor barrier.

B. Clean and prepare surfaces to receive air/vapor barrier membrane in accordance with manufacturer's instructions.

C. Do not apply membrane to surfaces unacceptable to manufacturer.

D. Concrete masonry surfaces must be clean, free of standing water, ice, snow, frost, dust, dirt, oil, curing compounds or any other foreign material that could prevent proper adhesion of the membrane.

E. Patch all holes and voids and smooth out any surface misalignments.

F. Patch all cracks, protrusions, small voids, offsets, details, irregularities and small deformities with cementitious patching mortar at least two hours before application.

G. Ensure joints between dissimilar building materials are sealed with a strip of self-adhesive membrane 6" wide, centered over the joint.

3.3 APPLICATION OF BARRIER SYSTEM

3.3.1 Transition Membrane

1. Prime surfaces to be covered in one working day with applicable primer.

2. Apply transition membrane with a minimum overlap of 3" onto primed surface at all joints, columns, beams and dissimilar materials.

3. Roll membrane firmly into place.

4. Ensure membrane is fully adhered and remove all wrinkles and fish mouths.

5. Overlap subsequent courses of membrane a minimum of 2" and ensure joints are fully adhered.

6. Seal top edge of transition membrane with pointing mastic.

3.3.2 Rough Opening Transition Membrane

A. Self-adhesive Transition Membrane.

1. Prime the area to be detailed using adhesive recommended by the membrane manufacturer according to the substrate.

2. Pre-cut the self-adhesive membrane for each area of the rough opening to ensure ease of handling.

3. Apply the first pre-cut strip at the base of the rough opening by removing the release paper and rolling firmly into place, ensuring that there is a minimum of 3" of membrane extending onto the wall and a minimum of 3" of membrane extending into the rough opening.

4. Repeat this procedure for the vertical areas of the rough opening and the header portion of the opening.

5. Ensure all edge overlaps are a minimum of 2" and end to end overlaps are 4".

6. Seal all terminations with mastic recommended by membrane manufacturer.

B. Fluid Applied Transition Membrane using liquid flashing membrane

1. Treatment of joints or cracks larger than 1/4" and less than 1/2" .

a. Prefill any joints or cracks with the liquid flashing material.

b. Apply a generous bead of material over the joint.

c. Press, and spread liquid flashing into the joint.

d. Allow material to skin over prior to full application of liquid flashing into the rough opening.

2. Treatment of joints or cracks larger than 1/2"

a. Install backer rod into the joint to control depth of liquid flashing material.

b. Apply a generous bead of material over and into the joint.

c. Press, and spread liquid flashing into the joint.

d. Smooth out using a spreader tool or putty knife

e. Allow material to cure prior to full application of liquid flashing into the rough opening.

3. Apply a bead of liquid flashing in the rough opening starting at the top and continuing around the rough opening.

4. Spread the material using a spreader tool or putty knife across the rough opening surface.

5. Test the material thickness using a wet mil gauge to ensure that it has a thickness of 12-15 mils.

6. Apply a generous bead of liquid flashing material to the vertical surface around the rough opening and spread this material 4" - 6" onto the vertical surface with a spreader tool or putty knife.

C. AIR BARRIER MEMBRANE

1. Apply air/vapor barrier membrane in accordance with manufacturer's instructions.

2. Thoroughly mechanically mix membrane prior to application.

3. Apply membrane by spray or roller at a minimum coverage rate of 17-20 ft2/U.S. gal providing a thickness of 80 wet mils in two coats.

4. Frequently inspect surface area with a wet mil gauge to ensure consistent thickness.

5. Work material into any fluted rib forming indentations.

6. Cured thickness of membrane should be 45 mils dry.

7. Avoid use of products which contain tars, solvents, pitches, polysulfide polymers, or PVC materials that may come into contact with air/vapor barrier system.

3.4 PROTECTION

Cover air/vapor barrier membrane as soon as possible, since it is not designed for permanent exposure.

-- End of Section --

SECTION 07 52 00

MODIFIED BITUMINOUS MEMBRANE ROOFING
11/08

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI/SPRI ES-1	(2003) Wind Design Standard for Edge Systems Used with Low Slope Roof Systems

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE 7-05	(2006; Errata 2007) Minimum Design Loads for Buildings and Other Structures

AMERICAN SOCIETY OF SAFETY ENGINEERS (ASSE/SAFE)

ASSE/SAFE A10.24	(2006) Roofing - Safety Requirements of Low-Sloped Roofs
ASSE/SAFE Z87.1	(2003) Standard for Occupational and Educational Eye and Face Protection

ASPHALT ROOFING MANUFACTURER'S ASSOCIATION (ARMA)

ARMA 410BUR88	(2001) Manual of Roof Maintenance and Repair
ARMA 460LSR97	(2002) NRCA/MRCA Repair Manual for Low Slope Membrane Roof Systems
ARMA PMBRG98	(1998) Quality Control Guideline for the Application of Polymer Modified Bitumen Roofing

ASTM INTERNATIONAL (ASTM)

ASTM C 1289	(2008) Standard Specification for Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board
ASTM D 312	(2000; R 2006) Standard Specification for Asphalt Used in Roofing
ASTM D 4073	(2006) Standard Test Method for Tensile-Tear Strength of Bituminous Roofing Membranes
ASTM D 41	(2005) Asphalt Primer Used in Roofing,

	Dampproofing, and Waterproofing
ASTM D 4586	(2007) Asphalt Roof Cement, Asbestos-Free
ASTM D 6164	(2005e1) Styrene Butadiene Styrene (SBS) Modified Bituminous Sheet Materials Using Polyester Reinforcements
ASTM E 108	(2007a) Fire Tests of Roof Coverings

FM GLOBAL (FM)

FM 4470	(2010) Single-Ply, Polymer-Modified Bitumen Sheet, Built-up Roof (BUR), and Liquid Applied Roof Assemblies for Use in Class 1 and Noncombustible Roof Deck Construction
FM P7825	(2005) Approval Guide
FM P7825c	(2005) Approval Guide Building Materials

INTERNATIONAL CODE COUNCIL (ICC)

ICC IBC	(2012) International Building Code

MIDWEST ROOFING CONTRACTORS ASSOCIATION (MRCA)

CERTA	(2003) NRCA/MRCA Certified Roofing Torch Applicator Program

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 241	(2013) Standard for Safeguarding Construction,Alteration, and Demolition Operations
NFPA 58	(2007; Amendment 1 2007; Amendment 2 2007; Amendment 3 2007; Amendment 4 2008) Liquefied Petroleum Gas Code

NATIONAL ROOFING CONTRACTORS ASSOCIATION (NRCA)

NRCA Details	(2003) NRCA Roof Perimeter Flashing Systems Construction Details for Class 1 Roof Construction
NRCA RWM	(2003) Roofing and Waterproofing Manual

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

SMACNA 1793	(2006) Architectural Sheet Metal Manual, Sixth Edition, Second Printing

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910	Occupational Safety and Health Standards

29 CFR 1910.12	Construction Work
29 CFR 1926	Safety and Health Regulations for Construction
29 CFR 1926.16	Rules of Construction

UNDERWRITERS LABORATORIES (UL)

UL 790	(2004; Rev thru Oct 2008) Test Methods for Fire Tests of Roof Coverings
UL RMSD	(2009) Roofing Materials and Systems Directory

1.2 DESCRIPTION OF ROOF MEMBRANE SYSTEM

Minimum two-ply SBS modified bitumen roof membrane consisting of modified bitumen base sheet and cap sheet. Modified bitumen base sheet must be mechanically attached in the 3" side lap and torch applied. The cap sheet must be torch applied.

All work must follow the NRCA RWM guidelines and standards stated within this Section.

1.3 SUBMITTALS

GSubmit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Roof plan drawing depicting wind loads and boundaries of enhanced perimeter and corner attachments of roof system components, as applicable

SD-03 Product Data

Modified Bitumen Sheets

Primer

Modified Bitumen Roof Cement

Pre-Manufactured Accessories

Fasteners And Plates

Sample Warranty certificate

Submit all data required by Section 07 22 00 ROOF AND DECK INSULATION, together with requirements of this section. Include in data written acceptance by the roof membrane manufacturer of the products and accessories provided. Products must be as listed in the applicable wind uplift and fire rating classification listings, unless approved otherwise by the Contracting Officer.

SD-05 Design Data

Wind Uplift Calculations

Provide Engineering calculations, signed, sealed, and dated by a qualified Engineer validating the wind resistance per ASCE 7-05, ASTM D 4073, and ANSI/SPRI ES-1 of non-rated roof system.

SD-07 Certificates

Provide evidence that products used within this specification are manufactured in the United States.

Qualification of Manufacturer

Certify that the manufacturer of the modified bitumen membrane meets requirements specified under paragraph entitled "Qualification of Manufacturer."

Qualification of Applicator

Certify that the applicator meets requirements specified under paragraph entitled "Qualification of Applicator."

Qualification of Engineer of Record

Certify that the Engineer of Record is fully qualified, competent, and currently licensed to practice in the project jurisdiction.

Wind Uplift Resistance classification, as applicable

Fire Resistance classification

Submit the roof system assembly wind uplift and fire rating classification listings.

SD-08 Manufacturer's Instructions

Modified Bitumen Membrane Application

Flashing

Torches

Base Sheet attachment, including pattern and frequency of mechanical attachments required in field of roof, corners, and perimeters to provide for the specified wind resistance.

Primer

Fasteners

Cold Weather Installation

Include detailed application instructions and standard manufacturer drawings altered as required by these specifications. Include membrane manufacturer requirements for nailers and backnailing of roof membrane on steep slopes. Explicitly identify in writing, differences between manufacturer's instructions and the specified requirements.

SD-11 Closeout Submittals

Warranty

Information Card

Instructions To Government Personnel

Include copies of Material Safety Data Sheets for maintenance/repair materials.

Submit 20 year "No-Dollar-Limit" warranty for labor and materials.

1.4 QUALITY ASSURANCE

1.4.1 Qualification of Manufacturer

Modified bitumen sheet roofing system manufacturer must have a minimum of 10 years experience in manufacturing modified bitumen roofing products.

1.4.2 Qualification of Applicator

Roofing system applicator must be approved, authorized, or licensed in writing by the modified bitumen sheet roofing system manufacturer and have a minimum of five years experience as an approved, authorized, or licensed applicator with that manufacturer and be approved at a level capable of providing the specified warranty. The applicator must supply the names, locations and client contact information of five projects of similar size and scope that the applicator has constructed using the manufacturer's roofing products submitted for this project within the previous three years.

1.4.3 Qualification of Engineer of Record

Engineer of Record must be approved, authorized, and currently licensed by the state of North Carolina, and have a minimum of five years experience as an approved Engineer for manufacturers of similar roof systems. Engineer of Record must supply the names and locations of five projects of similar size and scope for which he has provided engineering calculations using the manufacturer's products submitted for this project within the previous three years. Engineer of Record must provide certified engineering calculations for:

ASCE 7-05,in accordance with International Building Code.

Seismic requirements per ICC IBC Chapter 16, Section 1608.3

Snow load requirements per ICC IBC Chapter 16 Section 1608.3 and Section 7 of ASCE 7-05

1.4.4 Fire Resistance

Complete roof covering assembly must:

a. Be Class A rated in accordance with ASTM E 108, FM 4470, or UL 790; and

b. Be listed as part of Fire-Classified roof deck construction in UL RMSD, or Class I roof deck construction in FM P7825.

FM or UL approved components of the roof covering assembly must bear the appropriate FM or UL label.

1.4.5 Wind Uplift Resistance

Complete roof covering assembly, including insulation, must be rated Class 1-120 in accordance with FM P7825 and ASTM D 4073 capable of withstanding an uplift pressure of 120 psf. Non-rated systems must not be installed, except as approved by the Contracting Officer. Provide wind load calculations and submit engineering calculations with substantiating data to validate wind resistance of any non-rated roof system. Base all Wind uplift calculationson a design wind speed of 130 mph in accordance with ASCE 7-05, ASTM D 4073, or applicable building code requirements.

1.4.6 Preroofing Conference

After approval of submittals and before performing roofing and insulation system installation work, hold a preroofing conference to review the following:

a. Drawings, including Roof Plan, specifications and submittals related to the roof work

   Field inspection and verification of all existing conditions, including all fire safety issues, existing structure, and existing materials, including concealed combustibles, which may require additional protection during installation.

b. Roof system components installation

c. Procedure for the roof manufacturer's technical representative's onsite inspection and acceptance of the roof structure, and roofing substrate, the name of the manufacturer's technical representatives, the frequency of the onsite visits, distribution of copies of the inspection reports from the manufacturer's technical representatives to roof manufacturer

d. Contractor's plan for coordination of the work of the various trades involved in providing the roofing system and other components secured to the roofing

e. Quality control, (ARMA PMBRG98) plan for the roof system installation

f. Safety requirements

Coordinate preroofing conference scheduling with the Contracting Officer. The conference must be attended by the Contractor, the Contracting Officer's designated personnel, and personnel directly responsible for the installation of roofing and insulation, flashing and sheet metal work, mechanical and electrical work, other trades interfacing with the roof work, designated safety personnel trained to enforce and comply with ASSE/SAFE A10.24, and representative of the roofing materials manufacturer. Before beginning roofing work, provide a copy of meeting notes and action items to all attending parties. Note action items requiring resolution prior to start of roof work.

1.5 DELIVERY, STORAGE, AND HANDLING

1.5.1 Delivery

Deliver materials in manufacturers' original unopened containers and rolls with labels intact and legible. Mark and remove wet or damaged materials from the site. Where materials are covered by a referenced specification, the container must bear the specification number, type, and class, as applicable. Deliver materials in sufficient quantity to allow work to proceed without interruption.

1.5.2 Storage

Protect materials against moisture absorption and contamination or other damage. Avoid crushing or crinkling of roll materials. Store roll materials on end on clean raised platforms or pallets one level high in dry locations with adequate ventilation, such as an enclosed building or closed trailer. Do not store roll materials in buildings under construction until concrete, mortar, and plaster work is finished and dry. Maintain roll materials at temperatures above 50 degrees F for 24 hours immediately before application. Do not store materials outdoors unless approved by the Contracting Officer. Completely cover felts stored outdoors, on and off roof, with waterproof canvas protective covering. Do not use polyethylene sheet as a covering. Tie covering securely to pallets to make completely weatherproof. Provide sufficient ventilation to prevent condensation. Do not store more materials on roof than can be installed the same day and remove unused materials at end of each days work. Distribute materials temporarily stored on roof to stay within live load limits of the roof construction.

Maintain a minimum distance of 35 foot for all stored flammable materials, including materials covered with shrink wraps, craft paper and/or tarps from all torch/welding applications.

Immediately remove wet, contaminated or otherwise damaged or unsuitable materials from the site. Damaged materials may be marked by the Contracting Officer.

1.5.3 Handling

Prevent damage to edges and ends of roll materials. Do not install damaged materials in the work. Select and operate material handling equipment to prevent damage to materials or applied roofing.

1.6 ENVIRONMENTAL REQUIREMENTS

Do not install roofing system when air temperature is below 40 degrees F, during any form of precipitation, including fog, or when there is ice, frost, moisture, or any other visible dampness on the roof deck. Follow manufacturer's printed instructions for Cold Weather Installation.

1.7 TORCH APPLIED MODIFIED BITUMEN MEMBRANE SAFETY

1.7.1 Property Protection

Take all precautions necessary to prevent ignition of combustible materials during torch application of roofing. Immediately call the fire department if a fire commences. Review all fire safety procedures as outlined at the pre-roofing conference.

Install materials using the techniques recommended by CERTA NRCA/MRCA Certified Roofing Torch Applicator Program available from the National Roofing Contractors Association (NRCA) and the Midwest Roofing Contractors Association (MRCA} as endorsed by the Asphalt Roofing Manufacturers Association (ARMA) and the United Union of Roofers, Waterproofers and Allied Workers. Application procedures must comply with NFPA 241, OSHA 29 CFR 1910 and 29 CFR 1910.12, 29 CFR 1926.16, 29 CFR 1926 Subpart F., UL Fire Resistance Directory Volume No. 1, NRCA R&W Manual, and Florida Building Code Volume 2004.

Do not store flammable liquids on the roof.

Provide a minimum of two 2.65 gallon containers of water and two fully charged minimum 20 pound ABC (dry chemical) fire extinguishers in separate, easily accessible locations on the roof and within 10 foot of each torch work area at all times.

Comply with the following safety procedures:

a. Fuel containers, burners, and related appurtenances of roofing equipment in which liquefied petroleum gas is used for heating must comply with the requirements of NFPA 58.

b. Fuel containers having capacities greater than one pound must be located a minimum of 10 foot clear distance from the burner flame.

c. All LP-Gas Cylinders must be clearly labeled "Flammable Gas", and secured to prevent accidental tip-over.

d. Check all pressure regulators and hoses prior to use for proper functioning and integrity.

e. Do not use flammable liquids with a flash point below 100 degrees F (gasoline and similar products) for cleaning purposes.

Do not use solid fuel or Class I liquids as fuel for roofing asphalt/tar kettles. Provide a minimum of one employee fully knowledgeable of kettle operations and hazards to maintain constant surveillance during kettle operation within a minimum distance of 25 foot of the kettle.

Check all fire extinguishers prior to commencement of work, and upon completion of the day's work, to ensure fullness and operability.

Project supervisor must make daily inspections with the facility manager of all conditions and operations which could present hazards during torching applications and issue directives to address all such concerns and items of the work and existing conditions.

Identify and protect all combustible roof components, possible fire traps, and hidden hazards. Seal off voids or openings in the substrate with non-combustible materials prior to installing torch-applied materials in the area. Install protective fire retardant blankets and shields at building walls, eaves, parapets and equipments curbs constructed of combustible materials within 3 foot radius of the area of torch work prior to commencement of the work.

When working around intakes and openings, temporarily disconnect and block to prevent flame of torch from being drawn into the opening. Provide

non-combustible shielding or flame guard protection where gaps or voids occur in the construction in area of torch work.

1.7.2 Fire Watch

All personnel on the roof during torch application must be properly trained to use a fire extinguisher. Provide a fire watch for a minimum of two hours after completion of all torch work at the end of each work shift. Maintain the fire watch for additional time required to ensure no potential ignition conditions exist. For torch applications, provide and utilize a minimum of one certified heat detection gun per torch for use during the fire watch to verify cool, safe and non-combustible conditions exist. Provide a minimum duration fire watch of two hours conducted by personnel properly trained to survey the underside of the roof deck (where possible) and the topside of possible smoldering elements.

Do not torch in areas of poor and/or no visibility (curbs, corners, eaves, expansions joints, flashing, other voids and small penetrations) which could allow a torch flame to ignite combustible material(s) hidden from view or within the underside of the roof deck or building interior. Use cold finish applications in these areas whenever possible and per manufacturer's printed instructions, NRCA 4002, MRCA R&NW manual for "cold adhered" materials.

Do not leave the rooftop unattended during breaks in work during a work shift. Walk and scan all areas of application checking for hot spots, fumes, or smoldering, especially at wall and curb areas, prior to departure at the end of each work shift. Ensure any and all suspect conditions are eliminated prior to leaving the site each work shift.

1.7.3 Open Flame Application (Torch) Equipment and Personnel Safety

Only NRCA/MRCA CERTA certified roofing applicators are allowed to operate any torching equipment. Verify that all such applicators maintain and are currently carrying a valid Certified Roofing Torch Applicator (CERTA) card.

All crew members must be trained in preventive measures for indirect and direct dangers and hazards associated with roofing work, which include, but are not limited to the following:

a. Heat Stress: Wear light colored clothing, a hat for ultra-violet protection, and other eye protective devices. Drink sufficient quantities of non-alcoholic, non-caffeine liquids. Stage shifts for crew members to allow for breaks from heat and sun exposure without interfering with work progress.

b. First Aid for Burns: Immediately call for an ambulance. Contact local Occupational Health Services (OHS).

All crew members must wear correct personal protective equipment (PPE), including. but not limited to the following items:

a. Long-sleeved shirts buttoned at the collar and cuffs,and must be made of non-flammable materials. Polyester materials are not allowed.

b. Work boots covering ankles with rubber or composite soles.

c. Long pants without cuffs to extend over the top of the work boots,

and must be made of non-flammable materials. No polyester allowed.

d. Heavy leather gloves and/or flame retardant gauntlets which must be worn during all handling of a torch, whether operating or not.

e. OSHA and ASSE/SAFE Z87.1 approved face shields, goggles and/or safety glasses to be worn during torching and any other applicable roofing functions.

f. OSHA and ANSI approved hard hats.

1.7.4 Wind Conditions

Use side shields with all torching operations when winds are occurring to prevent flame distortion of end burners. Use torch machine equipment with bottom shield plate to prevent flame spread on to roof deck and substrate. When high wind gusts are present, notify the safety officer and cease all use of torching equipment until wind conditions lower and authorization from the safety officer to proceed is received.

1.8 SEQUENCING

Coordinate the work with other trades to ensure that components which are to be secured to or stripped into the roofing system are available and that permanent flashing and counter flashing, per NRCA Details, and are installed as the work progresses. Ensure temporary protection measures are in place to preclude moisture intrusion or damage to installed materials. Application of roofing must immediately follow application of insulation as a continuous operation. Coordinate roofing operations with insulation work so that all roof insulation applied each day is covered with roof membrane installation the same day.

1.9 WARRANTY

Provide roof system material and workmanship warranties meeting specified requirements. Provide revision or amendment to standard membrane manufacturer warranty as required to comply with the specified requirements.

1.9.1 Roof Membrane Manufacturer Warranty

Furnish the roof membrane manufacturer's 20-year no dollar limit roof system materials and installation workmanship warranty, including roofing membrane, membrane and penetration flashings, insulation, metal flashing, metal roof edge, metal edge strips, metal coping, metal receivers, metal counter flashing, metal reglets, metal fascia, and metal cap flashing in compliance with ASTM C 1289, and accessories necessary for a watertight roof system construction. Provide warranty directly to the Government and commence warranty effective date at time of Government's acceptance of the roof work. The warranty must state that:

a. If within the warranty period the roof system, as installed for its intended use in the normal climatic and environmental conditions of the facility, becomes non-watertight, shows evidence of moisture intrusion within the assembly, blisters, splits, tears, delaminates, separates at the seams, or shows evidence of excessive weathering due to defective materials or installation workmanship, the repair or replacement of the defective and damaged materials of the roof system assembly and correction of defective workmanship are the responsibility of the roof membrane

manufacturer. All costs associated with the repair or replacement work are the responsibility of the roof membrane manufacturer.

b. When the manufacturer or his approved applicator fail to perform the repairs within 72 hours of notification, emergency temporary repairs performed by others does not void the warranty.

c. Damage to the roofing system caused by sustained winds having a velocity of 100 mph or less is covered by the warranty. The definition of sustained winds is the following: Wind speed determined by averaging observed values over a two minute period.

d. Upon completion of installation, and acceptance by the Contracting Officer and Roofing System Engineer of Record, the manufacturer must supply the appropriate warranty to the Owner.

e. Installer must submit a minimum two year warranty to the membrane manufacturer from the date of acceptance, with a copy to the Contracting Officer and Roofing System Engineer of Record.

1.9.2 Roofing System Installer Warranty

Furnish the roof membrane manufacturer's 20-year no dollar limit roof system materials and installation workmanship warranty, including roofing membrane, membrane and penetration flashings, insulation, metal flashing, metal roof edge, metal edge strips, metal coping, metal receivers, metal counter flashing, metal reglets, metal fascia, and metal cap flashing in compliance with ASTM C 1289, and accessories necessary for a watertight roof system construction. Provide warranty directly to the Government and commence warranty effective date at time of Government's acceptance of the roof work. The warranty must state that:

1.9.3 Continuance of Warranty

Repair or replacement work, ARMA 410BUR88, ARMA 460LSR97 that becomes necessary within the warranty period must be approved, as required, and accomplished in a manner so as to restore the integrity of the roof system assembly and validity of the roof membrane manufacturer warranty for the remainder of the manufacturer warranty period.

1.10 CONFORMANCE AND COMPATIBILITY

The entire roofing and flashing system must be in accordance with specified and indicated requirements, including fire and wind resistance (ANSI/SPRI ES-1) requirements. Work not specifically addressed and any deviation from specified requirements must be in general accordance with recommendations of the NRCA Roofing and Waterproofing Manual, membrane manufacturer published recommendations and details, and compatible with surrounding components and construction. Submit any deviation from specified or indicated requirements to the Contracting Officer for approval prior to installation.

PART 2 PRODUCTS

2.1 MODIFIED BITUMEN SHEETS AND FIBERGLASS FELT MATERIALS

Furnish a combination of specified materials that comprise the modified bitumen manufacturer's standard system of the number and type of plies specified. Materials provided must be suitable for the service and

climatic conditions of the installation. Modified bitumen sheets must be watertight and visually free of pinholes, particles of foreign matter, non-dispersed raw material, factory splices, or other conditions that might affect serviceability. Polymer modifier must comply with ARMA PMBRG98 and be uniformly dispersed throughout the sheet. Edges of sheet must be straight and flat.

a. SBS Base Sheet: ASTM D 6164, Type II, Grade S, minimum 160 mils thick.

b. SBS Cap Sheet: ASTM D 6164; Type II, Grade G, minimum 160 mils. thick at selvage edge, and as required to provide specified fire safety rating.

2.2 BASE FLASHING MEMBRANE

Membrane manufacturer's standard, minimum two-ply modified bitumen membrane flashing system compatible with the roof membrane specified and as recommended in membrane manufacturer's published literature. Flashing membranes must meet or exceed the properties of the material standards specified for the modified bitumen base and cap sheet, except that flashing membrane thickness must be as recommended by the membrane manufacturer.

2.3 ASPHALT

ASTM D 312, Type III or IV, in accordance with modified bitumen membrane manufacturer requirements and compatible with the slope conditions of the installation.

2.4 PRIMER

ASTM D 41, or other primer compatible with the application and as approved in writing by the modified bitumen membrane manufacturer.

2.5 MODIFIED BITUMEN ROOF CEMENT

ASTM D 4586, Type II for vertical surfaces, Type I for horizontal surfaces, compatible with the modified bitumen roof membrane and as recommended by the modified bitumen membrane manufacturer.

2.6 CANT AND TAPERED EDGE STRIPS

Provide standard cants and tapered edge strips of the same material as the roof insulation or when roof insulation material is not available, provide rigid perlite board cants and edge strips as recommended by the manufacturer, treated with bituminous impregnation, sizing, or waxing and fabricated to provide maximum 45 degree change in direction of membrane. Cant strips must be minimum 1-1/2 inch thick and provide for minimum 5 inch face and 4 inch vertical height with 45 degree cant angle, except where clearance restricts height to lesser dimension. Taper edge strips at a rate of 1/2 inch per foot to a minimum of 1/8 inch of thickness.

2.7 FASTENERS AND PLATES

Provide coated, corrosion-resistant fasteners as recommended by the modified bitumen sheet manufacturer's printed instructions and meeting the requirements of FM 4470 and FM P7825c for Class I roof deck construction and the wind uplift resistance specified. For fastening of membrane or felts to wood materials, provide fasteners driven through 1 inch diameter

metal discs, or one piece composite fasteners with heads not less than 1 inch in diameter or 1 inch square with rounded or 45 degree tapered corners.

2.7.1 Masonry or Concrete Walls and Vertical Surfaces

Use hardened steel nails or screws with flat heads, diamond shaped points, and mechanically deformed shanks not less than 1 inch long for securing felts, modified bitumen sheets, metal items, and accessories to masonry or concrete walls and vertical surfaces. Use power-driven fastenersonly when approved in writing by the Contracting Officer.

2.7.2 Metal Plates

Provide flat corrosion-resistant round stress plates as recommended by the modified bitumen sheet manufacturer's printed instructions and meeting the requirements of FM 4470; not less than 2 inch in diameter. Form discs to prevent dishing or cupping.

2.8 PRE-MANUFACTURED ACCESSORIES

Pre-manufactured accessories must be manufacturer's standard for intended purpose, compatible with the membrane roof system and approved for use by the modified bitumen membrane manufacturer.

2.8.1 Pre-fabricated Curbs

Curbs shall be 14 gauge AZ55 galvalume with minimum (4 inch) flange for attachment to roof nailers. Curbs shall have fully mitered and welded corners. Roof curbs shall be internally reinforced on any side longer than 3 feet. Roof curbs shall be insulated with 1-1/2 inch thick 3 lb. density fiberglass insulation and factory installed, preservative treated wood. Curbs shall provide minimum height of (10 inches) above the finished roof membrane surface.

2.9 WALKPADS

Roof walkpads must be polyester reinforced, granule-surfaced modified bitumen membrane material, minimum 5 mm (197 mils) thick, compatible with the modified bitumen sheet roofing and as recommended by the modified bitumen sheet roofing manufacturer. Panels must not exceed 4 foot in length. Other walkpad materials require approval of the Contracting Officer prior to installation. Walk pad color shall be green.

2.10 ROOF INSULATION BELOW MODIFIED BITUMEN MEMBRANE SYSTEM

Insulation must be compatible with the roof membrane, approved by the membrane manufacturer and meeting all the requirements as specified in UFGS Section 07 22 00 ROOF AND DECK INSULATION.

PART 3 EXECUTION

3.1 EXAMINATION

Ensure that the following conditions exist prior to application of the roofing materials:

a. Drains, curbs, cants, control joints, expansion joints, perimeter walls, roof penetrating components, and equipment supports are in

place.

b. Surfaces are rigid, clean, dry, smooth, and free from cracks, holes, and sharp changes in elevation. Joints in the substrate are sealed to prevent dripping of bitumen into building or down exterior walls.

c. The plane of the substrate does not vary more than 1/4 inchwithin an area 10 by 10 foot when checked with a 10 foot straight edge placed anywhere on the substrate.

d. Substrate is sloped as indicated to provide positive drainage.

e. Walls and vertical surfaces are constructed to receive counter flashing, and will permit mechanical fastening of the base flashing materials.

f. Treated wood nailers are in place on non-nailable surfaces, to permit nailing of base flashing at minimum height of 8 inch above finished roofing surface.

g. Protect all combustible materials and surfaces which may contain concealed combustible or flammable materials. All fire extinguishing equipment has been placed as specified.

h. Verify all Fire Watch personnel assignments.

i. Treated wood nailers are fastened in place at eaves, gable ends, openings, and intersections with vertical surfaces for securing of membrane, edging strips, attachment flanges of sheet metal, and roof fixtures. Embedded nailers are flush with deck surfaces. Surface-applied nailers are the same thickness as the roof insulation.

j. Cants are securely fastened in place in the angles formed by walls and other vertical surfaces. The angle of the cant is 45 degrees and the height of the vertical leg is not less than 3-1/2 inch.

l. Insulation boards are installed smoothly and evenly, and are not broken, cracked, or curled. There are no gaps in insulation board joints exceeding 1/4 inch in width. Insulation is being roofed over on the same day the insulation is installed.

m. Roof deck and framing are sloped as indicated to provide positive drainage.

3.2 PREPARATION

3.2.1 Protection of Property

3.2.1.1 Protective Coverings

Install protective coverings at paving and building walls adjacent to hoists prior to starting the work. Lap protective coverings not less than 6 inch, secure against wind, and vent to prevent collection of moisture on covered surfaces. Keep protective coverings in place for the duration of the roofing work.

3.2.2 Equipment

3.2.2.1 Mechanical Application Devices

Mount mechanical application devices on pneumatic-tired wheels. Use devices designed and maintained to operate without damaging the insulation, roofing membrane, or structural components.

3.2.2.2 Flame-Heated Equipment

Do not place flame-heated equipment on roof. Provide and maintain a fire extinguisher adjacent to flame-heated equipment and on the roof.

3.2.2.3 Open Flame Application Equipment

Torches and other open flame equipment must be specifically designated for use in application of modified bitumen materials and approved by the modified bitumen sheet manufacturer. Open flame equipment must not be ignited (burning) when left unattended. Provide and maintain a fire extinguisher adjacent to open flame equipment on the roof. Specific requirements for fire watches and burn permits exist. These requirements will be reviewed at the preroofing conference.

3.2.2.3 Electric-Heated Equipment

Provide adequate electrical service as required by manufacturer of electrical equipment to ensure against damage to equipment and property and to ensure proper application of roofing materials.

3.2.3 Priming of Surfaces

Prime all surfaces to be in contact with adhered membrane materials. Apply primer at the rate of 0.75 gallon per 100 sq. ft. or as recommended by modified bitumen sheet manufacturer's printed instructions to promote adhesion of membrane materials. Allow primer to dry prior to application of membrane materials to primed surface. Avoid flammable primer material conditions in torch applied membrane applications.

3.2.3.1 Priming of Concrete and Masonry Surfaces

After surface dryness requirements have been met, coat concrete and masonry surfaces which are to receive membrane materials uniformly with primer.

3.2.3.2 Priming of Metal Surfaces

Prime flanges of metal components to be embedded into the roof system prior to setting in bituminous materials or stripping into roofing system.

3.2.4 Membrane Preparation

Unroll modified bitumen membrane materials and allow to relax a minimum of 60 minutes prior to installation. In cold weather, adhere to membrane manufacturer's additional recommendations for pre-installation membrane handling and preparation. Inspect for damage, pinholes, particles of foreign matter, non-dispersed raw material, factory splices, or other conditions that might affect serviceability. Edges of seams must be straight and flat so that they may be seamed to one another without forming fish mouths or wrinkles. Discard damaged or defective materials.

3.2.5 Substrate Preparation

Apply membrane to clean, dry surfaces only. Don not apply membrane to surfaces that have been wet by rain or frozen precipitation within the previous 12 hours. Provide cleaning and artificial drying with heated blowers or torches as necessary to ensure clean, dry surface prior to membrane application.

3.3 APPLICATION

Apply roofing materials as specified herein unless approved otherwise by the Contracting Officer. Keep roofing materials dry before and during application. Complete application of roofing in a continuous operation. Begin and apply only as much roofing in one day as can be completed that same day. Maintain specified temperatures for asphalt. Provide temporary roofing and flashing as specified herein prior to application of permanent roofing system.

3.3.1 Phased Membrane Construction

Phased application of membrane plies is prohibited unless otherwise approved by the Contracting Officer and supported by the membrane manufacturer's written application instructions. If cap sheet installation is delayed, thoroughly clean the applied membrane material surface and dry immediately prior to cap sheet installation. Priming of the applied membrane surface may be required at the discretion of the Contracting Officer prior to cap sheet installation.

3.3.2 Temporary Roofing and Flashing

Provide watertight temporary roofing and flashing where considerable work by other trades, such as installing antennas, pipes, ducts, is to be performed on the roof or where construction scheduling or weather conditions require protection of the building's interior before permanent roofing system can be installed. Do not install temporary roofing over permanently installed insulation. Provide rigid pads for traffic over temporary roofing.

3.3.2.1 Removal

Completely remove temporary roofing and flashing before continuing with application of the permanent roofing system.

3.3.3 Application Method

3.3.3.1 Mechanically Attached Modified Bitumen Membrane

Ensure substrate membrane surfaces are warmed either naturally or by torch during the installation. Mechanically attach modified base sheet using metal batten bar or barbed seam plates and fasteners in sidelap at a rate determined by roofing system manufacturer code approvals. When torching the side-lap, unroll and align the second sheet and torch over fastened side lap of the lower sheet. Torch the side lap in accordance with manufacturer's recommendation. A weighted roller must be run over the lap to ensure the sided lap seam is fully adhered. All base sheet end laps must also be sealed by torching.

3.3.4 Modified Bitumen Membrane Application

Ensure proper sheet alignment prior to installation. Apply membrane layers perpendicular to slope of roof in shingle fashion to shed water, including application on areas of tapered insulation that change slope direction. Bucking or backwater laps are prohibited. Fully adhere membrane sheets to underlying substrate materials. Provide minimum 3 inch side laps and minimum 6 inch end laps and as otherwise required by membrane manufacturer. Stagger end laps minimum 36 inch. Offset side laps between membrane layers a minimum of 12 inch. Offset end laps between membrane layers a minimum of 36 inch. Install all membrane layers the same workday, unless supported otherwise by roof membrane manufacturer application instructions and approved by the Contracting Officer. Provide tight smooth laminations of each membrane layer without wrinkles, ridges, buckles, kinks, fishmouths, or voids. Ensure full membrane adhesion and full lap seals. Rework to seal any open laps prior to application of subsequent membrane layers. The completed membrane application must be free of surface abrasions, air pockets, blisters, ridges, wrinkles, buckles, kinks, fishmouths, voids, or open seams.

3.3.4.1 Cap Sheet Installation

Underlying applied membrane must be inspected and repaired free of damage, holes, puncture, gouges, abrasions, and any other defects, and free of moisture, loose materials, debris, sediments, dust, and any other conditions required by the membrane manufacturer prior to cap sheet installation. Do not apply cap sheet if rain or frozen precipitation has occurred within the previous 24 hours. Align cap membrane and apply by the specified method with the proper side and end lap widths. Torch apply as recommended by the modified bitumen membrane manufacturer. Cut at a 45 degree angle across selvage edge of cap membrane to be overlapped in end lap areas prior to applying overlapping cap membrane. Apply matching granules in any areas of bitumen bleed out while the asphalt is still hot. Minimize traffic on newly installed cap sheet membrane.

3.3.5 Membrane Flashing

Apply two-ply modified bitumen strip flashing and sheet flashing in the angles formed where the roof deck abuts walls, curbs, ventilators, pipes, and other vertical surfaces, and where necessary to make the work watertight. Apply membrane flashing in accordance with the roof membrane manufacturers printed instructions and as specified. Cut at a 45 degree angle across terminating end lap area of cap membrane prior to applying adjacent overlapping cap membrane. Press flashing into place to ensure full adhesion and avoid bridging. Ensure full lap seal in all lap areas. Mechanically fasten top edge of modified bituminous base flashing 150 mm (6 inches) on center through minimum 1 inch diameter tin caps with fasteners of sufficient length to embed minimum one inch into attachment substrate. Apply matching granules in any areas of asphalt bleed out while the asphalt is still hot. Apply membrane liner over top of exposed nailers and blocking and to overlap top edge of base flashing installation at curbs, parapet walls, expansion joints and as otherwise indicated to serve as waterproof lining under sheet metal flashing components. Metal flashing per SMACNA 1793 guidelines and standards is specified under UFGS Section 07 60 00 FLASHING AND SHEET METAL. Do not set metal flashing in hot asphalt.

3.3.5.1 Membrane Strip Flashing

Set primed flanges of metal flashing in full bed of modified bituminous cement material and securely fasten through to attachment substrate. Strip-in with membrane flashing so that strip extends not less than 4 inch beyond outer edge of flange. Where multiple membrane stripping plies are installed, extend each additional stripping ply minimum 4 inch beyond edge of previous ply.

3.3.5.2 Pre-fabricated Curbs

Securely anchor prefabricated curbs to nailer or other base substrate and flash with modified bitumen membrane.

3.3.5.3 Set-On Accessories

Where pipe or conduit blocking, supports and similar roof accessories are set on the membrane, adhere walkpad material to bottom of accessories prior to setting on roofing membrane. Specific method of installing set-on accessories must permit normal movement due to expansion, contraction, vibration, and similar occurrences without damaging roofing membrane. Do not mechanically secure set-on accessories through roofing membrane into roof deck substrate.

3.3.5.4 Lightning Protection

Flash and attach lightning protection system components to the roof membrane in a manner acceptable to the roof membrane manufacturer.

3.3.6 Roof Walkpads

Install walkpads at roof access points and where otherwise indicated for traffic areas and for access to mechanical equipment, in accordance with the modified bitumen sheet roofing manufacturer's printed instructions. Provide minimum 6 inch separation between adjacent walkpads to accommodate drainage.

3.3.7 Correction of Deficiencies

Where any form of deficiency is found, additional measures will be taken as deemed necessary by the Contracting Officer to determine the extent of the deficiency and corrective actions must be performed as directed by the Contracting Officer.

3.3.8 Clean Up

Remove debris, scraps, containers and other rubbish and trash resulting from installation of the roofing system from job site each day.

3.4 PROTECTION OF APPLIED ROOFING

At the end of the day's work and when precipitation is imminent, protect applied modified bitumen roofing system from water intrusion.

3.4.1 Water Cutoffs

Straighten insulation line using loose-laid cut insulation sheets and seal the terminated edge of modified bitumen roofing system in an effective manner. Seal off flutes in metal decking along the cutoff edge. Remove

the water cut-offs to expose the insulation when resuming work, and remove the insulation sheets used for fill-in.

3.4.2 Temporary Flashing for Permanent Roofing

Provide temporary flashing at drains, curbs, walls and other penetrations and terminations of roofing sheets until permanent flashing can be applied. Remove temporary flashing before applying permanent flashing.

3.4.3 Temporary Walkways, Runways, and Platforms

Do not permit storing, walking, wheeling, and trucking directly on applied roofing materials. Provide temporary walkways, runways, and platforms of smooth clean boards, mats or planks as necessary to avoid damage to applied roofing materials, and to distribute weight to conform to live load limits of roof construction. Use rubber-tired equipment for roofing work.

3.5 FIELD QUALITY CONTROL

Perform field tests in the presence of the Contracting Officer. Notify the Contracting Officer one day before performing tests.

3.5.1 Construction Monitoring

During progress of the roof work, Contractor must make visual inspections as necessary to ensure compliance with specified parameters. Additionally, verify the following:

a. Materials comply with the specified requirements.

b. Materials are not installed in adverse weather conditions.

All materials are properly stored, handled and protected from moisture or other damages.

c. Equipment is in working order. Metering devices are accurate.

d. Substrates are in acceptable condition, in compliance with specification, prior to application of subsequent materials.

(1) Nailers and blocking are provided where and as needed.

Insulation substrate is smooth, properly secured to its substrate, and without excessive gaps prior to membrane application.

(2) The proper number, type, and spacing of fasteners are installed.

Membrane heating, hot mopping, or adhesive application is provided uniformly and as necessary to ensure full adhesion of roll materials. Asphalt is heated and applied within the specified temperature range.

The proper number and types of plies are installed, with the specified overlaps.

Applied membrane surface is inspected, cleaned, dry, and repaired as necessary prior to cap sheet installation.

(3) Lap areas of all plies are completely sealed.

Membrane is fully adhered without ridges, wrinkles, kinks, fishmouths, or other voids or delaminations.

Installer adheres to specified and detailed application parameters.

Associated flashing and sheet metal are installed in a timely manner in accord with the specified requirements.

Temporary protection measures are in place at the end of each work shift.

3.5.1.1 Manufacturer's Inspection

Manufacturer's technical representative must visit the site a minimum of three times during the installation for purposes of reviewing materials installation practices and adequacy of work in place. Inspections must occur during the first 20 squares of membrane installation, at mid-point of the installation, and at substantial completion, at a minimum. Additional inspections must not exceed one for each 100 squares of total roof area with the exception that follow-up inspections of previously noted deficiencies or application errors must be performed as requested by the Contracting Officer. After each inspection, submit a report, signed by the manufacturer's technical representative to the Contracting Officer within 3 working days. Note in the report overall quality of work, deficiencies and any other concerns, and recommended corrective action.

3.6 INSTRUCTIONS TO GOVERNMENT PERSONNEL

Furnish written and verbal instructions on proper maintenance procedures to designated Government personnel. Furnish instructions by a competent representative of the modified bitumen membrane manufacturer and include a minimum of 4 hours on maintenance and emergency repair of the membrane. Include a demonstration of membrane repair, and give sources of required special tools. Furnish information on safety requirements during maintenance and emergency repair operations.

3.7 INFORMATION CARD

For each roof, furnish a typewritten information card for facility Records and a card laminated in plastic and framed for interior display at roof access point, or a photoengraved 0.039 inch thick aluminum card for exterior display. Card must be 8 1/2 by 11 inch minimum. Information card must identify facility name and number; location; contract number; approximate roof area; detailed roof system description, including deck type, membrane, number of plies, method of application, manufacturer, insulation and cover board system and thickness; presence of tapered insulation for primary drainage, presence of vapor barrier material; date of completion; installing contractor identification and contact information; membrane manufacturer warranty expiration, warranty reference number, and contact information. The card must be a minimum size of 8 1/2 by 11 inch. Install card at roof top or access location as directed by the Contracting Officer and provide a paper copy to the Contracting Officer.

-- End of Section --

SECTION 07 60 00

FLASHING AND SHEET METAL
08/08

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN WELDING SOCIETY (AWS)

AWS D1.2/D1.2M	(2008) Structural Welding Code - Aluminum

ASTM INTERNATIONAL (ASTM)

ASTM A 167	(1999; R 2009) Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
ASTM B 221	(2008) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM B 32	(2008) Standard Specification for Solder Metal
ASTM D 41	(2005) Asphalt Primer Used in Roofing, Dampproofing, and Waterproofing
ASTM D 4586	(2007) Asphalt Roof Cement, Asbestos-Free

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

SMACNA 1793	(2006) Architectural Sheet Metal Manual, Sixth Edition, Second Printing

1.2 GENERAL REQUIREMENTS

Finished sheet metalwork will form a weathertight construction without waves, warps, buckles, fastening stresses or distortion, which allows for expansion and contraction. Sheet metal mechanic is responsible for cutting, fitting, drilling, and other operations in connection with sheet metal required to accommodate the work of other trades. Coordinate installation of sheet metal items used in conjunction with roofing with roofing work to permit continuous roofing operations.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Gutters

Downspouts

Gravel stops, fascias and metal edge strips

Counterflashing

Flashing at roof penetrations

Indicate thicknesses, dimensions, fastenings and anchoring methods, expansion joints, and other provisions necessary for thermal expansion and contraction. Scaled manufacturer's catalog data may be submitted for factory fabricated items.

SD-11 Closeout Submittals

Quality Control Plan

Submit for sheet metal work in accordance with paragraph entitled "Field Quality Control."

1.4 DELIVERY, HANDLING, AND STORAGE

Package and protect materials during shipment. Uncrate and inspect materials for damage, dampness, and wet-storage stains upon delivery to the job site. Remove from the site and replace damaged materials that cannot be restored to like-new condition. Handle sheet metal items to avoid damage to surfaces, edges, and ends. Store materials in dry, weather-tight, ventilated areas until immediately before installation.

1.5 WARRANTY

The following items which are specified in this Section are to be included in the "Roof Membrane Manufacturer Warranty", specified in Section 07 52 00, "Modified Bituminous Membrane Roofing - Metal Roof Deck" and Section 07 52 01 "Modified Bituminous Membrane Roofing - Concrete Deck".

Metal Flashing
Metal Roof Edge
Metal Edge Strips
Metal Coping
Metal Receivers
Metal Counterflashing
Metal Fascia
Metal Cap Flashing
Metal Reglets

PART 2 PRODUCTS

2.1 MATERIALS

Do not use lead, lead-coated metal, or galvanized steel. Conform to the requirements specified and to the thicknesses and configurations established in SMACNA Arch. Manual for the materials.

Furnish sheet metal items in 8 to 10 foot lengths. Single pieces less than 8 feet long may be used to connect to factory-fabricated inside and outside

corners, and at ends of runs. Factory fabricate corner pieces with minimum 12 inch legs. Provide accessories and other items essential to complete the sheet metal installation. Provide accessories made of the same or compatible materials as the items to which they are applied. Fabricate sheet metal items of the materials specified below and to the gage, thickness, or weight shown in Table I at the end of this section. Provide sheet metal items with mill finish unless specified otherwise. Where more than one material is listed for a particular item in Table I, each is acceptable and may be used except as follows:

2.1.1 Exposed Sheet Metal Items

Must be of the same material. Consider the following as exposed sheet metal: gutters, including hangers; downspouts; gravel stops and fascias; cap, metal edge strips, flashings and related accessories.

2.1.2 Stainless Steel

ASTM A 167, Type 302 or 304, 2D Finish, fully annealed, dead-soft temper.

2.1.3 Aluminum Alloy, Extruded Bars, Rods, Shapes, and Tubes

ASTM B 221.

2.1.4 Solder

ASTM B 32, 95-5 tin-antimony.

2.1.5 Bituminous Plastic Cement

ASTM D 4586, Type I.

2.1.6 Asphalt Primer

ASTM D 41.

2.1.7 Fasteners

Use the same metal or a metal compatible with the item fastened. Use stainless steel fasteners to fasten dissimilar materials.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Workmanship

Make lines and angles sharp and true. Free exposed surfaces from visible wave, warp, buckle, and tool marks. Fold back exposed edges neatly to form a 1/2 inch hem on the concealed side. Make sheet metal exposed to the weather watertight with provisions for expansion and contraction.

Make surfaces to receive sheet metal plumb and true, clean, even, smooth, dry, and free of defects and projections. For installation of items not shown in detail or not covered by specifications conform to the applicable requirements of SMACNA 1793, Architectural Sheet Metal Manual. Provide sheet metal flashing in the angles formed where roof decks abut walls, curbs, ventilators, pipes, or other vertical surfaces and wherever indicated and necessary to make the work watertight. Join sheet metal

items together as shown in Table II.

3.1.2 Nailing

Confine nailing of sheet metal generally to sheet metal having a maximum width of 18 inch. Confine nailing of flashing to one edge only. Space nails evenly not over 3 inch on center and approximately 1/2 inch from edge unless otherwise specified or indicated. Face nailing will not be permitted. Where sheet metal is applied to other than wood surfaces, include in shop drawings, the locations for sleepers and nailing strips required to secure the work.

3.1.3 Cleats

Provide continuous cleats for sheet metal as shown on the Drawings. Cleats shall be of the same material and thickness as the sheet metal being installed. Secure one end of the cleat with two nails and the cleat folded back over the nailheads. Lock the other end into the seam. Where the fastening is to be made to concrete or masonry, use screws and drive in expansion shields set in concrete or masonry. Pretin cleats for soldered seams.

3.1.4 Bolts, Rivets, and Screws

Install bolts, rivets, and screws where indicated or required. Provide compatible washers where required to protect surface of sheet metal and to provide a watertight connection. Provide mechanically formed joints in aluminum sheets 0.040 inch or less in thickness.

3.1.5 Seams

Straight and uniform in width and height with no solder showing on the face.

3.1.5.1 Flat-lock Seams

Finish not less than 3/4 inch wide.

3.1.5.2 Lap Seams

Finish soldered seams not less than one inch wide. Overlap seams not soldered, not less than 3 inch.

3.1.5.3 Loose-Lock Expansion Seams

Not less than 3 inch wide; provide minimum one inch movement within the joint. Completely fill the joints with the specified sealant, applied at not less than 1/8 inch thick bed.

3.1.5.4 Flat Seams

Make seams in the direction of the flow.

3.1.6 Soldering

Where soldering is specified, apply to copper, terne-coated stainless steel, zinc-coated steel, and stainless steel items. Pretin edges of sheet metal before soldering is begun. Seal the joints in aluminum sheets of 0.040 inch or less in thickness with specified sealants. Do not solder aluminum.

3.1.6.1 Edges

Scrape or wire-brush the edges of lead-coated material to be soldered to produce a bright surface. Flux brush the seams in before soldering. Treat with soldering acid flux the edges of stainless steel to be pretinned. Seal the joints in aluminum sheets of 0.040 inch or less in thickness with specified sealants. Do not solder aluminum.

3.1.7 Welding and Mechanical Fastening

Use welding for aluminum of thickness greater than 0.040 inch. Aluminum 0.040 inch or less in thickness must be butted and the space backed with formed flashing plate; or lock joined, mechanically fastened, and filled with sealant as recommended by the aluminum manufacturer.

3.1.7.1 Welding of Aluminum

Use welding of the inert gas, shield-arc type. For procedures, appearance and quality of welds, and the methods used in correcting welding work, conform to AWS D1.2/D1.2M.

3.1.7.2 Mechanical Fastening of Aluminum

Use No. 12, aluminum alloy, sheet metal screws or other suitable aluminum alloy or stainless steel fasteners. Drive fasteners in holes made with a No. 26 drill in securing side laps, end laps, and flashings. Space fasteners 12 inch maximum on center. Where end lap fasteners are required to improve closure, locate the end lap fasteners not more than 2 inch from the end of the overlapping sheet.

3.1.8 Protection from Contact with Dissimilar Materials

3.1.8.1 Copper or Copper-bearing Alloys

Paint with heavy-bodied bituminous paint surfaces in contact with dissimilar metal, or separate the surfaces by means of moistureproof building felts.

3.1.8.2 Aluminum

Do not allow aluminum surfaces in direct contact with other metals except stainless steel, zinc, or zinc coating. Where aluminum contacts another metal, paint the dissimilar metal with a primer followed by two coats of aluminum paint. Where drainage from a dissimilar metal passes over aluminum, paint the dissimilar metal with a non-lead pigmented paint.

3.1.8.3 Metal Surfaces

Paint surfaces in contact with mortar, concrete, or other masonry materials with alkali-resistant coatings such as heavy-bodied bituminous paint.

3.1.8.4 Wood or Other Absorptive Materials

Paint surfaces that may become repeatedly wet and in contact with metal with two coats of aluminum paint or a coat of heavy-bodied bituminous paint.

3.1.9 Expansion and Contraction

Provide expansion and contraction joints at not more than 32 foot intervals for aluminum and at not more than 40 foot intervals for other metals. Provide an additional joint where the distance between the last expansion joint and the end of the continuous run is more than half the required interval. Space joints evenly. Join extruded aluminum gravel stops and fascias by expansion and contraction joints spaced not more than 12 feet apart.

3.1.10 Counterflashing

Except where indicated or specified otherwise, insert counterflashing in reglets located from 9 to 10 inch above roof decks, extend down vertical surfaces over upturned vertical leg of base flashings not less than 3 inch. Fold the exposed edges of counterflashings 1/2 inch. Where stepped counterflashings are required, they may be installed in short lengths a minimum 8 inch by 8 inch or may be of the preformed one-piece type. Provide end laps in counterflashings not less than 3 inch and make it weathertight with plastic cement. Do not make lengths of metal counterflashings exceed 10 feet. Form the flashings to the required shapes before installation. Factory-form the corners not less than 12 inch from the angle. Secure the flashings in the reglets with lead wedges and space not more than 18 inch apart; on short runs, place wedges closer together. Fill caulked-type reglets or raked joints which receive counterflashing with caulking compound. Turn up the concealed edge of counterflashings built into masonry or concrete walls not less than 1/4 inch and extend not less than 2 inch into the walls. Install counterflashing to provide a spring action against base flashing. Where bituminous base flashings are provided, extend down the counter flashing as close as practicable to the top of the cant strip. Factory form counter flashing to provide spring action against the base flashing.

3.1.11 Gravel Stops, Fascias and metal edge strips

Prefabricate in the shapes and sizes indicated and in lengths not less that 8 feet. Extend flange at least 4 inch onto roofing. Provide prefabricated, mitered corners internal and external corners. Install gravel stops and fascias after all plies of the roofing membrane have been applied, but before the flood coat of bitumen is applied. Prime roof flange of gravel stops and fascias on both sides with an asphalt primer. After primer has dried, set flange on roofing membrane and strip-in.Nail flange securely to wood nailer with large-head, barbed-shank roofing nails 1.5 inch long spaced not more than 3 inch on center, in two staggered rows.

3.1.11.1 Continuous Cleat

Hook the lower edge of fascias at least 3/4 inch over a continuous strip of the same material bent outward at an angle not more than 45 degrees to form a drip. Nail hook strip to a wood nailer at 6 inchmaximum on center. Where fastening is made to concrete or masonry, use screws spaced 12 inch on center driven in expansion shields set in the concrete or masonry. Where horizontal wood nailers are slotted to provide for insulation venting, install strips to prevent obstruction of vent slots. Where necessary, install strips over 1/16 inch thick compatible spacer or washers.

3.1.11.2 Joints

Leave open the section ends of gravel stops and fascias 1/4 inch and backed

with a formed flashing plate, mechanically fastened in place and lapping each section end a minimum of 4 inch set laps in plastic cement. Face nailing will not be permitted. Install prefabricated aluminum gravel stops and fascias in accordance with the manufacturer's printed instructions and details.

3.1.12 Gutters

The hung type of shape indicated and supported on underside by brackets that permit free thermal movement of the gutter. Provide gutters in sizes indicated complete with mitered corners, end caps, outlets, brackets, and other accessories necessary for installation. Bead with hemmed edge and reinforce the outer edge of gutter with a stiffening bar not less than 3/4 by 3/16 inch of material compatible with gutter. Fabricate gutters in sections not less than 8 feet. Lap the sections a minimum of one inch in the direction of flow or provide with concealed splice plate 6 inch minimum. Join the gutters, other than aluminum, by riveted and soldered joints. Join aluminum gutters with riveted sealed joints. Provide expansion-type slip joints midway between outlets. Install gutters below slope line of the roof so that snow and ice can slide clear. Support gutters on adjustable hangers spaced not more than 30 inches on center . Adjust gutters to slope uniformly to outlets, with high points occurring midway between outlets. Fabricate hangers and fastenings from metals.

3.1.13 Downspouts

Space supports for downspouts according to the manufacturer's recommendation for the masonry substrate. Types, shapes and sizes are indicated. Provide complete including elbows and offsets. Provide downspouts in approximately 10 foot lengths. Provide end joints to telescope not less than 1/2 inch and lock longitudinal joints. Provide gutter outlets with wire ball strainers for each outlet. Provide strainers to fit tightly into outlets and be of the same material used for gutters. Keep downspouts not less than one inch away from walls. Fasten to the walls at top, bottom, and at an intermediate point not to exceed 5 feet on center with leader straps or concealed rack-and-pin type fasteners. Form straps and fasteners of metal compatible with the downspouts.

3.1.14 Flashing at Roof Penetrations and Equipment Supports

Provide metal flashing for all pipes, ducts, and conduits projecting through the roof surface and for equipment supports, guy wire anchors, and similar items supported by or attached to the roof deck.

3.1.15 Single Pipe Vents

See Table I, footnote (d). Set flange of sleeve in bituminous plastic cement and nail 3 inch on center. Bend the top of sleeve over and extend down into the vent pipe a minimum of 2 inch. For long runs or long rises above the deck, where it is impractical to cover the vent pipe with lead, use a two-piece formed metal housing. Set metal housing with a metal sleeve having a 4 inch roof flange in bituminous plastic cement and nailed 3 inch on center. Extend sleeve a minimum of8 inch above the roof deck and lapped a minimum of 3 inch by a metal hood secured to the vent pipe by a draw band. Seal the area of hood in contact with vent pipe with an approved sealant.

3.2 PAINTING

Field-paint sheet metal for separation of dissimilar materials.

3.3 CLEANING

Clean exposed sheet metal work at completion of installation. Remove grease and oil films, handling marks, contamination from steel wool, fittings and drilling debris, and scrub-clean. Free the exposed metal surfaces of dents, creases, waves, scratch marks, and solder or weld marks.

3.4 REPAIRS TO FINISH

Scratches, abrasions, and minor surface defects of finish may be repaired in accordance with the manufacturer's printed instructions and as approved. Repair damaged surfaces caused by scratches, blemishes, and variations of color and surface texture. Replace items which cannot be repaired.

3.5 FIELD QUALITY CONTROL

Establish and maintain a Quality Control Plan for sheet metal used in conjunction with roofing to assure compliance of the installed sheet metalwork with the contract requirements. Remove work that is not in compliance with the contract and replace or correct. Include quality control, but not be limited to, the following:

a. Observation of environmental conditions; number and skill level of sheet metal workers; condition of substrate.

b. Verification that specified material is provided and installed.

c. Inspection of sheet metalwork, for proper size(s) and thickness(es), fastening and joining, and proper installation.

3.5.1 Procedure

Submit for approval prior to start of roofing work. Include a checklist of points to be observed. Document the actual quality control observations and inspections. Furnish a copy of the documentation to the Contracting Officer at the end of each day.

TABLE I. SHEET METAL WEIGHTS, THICKNESSES, AND GAGES

Sheet Metal Items	Stainless Steel, Inch
Downspouts and Leaders:	.015
Downspout straps, 2-inch	.050
Scupper Lining:	.015
Flashings:	
Cap (Counter-flashing)	.0375
Pipe vent sleeve(d)	
Coping	.0375
Gravel stops and fascias:	

TABLE I. SHEET METAL WEIGHTS, THICKNESSES, AND GAGES

Sheet Metal Items	Stainless Steel, Inch
Fascia	.0375
Metal edge strip.....	.0375
Metal roof edge	.0375
Metal receivers	.0375
Reglets	.0375
Gutter Section:	.015
Hangar, dimensions:	1 inch x .037 inch
Joint Cover plates... (See Table II)	.0375

(a) Brass.

(b) May be lead weighing 4 pounds per square foot.

(c) May be polyvinyl chloride.

(d) 2.5 pound minimum lead sleeve with 4 inch flange. Where lead sleeve is impractical, refer to paragraph entitled "Single Pipe Vents" for optional material.

TABLE II. SHEET METAL JOINTS
TYPE OF JOINT

Item Designation	Stainless Steel	Remarks
Gravel stops:		
Extrusions - - -		Use sheet flashing beneath and a cover plate.
	Sheet, Butt with 1/4 inch smooth space	Use sheet flashing backup plate.

(a) Elastomeric flashing shall have 3 inch lap with manufacturer's recommended sealant.

-- End of Section --

SECTION 07 84 00

FIRESTOPPING
05/10

PART 1 GENERAL

1.1 SUMMARY

Furnish and install tested and listed firestopping systems, combination of materials, or devices to form an effective barrier against the spread of flame, smoke and gases, and maintain the integrity of fire resistance rated walls, partitions, floors, and ceiling-floor assemblies, including through-penetrations and construction joints and gaps.

a. Through-penetrations include the annular space around pipes, tubes, conduit, wires, cables and vents.

b. Construction joints include those used to accommodate expansion, contraction, wind, or seismic movement; firestopping material shall not interfere with the required movement of the joint.

Gaps requiring firestopping include gaps between the curtain wall and the floor slab and between the top of the fire-rated walls and the roof or floor deck above and at the intersection of shaft assemblies and adjoining fire resistance rated assemblies.

1.2 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM E119	(2014) Standard Test Methods for Fire Tests of Building Construction and Materials
ASTM E1399/E1399M	(1997; E 2013;R 2013) Cyclic Movement and Measuring the Minimum and Maximum Joint Widths of Architectural Joint Systems
ASTM E1966	(2007; R 2011) Fire-Resistive Joint Systems
ASTM E2174	(2014b) Standard Practice for On-Site Inspection of Installed Fire Stops
ASTM E2307	(2015) Standard Test Method for Determining Fire Resistance of Perimeter Fire Barrier Systems Using Intermediate-Scale, Multi-story Test Apparatus
ASTM E2393	(2010a) Standard Practice for On-Site Inspection of Installed Fire Resistive Joint Systems and Perimeter Fire Barriers

ASTM E814	(2013a) Standard Test Method for Fire Tests of Through-Penetration Fire Stops
ASTM E84	(2014) Standard Test Method for Surface Burning Characteristics of Building Materials

FM GLOBAL (FM)

FM 4991	(2013) Approval of Firestop Contractors
FM APP GUIDE	(updated on-line) Approval Guide http://www.approvalguide.com/

INTERNATIONAL CODE COUNCIL (ICC)

ICC IBC	(2012) International Building Code

UNDERWRITERS LABORATORIES (UL)

UL 1479	(2003; Reprint Oct 2012) Fire Tests of Through-Penetration Firestops
UL 2079	(2004; Reprint Dec 2014) Tests for Fire Resistance of Building Joint Systems
UL 723	(2008; Reprint Aug 2013) Test for Surface Burning Characteristics of Building Materials
UL Fire Resistance	(2014) Fire Resistance Directory

1.3 SEQUENCING

Coordinate the specified work with other trades. Apply firestopping materials, at penetrations of pipes and ducts, prior to insulating, unless insulation meets requirements specified for firestopping. Apply firestopping materials. at building joints and construction gaps, prior to completion of enclosing walls or assemblies. Cast-in-place firestop devices shall be located and installed in place before concrete placement. Pipe, conduit or cable bundles shall be installed through cast-in-place device after concrete placement but before area is concealed or made inaccessible. Firestop material shall be inspected and approved prior to final completion and enclosing of any assemblies that may conceal installed firestop.

1.4 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Firestopping System; G

SD-03 Product Data

Firestopping Materials; G

SD-06 Test Reports

Inspection; G

SD-07 Certificates

Inspector Qualifications
Firestopping Materials
Installer Qualifications; G

1.5 QUALITY ASSURANCE

1.5.1 Installer

Engage an experienced Installer who is:

a. FM Research approved in accordance with FM 4991, operating as a UL Certified Firestop Contractor, or

b. Certified, licensed, or otherwise qualified by the firestopping manufacturer as having the necessary staff, training, and a minimum of 3 years experience in the installation of manufacturer's products in accordance with specified requirements. Submit documentation of this experience. A manufacturer's willingness to sell its firestopping products to the Contractor or to an installer engaged by the Contractor does not in itself confer installer qualifications on the buyer. The Installer shall have been trained by a direct representative of the manufacturer (not distributor or agent) in the proper selection and installation procedures. The installer shall obtain from the manufacturer and submit written certification of training, and retain proof of certification for duration of firestop installation.

1.5.2 Inspector Qualifications

The inspector shall have a minimum of two years experience in construction field inspections of firestopping systems, products, and assemblies. The inspector shall be completely independent of, and divested from, the installer, the manufacturer, and the supplier of any material or item being inspected. The inspector shall not be a competitor of the installer, the contractor, the manufacturer, or supplier of any material or item being inspected. Include in the qualifications submittal a notarized statement assuring compliance with the requirements stated herein.

1.6 DELIVERY, STORAGE, AND HANDLING

Deliver materials in the original unopened packages or containers showing name of the manufacturer and the brand name. Store materials off the ground, protected from damage and exposure to elements and temperatures in accordance with manufacturer requirements. Remove damaged or deteriorated materials from the site. Use materials within their indicated shelf life.

PART 2 PRODUCTS

2.1 FIRESTOPPING SYSTEM

Submit detail drawings including manufacturer's descriptive data, typical

details conforming to UL Fire Resistance or other details certified by another nationally recognized testing laboratory, installation instructions or UL listing details for a firestopping assembly in lieu of fire-test data or report. For those firestop applications for which no UL tested system is available through a manufacturer, a manufacturer's engineering judgment, derived from similar UL system designs or other tests, shall be submitted for review and approval prior to installation. Submittal must indicate the firestopping material to be provided for each type of application. When more than a total of 5 penetrations and/or construction joints are to receive firestopping, provide drawings that indicate location, "F" "T" and "L" ratings, and type of application.

Also, submit a written report indicating locations of and types of penetrations and types of firstopping used at each location; record type by UL list printed numbers.

2.2 FIRESTOPPING MATERIALS

Provide firestopping materials, supplied from a single domestic manufacturer, consisting of commercially manufactured, asbestos-free, nontoxic products FM APP GUIDE approved, or UL listed, for use with applicable construction and penetrating items, complying with the following minimum requirements:

2.2.1 Fire Hazard Classification

Material shall have a flame spread of 25 or less, and a smoke developed rating of 50 or less, when tested in accordance with ASTM E84 or UL 723. Material shall be an approved firestopping material as listed in UL Fire Resistance or by a nationally recognized testing laboratory.

2.2.2 Toxicity

Material shall be nontoxic and carcinogen free to humans at all stages of application or during fire conditions and shall not contain hazardous chemicals or require harmful chemicals to clean material or equipment.

2.2.3 Fire Resistance Rating

Firestop systems shall be UL Fire Resistance listed or FM APP GUIDE approved with "F" rating at least equal to fire-rating of fire wall or floor in which penetrated openings are to be protected. Where required, firestop systems shall also have "T" rating at least equal to the fire-rated floor in which the openings are to be protected.

2.2.3.1 Through-Penetrations

Firestopping materials for through-penetrations, as described in paragraph SYSTEM DESCRIPTION, shall provide "F", "T" and "L" fire resistance ratings in accordance with ASTM E814 or UL 1479. Fire resistance ratings shall be as follows:

2.2.3.1.1 Penetrations of Fire Resistance Rated Walls and Partitions

F Rating = Rating of wall or partition being penetrated.

2.2.3.1.2 Penetrations of Fire Resistance Rated Floors, Floor-Ceiling Assemblies and the Ceiling Membrane of Roof-Ceiling Assemblies

F Rating = Rating of assembly being penetrated, T Rating = Rating of assembly being penetrated. Where the penetrating item is outside of a wall cavity the F rating must be equal to the fire resistance rating of the floor penetrated, and the T rating shall be in accordance with the requirements of ICC IBC.

2.2.3.1.3 Penetrations of Fire and Smoke Resistance Rated Walls, Floors, Floor-Ceiling Assemblies, and the ceiling membrane of Roof-Ceiling Assemblies

F Rating = Rating of assembly being penetrated, T Rating = Rating of assembly being penetrated and L Rating = Where L rating is required.

2.2.3.2 Construction Joints and Gaps

Fire resistance ratings of construction joints, as described in paragraph SYSTEM DESCRIPTION, and gaps such as those between floor slabs and curtain walls shall be the same as the construction in which they occur. Construction joints and gaps shall be provided with firestopping materials and systems that have been tested in accordance with ASTM E119, ASTM E1966 or UL 2079 to meet the required fire resistance rating. Curtain wall joints shall be provided with firestopping materials and systems that have been tested in accordance with ASTM E2307 to meet the required fire resistance rating. Systems installed at construction joints shall meet the cycling requirements of ASTM E1399/E1399M or UL 2079. All joints at the intersection of the top of a fire resistance rated wall and the underside of a fire-rated floor, floor ceiling, or roof ceiling assembly shall provide a minimum class II movement capability.

2.2.4 Material Certification

Submit certificates attesting that firestopping material complies with the specified requirements. For all intumescent firestop materials used in through penetration systems, manufacturer shall provide certification of compliance with UL 1479.

PART 3 EXECUTION

3.1 PREPARATION

Areas to receive firestopping must be free of dirt, grease, oil, or loose materials which may affect the fitting or fire resistance of the firestopping system. For cast-in-place firestop devices, formwork or metal deck to receive device prior to concrete placement must be sound and capable of supporting device. Prepare surfaces as recommended by the manufacturer.

3.2 INSTALLATION

Completely fill void spaces with firestopping material regardless of geometric configuration, subject to tolerance established by the manufacturer. Firestopping systems for filling floor voids 4 inches or more in any direction must be capable of supporting the same load as the floor is designed to support or be protected by a permanent barrier to prevent loading or traffic in the firestopped area. Install firestopping in accordance with manufacturer's written instructions. Provide tested and listed firestop systems in the following locations, except in floor slabs

on grade:

a. Penetrations of duct, conduit, tubing, cable and pipe through floors and through fire-resistance rated walls, partitions, and ceiling-floor assemblies.

b. Penetrations of vertical shafts such as pipe chases, elevator shafts, and utility chutes.

c. Gaps at the intersection of floor slabs and curtain walls, including inside of hollow curtain walls at the floor slab.

d. Gaps at perimeter of fire-resistance rated walls and partitions, such as between the top of the walls and the bottom of roof decks.

e. Construction joints in floors and fire rated walls and partitions.

f. Other locations where required to maintain fire resistance rating of the construction.

3.2.1 Insulated Pipes and Ducts

Thermal insulation shall be cut and removed where pipes or ducts pass through firestopping, unless insulation meets requirements specified for firestopping. Replace thermal insulation with a material having equal thermal insulating and firestopping characteristics.

3.2.2 Fire Dampers

Install and firestop fire dampers in accordance with Section 23 00 00 AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEM. Firestop installed with fire damper must be tested and approved for use in fire damper system. Firestop installed with fire damper must be tested and approved for use in fire damper system.

3.2.3 Data and Communication Cabling

Cabling for data and communication applications shall be sealed with re-enterable firestopping products or devices.

3.2.3.1 Re-Enterable Devices

Firestopping devices shall be pre-manufactured modular devices, containing built-in self-sealing intumescent inserts. Firestopping devices shall allow for cable moves, additions or changes without the need to remove or replace any firestop materials. Devices must be capable of maintaining the fire resistance rating of the penetrated membrane at 0 percent to 100 percent visual fill of penetrants; while maintaining "L" rating of <10 cfm/sf at 0 percent to 100 percent visual fill.

3.2.3.2 Re-Sealable Products

Provide firestopping pre-manufactured modular products, containing self-sealing intumescent inserts. Firestopping products shall allow for cable moves, additions or changes. Devices shall be capable of maintaining the fire resistance rating of the penetrated membrane at 0 percent to 100 percent visual fill of penetrants.

3.3 INSPECTION

For Navy projects, install one of each type of penetration and have it inspected and accepted by the Mid-Atlantic Division, Naval Facilities Engineering Command, Fire Protection Engineer prior to the installation of the remainder of the penetrations. At this inspection, the manufacturer's technical representative of the firestopping material shall be present. The remainder of the firestopped areas shall not be covered or enclosed until inspection is complete and approved by the Contracting Officer. The inspector must inspect the applications initially to ensure adequate preparations (clean surfaces suitable for application, etc.) and periodically during the work to assure that the completed work has been accomplished according to the manufacturer's written instructions and the specified requirements. Submit written reports indicating locations of and types of penetrations and types of firestopping used at each location; type shall be recorded by UL listed printed numbers.

3.3.1 Inspection Standards

Inspect all firestopping in accordance to ASTM E2393 and ASTM E2174 for firestop inspection, and document inspection results to be submitted.

3.3.2 Inspection Reports

Submit inspection report stating that firestopping work has been inspected and found to be applied according to the manufacturer's recommendations and the specified requirements.

-- End of Section --

SECTION 07 92 00

JOINT SEALANTS
01/07

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM C 920	(2011) Standard Specification for Elastomeric Joint Sealants
ASTM D 1056	(2007) Standard Specification for Flexible Cellular Materials - Sponge or Expanded Rubber

1.2 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Sealants

Primers

Bond breakers

Backstops

Manufacturer's descriptive data including storage requirements, shelf life, curing time, instructions for mixing and application, and primer data (if required). Provide a copy of the Material Safety Data Sheet for each solvent, primer or sealant material.

SD-07 Certificates

Sealant

Certificates of compliance stating that the materials conform to the specified requirements.

1.3 ENVIRONMENTAL CONDITIONS

Apply sealant when the ambient temperature is between 40 and 90 degrees F.

1.4 DELIVERY AND STORAGE

Deliver materials to the job site in unopened manufacturers' external shipping containers, with brand names, date of manufacture, color, and material designation clearly marked thereon. Label elastomeric sealant

containers to identify type, class, grade, and use. Carefully handle and store materials to prevent inclusion of foreign materials or subjection to sustained temperatures exceeding 90 degrees F or less than 0 degrees F.

1.5 QUALITY ASSURANCE

1.5.1 Compatibility with Substrate

Verify that each of the sealants are compatible for use with joint substrates.

1.5.2 Joint Tolerance

Provide joint tolerances in accordance with manufacturer's printed instructions.

1.5.3 Mock-Up

Project personnel is responsible for installing sealants in mock-up, using materials and techniques approved for use on the project.

1.6 SPECIAL WARRANTY

Guarantee sealant joint against failure of sealant and against water penetration through each sealed joint for five years.

PART 2 PRODUCTS

2.1 SEALANTS

Provide sealant that has been tested and found suitable for the substrates to which it will be applied.

2.1.1 Interior Sealant

Provide ASTM C 920, Type S or M, Grade NS, Class 12.5, Use NT. Location(s) and color(s) of sealant for the following:

	LOCATION	COLOR
a.	Small voids between walls or partitions and adjacent lockers, casework, shelving, door frames, built-in or surface-mounted equipment and fixtures, and similar items.	As selected
b.	Perimeter of frames at doors, windows, and access panels which adjoin exposed interior concrete and masonry surfaces.	As selected
c.	Joints of interior masonry walls and partitions which adjoin columns, pilasters, concrete walls, and exterior walls unless otherwise detailed.	As selected
d.	Interior locations, not otherwise indicated or specified, where small voids exist between materials specified to be painted.	As selected
e.	Joints formed between tile floors and tile	As selected

LOCATION	COLOR
base cove; joints between tile and dissimilar materials; joints occurring where substrates change.	
f. Behind escutcheon plates at valve pipe penetrations and showerheads in showers.	As selected

2.1.2 Exterior Sealant

For joints in vertical surfaces, provide ASTM C 920, Type S or M, Grade NS, Class 25, Use NT. For joints in horizontal surfaces, provide ASTM C 920, Type S or M, Grade P, Class 25, Use T. Provide location(s) and color(s) of sealant as follows:

LOCATION	COLOR
a. Joints and recesses formed where frames and subsills of windows, doors, louvers, and vents adjoin masonry, concrete, or metal frames. Use sealant at both exterior and interior surfaces of exterior wall penetrations.	As selected
b. Joints between new and existing exterior masonry walls.	As selected
c. Expansion and control joints.	As selected
d. Voids where items pass through exterior walls.	As selected
e. Metal-to-metal joints where sealant is indicated or specified.	As selected

2.1.3 Floor Joint Sealant

ASTM C 920, Type S or M, Grade P, Class 25, Use T. Provide location(s) and color(s) of sealant as follows:

LOCATION	COLOR
a. Seats of metal thresholds for exterior doors.	Gray
b. Control and expansion joints in floors, slabs, ceramic tile, and walkways.	Gray

2.2 Air-Vapor Barier Surface Transitions Sealant

Provide ASTM C 920, Type S, Grade NS, Class 25, Use G,A,O (Polyehylene) ASTM C719 +/- 25%.

2.3 PRIMERS

Provide a nonstaining, quick-drying type and consistency recommended by the sealant manufacturer for the particular application.

2.4 BOND BREAKERS

Provide the type and consistency recommended by the sealant manufacturer to prevent adhesion of the sealant to backing or to bottom of the joint.

2.5 BACKSTOPS

Provide glass fiber roving or neoprene, butyl, polyurethane, or polyethylene foams free from oil or other staining elements as recommended by sealant manufacturer. Provide 25 to 33 percent oversized backing for closed cell and 40 to 50 percent oversized backing for open cell material, unless otherwise indicated. Make backstop material compatible with sealant. Do not use oakum and other types of absorptive materials as backstops.

2.5.1 Rubber

Conform to ASTM D 1056, Type 2, closed cell, Class A round cross section for cellular rubber sponge backing.

2.5.2 Neoprene

Conform to ASTM D 1056, closed cell expanded neoprene cord Type 2, Class C, Grade 2C2.

2.6 CLEANING SOLVENTS

Provide type(s) recommended by the sealant manufacturer except for aluminum and bronze surfaces that will be in contact with sealant.

PART 3 EXECUTION

3.1 SURFACE PREPARATION

Clean surfaces from dirt frost, moisture, grease, oil, wax, lacquer, paint, or other foreign matter that would tend to destroy or impair adhesion. Remove oil and grease with solvent. Surfaces must be wiped dry with clean cloths. When resealing an existing joint, remove existing calk or sealant prior to applying new sealant. For surface types not listed below, contact sealant manufacturer for specific recommendations.

3.1.1 Steel Surfaces

Remove loose mill scale by sandblasting or, if sandblasting is impractical or would damage finish work, scraping and wire brushing. Remove protective coatings by sandblasting or using a residue-free solvent.

3.1.2 Aluminum or Bronze Surfaces

Remove temporary protective coatings from surfaces that will be in contact with sealant. When masking tape is used as a protective coating, remove tape and any residual adhesive just prior to sealant application. For removing protective coatings and final cleaning, use nonstaining solvents recommended by the manufacturer of the item(s) containing aluminum or bronze surfaces.

3.1.3 Concrete and Masonry Surfaces

Where surfaces have been treated with curing compounds, oil, or other such

materials, remove materials by sandblasting or wire brushing. Remove laitance, efflorescence and loose mortar from the joint cavity.

3.1.4 Wood Surfaces

Keep wood surfaces to be in contact with sealants free of splinters and sawdust or other loose particles.

3.2 SEALANT PREPARATION

Do not add liquids, solvents, or powders to the sealant. Mix multicomponent elastomeric sealants in accordance with manufacturer's instructions.

3.3 APPLICATION

3.3.1 Joint Width-To-Depth Ratios

a. Acceptable Ratios:

JOINT WIDTH	JOINT DEPTH Minimum	JOINT DEPTH Maximum
For metal, glass, or other nonporous surfaces:		
1/4 inch (minimum)	1/4 inch	1/4 inch
over 1/4 inch	1/2 of width	Equal to width
For wood, concrete or masonry,		
1/4 inch (minimum)	1/4 inch	1/4 inch
Over 1/4 inch to 1/2 inch	1/4 inch	Equal to width
Over 1/2 inch to 2 inch	1/2 inch	5/8 inch
Over 2 inch.	(As recommended by sealant manufacturer)	

b. Unacceptable Ratios: Where joints of acceptable width-to-depth ratios have not been provided, clean out joints to acceptable depths and grind or cut to acceptable widths without damage to the adjoining work. Grinding is not required on metal surfaces.

3.3.2 Masking Tape

Place masking tape on the finish surface on one or both sides of a joint cavity to protect adjacent finish surfaces from primer or sealant smears. Remove masking tape within 10 minutes after joint has been filled and tooled.

3.3.3 Backstops

Install backstops dry and free of tears or holes. Tightly pack the back or bottom of joint cavities with backstop material to provide a joint of the depth specified. Install backstops in the following locations:

a. Where indicated.

b. Where backstop is not indicated but joint cavities exceed the acceptable maximum depths specified in paragraph entitled, "Joint Width-to-Depth Ratios".

3.3.4 Primer

Immediately prior to application of the sealant, clean out loose particles from joints. Where recommended by sealant manufacturer, apply primer to joints in concrete masonry units, wood, and other porous surfaces in accordance with sealant manufacturer's instructions. Do not apply primer to exposed finish surfaces.

3.3.5 Bond Breaker

Provide bond breakers to the back or bottom of joint cavities, as recommended by the sealant manufacturer for each type of joint and sealant used, to prevent sealant from adhering to these surfaces. Carefully apply the bond breaker to avoid contamination of adjoining surfaces or breaking bond with surfaces other than those covered by the bond breaker.

3.3.6 Sealants

Provide a sealant compatible with the material(s) to which it is applied. Do not use a sealant that has exceeded shelf life or has jelled and can not be discharged in a continuous flow from the gun. Apply the sealant in accordance with the manufacturer's printed instructions with a gun having a nozzle that fits the joint width. Force sealant into joints to fill the joints solidly without air pockets. Tool sealant after application to ensure adhesion. Make sealant uniformly smooth and free of wrinkles. Upon completion of sealant application, roughen partially filled or unfilled joints, apply sealant, and tool smooth as specified. Apply sealer over the sealant when and as specified by the sealant manufacturer.

3.4 PROTECTION AND CLEANING

3.4.1 Protection

Protect areas adjacent to joints from sealant smears. Masking tape may be used for this purpose if removed 5 to 10 minutes after the joint is filled.

3.4.2 Final Cleaning

Upon completion of sealant application, remove remaining smears and stains and leave the work in a clean and neat condition.

a. Masonry and Other Porous Surfaces: Immediately scrape off fresh sealant that has been smeared on masonry and rub clean with a solvent as recommended by the sealant manufacturer. Allow excess sealant to cure for 24 hour then remove by wire brushing or sanding.

b. Metal and Other Non-Porous Surfaces: Remove excess sealant with a solvent-moistened cloth.

-- End of Section --

SECTION 08 11 13

STEEL DOORS AND FRAMES

02/10

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M	(2010; Errata 2011) Structural Welding Code - Steel

ASTM INTERNATIONAL (ASTM)

ASTM A 653/A 653M	(2009a) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A 879/A 879M	(2006) Standard Specification for Steel Sheet, zinc Coated by the Electrolytic Process for Applications Requiring Designation of the Coating Mass on Each Surface
ASTM A 924/A 924M	(2009a) Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
ASTM C 578	(2012a) Standard Specification for Rigid, Cellular Polystyrene Thermal Insulation
ASTM C 591	(2009) Standard Specification for Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation
ASTM D 2863	(2009) Measuring the Minimum Oxygen Concentration to Support Candle-Like Combustion of Plastics (Oxygen Index)
ASTM E 1300	(2009a) Determining Load Resistance of Glass in Buildings
ASTM F 2248	(2009) Standard Practice for Specifying an Equivalent 3-Second Duration Design Loading for Blast Resistant Glazing Fabricated with Laminated Glass

BUILDERS HARDWARE MANUFACTURERS ASSOCIATION (BHMA)

ANSI/BHMA A156.115	(2006) Hardware Preparation in Steel Doors and Steel Frames

STEEL DOOR INSTITUTE (SDI/DOOR)

SDI/DOOR 111	(2009) Recommended Selection and Usage Guide for Standard Steel Doors, Frames and Accessories
SDI/DOOR 113	(2001; R 2006) Determining the Steady State Thermal Transmittance of Steel Door and Frame Assemblies
SDI/DOOR A250.11	(2001) Recommended Erection Instructions for Steel Frames
SDI/DOOR A250.6	(2003) Hardware on Steel Doors (Reinforcement - Application)
SDI/DOOR A250.8	(2003) Recommended Specification for Standard Steel Doors and Frames

1.2 SUBMITTALS

The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Doors

Frames

Accessories

Show elevations, construction details, metal gages, hardware provisions, method of glazing, and installation details.

Schedule of doors

Schedule of frames

Submit door and frame locations.

SD-03 Product Data

Doors

Frames

Accessories

Submit manufacturer's descriptive literature for doors, frames, and accessories. Include data and details on door construction, panel (internal) reinforcement, insulation, and door edge construction.

1.3 DELIVERY, STORAGE, AND HANDLING

Deliver doors, frames, and accessories undamaged and with protective wrappings or packaging. Strap knock-down frames in bundles. Provide temporary steel spreaders securely fastened to the bottom of each welded frame. Store doors and frames on platforms under cover in clean, dry, ventilated, and accessible locations, with 1/4 inch airspace between doors. Remove damp or wet packaging immediately and wipe affected surfaces dry. Replace damaged materials with new.

PART 2 PRODUCTS

2.1 STANDARD STEEL DOORS

SDI/DOOR A250.8, except as specified otherwise. Prepare doors to receive door hardware as specified in Section 08 71 00. Undercut where indicated. Exterior doors shall have top edge closed flush and sealed to prevent water intrusion. Doors shall be 1-3/4 inch thick, unless otherwise indicated. Provide exterior glazing in accordance with ASTM F 2248 and ASTM E 1300.

2.1.1 Classification - Level, Performance, Model

2.1.1.1 Extra Heavy Duty Doors

SDI/DOOR A250.8, Level 3, physical performance Level A, Model 2 Seamless with core construction as required by the manufacturer, of size(s) and design(s) indicated. Where vertical stiffener cores are required, the space between the stiffeners shall be filled with mineral board insulation. Exterior doors are to be insulated. Interior doors are to be insulated at locations identified on the Drawings.

2.2 ACCESSORIES

2.2.1 Moldings

Provide moldings around glass of interior and exterior doors and louvers of interior doors. Provide nonremovable moldings on outside of exterior doors and on corridor side of interior doors. Other moldings may be stationary or removable. Secure inside moldings to stationary moldings, or provide snap-on moldings. Muntins shall interlock at intersections and shall be fitted and welded to stationary moldings.

2.3 INSULATION CORES

Insulated cores shall be of type specified, and provide an apparent U-factor of .48 in accordance with SDI/DOOR 113 and shall conform to:

a. Rigid Cellular Polyisocyanurate Foam: ASTM C 591, Type I or II, foamed-in-place or in board form, with oxygen index of not less than 22 percent when tested in accordance with ASTM D 2863; or

b. Rigid Polystyrene Foam Board: ASTM C 578, Type I or II

2.4 STANDARD STEEL FRAMES

SDI/DOOR A250.8, Level 3, except as otherwise specified. Form frames to sizes and shapes indicated, with welded corners and knock-down field-assembled corners. Provide steel frames for doors, sidelights, and interior glazed panels, unless otherwise indicated.

2.4.1 Welded Frames

Continuously weld frame faces at corner joints. Mechanically interlock or continuously weld stops and rabbets. Grind welds smooth.

Weld frames in accordance with the recommended practice of the Structural Welding Code Sections 1 through 6, AWS D1.1/D1.1M and in accordance with the practice specified by the producer of the metal being welded.

2.4.2 Knock-Down Frames

Design corners for simple field assembly by concealed tenons, splice plates, or interlocking joints that produce square, rigid corners and a tight fit and maintain the alignment of adjoining members. Provide locknuts for bolted connections.

2.4.3 Stops and Beads

Form stops and beads from 20 gage steel. Provide for glazed and other openings in standard steel frames. Secure beads to frames with oval-head, countersunk Phillips self-tapping sheet metal screws or concealed clips and fasteners. Space fasteners approximately 12 to 16 inch on center. Miter molded shapes at corners. Butt or miter square or rectangular beads at corners.

2.4.4 Anchors

Provide anchors to secure the frame to adjoining construction. Provide steel anchors, zinc-coated or painted with rust-inhibitive paint, not lighter than 18 gage.

2.4.4.1 Wall Anchors

Provide at least three anchors for each jamb. For frames which are more than 7.5 feet in height, provide one additional anchor for each jamb for each additional 2.5 feet or fraction thereof.

a. Masonry: Provide anchors of corrugated or perforated steel straps or 3/16 inch diameter steel wire, adjustable or T-shaped;

b. Completed openings: Secure frames to previously placed concrete or masonry with expansion bolts in accordance with SDI/DOOR 111, "Recommended Existing Wall Anchors for Standard Steel Doors and Frames".

2.4.4.2 Floor Anchors

Provide floor anchors drilled for 3/8 inch anchor bolts at bottom of each jamb member. Where floor fill occurs, terminate bottom of frames at the indicated finished floor levels and support by adjustable extension clips resting on and anchored to the structural slabs.

2.5 WEATHERSTRIPPING

As specified in Section 08 71 00 DOOR HARDWARE.

2.6 HARDWARE PREPARATION

Provide minimum hardware reinforcing gages as specified in SDI/DOOR A250.6. Drill and tap doors and frames to receive finish hardware. Prepare doors and frames for hardware in accordance with the applicable requirements of SDI/DOOR A250.8 and SDI/DOOR A250.6. For additional requirements refer to ANSI/BHMA A156.115. Drill and tap for surface-applied hardware at the project site. Build additional reinforcing for surface-applied hardware into the door at the factory. Locate hardware in accordance with the requirements of SDI/DOOR A250.8, as applicable. Punch door frames, with the exception of frames that will have weatherstripping to receive a minimum of two rubber or vinyl door silencers on lock side of single doors and one silencer for each leaf at heads of double doors. Set lock strikes out to provide clearance for silencers.

2.7 FINISHES

2.7.1 Factory-Primed Finish

All surfaces of doors and frames shall be thoroughly cleaned, chemically treated and factory primed with a rust inhibiting coating as specified in SDI/DOOR A250.8. Where coating is removed by welding, apply touchup of factory primer.

2.7.2 Hot-Dip Zinc-Coated and Factory-Primed Finish

Fabricate exterior doors and frames and indicated interior doors and frames from hot dipped zinc coated steel, alloyed type, that complies with ASTM A 924/A 924Mand ASTM A 653/A 653M. The coating weight shall meet or exceed the minimum requirements for coatings having 0.4 ounces per square foot, total both sides, i.e., A40. Repair damaged zinc-coated surfaces by the application of zinc dust paint. Thoroughly clean and chemically treat to insure maximum paint adhesion. Factory prime as specified in SDI/DOOR A250.8.

2.7.3 Electrolytic Zinc-Coated Anchors and Accessories

Provide electrolytically deposited zinc-coated steel in accordance with ASTM A 879/A 879M, Commercial Quality, Coating Class A. Phosphate treat and factory prime zinc-coated surfaces as specified in SDI/DOOR A250.8.

2.8 FABRICATION AND WORKMANSHIP

Finished doors and frames shall be strong and rigid, neat in appearance, and free from defects, waves, scratches, cuts, dents, ridges, holes, warp, and buckle. Molded members shall be clean cut, straight, and true, with joints coped or mitered, well formed, and in true alignment. Dress exposed welded and soldered joints smooth. Design door frame sections for use with the wall construction indicated. Corner joints shall be well formed and in true alignment. Conceal fastenings where practicable. Design frames in exposed masonry walls or partitions to allow sufficient space between the inside back of trim and masonry to receive calking compound.

2.8.1 Grouted Frames

For frames to be installed in exterior walls and to be filled with mortar or grout, fill the stops with strips of rigid insulation to keep the grout out of the stops and to facilitate installation of stop-applied head and jamb seals.

2.9 PROVISIONS FOR GLAZING

Materials are specified in Section 08 81 00, GLAZING.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Frames

Set frames in accordance with SDI/DOOR A250.11. Plumb, align, and brace securely until permanent anchors are set. Anchor bottoms of frames with expansion bolts or powder-actuated fasteners. Build in or secure wall anchors to adjoining construction. Backfill frames with mortar. Coat inside of frames with corrosion-inhibiting bituminous material. For frames in exterior walls, ensure that stops are filled with rigid insulation before grout is placed.

3.1.2 Doors

Hang doors in accordance with clearances specified in SDI/DOOR A250.8. After erection and glazing, clean and adjust hardware.

3.2 PROTECTION

Protect doors and frames from damage. Repair damaged doors and frames prior to completion and acceptance of the project or replace with new, as directed. Wire brush rusted frames until rust is removed. Clean thoroughly. Apply an all-over coat of rust-inhibitive paint of the same type used for shop coat.

3.3 CLEANING

Upon completion, clean exposed surfaces of doors and frames thoroughly. Remove mastic smears and other unsightly marks.

-- End of Section --

SECTION 08 33 23

OVERHEAD COILING DOORS
07/07

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE 7	(2010; Errata 2011; Supp 1 2013) Minimum Design Loads for Buildings and Other Structures

ASME INTERNATIONAL (ASME)

ASME B29.400	(2001; R 2013) Combination, "H" Type Mill Chains, and Sprockets

ASTM INTERNATIONAL (ASTM)

ASTM A153/A153M	(2009) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A27/A27M	(2013) Standard Specification for Steel Castings, Carbon, for General Application
ASTM A307	(2014) Standard Specification for Carbon Steel Bolts and Studs, 60 000 PSI Tensile Strength
ASTM A36/A36M	(2012) Standard Specification for Carbon Structural Steel
ASTM A48/A48M	(2003; R 2012) Standard Specification for Gray Iron Castings
ASTM A53/A53M	(2012) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A653/A653M	(2013) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A666	(2010) Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate and Flat Bar
ASTM A780/A780M	(2009) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip

	Galvanized Coatings
ASTM A924/A924M	(2013) Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
ASTM B221	(2013) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM D2000	(2012) Standard Classification System for Rubber Products in Automotive Applications
ASTM E330	(2002; R 2010) Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference
ASTM E84	(2014) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM F568M	(2007) Standard Specification for Carbon and Alloy Steel Externally Threaded Metric Fasteners

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA ICS 2	(2000; R 2005; Errata 2008) Standard for Controllers, Contactors, and Overload Relays Rated 600 V
NEMA ICS 6	(1993; R 2011) Enclosures
NEMA MG 1	(2014) Motors and Generators
NEMA ST 1	(1988; R 1994; R 1997) Specialty Transformers (Except General Purpose Type)

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(2014; AMD 1 2013; Errata 1 2013; AMD 2 2013; Errata 2 2013; AMD 3 2014; Errata 3-4 2014; AMD 4-6 2014) National Electrical Code

1.2 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Overhead Coiling Doors

Counterbalancing Mechanism

Electric Door Operators

Bottom Bars

Guides

Mounting Brackets

Overhead Drum

Hood

Painting

Installation Drawings

SD-03 Product Data

Overhead Coiling Doors

Hardware

Counterbalancing Mechanism

Electric Door Operators

SD-05 Design Data

Overhead Coiling Doors

Hardware

Counterbalancing Mechanism

Electric Door Operators

SD-10 Operation and Maintenance Data

Operation and Maintenance Manuals

Materials

Devices

Procedures

Manufacture's Brochures

Parts Lists

Cleaning

1.3 OVERHEAD COILING DOOR DETAIL SHOP DRAWINGS

Provide installation drawings for overhead coiling door assemblies which show: elevations of each door type, shape and thickness of materials, finishes, details of joints and connections, details of guides and fittings, rough opening dimensions, location and description of hardware, anchorage locations, and counterbalancing mechanism and door operator details. Show locations of replaceable fusible links on wiring diagrams

for power, signal and controls. Include a schedule showing the location of each door with the drawings.

1.4 WARRANTY, OPERATION AND MAINTENANCE DATA

Submit Operation and Maintenance Manuals for Overhead Coiling Door Assemblies, including the following items:

Materials

Devices

Electric Door Operators

Hood

Counterbalancing Mechanism

Painting

Procedures

Manufacture's Brochures

Parts Lists

Furnish a written guarantee that the helical spring and counterbalance mechanism are free from defects in material and workmanship for not less than two years after completion and acceptance of the project.

Warrant that upon notification by the Government, any defects in material, workmanship, and door operation are immediately correct within the same time period covered by the guarantee, at no cost to the Government.

1.5 DELIVERY AND STORAGE

Deliver doors to the jobsite wrapped in a protective covering with the brands and names clearly marked thereon. Store doors in an adequately ventilated dry location that is free from dirt and dust, water, or other contaminants. Store in a manner that permits easy access for inspection and handling.

PART 2 PRODUCTS

2.1 DESCRIPTION

Doors to be coiling type, with interlocking slats, complete with anchoring and door hardware, guides, hood, and operating mechanisms, and designed for use on openings as indicated. Use grease-sealed or self-lubricating bearings for rotating members.

2.2 PERFORMANCE REQUIREMENTS

2.2.1 Wind Loading

Design and fabricate door assembly to withstand the wind loading pressure of at least 20 pounds per square foot with a maximum deflection of 1/120 of the opening width. Provide test data showing compliance with ASTM E330. Sound engineering principles may be used to interpolate or extrapolate test

results to door sizes not specifically tested. Ensure complete assembly meets or exceeds the requirements of ASCE 7.

2.2.2 Operational Cycle Life

Design all portions of the door, hardware and operating mechanism that are subject to movement, wear, or stress fatigue to operate through a minimum number of 10 cycles per day. One complete cycle of door operation is defined as when the door is in the closed position, moves to the fully open position, and returns to the closed position.

2.3 OVERHEAD COILING DOORS

2.3.1 Curtain Materials and Construction

Provide curtain slats fabricated from Grade A steel sheets conforming to ASTM A653/A653M, with the additional requirement of a minimum yield point of 33,000 psi. Provide sheets, galvanized in accordance with ASTM A653/A653M and ASTM A924/A924M.

Provide slats filled with manufacturer's standard thermal insulation complying with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, according to ASTM E84. Enclose insulation completely within slat faces on interior surface of slats.

2.3.2 Curtain Bottom Bar

Install curtain bottom bars as pairs of angles from the manufacturer's standard steel, stainless and aluminum extrusions not less than 2.0 by 2.0 inches by 0.188 inch. Ensure steel extrusions conform to ASTM A36/A36M. Stainless steel extrusions conforming to ASTM A666, Type 304. Aluminum extrusions conforming to ASTM B221. Galvanize angles and fasteners in accordance with ASTM A653/A653M and ASTM A924/A924M. Coat welds and abrasions with paint conforming to ASTM A780/A780M.

2.3.3 Locks

Provide end and/or wind locks of Grade B cast steel conforming to ASTM A27/A27M, galvanized in accordance with ASTM A653/A653M, ASTM A153/A153M and ASTM A924/A924M. Secure locks at every other curtain slat.

2.3.4 Weather Stripping

Ensure weather-stripping at the door-head and jamb is 1/8-inch thick sheet of natural or neoprene rubber with air baffles. Secure weather stripping to the insides of hoods with galvanized-steel fasteners through continuous galvanized-steel pressure bars at least 5/8-inch wide and 1/8-inch thick.

Ensure threshold weather-stripping is 1/8-inch thick sheet natural or neoprene rubber secured to the bottom bars.

Provide weather-stripping of natural or neoprene rubber conforming to ASTM D2000.

2.3.5 Locking Devices

Ensure slide bolt engages through slots in tracks for locking by padlock, located on both left and right jamb sides, operable from coil side.

Provide a locking device assembly which includes cylinder lock, spring-loaded dead bolt, operating handle, cam plate, and adjustable locking bars to engage through slots in tracks.

2.3.6 Safety Interlock

Equip power-operated doors with safety interlock switch to disengage power supply when door is locked.

2.3.7 Overhead Drum

Fabricate drums from nominal 0.028-inch thick, hot-dip galvanized steel sheet with G90 (Z275) zinc coating, complying with ASTM A653/A653M.

2.4 HARDWARE

Ensure all hardware conforms to ASTM A153/A153M, ASTM A307, ASTM F568M, and ASTM A27/A27M.

2.4.1 Guides

Fabricate curtain jamb guides from the manufacturer's standard angles or channels of same material and finish as curtain slats unless otherwise indicated. Provide guides with sufficient depth and strength to retain curtain, and to withstand loading. Ensure curtain operates smoothly. Slot bolt holes for track adjustment.

2.4.2 Equipment Supports

Fabricate door-operating equipment supports from the manufacturer's standard steel shapes and plates conforming to ASTM A36/A36M, galvanized in accordance with ASTM A653/A653M and ASTM A924/A924M. Size the shapes and plates in accordance with the industry standards for the size, weight, and type of door installation.

2.4.3 Hood

Provide a 24-gauge galvanized steel hood with reinforced top and bottom edges. Provide minimum 1/4 inch steel intermediate support brackets as required to prevent excessive sag.

2.5 COUNTERBALANCING MECHANISM

Counterbalance doors by means of manufacturer's standard mechanism with an adjustable-tension, steel helical torsion spring mounted, around a steel shaft and contained in a spring barrel connected to top of curtain with barrel rings. Use grease-sealed or self-lubricating bearings for rotating members.

2.5.1 Brackets

Provide the manufacturer's standard mounting brackets with one located at each end of the counterbalance barrel conforming to ASTM A48/A48M. Provide brackets of either cast iron or cold-rolled steel.

2.5.2 Counterbalance Barrels

Fabricate spring barrel of manufacturer's standard hot-formed,

structural-quality, welded or seamless carbon-steel pipe, conforming to ASTM A53/A53M. Ensure the barrel is of sufficient diameter and wall thickness to support rolled-up curtain without distortion of slats. Limit barrel deflection to not more than 0.03 inch per foot of span under full load.

2.5.2.1 Barrel

Provide steel pipe capable of supporting curtain load with maximum deflection of 0.03 inches per foot of width.

2.5.3 Spring Balance

Install one or more oil-tempered, heat-treated steel helical torsion springs within the barrel, capable of producing sufficient torque to assure easy operation of the door curtain. Provide and size springs to counterbalance weight of curtain, with uniform adjustment accessible from outside barrel. Secure ends of springs to barrel and shaft with cast-steel barrel plugs.

2.5.4 Torsion Rod for Counter Balance

Fabricate rod from the manufacturer's standard cold-rolled steel, sized to hold fixed spring ends and carry torsional load.

2.6 ELECTRIC DOOR OPERATORS

Provide electrical wiring and door operating controls conforming to the applicable requirements of NFPA 70.

Electric door-operator assemblies needs to be the sizes and capacities recommended and provided by the door manufacturer for specified doors. Furnish complete assemblies with electric motors and factory-prewired motor controls, starter, gear reduction units, solenoid-operated brakes, clutch, remote-control stations, manual or automatic control devices, and accessories as required for proper operation of the doors.

Design the operators so that motors may be removed without disturbing the limit-switch adjustment and affecting the emergency auxiliary operators.

Provide a manual operator of crank-gear or chain-gear mechanisms with a release clutch to permit manual operation of doors in case of power failure. Arrange the emergency manual operator so that it may be put into and out of operation from floor level, and its use does not affect the adjustment of the limit switches. Provide an electrical or mechanical device that automatically disconnects the motor from the operating mechanism when the emergency manual operating mechanism is engaged.

2.6.1 Door-Operator Types

Provide an operator mounted to the right or left door head plate with the operator on coil side of the door-hood assembly and connected to the door drive shaft with drive chain and sprockets. Front clearance is required for this type of mounting.

2.6.2 Electric Motors

Provide motors which are the high-starting-torque, reversible, constant-duty electrical type with overload protection of sufficient torque and horsepower to move the door in either direction from any position. Ensure they produce a door-travel speed of not less than 8 nor more than 12 inches per second without exceeding the horsepower rating.

Provide motors which conform to NEMA MG 1 designation, temperature rating, service factor, enclosure type, and efficiency to the requirements specified.

2.6.3 Motor Bearings

Select bearings with bronze-sleeve or heavy-duty ball or roller antifriction type with full provisions for the type of thrust imposed by the specific duty load.

Pre-lubricate and factory seal bearings in motors less than 1/2 horsepower.

Equip motors coupled to worm-gear reduction units with either ball or roller bearings.

Equip bearings in motors 1/2 horsepower or larger with lubrication service fittings. Fit lubrication fittings with color-coded plastic or metal dust caps.

In any motor, bearings that are lubricated at the factory for extended duty periods do not need to be lubricated for a given number of operating hours. Display this information on an appropriate tag or label on the motor with instructions for lubrication cycle maintenance.

2.6.4 Motor Starters, Controls, and Enclosures

Provide each door motor with: a factory-wired, unfused, disconnect switch; a reversing, across-the-line magnetic starter with thermal overload protection; 120-volt operating coils with a control transformer limit switch; and a safety interlock assembled in a NEMA ICS 6 type enclosure as specified herein. Ensure control equipment conforms to NEMA ICS 2.

Provide adjustable switches, electrically interlocked with the motor controls and set to stop the door automatically at the fully open and fully closed position.

2.6.5 Control Enclosures

Provide control enclosures that conform to NEMA ICS 6 for general purpose NEMA Type 1.

2.6.6 Transformer

Provide starters with 230/460 to 115 volt control transformers with one secondary fuse when required to reduce the voltage on control circuits to 120 volts or less. Provide a transformer conforming to NEMA ST 1.

2.6.7 Safety-Edge Device

Provide each door with a pneumatic safety device extending the full width of the door and located within a U-section neoprene or rubber astragal,

mounted on the bottom rail of the bottom door section. Device needs to immediately stop and reverse the door upon contact with an obstruction in the door opening during downward travel and cause the door to return to full-open position. A safety device is not a substitute for a limit switch.

Connect safety device to the control circuit through a retracting safety cord and reel.

2.6.8 Remote-Control Stations

Provide interior remote control stations which are full-guarded, momentary-contact three-button, heavy-duty, surface-mounted NEMA ICS 6 type enclosures as specified. Mark buttons "OPEN," "CLOSE," and "STOP." Ensure the "CLOSE" button requires a constant pressure to maintain the closing motion of the door. When the door is in motion and the "STOP" button is pressed, ensure the door stops instantly and remains in the stopped position. From the stopped position, the door may then be operated in either direction.

Provide exterior control stations which are full-guarded, momentary-contact three-button standard-duty, surface-mounted, weatherproof type, NEMA ICS 6, Type 4 enclosures, key-operated, with the same operating functions as specified herein for interior remote-control stations.

2.6.9 Chain Drives

Provide roller chains that are a power-transmission series steel roller type conforming to ASME B29.400, with a minimum safety factor of 10 times the design load.

Heat-treat or otherwise harden roller-chain side bars, rollers, pins, and bushings.

Provide high-carbon steel chain sprockets with machine-cut hardened teeth, finished bore and keyseat, and hollow-head setscrews.

2.6.10 Brakes

Provide 360-degree shoe brakes or shoe and drum brakes. Ensure the brakes are solenoid-operated and electrically interlocked to the control circuit to set automatically when power is interrupted.

2.6.11 Clutches

Ensure clutches are either the 4-inch diameter, multiple face, externally adjustable friction type or adjustable centrifugal type.

2.7 SURFACE FINISHING

Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes. Noticeable variations in the same metal component are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved samples and are assembled or installed to minimize contrast.

PART 3 EXECUTION

3.1 GENERAL

Install overhead coiling door assembly, anchors and inserts for guides, brackets, motors, switches, hardware, and other accessories in accordance with approved detail drawings and manufacturer's written instructions. Upon completion of installation, ensure doors are free from all distortion.

Install overhead coiling doors, motors, hoods, and operators at the mounting locations as indicated for each door in the contract documents and as required by the manufacturer.

Install overhead coiling doors, switches, and controls along accessible routes in compliance with regulatory requirements for accessibility and as required by the manufacturer.

3.2 FIELD PAINTED FINISH

Ensure field painted steel doors and frames are in accordance with Section 09 90 00 PAINTS AND COATINGS and manufacturer's written instructions. Protect weather stripping from paint. Ensure finishes are free of scratches or other blemishes.

3.3 ACCEPTANCE PROVISIONS

After installation, adjust hardware and moving parts. Lubricate bearings and sliding parts as recommended by manufacturer to provide smooth operating functions for ease movement, free of warping, twisting, or distortion of the door assembly.

Adjust seals to provide weather-tight fit around entire perimeter.

Engage a factory-authorized service representative to perform startup service and checks according to manufacturer's written instructions.

Test the door opening and closing operation when activated by controls or alarm-connected fire-release system. Adjust controls and safeties. Replace damaged and malfunctioning controls and equipment. Reset door-closing mechanism after successful test.

Test and make final adjustment of new doors at no additional cost to the Government.

3.3.1 Maintenance and Adjustment

Not more than 90 calendar days after completion and acceptance of the project, examine, lubricate, test, and re-adjust doors as required for proper operation.

3.3.2 CLEANING

Clean doors in accordance with manufacturer's approved instructions.

-- End of Section --

SECTION 08 41 00

ALUMINUM FRAMING SYSTEMS

01/07

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)

AAMA WSG-1	(1995) Window Selection Guide
AAMA CW-10	(2004) Care and Handling of Architectural Aluminum from Shop to Site
AAMA 1503	(2009) Voluntary Test Method for Thermal Transmittance and Condensation Resistance of Windows, Doors and Glazed Wall Sections
AAMA 2605	(2005) Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels
AAMA SFM-1	Aluminum Storefront and Entrance Manual

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI A117.1	Safety Standards for the Handicapped

ASTM INTERNATIONAL (ASTM)

ASTM A 36/A 36M	(2012) Standard Specification for Carbon Structural Steel
ASTM A 446	(1991) Steel Sheet, Zinc-Coated (Galvanized) by the Hot-Dip Process for Stone Sewer and Drainage Pipe
ASTM B 209	(2010) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
ASTM B 221	(2008) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM E 1300	(2009a) Determining Load Resistance of Glass in Buildings
ASTM E 283	(2004) Determining the Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure

	Differences Across the Specimen
ASTM E 330	(2002) Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference
ASTM E 331	(2000; R 2009) Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference
ASTM E 413	(2010) Rating Sound Insulation
ASTM E 90	(2009) Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements
ASTM F 1642	(2004; R 2010) Standard Test Method for Glazing and Glazing Systems Subject to Airblast Loadings
ASTM F 2248	(2009) Standard Practice for Specifying an Equivalent 3-Second Duration Design Loading for Blast Resistant Glazing Fabricated with Laminated Glass

SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC Paint 15	(1999; E 2004) Steel Joist Shop Primer
SSPC Paint 20	(2002; E 2004) Zinc-Rich Primers (Type I, Inorganic, and Type II, Organic)

U.S. DEPARTMENT OF DEFENSE (DOD)

UFC 4-010-01	(2003; Change 1 2007) DoD Minimum Antiterrorism Standards for Buildings

1.2 SUMMARY

This section includes:

a. Aluminum doors and frames

b. Vision glass, glass and insulated metal infill panels

c. Integral air and vapor barrier

d. Perimeter sealant

1.3 SYSTEM DESCRIPTION

Aluminum entrances and storefront system includes tubular aluminum sections with supplementary internal support framing, shop fabricated, factory pre-finished, vision glass and insulated metal panel infill, related flashings, anchorage and attachment devices.

1.4 SUBMITTALS

Submit the following in accordance with Section 01 33 00, "Submittal Procedures."

SD-02 Shop Drawings

ComponentsIndicate system dimensions, framed opening requirements and tolerances, affected related work and expansion and contraction joint location and details.

SD-03 Product Data

ComponentsProvide component dimensions, describe components within assembly,
anchorage and fasteners, glass and infill, door hardware, and internal drainage details.

SD-04 Samples

Components

Submit two samples illustrating pre-finished aluminum surface, glass infill panels, and glazing materials.

SD-05 Design Data

Structural calculations for deflection;

Design Analysis;

Submit design analysis with calculations showing that the design of each different size and type of aluminum framing and its anchorage to the structure meets the minimum antiterrorism standards required by UFC 4-010-01 "DoD Minimum Antiterrorism Standards for Buildings" and paragraph "Minimum Antiterrorism Performance" below. unless conformance is demonstrated by Standard Airblast Test results. Calculations verifying the structural performance of each framing member proposed for use, under the given loads, shall be prepared and signed by a registered Professional Engineer. The framing components and anchorage devices to the structure, as determined by the design analysis, shall be reflected in the shop drawings.

SD-06 Test Reports

Standard Airblast Test;

For Minimum Antiterrorism framing members, in lieu of a Design Analysis, results of airblast testing, whether by arena test or shocktube, shall be included in a test report, providing information in accordance with ASTM F 1642, as prepared by the independent testing agency performing the test. The test results shall demonstrate the ability of each opening proposed for use to withstand the airblast loading parameters and achieve the hazard level rating specified in paragraph "Standard Airblast Test Method".

SD-07 Certificates

Components

Certify that products meet or exceed specified requirements.

1.5 QUALITY ASSURANCE

Perform work in accordance with AAMA SFM-1 and AAMA WSG-1. Conform to requirements of ANSI A117.1.

1.5.1 Design Data Requirements

Submit calculations to substantiate compliance with deflection requirements and Minimum Antiterrorism Performance criteria. A registered Professional Engineer must provide calculations.

Submit design analysis with calculations showing that the design of each aluminum storefront unit and its anchorage to the structure meets the requirements of paragraph "Minimum Antiterrorism Performance Criteria". Calculations verifying the structural performance of each framed opening proposed for use, under the given loads, must be prepared and signed by a registered professional engineer. Reflect the framing components and anchorage devices to the structure, as determined by the design analysis, in the shop drawings.

1.6 QUALIFICATIONS

Manufacturer and Installer: Company specializing in manufacturing aluminum glazing systems with minimum five years documented experience.

1.7 PERFORMANCE REQUIREMENTS

a. Design and size components to withstand dead and live loads caused by positive and negative wind pressure acting normal to plane of wall with a wind lead of 140 mph and as measured in accordance with ASTM E 330. Provide Structural calculations for deflection to substantiate compliance with deflection requirements.

b. Uniform Load: A static air design of 40 psf shall be applied in the positive and negative direction in accordance with ASTM E 330. There shall be no deflection in excess of L/175 of the span of any framing member at design load. At structural test load equal to 1.5 times the specified design load, no glass breakage or permanent set in the framing members in excess of 0.2% of their clear spans shall occur.

c. System to accommodate, without damage to components or deterioration of seals, movement within system, movement between system and peripheral construction, dynamic loading and release of loads, deflection of structural support framing.

d. Limit air leakage through assembly to 0.06 cfm/min/sq ft of wall area, measured at a static air pressure differential of 6.24 psf as measured in accordance with ASTM E 283.

e. Water Leakage: None, when measured in accordance with ASTM E 331 with a test pressure difference of 12 lbf/sq ft.

f. Maintain continuous air and vapor barrier throughout assembly,

primarily in line with inside pane of glass and inner sheet of infill panel and heel bead of glazing compound.

g. System to provide for expansion and contraction within system components caused by a cycling temperature range of 170 degrees F 12 hour period without causing detrimental affect to system components.

h. Drain water entering joints, condensation occurring in glazing channels, or migrating moisture occurring within system, to the exterior by a weep drainage network.

i. Thermal Transmittance Test (U-value): When tested in accordance with AAMA 1503, the conductive thermal transmittance (U-value) shall not be more than 0.66 BTU/hr/sf/degrees F.

j. Condensation Resistance Test (CRF): When tested in accordance with AAMA 1503, the condensation resistance factor (CRF) shall not be less than 66 for the frame and 60 for the glass.

k. Sound Transmission Loss: When tested to ASTM E 90 and ASTM E 413, the Sound Transmission Class (STC) shall not be less than 34.

l. Blast Resistance: Aluminum framing system including aluminum doors, glazing, anchors and connections, and hardware shall be able to meet the following requirements as designed by a Professional Engineer.

1. ASTM E 1300 "Standard Practice for Determining Load Resistance of Glass in Buildings".

2. ASTM F 2248 "Standard Practice for Specifying on Equivalent 3-second Duration Design Loading for Blast Resistant Glazing Fabricated with Laminated Glass".

3. Glazing and Glazing Systems Subjected to Airblast Loadings: The test specimen shall be tested in accordance with ASTM F 1642. The test specimen shall receive a minimum "Low Hazard" rating per ASTM F 1642-04, a "Performance Condition 3b" per GSA and "Low Level of Protection" per UFC 4-010-01.

4. Department of Defense (DoD) Antiterrorism / Force Protection Construction Standards UFC 4-010-01 "United Facilities Criteria (UFC) DoD Minimum Antiterrorism Standards for Buildings", dated 9 February 2012, with Change 1 dated 1 October 2013, Applicable Level of Protection, Low, Applicable Explosive Weight, I.

a. Frame Member Design:
Steel members may be designed using ultimate yield stresses and aluminum members may be designed based on a 0.2% offset yield strength. Equivalent static design loads for the window, and door members shall be 7 kilopascals (1 lb per square in) applied to the surface of the glazing and frame. Deformations shall not exceed 1/60 of the unsupported member lengths.

b. Glazing Frame Bite:
The glazing shall have a minimum frame bite of 9.5-mm (3/8-in)for structurally glazed systems and 25-mm (1-in)for

window systems that are not structurally glazed.

c. Connection Design:
Equivalent static design loads for connections of the window, or door frame to the surrounding walls or roof, hardware and associated connections, and glazing stop connections shall be 75 kilopascals (10.8 lbs per square inch)for glazing panels with a vision area less than or equal to 1.0 square meters (10.8 square feet) and 30 kilopascals (4.4 lbs per square inch) for glazing panels with a vision greater than 1.0 square meters (10.8 square feet) but less than or equal to 3.0 square meters (32 square feet). Loads shall be applied to the surface of the glazing and frame. Connections and hardware may be designed based on ultimate strength for steel and 0.2% offset yield strength for aluminum.

1.8 ALUMINUM FRAMING PERFORMANCE

1.8.1 Minimum Antiterrorism Performance

Framing members shall meet the minimum antiterrorism performance criteria of UFC 4-010-01, as specified in the paragraphs below. Conformance to the performance requirements shall be validated by one of the following methods.

1.8.1.1 Computational Design Analysis Method

Framing members shall be designed to the criteria listed herein. Computational design analysis shall include calculations verifying the structural performance of each window proposed for use, under the given static equivalent loads.

Aluminum framing members shall restrict deflections of the edges of glazing they support to L/60 under two times (2X) the glazing resistance per the requirements of ASTM F 2248 and ASTM E 1300. For framing members on the North elevation of the Building, glazing resistance shall be greater than equivalent 3-second duration loading of 100 pounds per square foot (psf) for the framing system. The standoff distance is 109 feet. For framing members on the South elevation of the Building, glazing resistance shall be greater than equivalent 3-second duration loading of 200 pounds per square foot (psf) for the framing system. The standoff distance is 48 feet. L denotes the length of the glazing supported edge. (L is to be based on edge length of glazing in frame and not on the distance between anchors that fasten frame to the structure.)

The glazing frame bite for the aluminum frames shall be adequate to accept the width of structural silicone sealant or glazing tape as specified in paragraph "Provisions for Glazing" below and shall be in accordance with ASTM F 2248.

Aluminum frames shall be anchored to the supporting structure with anchors designed to resist two times (2X) the glazing resistance in accordance with ASTM F 2248 and ASTM E 1300.

1.8.1.2 Alternate Dynamic Design Analysis Method

As an alternative to the static equivalent load design approach described above, aluminum framing members, anchors, and glazing may be designed using a dynamic analysis to prove the framing system will provide performance

equivalent to or better than the hazard rating associated with the applicable level of protection for the project in accordance with ASTM F 1642.

1.8.1.3 Standard Airblast Test Method

As an alternative to either of the Computational Design Analysis Methods, each Minimum Antiterrorism aluminum framing system opening type shall be tested for evaluation of hazards generated from airblast loading in accordance with ASTM F 1642 by an independent testing agency regularly engaged in blast testing. For proposed framing systems that are of the same type as the tested system but of different size, the test results may be accepted provided the proposed framing size is within the range from 25 percent smaller to 10 percent larger in area, than the tested framing system size. Proposed framing systems of a size outside this range shall require testing to evaluate their hazard rating. Testing my be by shocktube or arena test. The test shall be performed on the entire proposed framing system, which shall include, but not be limited to, the glazing, its framing system, operating devices, and all anchorage devices. Anchorage of the framing frame or subframe shall replicate the method of installation to be used for the project. The minimum airblast loading parameters for the test shall be as follows: Peak positive pressure of 40 kPa and positive phase impulse of 285 kPa-msec. The hazard rating for the proposed framing systems, as determined by the rating criteria of ASTM F 1642, shall not exceed the "Very Low Hazard" rating (i.e. the "No Break", "No Hazard", "Minimal Hazard" and "Very Low Hazard" ratings are acceptable. "Low Hazard" and "High Hazard" ratings are unacceptable). Results of framing systems previously tested by test protocols other than ASTM F 1642 may be accepted provided the required loading, hazard level rating, and size limitations stated herein are met.

1.9 PRE-INSTALLATION CONFERENCE

Convene two weeks prior to commencing work of this Section

1.10 DELIVERY, STORAGE, AND HANDLING

Handle work of this section in accordance with AAMA CW-10. Protect pre-finished aluminum surfaces with wrapping. Do not use adhesive papers or sprayed coatings which bond when exposed to sunlight or weather.

1.11 ENVIRONMENTAL REQUIREMENTS

Do not install sealants when ambient temperature is less than 40 degrees F during and 48 hours after installation.

1.12 FIELD MEASUREMENTS

Verify that field measurements are as indicated on shop drawings.

1.13 COORDINATION

Coordinate work under provisions of Section 01 11 00, "Summary of Work." Coordinate the work with installation of air and vapor barrier and components or materials.

1.14 WARRANTY

Provide three year warranty. Include coverage for complete system for

failure to meet
specified requirements.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Extruded Aluminum

ASTM B 221; 6063 alloy, T-5 temper, and/or 6063 - T6 alloy and temper

2.1.2 Sheet Aluminum

ASTM B 209; alloy, temper.

2.1.3 Sheet Steel

ASTM A 446; galvanized.

2.1.4 Steel Sections

ASTM A 36/A 36M; shaped to suit mullion sections, and as required to meet blast resistance requirements.

2.1.5 Fasteners

Stainless steel.

2.1.6 Shop and Touch-Up Primer For Steel Components

SSPC Paint 15, Type 1, red oxide.

2.1.7 Touch-Up Primer For Galvanized Steel Surfaces

SSPC Paint 20, zinc rich type.

2.2 COMPONENTS

2.2.1 Frame

2 1/4" x 7" minimum nominal dimension; thermally broken with interior tubular section insulated from exterior; flush glazing stops; drainage holes; internal weep drainage system. Frame dimensions must be capable of meeting "Minimum Antiterrorism Performance."

2.2.2 Flashings

Aluminum to match mullion sections where exposed.

2.3 GLASS AND GLAZING MATERIALS

As specified in Section 08 81 00, "Glazing." Types as described below:

a. Glass in framing lites: Type 1-5/16 inch thick insulated.
   1. Exterior lite: 1/4" clear tempered and 1/4" clear as indicated.
   2. Interior lite: 1/4" laminated glass with a 0.090-inch PVB interlayer.

b. Glass in door lites: Type 1-5/16 inch thick insulated.

1. Exterior lite: 1/4" clear tempered
2. Interior lite: 1/4" laminated glass with a 0.090-inch PVB interlayer.

2.4 SEALANT MATERIALS

As specified in Section 07 92 00, "Sealants"

2.5 FABRICATION

2.5.1 Components

Fabricate components with minimum clearances and shim spacing around perimeter of assembly, yet enabling installation and dynamic movement of perimeter seal.

2.5.2 Joint and Corner Fitting

Accurately fit and secure joints and corners. Make joints flush, hairline, and weatherproof.

2.5.3 Anchors

Prepare components to receive anchor devices. Fabricate anchors.

2.5.4 Fasteners

Arrange fasteners and attachments to conceal from view.

2.5.5 Framing Members

Reinforce framing members for imposed loads.

2.6 FINISHES

2.6.1 Finish Coatings

Conform to AAMA 2605.

2.6.2 Exterior and Interior Exposed Aluminum Surfaces

AAMA 2605, high-performance finish with total dry film thickness of not less than 1.2 mils. Color is to match existing aluminum framing.

2.6.3 Concealed Steel Items

Primed with iron oxide paint.

2.6.4 Surfaces In Contact With Cementitious or Dissimilar Materials

Apply one coat of bituminous paint to concealed aluminum and steel surfaces in contact with cementitious or dissimilar materials.

PART 3 EXECUTION

3.1 EXAMINATION

3.1.1 Site Opening Conditions

Verify site opening conditions.

3.1.2 Dimensions, Tolerances, and Attachment Methods

Verify dimensions, tolerances, and method of attachment with other work.

3.1.3 Wall Openings

Verify wall openings and adjoining air and vapor seal materials are ready to receive work of this Section.

3.2 INSTALLATION

3.2.1 Wall System

Install wall system in accordance with manufacturer's instructions and AAMA CW-10, and with anchors which are required to meet blast resistance requirements.

3.2.2 Attachment and Alignment

Attach to structure to permit sufficient adjustment to accommodate construction tolerances and other irregularities. Provide alignment attachments and shims to permanently fasten system to building structure. Align assembly plumb and level, free of warp or twist. Maintain assembly dimensional tolerances, aligning with adjacent work. Provide thermal isolation where components penetrate or disrupt building insulation. Install sill flashings. Coordinate attachment and seal of perimeter air and vapor barrier materials. Pack fibrous insulation in shim spaces at perimeter of assembly to maintain continuity of thermal barrier. Install flashings and set thresholds in bed of mastic and secure.

3.2.3 Glass

Install glass and infill panels in accordance with Section 08 81 00, "Glazing" to glazing method required to achieve performance criteria

3.2.4 Sealants

Install perimeter sealant to method required to achieve performance criteria. Type backing materials, and installation criteria in accordance with Section 07 92 00, "Sealants."

3.3 TOLERANCES

a. Maximum Variation From Plumb: 0.06 inches every 3 feet non-cumulative or 1/16 inches per 10 feet, whichever is less.

b. Maximum Misalignment of Two Adjoining Members Abutting in Plane: 1/32 inch.

3.4 CLEANING

Remove protective material from pre-finished aluminum surfaces. Wash down surfaces with a solution of mild detergent in warm water, applied with soft, clean wiping cloths. Take care to remove dire from corners. Wipe surfaces clean. Remove excess sealant by method acceptable to sealant manufacturer.

3.5 PROTECTION OF FINISHED WORK

Protect finished work from damage.

-- End of Section --

SECTION 08 71 00

DOOR HARDWARE
08/08

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM E 283	(2004) Determining the Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen

BUILDERS HARDWARE MANUFACTURERS ASSOCIATION (BHMA)

BHMA A156.1	(2006) Butts and Hinges
BHMA A156.13	(2005) Mortise Locks & Latches, Series 1000
BHMA A156.16	(2008) Auxiliary Hardware
BHMA A156.18	(2006) Materials and Finishes
BHMA A156.2	(2003) Bored and Preassembled Locks and Latches
BHMA A156.21	(2009) Thresholds
BHMA A156.22	(2005) Door Gasketing and Edge Seal Systems
BHMA A156.4	(2008) Door Controls - Closers
BHMA A156.5	(2001) Auxiliary Locks & Associated Products
BHMA A156.6	(2005) Architectural Door Trim
BHMA A156.7	(2003; R 2009) Template Hinge Dimensions

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 101	(2015) Life Safety Code
NFPA 80	(2013) Standard for Fire Doors and Other Opening Protectives

STEEL DOOR INSTITUTE (SDI/DOOR)

SDI/DOOR A250.8	(2003) Recommended Specification for Standard Steel Doors and Frames

UNDERWRITERS LABORATORIES (UL)

UL Bld Mat Dir (2012) Building Materials Directory

1.2 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES.

SD-02 Shop Drawings

Hardware schedule

Keying system

SD-03 Product Data

Hardware items

SD-08 Manufacturer's Instructions

Installation

SD-10 Operation and Maintenance Data

Hardware Schedule items, Data Package 1

Submit data package in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA.

SD-11 Closeout Submittals

Key Bitting

1.3 HARDWARE SCHEDULE

Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (If fire rated and listed)	BHMA Finish Designation

1.4 KEY BITTING CHART REQUIREMENTS

Submit key bitting charts to the Contracting Officer prior to completion of the work. Include:

a. Complete listing of all keys (AA1, AA2, etc.).

b. Complete listing of all key cuts (AA1-123456, AA2-123458).

c. Tabulation showing which key fits which door.

d. Copy of floor plan showing doors and door numbers.

e. Listing of 20 percent more key cuts than are presently required in each master system.

1.5 QUALITY ASSURANCE

1.5.1 Hardware Manufacturers and Modifications

Provide, as far as feasible, locks, hinges, pivots, and closers of one lock, hinge, pivot, or closer manufacturer's make. Modify hardware as necessary to provide features indicated or specified.

1.5.1 Key Shop Drawings Coordination Meeting

Prior to the submission of the key shop drawing, the Contracting Officer, Contractor, Door Hardware subcontractor, using Activity and Base Locksmith shall meet to discuss key requirements for the facility.

1.6 DELIVERY, STORAGE, AND HANDLING

Deliver hardware in original individual containers, complete with necessary appurtenances including fasteners and instructions. Mark each individual container with item number as shown in hardware schedule. Deliver permanent keys and removable cores to the Contracting Officer, either directly or by certified mail. Deliver construction master keys with the locks.

PART 2 PRODUCTS

2.1 TEMPLATE HARDWARE

Provide hardware to be applied to metal manufactured to template. Promptly furnish template information or templates to door and frame manufacturers. Conform to BHMA A156.7 for template hinges. Coordinate hardware items to prevent interference with other hardware.

2.2 HARDWARE FOR FIRE DOORS AND EXIT DOORS

Provide all hardware necessary to meet the requirements of NFPA 80 for fire doors and NFPA 101 for exit doors, as well as to other requirements indicated, even if such hardware is not specifically mentioned under paragraph entitled "Hardware Schedule." Provide the label of Underwriters Laboratories, Inc. for such hardware listed in UL Bld Mat Dir or labeled and listed by another testing laboratory acceptable to the Contracting Officer.

2.3 HARDWARE ITEMS

Clearly and permanently mark with the manufacturer's name or trademark, hinges, pivots, locks, latches, exit devices, bolts and closers where the identifying mark will be visible after the item is installed. For closers with covers, the name or trademark may be beneath the cover.

2.3.1 Hinges

BHMA A156.1, 4-1/2 by 4-1/2 inch unless otherwise indicated. Construct loose pin hinges for exterior doors and reverse-bevel interior doors so that pins will be nonremovable when door is closed.

2.3.2 Locks and Latches

2.3.2.1 Bored Locks and Latches

BHMA A156.2, Series 4000, Grade 1.

2.3.2.2 Auxiliary Locks

BHMA A156.5, Grade 1.

2.3.3 Cylinders and Cores

Provide cylinders and cores for new locks, including locks provided under other sections of this specification. Provide cylinders and cores with seven pin tumblers. Provide cylinders from Best Lock Corp., with removable core, master key system, "A" keyway. Rim cylinders, mortise cylinders, and knobs of bored locksets shall have interchangeable cores which are removable by special control keys. Stamp each interchangeable core with a key control symbol in a concealed place on the core.Provide construction interchangeable cores.

2.3.4 Keying System

Provide an extension of the existing keying system. EProvide construction interchangeable cores.

2.3.5 Lock Trim

Cast, forged, or heavy wrought construction and commercial plain design.

2.3.5.1 Knobs and Roses

Conform to the minimum test requirements of BHMA A156.2 and BHMA A156.13 for knobs, roses, and escutcheons. For unreinforced knobs, roses, and escutcheons, provide 0.050 inch thickness. For reinforced knobs, roses, and escutcheons, provide outer shell of 0.035 inch thickness, and combined thickness of 0.070 inch, except for knob shanks, which are 0.060 inch thick.

2.3.5.2 Lever Handles

Provide lever handles in lieu of knobs. Conform to the minimum requirements of BHMA A156.13 for mortise locks of lever handles for exit devices. Provide lever handle locks with a breakaway feature (such as a weakened spindle or a shear key) to prevent irreparable damage to the lock when force in excess of that specified in BHMA A156.13 is applied to the lever handle. Provide lever handles return to within 1/2 inch of the door face.

2.3.6 Keys

Furnish one file key, one duplicate key, and one working key for each key change. Furnish one additional working key for each lock of each keyed-alike group. Stamp each key with appropriate key control symbol and "U.S. property - Do not duplicate." Do not place room number on keys.

2.3.7 Closers

BHMA A156.4, Series C02000, Grade 1, with PT 4C. Provide with brackets, arms, mounting devices, fasteners, full size covers, except at storefront

mounting, and other features necessary for the particular application. Covers are to be metal. Size closers in accordance with manufacturer's recommendations, or provide multi-size closers, Sizes 1 through 6, and list sizes in the Hardware Schedule. Provide manufacturer's 10 year warranty.

2.3.7.1 Identification Marking

Engrave each closer with manufacturer's name or trademark, date of manufacture, and manufacturer's size designation located to be visible after installation.

2.3.8 Door Protection Plates

BHMA A156.6.

2.3.8.1 Sizes of Armor Mop and Kick Plates

Plates shall be 2 inches less than door width for single doors; one inch less than door width for pairs of doors. Provide a minimum 36 inch armor plates for flush doors.

2.3.9 Door Stops and Silencers

BHMA A156.16. Silencers Type L03011. Provide three silencers for each single door, two for each pair.

2.3.10 Thresholds

BHMA A156.21. Use J32130, handicapped accessible, unless specified otherwise.

2.3.11 Weather Stripping Gasketing

BHMA A156.22. Provide the type and function designation where specified in paragraph entitled "Hardware Schedule". Provide a set to include head and jamb seals, sweep strips, and, for pairs of doors, astragals. Air leakage of weather stripped doors not to exceed 1.25 cubic feet per minute of air per square foot of door area when tested in accordance with ASTM E 283. Provide weather stripping with one of the following:

2.3.11.1 Extruded Aluminum Retainers

Extruded aluminum retainers not less than 0.050 inch wall thickness with vinyl, neoprene, silicone rubber, or polyurethane inserts. Provide clear (natural) anodized aluminum.

2.3.12 Rain Drips

Extruded aluminum, not less than 0.08 inch thick, clear anodized. Set drips in sealant and fasten with stainless steel screws.

2.3.12.1 Door Rain Drips

Approximately 1-1/2 inch high by 5/8 inch projection. Align bottom with bottom edge of door.

2.3.13 Special Tools

Provide special tools, such as spanner and socket wrenches and dogging

keys, required to service and adjust hardware items.

2.4 FASTENERS

Provide fasteners of proper type, quality, size, quantity, and finish with hardware. Provide stainless steel or nonferrous metal fasteners that are exposed to weather. Provide fasteners of type necessary to accomplish a permanent installation.

2.5 FINISHES

BHMA A156.18. Provide hardware in BHMA 630 finish (satin stainless steel), unless specified otherwise. Provide items not manufactured in stainless steel in BHMA 626 finish (satin chromium plated) over brass or bronze, except aluminum paint finish for surface door closers, and except BHMA 652 finish (satin chromium plated) for steel hinges. Provide hinges for exterior doors in stainless steel with BHMA 630 finish or chromium plated brass or bronze with BHMA 626 finish. Furnish exit devices in BHMA 626 finish in lieu of BHMA 630 finish except where BHMA 630 is specified under paragraph entitled "Hardware Sets". Match exposed parts of concealed closers to lock and door trim.

PART 3 EXECUTION

3.1 INSTALLATION

Install hardware in accordance with manufacturers' printed installation instructions. Fasten hardware to wood surfaces with full-threaded wood screws or sheet metal screws. Provide machine screws set in expansion shields for fastening hardware to solid concrete and masonry surfaces. Provide toggle bolts where required for fastening to hollow core construction. Provide through bolts where necessary for satisfactory installation.

3.1.1 Weather Stripping Installation

Handle and install weather stripping to prevent damage. Provide full contact, weather-tight seals. Operate doors without binding.

3.1.1.1 Stop-Applied Weather Stripping

Fasten in place with color-matched sheet metal screws not more than 9 inch on center after doors and frames have been finish painted.

3.1.2 Threshold Installation

Extend thresholds the full width of the opening and notch end for jamb stops. Set thresholds in a full bed of sealant and anchor to floor with cadmium-plated, countersunk, steel screws in expansion sleeves.

3.2 HARDWARE LOCATIONS

SDI/DOOR A250.8, unless indicated or specified otherwise.

a. Armor Plates: Push side of single-acting doors.

3.3 FIELD QUALITY CONTROL

After installation, protect hardware from paint, stains, blemishes, and other damage until acceptance of work. Submit notice of testing 15 days before scheduled, so that testing can be witnessed by the Contracting Officer. Adjust hinges, locks, latches, bolts, holders, closers, and other items to operate properly. Demonstrate that permanent keys operate respective locks, and give keys to the Contracting Officer. Correct, repair, and finish, as directed, errors in cutting and fitting and damage to adjoining work.

3.4 HARDWARE SETS

Provide hardware for aluminum doors under this section. Deliver Hardware templates and hardware, except field-applied hardware to the aluminum door and frame manufacturer for use in fabricating the doors and frames.

Quantity	Item	Description
HW-1 Doors 103A		
1 1/2 Pair	Hinges	A5112
1	Lockset	F82
1	Closer/Stop	C02211
1	Armor Plate	J101
1 set	Weatherstripping	As Specified
1	Door Rain Drip	As Specified
1	Threshold	As Specified

-- End of Section --

SECTION 08 81 00

GLAZING
08/11

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z97.1	(2009; Errata 2010) Safety Glazing Materials Used in Buildings - Safety Performance Specifications and Methods of Test

ASTM INTERNATIONAL (ASTM)

ASTM C1036	(2006) Standard Specification for Flat Glass
ASTM C1048	(2004) Standard Specification for Heat-Treated Flat Glass - Kind HS, Kind FT Coated and Uncoated Glass
ASTM C1172	(2009e1) Standard Specification for Laminated Architectural Flat Glass
ASTM C1184	(2005) Standard Specification for Structural Silicone Sealants
ASTM C509	(2006; R 2011) Elastomeric Cellular Preformed Gasket and Sealing Material
ASTM C864	(2005; R 2011) Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers
ASTM C920	(2014a) Standard Specification for Elastomeric Joint Sealants
ASTM D 2287	(1996; R 2010) Nonrigid Vinyl Chloride Polymer and Copolymer Molding and Extrusion Compounds
ASTM D 395	(2003; R 2008) Standard Test Methods for Rubber Property - Compression Set
ASTM E 1300	(2009a) Determining Load Resistance of Glass in Buildings

GLASS ASSOCIATION OF NORTH AMERICA (GANA)

GANA Glazing Manual	(2004) Glazing Manual

GANA Sealant Manual	(2008) Sealant Manual
GANA Standards Manual	(2001) Tempering Division's Engineering Standards Manual

INSULATING GLASS MANUFACTURERS ALLIANCE (IGMA)

IGMA TB-3001	(1990) Guidelines for Sloped Glazing
IGMA TM-3000	(1997) Glazing Guidelines for Sealed Insulating Glass Units
IGMA TR-1200	(1983) Commercial Insulating Glass Dimensional Tolerances

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

16 CFR 1201	Safety Standard for Architectural Glazing Materials

1.2 SUBMITTALS

The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Installation

Drawings showing complete details of the proposed setting methods, edge blocking, size of openings, frame details, materials, and types and thickness of glass.

SD-03 Product Data

Insulating Glass

Glazing Accessories

Manufacturer's descriptive product data, handling and storage recommendations, installation instructions, and cleaning instructions.

SD-04 Samples

Insulating Glass

Two 8 by 10 inch samples of each of the following: tinted glass, patterned glass, and insulating glass units.

SD-07 Certificates

Insulating Glass

Certificates stating that the glass meets the specified requirements. Labels or manufacturers marking affixed to the glass will be accepted in lieu of certificates.

SD-08 Manufacturer's Instructions

Setting and sealing materials

Glass setting

Submit glass manufacturer's recommendations for setting and sealing materials and for installation of each type of glazing material specified.

1.3 SYSTEM DESCRIPTION

Glazing systems shall be fabricated and installed watertight and airtight to withstand thermal movement and wind loading without glass breakage, gasket failure, deterioration of glazing accessories, and defects in the work. Glazed panels shall comply with the safety standards, as indicated in accordance with ANSI Z97.1. Glazed panels shall comply with indicated wind/snow loading in accordance with ASTM E 1300.

Exterior glazing shall meet the requirements of paragraph 1609.1.2 of the 2009 International Building Code, with the exception that an impact-resistant covering meeting the requirements of an approved impact-resistant standard, will not be permitted.

1.4 DELIVERY, STORAGE, AND HANDLING

Deliver products to the site in unopened containers, labeled plainly with manufacturers' names and brands. Store glass and setting materials in safe, enclosed dry locations and do not unpack until needed for installation. Handle and install materials in a manner that will protect them from damage.

1.5 ENVIRONMENTAL REQUIREMENTS

Do not start glazing work until the outdoor temperature is above40 degrees F and rising, unless procedures recommended by the glass manufacturer and approved by the Contracting Officer are made to warm the glass and rabbet surfaces. Provide ventilation to prevent condensation of moisture on glazing work during installation. Do not perform glazing work during damp or rainy weather.

1.6 WARRANTY

1.6.1 Warranty for Insulating Glass Units

Warranty insulating glass units against development of material obstruction to vision (such as dust, fogging, or film formation on the inner glass surfaces) caused by failure of the hermetic seal, other than through glass breakage, for a 10-year period following acceptance of the work. Provide new units for any units failing to comply with terms of this warranty within 45 working days after receipt of notice from the Government.

PART 2 PRODUCTS

2.1 GLASS

ASTM C1036, unless specified otherwise. In doors and sidelights, provide safety glazing material conforming to 16 CFR 1201. Glazing for windows and doors that are required to comply with UFC 4-010-01, DoD Minimum

Antiterrorism Standards for Buildings, dated 9 February 2012, and shall be sized and configured to satisfy the glazing requirement for that application. Glazing thicknesses specified herein are minimum requirements.

2.1.1 Annealed Glass

Annealed glass shall be Type I transparent flat type, Class 1 - clear , Quality q3 - glazing select, 47 percent light transmittance, 0.27 percent shading coefficient, conforming to ASTM C1036. Color shall be clear.

2.1.2 Laminated Glass

ASTM C1172, Kind LA fabricated from two nominal 1/8 inch pieces of Type I, Class 1, Quality q3, flat annealed transparent glass conforming to ASTM C1036. Flat glass shall be laminated together with a minimum of 0.060 inch thick, clear polyvinyl butyral interlayer. The total thickness shall be nominally 1/4 inch. Provide as a interior lite at all exterior glazing locations.

2.1.3 Tempered Glass

ASTM C1048, Kind FT (fully tempered), Condition A (uncoated), Type I, Class 1 (transparent), Quality q3, 1/4 inch thick, 47 percent light transmittance, 0.27 percent shading coefficient conforming to ASTM C1048 and GANA Standards Manual. Color shall be clear. Provide wherever safety glazing material is indicated or specified.

2.1.4 Heat-Strengthened Glass

ASTM C1048, Kind HS (heat strengthened), Condition A (uncoated), Type I, Class 1 (clear), Quality q3, 1/4 inch thick.

2.2 INSULATING GLASS UNITS

Two panes of glass separated by a dehydrated airspace and filled with argon gas and hermetically sealed. Dimensional tolerances shall be as specified in IGMA TR-1200. Spacer shall be roll-formed, with bent or tightly welded or keyed and sealed joints to completely seal the spacer periphery and eliminate moisture and hydrocarbon vapor transmission into airspace through the corners. Primary seal shall be compressed polyisobutylene and the secondary seal shall be a specially formulated silicone.

2.2.1 Buildings

Two panes of glass separated by a dehydrated airspace, filled with argon gas and hermetically sealed.

Insulated glass units shall have a Solar Heat Gain Coefficient (SHGC) maximum of 0.24 and a U-factor maximum of 0.28 Btu per square foot by hr by degree F.

Dimensional tolerances shall be as specified in IGMA TR-1200. Spacer shall be black, roll-formed, steel-reinforced butyl rubber, with bent or tightly welded or keyed and sealed joints to completely seal the spacer periphery and eliminate moisture and hydrocarbon vapor transmission into airspace through the corners. Primary seal shall be compressed polyisobutylene and the secondary seal shall be a specially formulated silicone.

The inner light shall be ASTM C1172, laminated glass, clear annealed flat

glass Type I, Class I, Quality q3, 1/4 inch thick. The outer light shall be ASTM C1036, Type I, Class 1 (transparent)Quality q4, 1/4 inch thick and where indicated, ASTM C1048, Grade B (fully tempered), Style I (uncoated), Type I, Class 1 (clear), Quality q4, 1/4 inch thick.

2.2.2 Low Emissivity Insulating Glass

Interior and exterior glass panes for Low-E insulating units shall be Type I annealed flat glass, Class 1-clear with anti-reflective low-emissivity coating on No. 2 surface (inside surface of exterior pane), Quality q3 - glazing select, conforming to ASTM C1036. Glass performance shall be U value winter nighttime maximum of 0.28 Btu/hr-ft2-F, Solar Heat Gain Coefficient (SHGC) maximum of 0.24 and shading coefficient of 0.27. Color shall be clear.

2.3 SETTING AND SEALING MATERIALS

Provide as specified in the GANA Glazing Manual, IGMA TM-3000, IGMA TB-3001, and manufacturer's recommendations, unless specified otherwise herein. Do not use metal sash putty, nonskinning compounds, nonresilient preformed sealers, or impregnated preformed gaskets. Materials exposed to view and unpainted shall be gray or neutral color.

2.3.1 Sealants

Provide elastomeric and structural sealants.

2.3.1.1 Elastomeric Sealant

ASTM C920, Type S, Grade NS, Class 12.5, Use G. Use for channel or stop glazing metal sash. Sealant shall be chemically compatible with setting blocks, edge blocks, and sealing tapes, with sealants used in manufacture of insulating glass units. Color of sealant shall be white.

2.3.1.2 Structural Sealant

ASTM C1184, Type S.

2.3.2 Joint Backer

Joint backer shall have a diameter size at least 25 percent larger than joint width; type and material as recommended in writing by glass and sealant manufacturer.

2.3.3 Preformed Channels

Neoprene, vinyl, or rubber, as recommended by the glass manufacturer for the particular condition.

2.3.4 Sealing Tapes

Preformed, semisolid, PVC-based material of proper size and compressibility for the particular condition, complying with ASTM D 2287. Use only where glazing rabbet is designed for tape and tape is recommended by the glass or sealant manufacturer. Provide spacer shims for use with compressible tapes. Tapes shall be chemically compatible with the product being set.

2.3.5 Setting Blocks and Edge Blocks

Closed-cell neoprene setting blocks shall be dense extruded type conforming to ASTM C509 and ASTM D 395, Method B, Shore A durometer between 70 and 90. Edge blocking shall be Shore A durometer of 50 (plus or minus 5). Silicone setting blocks shall be required when blocks are in contact with silicone sealant. Profiles, lengths and locations shall be as required and recommended in writing by glass manufacturer. Block color shall be black.

2.3.6 Glazing Gaskets

Glazing gaskets shall be extruded with continuous integral locking projection designed to engage into metal glass holding members to provide a watertight seal during dynamic loading, building movements and thermal movements. Glazing gaskets for a single glazed opening shall be continuous one-piece units with factory-fabricated injection-molded corners free of flashing and burrs. Glazing gaskets shall be in lengths or units recommended by manufacturer to ensure against pull-back at corners. Glazing gasket profiles shall be as indicated on drawings.

2.3.6.1 Fixed Glazing Gaskets

Fixed glazing gaskets shall be closed-cell (sponge) smooth extruded compression gaskets of cured elastomeric virgin neoprene compounds conforming to ASTM C509, Type 2, Option 1.

2.3.6.2 Wedge Glazing Gaskets

Wedge glazing gaskets shall be high-quality extrusions of cured elastomeric virgin neoprene compounds, ozone resistant, conforming to ASTM C864, Option 1, Shore A durometer between 65 and 75.

2.3.6.3 Aluminum Framing Glazing Gaskets

Glazing gaskets for aluminum framing shall be permanent, elastic, non-shrinking, non-migrating, watertight and weathertight.

2.3.7 Accessories

Provide as required for a complete installation, including glazing points, clips, shims, angles, beads, and spacer strips. Provide noncorroding metal accessories. Provide primer-sealers and cleaners as recommended by the glass and sealant manufacturers.

PART 3 EXECUTION

3.1 PREPARATION

Preparation, unless otherwise specified or approved, shall conform to applicable recommendations in the GANA Glazing Manual, GANA Sealant Manual, IGMA TB-3001, IGMA TM-3000, and manufacturer's recommendations. Determine the sizes to provide the required edge clearances by measuring the actual opening to receive the glass. Grind smooth in the shop glass edges that will be exposed in finish work. Leave labels in place until the installation is approved, except remove applied labels on heat-absorbing glass and on insulating glass units as soon as glass is installed. Securely fix movable items or keep in a closed and locked position until glazing compound has thoroughly set.

3.2 GLASS SETTING

Shop glaze or field glaze items to be glazed using glass of the quality and thickness specified or indicated. Glazing, unless otherwise specified or approved, shall conform to applicable recommendations in the GANA Glazing Manual, GANA Sealant Manual, IGMA TB-3001, IGMA TM-3000, and manufacturer's recommendations. Aluminum windows, wood doors, and wood windows may be glazed in conformance with one of the glazing methods described in the standards under which they are produced, except that face puttying with no bedding will not be permitted. Handle and install glazing materials in accordance with manufacturer's instructions. Use beads or stops which are furnished with items to be glazed to secure the glass in place. Verify products are properly installed, connected, and adjusted.

3.2.1 Sheet Glass

Cut and set with the visible lines or waves horizontal.

3.2.2 Insulating Glass Units

Do not grind, nip, or cut edges or corners of units after the units have left the factory. Springing, forcing, or twisting of units during setting will not be permitted. Handle units so as not to strike frames or other objects. Installation shall conform to applicable recommendations of IGMA TB-3001 and IGMA TM-3000.

3.2.3 Installation of Laminated Glass

Sashes which are to receive laminated glass shall be weeped to the outside to allow water drainage into the channel.

3.3 CLEANING

Clean glass surfaces and remove labels, paint spots, putty, and other defacement as required to prevent staining. Glass shall be clean at the time the work is accepted.

3.4 PROTECTION

Glass work shall be protected immediately after installation. Glazed openings shall be identified with suitable warning tapes, cloth or paper flags, attached with non-staining adhesives. Reflective glass shall be protected with a protective material to eliminate any contamination of the reflective coating. Protective material shall be placed far enough away from the coated glass to allow air to circulate to reduce heat buildup and moisture accumulation on the glass. Upon removal, separate protective materials for reuse or recycling. Glass units which are broken, chipped, cracked, abraded, or otherwise damaged during construction activities shall be removed and replaced with new units.

-- End of Section --

SECTION 09 90 00

PAINTS AND COATINGS
05/11

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS (ACGIH)

ACGIH 0100Doc	(2005) Documentation of the Threshold Limit Values and Biological Exposure Indices

ASME INTERNATIONAL (ASME)

ASME A13.1	(2007; R 2013) Scheme for the Identification of Piping Systems

ASTM INTERNATIONAL (ASTM)

ASTM D 235	(2002; R 2007) Mineral Spirits (Petroleum Spirits) (Hydrocarbon Dry Cleaning Solvent)
ASTM D 4214	(2007) Standard Test Method for Evaluating the Degree of Chalking of Exterior Paint Films
ASTM D 4263	(1983; R 2005) Indicating Moisture in Concrete by the Plastic Sheet Method
ASTM D 4444	(2008) Use and Calibration of Hand-Held Moisture Meters
ASTM D 523	(2008) Standard Test Method for Specular Gloss
ASTM D 6386	(2010) Standard Practice for Preparation of Zinc (Hot-Dip Galvanized) Coated Iron and Steel Product and Hardware Surfaces for Painting
ASTM F 1869	(2010) Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride

MASTER PAINTERS INSTITUTE (MPI)

MPI 1	(Oct 2009) Aluminum Paint
MPI 101	(Oct 2009) Epoxy Anti-Corrosive Metal Primer

MPI 107	(Oct 2009) Rust Inhibitive Primer (Water-Based)
MPI 108	(Oct 2009) High Build Epoxy Coating, Low Gloss
MPI 134	(Oct 2009) Galvanized Primer (Waterbased)
MPI 147	(Oct 2009) Institutional Low Odor / VOC Interior Latex, Semi-Gloss, MPI Gloss Level 5
MPI 163	(Oct 2009) Exterior W.B. Light Industrial Coating, Semi-Gloss, MPI Gloss Level 5
MPI 164	(Oct 2009) Exterior W.B. Light Industrial Coating, Gloss, MPI Gloss Level 6
MPI 21	(Oct 2009) Heat Resistant Enamel, Gloss (up to 205 degrees C and 400 degrees F), MPI Gloss Level 6
MPI 23	(Oct 2009) Surface Tolerant Metal Primer
MPI 39	(Oct 2009) Interior Latex-Based Wood Primer
MPI 42	(Oct 2009) Latex Stucco and Masonry Textured Coating
MPI 47	(Oct 2009) Interior Alkyd, Semi-Gloss, MPI Gloss Level 5
MPI 50	(Oct 2009) Interior Latex Primer Sealer
MPI 77	(Oct 2009) Epoxy Gloss
MPI 79	(Oct 2009) Alkyd Anti-Corrosive Metal Primer
MPI 94	(Oct 2009) Exterior Alkyd, Semi-Gloss, MPI Gloss Level 5
MPI 95	(Oct 2009) Quick Drying Primer for Aluminum

SCIENTIFIC CERTIFICATION SYSTEMS (SCS)

SCS SP-01	(2000) Environmentally Preferable Product Specification for Architectural and Anti-Corrosive Paints

THE SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC Guide 6	(2004) Guide for Containing Surface Preparation Debris Generated During Paint Removal Operations
SSPC Guide 7	(2004; E 2004) Guide to the Disposal of Lead-Contaminated Surface Preparation Debris

SSPC PA 1	(2000; E 2004) Shop, Field, and Maintenance Painting of Steel
SSPC PA Guide 3	(1982; E 1995) A Guide to Safety in Paint Application
SSPC SP 1	(1982; E 2004) Solvent Cleaning
SSPC SP 10/NACE No. 2	(2007) Near-White Blast Cleaning
SSPC SP 12/NACE No.5	(2002) Surface Preparation and Cleaning of Metals by Waterjetting Prior to Recoating
SSPC SP 2	(1982; E 2004) Hand Tool Cleaning
SSPC SP 3	(1982; E 2004) Power Tool Cleaning
SSPC SP 6/NACE No.3	(2007) Commercial Blast Cleaning
SSPC SP 7/NACE No.4	(2007) Brush-Off Blast Cleaning
SSPC VIS 1	(2002; e 2004) Guide and Reference Photographs for Steel Surfaces Prepared by Dry Abrasive Blast Cleaning
SSPC VIS 3	(2004) Guide and Reference Photographs for Steel Surfaces Prepared by Hand and Power Tool Cleaning

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(2014) Safety and Health Requirements Manual

U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)

EPA Method 24	(2000) Determination of Volatile Matter Content, Water Content, Density, Volume Solids, and Weight Solids of Surface Coatings

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

FED-STD-313	(Rev D; Am 1) Material Safety Data, Transportation Data and Disposal Data for Hazardous Materials Furnished to Government Activities

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910.1000	Air Contaminants
29 CFR 1910.1025	Lead
29 CFR 1926.62	Lead

1.2 SUBMITTALS

The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

The current MPI, "Approved Product List" which lists paint by brand, label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use a subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI Approved Products List is acceptable.

Samples of specified materials may be taken and tested for compliance with specification requirements.

In keeping with the intent of Executive Order 13101, "Greening the Government through Waste Prevention, Recycling, and Federal Acquisition", products certified by SCS as meeting SCS SP-01 shall be given preferential consideration over registered products. Products that are registered shall be given preferential consideration over products not carrying any EPP designation.

SD-03 Product Data

Coating

Manufacturer's Technical Data Sheets

Indicate VOC content.

SD-04 Samples

Color

Submit manufacturer's samples of paint colors. Cross reference color samples to color scheme as indicated.

SD-07 Certificates

Applicator's qualifications

SD-08 Manufacturer's Instructions

Application instructions

Mixing

Detailed mixing instructions, minimum and maximum application temperature and humidity, potlife, and curing and drying times between coats.

Manufacturer's Material Safety Data Sheets

Submit manufacturer's Material Safety Data Sheets for coatings, solvents, and other potentially hazardous materials, as defined in FED-STD-313.

SD-10 Operation and Maintenance Data

Coatings:

Preprinted cleaning and maintenance instructions for all coating systems shall be provided.

SD-11 Closeout Submittals

Materials;

1.3 APPLICATOR'S QUALIFICATIONS

1.3.1 Contractor Qualification

Submit the name, address, telephone number, FAX number, and e-mail address of the contractor that will be performing all surface preparation and coating application. Submit evidence that key personnel have successfully performed surface preparation and application of coatings on a minimum of three similar projects within the past three years. List information by individual and include the following:

a. Name of individual and proposed position for this work.

b. Information about each previous assignment including:

Position or responsibility

Employer (if other than the Contractor)

Name of facility owner

Mailing address, telephone number, and telex number (if non-US) of facility owner

Name of individual in facility owner's organization who can be contacted as a reference

Location, size and description of structure

Dates work was carried out

Description of work carried out on structure

1.4 QUALITY ASSURANCE

1.4.1 Field Samples and Tests

The Contracting Officer may choose up to two coatings that have been delivered to the site to be tested at no cost to the Government. Take samples of each chosen product as specified in the paragraph "Sampling Procedures." Test each chosen product as specified in the paragraph "Testing Procedure." Products which do not conform, shall be removed from the job site and replaced with new products that conform to the referenced specification. Testing of replacement products that failed initial testing shall be at no cost to the Government.

1.4.1.1 Sampling Procedure

The Contracting Officer will select paint at random from the products that have been delivered to the job site for sample testing. The Contractor shall provide one quart samples of the selected paint materials. The samples shall be taken in the presence of the Contracting Officer, and labeled, identifying each sample. Provide labels in accordance with the paragraph "Packaging, Labeling, and Storage" of this specification.

1.5 REGULATORY REQUIREMENTS

1.5.1 Environmental Protection

In addition to requirements specified elsewhere for environmental protection, provide coating materials that conform to the restrictions of the local Air Pollution Control District and regional jurisdiction. Notify Contracting Officer of any paint specified herein which fails to conform.

1.5.2 Lead Content

Do not use coatings having a lead content over 0.06 percent by weight of nonvolatile content.

1.5.3 Chromate Content

Do not use coatings containing zinc-chromate or strontium-chromate.

1.5.4 Asbestos Content

Materials shall not contain asbestos.

1.5.5 Mercury Content

Materials shall not contain mercury or mercury compounds.

1.5.6 Silica

Abrasive blast media shall not contain free crystalline silica.

1.5.7 Human Carcinogens

Materials shall not contain ACGIH 0100Doc and ACGIH 0100Doc confirmed human carcinogens (A1) or suspected human carcinogens (A2).

1.6 PACKAGING, LABELING, AND STORAGE

Paints shall be in sealed containers that legibly show the contract specification number, designation name, formula or specification number, batch number, color, quantity, date of manufacture, manufacturer's formulation number, manufacturer's directions including any warnings and special precautions, and name and address of manufacturer. Pigmented paints shall be furnished in containers not larger than 5 gallons. Paints and thinners shall be stored in accordance with the manufacturer's written directions, and as a minimum, stored off the ground, under cover, with sufficient ventilation to prevent the buildup of flammable vapors, and at temperatures between 40 to 95 degrees F. Do not store paint, polyurethane, varnish, or wood stain products with materials that have a high capacity to adsorb VOC emissions. Do not store paint, polyurethane, varnish, or wood

stain products in occupied spaces.

1.7 SAFETY AND HEALTH

Apply coating materials using safety methods and equipment in accordance with the following:

Work shall comply with applicable Federal, State, and local laws and regulations, and with the ACCIDENT PREVENTION PLAN, including the Activity Hazard Analysis as specified in Section 01 35 26 GOVERNMENT SAFETY REQUIREMENTS and in Appendix A of EM 385-1-1. The Activity Hazard Analysis shall include analyses of the potential impact of painting operations on painting personnel and on others involved in and adjacent to the work zone.

1.7.1 Safety Methods Used During Coating Application

Comply with the requirements of SSPC PA Guide 3.

1.7.2 Toxic Materials

To protect personnel from overexposure to toxic materials, conform to the most stringent guidance of:

a. The applicable manufacturer's Material Safety Data Sheets (MSDS) or local regulation.

b. 29 CFR 1910.1000.

c. ACGIH 0100Doc, threshold limit values.

d. The appropriate OSHA standard in 29 CFR 1910.1025 and 29 CFR 1926.62 for surface preparation on painted surfaces containing lead. Additional guidance is given in SSPC Guide 6 and SSPC Guide 7. Refer to drawings for list of hazardous materials located on this project. Contractor to coordinate paint preparation activities with this specification section.

1.8 ENVIRONMENTAL CONDITIONS

Comply, at minimum, with manufacturer recommendations for space ventilation during and after installation. Isolate area of application from rest of building when applying high-emission paints or coatings.

1.8.1 Coatings

Do not apply coating when air or substrate conditions are:

a. Less than 5 degrees F above dew point;

b. Below 50 degrees F or over 95 degrees F, unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.

1.8.2 Post-Application

Vacate space for as long as possible after application. Wait a minimum of 48 hours before occupying freshly painted rooms. Maintain one of the following ventilation conditions during the curing period, or for 72 hours after application:

a. Supply 100 percent outside air 24 hours a day.

b. Supply airflow at a rate of 6 air changes per hour, when outside temperatures are between 55 degrees F and 85 degrees F and humidity is between 30 percent and 60 percent.

c. Supply airflow at a rate of 1.5 air changes per hour, when outside air conditions are not within the range stipulated above.

1.9 SCHEDULING

Allow paint, polyurethane, varnish, and wood stain installations to cure prior to the installation of materials that adsorb VOCs.

1.10 LOCATION AND SURFACE TYPE TO BE PAINTED

1.10.1 Painting Included

Where a space or surface is indicated to be painted, include the following unless indicated otherwise.

a. Surfaces behind portable objects and surface mounted articles readily detachable by removal of fasteners, such as screws and bolts.

b. New factory finished surfaces that require identification or color coding and factory finished surfaces that are damaged during performance of the work.

c. Existing coated surfaces that are damaged during performance of the work.

1.10.1.1 Exterior Painting

Includes new surfaces of the building and appurtenances. Also included are existing coated surfaces made bare by cleaning operations.

1.10.1.2 Interior Painting

Includes new surfaces existing uncoated surfaces, and existing coated surfaces of the building and appurtenances as indicated and existing coated surfaces made bare by cleaning operations. Where a space or surface is indicated to be painted, include the following items, unless indicated otherwise.

a. Exposed columns, girders, beams, joists, and metal deck; and

b. Other contiguous surfaces.

1.10.2 Painting Excluded

Do not paint the following unless indicated otherwise.

a. Surfaces concealed and made inaccessible by panelboards, fixed ductwork, machinery, and equipment fixed in place.

b. Surfaces in concealed spaces. Concealed spaces are defined as enclosed spaces above suspended ceilings, furred spaces, attic spaces, crawl spaces, elevator shafts and chases.

c. Steel to be embedded in concrete.

d. Copper, stainless steel, aluminum, brass, and lead except existing coated surfaces.

e. Hardware, fittings, and other factory finished items.

1.10.3 Mechanical and Electrical Painting

Includes field coating of interior and exterior new surfaces.

a. Where a space or surface is indicated to be painted, include the following items unless indicated otherwise.

(1) Exposed piping, conduit, and ductwork;

(2) Supports, hangers, air grilles, and registers;

(3) Miscellaneous metalwork and insulation coverings.

b. Do not paint the following, unless indicated otherwise:

(1) New zinc-coated, aluminum, and copper surfaces under insulation

(2) New aluminum jacket on piping

(3) New interior ferrous piping under insulation.

1.10.3.1 Fire Extinguishing Sprinkler Systems

Clean, pretreat, prime, and paint new fire extinguishing sprinkler systems including valves, piping, conduit, hangers, supports, miscellaneous metalwork, and accessories. Apply coatings to clean, dry surfaces, using clean brushes. Clean the surfaces to remove dust, dirt, rust, and loose mill scale. Immediately after cleaning, provide the metal surfaces with one coat primer per schedules. Shield sprinkler heads with protective covering while painting is in progress. Upon completion of painting, remove protective covering from sprinkler heads. Remove sprinkler heads which have been painted and replace with new sprinkler heads. Provide primed surfaces with the following:

a. Piping in Unfinished Areas: Provide primed surfaces with one coat of red alkyd gloss enamel applied to a minimum dry film thickness of 1.0 mil in attic spaces, spaces above suspended ceilings, crawl spaces, pipe chases, mechanical equipment room, and spaces where walls or ceiling are not painted or not constructed of a prefinished material.

b. Piping in Finished Areas: Provide primed surfaces with two coats of paint to match adjacent surfaces, except provide valves and operating accessories with one coat of red alkyd gloss enamel applied to a minimum dry film thickness of 1.0 mil.

1.10.4 Definitions and Abbreviations

1.10.4.1 Qualification Testing

Qualification testing is the performance of all test requirements listed in the product specification. This testing is accomplished by MPI to qualify

each product for the MPI Approved Product List, and may also be accomplished by Contractor's third party testing lab if an alternative to Batch Quality Conformance Testing by MPI is desired.

1.10.4.2 Batch Quality Conformance Testing

Batch quality conformance testing determines that the product provided is the same as the product qualified to the appropriate product specification. This testing shall only be accomplished by MPI testing lab.

1.10.4.3 Coating

A film or thin layer applied to a base material called a substrate. A coating may be a metal, alloy, paint, or solid/liquid suspensions on various substrates (metals, plastics, wood, paper, leather, cloth, etc.). They may be applied by electrolysis, vapor deposition, vacuum, or mechanical means such as brushing, spraying, calendaring, and roller coating. A coating may be applied for aesthetic or protective purposes or both. The term "coating" as used herein includes emulsions, enamels, stains, varnishes, sealers, epoxies, and other coatings, whether used as primer, intermediate, or finish coat. The terms paint and coating are used interchangeably.

1.10.4.4 DFT or dft

Dry film thickness, the film thickness of the fully cured, dry paint or coating.

1.10.4.5 DSD

Degree of Surface Degradation, the MPI system of defining degree of surface degradation. Five (5) levels are generically defined under the Assessment sections in the MPI Maintenance Repainting Manual.

1.10.4.6 EPP

Environmentally Preferred Products, a standard for determining environmental preferability in support of Executive Order 13101.

1.10.4.7 EXT

MPI short term designation for an exterior coating system.

1.10.4.8 INT

MPI short term designation for an interior coating system.

1.10.4.9 micron / microns

The metric measurement for 0.001 mm or one/one-thousandth of a millimeter.

1.10.4.10 mil / mils

The English measurement for 0.001 in or one/one-thousandth of an inch, equal to 25.4 microns or 0.0254 mm.

1.10.4.11 mm

The metric measurement for millimeter, 0.001 meter or one/one-thousandth of

a meter.

1.10.4.12 MPI Gloss Levels

MPI system of defining gloss. Seven (7) gloss levels (G1 to G7) are generically defined under the Evaluation sections of the MPI Manuals. Traditionally, Flat refers to G1/G2, Eggshell refers to G3, Semigloss refers to G5, and Gloss refers to G6.

Gloss levels are defined by MPI as follows:

Gloss Level	Description	Units at 60 degrees	Units at 85 degrees
G1	Matte or Flat	0 to 5	10 max
G2	Velvet	0 to 10	10 to 35
G3	Eggshell	10 to 25	10 to 35
G4	Satin	20 to 35	35 min
G5	Semi-Gloss	35 to 70	
G6	Gloss	70 to 85	
G7	High Gloss		

Gloss is tested in accordance with ASTM D 523. Historically, the Government has used Flat (G1 / G2), Eggshell (G3), Semi-Gloss (G5), and Gloss (G6).

1.10.4.13 MPI System Number

The MPI coating system number in each Division found in either the MPI Architectural Painting Specification Manual or the Maintenance Repainting Manual and defined as an exterior (EXT/REX) or interior system (INT/RIN). The Division number follows the CSI Master Format.

1.10.4.14 Paint

See Coating definition.

1.10.4.15 REX

MPI short term designation for an exterior coating system used in repainting projects or over existing coating systems.

1.10.4.16 RIN

MPI short term designation for an interior coating system used in repainting projects or over existing coating systems.

PART 2 PRODUCTS

2.1 MATERIALS

Conform to the coating specifications and standards referenced in PART 3. Submit manufacturer's technical data sheets for specified coatings and solvents. Submit color samples for approval. Comply with applicable regulations regarding toxic and hazardous materials.

PART 3 EXECUTION

3.1 PROTECTION OF AREAS AND SPACES NOT TO BE PAINTED

Prior to surface preparation and coating applications, remove, mask, or otherwise protect, hardware, hardware accessories, machined surfaces, radiator covers, plates, lighting fixtures, public and private property, and other such items not to be coated that are in contact with surfaces to be coated. Following completion of painting, workmen skilled in the trades involved shall reinstall removed items. Restore surfaces contaminated by coating materials, to original condition and repair damaged items.

3.2 SURFACE PREPARATION

Remove dirt, splinters, loose particles, grease, oil, disintegrated coatings, and other foreign matter and substances deleterious to coating performance as specified for each substrate before application of paint or surface treatments. Oil and grease shall be removed prior to mechanical cleaning. Cleaning shall be programmed so that dust and other contaminants will not fall on wet, newly painted surfaces. Exposed ferrous metals such as nail heads on or in contact with surfaces to be painted with water-thinned paints, shall be spot-primed with a suitable corrosion-inhibitive primer capable of preventing flash rusting and compatible with the coating specified for the adjacent areas.

3.2.1 Additional Requirements for Preparation of Surfaces With Existing Coatings

Before application of coatings, perform the following on surfaces covered by soundly-adhered coatings, defined as those which cannot be removed with a putty knife:

a. Test existing finishes for lead before sanding, scraping, or removing. If lead is present, refer to paragraph Toxic Materials.

b. Wipe previously painted surfaces to receive solvent-based coatings, except stucco and similarly rough surfaces clean with a clean, dry cloth saturated with mineral spirits, ASTM D 235. Allow surface to dry. Wiping shall immediately precede the application of the first coat of any coating, unless specified otherwise.

c. Sand existing glossy surfaces to be painted to reduce gloss. Brush, and wipe clean with a damp cloth to remove dust.

d. The requirements specified are minimum. Comply also with the application instructions of the paint manufacturer.

e. Previously painted surfaces specified to be repainted shall be thoroughly cleaned of all grease, dirt, dust or other foreign matter.

f. Blistering, cracking, flaking and peeling or other deteriorated coatings shall be removed.

g. Chalk shall be removed so that when tested in accordance with ASTM D 4214, the chalk resistance rating is no less than 8.

h. Slick surfaces shall be roughened. Damaged areas such as, but not limited to, nail holes, cracks, chips, and spalls shall be repaired

with suitable material to match adjacent undamaged areas.

i. Edges of chipped paint shall be feather edged and sanded smooth.

j. Rusty metal surfaces shall be cleaned as per SSPC requirements. Solvent, mechanical, or chemical cleaning methods shall be used to provide surfaces suitable for painting.

k. New, proposed coatings shall be compatible with existing coatings.

3.2.2 Existing Coated Surfaces with Minor Defects

Sand, spackle, and treat minor defects to render them smooth. Minor defects are defined as scratches, nicks, cracks, gouges, spalls, alligatoring, chalking, and irregularities due to partial peeling of previous coatings. Remove chalking by sanding so that when tested in accordance with ASTM D 4214, the chalk rating is not less than 8.

3.2.3 Removal of Existing Coatings

Remove existing coatings from the following surfaces:

a. Surfaces containing large areas of minor defects;

b. Surfaces containing more than 20 percent peeling area; and

c. Surfaces designated by the Contracting Officer, such as surfaces where rust shows through existing coatings.

3.2.4 Substrate Repair

a. Repair substrate surface damaged during coating removal;

b. Sand edges of adjacent soundly-adhered existing coatings so they are tapered as smooth as practical to areas involved with coating removal; and

c. Clean and prime the substrate as specified.

3.3 PREPARATION OF METAL SURFACES

3.3.1 Existing and New Ferrous Surfaces

a. Ferrous Surfaces including Shop-coated Surfaces and Small Areas That Contain Rust, Mill Scale and Other Foreign Substances: Solvent cleanor detergent wash in accordance with SSPC SP 1 to remove oil and grease. Where shop coat is missing or damaged, clean according to SSPC SP 2, SSPC SP 3, SSPC SP 6/NACE No.3, or SSPC SP 10/NACE No. 2. Brush-off blast remaining surface in accordance with SSPC SP 7/NACE No.4. Shop-coated ferrous surfaces shall be protected from corrosion by treating and touching up corroded areas immediately upon detection.

b. Surfaces With More Than 20 Percent Rust, Mill Scale, and Other Foreign Substances: Clean entire surface in accordance with SSPC SP 6/NACE No.3 /SSPC SP 12/NACE No.5 WJ-3 SSPC SP 10/NACE No. 2/SSPC SP 12/NACE No.5 WJ-2.

3.3.2 Final Ferrous Surface Condition:

For tool cleaned surfaces, the requirements are stated in SSPC SP 2 and SSPC SP 3. As a visual reference, cleaned surfaces shall be similar to photographs in SSPC VIS 3.

For abrasive blast cleaned surfaces, the requirements are stated in SSPC SP 7/NACE No.4, SSPC SP 6/NACE No.3, and SSPC SP 10/NACE No. 2. As a visual reference, cleaned surfaces shall be similar to photographs in SSPC VIS 1.

3.3.3 Galvanized Surfaces

a. New or Existing Galvanized Surfaces With Only Dirt and Zinc Oxidation Products: Clean with solvent, in accordance with SSPC SP 1. If the galvanized metal has been passivated or stabilized, the coating shall be completely removed by brush-off abrasive blast. New galvanized steel to be coated shall not be "passivated" or "stabilized" If the absence of hexavalent stain inhibitors is not documented, test as described in ASTM D 6386, Appendix X2, and remove by one of the methods described therein.

b. Galvanized with Slight Coating Deterioration or with Little or No Rusting: Water jetting to SSPC SP 12/NACE No.5 WJ3 to remove loose coating from surfaces with less than 20 percent coating deterioration and no blistering, peeling, or cracking. Use inhibitor as recommended by the coating manufacturer to prevent rusting.

c. Galvanized With Severe Deteriorated Coating or Severe Rusting: Spot abrasive blast rusted areas as described for steel in SSPC SP 6/NACE No.3, and waterjet to SSPC SP 12/NACE No.5, WJ3 to remove existing coating.

3.3.4 Non-Ferrous Metallic Surfaces

Aluminum and aluminum-alloy, lead, copper, and other nonferrous metal surfaces.

Surface Cleaning: Solvent clean in accordance with SSPC SP 1 and wash with mild non-alkaline detergent to remove dirt and water soluble contaminants.

3.3.5 Existing Surfaces with a Bituminous or Mastic-Type Coating

Remove chalk, mildew, and other loose material by washing with a solution of 1/2 cup trisodium phosphate, 1/4 cup household detergent, one quart 5 percent sodium hypochlorite solution and 3 quarts of warm water.

3.4 PREPARATION OF CONCRETE AND CEMENTITIOUS SURFACE

3.4.1 Concrete and Masonry

a. Curing: Concrete, stucco and masonry surfaces shall be allowed to cure at least 30 days before painting, except concrete slab on grade, which shall be allowed to cure 90 days before painting.

b. Surface Cleaning: Remove the following deleterious substances.

(1) Dirt, Chalking, Grease, and Oil: Wash new surfaces with a solution composed of 1/2 cup trisodium phosphate, 1/4 cuphousehold

detergent, and 4 quarts of warm water. Then rinse thoroughly with fresh water. For large areas, water blasting may be used.

(2) Fungus and Mold: Wash new, existing coated, and existing uncoated surfaces with a solution composed of 1/2 cup trisodium phosphate, 1/4 cup household detergent, 1 quart 5 percent sodium hypochlorite solution and 3 quarts of warm water. Rinse thoroughly with fresh water.

(3) Paint and Loose Particles: Remove by wire brushing.

(4) Efflorescence: Remove by scraping or wire brushing followed by washing with a 5 to 10 percent by weight aqueous solution of hydrochloric (muriatic) acid. Do not allow acid to remain on the surface for more than five minutes before rinsing with fresh water. Do not acid clean more than 4 square feet of surface, per workman, at one time.

(5) Removal of Existing Coatings: For surfaces to receive textured coating MPI 42, remove existing coatings including soundly adhered coatings if recommended by textured coating manufacturer.

c. Cosmetic Repair of Minor Defects: Repair or fill mortar joints and minor defects, including but not limited to spalls, in accordance with manufacturer's recommendations and prior to coating application.

d. Allowable Moisture Content: Latex coatings may be applied to damp surfaces, but not to surfaces with droplets of water. Do not apply epoxies to damp vertical surfaces as determined by ASTM D 4263 or horizontal surfaces that exceed 3 lbs of moisture per 1000 square feet in 24 hours as determined by ASTM F 1869. In all cases follow manufacturers recommendations. Allow surfaces to cure a minimum of 30 days before painting.

3.5 PREPARATION OF WOOD AND PLYWOOD SURFACES

3.5.1 New and Existing Coated Plywood and Wood Surfaces, Except Floors:

a. Wood surfaces shall be cleaned of foreign matter.

Surface Cleaning: Surfaces shall be free from dust and other deleterious substances and in a condition approved by the Contracting Officer prior to receiving paint or other finish. Do not use water to clean uncoated wood. Scrape to remove loose coatings. Lightly sand to roughen the entire area of previously enamel-coated wood surfaces.

b. Removal of Fungus and Mold: Wash existing coated surfaces with a solution composed of 3 ounces (2/3 cup) trisodium phosphate, 1 ounce (1/3 cup) household detergent, 1 quart 5 percent sodium hypochlorite solution and 3 quarts of warm water. Rinse thoroughly with fresh water.

c. Moisture content of the wood shall not exceed 12 percent as measured by a moisture meter in accordance with ASTM D 4444, Method A, unless otherwise authorized.

d. Wood surfaces adjacent to surfaces to receive water-thinned paints shall be primed and/or touched up before applying water-thinned paints.

e. Cracks and Nailheads: Set and putty stop nailheads and putty cracks

after the prime coat has dried.

f. Cosmetic Repair of Minor Defects:

(1) Knots and Resinous Wood: Prior to application of coating, cover knots and stains with two or more coats of 3-pound-cut shellac varnish, plasticized with 5 ounces of castor oil per gallon. Scrape away existing coatings from knotty areas, and sand before treating. Prime before applying any putty over shellacked area.

(2) Open Joints and Other Openings: Fill with whiting putty, linseed oil putty. Sand smooth after putty has dried.

(3) Checking: Where checking of the wood is present, sand the surface, wipe and apply a coat of pigmented orange shellac. Allow to dry before paint is applied.

g. Prime Coat For New Exterior Surfaces: Prime coat trim before wood becomes dirty, warped, or weathered.

3.6 APPLICATION

3.6.1 Coating Application

Painting practices shall comply with applicable federal, state and local laws enacted to insure compliance with Federal Clean Air Standards. Apply coating materials in accordance with SSPC PA 1. SSPC PA 1 methods are applicable to all substrates, except as modified herein.

At the time of application, paint shall show no signs of deterioration. Uniform suspension of pigments shall be maintained during application.

Unless otherwise specified or recommended by the paint manufacturer, paint may be applied by brush, roller, or spray. Use trigger operated spray nozzles for water hoses. Rollers for applying paints and enamels shall be of a type designed for the coating to be applied and the surface to be coated. Wear protective clothing and respirators when applying oil-based paints or using spray equipment with any paints.

Paints, except water-thinned types, shall be applied only to surfaces that are completely free of moisture as determined by sight or touch.

Thoroughly work coating materials into joints, crevices, and open spaces. Special attention shall be given to insure that all edges, corners, crevices, welds, and rivets receive a film thickness equal to that of adjacent painted surfaces.

Each coat of paint shall be applied so dry film shall be of uniform thickness and free from runs, drops, ridges, waves, pinholes or other voids, laps, brush marks, and variations in color, texture, and finish. Hiding shall be complete.

Touch up damaged coatings before applying subsequent coats. Interior areas shall be broom clean and dust free before and during the application of coating material.

Apply paint to new fire extinguishing sprinkler systems including valves, piping, conduit, hangers, supports, miscellaneous metal work, and accessories. Shield sprinkler heads with protective coverings while

painting is in progress. Remove sprinkler heads which have been painted and replace with new sprinkler heads. For piping in unfinished spaces, provide primed surfaces with one coat of red alkyd gloss enamel to a minimum dry film thickness of 1.0 mil. Unfinished spaces include attic spaces, spaces above suspended ceilings, crawl spaces, pipe chases, mechanical equipment room, and space where walls or ceiling are not painted or not constructed of a prefinished material. For piping in finished areas, provide prime surfaces with two coats of paint to match adjacent surfaces, except provide valves and operating accessories with one coat of red alkyd gloss enamel. Upon completion of painting, remove protective covering from sprinkler heads.

a. Drying Time: Allow time between coats, as recommended by the coating manufacturer, to permit thorough drying, but not to present topcoat adhesion problems. Provide each coat in specified condition to receive next coat.

b. Primers, and Intermediate Coats: Do not allow primers or intermediate coats to dry more than 30 days, or longer than recommended by manufacturer, before applying subsequent coats. Follow manufacturer's recommendations for surface preparation if primers or intermediate coats are allowed to dry longer than recommended by manufacturers of subsequent coatings. Each coat shall cover surface of preceding coat or surface completely, and there shall be a visually perceptible difference in shades of successive coats.

c. Finished Surfaces: Provide finished surfaces free from runs, drops, ridges, waves, laps, brush marks, and variations in colors.

d. Thermosetting Paints: Topcoats over thermosetting paints (epoxies and urethanes) should be applied within the overcoating window recommended by the manufacturer.

3.6.2 Mixing and Thinning of Paints

Reduce paints to proper consistency by adding fresh paint, except when thinning is mandatory to suit surface, temperature, weather conditions, application methods, or for the type of paint being used. Obtain written permission from the Contracting Officer to use thinners. The written permission shall include quantities and types of thinners to use.

When thinning is allowed, paints shall be thinned immediately prior to application with not more than 1 pint of suitable thinner per gallon. The use of thinner shall not relieve the Contractor from obtaining complete hiding, full film thickness, or required gloss. Thinning shall not cause the paint to exceed limits on volatile organic compounds. Paints of different manufacturers shall not be mixed.

3.6.3 Two-Component Systems

Two-component systems shall be mixed in accordance with manufacturer's instructions. Any thinning of the first coat to ensure proper penetration and sealing shall be as recommended by the manufacturer for each type of substrate.

3.6.4 Coating Systems

a. Systems by Substrates: Apply coatings that conform to the respective specifications listed in the following Tables:

Table

Division 3. Exterior Concrete Paint Table
Division 4. Exterior Concrete Masonry Units Paint Table
Division 5. Exterior Metal, Ferrous and Non-Ferrous Paint Table
Division 6. Exterior Wood; Dressed Lumber, Paneling, Decking, Shingles Paint Table
Division 9: Exterior Stucco Paint Table
Division 10. Exterior Cloth Coverings and Bituminous Coated Surfaces Paint Table

Division 3. Interior Concrete Paint Table
Division 4. Interior Concrete Masonry Units Paint Table
Division 5. Interior Metal, Ferrous and Non-Ferrous Paint Table
Division 6. Interior Wood Paint Table
Division 9: Interior Plaster, Gypsum Board, Textured Surfaces Paint Table

b. Minimum Dry Film Thickness (DFT): Apply paints, primers, varnishes, enamels, undercoats, and other coatings to a minimum dry film thickness of 1.5 mil each coat unless specified otherwise in the Tables. Coating thickness where specified, refers to the minimum dry film thickness.

c. Coatings for Surfaces Not Specified Otherwise: Coat surfaces which have not been specified, the same as surfaces having similar conditions of exposure.

d. Existing Surfaces Damaged During Performance of the Work, Including New Patches In Existing Surfaces: Coat surfaces with the following:

(1) One coat of primer.

(2) One coat of undercoat or intermediate coat.

(3) One topcoat to match adjacent surfaces.

e. Existing Coated Surfaces To Be Painted: Apply coatings conforming to the respective specifications listed in the Tables herein, except that pretreatments, sealers and fillers need not be provided on surfaces where existing coatings are soundly adhered and in good condition. Do not omit undercoats or primers.

3.7 COATING SYSTEMS FOR METAL

Apply coatings of Tables in Division 5 for Exterior and Interior.

a. Apply specified ferrous metal primer on the same day that surface is cleaned, to surfaces that meet all specified surface preparation requirements at time of application.

b. Inaccessible Surfaces: Prior to erection, use one coat of specified primer on metal surfaces that will be inaccessible after erection.

c. Shop-primed Surfaces: Touch up exposed substrates and damaged coatings to protect from rusting prior to applying field primer.

d. Surface Previously Coated with Epoxy or Urethane: Apply MPI 101, 1.5 mils DFT immediately prior to application of epoxy or urethane coatings.

e. Pipes and Tubing: The semitransparent film applied to some pipes and tubing at the mill is not to be considered a shop coat, but shall be overcoated with the specified ferrous-metal primer prior to application of finish coats.

f. Exposed Nails, Screws, Fasteners, and Miscellaneous Ferrous Surfaces. On surfaces to be coated with water thinned coatings, spot prime exposed nails and other ferrous metal with latex primer MPI 107.

3.8 COATING SYSTEMS FOR CONCRETE AND CEMENTITIOUS SUBSTRATES

Apply coatings of Tables in Division 3, 4 and 9 for Exterior and Interior.

3.9 COATING SYSTEMS FOR WOOD AND PLYWOOD

a. Apply coatings of Tables in Division 6 for Exterior and Interior.

b. Prior to erection, apply two coats of specified primer to treat and prime wood and plywood surfaces which will be inaccessible after erection.

3.10 PIPING IDENTIFICATION

Piping Identification, Including Surfaces In Concealed Spaces: Provide in accordance with ASME A13.1. Place stenciling in clearly visible locations. On piping not covered by ASME A13.1, stencil approved names or code letters, in letters a minimum of 1/2 inch high for piping and a minimum of 2 inches high elsewhere. Stencil arrow-shaped markings on piping to indicate direction of flow using black stencil paint.

3.11 INSPECTION AND ACCEPTANCE

In addition to meeting previously specified requirements, demonstrate mobility of moving components, including swinging and sliding doors, cabinets, and windows with operable sash, for inspection by the Contracting Officer. Perform this demonstration after appropriate curing and drying times of coatings have elapsed and prior to invoicing for final payment.

3.12 WASTE MANAGEMENT

As specified in the Waste Management Plan and as follows. Do not use kerosene or any such organic solvents to clean up water based paints. Properly dispose of paints or solvents in designated containers. Close and seal partially used containers of paint to maintain quality as necessary for reuse. Store in protected, well-ventilated, fire-safe area at moderate temperature. Place materials defined as hazardous or toxic waste in designated containers. Coordinate with manufacturer for take-back program. Set aside scrap to be returned to manufacturer for recycling into new product. When such a service is not available, local recyclers shall be sought after to reclaim the materials. Set aside extra paint for future color matches or reuse by the Government. Where local options exist for leftover paint recycling, collect all waste paint by type and provide for delivery to recycling or collection facility for reuse by local organizations.

3.13 PAINT TABLES

All DFT's are minimum values. Use only materials with a GPS green check

mark having a minimum MPI "Environmentally Friendly" E1, E2 or E3 rating based on VOC (EPA Method 24) content levels. Use only interior paints and coatings that meet VOC requirements of LEED low emitting materials credit. Acceptable products are listed in the MPI Green Approved Products List, available at http://www.specifygreen.com/APL/ProductIdxByMPInum.asp.

3.13.1 EXTERIOR PAINT TABLES

DIVISION 5: EXTERIOR METAL, FERROUS AND NON-FERROUS PAINT TABLE

STEEL / FERROUS SURFACES

A. New Steel that has been hand or power tool cleaned to SSPC SP 2 or SSPC SP 3

1. Alkyd
New; MPI EXT 5.1Q-G5 (Semigloss) Existing; MPI REX 5.1D-G5

Primer:	Intermediate:	Topcoat:
MPI 23	MPI 94	MPI 94

System DFT: 5.25 mils

B. New Steel that has been blast-cleaned to SSPC SP 6/NACE No.3:

2. Alkyd
New; MPI EXT 5.1D-G5 (Semigloss) / Existing; MPI REX 5.1D-G5

Primer:	Intermediate:	Topcoat:
MPI 79	MPI 94	MPI 94

System DFT: 5.25 mils

C. Existing steel that has been spot-blasted to SSPC SP 6/NACE No.3:

1. Surface previously coated with alkyd or latex:

Waterborne Light Industrial Coating
MPI REX 5.1C-G5 (Semigloss)

Spot Primer:	Intermediate:	Topcoat:
MPI 79	MPI 163	MPI 163

System DFT: 5 mils

2. Surface previously coated with epoxy:

Waterborne Light Industrial
a. MPI REX 5.1L-G5 (Semigloss)

Spot Primer:	Intermediate:	Topcoat:
MPI 101	MPI 163	MPI 163

System DFT: 5 mils

D. New and existing steel blast cleaned to SSPC SP 10/NACE No. 2:

1. Waterborne Light Industrial
MPI EXT 5.1R-G5 (Semigloss)

Primer:	Intermediate:	Topcoat:
MPI 101	MPI 108	MPI 163

System DFT: 8.5 mils

EXTERIOR GALVANIZED SURFACES

EXTERIOR GALVANIZED SURFACES

F. New Galvanized surfaces:

1. Waterborne Primer / Waterborne Light Industrial Coating
MPI EXT 5.3J-G6 (Gloss)

Primer:	Intermediate:	Topcoat:
MPI 134	MPI 164	MPI 164

System DFT: 4.5 mils

G. Galvanized surfaces with slight coating deterioration; little or no rusting:

1. Waterborne Light Industrial Coating
MPI REX 5.3J-G6 (Gloss)

Primer:	Intermediate:	Topcoat:
MPI 134	N/A	MPI 163

System DFT: 4.5 mils

H. Galvanized surfaces with severely deteriorated coating or rusting:

1. Waterborne Light Industrial Coating
MPI REX 5.3L-G5(Semigloss)

Primer:	Intermediate:	Topcoat:
MPI 101	MPI 108	MPI 163

System DFT: 8.5 mils

EXTERIOR SURFACES, OTHER METALS (NON-FERROUS)

I. Aluminum, aluminum alloy and other miscellaneous non-ferrous metal items not otherwise specified except hot metal surfaces, roof surfaces, and new prefinished equipment. Match surrounding finish:

1. Alkyd
MPI EXT 5.4F-G5 (Semigloss)

Primer:	Intermediate:	Topcoat:
MPI 95	MPI 94	MPI 94

System DFT: 5 mils

J. Surfaces adjacent to painted surfaces; Mechanical, Electrical, Fire extinguishing sprinkler systems including valves, conduit, hangers, supports, and miscellaneous metal items not otherwise specified except floors, hot metal surfaces, and new prefinished equipment. Match surrounding finish:

1. Alkyd
MPI EXT 5.1D-G5 (Semigloss)

Primer:	Intermediate:	Topcoat:
MPI 79	MPI 94	MPI 94

System DFT: 5.25 mils

K. Hot metal surfaces subject to temperatures up to 400 degrees F:

1. Heat Resistant Enamel
MPI EXT 5.2A

Primer:	Intermediate:	Topcoat:
MPI 21	Surface preparation and number of coats per manufacturer's instructions.	

System DFT: Per Manufacturer

3.13.2 INTERIOR PAINT TABLES

DIVISION 3: INTERIOR CONCRETE PAINT TABLE

A. New and uncoated existing and Existing, previously painted Concrete, vertical surfaces, not specified otherwise:

1. Epoxy
   New; MPI INT 4.2G-G6 (Gloss) / Existing; MPI RIN 4.2G-G6 (Gloss)
   Primer: Intermediate: Topcoat:
   N/A MPI 77 MPI 77
   System DFT: 10 mils

   (Spot Primer for existing - MPI 77)

3. Institutional Low Odor / Low VOC Latex
   New; MPI INT 3.1M-G5 (Semigloss) / Existing; MPI RIN 3.1L-G5 (Semigloss)
   Primer: Intermediate: Topcoat:
   MPI 50 MPI 147 MPI 147
   System DFT: 4 mils

E. New concrete floors:

3. Epoxy
   New; MPI INT 3.2C-G6 (Gloss)
   Primer: Intermediate: Topcoat:
   MPI 77 MPI 77 MPI 77
   System DFT: 10 mils

   Note: Primer may be reduced for penetration per manufacturer's instructions.

DIVISION 4: INTERIOR CONCRETE AND BRICK MASONRY UNITS PAINT TABLE

A. New and uncoated Existing Concrete and brick masonry:

1. Epoxy
   New; MPI INT 4.2G-G6 (Gloss)
   Primer: Intermediate: Topcoat:
   N/A MPI 77 MPI 77
   System DFT: 10 mils

   Fill all holes in masonry surfaces.

B. Existing, previously painted Concrete masonry:

1. Epoxy
   New; MPI INT 4.2G-G6 (Gloss)
   Spot Primer: Intermediate: Topcoat:
   MPI 77 MPI 77 MPI 77
   System DFT: 10 mils

DIVISION 5: INTERIOR METAL, FERROUS AND NON-FERROUS PAINT TABLE

INTERIOR STEEL / FERROUS SURFACES

INTERIOR STEEL / FERROUS SURFACES

A. Metal, Mechanical, Electrical, Fire extinguishing sprinkler systems including valves, conduit, hangers, supports, Surfaces adjacent to painted surfaces (Match surrounding finish), and miscellaneous metal items not otherwise specified except floors, hot metal surfaces, and new prefinished equipment:

2. Alkyd
MPI INT 5.1E-G5 (Semigloss)

Primer:	Intermediate:	Topcoat:
MPI 79	MPI 47	MPI 47

System DFT: 5.25 mils

D. Ferrous metal in concealed damp spaces or in exposed areas having unpainted adjacent surfaces.

1. Aluminum Paint
MPI INT 5.1M

Primer:	Intermediate:	Topcoat:
MPI 79	MPI 1	MPI 1

System DFT: 4.25 mils

E. Miscellaneous non-ferrous metal items not otherwise specified except floors, hot metal surfaces, and new prefinished equipment. Match surrounding finish:

2. Alkyd
MPI INT 5.4J-G5 (Semigloss)

Primer:	Intermediate:	Topcoat:
MPI 95	MPI 47	MPI 47

System DFT: 5 mils

F. Hot metal surfaces subject to temperatures up to 400 degrees F:

1. Heat Resistant Enamel
MPI INT 5.2A

Primer:	Intermediate:	Topcoat:
MPI 21	Surface preparation and number of coats per manufacturer's instructions.	

System DFT: Per Manufacturer

DIVISION 6: INTERIOR WOOD PAINT TABLE

A. New and Existing, uncoated Wood and plywood not otherwise specified:

3. Institutional Low Odor / Low VOC Latex
New; MPI INT 6.3V-G5 (Semigloss)

Primer:	Intermediate:	Topcoat:
MPI 39	MPI 147	MPI 147

System DFT: 4 mils

B. Existing, previously painted Wood and plywood not otherwise specified:

3. Institutional Low Odor / Low VOC Latex

DIVISION 6: INTERIOR WOOD PAINT TABLE

Existing; MPI RIN 6.4D-G5 (Semigloss)

Primer:	Intermediate:	Topcoat:
MPI 39	MPI 147	MPI 147

System DFT: 4 mils

-- End of Section --

SECTION 10 14 00.20

INTERIOR SIGNAGE
11/12

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

36 CFR 1191	Americans with Disabilities Act (ADA) Accessibility Guidelines for Buildings and Facilities; Architectural Barriers Act (ABA) Accessibility Guidelines

1.2 SUSTAINABILITY REQUIREMENTS

Materials in this technical specification may contribute towards contract compliance with sustainability requirements.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Detail Drawings
Sign Schedule

SD-03 Product Data

Installation
Warranty

SD-04 Samples

Interior Signage

SD-10 Operation and Maintenance Data

Approved Manufacturer's Instructions
Protection and Cleaning

1.4 QUALITY ASSURANCE

1.4.1 Samples

Submit interior signage samples of each of the following sign types showing typical quality, workmanship and color: Standard Room sign.

1.4.2 Detail Drawings

Submit detail drawings showing elevations of each type of sign, dimensions, details and methods of mounting or anchoring, mounting height, shape and thickness of materials, and details of construction. Include a sign schedule showing the location, each sign type, and message.

1.5 DELIVERY, STORAGE, AND HANDLING

Materials shall be packaged to prevent damage and deterioration during shipment, handling, storage and installation. Product shall be delivered to the jobsite in manufacturer's original packaging and stored in a clean, dry area in accordance with manufacturer's instructions.

1.6 WARRANTY

Warrant the interior signage for a period of 2 years against defective workmanship and material. Warranties shall be signed by the authorized representative of the manufacturer. Submit warranty accompanied by the document authenticating the signer as an authorized representative of the guarantor. Guarantee that the signage products and the installation are free from any defects in material and workmanship from the date of delivery.

PART 2 PRODUCTS

2.1 STANDARD PRODUCTS

Signs shall be the standard product of a manufacturer regularly engaged in the manufacture of such products that essentially duplicate signs that have been in satisfactory use at least 2 years prior to bid opening. Obtain signage from a single manufacturer with edges and corners of finished letterforms and graphics true and clean.

2.2 ROOM IDENTIFICATION/DIRECTIONAL SIGNAGE SYSTEM

2.2.1 Standard Room Signs

Signs shall consist of extruded engineered PVC/Acrylic alloy with integral background colors and high impact resistance and shall conform to the following:

a. Panel depth: 0.25 inch thickness

b. Construction: One-piece; added on or engraved characters not acceptable.

c. Panel appearance: high contrast semi-matte colors for graphics, copy, and background. All integral colors shall be UV stabilized resins utilizing industrial grade pigments.

d. Surface texture: Matte non-glare

e. Sign size, shape, font, and layout conform to that which is indicated in the drawings.

f. Signs located on the exterior of the building shall be rated for exterior use and shall not warp, fade, or degrade in any way due to exposure to sunlight, heat, cold and/or moisture.

2.2.2 Type of Mounting For Signs

a. All mounting materials shall be materials that are approved by the sign manufacturer for the mounting surface.

b. Surface mounted on painted concrete masonry: Sign shall be mounted with 1/16 inch thick vinyl foam tape and silicone adhesive.

c. Surface mounted on unpainted brick masonry: Sign shall be mounted with 1/16 inch thick vinyl foam tape rated for exterior installation and silicone adhesive.

2.2.3 Character Proportions and Heights

Letters and numbers on signs conform to 36 CFR 1191.

2.2.4 Tactile Letters, Symbols and Braille

Raised letters and numbers on signs shall conform to 36 CFR 1191.

2.3 FABRICATION

a. Comply with requirements indicated for materials, thickness, finishes, colors, designs, shapes, sizes, and details of construction.

b. Preassemble signs in the shop to the greatest extent possible to minimize field assembly. Disassemble signs only as necessary for shipping and handling limitations. Clearly mark units for reassembly and installation in a location not exposed to view after final assembly.

c. Conceal fasteners.

2.4 TYPEFACE

ADA-ABA compliant font for Room Signs.

PART 3 EXECUTION

3.1 INSTALLATION

Signs shall be installed plumb and true and in accordance with approved manufacturer's instructions at locations shown on the drawings Mounting height and mounting location shall conform to 36 CFR 1191. Signs on doors or other surfaces shall not be installed until finishes on such surfaces have been installed. Signs installed on glass surfaces shall be installed with matching blank back-up plates in accordance with manufacturer's instructions.

3.1.1 Anchorage

Anchorage shall be in accordance with approved manufacturer's instructions. Where recommended by signage manufacturer, foam tape pads may be used for anchorage. Foam tape pads shall be minimum 1/16 inch thick closed cell vinyl foam with adhesive backing. Adhesive shall be transparent, long aging, high tech formulation on two sides of the vinyl foam. Adhesive surfaces shall be protected with a 5 mil green flatstock treated with silicone. Foam pads shall be sized for the signage in accordance with signage manufacturer's recommendations.

3.1.2 Protection and Cleaning

Protect the work against damage during construction.

-- End of Section --

SECTION 11 13 10

DOCK BUMPERS
08/09

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM A123/A123M	(2013) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM D2000	(2012) Standard Classification System for Rubber Products in Automotive Applications

1.2 DEFINITIONS

1.2.1 Dock Bumpers

A manufactured device for the prevention of damage to the loading dock or the freight carrier during the loading/unloading process.

1.2.2 Carrier

A wheeled, enclosed trailer or container that, when attached to a heavy-duty truck or van, is used to carry bulk freight over long distances.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Dock Bumpers;

1.4 QUALITY ASSURANCE

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 DOCK BUMPERS

Submit certificates showing conformance with the referenced standards contained in this section. Provide load dock face with laminated rubber, tire-fabric, or equivalent dock bumpers.

2.1.1.1 Bumper Construction

Construct bumpers of resilient, laminated, rubberized-fabric pads, assembled on steel frames. Rubberized Fabric shall conform to ASTM D2000. Punch material to receive 3/4 inch supporting rods. Bumpers shall be 4-1/2 inches thick, stand out from the dock, and be closed with two structural steel angles under 1,500 pounds.

2.1.1.2 Steel Angles

Angles shall be 3 by 2-1/2 by 1/4 inch steel welded to 3/4 inch Rods at one end (head of rods exposed on face of angle leg) and closed with Fastening Materials, to include threaded rod ends and fastening hardware at the other end. Submit one sample of each, individually tagged and identified for use and location. Quantity of rods required for each bumper shall be as indicated and in accordance with approved drawings. The 2-1/2 inch leg of the steel angle on the face of the wall shall have 13/16 inch bolt holes, quantity and spacing as required.

2.1.1.3 Finish

Metal for dock bumpers, including Hardware Items, shall be hot-dip galvanized conforming to ASTM A123/A123M.

2.2 ACCESSORIES

2.2.1 Dock Bumpers

Provide bumpers capable of sustaining repeated impacts from trucks or trailers without damage to the dock or bumpers.

PART 3 EXECUTION

3.1 EXAMINATION

After becoming familiar with all details of the work, verify all dimensions in the field, and advise the Contracting Officer of any discrepancy before performing the work.

3.2 INSTALLATION

Install in accordance with manufacturer's written instructions.

-- End of Section --

SECTION 21 13 13.00 20

WET PIPE SPRINKLER SYSTEM, FIRE PROTECTION
04/08

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM D709	(2013) Laminated Thermosetting Materials

FM GLOBAL (FM)

FM APP GUIDE	(updated on-line) Approval Guide http://www.approvalguide.com/

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 13	(2013; TIA 10-1; TIA 11-2; ERTA 2014) Standard for the Installation of Sprinkler Systems
NFPA 24	(2013) Standard for the Installation of Private Fire Service Mains and Their Appurtenances

UNDERWRITERS LABORATORIES (UL)

UL Fire Prot Dir	(2012) Fire Protection Equipment Directory

1.2 SYSTEM DESCRIPTION

Design and provide new and modify existing automatic wet pipe fire extinguishing sprinkler systems for complete fire protection coverage throughout Building 4224.

1.3 SPRINKLER SYSTEM DESIGN

Except as modified herein, design automatic wet pipe fire extinguishing sprinkler systems in accordance with the required and advisory provisions of NFPA 13, including all recommendations and advisory portions, which shall be considered mandatory; this includes advisory provisions listed in the appendices of such standard(s), as though the word "shall" had been substituted for the word "should" wherever it appears. Design system by hydraulic calculations for uniform distribution of water over the design area. Locate sprinklers in a consistent pattern with ceiling grid, lights, and air supply diffusers. Provide sprinklers and piping system layout. All Devices and equipment for fire protection service shall be UL Fire Prot Dir listed or FM APP GUIDE approved for use in wet pipe sprinkler systems.

1.3.1 Location of Sprinklers

Sprinklers in relation to the ceiling and the spacing of sprinklers shall not exceed that permitted by NFPA 13 for the hazards indicated on the contract drawings. Uniformly space sprinklers on the branch piping. Sprinklers shall provide coverage throughout 100 percent of the building. This includes, but is not limited to, telephone rooms, electrical equipment rooms, boiler rooms, switchgear rooms, transformer rooms, and other electrical and mechanical spaces.

1.3.2 Water Distribution

Distribution shall be uniform throughout the area in which the sprinklers will open. Discharge from individual sprinklers in hydraulically most remote area shall be between 100 percent and 120 percent of the specified density.

1.3.3 Density of Application of Water

Size pipe to provide the specified density when the system is discharging the specified total maximum required flow. Application to horizontal surfaces below the sprinklers shall be as indicated on the contract drawings.

1.3.4 Sprinkler Discharge Area

Required increases from NFPA 13 shall be applied to an initial hydraulically most remote area of 2,500 sq ft.

1.3.5 Outside Hose Allowances

Hydraulic calculations shall include a hose allowance of 250 gpm for outside hose streams

1.3.6 Water Supply

Base hydraulic calculations on the water supply data shown on the fire protection contract drawings.

1.4 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval.

Partial submittals and submittals not fully complying with the requirements and recommended practices of NFPA 13 and this specification section shall be returned disapproved without review. This contract stipulation is non-negotiable.

The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Shop Drawings; G

Prepare 24 by 36 inch detail working drawings of sprinklers and

piping. Floor plans shall be drawn to a scale not less than 1/8" = 1'-0". Show data essential for proper installation of each system. Show details, plan view, elevations and sections of the systems supply and piping. Show piping schematic of systems supply, devices, valves, pipe and fittings. Show point to point electrical wiring diagrams. Submit drawings signed by a registered fire protection engineer. Provide three copies of the Sprinkler System Shop Drawings, no later than 21 days prior to the start of sprinkler system installation.

SD-03 Product Data

Pipe; G
Fittings; G
Valves, including gate, check, and globe ; G
Sprinklers; G
Pipe hangers and supports; G
Mechanical couplings; G

Annotate descriptive data to show the specific model, type, and size of each item. Catalog cuts shall also indicate UL Listing/FM Approval and country of manufacture.

SD-05 Design Data

Hydraulic Calculations; G

Submit computer program generated hydraulic calculations to substantiate compliance with hydraulic design requirements. Calculations shall be performed by computer using software intended specifically for fire protection system design. Submit name of software program used.

SD-06 Test Reports

Request to schedule Preliminary Tests; G

Preliminary Test Report; G

Three copies of the completed Preliminary Test Report, no later that 7 days after the completion of the Preliminary Tests. The Preliminary Tests Report shall include both the Contractor's Material and Test Certificate for Underground Piping and the Contractor's Material and Test Certificate for Aboveground Piping. All items in the Preliminary Tests Report shall be signed by the Fire Protection Engineer.

Request to schedule Final Acceptance Test; G

Final Acceptance Test Report; G

Three copies of the completed Final Acceptance Tests Reports, no later that 7 days after the completion of the Final Acceptance Tests. All items in the Final Acceptance Report shall be signed by the Fire Protection Engineer.

SD-07 Certificates

Sprinkler System Installer; G

Submit data showing the Sprinkler System Installer has successfully installed systems of the same type and design as specified herein, Data shall include names and locations of at least two installations where the Contractor, or the subcontractor referred to above, has installed such systems. Indicate type and design of each system and certify that each system has performed satisfactorily in the manner intended for not less than 18 months. Provide NICET certification of the system technician. Contractor shall submit data along with submittal of the Fire Protection Engineer Qualifications.

SD-10 Operation and Maintenance Data

Operating and Maintenance Instructions

Submit in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA as supplemented and modifies by this specification section.

Provide six manuals in accordance with NFPA 13. The manuals shall include the manufacturer's name, model number, parts list, list of parts and tools that should be kept in stock by the owner for routine maintenance including the name of a local supplier, simplified wiring and controls diagrams, troubleshooting guide, and recommended service organization (including address and telephone number) for each item of equipment.

SD-11 Closeout Submittals

As-built drawings

As-built shop drawings, at no later than 14 days after completion of the Final Tests. The Sprinkler System Drawings shall be updated to reflect as-built conditions after all related work is completed. Provide electronic drawings in dwg or pdf format.

On-site training

1.5 QUALIFICATIONS

1.5.1 Sprinkler System Installer

The Sprinkler System Installer shall be regularly engaged in the installation of the type and complexity of system specified in the Contract documents, and shall have served in a similar capacity for at least three systems that have performed in the manner intended for a period of not less than 6 months. Installation drawings, shop drawings and as-built drawings shall be prepared, by or under the supervision of, an system technician who is experienced with the types of works specified herein, and is currently certified by the National Institute for Certification in Engineering Technologies (NICET) as an engineering technician with minimum Level III certification in Automatic Sprinkler System program or by a fire protection engineer.

1.6 QUALITY ASSURANCE

1.6.1 Material and Equipment Qualifications

Provide materials and equipment that are standard products of manufacturers regularly engaged in the manufacture of such products, which are of a similar material, design and workmanship. Standard products shall have been in satisfactory commercial or industrial use for 2 years prior to bid opening. The 2-year use shall include applications of equipment and materials under similar circumstances and of similar size. The product shall have been for sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the 2 year period.

1.6.2 Alternative Qualifications

Products having less than a two-year field service record will be acceptable if a certified record of satisfactory field operation for not less than 6000 hours, exclusive of the manufacturer's factory or laboratory tests, can be shown.

1.6.3 Manufacturer's Nameplate

Each item of equipment shall have a nameplate bearing the manufacturer's name, address, model number, and serial number securely affixed in a conspicuous place; the nameplate of the distributing agent will not be acceptable.

1.6.4 Field Fabricated Nameplates

ASTM D709. Provide laminated plastic nameplates for each equipment enclosure, relay, switch, and device; as specified in the technical sections or as indicated on the drawings. Each nameplate inscription shall identify the function and, when applicable, the position. Nameplates shall be melamine plastic, 0.125 inch thick, white with black center core. Surface shall be matte finish. Corners shall be square. Accurately align lettering and engrave into the core. Minimum size of nameplates shall be one by 2.5 inches. Lettering shall be a minimum of 0.25 inch high normal block style.

1.7 ACCESSIBILITY

Install all work so that parts requiring periodic inspection, operation, maintenance, and repair are readily accessible. Install concealed valves, expansion joints, controls, dampers, and equipment requiring access, in locations freely accessible through access doors.

1.8 DELIVERY, STORAGE AND HANDLING

All equipment delivered and placed in storage shall be housed in a manner to preclude any damage from the weather, humidity and temperature variations, dirt and dust, or other contaminants. Additionally, all pipes shall either be capped or plugged until installed.

PART 2 PRODUCTS

2.1 ABOVEGROUND PIPING COMPONENTS

All components of the aboveground piping shall fully comply with the requirements and recommended practices of NFPA 13 and this specification

section. Aboveground piping shall be steel.

2.1.1 Steel Pipe

Pipe shall be rigid black steel. Steel pipe shall be Schedule 40 for sizes less than 2 inches and Schedule 10 for sizes 2 inches or larger. Fittings into which sprinklers, sprinkler riser nipples, or drop nipples are threaded shall be welded, threaded, or grooved-end type. Plain-end fittings with mechanical couplings, fittings that use steel gripping devices to bite into the pipe and segmented welded fittings shall not be permitted. Rubber gasketed grooved-end pipe and fittings with mechanical couplings shall be permitted in pipe sizes 1.5 inches and larger. Fittings, mechanical couplings, and rubber gaskets shall be supplied by the same manufacturer. Steel piping with wall thickness less than Schedule 30 shall not be threaded. Side outlet tees using rubber gasketed fittings shall not be permitted. Sprinkler pipe and fittings shall be metal.

2.1.2 Grooved Mechanical Joints and Fittings

Grooved couplings, fittings and grooving tools shall be products of the same manufacturer.

2.1.3 Sprinklers

Provide nominal 0.50 inch or 0.53 inch orifice sprinklers. Sprinklers with internal O-rings shall not be used. Sprinklers shall be used in accordance with their listed coverage limitations. Provide Upright quick response sprinklers. Sprinklers shall have a brass finish. Temperature classification shall be ordinary. Sprinklers in high heat areas including attic spaces or in close proximity to unit heaters shall have temperature classification in accordance with NFPA 13. Extended coverage sprinklers shall not be used. Provide corrosion-resistant sprinklers and sprinkler guards as required by NFPA 13. Deflector shall not be more than 3 inches below suspended ceilings. Ceiling plates shall not be more than 0.5 inch deep. Ceiling cups shall not be permitted.

2.1.4 Valves

Provide valves of types approved for fire service. Valves shall open by counterclockwise rotation. Check valves shall be clear opening swing-check type with inspection and access cover plate for sizes 8 inches and larger.

2.1.5 Pipe Supports

Provide Pipe hangers and supports in accordance with NFPA 13.

2.2 ACCESSORIES

2.2.1 Sprinkler Cabinet

Provide metal cabinet with extra sprinklers and sprinkler wrench adjacent to each alarm valve. The number and types of extra sprinklers shall be as specified in NFPA 13.

2.2.2 Pipe Escutcheon

Provide split hinge metal plates for piping entering walls, floors, and ceilings in exposed spaces. Provide polished stainless steel plates or chromium-plated finish on copper alloy plates in finished spaces. Provide

paint finish on metal plates in unfinished spaces.

PART 3 EXECUTION

3.1 ABOVEGROUND PIPING INSTALLATION

The methods of fabrication and installation of the aboveground piping shall fully comply with the requirements and recommended practices of NFPA 13 and this specification section.

3.1.1 Piping in Finished Areas

In areas with suspended or dropped ceilings and in areas with concealed spaces above the ceiling, piping shall be concealed above ceilings. Piping shall be inspected, tested and approved before being concealed. Risers and similar vertical runs of piping in finished areas shall be concealed.

3.1.2 Pendent Sprinklers

Where sprinklers are installed below suspended or dropped ceilings, drop nipples shall be cut such that sprinkler ceiling plates or escutcheons are of a uniform depth throughout the finished space. The outlet of the reducing coupling shall not extend more than 1 inch below the underside of the ceiling. Pendent sprinklers in suspended ceilings shall be a minimum of 6 inches from ceiling grids.

3.1.3 Reducers

Reductions in pipe sizes shall be made with one-piece tapered reducing fittings. Bushings are prohibited.

3.1.4 Pipe Penetrations

Cutting structural members for passage of pipes or for pipe-hanger fastenings will not be permitted. Pipes that must penetrate concrete or masonry walls or concrete floors shall be core-drilled and provided with pipe sleeves. Each sleeve shall be Schedule 40 galvanized steel, ductile iron or cast iron pipe and shall extend through its respective wall or floor and be cut flush with each wall surface. Sleeves shall provide required clearance between the pipe and the sleeve per NFPA 13. The space between the sleeve and the pipe shall be firmly packed with mineral wool insulation. Where pipes penetrate fire walls, fire partitions, or floors, pipes shall be fire stopped in accordance with Section 07 84 00 FIRESTOPPING. In penetrations that are not fire-rated or not a floor penetration, the space between the sleeve and the pipe shall be sealed at both ends with plastic waterproof cement that will dry to a firm but pliable mass or with a mechanically adjustable segmented elastomer seal.

3.1.5 Inspector's Test Connection

Provide test connections approximately 6 feet above the floor for each sprinkler system or portion of each sprinkler system equipped with an alarm device. Provide test connection piping to a drain location that can accept full flow where the discharge will be readily visible and where water may be discharged without property damage. Discharge to floor drains, janitor sinks or similar fixtures shall not be permitted. Provide discharge orifice of same size as corresponding sprinkler orifice. The penetration of the exterior wall shall be no greater than 2 feet above finished grade.

3.1.6 Drains

Main drain piping shall be provided to discharge at a safe point outside the building. Auxiliary drains shall be provided as required by NFPA 13.

3.1.7 Identification Signs

Signs shall be affixed to each control valve, inspector test valve, main drain, auxiliary drain, test valve, and similar valves as appropriate or as required by NFPA 13. Valve identification signs shall be minimum 6 inches wide by 2 inches high with enamel baked finish on minimum 18 gauge steel or 0.024 inch aluminum with red letters on a white background or white letters on red background. Hydraulic design data nameplates shall be permanently affixed to each sprinkler riser as specified in NFPA 13.

3.2 ELECTRICAL WORK

Except as supplemented and modified herein, electric equipment and wiring shall be in accordance with Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM.

3.3 PIPE PAINTING AND COLOR CODE MARKING

Paint and color code mark sprinkler piping system as specified in Section 09 90 00 PAINTS AND COATINGS.

3.4 PRELIMINARY TESTS

The system, including the underground water mains, and the aboveground piping and system components, shall be tested to assure that equipment and components function as intended. The underground and aboveground interior piping systems and attached appurtenances subjected to system working pressure shall be tested in accordance with NFPA 13 and NFPA 24. Submit request to schedule Preliminary Tests, no later than 14 days prior to the proposed start of the tests. Upon completion of specified tests, the Contractor shall submit for approval a Preliminary Test Report.

3.4.1 Aboveground Piping

3.4.1.1 Hydrostatic Testing

Aboveground piping shall be hydrostatically tested in accordance with NFPA 13.

3.5 FINAL ACCEPTANCE TEST

Final Acceptance Test shall begin only when the Preliminary Test Report has been approved. Submit request to schedule Final Acceptance Test, no later than 14 days prior to the proposed start of the tests. Notification shall include a copy of the Contractor's Material & Test Certificates.

An experienced technician regularly employed by the system installer shall be present during the inspection. At this inspection, repeat any or all of the required tests as directed. Correct defects in work provided by the Contractor, and make additional tests until the systems comply with contract requirements. Furnish appliances, equipment, electricity, instruments, connecting devices, and personnel for the tests. The Government will furnish water for the tests. The Mid-Atlantic Division, Naval Facilities Engineering Command, Fire Protection Engineer, will

witness formal tests and approve systems before they are accepted. The Contractor shall submit the Final Acceptance Test Report as specified in the Submittals paragraph.

3.6 ON-SITE TRAINING

Submit request to schedule the On-site Training, at least 14 days prior to the start of related training but prior to the final inspections and tests. The sprinkler contractor shall conduct a training course for operating and maintenance personnel as designated by the Contracting Officer. Training shall be provided for a period of 8 hours of normal working time and shall start after the system is functionally complete and after the Final Acceptance Test. The On-Site Training shall cover all of the items contained in the approved Operating and Maintenance Instructions.

-- End of Section --

SECTION 22 00 00

PLUMBING, GENERAL PURPOSE
11/11

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z21.22/CSA 4.4	(1999; Addenda A 2000, Addenda B 2001; R 2014) Relief Valves for Hot Water Supply Systems

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 90.1 - IP	(2010; ERTA 2011-2013) Energy Standard for Buildings Except Low-Rise Residential Buildings

AMERICAN SOCIETY OF SANITARY ENGINEERING (ASSE)

ASSE 1010	(2004) Performance Requirements for Water Hammer Arresters (ANSI approved 2004)
ASSE 1018	(2001) Performance Requirements for Trap Seal Primer Valves - Potable Water Supplied (ANSI Approved 2002

AMERICAN WATER WORKS ASSOCIATION (AWWA)

AWWA C651	(2014) Standard for Disinfecting Water Mains
AWWA C652	(2011) Disinfection of Water-Storage Facilities

AMERICAN WELDING SOCIETY (AWS)

AWS B2.2/B2.2M	(2010) Specification for Brazing Procedure and Performance Qualification

ASME INTERNATIONAL (ASME)

ASME A112.14.1	(2003; R 2012) Backwater Valves
ASME B1.20.1	(2013) Pipe Threads, General Purpose (Inch)
ASME B16.12	(2009; R 2014) Cast Iron Threaded Drainage Fittings
ASME B16.15	(2013) Cast Copper Alloy Threaded Fittings

	Classes 125 and 250
ASME B16.18	(2012) Cast Copper Alloy Solder Joint Pressure Fittings
ASME B16.22	(2013) Standard for Wrought Copper and Copper Alloy Solder Joint Pressure Fittings
ASME B16.23	(2011) Cast Copper Alloy Solder Joint Drainage Fittings - DWV
ASME B16.24	(2011) Cast Copper Alloy Pipe Flanges and Flanged Fittings: Classes 150, 300, 600, 900, 1500, and 2500
ASME B16.29	(2012) Wrought Copper and Wrought Copper Alloy Solder Joint Drainage Fittings - DWV
ASME B16.3	(2011) Malleable Iron Threaded Fittings, Classes 150 and 300
ASME B16.34	(2013) Valves - Flanged, Threaded and Welding End
ASME B16.4	(2011) Standard for Gray Iron Threaded Fittings; Classes 125 and 250
ASME B16.50	(2013) Wrought Copper and Copper Alloy Braze-Joint Pressure Fittings
ASME B31.5	(2013) Refrigeration Piping and Heat Transfer Components

ASTM INTERNATIONAL (ASTM)

ASTM A47/A47M	(1999; R 2014) Standard Specification for Ferritic Malleable Iron Castings
ASTM A518/A518M	(1999; R 2012) Standard Specification for Corrosion-Resistant High-Silicon Iron Castings
ASTM A53/A53M	(2012) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A536	(1984; R 2014) Standard Specification for Ductile Iron Castings
ASTM A74	(2013a) Standard Specification for Cast Iron Soil Pipe and Fittings
ASTM A888	(2013a) Standard Specification for Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
ASTM B117	(2011) Standard Practice for Operating Salt Spray (Fog) Apparatus

ASTM B152/B152M	(2013) Standard Specification for Copper Sheet, Strip, Plate, and Rolled Bar
ASTM B306	(2013) Standard Specification for Copper Drainage Tube (DWV)
ASTM B32	(2008; R 2014) Standard Specification for Solder Metal
ASTM B42	(2010) Standard Specification for Seamless Copper Pipe, Standard Sizes
ASTM B43	(2014) Standard Specification for Seamless Red Brass Pipe, Standard Sizes
ASTM B584	(2014) Standard Specification for Copper Alloy Sand Castings for General Applications
ASTM B75/B75M	(2011) Standard Specification for Seamless Copper Tube
ASTM B813	(2010) Standard Specification for Liquid and Paste Fluxes for Soldering of Copper and Copper Alloy Tube
ASTM B88	(2014) Standard Specification for Seamless Copper Water Tube
ASTM C1053	(2000; R 2010) Standard Specification for Borosilicate Glass Pipe and Fittings for Drain, Waste, and Vent (DWV) Applications
ASTM C920	(2014a) Standard Specification for Elastomeric Joint Sealants
ASTM D2661	(2014) Standard Specification for Acrylonitrile-Butadiene-Styrene (ABS) Schedule 40, Plastic Drain, Waste, and Vent Pipe and Fittings
ASTM D2665	(2014) Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings
ASTM D2996	(2001; E 2007; R 2007) Filament-Wound "Fiberglass" (Glass-Fiber-Reinforced Thermosetting-Resin) Pipe
ASTM D4101	(2014) Standard Specification for Polypropylene Injection and Extrusion Materials
ASTM F1760	(2001; R 2011) Coextruded Poly(Vinyl Chloride) (PVC) Non-Pressure Plastic Pipe Having Reprocessed-Recycled Content
ASTM F628	(2012; E 2013)

	Acrylonitrile-Butadiene-Styrene (ABS) Schedule 40 Plastic Drain, Waste, and Vent Pipe with a Cellular Core
ASTM F891	(2010) Coextruded Poly (Vinyl Chloride) (PVC) Plastic Pipe with a Cellular Core

CAST IRON SOIL PIPE INSTITUTE (CISPI)

CISPI 301	(2009) Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications

COPPER DEVELOPMENT ASSOCIATION (CDA)

CDA A4015	(2010) Copper Tube Handbook

INTERNATIONAL ASSOCIATION OF PLUMBING AND MECHANICAL OFFICIALS (IAPMO)

IAPMO PS 117	(2005b) Press Type Or Plain End Rub Gasketed W/ Nail CU & CU Alloy Fittings 4 Install On CU Tubing

INTERNATIONAL CODE COUNCIL (ICC)

ICC IPC	(2012) International Plumbing Code

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-110	(2010) Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends
MSS SP-58	(1993; Reaffirmed 2010) Pipe Hangers and Supports - Materials, Design and Manufacture, Selection, Application, and Installation
MSS SP-67	(2011) Butterfly Valves
MSS SP-69	(2003; Notice 2012) Pipe Hangers and Supports - Selection and Application (ANSI Approved American National Standard)
MSS SP-70	(2011) Gray Iron Gate Valves, Flanged and Threaded Ends
MSS SP-71	(2011; Errata 2013) Gray Iron Swing Check Valves, Flanged and Threaded Ends
MSS SP-72	(2010a) Ball Valves with Flanged or Butt-Welding Ends for General Service
MSS SP-78	(2011) Cast Iron Plug Valves, Flanged and Threaded Ends
MSS SP-80	(2013) Bronze Gate, Globe, Angle and Check

	Valves
MSS SP-85	(2011) Gray Iron Globe & Angle Valves Flanged and Threaded Ends

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 90A	(2015) Standard for the Installation of Air Conditioning and Ventilating Systems

NSF INTERNATIONAL (NSF)

NSF/ANSI 61	(2014) Drinking Water System Components - Health Effects

PLASTIC PIPE AND FITTINGS ASSOCIATION (PPFA)

PPFA Fire Man	(2010) Firestopping: Plastic Pipe in Fire Resistive Construction

PLUMBING AND DRAINAGE INSTITUTE (PDI)

PDI WH 201	(2010) Water Hammer Arresters Standard

U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)

EPA SM 9223	(2004) Enzyme Substrate Coliform Test

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 141.80	National Primary Drinking Water Regulations; Control of Lead and Copper; General Requirements
PL 109-58	Energy Policy Act of 2005 (EPAct05)

1.2 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Plumbing System

SD-06 Test Reports

Tests, Flushing and Disinfection

SD-07 Certificates

Materials and Equipment

1.3 STANDARD PRODUCTS

Specified materials and equipment shall be standard products of a

manufacturer regularly engaged in the manufacture of such products. Specified equipment shall essentially duplicate equipment that has performed satisfactorily at least two years prior to bid opening. Standard products shall have been in satisfactory commercial or industrial use for 2 years prior to bid opening. The 2-year use shall include applications of equipment and materials under similar circumstances and of similar size. The product shall have been for sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the 2 year period.

1.3.1 Alternative Qualifications

Products having less than a two-year field service record will be acceptable if a certified record of satisfactory field operation for not less than 6000 hours, exclusive of the manufacturer's factory or laboratory tests, can be shown.

1.3.2 Service Support

The equipment items shall be supported by service organizations. Submit a certified list of qualified permanent service organizations for support of the equipment which includes their addresses and qualifications. These service organizations shall be reasonably convenient to the equipment installation and able to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

1.3.3 Manufacturer's Nameplate

Each item of equipment shall have a nameplate bearing the manufacturer's name, address, model number, and serial number securely affixed in a conspicuous place; the nameplate of the distributing agent will not be acceptable.

1.3.4 Modification of References

In each of the publications referred to herein, consider the advisory provisions to be mandatory, as though the word, "shall" had been substituted for "should" wherever it appears. Interpret references in these publications to the "authority having jurisdiction", or words of similar meaning, to mean the Contracting Officer.

1.3.4.1 Definitions

For the International Code Council (ICC) Codes referenced in the contract documents, advisory provisions shall be considered mandatory, the word "should" shall be interpreted as "shall." Reference to the "code official" shall be interpreted to mean the "Contracting Officer." For Navy owned property, references to the "owner" shall be interpreted to mean the "Contracting Officer." For leased facilities, references to the "owner" shall be interpreted to mean the "lessor." References to the "permit holder" shall be interpreted to mean the "Contractor."

1.3.4.2 Administrative Interpretations

For ICC Codes referenced in the contract documents, the provisions of Chapter 1, "Administrator," do not apply. These administrative requirements are covered by the applicable Federal Acquisition Regulations (FAR) included in this contract and by the authority granted to the Officer in Charge of Construction to administer the construction of this project.

References in the ICC Codes to sections of Chapter 1, shall be applied appropriately by the Contracting Officer as authorized by his administrative cognizance and the FAR.

1.4 DELIVERY, STORAGE, AND HANDLING

Handle, store, and protect equipment and materials to prevent damage before and during installation in accordance with the manufacturer's recommendations, and as approved by the Contracting Officer. Replace damaged or defective items.

1.5 REGULATORY REQUIREMENTS

Unless otherwise required herein, plumbing work shall be in accordance with ICC IPC. Energy consuming products and systems shall be in accordance with PL 109-58 and ASHRAE 90.1 - IP

1.6 PROJECT/SITE CONDITIONS

The Contractor shall become familiar with details of the work, verify dimensions in the field, and advise the Contracting Officer of any discrepancy before performing any work.

1.7 INSTRUCTION TO GOVERNMENT PERSONNEL

When specified in other sections, furnish the services of competent instructors to give full instruction to the designated Government personnel in the adjustment, operation, and maintenance, including pertinent safety requirements, of the specified equipment or system. Instructors shall be thoroughly familiar with all parts of the installation and shall be trained in operating theory as well as practical operation and maintenance work.

Instruction shall be given during the first regular work week after the equipment or system has been accepted and turned over to the Government for regular operation. The number of man-days (8 hours per day) of instruction furnished shall be as specified in the individual section. When more than 4 man-days of instruction are specified, use approximately half of the time for classroom instruction. Use other time for instruction with the equipment or system.

When significant changes or modifications in the equipment or system are made under the terms of the contract, provide additional instruction to acquaint the operating personnel with the changes or modifications.

1.8 ACCESSIBILITY OF EQUIPMENT

Install all work so that parts requiring periodic inspection, operation, maintenance, and repair are readily accessible. Install concealed valves, expansion joints, controls, dampers, and equipment requiring access, in locations freely accessible through access doors.

PART 2 PRODUCTS

2.1 Materials

Materials for various services shall be in accordance with TABLES I and II.

2.1.1 Pipe Joint Materials

a. Solder Material: Solder metal shall conform to ASTM B32.

b. Solder Flux: Flux shall be liquid form, non-corrosive, and conform to ASTM B813, Standard Test 1.

c. Press fittings for Copper Pipe and Tube: Copper press fittings shall conform to the material and sizing requirements of ASME B16.18 or ASME B16.22 and performance criteria of IAPMO PS 117. Sealing elements for copper press fittings shall be EPDM, FKM or HNBR. Sealing elements shall be factory installed or an alternative supplied fitting manufacturer. Sealing element shall be selected based on manufacturer's approved application guidelines.

d. Copper tubing shall conform to ASTM B88, Type K, L or M.

2.1.2 Pipe Insulation Material

Insulation shall be as specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

2.2 PIPE HANGERS, INSERTS, AND SUPPORTS

Pipe hangers, inserts, and supports shall conform to MSS SP-58 and MSS SP-69.

2.3 VALVES

Valves shall be provided on supplies to equipment and fixtures. Valves 2-1/2 inches and smaller shall be bronze with threaded bodies for pipe and solder-type connections for tubing. Valves 3 inches and larger shall have flanged iron bodies and bronze trim. Pressure ratings shall be based upon the application. Grooved end valves may be provided if the manufacturer certifies that the valves meet the performance requirements of applicable MSS standard. Valves shall conform to the following standards:

Description	Standard
Butterfly Valves	MSS SP-67
Cast-Iron Gate Valves, Flanged and Threaded Ends	MSS SP-70
Cast-Iron Swing Check Valves, Flanged and Threaded Ends	MSS SP-71
Ball Valves with Flanged Butt-Welding Ends for General Service	MSS SP-72
Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends	MSS SP-110
Cast-Iron Plug Valves, Flanged and Threaded Ends	MSS SP-78

Bronze Gate, Globe, Angle, and Check Valves	MSS SP-80
Steel Valves, Socket Welding and Threaded Ends	ASME B16.34
Cast-Iron Globe and Angle Valves, Flanged and Threaded Ends	MSS SP-85
Backwater Valves	ASME A112.14.1
Vacuum Relief Valves	ANSI Z21.22/CSA 4.4
Trap Seal Primer Valves	ASSE 1018

2.4 MISCELLANEOUS PIPING ITEMS

2.4.1 Escutcheon Plates

Provide one piece or split hinge metal plates for piping entering floors, walls, and ceilings in exposed spaces. Provide chromium-plated on copper alloy plates or polished stainless steel finish in finished spaces. Provide paint finish on plates in unfinished spaces.

2.4.2 Pipe Sleeves

Provide where piping passes entirely through walls, ceilings, roofs, and floors. Sleeves are not required where supply drain, waste, and vent (DWV) piping passes through concrete floor slabs located on grade, except where penetrating a membrane waterproof floor.

2.4.2.1 Sleeves in Masonry and Concrete

Provide steel pipe sleeves or schedule 40 PVC plastic pipe sleeves. Sleeves are not required where drain, waste, and vent (DWV) piping passes through concrete floor slabs located on grade. Core drilling of masonry and concrete may be provided in lieu of pipe sleeves when cavities in the core-drilled hole are completely grouted smooth.

2.4.2.2 Sleeves Not in Masonry and Concrete

Provide 26 gage galvanized steel sheet or PVC plastic pipe sleeves.

2.4.3 Pipe Hangers (Supports)

Provide MSS SP-58 and MSS SP-69, Type 1 with adjustable type steel support rods, except as specified or indicated otherwise. Attach to steel joists with Type 19 or 23 clamps and retaining straps. Attach to Steel W or S beams with Type 21, 28, 29, or 30 clamps. Attach to steel angles and vertical web steel channels with Type 20 clamp with beam clamp channel adapter. Attach to horizontal web steel channel and wood with drilled hole on centerline and double nut and washer. Attach to concrete with Type 18 insert or drilled expansion anchor. Provide Type 40 insulation protection shield for insulated piping.

PART 3 EXECUTION

3.1 GENERAL INSTALLATION REQUIREMENTS

Piping located in air plenums shall conform to NFPA 90A requirements. Piping located in shafts that constitute air ducts or that enclose air ducts shall be noncombustible in accordance with NFPA 90A. Installation of plastic pipe where in compliance with NFPA may be installed in accordance with PPFA Fire Man. The plumbing system shall be installed complete with necessary fixtures, fittings, traps, valves, and accessories. Valves shall be installed with control no lower than the valve body.

3.1.1 Water Pipe, Fittings, and Connections

3.1.1.1 Utilities

The piping shall be extended to fixtures, outlets, and equipment. The hot-water and cold-water piping system shall be arranged and installed to permit draining. The supply line to each item of equipment or fixture, except faucets, flush valves, or other control valves which are supplied with integral stops, shall be equipped with a shutoff valve to enable isolation of the item for repair and maintenance without interfering with operation of other equipment or fixtures. Supply piping to fixtures, faucets, hydrants, shower heads, and flushing devices shall be anchored to prevent movement.

3.1.1.2 Cutting and Repairing

The work shall be carefully laid out in advance, and unnecessary cutting of construction shall be avoided. Damage to building, piping, wiring, or equipment as a result of cutting shall be repaired by mechanics skilled in the trade involved.

3.1.1.3 Protection of Fixtures, Materials, and Equipment

Pipe openings shall be closed with caps or plugs during installation. Fixtures and equipment shall be tightly covered and protected against dirt, water, chemicals, and mechanical injury. Upon completion of the work, the fixtures, materials, and equipment shall be thoroughly cleaned, adjusted, and operated. Safety guards shall be provided for exposed rotating equipment.

3.1.1.4 Mains, Branches, and Runouts

Piping shall be installed as indicated. Pipe shall be accurately cut and worked into place without springing or forcing. Structural portions of the building shall not be weakened. Aboveground piping shall run parallel with the lines of the building, unless otherwise indicated. Branch pipes from service lines may be taken from top, bottom, or side of main, using crossover fittings required by structural or installation conditions. Supply pipes, valves, and fittings shall be kept a sufficient distance from other work and other services to permit not less than 1/2 inch between finished covering on the different services. Bare and insulated water lines shall not bear directly against building structural elements so as to transmit sound to the structure or to prevent flexible movement of the lines. Water pipe shall not be buried in or under floors unless specifically indicated or approved. Changes in pipe sizes shall be made with reducing fittings. Use of bushings will not be permitted except for

use in situations in which standard factory fabricated components are furnished to accommodate specific accepted installation practice. Change in direction shall be made with fittings, except that bending of pipe 4 inches and smaller will be permitted, provided a pipe bender is used and wide sweep bends are formed. The center-line radius of bends shall be not less than six diameters of the pipe. Bent pipe showing kinks, wrinkles, flattening, or other malformations will not be acceptable.

3.1.1.5 Commercial-Type Water Hammer Arresters

Commercial-type water hammer arresters shall be provided on hot- and cold-water supplies and shall be located as generally indicated, with precise location and sizing to be in accordance with PDI WH 201. Water hammer arresters, where concealed, shall be accessible by means of access doors or removable panels. Commercial-type water hammer arresters shall conform to ASSE 1010. Vertical capped pipe columns will not be permitted.

3.1.2 Joints

Installation of pipe and fittings shall be made in accordance with the manufacturer's recommendations. Mitering of joints for elbows and notching of straight runs of pipe for tees will not be permitted. Joints shall be made up with fittings of compatible material and made for the specific purpose intended.

3.1.2.1 Threaded

Threaded joints shall have American Standard taper pipe threads conforming to ASME B1.20.1. Only male pipe threads shall be coated with graphite or with an approved graphite compound, or with an inert filler and oil, or shall have a polytetrafluoroethylene tape applied.

3.1.2.2 Mechanical Couplings

Mechanical couplings may be used in conjunction with grooved pipe for aboveground, ferrous or non-ferrous, domestic hot and cold water systems, in lieu of unions, brazed, soldered, welded, flanged, or threaded joints.

Mechanical couplings are permitted in accessible locations including behind access plates. Flexible grooved joints will not be permitted, except as vibration isolators adjacent to mechanical equipment. Rigid grooved joints shall incorporate an angle bolt pad design which maintains metal-to-metal contact with equal amount of pad offset of housings upon installation to ensure positive rigid clamping of the pipe.

Designs which can only clamp on the bottom of the groove or which utilize gripping teeth or jaws, or which use misaligned housing bolt holes, or which require a torque wrench or torque specifications will not be permitted.

Rigid grooved pipe couplings shall be for use with grooved end pipes, fittings, valves and strainers. Rigid couplings shall be designed for not less than 125 psi service and appropriate for static head plus the pumping head, and shall provide a watertight joint.

Grooved fittings and couplings, and grooving tools shall be provided from the same manufacturer. Segmentally welded elbows shall not be used. Grooves shall be prepared in accordance with the coupling manufacturer's latest published standards. Grooving shall be performed by qualified

grooving operators having demonstrated proper grooving procedures in accordance with the tool manufacturer's recommendations.

The Contracting Officer shall be notified 24 hours in advance of test to demonstrate operator's capability, and the test shall be performed at the work site, if practical, or at a site agreed upon. The operator shall demonstrate the ability to properly adjust the grooving tool, groove the pipe, and to verify the groove dimensions in accordance with the coupling manufacturer's specifications.

3.1.2.3 Unions and Flanges

Unions, flanges and mechanical couplings shall not be concealed in walls, ceilings, or partitions. Unions shall be used on pipe sizes 2-1/2 inches and smaller; flanges shall be used on pipe sizes 3 inches and larger.

3.1.2.4 Copper Tube and Pipe

a. Brazed. Brazed joints shall be made in conformance with AWS B2.2/B2.2M, ASME B16.50, and CDA A4015 with flux and are acceptable for all pipe sizes. Copper to copper joints shall include the use of copper-phosphorus or copper-phosphorus-silver brazing metal without flux. Brazing of dissimilar metals (copper to bronze or brass) shall include the use of flux with either a copper-phosphorus, copper-phosphorus-silver or a silver brazing filler metal.

b. Soldered. Soldered joints shall be made with flux and are only acceptable for piping 2 inches and smaller. Soldered joints shall conform to ASME B31.5 and CDA A4015. Soldered joints shall not be used in compressed air piping between the air compressor and the receiver.

c. Copper Tube Extracted Joint. Mechanically extracted joints shall be made in accordance with ICC IPC.

d. Press connection. Copper press connections shall be made in **strict** accordance with the manufacturer's installation instructions for manufactured rated size. The joints shall be pressed using the tool(s) approved by the manufacturer **of that joint**. Minimum distance between fittings shall be in accordance with the manufacturer's requirements.

3.1.2.5 Other Joint Methods

3.1.3 Pipe Sleeves and Flashing

Pipe sleeves shall be furnished and set in their proper and permanent location.

3.1.3.1 Sleeve Requirements

Unless indicated otherwise, provide pipe sleeves meeting the following requirements:

Secure sleeves in position and location during construction. Provide sleeves of sufficient length to pass through entire thickness of walls, ceilings, roofs, and floors.

A modular mechanical type sealing assembly may be installed in lieu of a waterproofing clamping flange and caulking and sealing of annular space between pipe and sleeve. The seals shall consist of interlocking synthetic

rubber links shaped to continuously fill the annular space between the pipe and sleeve using galvanized steel bolts, nuts, and pressure plates. The links shall be loosely assembled with bolts to form a continuous rubber belt around the pipe with a pressure plate under each bolt head and each nut. After the seal assembly is properly positioned in the sleeve, tightening of the bolt shall cause the rubber sealing elements to expand and provide a watertight seal between the pipe and the sleeve. Each seal assembly shall be sized as recommended by the manufacturer to fit the pipe and sleeve involved.

Sleeves shall not be installed in structural members, except where indicated or approved. Rectangular and square openings shall be as detailed. Each sleeve shall extend through its respective floor, or roof, and shall be cut flush with each surface, except for special circumstances. Pipe sleeves passing through floors in wet areas such as mechanical equipment rooms, lavatories, kitchens, and other plumbing fixture areas shall extend a minimum of 4 inches above the finished floor.

Unless otherwise indicated, sleeves shall be of a size to provide a minimum of 1/4 inch clearance between bare pipe or insulation and inside of sleeve or between insulation and inside of sleeve. Sleeves in bearing walls and concrete slab on grade floors shall be steel pipe or cast-iron pipe. Sleeves in nonbearing walls or ceilings may be steel pipe, cast-iron pipe, galvanized sheet metal with lock-type longitudinal seam, or plastic.

Except as otherwise specified, the annular space between pipe and sleeve, or between jacket over insulation and sleeve, shall be sealed as indicated with sealants conforming to ASTM C920 and with a primer, backstop material and surface preparation as specified in Section 07 92 00 JOINT SEALANTS. The annular space between pipe and sleeve, between bare insulation and sleeve or between jacket over insulation and sleeve shall not be sealed for interior walls which are not designated as fire rated.

Sleeves through below-grade walls in contact with earth shall be recessed 1/2 inch from wall surfaces on both sides. Annular space between pipe and sleeve shall be filled with backing material and sealants in the joint between the pipe and masonry wall as specified above. Sealant selected for the earth side of the wall shall be compatible with dampproofing/waterproofing materials that are to be applied over the joint sealant. Pipe sleeves in fire-rated walls shall conform to the requirements in Section 07 84 00 FIRESTOPPING.

3.1.3.2 Optional Counterflashing

Instead of turning the flashing down into a dry vent pipe, or caulking and sealing the annular space between the pipe and flashing or metal-jacket-covered insulation and flashing, counterflashing may be accomplished by utilizing the following:

a. A standard roof coupling for threaded pipe up to 6 inches in diameter.

b. A tack-welded or banded-metal rain shield around the pipe.

3.1.3.3 Pipe Penetrations of Slab on Grade Floors

Where pipes, fixture drains, floor drains, cleanouts or similar items penetrate slab on grade floors, except at penetrations of floors with waterproofing membrane as specified in paragraphs Flashing Requirements and Waterproofing, a groove 1/4 to 1/2 inch wide by 1/4 to 3/8 inch deep shall

be formed around the pipe, fitting or drain. The groove shall be filled with a sealant as specified in Section 07 92 00 JOINT SEALANTS.

3.1.3.4 Pipe Penetrations

Provide sealants for all pipe penetrations. All pipe penetrations shall be sealed to prevent infiltration of air, insects, and vermin.

3.1.4 Fire Seal

Where pipes pass through fire walls, fire-partitions, fire-rated pipe chase walls or floors above grade, a fire seal shall be provided as specified in Section 07 84 00 FIRESTOPPING.

3.1.5 Supports

3.1.5.1 General

Hangers used to support piping 2 inches and larger shall be fabricated to permit adequate adjustment after erection while still supporting the load. Pipe guides and anchors shall be installed to keep pipes in accurate alignment, to direct the expansion movement, and to prevent buckling, swaying, and undue strain. Piping subjected to vertical movement when operating temperatures exceed ambient temperatures shall be supported by variable spring hangers and supports or by constant support hangers. In the support of multiple pipe runs on a common base member, a clip or clamp shall be used where each pipe crosses the base support member. Spacing of the base support members shall not exceed the hanger and support spacing required for an individual pipe in the multiple pipe run. Threaded sections of rods shall not be formed or bent.

3.1.5.2 Pipe Hangers, Inserts, and Supports

Installation of pipe hangers, inserts and supports shall conform to MSS SP-58 and MSS SP-69, except as modified herein.

a. Types 5, 12, and 26 shall not be used.

b. Type 3 shall not be used on insulated pipe.

c. Type 18 inserts shall be secured to concrete forms before concrete is placed. Continuous inserts which allow more adjustment may be used if they otherwise meet the requirements for type 18 inserts.

d. Type 19 and 23 C-clamps shall be torqued per MSS SP-69 and shall have both locknuts and retaining devices furnished by the manufacturer. Field-fabricated C-clamp bodies or retaining devices are not acceptable.

e. Type 20 attachments used on angles and channels shall be furnished with an added malleable-iron heel plate or adapter.

f. Type 24 may be used only on trapeze hanger systems or on fabricated frames.

g. Type 39 saddles shall be used on insulated pipe 4 inches and larger when the temperature of the medium is 60 degrees F or higher. Type 39 saddles shall be welded to the pipe.

h. Type 40 shields shall:

(1) Be used on insulated pipe less than 4 inches.

(2) Be used on insulated pipe 4 inches and larger when the temperature of the medium is 60 degrees F or less.

(3) Have a high density insert for all pipe sizes. High density inserts shall have a density of 8 pcf or greater.

i. Horizontal pipe supports shall be spaced as specified in MSS SP-69 and a support shall be installed not over 1 foot from the pipe fitting joint at each change in direction of the piping. Pipe supports shall be spaced not over 5 feet apart at valves. Operating temperatures in determining hanger spacing for PVC or CPVC pipe shall be 120 degrees F for PVC and 180 degrees F for CPVC. Horizontal pipe runs shall include allowances for expansion and contraction.

j. Vertical pipe shall be supported at each floor, except at slab-on-grade, at intervals of not more than 15 feet nor more than 8 feet from end of risers, and at vent terminations. Vertical pipe risers shall include allowances for expansion and contraction.

k. Type 35 guides using steel, reinforced polytetrafluoroethylene (PTFE) or graphite slides shall be provided to allow longitudinal pipe movement. Slide materials shall be suitable for the system operating temperatures, atmospheric conditions, and bearing loads encountered. Lateral restraints shall be provided as needed. Where steel slides do not require provisions for lateral restraint the following may be used:

(1) On pipe 4 inches and larger when the temperature of the medium is 60 degrees F or higher, a Type 39 saddle, welded to the pipe, may freely rest on a steel plate.

(2) On pipe less than 4 inches a Type 40 shield, attached to the pipe or insulation, may freely rest on a steel plate.

(3) On pipe 4 inches and larger carrying medium less that 60 degrees F a Type 40 shield, attached to the pipe or insulation, may freely rest on a steel plate.

l. Pipe hangers on horizontal insulated pipe shall be the size of the outside diameter of the insulation. The insulation shall be continuous through the hanger on all pipe sizes and applications.

m. Where there are high system temperatures and welding to piping is not desirable, the type 35 guide shall include a pipe cradle, welded to the guide structure and strapped securely to the pipe. The pipe shall be separated from the slide material by at least 4 inches or by an amount adequate for the insulation, whichever is greater.

n. Hangers and supports for plastic pipe shall not compress, distort, cut or abrade the piping, and shall allow free movement of pipe except where otherwise required in the control of expansion/contraction.

3.1.5.3 Structural Attachments

Attachment to building structure concrete and masonry shall be by cast-in concrete inserts, built-in anchors, or masonry anchor devices. Inserts and anchors shall be applied with a safety factor not less than 5. Supports

shall not be attached to metal decking. Supports shall not be attached to the underside of concrete filled floor or concrete roof decks unless approved by the Contracting Officer. Masonry anchors for overhead applications shall be constructed of ferrous materials only.

3.2 IDENTIFICATION SYSTEMS

3.2.1 Identification Tags

Identification tags made of brass, engraved laminated plastic, or engraved anodized aluminum, indicating service and valve number shall be installed on valves, except those valves installed on supplies at plumbing fixtures. Tags shall be 1-3/8 inch minimum diameter, and marking shall be stamped or engraved. Indentations shall be black, for reading clarity. Tags shall be attached to valves with No. 12 AWG, copper wire, chrome-plated beaded chain, or plastic straps designed for that purpose.

3.2.2 Pipe Color Code Marking

Color code marking of piping shall be as specified in Section 09 90 00 PAINTS AND COATINGS.

3.3 ESCUTCHEONS

Escutcheons shall be provided at finished surfaces where bare or insulated piping, exposed to view, passes through floors, walls, or ceilings, except in boiler, utility, or equipment rooms. Escutcheons shall be fastened securely to pipe or pipe covering and shall be satin-finish, corrosion-resisting steel, polished chromium-plated zinc alloy, or polished chromium-plated copper alloy. Escutcheons shall be either one-piece or split-pattern, held in place by internal spring tension or setscrew.

3.4 PAINTING

Painting of pipes, hangers, supports, and other iron work, either in concealed spaces or exposed spaces, is specified in Section 09 90 00 PAINTS AND COATINGS.

3.4.1 Painting of New Equipment

New equipment painting shall be factory applied or shop applied, and shall be as specified herein, and provided under each individual section.

3.4.1.1 Factory Painting Systems

Manufacturer's standard factory painting systems may be provided subject to certification that the factory painting system applied will withstand 125 hours in a salt-spray fog test, except that equipment located outdoors shall withstand 500 hours in a salt-spray fog test. Salt-spray fog test shall be in accordance with ASTM B117, and for that test the acceptance criteria shall be as follows: immediately after completion of the test, the paint shall show no signs of blistering, wrinkling, or cracking, and no loss of adhesion; and the specimen shall show no signs of rust creepage beyond 0.125 inch on either side of the scratch mark.

The film thickness of the factory painting system applied on the equipment shall not be less than the film thickness used on the test specimen. If manufacturer's standard factory painting system is being proposed for use on surfaces subject to temperatures above 120 degrees F, the factory

painting system shall be designed for the temperature service.

3.4.1.2 Shop Painting Systems for Metal Surfaces

Clean, pretreat, prime and paint metal surfaces; except aluminum surfaces need not be painted. Apply coatings to clean dry surfaces. Clean the surfaces to remove dust, dirt, rust, oil and grease by wire brushing and solvent degreasing prior to application of paint, except metal surfaces subject to temperatures in excess of 120 degrees F shall be cleaned to bare metal.

Where more than one coat of paint is specified, apply the second coat after the preceding coat is thoroughly dry. Lightly sand damaged painting and retouch before applying the succeeding coat. Color of finish coat shall be aluminum or light gray.

a. Temperatures Less Than 120 Degrees F: Immediately after cleaning, the metal surfaces subject to temperatures less than 120 degrees F shall receive one coat of pretreatment primer applied to a minimum dry film thickness of 0.3 mil, one coat of primer applied to a minimum dry film thickness of one mil; and two coats of enamel applied to a minimum dry film thickness of one mil per coat.

b. Temperatures Between 120 and 400 Degrees F: Metal surfaces subject to temperatures between 120 and 400 degrees F shall receive two coats of 400 degrees F heat-resisting enamel applied to a total minimum thickness of 2 mils.

c. Temperatures Greater Than 400 Degrees F: Metal surfaces subject to temperatures greater than 400 degrees F shall receive two coats of 600 degrees F heat-resisting paint applied to a total minimum dry film thickness of 2 mils.

3.5 TESTS, FLUSHING AND DISINFECTION

3.5.1 Plumbing System

The following tests shall be performed on the plumbing system in accordance with ICC IPC, except that the drainage and vent system final test shall include the smoke test. The Contractor has the option to perform a peppermint test in lieu of the smoke test. If a peppermint test is chosen, the Contractor must submit a testing procedure to the Contracting Officer for approval.

a. Water Supply Systems Tests.

3.5.2 Defective Work

If inspection or test shows defects, such defective work or material shall be replaced or repaired as necessary and inspection and tests shall be repeated. Repairs to piping shall be made with new materials. Caulking of screwed joints or holes will not be acceptable.

3.5.3 System Flushing

3.5.3.1 During Flushing

Before operational tests or disinfection, potable water piping system shall

be flushed with hot potable water. Sufficient water shall be used to produce a water velocity that is capable of entraining and removing debris in all portions of the piping system. This requires simultaneous operation of all fixtures on a common branch or main in order to produce a flushing velocity of approximately 4 fps through all portions of the piping system. In the event that this is impossible due to size of system, the Contracting Officer (or the designated representative) shall specify the number of fixtures to be operated during flushing. Contractor shall provide adequate personnel to monitor the flushing operation and to ensure that drain lines are unobstructed in order to prevent flooding of the facility. Contractor shall be responsible for any flood damage resulting from flushing of the system. Flushing shall be continued until entrained dirt and other foreign materials have been removed and until discharge water shows no discoloration. All faucets and drinking water fountains, to include any device considered as an end point device by NSF/ANSI 61, Section 9, shall be flushed a minimum of 0.25 gallons per 24 hour period, ten times over a 14 day period.

3.5.3.2 After Flushing

System shall be drained at low points. Strainer screens shall be removed, cleaned, and replaced. After flushing and cleaning, systems shall be prepared for testing by immediately filling water piping with clean, fresh potable water. Any stoppage, discoloration, or other damage to the finish, furnishings, or parts of the building due to the Contractor's failure to properly clean the piping system shall be repaired by the Contractor. When the system flushing is complete, the hot-water system shall be adjusted for uniform circulation. Flushing devices and automatic control systems shall be adjusted for proper operation according to manufacturer's instructions. Comply with ASHRAE 90.1 - IP for minimum efficiency requirements. Unless more stringent local requirements exist, lead levels shall not exceed limits established by 40 CFR 141.80 (c)(1). The water supply to the building shall be tested separately to ensure that any lead contamination found during potable water system testing is due to work being performed inside the building.

3.5.4 Operational Test

Upon completion of flushing and prior to disinfection procedures, the Contractor shall subject the plumbing system to operating tests to demonstrate satisfactory installation, connections, adjustments, and functional and operational efficiency. Such operating tests shall cover a period of not less than 8 hours for each system and shall include the following information in a report with conclusion as to the adequacy of the system:

a. Time, date, and duration of test.

b. Operation of each valve, hydrant, and faucet.

3.5.5 Disinfection

After all system components are provided and operational tests are complete, the entire domestic hot- and cold-water distribution system shall be disinfected. Before introducing disinfecting chlorination material, entire system shall be flushed with potable water until any entrained dirt and other foreign materials have been removed.

Water chlorination procedure shall be in accordance with AWWA C651 and

AWWA C652 as modified and supplemented by this specification. The chlorinating material shall be hypochlorites or liquid chlorine. The chlorinating material shall be fed into the water piping system at a constant rate at a concentration of at least 50 parts per million (ppm). Feed a properly adjusted hypochlorite solution injected into the system with a hypochlorinator, or inject liquid chlorine into the system through a solution-feed chlorinator .

Test the chlorine residual level in the water at 6 hour intervals for a continuous period of 24 hours. If at the end of a 6 hour interval, the chlorine residual has dropped to less than 25 ppm, flush the piping including tanks with potable water, and repeat the above chlorination procedures. During the chlorination period, each valve and faucet shall be opened and closed several times.

After the second 24 hour period, verify that no less than 25 ppm chlorine residual remains in the treated system. The 24 hour chlorination procedure must be repeated until no less than 25 ppm chlorine residual remains in the treated system.

Upon the specified verification, the system including tanks shall then be flushed with potable water until the residual chlorine level is reduced to less than one part per million. During the flushing period, each valve and faucet shall be opened and closed several times.

Take addition samples of water in disinfected containers, for bacterial examination, at locations specified by the Contracting Officer Test these samples for total coliform organisms (coliform bacteria, fecal coliform, streptococcal, and other bacteria) in accordance with EPA SM 9223. The testing method used shall be EPA approved for drinking water systems and shall comply with applicable local and state requirements.

Disinfection shall be repeated until bacterial tests indicate the absence of coliform organisms (zero mean coliform density per 100 milliliters) in the samples for at least 2 full days. The system will not be accepted until satisfactory bacteriological results have been obtained.

3.6 WASTE MANAGEMENT

Place materials defined as hazardous or toxic waste in designated containers. Return solvent and oil soaked rags for contaminant recovery and laundering or for proper disposal. Close and seal tightly partly used sealant and adhesive containers and store in protected, well-ventilated, fire-safe area at moderate temperature. Place used sealant and adhesive tubes and containers in areas designated for hazardous waste. Separate copper and ferrous pipe waste in accordance with the Waste Management Plan and place in designated areas for reuse.

3.7 POSTED INSTRUCTIONS

Framed instructions under glass or in laminated plastic, including wiring and control diagrams showing the complete layout of the entire system, shall be posted where directed. Condensed operating instructions explaining preventive maintenance procedures, methods of checking the system for normal safe operation, and procedures for safely starting and stopping the system shall be prepared in typed form, framed as specified above for the wiring and control diagrams and posted beside the diagrams. The framed instructions shall be posted before acceptance testing of the

systems.

3.8 TABLES

TABLE I							
PIPE AND FITTING MATERIALS FOR DRAINAGE, WASTE, AND VENT PIPING SYSTEMS							
Item #	Pipe and Fitting Materials	SERVICE A	SERVICE B	SERVICE C	SERVICE D	SERVICE E	SERVICE F
1	Cast iron soil pipe and fittings, hub and spigot, ASTM A74 with compression gaskets. Pipe and fittings shall be marked with the CISPI trademark.	X	X	X	X	X	
2	Cast iron soil pipe and fittings hubless, CISPI 301 and ASTM A888 Pipe and fittings shall be marked with the CISPI trademark.		X	X	X	X	
3	Cast iron drainage fittings, threaded, ASME B16.12 for use with Item 10	X		X	X		
4	Cast iron screwed fittings (threaded) ASME B16.4 for use with Item 10				X	X	
5	Grooved pipe couplings, ferrous and non-ferrous pipe ASTM A536 And ASTM A47/A47M	X	X		X	X	
6	Ductile iron grooved joint fittings for ferrous pipe ASTM A536 and ASTM A47/A47M for use with Item 5	X	X		X	X	

TABLE I							
PIPE AND FITTING MATERIALS FOR DRAINAGE, WASTE, AND VENT PIPING SYSTEMS							
Item #	Pipe and Fitting Materials	SERVICE A	SERVICE B	SERVICE C	SERVICE D	SERVICE E	SERVICE F
7	Bronze sand casting grooved joint pressure fittings for non-ferrous pipe ASTM B584, for use with Item 5	X	X		X	X	
8	Wrought copper grooved joint pressure pressure fittings for non-ferrous pipe ASTM B75/B75M C12200, ASTM B152/B152M, C11000, ASME B16.22 ASME B16.22 for use with Item 5	X	X				
9	Malleable-iron threaded fittings, galvanized ASME B16.3 for use with Item 10				X	X	
10	Steel pipe, seamless galvanized, ASTM A53/A53M, Type S, Grade B	X			X	X	
11	Seamless red brass pipe, ASTM B43				X	X	
12	Bronzed flanged fittings, ASME B16.24 for use with Items 11 and 14				X	X	
13	Cast copper alloy solder joint pressure fittings, ASME B16.18 for use with Item 14				X	X	
14	Seamless copper pipe, ASTM B42						X
15	Cast bronze threaded fittings, ASME B16.15				X	X	

TABLE I							
PIPE AND FITTING MATERIALS FOR DRAINAGE, WASTE, AND VENT PIPING SYSTEMS							
Item #	Pipe and Fitting Materials	SERVICE A	SERVICE B	SERVICE C	SERVICE D	SERVICE E	SERVICE F
16	Copper drainage tube, (DWV), ASTM B306	X*	X	X*	X	X	
17	Wrought copper and wrought alloy solder-joint drainage fittings. ASME B16.29	X	X	X	X	X	
18	Cast copper alloy solder joint drainage fittings, DWV, ASME B16.23	X	X	X	X	X	
19	Acrylonitrile-Butadiene (ABS) plastic drain, waste, and vent pipe and fittings ASTM D2661 ASTM F628	X	X	X	X	X	X
20	Polyvinyl Chloride plastic drain, waste and vent pipe and fittings, ASTM D2665, ASTM F891, (Sch 40) ASTM F1760	X	X	X	X	X	X
21	Process glass pipe and fittings, ASTM C1053						X
22	High-silicon content cast iron pipe and fittings (hub and spigot, and mechanical joint), ASTM A518/A518M		X			X	X
23	Polypropylene (PP) waste pipe and fittings, ASTM D4101						X

TABLE I

PIPE AND FITTING MATERIALS FOR DRAINAGE, WASTE, AND VENT PIPING SYSTEMS

Item #	Pipe and Fitting Materials	SERVICE A	SERVICE B	SERVICE C	SERVICE D	SERVICE E	SERVICE F
24	Filament-wound reinforced thermosetting resin (RTRP) pipe, ASTM D2996						X

SERVICE:
A - Underground Building Soil, Waste and Storm Drain
B - Aboveground Soil, Waste, Drain In Buildings
C - Underground Vent
D - Aboveground Vent
E - Interior Rainwater Conductors Aboveground
F - Corrosive Waste And Vent Above And Belowground
* - Hard Temper

-- End of Section --

SECTION 22 15 14

GENERAL SERVICE COMPRESSED-AIR SYSTEMS, LOW PRESSURE
02/09

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN WELDING SOCIETY (AWS)

AWS-03	(2001) Welding Handbook, Volumes 1 thru 4

ASME INTERNATIONAL (ASME)

ASME A112.18.1	(2005) Standard for Plumbing Fixture Fittings
ASME B16.3	(2011) Malleable Iron Threaded Fittings, Classes 150 and 300
ASME B16.39	(2009) Standard for Malleable Iron Threaded Pipe Unions; Classes 150, 250, and 300
ASME B16.9	(2007) Standard for Factory-Made Wrought Steel Buttwelding Fittings
ASME B18.2.2	(2010) Nuts for General Applications: Machine Screw Nuts, Hex, Square, Hex Flange, and Coupling Nuts (Inch Series)
ASME B31.1	(2007; Addenda 2008; Addenda 2009) Power Piping
ASME B31.3	(2008) Process Piping
ASME B40.100	(2005) Pressure Gauges and Gauge Attachments
ASME BPVC	(2007) Boiler and Pressure Vessel Codes

ASTM INTERNATIONAL (ASTM)

ASTM A 183	(2003; R 2009) Standard Specification for Carbon Steel Track Bolts and Nuts
ASTM A 197/A 197M	(2000; R 2006) Standard Specification for Cupola Malleable Iron
ASTM A 234/A 234M	(2007) Standard Specification for Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service

ASTM A 307	(2007b) Standard Specification for Carbon Steel Bolts and Studs, 60 000 PSI Tensile Strength
ASTM A 53/A 53M	(2007) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A 536	(1984; R 2009) Standard Specification for Ductile Iron Castings
ASTM A 666	(2003) Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate and Flat Bar
ASTM D 2000	(2008) Standard Classification System for Rubber Products in Automotive Applications

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-58	(1993; Reaffirmed 2010) Pipe Hangers and Supports - Materials, Design and Manufacture, Selection, Application, and Installation
MSS SP-69	(2003; Notice 2012) Pipe Hangers and Supports - Selection and Application (ANSI Approved American National Standard)
MSS SP-72	(2010a) Ball Valves with Flanged or Butt-Welding Ends for General Service

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

FS FF-S-325	(Int Amd 3) Shield, Expansion; Nail, Expansion; and Nail, Drive Screw (Devices, Anchoring, Masonry)

1.2 GENERAL REQUIREMENTS

Section 23 00 00 AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEMS applies to work specified in this section.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Submit Installation Drawings for low-pressure compressed air systems in accordance with paragraphs entitled, "Drawings," "Aboveground Piping Materials," and "Underground Piping Materials," of this section.

SD-03 Product Data

Submit Equipment and Performance Data for piping systems.

Submit manufacturer's catalog data for the following items:

Aboveground Piping Materials
Piping Specialties
Supporting Elements
Valves
Accessories
Miscellaneous Materials

SD-05 Design Data

Submit Design Analysis and Calculations for low-pressure compressed air systems for the following in accordance with paragraph entitled, "General Requirements," of this section.

Flow Rates
Air Distribution
Pressure Requirements
Insulation Requirements
Equipment and Performance Data submitted for piping systems shall show conformance with ASME Code.

SD-06 Test Reports

Submit test reports for the following items in accordance with paragraph entitled, "Compressed Air Systems Testing," of this section.

Hydrostatic Testing
Compressed Air Systems Testing
Valve-Operating Tests
Drainage Tests
Pneumatic Testing

Each acceptance test shall require the signature of the Contracting Officer and two record copies shall be delivered to the Contracting Officer after acceptance.

SD-07 Certificates

Submit certificates for the following items showing conformance with the referenced standards contained in this section.

Aboveground Piping Materials
Supporting Elements
Valves
Miscellaneous Materials

SD-10 Operation and Maintenance Data

Submit Operation and Maintenance Manuals in accordance with paragraph entitled, "Operation and Maintenance," of this section.

1.4 GENERAL REQUIREMENTS

Equipment and Performance Data submitted for piping systems shall show

conformance with ASME Code.

Design Analysis and Calculations for low-pressure compressed air systems shall consist of Flow Rates, Air Distribution, Pressure Requirements and Insulation Requirements meeting requirements for referenced standards contained in this section.

1.5 OPERATION AND MAINTENANCE

Contractor shall submit 6 copies of the Operation and Maintenance Manuals 30 calendar days prior to testing the low-pressure compressed air System. Update and resubmit data for final approval no later than 30 calendar days prior to contract completion.

1.6 DRAWINGS

Submit Installation drawings for low-pressure compressed air systems in accordance with paragraphs entitled, "Aboveground Piping Materials" and "Underground Piping Materials," of this section.

Shop drawings shall be accompanied by curves indicating that an essentially flat reduced pressure curve for the capacity demand of the system will be met by the proposed valves.

Submit complete shop drawing data for pipe attachments for approval.

In lieu of separate hangers, the Contractor may submit for approval a shop drawing of trapeze hangers with a solid or split-ring clamp which he proposes to furnish.

PART 2 PRODUCTS

2.1 ABOVEGROUND PIPING MATERIALS

2.1.1 Compressed Air Systems 125 Psig and Less

2.1.1.1 Type BCS Black Carbon Steel

Pipe 1/8 through 1-1/2 inches shall be Schedule 40, furnace butt welded, black carbon steel, conforming to ASTM A 53/A 53M, Type F, Grade B.

Pipe 2 through 10 inches shall be Schedule 40, seamless, black carbon steel, conforming to ASTM A 53/A 53M, Grade B, Type S. Grade A pipe should be used for permissible field bending.

Fittings 2 inches and under shall be 150-pounds per square inch, gage (psig) wsp, banded, black malleable iron, screwed, conforming to ASTM A 197/A 197M and ASME B16.3.

Unions 2 inches and under shall be 250-psig wsp, female, screwed, black malleable iron, with brass-to-iron seat and ground joint conforming to ASME B16.39, ductile iron conforming to ASTM A 536 for grooved pipe couplings.

Couplings 2 inches and under shall be standard weight, screwed, black carbon steel conforming to ASTM A 536.

2.2 PIPING SPECIALTIES

2.2.1 Air Pressure Reducing Stations

Install pressure reducing station complete with relieving type pressure reducing valve, valved bypass, particle filter, pressure indicator upstream of station, pressure indicator downstream of station, and regulated air pressure relief valve.

Construct pressure regulator body of zinc or aluminum die castings, rated for the service. Diaphragm shall be reinforced air-, oil-, and water-resistant elastomer. All components, exposed to fluid stream being controlled, shall be of nonferrous. Valves shall be of a balanced construction relieving type to automatically prevent excess pressure buildup.

Construct filters of zinc die castings, rated for the service, and furnished with ips connections. Bowl materials shall be aluminum. Filter shall be serviceable by bowl quick-disconnect devices. Equip bowl with manual drain cock. Separate liquid particles by centrifugal and quiet zone action. Remove solid particles to 15-micrometer size by filter elements of corrosion-resistant steel mesh.

Combination manual drain filter-regulator units conforming to the above requirements will be acceptable in lieu of separate units.

Pressure relief valves shall be rated for the pressure of the high-pressure side and sized for the full installed capacity of the pressure regulating station at the pressure of the low-pressure side. Set valve at not more than 20 percent more than the correct low side pressure. Rate and label valve. Seat material shall be suitable for the service.

2.2.2 Grooved Pipe Couplings and Fittings

Couplings shall have a housing fabricated in at least two parts of malleable iron castings. Coupling gasket shall be molded synthetic rubber conforming to requirements of ASTM D 2000. Coupling bolts shall be oval-neck track-head type with hexagonal heavy nuts, conforming to ASTM A 183.

Fabricate pipe fittings used with couplings of malleable iron castings. Where a manufacturer's standard size malleable iron fitting pattern is not available, fabricated fittings may be used.

Fabricate fittings from Schedule 40, in accordance with ASTM A 53/A 53M, Grade B, seamless steel pipe. Long radius seamless welding fittings with wall thickness to match pipe, conforming to ASTM A 234/A 234M and ASME B16.9.

2.2.3 Pressure Gages

Pressure gages shall conform to ASME B40.100. Pressure gages shall be Type I, Class 1, (pressure) for pressures indicated. Pressure gage size shall be 3-1/2 inches nominal diameter. Case shall be corrosion-resistant steel conforming to ASTM A 666 with an ASM No. 4 standard commercial polish or better. Equip gages with damper screw adjustment in inlet connection.

Equip gages with an adjustable, red marking indicator.

2.3 VALVES

2.3.1 Ball Valves (BAV)

Ball valves shall conform to MSS SP-72. Valves shall be Style 1.

Grooved end ball valves may be used provided that the manufacturer certifies valve performance in accordance with MSS SP-72.

Rate valves for service at not less than 175 psi at 200 degrees F.

Valve bodies in sizes 2 inch ips and smaller shall be screwed end connection type constructed of Class A copper alloy.

Balls and stems of valves 2 inch ips and smaller shall be manufacturer's standard Class A copper alloy with 900 Brinell hard chrome plating finish. Electroless nickel plating is acceptable.

Design valves for flow from either direction and seal equally tight in either direction.

Valves shall have full pipe size flow areas.

Valves with ball seals kept in place by spring washers are not acceptable. All valves shall have adjustable packing glands. Seats and seals shall be tetrafluoroethylene.

Valve body construction shall be such that torque from a pipe with valve in installed condition shall not tend to disassemble the valve by stripping setscrews or by loosening body end inserts or coupling nuts. Torque from a pipe shall be resisted by a one-piece body between end connections or by bolts in shear where body is of mating flange or surface-bolted construction.

2.4 MISCELLANEOUS MATERIALS

2.4.1 Bolting

Flange and general-purpose bolting shall be hex-head and shall conform to ASTM A 307, Grade B. Heavy hex-nuts shall conform to ASME B18.2.2. Square-head bolts shall not be acceptable.

Grooved couplings shall utilize bolts and nuts of heat treated carbon steel conforming to ASTM A 183.

2.4.2 Escutcheons

Escutcheons shall be manufactured from nonferrous metals and chrome plated except when AISI 300 series corrosion-resistant steel is provided. Metals and finish shall be in accordance with ASME A112.18.1.

Escutcheons shall be one-piece type. Escutcheons shall maintain a fixed position against a surface by means of internal spring tension devices or setscrews.

2.5 SUPPORTING ELEMENTS

Contractor shall provide all necessary piping system components and miscellaneous required supporting elements. Supporting elements shall be

suitable for stresses imposed by system pressures and temperatures, and natural and other external forces.

Supporting elements shall be UL-listed and conform to requirements of ASME B31.3, MSS SP-58, and MSS SP-69, except as otherwise noted. Type devices specified herein are defined in MSS standards unless otherwise noted.

2.5.1 Building Structure Attachments

Concrete and masonry anchor devices shall conform to requirements of FS FF-S-325 Group I , Type 2, Class 2, Style 1 ; Group III.

Cast-in floor-mounted equipment anchor devices shall provide adjustable positions.

Masonry anchor devices shall be built-in, unless otherwise approved by the Contracting Officer.

Do not use power actuated anchoring devices to support mechanical systems components.

Beam clamps shall be center loading Type 21, UL listed, cataloged, and load rated, and commercially manufactured.

Use clamps to support piping sizes 1-1/2 inches and smaller. C-clamps shall be FM approved and UL listed with hardened cup tip, setscrew, locknut, and retaining strap. Retaining strap section shall be not less than 1/8 by 1 inch. Beam flange thickness to which clamps are attached shall not exceed 0.60 inch.

PART 3 EXECUTION

3.1 ABOVE GROUND PIPING SYSTEM INSTALLATION

3.1.1 Piping Systems

Fabricate and install piping systems in accordance with ASME B31.3, MSS SP-69, ASME BPVC, and applicable AWS requirements.

Fabricate pipe to measurements established on the job and carefully work into place without springing or forcing.

Pipe, tubing, fittings, valves, equipment, and Accessories shall be clean and free of all foreign material before being installed in their respective systems. Clean pipe by a method approved by the Contracting Officer. Purge lines with dry, oil-free compressed air after erection, but purging shall not be relied upon for removing all foreign matter. Purge lines at a velocity equal to 1-1/2 times maximum normal flow velocity. During the progress of construction, protect open ends of pipe, fittings, and valves at all times to prevent the admission of foreign matter. Except when connections are actually underway, install plugs or caps on all pipe and component openings. Plugs or caps shall be commercially manufactured products.

Install piping straight and true, with approved offsets around obstructions and with necessary expansion bends or fitting offsets essential to a satisfactory installation and as may be necessary to increase headroom or to avoid interference with the building construction, electric conduit, or facilities equipment.

Use standard long sweep pipe fittings for changes in direction. No mitered joints or unapproved pipe bends shall be permitted.

Pipe bends in seamless pipe may be made with hydraulic benders in the field for pipe sizes to 4 inch ips, upon approval of the Contracting Officer. Radius of pipe bends shall be not less than five nominal pipe diameters.

Tee connections shall be made with screwed tee fittings or grooved tee fittings, or, where pipe is being welded, branch connections shall be made with either welding tees or forged branch outlet fittings, either being acceptable without size limitations. Branch outlet fittings shall be forged, flared for improved flow where attached to the run, reinforced against external strains, and designed to withstand full burst-pressure strength requirements. Provide tool space between parallel piping runs whenever threaded unions or couplings are installed.

Horizontal piping shall have a grade of 1 inch per 100 feet.

Use eccentric reducers where required to permit proper drainage of pipe lines. Do not permit bushings for this purpose. Provide drain valves in piping systems at low points. Pipe drains shall consist of 1/2 inch globe valves with renewable disks and 3/4 inch hose adapter.

Perform installation of piping in a manner that will prevent stresses and strains from being imposed on connected equipment.

Make expansion bends in steel pipe from pipe sections and long-radius welding elbows in sizes 1 inch and larger. Expansion U-bends shall be cold sprung and welded into the line. Anchor line before removing the spreader from the expansion U-bend.

3.1.2 Joints

Ream pipe ends before joint connections are made.

Make up screwed joints with joint compound.

Apply joint compounds to the male thread only, and exercise care to prevent compound from reaching the interior of the pipe.

Provide screwed unions, welded unions, or bolted flanges wherever required to permit convenient removal of equipment, valves, and piping Accessories from the piping system.

Assemble flanged joints with appropriate flanges, gaskets, and bolting. Clearance between flange faces shall be such that the connections can be gasketed and bolted tight without imposing undue strain on the piping system. Flange faces shall be parallel and the bores concentric. Center gaskets on the flange faces without projecting into the bore. Lubricate bolting with oil and graphite before assembly to ensure uniform bolt stressing. Draw up and tighten flange bolts in staggered sequence to prevent unequal gasket compression and deformation of the flanges. Wherever a flange with a raised face is joined to a companion flange with a flat face, the raised face shall be machined to a smooth matching surface, and a full facegasket shall be used. After the piping system has been tested and is in service at its maximum temperature, bolting shall be retightened. Only use hex-head nuts and bolts. Gasket material shall be fresh stock, 1/16 inch thick.

Field welded joints shall conform to the requirements of the AWS-03 and ASME B31.3.

Copper tubing for solder joints shall be cut square, and burrs shall be removed with approved cutting and reaming tools. Clean inside surfaces of fittings and outside surfaces of tubes in joint area before assembly of joint. Apply joint flux, solder, and heat source in accordance with the manufacturer's instructions to provide proper capillary action to fill the socket space and to achieve 100 percent of shear-line strength capability. Valves in copper piping shall have screwed ends with end adapters to suit mechanical connections, unless solder joining is specified for a given application. Remake copper joints that fail pressure tests with new materials, including pipe or tubing fittings and filler metal.

Tubing for mechanical joints shall be cut square, and burrs shall be removed. Exercise care to avoid work-hardened copper surfaces and cut off or anneal tube ends. Heating temperature and air-cooling shall be in accordance with the manufacturer's instructions.

3.1.3 General Service Valve Locations

Provide valves to permit isolation of branch piping and each equipment item from the balance of the system, to allow safe and convenient access without moving equipment, and to require a minimum of piping and equipment disassembly.

Provide valves in piping mains and branches at equipment and equipment items.

Provide riser and downcomer drains above piping shutoff valves in piping 2-1/2 inches and larger. Tap and fit shutoff valve body with a 1/2 inch plugged globe valve.

Provide three-valve bypass around each pressure-regulating valve.

Provide valves unavoidably located in furred or other normally inaccessible places with access panels.

3.1.4 Supporting Elements Installation

Provide support elements in accordance with the requirements of ASME B31.1, MSS SP-58, MSS SP-69. Hang piping from building construction. No piping shall be hung from roof deck or from other pipe.

Attachment to building construction concrete shall be by approved cast-in concrete inserts wherever possible. Attachment to building construction solid masonry shall be by built-in anchors. Where attachment by either of above methods is not possible, specified masonry anchor devices may be used upon receipt of written approval from the Contracting Officer.

Embed fish plates in the concrete to transmit hanger loads to the reinforcing steel where hanger rods exceed 7/8 inch diameter.

Construct masonry anchors selected for overhead applications of ferrous materials only.

Install masonry anchors conforming to FS FF-S-325 Group I in rotary, nonpercussion, electric drilled holes. Group III self-drilling anchors may

be used provided masonry drilling is done with electric hammers selected and applied in a manner that will preclude concrete spalling or cracking both visible or invisible. Pneumatic tool use is not allowed.

Percussive action, electric hammers, and combination rotary-electric hammers used for the installation of self-drilling anchors shall be selected in accordance with the following guide:

For nominal anchor device sizes 1/4- through 1/2 inch, the tool shall be hammer type only or combination rotary-hammer type and shall be rated at load to draw not more than 5.0 amperes when operating on 120-volt, 60-hertz power.

For nominal anchor device sizes 5/8 inch and larger, the hammer type only tool shall be rated at load to draw not more than 8.0 amperes when operating on 120-volt, 60-hertz power. Combination rotary hammer tools on the same power supply shall have a full-load current rating not to exceed 10 amperes.

Size inserts and anchors for the total stress to be applied with a safety factor as required by applicable codes but in no case less than 4.

Insert anchor devices into concrete sections not less than twice the overall length of the device and locate them not less than the following applicable distance from any side or end edge or centerline of adjacent anchor service:

Anchor Bolt Length (Inches)	Minimum Edge Space (Inches)
1/4	3-1/2
5/16	3-3/4
3/8	4
1/2	5
5/8	6
3/4	7
7/8	8

In special circumstances, upon prior written approval of the Contracting Officer, center-to-center distance may be reduced to 50 percent of given distance provided the load on the device is reduced in direct proportion to reduced distance.

Piping shall run parallel with the lines of the building. Space and install piping and components so that a threaded pipe fitting may be removed between adjacent pipes and so that there will be not less than 1/2 inch of clear space between the finished surface and other work and between the finished surface and parallel adjacent piping. Hangers on different adjacent service lines running parallel with each other shall be arranged to be in line with each other and parallel to the lines of the building.

Place identical service systems piping, where practical, at same elevation and hung on trapeze hangers adjusted for proper pitch.

Spacing of trapeze hangers where piping is grouped in parallel runs shall be the closest interval required for any size pipe supported.

Where it is necessary to avoid any transfer of load from support to support or onto connecting equipment, pipe hangers shall be constant support type.

Provide approved pipe alignment guides, attached in an approved manner to the building structure, to control pipe movement in true alignment in the piping adjacent to and on each side of all pipe expansion loops.

Anchors incorporated in piping systems for the purpose of maintaining permanent pipe positions shall be welded to the piping and attached to the building structure in a manner approved by the Contracting Officer.

Suitably brace piping against sway and vibration. Bracing shall consist of brackets, anchor chairs, rods, and structural steel for Vibration Isolation.

Purlins used for supporting fire protection sprinkler lines, electrical lighting fixtures, or electrical power duct or cable tray shall be considered fully loaded, and supplemental reinforcing for these purlins or auxiliary support steel shall be furnished and installed by the Contractor.

Install hangers and supports for piping at intervals specified herein at locations not more than 3 feet from the ends of each runout and not over 25 percent of the specified interval from each change in direction of piping.

Load rating for all pipe hanger supports shall be based on weight and forces imposed on all lines. Deflection per span shall not exceed slope gradient of pipe. Schedule 40 and heavier pipe supports shall be in accordance with the following minimum rod size. Maximum allowable hanger spacing and concentrated loads will reduce allowable span proportionately:

PIPE SIZE INCHES	ROD SIZE INCHES	STEEL PIPE FEET
Up to 1	3/8	8
1-1/4 to 1-1/2	3/8	10

Where possible, support vertical risers at the base at intervals specified and guide for lateral stability. Place clamps under fittings wherever possible. Support carbon steel pipe at each floor at not more than 15-foot intervals for pipe 2 inches and smaller and at not more than 20-foot intervals for pipe 2-1/2 inches and larger.

After the piping systems have been installed, tested, and placed in satisfactory operation, the Contractor shall firmly tighten hanger rod nuts and jam nuts to prevent any movement.

3.2 COMPRESSED AIR SYSTEMS TESTING

Prior to acceptance of the work, pressure-test completed systems in the presence of the Contracting Officer.

Testing shall be done in two stages: preliminary stage and acceptance stage, including gage tests.

Perform no testing until personnel not directly involved in the test have been evacuated from the area.

Contractor may conduct tests for his own purposes, but preliminary testing and the acceptance test shall be conducted as specified.

3.2.1 Preliminary Stage Tests

Tests shall be pneumatic and shall use dry, oil-free compressed air. Use carbon dioxide or nitrogen in metallic systems.

Testing of any system for any purpose shall include preliminary testing by swabbing joints under test with standard high-strength film soap solution and observing for bubbles at internal pressures not in excess of 5 psi.

When testing reveals that leakage exceeds specified limits, isolate and repair the leaks, replace defective materials where necessary, and retest the system until specified limits are met. Remake leaking gaskets with new gaskets and new flange bolting, and discard used bolting and gaskets.

Other than standard piping flanges, plugs, caps and valves, only use commercially manufactured expandable elastomer plugs for sealing off piping for test purposes. Published safe test pressure rating of any plug used shall be not less than three times the actual test pressure being applied. During pneumatic testing or hydrostatic testing, evacuate personnel from areas where plugs are used.

Remove components that could be damaged by test pressure from piping systems to be tested.

Perform Valve-Operating Tests and Drainage Tests according to referenced standards.

Check piping system components, such as valves, for proper operation under system test pressure.

No test media shall be added to a system during a test for a period specified or determined by the Contracting Officer.

Duration of a test will be determined by the Contracting Officer and will be for a minimum of 15 minutes with a maximum of 24 hours. Test may be terminated by direction of the Contracting Officer at any point after it has been determined that the leakage rate is within limits.

Prepare and maintain test records of all piping systems tests. Records shall show Governmental and Contractor test personnel responsibilities, dates, test gage identification numbers, ambient temperatures, pressure ranges, rates of pressure drop, and leakage rates.

Tests shall be hydrostatic. Only use potable water for testing. Government will supply testing water at a location determined by the Contracting Officer. Contractor shall be responsible for approved disposal of contaminated water. Temperature of water used for testing shall not be low enough to cause condensation of atmospheric moisture on system surfaces. Provide supplementary heat, when necessary.

To preclude injury and damage, take necessary precautions by venting the expansive force of compressed air trapped during high-pressure Hydrostatic Testing. When purging or vent valves are not provided, the Contracting Officer may require the removal of any system component such as plugs or caps to verify that the water has reached all parts of the system.

Upon completion of testing, drain and purge the system with dry air. Verify system dryness by hygrometer comparison with purging air.

Irrespective of the amount of measured leakage, immediately repair visible leaks or defects in the pipeline.

3.2.2 Test Gages

Contractor's test gages shall conform to ASME B40.100 and have a dial size of 8 inches or larger. Maximum permissible scale range for a given test shall be such that the pointer during a test shall have a starting position at midpoint of the dial or within the middle third of the scale range. Certification of accuracy and correction table shall bear a date within 90 calendar days prior to test use, test gage number, and the project number, unless otherwise approved by the Contracting Officer.

3.2.3 Acceptance Pressure Testing

Testing shall take place during steady-state ambient temperature conditions.

Test ferrous piping systems at 1-1/2 times maximum operating pressure. Maintain test pressure for a period of not less than 2 hours with an allowable pressure drop of 2 psi during that time unless otherwise approved by the Contracting Officer.

Test control and instrumentation tubing systems at 30 psi. Maintain test pressure for a period of not less than 24 hours with essentially no pressure drop during that time.

3.3 COMPRESSED AIR SYSTEM CLEANING

Remove rust and dirt from the bore and exterior surface of all piping and equipment. Clean pipeline strainers, temporary and permanent, during purging operations, after startup, and immediately prior to final acceptance by the Government.

Flush and clean new steel piping with a suitable degreasing agent until visible, grease, dirt, and other contaminants have been removed. Degreased waste material including the degreaser itself shall be disposed of in accordance with written instructions received from the Environmental authority having jurisdiction through the Contracting Officer and in accordance with all Local, State and Federal Regulations.

3.4 COMPRESSED AIR SYSTEMS IDENTIFICATION

Identification plates shall be protected and kept clean. Replace damaged and illegible identification plates at no additional expense.

Label and arrow piping at each point of entry and exit of piping passing through walls; at each change in direction, such as at elbows and tees; and in congested or hidden areas, at each point required to clarify service or indicate a hazard. Also label each riser.

In long straight runs, locate labels at distances visible to each other, but in no case shall the distance between labels exceed 75 feet. Labels shall be legible from the primary service and operating area.

-- End of Section --

SECTION 23 00 00

AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEMS
08/10

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 62.1	(2010; Errata 2011; INT 3 2012; INT 4 2012; INT 5 2013) Ventilation for Acceptable Indoor Air Quality
ASHRAE 70	(2006; R 2011) Method of Testing for Rating the Performance of Air Outlets and Inlets

ASME INTERNATIONAL (ASME)

ASME A13.1	(2007; R 2013) Scheme for the Identification of Piping Systems

ASTM INTERNATIONAL (ASTM)

ASTM A123/A123M	(2013) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A167	(2011) Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
ASTM A53/A53M	(2012) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A924/A924M	(2013) Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
ASTM B117	(2011) Standard Practice for Operating Salt Spray (Fog) Apparatus
ASTM B766	(1986; R 2008) Standard Specification for Electrodeposited Coatings of Cadmium
ASTM C553	(2013) Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications

ASTM D1654	(2008) Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
ASTM D3359	(2009; E 2010; R 2010) Measuring Adhesion by Tape Test
ASTM D520	(2000; R 2011) Zinc Dust Pigment

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA MG 1	(2014) Motors and Generators
NEMA MG 10	(2013) Energy Management Guide for Selection and Use of Fixed Frequency Medium AC Squirrel-Cage Polyphase Induction Motors
NEMA MG 11	(1977; R 2012) Energy Management Guide for Selection and Use of Single Phase Motors

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 701	(2010) Standard Methods of Fire Tests for Flame Propagation of Textiles and Films
NFPA 90A	(2015) Standard for the Installation of Air Conditioning and Ventilating Systems

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

SMACNA 1966	(2005) HVAC Duct Construction Standards Metal and Flexible, 3rd Edition
SMACNA 1981	(2008) Seismic Restraint Manual Guidelines for Mechanical Systems, 3rd Edition

U.S. DEPARTMENT OF ENERGY (DOE)

DOE PL-109-58	(1992; R 2005) Energy Efficient Procurement Requirements

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

40 CFR 82	Protection of Stratospheric Ozone

UNDERWRITERS LABORATORIES (UL)

UL 6	(2007; Reprint Nov 2014) Electrical Rigid Metal Conduit-Steel
UL Bld Mat Dir	(2012) Building Materials Directory
UL Electrical Constructn	(2012) Electrical Construction Equipment Directory

1.2 SYSTEM DESCRIPTION

Furnish ductwork, piping offsets, fittings, and accessories as required to provide a complete installation. Coordinate the work of the different trades to avoid interference between piping, equipment, structural, and electrical work. Provide complete, in place, all necessary offsets in piping and ductwork, and all fittings, and other components, required to install the work as indicated and specified.

1.2.1 Mechanical Equipment Identification

The number of charts and diagrams shall be equal to or greater than the number of mechanical equipment rooms. Where more than one chart or diagram per space is required, mount these in edge pivoted, swinging leaf, extruded aluminum frame holders which open to 170 degrees.

1.2.1.1 Charts

Provide chart listing of equipment by designation numbers and capacities such as flow rates, pressure and temperature differences, heating and cooling capacities, horsepower, pipe sizes, and voltage and current characteristics.

1.2.2 Service Labeling

Label equipment, including fans, air handlers, terminal units, etc. with labels made of self-sticking, plastic film designed for permanent installation. Labels shall be in accordance with the typical examples below:

SERVICE	LABEL AND TAG DESIGNATION
Air handling unit Number	AHU -
Control and instrument air	CONTROL AND INSTR.
Exhaust Fan Number	EF -
VAV Box Number	VAV -
Fan Coil Unit Number	FC -
Terminal Box Number	TB -
Unit Ventilator Number	UV -

Identify similar services with different temperatures or pressures. Where pressures could exceed 125 pounds per square inch, gage, include the maximum system pressure in the label. Label and arrow piping in accordance with the following:

a. Each point of entry and exit of pipe passing through walls.

b. Each change in direction, i.e., elbows, tees.

c. In congested or hidden areas and at all access panels at each point required to clarify service or indicated hazard.

d. In long straight runs, locate labels at distances within eyesight of each other not to exceed 75 feet. All labels shall be visible and legible from the primary service and operating area.

For Bare or Insulated Pipes	
for Outside Diameters of	Lettering
1/2 thru 1-3/8 inch	1/2 inch
1-1/2 thru 2-3/8 inch	3/4 inch
2-1/2 inch and larger	1-1/4 inch

1.2.3 Color Coding

Color coding of all piping systems shall be in accordance with ASME A13.1 per "Basis of Design".

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Duct Access Doors

Manual Balancing Dampers

Diffusers
Registers and Grilles

SD-06 Test Reports

Performance Tests

SD-07 Certificates

Bolts

SD-08 Manufacturer's Instructions

Manufacturer's Installation Instructions
Operation and Maintenance Training

SD-10 Operation and Maintenance Data

Operation and Maintenance Manuals

1.4 QUALITY ASSURANCE

Except as otherwise specified, approval of materials and equipment is based on manufacturer's published data.

a. Where materials and equipment are specified to conform to the standards of the Underwriters Laboratories, the label of or listing with reexamination in UL Bld Mat Dir, and UL 6 is acceptable as sufficient evidence that the items conform to Underwriters Laboratories requirements. In lieu of such label or listing, submit a written certificate from any nationally recognized testing agency, adequately equipped and competent to perform such services, stating that the items have been tested and that the units conform to the specified requirements. Outline methods of testing used by the specified agencies.

b. Where materials or equipment are specified to be constructed or tested, or both, in accordance with the standards of the ASTM International (ASTM), the ASME International (ASME), or other standards, a manufacturer's certificate of compliance of each item is acceptable as proof of compliance.

c. Conformance to such agency requirements does not relieve the item from compliance with other requirements of these specifications.

d. Where products are specified to meet or exceed the specified energy efficiency requirement of FEMP-designated or ENERGY STAR coveed product categories, equipment selected shall have as a minimum the efficiency rating identified under "Energy-Efficient Products" at http://femp.energy.gov/procurement and http://energy.gov/eere/femp/covered-product-category.

   These specifications conform to the efficiency requirements as defined in Public Law DOE PL-109-58, "Energy Policy Act of 2005" for federal procurement of energy-efficient products. Equipment having a lower efficiency than ENERGY STAR or FEMP requirements may be specified if the designer determines the equipment to be more life-cycle cost effective using the life-cycle cost analysis methodology and procedure in 10 CFR 436.

1.4.1 Prevention of Corrosion

Protect metallic materials against corrosion. Manufacturer shall provide rust-inhibiting treatment and standard finish for the equipment enclosures. Do not use aluminum in contact with earth, and where connected to dissimilar metal. Protect aluminum by approved fittings, barrier material, or treatment. Ferrous parts such as anchors, bolts, braces, boxes, bodies, clamps, fittings, guards, nuts, pins, rods, shims, thimbles, washers, and miscellaneous parts not of corrosion-resistant steel or nonferrous materials shall be hot-dip galvanized in accordance with ASTM A123/A123M for exterior locations and cadmium-plated in conformance with ASTM B766 for interior locations. Provide written certification from the bolt manufacturer that the bolts furnished comply with the requirements of this specification. Include illustrations of product markings, and the number of each type of bolt to be furnished in the certification.

1.4.2 Asbestos Prohibition

Do not use asbestos and asbestos-containing products.

1.4.3 Ozone Depleting Substances Used as Refrigerants

Minimize releases of Ozone Depleting Substances (ODS) during repair,

maintenance, servicing or disposal of appliances containing ODS's by complying with all applicable sections of 40 CFR 82 Part 82 Subpart F. Any person conducting repair, maintenance, servicing or disposal of appliances owned by NASA shall comply with the following:

a. Do not knowingly vent or otherwise release into the environment, Class I or Class II substances used as a refrigerant.

b. Do not open appliances without meeting the requirements of 40 CFR 82 Part 82.156 Subpart F, regarding required practices for evacuation and collection of refrigerant, and 40 CFR 82 Part 82.158 Subpart F, regarding standards of recycling and recovery equipment.

c. Only persons who comply with 40 CFR 82 Part 82.161 Subpart F, regarding technician certification, can conduct work on appliances containing refrigerant.

In addition, provide copies of all applicable certifications to the Contracting Officer at least 14 calendar days prior to initiating maintenance, repair, servicing, dismantling or disposal of appliances, including:

a. Proof of Technician Certification

b. Proof of Equipment Certification for recovery or recycling equipment.

c. Proof of availability of certified recovery or recycling equipment.

1.4.4 Use of Ozone Depleting Substances, Other than Refrigerants

The use of Class I or Class II ODS's listed as nonessential in 40 CFR 82 Part 82.66 Subpart C is prohibited. These prohibited materials and uses include:

a. Any plastic party spray streamer or noise horn which is propelled by a chlorofluorocarbon

b. Any cleaning fluid for electronic and photographic equipment which contains a chlorofluorocarbon; including liquid packaging, solvent wipes, solvent sprays, and gas sprays.

c. Any plastic flexible or packaging foam product which is manufactured with or contains a chlorofluorocarbon, including, open cell foam, open cell rigid polyurethane poured foam, closed cell extruded polystyrene sheet foam, closed cell polyethylene foam and closed cell polypropylene foam except for flexible or packaging foam used in coaxial cabling.

d. Any aerosol product or other pressurized dispenser which contains a chlorofluorocarbon, except for those listed in 40 CFR 82 Part 82.66 Subpart C.

Request a waiver if a facility requirement dictates that a prohibited material is necessary to achieve project goals. Submit the waiver request in writing to the Contracting Officer. The waiver will be evaluated and dispositioned.

1.5 DELIVERY, STORAGE, AND HANDLING

Protect stored equipment at the jobsite from the weather, humidity and

temperature variations, dirt and dust, or other contaminants. Additionally, cap or plug all pipes until installed.

PART 2 PRODUCTS

2.1 STANDARD PRODUCTS

Except for the fabricated duct, plenums and casings specified in paragraphs "Metal Ductwork" and "Plenums and Casings for Field-Fabricated Units", provide components and equipment that are standard products of manufacturers regularly engaged in the manufacturing of products that are of a similar material, design and workmanship. This requirement applies to all equipment, including diffusers, registers, fire dampers, and balancing dampers.

a. Standard products are defined as components and equipment that have been in satisfactory commercial or industrial use in similar applications of similar size for at least two years before bid opening.

b. Prior to this two year period, these standard products shall have been sold on the commercial market using advertisements in manufacturers' catalogs or brochures. These manufacturers' catalogs, or brochures shall have been copyrighted documents or have been identified with a manufacturer's document number.

c. Provide equipment items that are supported by a service organization. In product categories covered by ENERGY STAR or the Federal Energy Management Program, provide equipment that is listed on the ENERGY STAR Qualified Products List or that meets or exceeds the FEMP-designated Efficiency Requirements.

2.2 IDENTIFICATION PLATES

In addition to standard manufacturer's identification plates, provide engraved laminated phenolic identification plates for each piece of mechanical equipment. Identification plates are to designate the function of the equipment. Submit designation with the shop drawings. Identification plates shall be three layers, black-white-black, engraved to show white letters on black background. Letters shall be upper case. Identification plates 1-1/2-inches high and smaller shall be 1/16-inch thick, with engraved lettering 1/8-inch high; identification plates larger than 1-1/2-inches high shall be 1/8-inch thick, with engraved lettering of suitable height. Identification plates 1-1/2-inches high and larger shall have beveled edges. Install identification plates using a compatible adhesive.

2.3 EQUIPMENT GUARDS AND ACCESS

Fully enclose or guard belts, pulleys, chains, gears, couplings, projecting setscrews, keys, and other rotating parts exposed to personnel contact according to OSHA requirements. Properly guard or cover with insulation of a type specified, high temperature equipment and piping exposed to contact by personnel or where it creates a potential fire hazard. The requirements for catwalks, operating platforms, ladders, and guardrails are specified in Section 05 50 13 MISCELLANEOUS METAL FABRICATIONS.

2.4 ELECTRICAL WORK

a. Provide motors, controllers, integral disconnects, contactors, and

controls with their respective pieces of equipment, except controllers indicated as part of motor control centers. Provide electrical equipment, including motors and wiring, as specified in Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Provide manual or automatic control and protective or signal devices required for the operation specified and control wiring required for controls and devices specified, but not shown. For packaged equipment, include manufacturer provided controllers with the required monitors and timed restart.

b. For single-phase motors, provide high-efficiency type, fractional-horsepower alternating-current motors, including motors that are part of a system, in accordance with NEMA MG 11. Integral size motors shall be the premium efficiency type in accordance with NEMA MG 1.

c. For polyphase motors, provide squirrel-cage medium induction motors, including motors that are part of a system , and that meet the efficiency ratings for premium efficiency motors in accordance with NEMA MG 1. Select premium efficiency polyphase motors in accordance with NEMA MG 10.

d. Provide motors in accordance with NEMA MG 1 and of sufficient size to drive the load at the specified capacity without exceeding the nameplate rating of the motor. Provide motors rated for continuous duty with the enclosure specified. Provide motor duty that allows for maximum frequency start-stop operation and minimum encountered interval between start and stop. Provide motor torque capable of accelerating the connected load within 20 seconds with 80 percent of the rated voltage maintained at motor terminals during one starting period. Provide motor starters complete with thermal overload protection and other necessary appurtenances. Fit motor bearings with grease supply fittings and grease relief to outside of the enclosure.

e. Where two-speed or variable-speed motors are indicated, solid-state variable-speed controllers are allowed to accomplish the same function. Use solid-state variable-speed controllers for motors rated 10 hp or less and adjustable frequency drives for larger motors.

2.5 ANCHOR BOLTS

Provide anchor bolts for equipment placed on concrete equipment pads or on concrete slabs. Bolts to be of the size and number recommended by the equipment manufacturer and located by means of suitable templates. Installation of anchor bolts shall not degrade the surrounding concrete.

2.6 SEISMIC ANCHORAGE

Anchor equipment in accordance with applicable seismic criteria for the area and as defined in SMACNA 1981

2.7 PAINTING

Paint equipment units in accordance with approved equipment manufacturer's standards unless specified otherwise. Field retouch only if approved. Otherwise, return equipment to the factory for refinishing.

2.8 INDOOR AIR QUALITY

Provide equipment and components that comply with the requirements of ASHRAE 62.1 unless more stringent requirements are specified herein.

2.9 DUCT SYSTEMS

2.9.1 Metal Ductwork

Provide metal ductwork construction, including all fittings and components, that complies with SMACNA 1966, as supplemented and modified by this specification .

a. Ductwork shall be constructed meeting the requirements for the duct system static pressure specified in APPENDIX D of Section 23 05 93 TESTING, ADJUSTING AND BALANCING FOR HVAC.

b. Provide radius type elbows with a centerline radius of 1.5 times the width or diameter of the duct where space permits. Otherwise, elbows having a minimum radius equal to the width or diameter of the duct or square elbows with factory fabricated turning vanes are allowed.

c. Provide ductwork that meets the requirements of Seal Class A. Provide ductwork in VAV systems upstream of the VAV boxes that meets the requirements of Seal Class A.

d. Provide sealants that conform to fire hazard classification specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS and are suitable for the range of air distribution and ambient temperatures to which it is exposed. Do not use pressure sensitive tape as a sealant.

e. Make spiral lock seam duct, and flat oval with duct sealant and lock with not less than 3 equally spaced drive screws or other approved methods indicated in SMACNA 1966. Apply the sealant to the exposed male part of the fitting collar so that the sealer is on the inside of the joint and fully protected by the metal of the duct fitting. Apply one brush coat of the sealant over the outside of the joint to at least 2 inch band width covering all screw heads and joint gap. Dents in the male portion of the slip fitting collar are not acceptable. Fabricate outdoor air intake ducts and plenums with watertight soldered or brazed joints and seams.

2.9.1.1 General Service Duct Connectors

Provide a flexible duct connector approximately 6 inches in width where sheet metal connections are made to fans or where ducts of dissimilar metals are connected. For round/oval ducts, secure the flexible material by stainless steel or zinc-coated, iron clinch-type draw bands. For rectangular ducts, install the flexible material locked to metal collars using normal duct construction methods. Provide a composite connector system that complies with NFPA 701 and is classified as "flame-retardent fabrics" in UL Bld Mat Dir.

2.9.1.2 Corrosion Resisting (Stainless) Steel Sheets

ASTM A167

2.9.2 Duct Access Doors

Provide hinged access doors conforming to SMACNA 1966 in ductwork and plenums where indicated and at all air flow measuring primaries, automatic dampers, fire dampers, coils, thermostats, and other apparatus requiring service and inspection in the duct system. Provide access doors upstream

and downstream of air flow measuring primaries and heating and cooling coils. Provide doors that are a minimum 15 by 18 inches, unless otherwise shown. Where duct size does not accommodate this size door, make the doors as large as practicable. Equip doors 24 by 24 inches or larger with fasteners operable from inside and outside the duct. Use insulated type doors in insulated ducts.

2.9.3 Manual Balancing Dampers

a. Furnish manual balancing dampers with accessible operating mechanisms. Use chromium plated operators (with all exposed edges rounded) in finished portions of the building. Provide manual volume control dampers that are operated by locking-type quadrant operators.

b. Unless otherwise indicated, provide opposed blade type multileaf dampers with maximum blade width of 12 inches. Provide access doors or panels for all concealed damper operators and locking setscrews. Provide access doors or panels in hard ceilings, partitions and walls for access to all concealed damper operators and damper locking setscrews. Coordinate location of doors or panels with other affected contractors.

c. Provide stand-off mounting brackets, bases, or adapters not less than the thickness of the insulation when the locking-type quadrant operators for dampers are installed on ducts to be thermally insulated, to provide clearance between the duct surface and the operator. Stand-off mounting items shall be integral with the operator or standard accessory of the damper manufacturer.

2.9.3.1 Square or Rectangular Dampers

2.9.3.1.1 Duct Height 12 inches and Less

2.9.3.1.1.1 Frames

Width	Height	Galvanized Steel Thickness	Length
Maximum 19 inches	Maximum 12 inches	Minimum 20 gauge	Minimum 3 inches
More than 19 inches	Maximum 12 inches	Minimum 16 gauge	Minimum 3 inches

2.9.3.1.1.2 Single Leaf Blades

Width	Height	Galvanized Steel Thickness	Length
Maximum 19 inches	Maximum 12 inches	Minimum 20 gauge	Minimum 3 inches
More than 19 inches	Maximum 12 inches	Minimum 16 gauge	Minimum 3 inches

2.9.3.1.1.3 Blade Axles

To support the blades of round dampers, provide galvanized steel shafts supporting the blade the entire duct diameter frame-to-frame. Axle shafts

shall extend through standoff bracket and hand quadrant.

Width	Height	Material	Square Shaft
Maximum 19 inches	Maximum 12 inches	Galvanized Steel	Minimum 3/8 inch
More than 19 inches	Maximum 12 inches	Galvanized Steel	Minimum 1/2 inch

2.9.3.1.1.4 Axle Bearings

Support the shaft on each end at the frames with shaft bearings. Shaft bearings configuration shall be a pressed fit to provide a tight joint between blade shaft and damper frame.

Width	Height	Material
Maximum 19 inches	Maximum 12 inches	solid nylon, or equivalent solid plastic, or oil-impregnated bronze
More than 19 inches	Maximum 12 inches	oil-impregnated bronze

2.9.3.1.1.5 Control Shaft/Hand Quadrant

Provide dampers with accessible locking-type control shaft/hand quadrant operators.

Provide stand-off mounting brackets, bases, or adapters for the locking-type quadrant operators on dampers installed on ducts to be thermally insulated. Stand-off distance shall be a minimum of 2 inches off the metal duct surface. Stand-off mounting items shall be integral with the operator or standard accessory of the damper manufacturer.

2.9.3.1.1.6 Finish

Mill Galvanized

2.9.3.1.2 Duct Height Greater than 12 inches

2.9.3.1.2.1 Dampers

Provide dampers with multi-leaf opposed-type blades.

2.9.3.1.2.2 Frames

Maximum 48 inches in height; maximum 48 inches in width; minimum of 16 gauge galvanized steel,
minimum of 5 inches long.

2.9.3.1.2.3 Blades

Minimum of 16 gauge galvanized steel; 6 inch nominal width.

2.9.3.1.2.4 Blade Axles

To support the blades of round dampers, provide galvanized square steel shafts supporting the blade the entire duct diameter frame-to-frame. Axle shafts shall extend through standoff bracket and hand quadrant.

2.9.3.1.2.5 Axle Bearings

Support the shaft on each end at the frames with shaft bearings constructed of oil-impregnated bronze, or solid nylon, or a solid plastic equivalent to nylon. Shaft bearings configuration shall be a pressed fit to provide a tight joint between blade shaft and damper frame.

2.9.3.1.2.6 Blade Actuator

Minimum 1/2 inch diameter galvanized steel.

2.9.3.1.2.7 Blade Actuator Linkage

Mill Galvanized steel bar and crank plate with stainless steel pivots.

2.9.3.1.2.8 Control Shaft/Hand Quadrant

Provide dampers with accessible locking-type control shaft/hand quadrant operators.

Provide stand-off mounting brackets, bases, or adapters for the locking-type quadrant operators on dampers installed on ducts to be thermally insulated. Stand-off distance shall be a minimum of 2 inches off the metal duct surface. Stand-off mounting items shall be integral with the operator or standard accessory of the damper manufacturer.

2.9.3.1.2.9 Finish

Mill Galvanized

2.9.3.2 Round Dampers

2.9.3.2.1 Frames

Size	Galvanized Steel Thickness	Length
4 to 20 inches	Minimum 20 gauge	Minimum 6 inches
22 to 30 inches	Minimum 20 gauge	Minimum 10 inches
32 to 40 inches	Minimum 16 gauge	Minimum 10 inches

2.9.3.2.2 Blades

Size	Galvanized Steel Thickness
4 to 20 inches	Minimum 20 gauge
22 to 30 inches	Minimum 16 gauge
32 to 40 inches	Minimum 10 gauge

2.9.3.2.3 Blade Axles

To support the blades of round dampers, provide galvanized steel shafts supporting the blade the entire duct diameter frame-to-frame. Axle shafts shall extend through standoff bracket and hand quadrant.

Size	Shaft Size and Shape
4 to 20 inches	Minimum 3/8 inch square
22 to 30 inches	Minimum 1/2 inch square
32 to 40 inches	Minimum 3/4 inch square

2.9.3.2.4 Axle Bearings

Support the shaft on each end at the frames with shaft bearings constructed of oil-impregnated bronze, or solid nylon, or a solid plastic equivalent to nylon. Shaft bearings configuration shall be a pressed fit to provide a tight joint between blade shaft and damper frame.

Size	Material
4 to 20 inches	solid nylon, or equivalent solid plastic, or oil-impregnated bronze
22 to 30 inches	solid nylon, or equivalent solid plastic, or oil-impregnated bronze
32 to 40 inches	oil-impregnated bronze, or stainless steel sleeve bearing

2.9.3.2.5 Control Shaft/Hand Quadrant

Provide dampers with accessible locking-type control shaft/hand quadrant operators.

Provide stand-off mounting brackets, bases, or adapters for the locking-type quadrant operators on dampers installed on ducts to be thermally insulated. Stand-off distance shall be a minimum of 2 inches off the metal duct surface. Stand-off mounting items shall be integral with the operator or standard accessory of the damper manufacturer.

2.9.3.2.6 Finish

Mill Galvanized

2.9.4 Diffusers, Registers, and Grilles

Provide factory-fabricated units of corrosion-resistant steel or aluminum that distribute the specified quantity of air evenly over space intended without causing noticeable drafts, air movement faster than 50 fpm in occupied zone, or dead spots anywhere in the conditioned area. Provide outlets for diffusion, spread, throw, and noise level as required for specified performance. Certify performance according to ASHRAE 70. Provide sound rated and certified inlets and outlets according to ASHRAE 70. Provide sound power level as indicated. Provide diffusers and registers with volume damper with accessible operator, unless otherwise indicated; or if standard with the manufacturer, an automatically controlled device is acceptable. Provide opposed blade type volume dampers for all diffusers and registers, except linear slot diffusers. Provide linear slot diffusers with round or elliptical balancing dampers. Where the inlet and outlet openings are located less than 7 feet above the floor, protect them by a grille or screen according to NFPA 90A.

2.9.4.1 Diffusers

Provide diffuser types indicated. Furnish ceiling mounted units with anti-smudge devices, unless the diffuser unit minimizes ceiling smudging through design features. Provide diffusers with air deflectors of the type indicated. Provide air handling troffers or combination light and ceiling diffusers conforming to the requirements of UL Electrical Constructn for the interchangeable use as cooled or heated air supply diffusers or return air units. Install ceiling mounted units with rims tight against ceiling. Provide sponge rubber gaskets between ceiling and surface mounted diffusers for air leakage control. Provide suitable trim for flush mounted diffusers. For connecting the duct to diffuser, provide duct collar that is airtight and does not interfere with volume controller. Provide return or exhaust units that are similar to supply diffusers.

2.9.4.2 Registers and Grilles

Provide units that are four-way directional-control type, except provide return and exhaust registers that are fixed horizontal or vertical louver type similar in appearance to the supply register face. Furnish registers with sponge-rubber gasket between flanges and wall or ceiling. Install wall supply registers at least 6 inches below the ceiling unless otherwise indicated. Locate return and exhaust registers 6 inches above the floor unless otherwise indicated. Achieve four-way directional control by a grille face which can be rotated in 4 positions or by adjustment of horizontal and vertical vanes. Provide grilles as specified for registers, without volume control damper.

2.9.4.3 Registers

Double-deflection supply registers.

2.10 FACTORY PAINTING

Factory paint new equipment, which are not of galvanized construction. Paint with a corrosion resisting paint finish according to ASTM A123/A123M

or ASTM A924/A924M. Clean, phosphatize and coat internal and external ferrous metal surfaces with a paint finish which has been tested according to ASTM B117, ASTM D1654, and ASTM D3359. Submit evidence of satisfactory paint performance for a minimum of 125 hours for units to be installed indoors and 500 hours for units to be installed outdoors. Provide rating of failure at the scribe mark that is not less than 6, average creepage not greater than 1/8 inch. Provide rating of the inscribed area that is not less than 10, no failure. On units constructed of galvanized steel that have been welded, provide a final shop docket of zinc-rich protective paint on exterior surfaces of welds or welds that have burned through from the interior according to ASTM D520 Type I.

Factory painting that has been damaged prior to acceptance by the Contracting Officer shall be field painted in compliance with the requirements of paragraph FIELD PAINTING OF MECHANICAL EQUIPMENT.

2.11 SUPPLEMENTAL COMPONENTS/SERVICES

2.11.1 Condensate Drain Lines

Provide and install condensate drainage for each item of equipment that generates condensate in accordance with Section 22 00 00 PLUMBING, GENERAL PURPOSE except as modified herein.

2.11.2 Backflow Preventers

The requirements for backflow preventers are specified in Section 22 00 00 PLUMBING, GENERAL PURPOSE.

2.11.3 Insulation

The requirements for shop and field applied insulation are specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

2.11.4 Controls

The requirements for controls are specified in 23 09 23.13 20 BACnet DIRECT DIGITAL CONTROL SYSTEMS FOR HVAC.

PART 3 EXECUTION

3.1 EXAMINATION

After becoming familiar with all details of the work, verify all dimensions in the field, and advise the Contracting Officer of any discrepancy before performing the work.

3.2 INSTALLATION

a. Install materials and equipment in accordance with the requirements of the contract drawings and approved manufacturer's installation instructions. Accomplish installation by workers skilled in this type of work. Perform installation so that there is no degradation of the designed fire ratings of walls, partitions, ceilings, and floors.

b. No installation is permitted to block or otherwise impede access to any existing machine or system. Install all hinged doors to swing open a minimum of 120 degrees. Provide an area in front of all access doors that clears a minimum of 3 feet. In front of all access doors to

electrical circuits, clear the area the minimum distance to energized circuits as specified in OSHA Standards, part 1910.333 (Electrical-Safety Related work practices)and an additional 3 feet.

c. Except as otherwise indicated, install emergency switches and alarms in conspicuous locations. Mount all indicators, to include gauges, meters, and alarms in order to be easily visible by people in the area.

3.2.1 Condensate Drain Lines

Provide water seals in the condensate drain from all units . Provide a depth of each seal of 2 inches plus the number of inches, measured in water gauge, of the total static pressure rating of the unit to which the drain is connected. Provide water seals that are constructed of 2 tees and an appropriate U-bend with the open end of each tee plugged. Provide pipe cap or plug cleanouts where indicated. Connect drains indicated to connect to the sanitary waste system using an indirect waste fitting. Insulate air conditioner drain lines as specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

3.2.2 Metal Ductwork

Install according to SMACNA 1966 unless otherwise indicated. Install duct supports for sheet metal ductwork according to SMACNA 1966, unless otherwise specified. Do not use friction beam clamps indicated in SMACNA 1966. Anchor risers on high velocity ducts in the center of the vertical run to allow ends of riser to move due to thermal expansion. Erect supports on the risers that allow free vertical movement of the duct. Attach supports only to structural framing members and concrete slabs. Do not anchor supports to metal decking unless a means is provided and approved for preventing the anchor from puncturing the metal decking. Where supports are required between structural framing members, provide suitable intermediate metal framing. Where C-clamps are used, provide retainer clips.

3.2.3 Dust Control

To prevent the accumulation of dust, debris and foreign material during construction, perform temporary dust control protection. Protect the distribution system (supply and return) with temporary seal-offs at all inlets and outlets at the end of each day's work. Keep temporary protection in place until system is ready for startup.

3.2.4 Insulation

Provide thickness and application of insulation materials for ductwork, piping, and equipment according to Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

3.2.5 Duct Test Holes

Provide holes with closures or threaded holes with plugs in ducts and plenums as indicated or where necessary for the use of pitot tube in balancing the air system. Plug insulated duct at the duct surface, patched over with insulation and then marked to indicate location of test hole if needed for future use.

3.3 CLEANING

Thoroughly clean surfaces of piping and equipment that have become covered with dirt, plaster, or other material during handling and construction before such surfaces are prepared for final finish painting or are enclosed within the building structure. Before final acceptance, clean mechanical equipment, including piping, ducting, and fixtures, and free from dirt, grease, and finger marks. When the work area is in an occupied space such as office, laboratory or warehouse protect all furniture and equipment from dirt and debris. Incorporate housekeeping for field construction work which leaves all furniture and equipment in the affected area free of construction generated dust and debris; and, all floor surfaces vacuum-swept clean.

3.4 PENETRATIONS

Provide sleeves and prepared openings for duct mains, branches, and other penetrating items, and install during the construction of the surface to be penetrated. Cut sleeves flush with each surface. Place sleeves for round duct 15 inches and smaller. Build framed, prepared openings for round duct larger than 15 inches and square, rectangular or oval ducts. Sleeves and framed openings are also required where grilles, registers, and diffusers are installed at the openings. Provide one inch clearance between penetrating and penetrated surfaces except at grilles, registers, and diffusers. Pack spaces between sleeve or opening and duct or duct insulation with mineral fiber conforming with ASTM C553, Type 1, Class B-2.

3.4.1 Sleeves

Fabricate sleeves, except as otherwise specified or indicated, from 20 gauge thick mill galvanized sheet metal. Where sleeves are installed in bearing walls or partitions, provide black steel pipe conforming with ASTM A53/A53M, Schedule 20.

3.4.2 Framed Prepared Openings

Fabricate framed prepared openings from 20 gauge galvanized steel, unless otherwise indicated.

3.4.3 Insulation

Provide duct insulation in accordance with Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS continuous through sleeves and prepared openings except firewall penetrations. Terminate duct insulation at fire dampers and flexible connections. For duct handling air at or below 60 degrees F, provide insulation continuous over the damper collar and retaining angle of fire dampers, which are exposed to unconditioned air.

3.4.4 Closure Collars

Provide closure collars of a minimum 4 inches wide, unless otherwise indicated, for exposed ducts and items on each side of penetrated surface, except where equipment is installed. Install collar tight against the surface and fit snugly around the duct or insulation. Grind sharp edges smooth to prevent damage to penetrating surface. Fabricate collars for round ducts 15 inches in diameter or less from 20 gauge galvanized steel. Fabricate collars for square and rectangular ducts, or round ducts with minimum dimension over 15 inches from 18 gauge galvanized steel. Fabricate collars for square and rectangular ducts with a maximum side of 15 inches

or less from 20 gauge galvanized steel. Install collars with fasteners a maximum of 6 inches on center. Attach to collars a minimum of 4 fasteners where the opening is 12 inches in diameter or less, and a minimum of 8 fasteners where the opening is 20 inches in diameter or less.

3.4.5 Firestopping

Where ducts pass through fire-rated walls, fire partitions, and fire rated chase walls, seal the penetration with fire stopping materials as specified in Section 07 84 00 FIRESTOPPING.

3.5 FIELD PAINTING OF MECHANICAL EQUIPMENT

Clean, pretreat, prime and paint metal surfaces; except aluminum surfaces need not be painted. Apply coatings to clean dry surfaces. Clean the surfaces to remove dust, dirt, rust, oil and grease by wire brushing and solvent degreasing prior to application of paint, except clean to bare metal on metal surfaces subject to temperatures in excess of 120 degrees F. Where more than one coat of paint is specified, apply the second coat after the preceding coat is thoroughly dry. Lightly sand damaged painting and retouch before applying the succeeding coat. Provide aluminum or light gray finish coat.

3.5.1 Temperatures less than 120 degrees F

Immediately after cleaning, apply one coat of pretreatment primer applied to a minimum dry film thickness of 0.3 mil, one coat of primer applied to a minimum dry film thickness of one mil; and two coats of enamel applied to a minimum dry film thickness of one mil per coat to metal surfaces subject to temperatures less than 120 degrees F.

3.5.2 Temperatures between 120 and 400 degrees F

Apply two coats of 400 degrees F heat-resisting enamel applied to a total minimum thickness of two mils to metal surfaces subject to temperatures between 120 and 400 degrees F.

3.5.3 Temperatures greater than 400 degrees F

Apply two coats of 315 degrees C 600 degrees F heat-resisting paint applied to a total minimum dry film thickness of two mils to metal surfaces subject to temperatures greater than 400 degrees F.

3.6 IDENTIFICATION SYSTEMS

Provide identification tags made of brass, engraved laminated plastic, or engraved anodized aluminum, indicating service and item number on all valves and dampers. Provide tags that are 1-3/8 inch minimum diameter with stamped or engraved markings. Make indentations black for reading clarity. Attach tags to valves with No. 12 AWG 0.0808-inch diameter corrosion-resistant steel wire, copper wire, chrome-plated beaded chain or plastic straps designed for that purpose.

3.7 DUCTWORK LEAK TESTS

The requirements for ductwork leak tests are specified in Section 23 05 93 TESTING, ADJUSTING AND BALANCING FOR HVAC.

3.8 TESTING, ADJUSTING, AND BALANCING

The requirements for testing, adjusting, and balancing are specified in Section 23 05 93 TESTING, ADJUSTING AND BALANCING FOR HVAC. Begin testing, adjusting, and balancing only when the air supply and distribution, including controls, has been completed, with the exception of performance tests.

3.9 PERFORMANCE TESTS

After testing, adjusting, and balancing is complete as specified, test each system as a whole to see that all items perform as integral parts of the system and temperatures and conditions are evenly controlled throughout the building. Record the testing during the applicable season. Make corrections and adjustments as necessary to produce the conditions indicated or specified. Conduct capacity tests and general operating tests by an experienced engineer. Provide tests that demonstrate that the entire system is functioning according to the specifications. Make coincidental chart recordings at points indicated on the drawings for the duration of the time period and record the temperature at space thermostats or space sensors, the humidity at space humidistats or space sensors and the ambient temperature and humidity in a shaded and weather protected area.

3.10 CLEANING AND ADJUSTING

Thoroughly clean ducts, plenums, and casing of debris and blow free of small particles of rubbish and dust and then vacuum clean before installing outlet faces. Wipe equipment clean, with no traces of oil, dust, dirt, or paint spots. Provide temporary filters prior to startup of all fans that are operated during construction, and install new filters after all construction dirt has been removed from the building, and the ducts, plenums, casings, and other items specified have been vacuum cleaned. Maintain system in this clean condition until final acceptance. Properly lubricate bearings with oil or grease as recommended by the manufacturer. Tighten belts to proper tension. Adjust control valves and other miscellaneous equipment requiring adjustment to setting indicated or directed. Adjust fans to the speed indicated by the manufacturer to meet specified conditions. Maintain all equipment installed under the contract until close out documentation is received, the project is completed and the building has been documented as beneficially occupied.

3.11 OPERATION AND MAINTENANCE

3.11.1 Operation and Maintenance Manuals

Submit six manuals at least 2 weeks prior to field training. Submit data complying with the requirements specified in Section 01 78 23 OPERATION AND MAINTENANCE DATA. Submit Data Package 3 for the items/units listed under SD-10 Operation and Maintenance Data

3.11.2 Operation And Maintenance Training

Conduct a training course for the members of the operating staff as designated by the Contracting Officer. Make the training period consist of a total of 8 hours of normal working time and start it after all work specified herein is functionally completed and the Performance Tests have been approved. Conduct field instruction that covers all of the items contained in the Operation and Maintenance Manuals as well as demonstrations of routine maintenance operations. Submit the proposed

On-site Training schedule concurrently with the Operation and Maintenance Manuals and at least 14 days prior to conducting the training course.

-- End of Section --

SECTION 23 03 00.00 20

BASIC MECHANICAL MATERIALS AND METHODS
08/10

PART 1 GENERAL

1.1 RELATED REQUIREMENTS

This section applies to all sections of Divisions: 21, FIRE SUPPRESSION; 22, PLUMBING; and 23, HEATING, VENTILATING, AND AIR CONDITIONING of this project specification, unless specified otherwise in the individual section.

1.2 QUALITY ASSURANCE

1.2.1 Material and Equipment Qualifications

Provide materials and equipment that are standard products of manufacturers regularly engaged in the manufacture of such products, which are of a similar material, design and workmanship. Standard products shall have been in satisfactory commercial or industrial use for 2 years prior to bid opening. The 2-year use shall include applications of equipment and materials under similar circumstances and of similar size. The product shall have been for sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the 2 year period.

1.2.2 Alternative Qualifications

Products having less than a two-year field service record will be acceptable if a certified record of satisfactory field operation for not less than 6000 hours, exclusive of the manufacturer's factory or laboratory tests, can be shown.

1.2.3 Service Support

The equipment items shall be supported by service organizations. Submit a certified list of qualified permanent service organizations for support of the equipment which includes their addresses and qualifications. These service organizations shall be reasonably convenient to the equipment installation and able to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

1.2.4 Manufacturer's Nameplate

Each item of equipment shall have a nameplate bearing the manufacturer's name, address, model number, and serial number securely affixed in a conspicuous place; the nameplate of the distributing agent will not be acceptable.

1.2.5 Modification of References

In each of the publications referred to herein, consider the advisory provisions to be mandatory, as though the word, "shall" had been substituted for "should" wherever it appears. Interpret references in these publications to the "authority having jurisdiction", or words of similar meaning, to mean the Contracting Officer.

1.2.5.1 Definitions

For the International Code Council (ICC) Codes referenced in the contract documents, advisory provisions shall be considered mandatory, the word "should" shall be interpreted as "shall." Reference to the "code official" shall be interpreted to mean the "Contracting Officer." For Navy owned property, references to the "owner" shall be interpreted to mean the "Contracting Officer." For leased facilities, references to the "owner" shall be interpreted to mean the "lessor." References to the "permit holder" shall be interpreted to mean the "Contractor."

1.2.5.2 Administrative Interpretations

For ICC Codes referenced in the contract documents, the provisions of Chapter 1, "Administrator," do not apply. These administrative requirements are covered by the applicable Federal Acquisition Regulations (FAR) included in this contract and by the authority granted to the Officer in Charge of Construction to administer the construction of this project. References in the ICC Codes to sections of Chapter 1, shall be applied appropriately by the Contracting Officer as authorized by his administrative cognizance and the FAR.

1.3 DELIVERY, STORAGE, AND HANDLING

Handle, store, and protect equipment and materials to prevent damage before and during installation in accordance with the manufacturer's recommendations, and as approved by the Contracting Officer. Replace damaged or defective items.

1.4 ELECTRICAL REQUIREMENTS

Furnish motors, controllers, disconnects and contactors with their respective pieces of equipment. Motors, controllers, disconnects and contactors shall conform to and have electrical connections provided under Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Furnish internal wiring for components of packaged equipment as an integral part of the equipment. Extended voltage range motors will not be permitted. Controllers and contactors shall have a maximum of 120 volt control circuits, and shall have auxiliary contacts for use with the controls furnished. When motors and equipment furnished are larger than sizes indicated, the cost of additional electrical service and related work shall be included under the section that specified that motor or equipment. Power wiring and conduit for field installed equipment shall be provided under and conform to the requirements of Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM.

1.5 INSTRUCTION TO GOVERNMENT PERSONNEL

When specified in other sections, furnish the services of competent instructors to give full instruction to the designated Government personnel in the adjustment, operation, and maintenance, including pertinent safety requirements, of the specified equipment or system. Instructors shall be thoroughly familiar with all parts of the installation and shall be trained in operating theory as well as practical operation and maintenance work.

Instruction shall be given during the first regular work week after the equipment or system has been accepted and turned over to the Government for regular operation. The number of man-days (8 hours per day) of instruction furnished shall be as specified in the individual section. When more than

4 man-days of instruction are specified, use approximately half of the time for classroom instruction. Use other time for instruction with the equipment or system.

When significant changes or modifications in the equipment or system are made under the terms of the contract, provide additional instruction to acquaint the operating personnel with the changes or modifications.

1.6 ACCESSIBILITY

Install all work so that parts requiring periodic inspection, operation, maintenance, and repair are readily accessible. Install concealed valves, expansion joints, controls, dampers, and equipment requiring access, in locations freely accessible through access doors.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION, Not Used

-- End of Section --

SECTION 23 05 93

TESTING, ADJUSTING, AND BALANCING FOR HVAC
08/09

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL (AMCA)

AMCA 203	(1990; R 2011) Field Performance Measurements of Fan Systems

ASSOCIATED AIR BALANCE COUNCIL (AABC)

AABC MN-1	(2002; 6th ed) National Standards for Total System Balance
AABC MN-4	(1996) Test and Balance Procedures

NATIONAL ENVIRONMENTAL BALANCING BUREAU (NEBB)

NEBB MASV	(2006) Procedural Standards for Measurements and Assessment of Sound and Vibration
NEBB PROCEDURAL STANDARDS	(2005) Procedural Standards for TAB (Testing, Adjusting and Balancing) Environmental Systems

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

SMACNA 1780	(2002) HVAC Systems - Testing, Adjusting and Balancing, 3rd Edition
SMACNA 1858	(2013) HVAC Sound And Vibration Manual - First Edition
SMACNA 1972 CD	(2012) HVAC Air Duct Leakage Test Manual - 2nd Edition

1.2 DEFINITIONS

a. AABC: Associated Air Balance Council.

b. COTR: Contracting Officer's Technical Representative.

c. DALT: Duct air leakage test

d. DALT'd: Duct air leakage tested

e. HVAC: Heating, ventilating, and air conditioning; or heating,

ventilating, and cooling.

f. NEBB: National Environmental Balancing Bureau

g. Out-of-tolerance data: Pertains only to field acceptance testing of Final DALT or TAB report. When applied to DALT work, this phase means "a leakage rate measured during DALT field acceptance testing which exceeds the leakage rate allowed by Appendix D REQUIREMENTS FOR DUCT AIR LEAK TESTING." When applied to TAB work this phase means "a measurement taken during TAB field acceptance testing which does not fall within the range of plus 5 to minus 5 percent of the original measurement reported on the TAB Report for a specific parameter."

h. Season of maximum heating load: The time of year when the outdoor temperature at the project site remains within plus or minus 30 degrees Fahrenheit of the project site's winter outdoor design temperature, throughout the period of TAB data recording.

i. Season of maximum cooling load: The time of year when the outdoor temperature at the project site remains within plus or minus 5 degrees Fahrenheit of the project site's summer outdoor design temperature, throughout the period of TAB data recording.

j. Season 1, Season 2: Depending upon when the project HVAC is completed and ready for TAB, Season 1 is defined, thereby defining Season 2. Season 1 could be the season of maximum heating load, or the season of maximum cooling load.

k. Sound measurements terminology: Defined in AABC MN-1, NEBB MASV, or SMACNA 1858 (TABB).

l. TAB: Testing, adjusting, and balancing (of HVAC systems).

m. TAB'd: HVAC Testing/Adjusting/Balancing procedures performed.

n. TAB Agency: TAB Firm

o. TAB team field leader: TAB team field leader

p. TAB team supervisor: TAB team engineer.

q. TAB team technicians: TAB team assistants.

r. TABB: Testing Adjusting and Balancing Bureau.

1.2.1 Similar Terms

In some instances, terminology differs between the Contract and the TAB Standard primarily because the intent of this Section is to use the industry standards specified, along with additional requirements listed herein to produce optimal results.

The following table of similar terms is provided for clarification only. Contract requirements take precedent over the corresponding AABC, NEBB, or TABB requirements where differences exist.

SIMILAR TERMS			
Contract Term	AABC Term	NEBB Term	TABB Term
TAB Standard	National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems	Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems	International Standards for Environmental Systems Balance
TAB Specialist	TAB Engineer	TAB Supervisor	TAB Supervisor
Systems Readiness Check	Construction Phase Inspection	Field Readiness Check & Preliminary Field Procedures	Field Readiness Check & Prelim. Field Procedures

1.3 WORK DESCRIPTION

The work includes duct air leakage testing (DALT) and testing, adjusting, and balancing (TAB) of new heating, ventilating, and cooling (HVAC) air and water distribution systems including ducts, and piping which are located within, on, under, between, and adjacent to buildings.

Perform TAB in accordance with the requirements of the TAB procedural standard recommended by the TAB trade association that approved the TAB Firm's qualifications. Comply with requirements of AABC MN-1, NEBB PROCEDURAL STANDARDS, or SMACNA 1780 (TABB) as supplemented and modified by this specification section. All recommendations and suggested practices contained in the TAB procedural standards are considered mandatory.

Conduct DALT and TAB of the indicated existing systems and equipment and submit the specified DALT and TAB reports for approval. Conduct DALT testing in compliance with the requirements specified in SMACNA 1972 CD, except as supplemented and modified by this section. Conduct DALT and TAB work in accordance with the requirements of this section.

1.3.1 Air Distribution Systems

Test, adjust, and balance systems (TAB) in compliance with this section. Obtain Contracting Officer's written approval before applying insulation to exterior of air distribution systems as specified under Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

1.3.2 Water Distribution Systems

TAB systems in compliance with this section. Obtain Contracting Officer's written approval before applying insulation to water distribution systems as specified under Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS. At Contractor's option and with Contracting Officer's written approval, the piping systems may be insulated before systems are TAB'd.

Terminate piping insulation immediately adjacent to each flow control

valve, automatic control valve, or device. Seal the ends of pipe insulation and the space between ends of pipe insulation and piping, with waterproof vapor barrier coating.

After completion of work under this section, insulate the flow control valves and devices as specified under Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

1.4 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-07 Certificates

Independent TAB agency and personnel qualifications

Advance notice of Pre-Final DALT field work

Completed Pre-Final DALT Work Checklist

Advance Notice of Season 1 TAB Field Work

Completed Season 1 Pre-TAB Work Checklist

TAB Report for Season 1

1.5 QUALITY ASSURANCE

1.5.1 Independent TAB Agency and Personnel Qualifications

To secure approval for the proposed agency, submit information certifying that the TAB agency is a first tier subcontractor who is not affiliated with any other company participating in work on this contract, including design, furnishing equipment, or construction. Further, submit the following, for the agency, to Contracting Officer for approval:

a. Independent AABC or NEBB or TABB TAB agency:

TAB agency: AABC registration number and expiration date of current certification; or NEBB certification number and expiration date of current certification; or TABB certification number and expiration date of current certification.

TAB team supervisor: Name and copy of AABC or NEBB or TABB TAB supervisor certificate and expiration date of current certification.

TAB team field leader: Name and documented evidence that the team field leader has satisfactorily performed full-time supervision of TAB work in the field for not less than 3 years immediately preceding this contract's bid opening date.

TAB team field technicians: Names and documented evidence that each field technician has satisfactorily assisted a TAB team field leader in performance of TAB work in the field for not less than one year immediately preceding this contract's bid opening date.

Current certificates: Registrations and certifications are current, and valid for the duration of this contract. Renew Certifications which expire prior to completion of the TAB work, in a timely manner so that there is no lapse in registration or certification. TAB agency or TAB team personnel without a current registration or current certification are not to perform TAB work on this contract.

b. TAB Team Members: TAB team approved to accomplish work on this contract are full-time employees of the TAB agency. No other personnel is allowed to do TAB work on this contract.

c. Replacement of TAB team members: Replacement of members may occur if each new member complies with the applicable personnel qualifications and each is approved by the Contracting Officer.

1.6 SEQUENCING AND SCHEDULING

1.6.1 DALT and TAB Submittal and Work Schedule

Comply with additional requirements specified in Appendix C: DALT AND TAB SUBMITTAL AND WORK SCHEDULE included at the end of this section

1.6.2 DALT and TAB Submittal and Work Schedule

Submit this schedule,and TAB Schematic Drawings, adapted for this particular contract, to the Contracting Officer (CO) for review and approval. Include with the submittal the planned calendar dates for each submittal or work item. Resubmit an updated version for CO approval every 90 calendar days days. Compliance with the following schedule is the Contractor's responsibility.

Qualify TAB Personnel: Within 45 calendar days after date of contract award, submit TAB agency and personnel qualifications.

Pre-DALT/TAB Meeting: Within 30 calendar days after the date of approval of the TAB agency and personnel, meet with the COTR.

Design Review Report: Within 60 calendar days after the date of the TAB agency personnel qualifications approval, submit design review report.

Pre-Field DALT Preliminary Notification: On completion of the duct installation for each system, notify the Contracting Officer in writing within 5 days after completion.

Ductwork Selected for DALT: Within 7 calendar days of Pre-Field DALT Preliminary Notification, the COTR will select which of the project ductwork must be DALT'd.

DALT Field Work: Within 48 hours of COTR's selection, complete DALT field work on selected.

Submit Pre-final DALT Report: Within one working day after completion of DALT field work, submit Pre-final DALT Report. Separate Pre-final DALT reports may be submitted to allow phased testing from system to system.

DALT Work Field Check: Upon approval of the Pre-final DALT Report, schedule the COTR's DALT field check work with the Contracting Officer.

Submit Final DALT Report: Within 15 calendar days after completion of successful DALT Work Field Check, submit Season 1 TAB report.

Pre-Field TAB Engineering Report: Within 15 calendar days after approval of the TAB agency Personnel Qualifications, submit the Pre-Field TAB Engineering Report.

Prerequisite HVAC Work Check Out List For Season 1 and Advanced Notice For Season 1 TAB Field Work: At a minimum of 115 calendar days prior to CCD, submit Season 1 prerequisite HVAC work check out list certified as complete, and submit advance notice of commencement of Season 1 TAB field work.

Season 1 TAB Field Work: At a minimum of 90 calendar days prior to CCD, and when the ambient temperature is within Season 1 limits, accomplish Season 1 TAB field work.

Submit Season 1 TAB Report: Within 15 calendar days after completion of Season 1 TAB field work, submit Season 1 TAB report.

Season 1 TAB Field Check: 30 calendar days after Season 1 TAB report is approved by the Contracting Officer, conduct Season 1 field check.

Complete Season 1 TAB Work: Prior to CCD, complete all TAB work .

Season 1 TAB Field Work: At a minimum of 90 calendar days prior to CCD, and when the ambient temperature is within Season 1 limits, accomplish Season 1 TAB field work; submit Season 1 TAB report; and conduct Season 1 field check.

Complete Season 1 TAB Work: Prior to CCD, complete all TAB work .

1.6.2.1 Design Review Report

Submit typed report describing omissions and deficiencies in the HVAC system's design that would preclude the TAB team from accomplishing the duct leakage testing work and the TAB work requirements of this section. Provide a complete explanation including supporting documentation detailing the design deficiency. State that no deficiencies are evident if that is the case.

1.6.2.2 Pre-Field DALT Preliminary Notification

Notification: On completion of the installation of each duct system indicated to be DALT'd, notify the Contracting Officer in writing within 7 calendar days after completion.

1.6.2.3 Pre-Field TAB Engineering Report

Submit report containing the following information:

a. Step-by-step TAB procedure:

(1) Strategy: Describe the method of approach to the TAB field work from start to finish. Include in this description a complete methodology for accomplishing each seasonal TAB field work session.

(2) Air System Diagrams: Use the contract drawings and duct fabrication drawings if available to provide air system diagrams

in the report showing the location of all terminal outlet supply, return, exhaust and transfer registers, grilles and diffusers. Use a key numbering system on the diagrams which identifies each outlet contained in the outlet airflow report sheets. Show intended locations of all traverses and static pressure readings.

(3) Procedural steps: Delineate fully the intended procedural steps to be taken by the TAB field team to accomplish the required TAB work of each air distribution system and each water distribution system. Include intended procedural steps for TAB work for subsystems and system components.

b. Pre-field data: Submit AABC or NEBB or SMACNA 1780 data report forms with the following pre-field information filled in:

(1) Design data obtained from system drawings, specifications, and approved submittals.

(2) Notations detailing additional data to be obtained from the contract site by the TAB field team.

(3) Designate the actual data to be measured in the TAB field work.

(4) Provide a list of the types of instruments, and the measuring range of each, which are anticipated to be used for measuring in the TAB field work. By means of a keying scheme, specify on each TAB data report form submitted, which instruments will be used for measuring each item of TAB data. If the selection of which instrument to use, is to be made in the field, specify from which instruments the choice will be made. Place the instrument key number in the blank space where the measured data would be entered.

c. Prerequisite HVAC work checkout list: Provide a list of inspections and work items which are to be completed by the Contractor. This list must be acted upon and completed by the Contractor and then submitted and approved by the Contracting Officer prior to the TAB team coming to the contract site.

At a minimum, a list of the applicable inspections and work items listed in the NEBB PROCEDURAL STANDARDS, Section III, "Preliminary TAB Procedures" under paragraphs titled, "Air Distribution System Inspection" and "Hydronic Distribution System Inspection" must be provided for each separate system to be TAB'd.

1.7 SUBCONTRACTOR SPECIAL REQUIREMENTS

Perform all work in this section in accordance with the paragraph entitled "Subcontractor Special Requirements" in Section 01 30 00 ADMINISTRATIVE REQUIREMENTS, stating that all contract requirements of this section must be accomplished directly by a first tier subcontractor. No work may be performed by a second tier subcontractor.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

3.1 WORK DESCRIPTIONS OF PARTICIPANTS

Comply with requirements of this section as specified in Appendix A WORK DESCRIPTIONS OF PARTICIPANTS.

3.2 PRE-DALT/TAB MEETING

Meet with the Contracting Officer's technical representative (COTR) to develop a mutual understanding relative to the details of the DALT work and TAB work requirements. Ensure that the TAB supervisor is present at this meeting. Requirements to be discussed include required submittals, work schedule, and field quality control.

3.3 DALT PROCEDURES

3.3.1 Instruments, Consumables and Personnel

Provide instruments, consumables and personnel required to accomplish the DALT field work. Follow the same basic procedure specified below for TAB Field Work, including maintenance and calibration of instruments, accuracy of measurements, preliminary procedures, field work, workmanship and treatment of deficiencies. Calibrate and maintain instruments in accordance with manufacturer's written procedures.

3.3.2 Advance Notice of Pre-Final DALT Field Work

On completion of the installation of each duct system indicated to be DALT'd, notify the Contracting Officer in writing prior to the COTR's duct selection field visit.

3.3.3 Ductwork To Be DALT'd

From each duct system indicated as subject to DALT, the COTR will randomly select sections of each completed duct system for testing by the Contractor's TAB Firm. The sections selected will not exceed 20 percent of the total measured linear footage of duct systems indicated as subject to DALT. Sections of duct systems subject to DALT will include 20 percent of main ducts, branch main ducts, branch ducts and plenums for supply, return, exhaust, and plenum ductwork.

It is acceptable for an entire duct system to be DALT'd instead of disassembling that system in order to DALT only the 20 percent portion specified above.

3.3.4 DALT Testing

Perform DALT on the HVAC duct sections of each system as selected by the COTR. Use the duct class, seal class, leakage class and the leak test pressure data indicated on the drawings, to comply with the procedures specified in SMACNA 1972 CD.

In spite of specifications of SMACNA 1972 CD to the contrary, DALT ductwork of construction class of 3-inch water gauge static pressure and below if indicated to be DALT'd. Complete DALT work on the COTR selected ductwork within 48 hours after the particular ductwork was selected for DALT. Separately conduct DALT work for large duct systems to enable the DALT work to be completed in 48 hours.

3.3.5 Pre-final DALT Report

After completion of the DALT work, prepare a Pre-final DALT Report meeting the additional requirements specified in Appendix B REPORTS - DALT and TAB. Data required by those data report forms shall be furnished by the TAB team. Prepare the report neatly and legibly; the Pre-final DALT report shall provide the basis for the Final DALT Report.

TAB supervisor shall review, approve and sign the Pre-Final DALT Report and submit this report within one day of completion of DALT field work. Verbally notify the COTR that the field check of the Pre-Final DALT Report data can commence.

3.3.6 Quality Assurance - COTR DALT Field Acceptance Testing

In the presence of the COTR and TAB team field leader, verify for accuracy Pre-final DALT Report data selected by the COTR. For each duct system, this acceptance testing shall be conducted on a maximum of 50 percent of the duct sections DALT'd.

Further, if any data on the Pre-final DALT report form for a given duct section is out-of-tolerance, then field acceptance testing shall be conducted on data for one additional duct section, preferably in the same duct system, in the presence of the COTR.

3.3.7 Additional COTR Field Acceptance Testing

If any of the duct sections checked for a given system are determined to have a leakage rate measured that exceeds the leakage rate allowed by SMACNA Leak Test Manual for an indicated duct construction class and sealant class, terminate data checking for that section. The associated Pre-final DALT Report data for the given duct system will be disapproved. Make the necessary corrections and prepare a revised Pre-final DALT Report. Reschedule a field check of the revised report data with the COTR.

3.3.8 Certified Final DALT Report

On successful completion of all field checks of the Pre-Final DALT Report data for all systems, the TAB Supervisor shall assemble, review, approve, sign and submit the Final DALT Report in compliance with Appendix B REPORTS - DALT and TAB to the Contracting Officer for approval.

3.3.9 Prerequisite for TAB Field Work

Do not commence TAB field work prior to the completion and approval, for all systems, of the Final DALT Report.

3.4 TAB PROCEDURES

3.4.1 TAB Field Work

Test, adjust, and balance the HVAC systems until measured flow rates (air and water flow) are within plus or minus 5 percent of the design flow rates as specified or indicated on the contract documents.

That is, comply with the the requirements of AABC MN-1 , or SMACNA 1780 (TABB) and SMACNA 1858 (TABB),except as supplemented and modified by this section.

Provide instruments and consumables required to accomplish the TAB work. Calibrate and maintain instruments in accordance with manufacturer's written procedures.

Test, adjust, and balance the HVAC systems until measured flow rates (air and water flow) are within plus or minus 5 percent of the design flow rates as specified or indicated on the contract documents. Conduct TAB work, including measurement accuracy, and sound measurement work in conformance with the AABC MN-1 and AABC MN-4, or NEBB TABES and NEBB MASV, or SMACNA 1780 (used by TABB) and SMACNA 1858 sound measurement procedures, except as supplemented and modified by this section.

3.4.2 Preliminary Procedures

Use the approved pre-field engineering report as instructions and procedures for accomplishing TAB field work. TAB engineer is to locate, in the field, test ports required for testing. It is the responsibility of the sheet metal contractor to provide and install test ports as required by the TAB engineer.

3.4.3 TAB Air Distribution Systems

3.4.3.1 Units With Coils

Report heating and cooling performance capacity tests for hot water, chilled water, DX and steam coils for the purpose of verifying that the coils meet the indicated design capacity. Submit the following data and calculations with the coil test reports:

a. For air handlers with capacities greater than 7.5 tons (90,000 Btu) cooling, such as factory manufactured units, central built-up units and rooftop units, conduct capacity tests in accordance with AABC MN-4, procedure 3.5, "Coil Capacity Testing."

   Do not determine entering and leaving wet and dry bulb temperatures by single point measurement, but by the average of multiple readings in compliance with paragraph 3.5-5, "Procedures", (in subparagraph d.) of AABC MN-4, Procedure 3.5, "Coil Capacity Testing."

   Submit part-load coil performance data from the coil manufacturer converting test conditions to design conditions; use the data for the purpose of verifying that the coils meet the indicated design capacity in compliance with AABC MN-4, Procedure 3.5, "Coil Capacity Testing," paragraph 3.5.7, "Actual Capacity Vs. Design Capacity" (in subparagraph c.).

b. For units with capacities of 7.5 tons (90,000 Btu) or less, such as fan coil units, duct mounted reheat coils associated with VAV terminal units, and unitary units, such as through-the-wall heat pumps:

   Determine the apparent coil capacity by calculations using single point measurement of entering and leaving wet and dry bulb temperatures; submit the calculations with the coil reports.

3.4.3.2 Air Handling Units

Air handling unit systems including fans (air handling unit fans, exhaust fans and winter ventilation fans), coils, ducts, plenums, mixing boxes,

terminal units, variable air volume boxes, and air distribution devices for supply air, return air, outside air, mixed air relief air, and makeup air.

3.4.4 TAB Work on Performance Tests With Seasonal Limitations

3.4.4.1 Performance Tests

Accomplish proportionate balancing TAB work on the air distribution systems and water distribution systems, in other words, accomplish adjusting and balancing of the air flows and water flows, any time during the duration of this contract, subject to the limitations specified elsewhere in this section. However, accomplish, within the following seasonal limitations, TAB work on HVAC systems which directly transfer thermal energy.

3.4.4.2 Season Of Maximum Load

Visit the contract site for at least two TAB work sessions for TAB field measurements. Visit the contract site during the season of maximum heating load and visit the contract site during the season of maximum cooling load, the goal being to TAB the operational performance of the heating systems and cooling systems under their respective maximum outdoor environment-caused loading. During the seasonal limitations, TAB the operational performance of the heating systems and cooling systems.

3.4.4.3 Ambient Temperatures

On each tab report form used for recording data, record the outdoor and indoor ambient dry bulb temperature range and the outdoor and indoor ambient wet bulb temperature range within which the report form's data was recorded. Record these temperatures at beginning and at the end of data taking.

3.4.5 Workmanship

Conduct TAB work on the HVAC systems until measured flow rates are within plus or minus 10 percent of the design flow rates as specified or indicated on the contract documents. This TAB work includes adjustment of balancing valves, balancing dampers, and sheaves. Further, this TAB work includes changing out fan sheaves and pump impellers if required to obtain air and water flow rates specified or indicated. If, with these adjustments and equipment changes, the specified or indicated design flow rates cannot be attained, contact the Contracting Officer for direction.

3.4.6 Deficiencies

Strive to meet the intent of this section to maximize the performance of the equipment as designed and installed. However, if deficiencies in equipment design or installation prevent TAB work from being accomplished within the range of design values specified in the paragraph entitled "Workmanship," provide written notice as soon as possible to the Contractor and the Contracting Officer describing the deficiency and recommended correction.

Responsibility for correction of installation deficiencies is the Contractor's. If a deficiency is in equipment design, call the TAB team supervisor for technical assistance. Responsibility for reporting design deficiencies to Contractor is the TAB team supervisor's.

3.4.7 TAB Reports

Additional requirements for TAB Reports are specified in Appendix B REPORTS - DALT and TAB

3.4.8 Quality Assurance - COTR TAB Field Acceptance Testing

3.4.8.1 TAB Field Acceptance Testing

During the field acceptance testing, verify, in the presence of the COTR, random selections of data (water, air quantities, air motion,) recorded in the TAB Report. Points and areas for field acceptance testing are to be selected by the COTR. Measurement and test procedures are the same as approved for TAB work for the TAB Report.

Field acceptance testing includes verification of TAB Report data recorded for the following equipment groups:

Group 1: All chillers, boilers, return fans, computer room units, and air handling units (rooftop and central stations).

Group 2: 25 percent of the VAV terminal boxes and associated diffusers and registers.

Group 3: 25 percent of the supply diffusers, registers, grilles associated with constant volume air handling units.

Group 4: 25 percent of the return grilles, return registers, exhaust grilles and exhaust registers.

Group 5: 25 percent of the supply fans, exhaust fans, and pumps.

Further, if any data on the TAB Report for Groups 2 through 5 is found not to fall within the range of plus 5 to minus 5 percent of the TAB Report data, additional group data verification is required in the presence of the COTR. Verify TAB Report data for one additional piece of equipment in that group. Continue this additional group data verification until out-of-tolerance data ceases to be found.

3.4.8.2 Additional COTR TAB Field Acceptance Testing

If any of the acceptance testing measurements for a given equipment group is found not to fall within the range of plus 5 to minus 5 percent of the TAB Report data, terminate data verification for all affected data for that group. The affected data for the given group will be disapproved. Make the necessary corrections and prepare a revised TAB Report. Reschedule acceptance testing of the revised report data with the COTR.

3.4.8.3 Prerequisite for Approval

Compliance with the field acceptance testing requirements of this section is a prerequisite for the final Contracting Officer approval of the TAB Report submitted.

3.5 MARKING OF SETTINGS

Upon the final TAB work approval, permanently mark the settings of HVAC adjustment devices including valves, gauges, splitters, and dampers so that adjustment can be restored if disturbed at any time. Provide permanent

markings clearly indicating the settings on the adjustment devices which result in the data reported on the submitted TAB report.

3.6 MARKING OF TEST PORTS

The TAB team is to permanently and legibly mark and identify the location points of the duct test ports. If the ducts have exterior insulation, make these markings on the exterior side of the duct insulation. Show the location of test ports on the as-built mechanical drawings with dimensions given where the test port is covered by exterior insulation.

3.7 APPENDICES

Appendix A WORK DESCRIPTIONS OF PARTICIPANTS
Appendix B REPORTS - DALT and TAB
Appendix C DALT AND TAB SUBMITTAL AND WORK SCHEDULE
Appendix D REQUIREMENTS FOR DUCT AIR LEAK TESTING

Appendix A

WORK DESCRIPTIONS OF PARTICIPANTS

The Contractor is responsible for ensuring compliance with all requirements of this specification section. However, the following delineation of specific work items is provided to facilitate and co-ordinate execution of the various work efforts by personnel from separate organizations.

1. Contractor

a. HVAC documentation: Provide pertinent contract documentation to the TAB Firm, to include the following: the contract drawings and specifications; copies of the approved submittal data for all HVAC equipment, air distribution devices, and air/water measuring/balancing devices; the construction work schedule; and other applicable documents requested by the TAB Firm. Provide the TAB Firm copies of contract revisions and modifications as they occur.

b. Schedules: Ensure the requirements specified under the paragraph "DALT and TAB Schedule" are met.

c. Pre-DALT and TAB meeting: Arrange and conduct the Pre-DALT and TAB meeting. Ensure that a representative is present for the sheet metal contractor, the mechanical contractor, the electrical contractor, and the automatic temperature controls contractor.

d. Coordinate Support: Provide and coordinate support personnel required by the TAB Firm in order to accomplish the DALT and TAB field work. Support personnel may include factory representatives, HVAC controls installers, HVAC equipment mechanics, sheet metal workers, pipe fitters, and insulators. Ensure support personnel are present at the work site at the times required.

e. Correct Deficiencies: Ensure the notifications of Construction Deficiencies are provided as specified herein. Refer to the paragraph entitled "Construction Deficiencies." Correct each deficiency as soon as practical with the Contracting Officer, and submit revised schedules and other required documentation.

f. Pre-TAB Work Checklists: Complete check out and debugging of HVAC equipment, ducts, and controls prior to the TAB engineer arriving at the project site to begin the TAB work. Debugging includes searching for and eliminating malfunctioning elements in the HVAC system installations, and verifying all adjustable devices are functioning as designed. Include as pre-TAB work checklist items, the deficiencies pointed out by the TAB team supervisor in the design review report.

   Prior to the TAB field team's arrival, ensure completion of the applicable inspections and work items listed in the TAB team supervisor's DALT and TAB Work Procedures Summary. Do not allow the TAB team to commence TAB field work until all of the following are completed.

g. Give Notice of Testing: Submit advance notice of TAB field work accompanied by completed prerequisite HVAC Work List

h. Insulation work: Ensure that no insulation is shall not be installed

on ducts to be DALT'd until DALT work on the subject ducts is complete.

Ensure the duct and piping systems are properly insulated and vapor sealed upon the successful completion and acceptance of the DALT and TAB work.

2. TAB Team Supervisor

a. Overall management: Supervise and manage the overall TAB team work effort, including preliminary and technical DALT and TAB procedures and TAB team field work.

b. Schedule: Ensure the requirements specified under the paragraph "DALT and TAB Schedule" are met.

c. Submittals: Provide the submittals specified herein.

d. Pre-DALT/TAB meeting: Attend meeting with Contractor. Ensure TAB personnel that will be involved in the TAB work under this contract attend the meeting.

e. Design Review Report: Submit typed report describing omissions and deficiencies in the HVAC system's design that would preclude the TAB team from accomplishing the duct leakage testing work and the TAB work requirements of this section. Provide a complete explanation including supporting documentation detailing the design deficiency. State that no deficiencies are evident if that is the case.

f. Support required: Specify the technical support personnel required from the Contractor other than the TAB agency; such as factory representatives for temperature controls or for complex equipment. Inform the Contractor in writing of the support personnel needed and when they are needed. Furnish the notice as soon as the need is anticipated, either with the design review report, or the DALT and TAB Procedures Summary, the during the DALT or TAB field work.

Ensure the Contractor is properly notified and aware of all support personnel needed to perform the TAB work. Maintain communication with the Contractor regarding support personnel throughout the duration of the TAB field work, including the TAB field acceptance testing checking.

Ensure all inspections and verifications for the Pre-Final DALT and Pre-TAB Checklists are completely and successfully conducted before DALT and TAB field work is performed.

g. Advance Notice: Monitor the completion of the duct system installations and provide the Advance Notice for Pre-Final DALT field work as specified herein.

h. Technical Assistance: Provide technical assistance to the DALT and TAB field work.

i. Deficiencies Notification: Ensure the notifications of Construction Deficiencies are provided as specified herein. Comply with requirements of the paragraph entitled "Construction Deficiencies." Resolve each deficiency as soon as practical and submit revised schedules and other required documentation.

j. Procedures: Develop the required TAB procedures for systems or system

components not covered in the TAB Standard.

3. TAB Team Field Leader

a. Field manager: Manage, in the field, the accomplishment of the work specified in Part 3, "Execution."

b. Full time: Be present at the contract site when DALT field work or TAB field work is being performed by the TAB team; ensure day-to-day TAB team work accomplishments are in compliance with this section.

c. Prerequisite HVAC work: Do not bring the TAB team to the contract site until a copy of the prerequisite HVAC work list, with all work items certified by the Contractor to be working as designed, reaches the office of the TAB Agency.

Appendix B

REPORTS - DALT and TAB

All submitted documentation must be typed, neat, and organized. All reports must have a waterproof front and back cover, a title page, a certification page, sequentially numbered pages throughout, and a table of contents. Tables, lists, and diagrams must be titled. Generate and submit for approval the following documentation:

1. DALT and TAB Work Execution Schedule

Submit a detailed schedule indicating the anticipated calendar date for each submittal and each portion of work required under this section. For each work entry, indicate the support personnel (such as controls provider, HVAC mechanic, etc.) that are needed to accomplish the work. Arrange schedule entries chronologically.

2. DALT and TAB Procedures Summary

Submit a detailed narrative describing all aspects of the DALT and TAB field work to be performed. Clearly distinguish between DALT information and TAB information. Include the following:

a. A list of the intended procedural steps for the DALT and TAB field work from start to finish. Indicate how each type of data measurement will be obtained. Include what Contractor support personnel are required for each step, and the tasks they need to perform.

b. A list of the project's submittals that are needed by the TAB Firm in order to meet this Contract's requirements.

c. The schematic drawings to be used in the required reports, which may include building floor plans, mechanical room plans, duct system plans, and equipment elevations. Indicate intended TAB measurement locations, including where test ports need to be provided by the Contractor.

d. The data presentation forms to be used in the report, with the preliminary information and initial design values filled in.

e. A list of DALT and TAB instruments to be used, edited for this project, to include the instrument name and description, manufacturer, model number, scale range, published accuracy, most recent calibration date, and what the instrument will be used for on this project.

f. A thorough checklist of the work items and inspections that need to be accomplished before DALT field work can be performed. The Contractor must complete, submit, and receive approval of the Completed Pre-Final DALT Work Checklist before DALT field work can be accomplished.

g. A thorough checklist of the work items and inspections that need to be accomplished before the Season 1 TAB field work can be performed. The Contractor must complete, submit, and receive approval of the Completed Season 1 Pre-TAB Work Checklist before the Season 1 TAB field work can be accomplished.

h. The checklists specified above shall be individually developed and

tailored specifically for the work under this contract. Refer to NEBB PROCEDURAL STANDARDS, Section III, "Preliminary TAB Procedures" under the paragraphs titled, "Air Distribution System Inspection" and "Hydronic Distribution System Inspection" for examples of items to include in the checklists.

3. Design Review Report

Submit report containing the following information:

a. Review the contract specifications and drawings to verify that the TAB work can be successfully accomplished in compliance with the requirements of this section. Verify the presence and location of permanently installed test ports and other devices needed, including gauge cocks, thermometer wells, flow control devices, circuit setters, balancing valves, and manual volume dampers.

b. Submit a typed report describing omissions and deficiencies in the HVAC system's design that would preclude the TAB team from accomplishing the DALT work and the TAB work requirements of this section. Provide a complete explanation including supporting documentation detailing the design deficiency. If no deficiencies are evident, state so in the report.

4. Pre-Final DALT Report for COTR DALT Field Checks

Report the data for the Pre-Final DALT Report meeting the following requirements:

a. Submit a copy of the approved DALT and TAB Procedures Summary: Provide notations describing how actual field procedures differed from the procedures listed.

b. Report format: Submit a comprehensive report for the DALT field work data using data presentation forms equivalent to the "Air Duct Leakage Test Summary Report Forms" located in the SMACNA 1972 CD. In addition, submit in the report, a marked duct shop drawing which identifies each section of duct tested with assigned node numbers for each section. Node numbers shall be included in the completed report forms to identify each duct section.

c. Calculations: Include a copy of all calculations prepared in determining the duct surface area of each duct test section. Include in the DALT reports copy(s) of the calibration curve for each of the DALT test orifices used for testing.

d. Instruments: List the types of instruments actually used to measure the data. Include in the listing each instrument's unique identification number, calibration date, and calibration expiration date. Instruments are to be calibrated within one year of the date of use in the field; instrument calibration is to be traceable to the measuring standards of the National Institute of Standards and Technology.

e. TAB Supervisor Approval: Include on the submitted report the typed name of the TAB supervisor and the dated signature of the TAB supervisor.

5. Final DALT Report

On successful completion of all COTR field checks of the Pre-final DALT Report data for all systems, the TABS Supervisor shall assemble, review, sign and submit the Final DALT Report to the Contracting Officer for approval.

6. TAB Reports: Submit TAB Report for Season 1 in the following manner:

a. Procedure Summary: Submit a copy of the approved DALT and TAB Procedures Summary. When applicable, provide notations describing how actual field procedures differed from the procedures listed.

b. Report format: Submit the completed data forms approved in the pre-field TAB Engineering Report completed by TAB field team, reviewed, approved and signed by the TAB supervisor. Bind the report with a waterproof front and back cover. Include a table of contents identifying by page number the location of each report. Report forms and report data shall be typewritten. Handwritten report forms or report data are not acceptable.

c. Temperatures: On each TAB report form reporting TAB work accomplished on HVAC thermal energy transfer equipment, include the indoor and outdoor dry bulb temperature range and indoor and outdoor wet bulb temperature range within which the TAB data was recorded. Include in the TAB report continuous time versus temperature recording data of wet and dry bulb temperatures for the rooms, or zones, as designated in the following list:

(1) Data shall be measured and compiled on a continuous basis for the period in which TAB work affecting those rooms is being done.

(2) Data shall be measured/recorded only after the HVAC systems installations are complete, the systems fully balanced and the HVAC systems controls operating in fully automatic mode. Provide a detailed explanation wherever a final measurement did not achieve the required value.

(3) Data may be compiled using direct digital controls trend logging where available. Otherwise, the Contractor shall temporarily install calibrated time versus temperature/humidity recorders for this purpose. The HVAC systems and controls shall have been fully operational a minimum of 24 hours in advance of commencing data compilation. The specified data shall be included in the Season I TAB Report .

d. Air System Diagrams: Provided updated diagrams with final installed locations of all terminals and devices, any numbering changes, and actual test locations.

e. Air Static Pressure Profiles: Report static pressure profiles for air duct systems including: AHU-1. Report static pressure data for all supply, return, relief, exhaust and outside air ducts for the systems listed. The static pressure report data shall include, in addition to AABC or NEBB or TABB required data, the following:

(1) Report supply fan, return fan, relief fan, and exhaust fan inlet and discharge static pressures.

(2) Report static pressure drop across chilled water coils, DX coils,

hot water coils, steam coils, electric resistance heating coils and heat reclaim devices installed in unit cabinetry or the system ductwork.

(3) Report static pressure drop across outside air, return air, and supply air automatic control dampers, both proportional and two-position, installed in unit cabinetry.

(4) Report static pressure drop across air filters, acoustic silencers, moisture eliminators, air flow straighteners, air flow measuring stations or other pressure drop producing specialty items installed in unit cabinetry, or in the system ductwork. Examples of these specialty items are smoke detectors, white sound generators, RF shielding, wave guides, security bars, blast valves, small pipes passing through ductwork, and duct mounted humidifiers.

Do not report static pressure drop across duct fittings provided for the sole purpose of conveying air, such as elbows, transitions, offsets, plenums, manual dampers, and branch takes-offs.

(5) Report static pressure drop across outside air and relief/exhaust air louvers.

(6) Report static pressure readings of supply air, return air, exhaust/relief air, and outside air in duct at the point where these ducts connect to each air moving unit.

f. Duct Transverses: Report duct traverses for main and branch main supply, return ducts. The TAB Agency shall evaluate and report findings on the duct traverses taken. Evaluate the suitability of the duct traverse measurement based on satisfying the qualifications for a pitot traverse plane as defined by AMCA 203, "Field Measurements", Section 8, paragraph 8.3, "Location of Traverse Plane".

g. Instruments: List the types of instruments actually used to measure the tab data. Include in the listing each instrument's unique identification number, calibration date, and calibration expiration date.

Instrumentation, used for taking wet bulb temperature readings shall provide accuracy of plus or minus 5 percent at the measured face velocities. Submit instrument manufacturer's literature to document instrument accuracy performance is in compliance with that specified.

h. Performance Curves: The TAB Supervisor shall include, in the TAB Reports, factory pump curves and fan curves for pumps and fans TAB'd on the job.

i. Calibration Curves: The TAB Supervisor shall include, in the TAB Reports, a factory calibration curve for installed flow control balancing valves, flow venturis and flow orifices TAB'd on the job.

j. Data From TAB Field Work: After completion of the TAB field work, prepare the TAB field data for TAB supervisor's review and approval signature, using the reporting forms approved in the pre-field engineering report. Data required by those approved data report forms shall be furnished by the TAB team. Except as approved otherwise in

writing by the Contracting Officer, the TAB work and thereby the TAB report shall be considered incomplete until the TAB work is accomplished to within the accuracy range specified in the paragraph entitled "Workmanship."

Appendix C

DALT AND TAB SUBMITTAL AND WORK SCHEDULE

Perform the following items of work in the order listed adhering to the dates schedule specified below.

Submit TAB Agency and TAB Personnel Qualifications: Within 42 calendar days after date of contract award.

Submit the DALT and TAB Work Execution Schedule: within 14 days after receipt of the TAB agency and TAB personnel qualifications approval. Revise and re-submit this schedule 28 days prior to commencement of DALT work and 28 days prior to the commencement of TAB Season 1 work.

Submit the DALT and TAB Work Procedures Summary: within 14 days after receipt of the initial approved DALT and TAB Work Execution Schedule.

Meet with the COTR at the Pre-DALT/TAB Meeting: Within 28 calendar days after receipt of the approved initial DALT/TAB Execution Schedule.

Submit Design Review Report: Within 56 calendar days after the receipt of the approved initial DALT and TAB Work Execution Schedule.

Conduct measurements and submit the Record of Existing Facility Conditions: within 28 days after receipt of approved DALT and TAB Work Procedures Summary.

Advance Notice of Pre-Final DALT Field Work: After the completed installation of the HVAC duct system to be DALT'd, submit to the Contracting Officer an Advance Notice of Pre-Final DALT Field Work accompanied by the completed Pre-Final DALT Work Checklistchecklist for the subject duct system.

Ductwork Selected for DALT: Within 14 calendar days after receiving an acceptable completed Pre-Final DALT Work Checklist, the Contracting Officer's technical representative (COTR) will select the project ductwork sections to be DALT'd.

DALT Field Work: Within 48 hours of COTR's selection, complete DALT field work on selected project ductwork.

Submit Pre-Final DALT Report: Within two working days after completion of DALT field work, submit Pre-final DALT Report. Separate Pre-final DALT reports may be submitted to allow phased testing from system to system.

Quality Assurance - COTR DALT Field Checks: Upon approval of the Pre-final DALT Report, the COTR's DALT field check work shall be scheduled with the Contracting Officer.

Submit Final DALT Report: Within 14 calendar days after completion of successful DALT Work Field Check, submit Season 1 TAB report.

Advance Notice of Season 1 TAB Field Work: At a minimum of 14 calendar days prior to Season 1 TAB Field Work, submit advance notice of TAB field work accompanied by completed Season 1 Pre-TAB Work Checklist.

Season 1 TAB Field Work: At a minimum of 84 calendar days prior to CCD, and when the ambient temperature is within Season 1 limits, accomplish Season 1 TAB field work.

Submit Season 1 TAB Report: Within 14 calendar days after completion of Season 1 TAB field work, submit initial Season 1 TAB report.

Season 1 Quality Assurance - COTR TAB Field Check: 30 calendar days after initial Season 1 TAB report is approved by the Contracting Officer, conduct Season 1 field check.

Complete Season 1 TAB Work: Prior to CCD, complete all TAB work and submit final.

Receive the approved TAB report: Within 21 calendar days, receive the report from Contracting Officer approved TAB report.

Appendix D					
REQUIREMENTS FOR DUCT AIR LEAK TESTING					
		SYSTEMS			
		Package Rooftop w/VAV Unit No. 1			
Duct System Static Pressure, in inches W.C.	for Supply	4			
	for Return	2			
	for Exhaust				
	for Outside Air				
System Oval/Round Duct and Rectangular Duct SMACNA Seal Class	for Supply	A			
	for Return	A			
	for Exhaust	A			
	for Outside Air	A			

Appendix D					
REQUIREMENTS FOR DUCT AIR LEAK TESTING					
		SYSTEMS			
		Package Rooftop w/VAV Unit No. 1			
System Oval/Round Duct SMACNA Leak Class	for Supply	3			
	for Return	6			
	for Exhaust				
	for Outside Air				
System Rectangular Duct SMACNA Leak Class	for Supply	6			
	for Return	12			
	for Exhaust				
	for Outside Air				
Duct Test Pressure, in inches W.C.	for Supply	4			
	for Return	2			
	for Exhaust				
	for Outside Air				

Appendix D					
REQUIREMENTS FOR DUCT AIR LEAK TESTING					
		SYSTEMS			
				Series VAV Terminal Boxes , VAV-1 thru 4	
Duct System Static Pressure, in millimeters W.C.	for Supply			0.5	
	for Return			0.5	
	for Exhaust			n/a	
	for Outside Air			n/a	
System Oval/Round Duct and Rectangular Duct SMACNA Seal Class	for Supply			A	
	for Return			A	
	for Exhaust			A	
	for Outside Air			A	
System Oval/Round Duct SMACNA Leak Class	for Supply			12	
	for Return			12	
	for Exhaust			n/a	
	for Outside Air			n/a	

Appendix D					
REQUIREMENTS FOR DUCT AIR LEAK TESTING					
		SYSTEMS			
				Series VAV Terminal Boxes , VAV-1 thru 4	
System Rectangular Duct SMACNA Leak Class	for Supply			24	
	for Return			24	
	for Exhaust			n/a	
	for Outside Air			n/a	
Duct Test Pressure, in inches W.C.	for Supply			0.5	
	for Return			0.5	
	for Exhaust			n/a	
	for Outside Air			n/a	

-- End of Section --

SECTION 23 07 00

THERMAL INSULATION FOR MECHANICAL SYSTEMS
02/13

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only. At the discretion of the Government, the manufacturer of any material supplied will be required to furnish test reports pertaining to any of the tests necessary to assure compliance with the standard or standards referenced in this specification.

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 90.1 - IP	(2010; ERTA 2011-2013) Energy Standard for Buildings Except Low-Rise Residential Buildings

ASTM INTERNATIONAL (ASTM)

ASTM A167	(2011) Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
ASTM A580/A580M	(2013b) Standard Specification for Stainless Steel Wire
ASTM B209	(2010) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
ASTM C1136	(2012) Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation
ASTM C1290	(2011) Standard Specification for Flexible Fibrous Glass Blanket Insulation Used to Externally Insulate HVAC Ducts
ASTM C1710	(2011) Standard Guide for Installation of Flexible Closed Cell Preformed Insulation in Tube and Sheet Form
ASTM C195	(2007; R 2013) Standard Specification for Mineral Fiber Thermal Insulating Cement
ASTM C450	(2008) Standard Practice for Fabrication of Thermal Insulating Fitting Covers for NPS Piping, and Vessel Lagging
ASTM C552	(2013) Standard Specification for Cellular Glass Thermal Insulation

ASTM C585	(2010) Standard Practice for Inner and Outer Diameters of Thermal Insulation for Nominal Sizes of Pipe and Tubing
ASTM C647	(2008; R 2013) Properties and Tests of Mastics and Coating Finishes for Thermal Insulation
ASTM C795	(2008; R 2013) Standard Specification for Thermal Insulation for Use in Contact with Austenitic Stainless Steel
ASTM C916	(1985; R 2007) Standard Specification for Adhesives for Duct Thermal Insulation
ASTM C920	(2014a) Standard Specification for Elastomeric Joint Sealants
ASTM C921	(2010) Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation
ASTM D2863	(2013) Measuring the Minimum Oxygen Concentration to Support Candle-Like Combustion of Plastics (Oxygen Index)
ASTM D5590	(2000; R 2010; E 2012) Standard Test Method for Determining the Resistance of Paint Films and Related Coatings to Fungal Defacement by Accelerated Four-Week Agar Plate Assay
ASTM D882	(2012) Tensile Properties of Thin Plastic Sheeting
ASTM E2231	(2014) Specimen Preparation and Mounting of Pipe and Duct Insulation Materials to Assess Surface Burning Characteristics
ASTM E84	(2014) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM E96/E96M	(2014) Standard Test Methods for Water Vapor Transmission of Materials

FM GLOBAL (FM)

FM APP GUIDE	(updated on-line) Approval Guide http://www.approvalguide.com/

MIDWEST INSULATION CONTRACTORS ASSOCIATION (MICA)

MICA Insulation Stds	(1999) National Commercial & Industrial Insulation Standards

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 90A	(2015) Standard for the Installation of Air Conditioning and Ventilating Systems
NFPA 90B	(2015) Standard for the Installation of Warm Air Heating and Air Conditioning Systems

TECHNICAL ASSOCIATION OF THE PULP AND PAPER INDUSTRY (TAPPI)

TAPPI T403 OM	(2010) Bursting Strength of Paper

U.S. DEPARTMENT OF DEFENSE (DOD)

MIL-A-24179	(1969; Rev A; Am 2 1980; Notice 1 1987) Adhesive, Flexible Unicellular-Plastic Thermal Insulation
MIL-A-3316	(1987; Rev C; Am 2 1990) Adhesives, Fire-Resistant, Thermal Insulation
MIL-PRF-19565	(1988; Rev C) Coating Compounds, Thermal Insulation, Fire- and Water-Resistant, Vapor-Barrier

UNDERWRITERS LABORATORIES (UL)

UL 723	(2008; Reprint Aug 2013) Test for Surface Burning Characteristics of Building Materials
UL 94	(2013) Standard for Tests for Flammability of Plastic Materials for Parts in Devices and Appliances

1.2 SYSTEM DESCRIPTION

1.2.1 General

Provide field-applied insulation and accessories on mechanical systems as specified herein; factory-applied insulation is specified under the piping, duct or equipment to be insulated. Field applied insulation materials required for use on Government-furnished items as listed in the SPECIAL CONTRACT REQUIREMENTS shall be furnished and installed by the Contractor.

1.2.2 Recycled Materials

Provide thermal insulation containing recycled materials to the extent practicable, provided that the materials meet all other requirements of this section. The minimum recycled material content of the following insulation are:

Rock Wool	75 percent slag of weight
Fiberglass	20-25 percent glass cullet by weight

Rigid Foam	9 percent recovered material

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

Submit the three SD types, SD-02 Shop Drawings, SD-03 Product Data, and SD-08 Manufacturer's Instructions at the same time for each system.

SD-03 Product Data

Duct Insulation Systems
Equipment Insulation Systems

SD-08 Manufacturer's Instructions

Duct Insulation Systems
Equipment Insulation Systems

1.4 QUALITY ASSURANCE

1.4.1 Installer Qualification

Qualified installers shall have successfully completed three or more similar type jobs within the last 5 years.

1.5 DELIVERY, STORAGE, AND HANDLING

Materials shall be delivered in the manufacturer's unopened containers. Materials delivered and placed in storage shall be provided with protection from weather, humidity, dirt, dust and other contaminants. The Contracting Officer may reject insulation material and supplies that become dirty, dusty, wet, or contaminated by some other means. Packages or standard containers of insulation, jacket material, cements, adhesives, and coatings delivered for use, and samples required for approval shall have manufacturer's stamp or label attached giving the name of the manufacturer and brand, and a description of the material, date codes, and approximate shelf life (if applicable). Insulation packages and containers shall be asbestos free.

PART 2 PRODUCTS

2.1 STANDARD PRODUCTS

Provide materials which are the standard products of manufacturers regularly engaged in the manufacture of such products and that essentially duplicate items that have been in satisfactory use for at least 2 years prior to bid opening. Submit a complete list of materials, including manufacturer's descriptive technical literature, performance data, catalog cuts, and installation instructions. The product number, k-value, thickness and furnished accessories including adhesives, sealants and jackets for each mechanical system requiring insulation shall be included. The product data must be copyrighted, have an identifying or publication number, and shall have been published prior to the issuance date of this solicitation. Materials furnished under this section shall be submitted

together in a booklet.

2.1.1 Insulation System

Provide insulation systems in accordance with the approved MICA National Insulation Standards plates as supplemented by this specification. Provide field-applied insulation for heating, ventilating, and cooling (HVAC) air distribution systems and piping systems that are located within, on, under, and adjacent to buildings; and for plumbing systems. Insulation shall be CFC and HCFC free.

2.1.2 Surface Burning Characteristics

Unless otherwise specified, insulation shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84. Flame spread, and smoke developed indexes, shall be determined by ASTM E84 or UL 723. Insulation shall be tested in the same density and installed thickness as the material to be used in the actual construction. Test specimens shall be prepared and mounted according to ASTM E2231.

2.2 MATERIALS

Provide insulation that meets or exceed the requirements of ASHRAE 90.1 - IP Insulation exterior shall be cleanable, grease resistant, non-flaking and non-peeling. Materials shall be compatible and shall not contribute to corrosion, soften, or otherwise attack surfaces to which applied in either wet or dry state. Materials to be used on stainless steel surfaces shall meet ASTM C795 requirements. Calcium silicate shall not be used on chilled or cold water systems. Materials shall be asbestos free. Provide product recognized under UL 94 (if containing plastic) and listed in FM APP GUIDE.

2.2.1 Adhesives

2.2.1.1 Acoustical Lining Insulation Adhesive

Adhesive shall be a nonflammable, fire-resistant adhesive conforming to ASTM C916, Type I.

2.2.1.2 Mineral Fiber Insulation Cement

Cement shall be in accordance with ASTM C195.

2.2.1.3 Lagging Adhesive

Lagging is the material used for thermal insulation, especially around a cylindrical object. This may include the insulation as well as the cloth/material covering the insulation. To resist mold/mildew, lagging adhesive shall meet ASTM D5590 with 0 growth rating. Lagging adhesives shall be nonflammable and fire-resistant and shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84. Adhesive shall be MIL-A-3316, Class 1, pigmented white and be suitable for bonding fibrous glass cloth to faced and unfaced fibrous glass insulation board; for bonding cotton brattice cloth to faced and unfaced fibrous glass insulation board; for sealing edges of and bonding glass tape to joints of fibrous glass board; for bonding lagging cloth to thermal insulation; or Class 2 for attaching fibrous glass insulation to metal surfaces. Lagging adhesives shall be applied in strict accordance with the manufacturer's recommendations for pipe and duct

insulation.

2.2.1.4 Contact Adhesive

Adhesives may be any of, but not limited to, the neoprene based, rubber based, or elastomeric type that have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84. The adhesive shall not adversely affect, initially or in service, the insulation to which it is applied, nor shall it cause any corrosive effect on metal to which it is applied. Any solvent dispersing medium or volatile component of the adhesive shall have no objectionable odor and shall not contain any benzene or carbon tetrachloride. The dried adhesive shall not emit nauseous, irritating, or toxic volatile matters or aerosols when the adhesive is heated to any temperature up to 212 degrees F. The dried adhesive shall be nonflammable and fire resistant. Flexible Elastomeric Adhesive: Comply with MIL-A-24179, Type II, Class I. Provide product listed in FM APP GUIDE.

2.2.2 Caulking

ASTM C920, Type S, Grade NS, Class 25, Use A.

2.2.3 Corner Angles

Nominal 0.016 inch aluminum 1 by 1 inch with factory applied kraft backing. Aluminum shall be ASTM B209, Alloy 3003, 3105, or 5005.

2.2.4 Fittings

Fabricated Fittings are the prefabricated fittings for flexible elastomeric pipe insulation systems in accordance with ASTM C1710. Together with the flexible elastomeric tubes, they provide complete system integrity for retarding heat gain and controlling condensation drip from chilled-water and refrigeration systems. Flexible elastomeric, fabricated fittings provide thermal protection (0.25 k) and condensation resistance (0.05 Water Vapor Transmission factor). For satisfactory performance, properly installed protective vapor retarder/barriers and vapor stops shall be used on high relative humidity and below ambient temperature applications to reduce movement of moisture through or around the insulation to the colder interior surface.

2.2.5 Finishing Cement

ASTM C450: Mineral fiber hydraulic-setting thermal insulating and finishing cement. All cements that may come in contact with Austenitic stainless steel must comply with ASTM C795.

2.2.6 Fibrous Glass Cloth and Glass Tape

Fibrous glass cloth, with 20X20 maximum mesh size, and glass tape shall have maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84. Tape shall be 4 inch wide rolls. Class 3 tape shall be 4.5 ounces/square yard. Elastomeric Foam Tape: Black vapor-retarder foam tape with acrylic adhesive containing an anti-microbial additive.

2.2.7 Staples

Outward clinching type monel ASTM A167, Type 304 or 316 stainless steel.

2.2.8 Jackets

2.2.8.1 Aluminum Jackets

Aluminum jackets shall be corrugated, embossed or smooth sheet, 0.016 inch nominal thickness; ASTM B209, Temper H14, Temper H16, Alloy 3003, 5005, or 3105. Corrugated aluminum jacket shall not be used outdoors. Aluminum jacket securing bands shall be Type 304 stainless steel, 0.015 inch thick, 1/2 inch wide for pipe under 12 inch diameter and 3/4 inch wide for pipe over 12 inch and larger diameter. Aluminum jacket circumferential seam bands shall be 2 by 0.016 inch aluminum matching jacket material. Bands for insulation below ground shall be 3/4 by 0.020 inch thick stainless steel, or fiberglass reinforced tape. The jacket may, at the option of the Contractor, be provided with a factory fabricated Pittsburgh or "Z" type longitudinal joint. When the "Z" joint is used, the bands at the circumferential joints shall be designed by the manufacturer to seal the joints and hold the jacket in place.

2.2.8.2 Polyvinyl Chloride (PVC) Jackets

Polyvinyl chloride (PVC) jacket and fitting covers shall have high impact strength, ultraviolet (UV) resistant rating or treatment and moderate chemical resistance with minimum thickness 0.030 inch.

2.2.8.3 Vapor Barrier/Weatherproofing Jacket

Vapor barrier/weatherproofing jacket shall be laminated self-adhesive, greater than 3 plies standard grade, silver, white, black and embossed or greater than 8 ply (minimum 2.9 mils adhesive); with 0.0000 permeability when tested in accordance with ASTM E96/E96M, using the water transmission rate test method; heavy duty, white or natural; and UV resistant. Flexible Elastomeric exterior foam with factory applied, UV Jacket made with a cold weather acrylic adhesive. Construction of laminate designed to provide UV resistance, high puncture, tear resistance and excellent Water Vapor Transmission (WVT) rate.

2.2.8.4 Vapor Barrier/Vapor Retarder

Apply the following criteria to determine which system is required.

a. On ducts, piping and equipment operating below 55 degrees F or located outside shall be equipped with a vapor barrier.

2.2.9 Vapor Retarder Required

ASTM C921, Type I, minimum puncture resistance 50 Beach units on all surfaces except concealed ductwork, where a minimum puncture resistance of 25 Beach units is acceptable. Minimum tensile strength, 35 pounds/inch width. ASTM C921, Type II, minimum puncture resistance 25 Beach units, tensile strength minimum 20 pounds/inch width. Jackets used on insulation exposed in finished areas shall have white finish suitable for painting without sizing. Based on the application, insulation materials that require manufacturer or fabricator applied pipe insulation jackets are cellular glass, when all joints are sealed with a vapor barrier mastic, and mineral fiber. All non-metallic jackets shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84. Flexible elastomerics require (in addition to vapor barrier skin) vapor retarder jacketing for high relative humidity and

below ambient temperature applications.

2.2.9.1 White Vapor Retarder All Service Jacket (ASJ)

ASJ is for use on hot/cold pipes, ducts, or equipment indoors or outdoors if covered by a suitable protective jacket. The product shall meet all physical property and performance requirements of ASTM C1136, Type I, except the burst strength shall be a minimum of 85 psi. ASTM D2863 Limited Oxygen Index (LOI) shall be a minimum of 31.

In addition, neither the outer exposed surface nor the inner-most surface contacting the insulation shall be paper or other moisture-sensitive material. The outer exposed surface shall be white and have an emittance of not less than 0.80. The outer exposed surface shall be paintable.

2.2.9.2 Vapor Retarder/Vapor Barrier Mastic Coatings

2.2.9.2.1 Vapor Barrier

The vapor barrier shall be self adhesive (minimum 2 mils adhesive, 3 mils embossed) greater than 3 plies standard grade, silver, white, black and embossed white jacket for use on hot/cold pipes. Permeability shall be less than 0.02 when tested in accordance with ASTM E96/E96M. Products shall meet UL 723 or ASTM E84 flame and smoke requirements and shall be UV resistant.

2.2.9.2.2 Vapor Retarder

The vapor retarder coating shall be fire and water resistant and appropriately selected for either outdoor or indoor service. Color shall be white. The water vapor permeance of the compound shall be 0.013 perms or less at 43 mils dry film thickness as determined according to procedure B of ASTM E96/E96M utilizing apparatus described in ASTM E96/E96M. The coating shall be nonflammable, fire resistant type. To resist mold/mildew, coating shall meet ASTM D5590 with 0 growth rating. Coating shall meet MIL-PRF-19565 Type II (if selected for indoor service) and be Qualified Products Database listed. All other application and service properties shall be in accordance with ASTM C647.

2.2.9.3 Laminated Film Vapor Retarder

ASTM C1136, Type I, maximum moisture vapor transmission 0.02 perms, minimum puncture resistance 50 Beach units on all surfaces except concealed ductwork; where Type II, maximum moisture vapor transmission 0.02 perms, a minimum puncture resistance of 25 Beach units is acceptable. Vapor retarder shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84. Flexible Elastomeric exterior foam with factory applied UV Jacket. Construction of laminate designed to provide UV resistance, high puncture, tear resistance and an excellent WVT rate.

2.2.9.4 Polyvinylidene Chloride (PVDC) Film Vapor Retarder

The PVDC film vapor retarder shall have a maximum moisture vapor transmission of 0.02 perms, minimum puncture resistance of 150 Beach units, a minimum tensile strength in any direction of 30 lb/inch when tested in accordance with ASTM D882, and a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84.

2.2.9.5 Polyvinylidene Chloride Vapor Retarder Adhesive Tape

Requirements must meet the same as specified for Laminated Film Vapor Retarder above.

2.2.9.6 Vapor Barrier/Weather Barrier

The vapor barrier shall be greater than 3 ply self adhesive laminate -white vapor barrier jacket- superior performance (less than 0.0000 permeability when tested in accordance with ASTM E96/E96M). Vapor barrier shall meet UL 723 or ASTM E84 25 flame and 50 smoke requirements; and UV resistant. Minimum burst strength 185 psi in accordance with TAPPI T403 OM. Tensile strength 68 lb/inch width (PSTC-1000). Tape shall be as specified for laminated film vapor barrier above.

2.2.10 Vapor Retarder Not Required

ASTM C921, Type II, Class D, minimum puncture resistance 50 Beach units on all surfaces except ductwork, where Type IV, maximum moisture vapor transmission 0.10, a minimum puncture resistance of 25 Beach units is acceptable. Jacket shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84.

2.2.11 Wire

Soft annealed ASTM A580/A580M Type 302, 304 or 316 stainless steel, 16 or 18 gauge.

2.2.12 Insulation Bands

Insulation bands shall be 1/2 inch wide; 26 gauge stainless steel.

2.2.13 Sealants

Sealants shall be chosen from the butyl polymer type, the styrene-butadiene rubber type, or the butyl type of sealants. Sealants shall have a maximum permeance of 0.02 perms based on Procedure B for ASTM E96/E96M, and a maximum flame spread index of 25 and a maximum smoke developed index of 50 when tested in accordance with ASTM E84.

2.3 DUCT INSULATION SYSTEMS

2.3.1 Factory Applied Insulation

Provide factory-applied ASTM C552, cellular glass thermal insulation according to manufacturer's recommendations for insulation with insulation manufacturer's standard reinforced fire-retardant vapor barrier, with identification of installed thermal resistance (R) value and out-of-package R value.

2.3.1.1 Blanket Insulation

Blanket flexible mineral fiber insulation conforming to ASTM C585, Type 1, Class B-3, 3/4 pcf nominal, 2.0 inches thick or Type II up to 250 degrees F. Also ASTM C1290 Type III may be used. Alternately, minimum thickness may be calculated in accordance with ASHRAE 90.1 - IP.

2.3.2 Duct Insulation Jackets

2.3.2.1 All-Purpose Jacket

Provide insulation with insulation manufacturer's standard reinforced fire-retardant jacket with or without integral vapor barrier as required by the service. In exposed locations, provide jacket with a white surface suitable for field painting.

2.4 EQUIPMENT INSULATION SYSTEMS

Insulate equipment and accessories as specified in Tables 5 and 6. In outside locations, provide insulation 1/2 inch thicker than specified. Increase the specified insulation thickness for equipment where necessary to equal the thickness of angles or other structural members to make a smooth, exterior surface. Submit a booklet containing manufacturer's published installation instructions for the insulation systems. The instructions must be copyrighted, have an identifying or publication number, and shall have been published prior to the issuance date of this solicitation. A booklet is also required by paragraphs titled: Pipe Insulation Systems and Duct Insulation Systems.

PART 3 EXECUTION

3.1 APPLICATION - GENERAL

Insulation shall only be applied to unheated and uncooled piping and equipment. Flexible elastomeric cellular insulation shall not be compressed at joists, studs, columns, ducts, hangers, etc. The insulation shall not pull apart after a one hour period; any insulation found to pull apart after one hour, shall be replaced.

3.1.1 Installation

Except as otherwise specified, material shall be installed in accordance with the manufacturer's written instructions. Insulation materials shall not be applied until tests specified in other sections of this specification are completed. Material such as rust, scale, dirt and moisture shall be removed from surfaces to receive insulation. Insulation shall be kept clean and dry. Insulation shall not be removed from its shipping containers until the day it is ready to use and shall be returned to like containers or equally protected from dirt and moisture at the end of each workday. Insulation that becomes dirty shall be thoroughly cleaned prior to use. If insulation becomes wet or if cleaning does not restore the surfaces to like new condition, the insulation will be rejected, and shall be immediately removed from the jobsite. Joints shall be staggered on multi layer insulation. Mineral fiber thermal insulating cement shall be mixed with demineralized water when used on stainless steel surfaces. Insulation, jacketing and accessories shall be installed in accordance with MICA Insulation Stds plates except where modified herein or on the drawings.

3.1.2 Firestopping

Where pipes and ducts pass through fire walls, fire partitions, above grade floors, and fire rated chase walls, the penetration shall be sealed with fire stopping materials as specified in Section 07 84 00 FIRESTOPPING. The protection of ducts at point of passage through firewalls must be in accordance with NFPA 90A and/or NFPA 90B. All other penetrations, such as piping, conduit, and wiring, through firewalls must be protected with a

material or system of the same hourly rating that is listed by UL, FM, or a NRTL.

3.1.3 Painting and Finishing

Painting shall be as specified in Section 09 90 00 PAINTS AND COATINGS.

3.1.4 Welding

No welding shall be done on piping, duct or equipment without written approval of the Contracting Officer. The capacitor discharge welding process may be used for securing metal fasteners to duct.

3.1.5 Pipes/Ducts/Equipment That Require Insulation

Insulation is required on all pipes, ducts, or equipment, except for omitted items as specified.

3.2 DUCT INSULATION SYSTEMS INSTALLATION

Except for oven hood exhaust duct insulation, corner angles shall be installed on external corners of insulation on ductwork in exposed finished spaces before covering with jacket. Air conditioned spaces shall be defined as those spaces directly supplied with cooled conditioned air (or provided with a cooling device such as a fan-coil unit) and heated conditioned air (or provided with a heating device such as a unit heater, radiator or convector).

3.2.1 Duct Insulation Thickness

Duct insulation thickness shall be in accordance with Table 4.

Table 4 - Minimum Duct Insulation (inches)	
Cold Air Ducts	2.0
Relief Ducts	1.5
Fresh Air Intake Ducts	1.5
Warm Air Ducts	2.0
Relief Ducts	1.5
Fresh Air Intake Ducts	1.5

3.2.2 Insulation and Vapor Retarder/Vapor Barrier for Cold Air Duct

Insulation and vapor retarder/vapor barrier shall be provided for the following cold air ducts and associated equipment.

a. Supply ducts.

b. Return air ducts.

Insulation for rectangular ducts shall be flexible type where concealed,

minimum density 3/4 pcf, and rigid type where exposed, minimum density 3 pcf. Insulation for both concealed or exposed round/oval ducts shall be flexible type, minimum density 3/4 pcf or a semi rigid board, minimum density 3 pcf, formed or fabricated to a tight fit, edges beveled and joints tightly butted and staggered. Insulation for all exposed ducts shall be provided with either a white, paint-able, factory-applied Type I jacket or a field applied vapor retarder/vapor barrier jacket coating finish as specified, the total field applied dry film thickness shall be approximately 1/16 inch. Insulation on all concealed duct shall be provided with a factory-applied Type I or II vapor retarder/vapor barrier jacket. Duct insulation shall be continuous through sleeves and prepared openings except firewall penetrations. Duct insulation terminating at fire dampers, shall be continuous over the damper collar and retaining angle of fire dampers, which are exposed to unconditioned air and which may be prone to condensate formation. Duct insulation and vapor retarder/vapor barrier shall cover the collar, neck, and any un-insulated surfaces of diffusers, registers and grills. Vapor retarder/vapor barrier materials shall be applied to form a complete unbroken vapor seal over the insulation. Sheet Metal Duct shall be sealed in accordance with Section 23 00 00 AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEM.

3.2.2.1 Installation on Exposed Duct Work

a. For rectangular ducts, rigid insulation shall be secured to the duct by mechanical fasteners on all four sides of the duct, spaced not more than 12 inches apart and not more than 3 inches from the edges of the insulation joints. A minimum of two rows of fasteners shall be provided for each side of duct 12 inches and larger. One row shall be provided for each side of duct less than 12 inches. Mechanical fasteners shall be as corrosion resistant as G60 coated galvanized steel, and shall indefinitely sustain a 50 lb tensile dead load test perpendicular to the duct wall.

b. Form duct insulation with minimum jacket seams. Fasten each piece of rigid insulation to the duct using mechanical fasteners. When the height of projections is less than the insulation thickness, insulation shall be brought up to standing seams, reinforcing, and other vertical projections and shall not be carried over. Vapor retarder/barrier jacket shall be continuous across seams, reinforcing, and projections. When height of projections is greater than the insulation thickness, insulation and jacket shall be carried over. Apply insulation with joints tightly butted. Neatly bevel insulation around name plates and access plates and doors.

c. Impale insulation on the fasteners; self-locking washers shall be installed and the pin trimmed and bent over.

d. Seal joints in the insulation jacket with a 4 inch wide strip of tape. Seal taped seams with a brush coat of vapor retarder coating.

e. Breaks and ribs or standing seam penetrations in the jacket material shall be covered with a patch of the same material as the jacket. Patches shall extend not less than 2 inches beyond the break or penetration and shall be secured with tape and stapled. Staples and joints shall be sealed with a brush coat of vapor retarder coating.

f. At jacket penetrations such as hangers, thermometers, and damper operating rods, the voids in the insulation shall be filled and the penetrations sealed with a flashing sealant.

g. Insulation terminations and pin punctures shall be sealed and flashed with a reinforced vapor retarder coating finish. The coating shall overlap the adjoining insulation and un-insulated surface 2 inches. Pin puncture coatings shall extend 2 inches from the puncture in all directions.

h. Oval and round ducts, flexible type, shall be insulated with factory Type I jacket insulation with minimum density of 3/4 pcf, attached as in accordance with MICA standards.

3.2.3 Insulation for Warm Air Duct

Insulation and vapor barrier shall be provided for the following warm air ducts and associated equipment:.

a. Supply ducts.

b. Return air ducts.

Insulation for rectangular ducts shall be flexible type where concealed, and rigid type where exposed. Insulation on exposed ducts shall be provided with a white, paint-able, factory-applied Type II jacket, or finished with adhesive finish. Flexible type insulation shall be used for round ducts, with a factory-applied Type II jacket. Insulation on concealed duct shall be provided with a factory-applied Type II jacket. Adhesive finish where indicated to be used shall be accomplished by applying two coats of adhesive with a layer of glass cloth embedded between the coats. The total dry film thickness shall be approximately 1/16 inch. Duct insulation shall be continuous through sleeves and prepared openings. Duct insulation shall terminate at fire dampers and flexible connections.

3.2.3.1 Installation on Exposed Duct

a. For rectangular ducts, the rigid insulation shall be secured to the duct by the use of mechanical fasteners on all four sides of the duct, spaced not more than 16 inches apart and not more than 6 inches from the edges of the insulation joints. A minimum of two rows of fasteners shall be provided for each side of duct 12 inches and larger and a minimum of one row for each side of duct less than 12 inches.

b. Duct insulation with factory-applied jacket shall be formed with minimum jacket seams, and each piece of rigid insulation shall be fastened to the duct using mechanical fasteners. When the height of projection is less than the insulation thickness, insulation shall be brought up to standing seams, reinforcing, and other vertical projections and shall not be carried over the projection. Jacket shall be continuous across seams, reinforcing, and projections. Where the height of projections is greater than the insulation thickness, insulation and jacket shall be carried over the projection.

c. Insulation shall be impaled on the fasteners; self-locking washers shall be installed and pin trimmed and bent over.

d. Joints on jacketed insulation shall be sealed with a 4 inch wide strip of tape and brushed with vapor retarder coating.

e. Breaks and penetrations in the jacket material shall be covered with a patch of the same material as the jacket. Patches shall extend not

less than 2 inches beyond the break or penetration and shall be secured with adhesive and stapled.

f. Insulation terminations and pin punctures shall be sealed with tape and brushed with vapor retarder coating.

g. Oval and round ducts, flexible type, shall be insulated with factory Type I jacket insulation, minimum density of 3/4 pcf attached by staples spaced not more than 16 inches and not more than 6 inches from the degrees of joints. Joints shall be sealed in accordance with item "d." above.

3.2.4 Ducts Handling Air for Dual Purpose

For air handling ducts for dual purpose below and above 60 degrees F, ducts shall be insulated as specified for cold air duct.

3.2.5 Duct Test Holes

After duct systems have been tested, adjusted, and balanced, breaks in the insulation and jacket shall be repaired in accordance with the applicable section of this specification for the type of duct insulation to be repaired.

3.3 EQUIPMENT INSULATION SYSTEMS INSTALLATION

3.3.1 General

Removable insulation sections shall be provided to cover parts of equipment that must be opened periodically for maintenance including vessel covers, fasteners, flanges and accessories. Equipment insulation shall be omitted on the following:

a. Hand-holes.

d. ASME stamps.

e. Manufacturer's nameplates.

f. Duct Test/Balance Test Holes.

3.3.2 Insulation for Cold Equipment

Cold equipment below 60 degrees F: Insulation shall be furnished on equipment handling media below 60 degrees F including the following:

j. Air handling equipment parts that are not factory insulated.

3.3.2.1 Insulation Type

Insulation shall be suitable for the temperature encountered. Material and thicknesses shall be as shown in Table 5:

TABLE 5		
Insulation Thickness for Cold Equipment (inches)		
Equipment handling media at indicated temperature		
	Material	Thickness (inches)
35 to 60 degrees F		
	Cellular Glass	1.5
	Flexible Elastomeric Cellular	1
1 to 34 degrees F		
	Cellular Glass	3
	Flexible Elastomeric Cellular	1.5
Minus 30 to 0 degrees F		
	Cellular Glass	3.5
	Flexible Elastomeric Cellular	1.75

3.3.2.2 Other Equipment

a. Insulation shall be formed or fabricated to fit the equipment. To ensure a tight fit on round equipment, edges shall be beveled and joints shall be tightly butted and staggered.

b. Insulation shall be secured in place with bands or wires at intervals as recommended by the manufacturer but not more than 12 inch centers except flexible elastomeric cellular which shall be adhered with contact adhesive. Insulation corners shall be protected under wires and bands with suitable corner angles.

c. Cellular glass shall be installed in accordance with manufacturer's instructions. Joints and ends shall be sealed with joint sealant, and sealed with a vapor retarder coating.

d. Insulation on heads of heat exchangers shall be removable. Removable section joints shall be fabricated using a male-female shiplap type joint. The entire surface of the removable section shall be finished by applying two coats of vapor retarder coating with a layer of glass cloth embedded between the coats. The total dry thickness of the finish shall be 1/16 inch.

e. Exposed insulation corners shall be protected with corner angles.

f. Insulation on equipment with ribs shall be applied over 6 by 6 inches by 12 gauge welded wire fabric which has been cinched in place, or if approved by the Contracting Officer, spot welded to the equipment over the ribs. Insulation shall be secured to the fabric with J-hooks and 2 by 2 inches washers or shall be securely banded or wired in place on 12 inch centers.

3.3.2.3 Vapor Retarder/Vapor Barrier

Upon completion of installation of insulation, penetrations shall be caulked. Two coats of vapor retarder coating or vapor barrier jacket shall be applied over insulation, including removable sections, with a layer of open mesh synthetic fabric embedded between the coats. The total dry thickness of the finish shall be 1/16 inch. Flashing sealant or vapor barrier tape shall be applied to parting line between equipment and removable section insulation.

-- End of Section --

SECTION 23 09 23.13 20

DIRECT DIGITAL CONTROL SYSTEMS FOR HVAC
06/12

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL (AMCA)

AMCA 500-D	(1998) Laboratory Methods of Testing Dampers for Rating

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI/ATA 878.1	(1999) ARCNET - Local Area Network: Token Ring

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 135	(2008; Addenda J,L,Q,R,S,V 2009; Errata 1 & 2 2009:INT 1 & 2 2009) BACnet—A Data Communication Protocol for Building Automation and Control Networks

ASME INTERNATIONAL (ASME)

ASME B31.1	(2007; Addenda 2008; Addenda 2009) Power Piping

ASTM INTERNATIONAL (ASTM)

ASTM B 117	(2009) Standing Practice for Operating Salt Spray (Fog) Apparatus

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE C62.41.1	(2002; R 2008) Guide on the Surges Environment in Low-Voltage (1000 V and Less) AC Power Circuits
IEEE C62.41.2	(2002) Recommended Practice on Characterization of Surges in Low-Voltage (1000 V and Less) AC Power Circuits
IEEE C62.45	(2002; R 2008) Surge Testing for Equipment Connected to Low-Voltage (1000v and less)AC Power Circuits

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION (ISO)

ISO/IEC 8802	(2000) Telecommunications and Information Exchange Between Systems

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(2014; AMD 1 2013; Errata 1 2013; AMD 2 2013; Errata 2 2013; AMD 3 2014; Errata 3-4 2014; AMD 4-6 2014) National Electrical Code
NFPA 72	(2013) National Fire Alarm and Signaling Code
NFPA 90A	(2015) Standard for the Installation of Air Conditioning and Ventilating Systems

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

SMACNA 1966	(2005) HVAC Duct Construction Standards Metal and Flexible, 3rd Edition

UNDERWRITERS LABORATORIES (UL)

UL 1449	(2006; Rev thru Sep 2009) Surge Protective Devices
UL 506	(2000; Rev thru May 2006) Standard for Specialty Transformers
UL 508A	(2001; Rev thru Sep 2009) Standard for Industrial Control Panels
UL 916	(2007) Energy Management Equipment

1.2 DEFINITIONS

1.2.1 ANSI/ASHRAE Standard 135

ANSI/ASHRAE Standard 135: BACnet - A Data Communication Protocol for Building Automation and Control Networks, referred to as "BACnet". ASHRAE developed BACnet to provide a method for diverse building automation devices to communicate and share data over a network.

1.2.2 ARCNET

ANSI/ATA 878.1 - Attached Resource Computer Network. ARCNET is a deterministic LAN technology; meaning it's possible to determine the maximum delay before a device is able to transmit a message.

1.2.3 BACnet

Building Automation and Control Network; the common name for the communication standard ASHRAE 135. The standard defines methods and protocol for cooperating building automation devices to communicate over a variety of LAN technologies.

1.2.4 BACnet/IP

An extension of BACnet, Annex J, defines this mechanism using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP subnetworks that share the same BACnet network number. See also "BACnet Broadcast Management Device".

1.2.5 BACnet Internetwork

Two or more BACnet networks, possibly using different LAN technologies, connected with routers. In a BACnet internetwork, there exists only one message path between devices.

1.2.6 BACnet Network

One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.

1.2.7 BACnet Segment

One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.

1.2.8 BBMD

BACnet Broadcast Management Device (BBMD). A communications device, typically combined with a BACnet router. A BBMD forwards BACnet broadcast messages to BACnet/IP devices and other BBMDs connected to the same BACnet/IP network. Every IP subnetwork that is part of a BACnet/IP network must have only one BBMD. See also "BACnet/IP".

1.2.9 BAS

Building Automation Systems, including DDC (Direct Digital Controls) used for facility automation and energy management.

1.2.10 BAS Owner

The regional or local user responsible for managing all aspects of the BAS operation, including: network connections, workstation management, submittal review, technical support, control parameters, and daily operation. The BAS Owner for this project is Cherry Point.

1.2.11 BIBBs

BACnet Interoperability Building Blocks. A collection of BACnet services used to describe supported tasks. BIBBs are often described in terms of "A" (client) and "B" (server) devices. The “A” device uses data provided by the "B" device, or requests an action from the “B” device.

1.2.12 BI

BACnet International, formerly two organizations: the BACnet Manufacturers Association (BMA) and the BACnet Interest Group - North America (BIG-NA).

1.2.13 BI/BTL

BACnet International/BACnet Testing Laboratories (Formerly BMA/BTL). The organization responsible for testing products for compliance with the

BACnet standard, operated under the direction of BACnet International.

1.2.14 Bridge

Network hardware that connects two or more network (or BACnet internetwork) segments at the physical and data link layers. A bridge may also filter messages.

1.2.15 Broadcast

A message sent to all devices on a network segment.

1.2.16 Device

Any control system component, usually a digital controller, that contains a BACnet Device Object and uses BACnet to communicate with other devices. See also "Digital Controller".

1.2.17 Device Object

Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the BACnet internetwork. This number is often referred to as the device instance.

1.2.18 Device Profile

A collection of BIBBs determining minimum BACnet capabilities of a device, defined in ASHRAE Standard 135-2004, Annex L. Standard device profiles include BACnet Operator Workstations (B-OWS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing BIBBs supported.

1.2.19 Digital Controller

An electronic controller, usually with internal programming logic and digital and analog input/output capability, which performs control functions. In most cases, synonymous with a BACnet device described in this specification. See also "Device".

1.2.20 Direct Digital Control (DDC)

Digital controllers performing control logic. Usually the controller directly senses physical values, makes control decisions with internal programs, and outputs control signals to directly operate switches, valves, dampers, and motor controllers.

1.2.21 DDC System

A network of digital controllers, communication architecture, and user interfaces. A DDC system may include programming, sensors, actuators, switches, relays, factory controls, operator workstations, and various other devices, components, and attributes.

1.2.22 Ethernet

A family of local-area-network technologies providing high-speed networking

features over various media.

1.2.23 Firmware

Software programmed into read only memory (ROM), flash memory, electrically erasable programmable read only memory (EEPROM), or erasable programmable read only memory (EPROM) chips.

1.2.24 Gateway

Communication hardware connecting two or more different protocols, similar to human language translators. The Gateway translates one protocol into equivalent concepts for the other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.

1.2.25 Half Router

A device that participates as one partner in a BACnet point-to-point (PTP) connection. Two half-routers in an active PTP connection combine to form a single router.

1.2.26 Hub

A common connection point for devices on a network.

1.2.27 Internet Protocol (IP, TCP/IP, UDP/IP)

A communication method, the most common use is the World Wide Web. At the lowest level, it is based on Internet Protocol (IP), a method for conveying and routing packets of information over various LAN media. Two common protocols using IP are User Datagram Protocol (UDP) and Transmission Control Protocol (TCP). UDP conveys information to well-known "sockets" without confirmation of receipt. TCP establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.

1.2.28 Input/Output (I/O)

Physical inputs and outputs to and from a device, although the term sometimes describes software, or "virtual" I/O. See also "Points".

1.2.29 I/O Expansion Unit

An I/O expansion unit provides additional point capacity to a digital controller.

1.2.30 IP subnet

Internet protocol (IP) identifies individual devices with a 32-bit number divided into four groups from 0 to 255. Devices are often grouped and share some portion of this number. For example, one device has IP address 209.185.47.68 and another device has IP address 209.185.47.82. These two devices share Class C subnet 209.185.47.00

1.2.31 Local-Area Network (LAN)

A communication network that spans a limited geographic area and uses the same basic communication technology throughout.

1.2.32 LonTalk

ANSI/EIA 709. A communication protocol developed by Echelon Corp. LonTalk is an optional physical and data link layer for BACnet.

1.2.33 MAC Address

Media Access Control address. The physical node address that identifies a device on a Local Area Network.

1.2.34 Master-Slave/Token-Passing (MS/TP)

ISO/IEC 8802 (Part 3). One of the LAN options for BACnet. MSTP uses twisted-pair wiring for relatively low speed and low cost communication (up to 4,000 ft at 76.8K bps).

1.2.35 Native BACnet Device

A device that uses BACnet as its primary, if not only, method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.

1.2.36 Network

Communication technology for data communications. BACnet approved network types are BACnet over Internet Protocol (IP), Point to Point (PTP) Ethernet, ARCNET, MS/TP, and LonTalk®.

1.2.37 Network Number

A site-specific number assigned to each network segment to identify for routing. This network number must be unique throughout the BACnet internetwork.

1.2.38 Object

The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.

1.2.39 Object Identifier

An object property used to identify the object, including object type and instance. Object Identifiers must be unique within a device.

1.2.40 Object Properties

Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.

1.2.41 Peer-to-Peer

Peer-to-peer refers to devices where any device can initiate and respond to communication with other devices.

1.2.42 Performance Verification Test (PVT)

The procedure for determining if the installed BAS meets design criteria prior to final acceptance. The PVT is performed after installation, testing, and balancing of mechanical systems. Typically the PVT is performed by the Contractor in the presence of the Government.

1.2.43 PID

Proportional, integral, and derivative control; three parameters used to control modulating equipment to maintain a setpoint. Derivative control is often not required for HVAC systems (leaving "PI" control).

1.2.44 PICS

Protocol Implementation Conformance Statement (PICS), describing the BACnet capabilities of a device. See BACnet, Annex A for the standard format and content of a PICS statement.

1.2.45 Points

Physical and virtual inputs and outputs. See also "Input/Output".

1.2.46 PTP

Point-to-Point protocol connects individual BACnet devices or networks using serial connections like modem-to-modem links.

1.2.47 Repeater

A network component that connects two or more physical segments at the physical layer.

1.2.48 Router

A BACnet router is a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.

1.2.49 Stand-Alone Control

Refers to devices performing equipment-specific and small system control without communication to other devices or computers for physical I/O, excluding outside air and other common shared conditions. Devices are located near controlled equipment, with physical input and output points limited to 64 or less per device, except for complex individual equipment or systems. Failure of any single device will not cause other network devices to fail. BACnet "Smart" actuators (B-SA profile) and sensors (B-SS profile) communicating on a network with a parent device are exempt from stand-alone requirements.

1.3 SUBCONTRACTOR SPECIAL REQUIREMENTS

Perform all work in this section in accordance with the paragraph entitled "Subcontractor Special Requirements" in Section 01 30 00 ADMINISTRATIVE REQUIREMENTS. The paragraph specifies that all contract requirements of this section shall be accomplished directly by a first tier subcontractor. No work required shall be accomplished by a second tier subcontractor.

1.4 DIRECT DIGITAL CONTROL SYSTEMS FOR HVAC DESCRIPTION

The building is currently equipped with a Johnsons Controls Incorporation (JCI) Metasys DDC network. The existing supervisory building controller (NAE/NCE) already has its' DDC network buses assigned either as N2 or BACnet. Contractor has choice as to type of DDC system to provide. Contractor may use the existing bus with components of the same type if the bus has the capacity to handle additional devices. If the existing DDC network buses are not usable, provide a new BACnet compliant supervisory building controller (SBC), install new BACnet bus and integrate SBC to facility-wide JCI EMCS system.

A network cable drop/pathway is required from new building addition to existing NAE enclosure in mechanical room/chiller room.

All DDC field controllers/devices shall be network configurable, using existing government owned software: JCI Metasys ADX, version 7.X and JCI CCT(Controller Configuration Tool) version 10.X

All DDC field controllers shall communicate using the BACnet MS/TP protocol.

1.4.1 Design Requirements

1.4.1.1 Control System Drawings Title Sheet

Provide a title sheet for the control system drawing set. Include the project title, project location, contract number, the controls contractor preparing the drawings, an index of the control drawings in the set, and a legend of the symbols and abbreviations used throughout the control system drawings.

1.4.1.2 List of I/O Points

Also known as a Point Schedule, provide for each input and output point physically connected to a digital controller: point name, point description, point type (Analog Output (AO), Analog Input (AI), Binary Output (BO), Binary Input (BI)), point sensor range, point actuator range, point address, BACnet object, associated BIBBS (where applicable), and point connection terminal number. Typical schedules for multiple identical equipment are allowed unless otherwise requested in design or contract criteria.

1.4.1.3 Control System Components List

Provide a complete list of control system components installed on this project. Include for each controller and device: control system schematic name, control system schematic designation, device description, manufacturer, and manufacturer part number. For sensors, include point name, sensor range, and operating limits. For valves, include body style, Cv, design flow rate, pressure drop, valve characteristic (linear or equal percentage), and pipe connection size. For actuators, include point name, spring or non-spring return, modulating or two-position action, normal (power fail) position, nominal control signal operating range (0-10 volts DC or 4-20 milliamps), and operating limits.

1.4.1.4 Control System Schematics

Provide control system schematics. Typical schematics for multiple identical equipment are allowed unless otherwise requested in design or contract criteria. Include the following:

a. Location of each input and output device

b. Flow diagram for each piece of HVAC equipment

c. Name or symbol for each control system component, such as V-1 for a valve

d. Setpoints, with differential or proportional band values

e. Written sequence of operation for the HVAC equipment

f. Valve and Damper Schedules, with normal (power fail) position

1.4.1.5 HVAC Equipment Electrical Ladder Diagrams

Provide HVAC equipment electrical ladder diagrams. Indicate required electrical interlocks.

1.4.1.6 Component Wiring Diagrams

Provide a wiring diagram for each type of input device and output device. Indicate how each device is wired and powered; showing typical connections at the digital controller and power supply. Show for all field connected devices such as control relays, motor starters, actuators, sensors, and transmitters.

1.4.1.7 Terminal Strip Diagrams

Provide a diagram of each terminal strip. Indicate the terminal strip location, termination numbers, and associated point names.

1.4.1.8 Communication Architecture Schematic

Provide a schematic showing the project's entire communication network, including addressing used for LANs, LAN devices including media converters, switches, routers and bridges, gateways, controllers, workstations, and field interface devices. If applicable, show connection to existing networks. Show bus routing and component locations on a separate floor plan.

1.5 SUBMITTALS

Submit detailed and annotated manufacturer's data, drawings, and specification sheets for each item listed, that clearly show compliance with the project specifications.

Submit the following according to 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Include the following in the project's control system drawing set:

Control system drawings title sheet

List of I/O Points

Control System Components List

Control system schematics

HVAC Equipment Electrical Ladder diagrams

Component wiring diagrams

Terminal strip diagrams

Communication architecture schematic

SD-03 Product Data

Direct Digital Controllers

Include BACnet PICS for each controller/device type, including smart sensors (B-SS) and smart actuators (B-SA).

BACnet Gateways

Include BACnet and workstation display information; bi-directional communication ability; compliance with interoperability schedule; expansion capacity; handling of alarms, events, scheduling and trend data; and single device capability (not depending on multiple devices for exchanging information from either side of the gateway).

BACnet Protocol Analyzer

Include capability to store and report data traffic on BACnet networks, measure bandwidth usage, filter information, and identify BACnet devices.

DDC Software

Sensors and Input Hardware

Output Hardware

Surge and transient protection

Indicators

Duct smoke detectors

SD-05 Design Data

Performance Verification Testing Plan

Pre-Performance Verification Testing Checklist

SD-06 Test Reports

Performance Verification Testing Report

SD-07 Certificates

Contractor's Qualifications

SD-09 Manufacturer's Field Reports

Pre-PVT Checklist

SD-10 Operation and Maintenance Data

Comply with requirements for data packages in Section 01 78 23 OPERATION AND MAINTENANCE DATA, except as supplemented and modified in this specification.

Direct Digital Control Systems, Data Package 4

SD-11 Closeout Submittals

Training documentation

1.6 QUALITY ASSURANCE

1.6.1 Standard Products

Provide material and equipment that are standard manufacturer's products currently in production and supported by a local service organization.

1.6.2 Delivery, Storage, and Handling

Handle, store, and protect equipment and materials to prevent damage before and during installation according to manufacturer's recommendations, and as approved by the Contracting Officer. Replace damaged or defective items.

1.6.3 Operating Environment

Protect components from humidity and temperature variation, dust, and contaminants. If components are stored before installation, keep them within the manufacturer's limits.

1.6.4 Finish of New Equipment

New equipment finishing shall be factory provided. Manufacturer's standard factory finishing shall be proven to withstand 125 hours in a salt-spray fog test. Equipment located outdoors shall be proven to withstand 500 hours in a salt-spray fog test.

Salt-spray fog test shall be according to ASTM B 117, with acceptance criteria as follows: immediately after completion of the test, the finish shall show no signs of degradation or loss of adhesion beyond 0.125 inch on either side of the scratch mark.

1.6.5 Verification of Dimensions

The contractor shall verify all dimensions in the field, and advise the Contracting Officer of any discrepancy before performing work.

1.6.6 Contractor's Qualifications

Submit documentation certifying the controls Contractor performing the work

has completed at least three DDC systems installations of a similar design to this project, and programmed similar sequences of operation for at least two years. Personnel performing work on the EMCS server must have training and experience working with Johnson Controls Incorporation (JCI) Metasys Extended Architecture (MESA) software and be approved for access by the EMCS system administrator.

1.6.7 Modification of References

The advisory provisions in ASME B31.1 and NFPA 70 are mandatory. Substitute "shall" for "should" wherever it appears and interpret all references to the "authority having jurisdiction" and "owner" to mean the Contracting Officer.

1.6.8 Project Sequence

The control system work for this project shall proceed in the following order:

a. Submit and receive approval on the Shop Drawings, Product Data, and Certificates specified under the paragraph entitled "SUBMITTALS."

b. Perform the control system installation work, including all field check-outs and tuning.

c. Provide support to TAB personnel as specified under the paragraph "TEST AND BALANCE SUPPORT."

d. Submit and receive approval of the Controls System Operators Manual specified under the paragraph "CONTROLS SYSTEM OPERATORS MANUALS."

e. Submit and receive approval of the Performance Verification Testing Plan and the Pre-PVT Checklist specified under the paragraph "PERFORMANCE VERIFICATION TESTING."

f. Perform the Performance Verification Testing.

g. Submit and receive approval on the PVT Report.

h. Submit and receive approval on the Training Documentation specified under the paragraph "INSTRUCTION TO GOVERNMENT PERSONNEL". Submit at least 30 days before training.

i. Deliver the final Controls System Operators Manuals.

j. Conduct the Phase I Training.

k. Conduct the Phase II Training.

l. Submit and receive approval of Closeout Submittals.

PART 2 PRODUCTS

2.1 DDC SYSTEM

a. Provide new DDC systems including associated equipment, accessories and communication media. Manufacturer's products, including design materials, fabrication, assembly, erection, examination, inspections, and testing shall be in accordance with

ASME B31.1 and NFPA 70, except as modified herein or indicated otherwise. The new DDC system shall interface and communicate with the existing Energy Management and Control System (EMCS) at MCAS Cherry Point, Building 87137. The new DDC system shall use Cherry Point's Point Naming Nomenclature and Graphical Standards attached at the end of this section. The new DDC system via the supervisory building controller shall be capable of upload/download from the central server at Building 87137. All DDC points whether physical or pseudo, shall be exposed as BACnet objects and accessible by the Metasys server in Building 87137 for purposes of monitoring status, controlling operation, or modifying values. The new DDC system shall have the capability of managing its loads using the existing EMCS Johnson Control load management programming.

b. The Energy Management and Control System (EMCS) at MCAS Cherry Point is an enterprise system that actively receives energy and building condition information from multiple sources and provides load shedding, electric metering, alarming, trending, scheduling, set point adjusting, device communications status of all SBC and TCU for maintenance personnel. The existing EMCS system is Johnson Controls and incorporates the Metasys System that communicates over the Ethernet communications network to the supervisory building controllers. The existing EMCS central server is located at Building 87137.

c. If applicable, provide a supervisory building controller (SBC) for the new DDC system. Provide all necessary hardware, drivers, software, material, and equipment, which shall allow communication between the SBC and the existing EMCS system via the UMAC Ethernet network. The SBC shall act as the interface between the existing EMCS system and the new DDC system. The SBC shall perform closed-loop, modulating control of building equipment, provide all programming and communication with the DDC system such that it shall maintain stable temperature control and all other conditions as indicated. The end-to-end accuracy of the system, including temperature sensor error, wiring error, A/D conversion, and display, shall be 1 degree F or less.

d. Provide a complete fully BACnet Open Protocol compatible Direct Digital Control (DDC) system. The system shall have stand-alone digital controllers that are connected to the SBC. All BACnet devices shall be BACnet Testing Laboratories (BTL) certified and listed. The DDC system shall be capable of controlling and monitoring all spaces and all HVAC systems. The manufacturer's control system shall have a successful, proven, in use history of at least 2 years. The DDC control system object configuration and communication - shall be totally native BACnet Open protocol with no other programming language protocol, interface, or gateways utilized, except as required by the Project documents.

e. The contractor shall update the existing Johnson Controls server, ADX-1, located in Building 87137 to incorporate and integrate the new DDC system. The update requirements include, but are not limited to the EMCS server database, graphics for the new DDC system and any other affected graphics, and programming of all load management functions.

The contractor shall fully test and verify all levels of control and

communication of all the DDC system controllers from the existing Johnson Controls ECMS server in Building 87137. The contractor shall also test and verify all levels of control and communication of the new DDC system.

2.1.1 Direct Digital Controllers

All new direct digital controllers shall be native BACnet and UL 916 rated.

2.1.1.1 I/O Point Limitation

The total number of I/O hardware points used by a single stand-alone digital controller, including I/O expansion units, shall not exceed 64, except for complex individual equipment or systems. Place I/O expansion units in the same cabinet as the digital controller.

2.1.1.2 Environmental Limits

Controllers shall be suitable for, or placed in protective enclosures suitable for the environment (temperature, humidity, dust, and vibration) where they are located.

2.1.1.3 Stand-Alone Control

Provide stand-alone digital controllers.

2.1.1.4 Internal Clock

Provide internal clocks for all BACnet Building Controllers (B-BC) and BACnet Advanced Application Controllers (B-AAC) using BACnet time synchronization services. Automatically synchronize system clocks daily from an operator-designated controller. The system shall automatically adjust for daylight saving time.

2.1.1.5 Memory

Provide sufficient memory for each controller to support the required control, communication, trends, alarms, and messages. Protect programs residing in memory with EEPROM, flash memory, or by an uninterruptible power source (battery or uninterruptible power supply). The backup power source shall have capacity to maintain the memory during a 72-hour continuous power outage. Rechargeable power sources shall be constantly charged while the controller is operating under normal line power. Batteries shall be replaceable without soldering. Trend and alarm history collected during normal operation shall not be lost during power outages less than 72 hours long.

2.1.1.6 Immunity to Power Fluctuations

Controllers shall operate at 90 percent to 110 percent nominal voltage rating.

2.1.1.7 Transformer

The controller power supply shall be fused or current limiting and rated at 125 percent power consumption.

2.1.1.8 Wiring Terminations

Use screw terminal wiring terminations for all field-installed controllers. Provide field-removable modular terminal strip or a termination card connected by a ribbon cable for all controllers other than terminal units.

2.1.1.9 Input and Output Interface

Provide hard-wired input and output interface for all controllers as follows:

a. Protection: Shorting an input or output point to itself, to another point, or to ground shall cause no controller damage. Input or output point contact with sources up to 24 volts AC or DC for any duration shall cause no controller damage.

b. Binary Inputs: Binary inputs shall have a toggle switch and monitor on and off contacts from a "dry" remote device without external power, and external 5-24 VDC voltage inputs.

c. Pulse Accumulation Inputs: Pulse accumulation inputs shall conform to binary input requirements and accumulate pulses at a resolution suitable to the application.

d. Analog Inputs: Analog inputs shall monitor low-voltage (0-10 VDC), current (4-20 mA), or resistance (thermistor or RTD) signals.

e. Binary Outputs: Binary outputs shall have a toggle switch and send a pulsed 24 VDC low-voltage signal for modulation control, or provide a maintained open-closed position for on-off control. For HVAC equipment and plant controllers, provide for manual overrides, either with three-position (on-off-auto) override switches and status lights, or with an adjacent operator display and interface. Where appropriate, provide a method to select normally open or normally closed operation.

f. Analog Outputs: Analog outputs shall send modulating 0-10 VDC or 4-20 mA signals to control output devices.

g. Tri-State Outputs: Tri-State outputs shall provide three-point floating control of terminal unit electronic actuators.

2.1.1.10 BACnet Gateways

Provide BACnet communication ports, whenever available as a plant equipment OEM standard option, for DDC integration via a single communication cable. Typical BACnet controlled plant equipment includes, but is not limited to, boilers, chillers, and variable frequency motor drives.

Provide gateways to connect BACnet to legacy systems, existing non-BACnet devices, and existing non-BACnet DDC controlled plant equipment, only when specifically requested and approved by the Government, and shown on the Government approved BACnet Communication Architecture Schematic. Provide with each gateway an interoperability schedule, showing each point or event on the legacy side that the BACnet "client" will read, and each parameter that the BACnet network will write to. Describe this interoperability in terms of BACnet services, or Interoperability Building Blocks (BIBBS), defined in ASHRAE 135 Annex K. Provide two-year minimum warranty for each

gateway, including parts and labor.

The following minimum capabilities are required:

a. Gateways shall be able to read and view all readable object properties listed in the interoperability schedule on the non-BACnet network to the BACnet network and vice versa where applicable.

b. Gateways shall be able to write to all writeable object properties listed in the interoperability schedule on the non-BACnet network from the BACnet network and vice versa where applicable.

c. Gateways shall provide single-pass (only one protocol to BACnet without intermediary protocols) translation from the non-BACnet protocol to BACnet and vice versa.

d. Gateways shall meet the requirements of Data Sharing Read Property (DS-RP-B), Data Sharing Write Property (DS-WP-B), Device Management Dynamic Device Binding-B (DM-DDB-B), and Device Management Communication Control (DM-DCC-B) BIBBs, in accordance with ASHRAE 135.

e. Gateways shall include all hardware, software, software licenses, and configuration tools for operator-to-gateway communications. Provide backup programming and parameters on CD media and the ability to modify, download, backup, and restore gateway configuration.

2.1.1.11 Digital Controller Cabinet

Provide each digital controller in a factory fabricated cabinet enclosure. Cabinets located indoors shall protect against dust and have a minimum NEMA 1 rating, except where indicated otherwise. Cabinets located outdoors or in damp environments shall protect against all outdoor conditions and have a minimum NEMA 4 rating. Outdoor control panels and controllers must be able to withstand extreme ambient conditions, without malfunction or failure, whether or not the controlled equipment is running. If necessary, provide a thermostatically controlled panel heater in freezing locations, and an internal ventilating fan in locations exposed to direct sunlight. Cabinets shall have a hinged lockable door and an offset removable metal back plate, except controllers integral with terminal units, like those mounted on VAV boxes. Provide like-keyed locks for all hinged panels provided and a set of two keys at each panel, with one key inserted in the lock.

2.1.1.12 Main Power Switch and Receptacle

Provide each control cabinet with a main external power on/off switch located inside the cabinet. Also provide each cabinet with a separate 120 VAC duplex receptacle.

2.1.2 DDC System Integration and Monitoring

a. A workstation shall not be provided unless other wise noted.

b. All interface to the DDC system shall be provided through the existing EMCS server at Building 87137. The workstation via the EMCS server at Building 87 137 shall be capable of monitoring, troubleshooting, and making adjustments to the program or operating parameters of all DDC controllers, including TCU's. The workstation shall also be capable of remotely programming of all

controllers, including TCU's. The contractor shall provide a temporary workstation for system interface and start-up until the connection to the EMCS server at Building 87137 is completed, tested, and verified.

c. DDC system shall routinely operate continuously without connection to the workstation. Information at the workstation is not required for day to day operations of the direct digital controllers.

2.1.2.1 Software

The EMCS server (ADX-1) uses Johnson Controls Incorporation (JCI) Metasys Extended Architecture (MESA) siftware. Modify and update the existing EMCS server at Building 87137 as necessary for proper interface with the new DDC system. The MESA software shall be configured to operate according to the DDC system manufacturer's specifications. Software shall be installed in the supervisoty building controller (SBC) that permits monitoring and troubleshooting of the DDC system using the ADX-1 server. The ADX-1 in conjunction with the SBC software shall permit modification of controller parameters and control for all controllers, both high level and low level application specific. Operations shall be menu selected. Menu selections shall be made with a mouse.

a. Menu System: Menu system shall allow an operator to select a particular function or access a particular screen through successive menu penetration or icon selection.

b. Controller Parameter Modification: The ADX-1 software shall be an interface for performance specified in paragraph entitled "Parameter Modification" and available through a workstation logged into the ADX-1 server. Parameter modification shall require only that an operator "fill in the blank" for a parameter on a screen requesting the information in plain language. Parameter modifications shall download to the appropriate controllers at the operator request.

2.1.2.2 Graphic-Based Software

Update the existing graphics located on the ADX-1 server in Building 87137 to incorporate and integrate the new DDC system. Create new graphics as required for the new DDC controllers. Graphic-based software shall provide graphical location of the building on the map, the building floor plan, the building mechanical systems, and the DDC system. The current value and point name of every I/O point shall be shown on at least one graphic and in its appropriate physical location relative to building and mechanical systems.

a. Graphic shall closely follow the style of the control drawings in representing mechanical systems, sensors, controlled devices and point names.

b. Graphic Title: Graphics shall have an identifying title visible when the graphic is viewed.

c. Dynamic Update: When the ADX-1 server is on-line with the control system, point data shall update dynamically on the graphic images.

d. Graphic Penetration: Provide graphic penetration using buttons to

select graphics with more detail or to select different equipment.

e. Graphic Types: Graphic-based software shall have graphics of the building exterior, building section, floor plans, and mechanical systems. At a minimum, provide the following graphics:

(1) Building Exterior Graphic: Show exterior architecture, major landmarks, and building number.

(2) Building Section Graphic: Show floors in section graphic with appropriate floor name on each floor.

(3) Floor Plan Graphics: Provide a single graphic for each floor, unless the graphic will contain more information than can reasonably be shown on a single graphic. Each heating or cooling zone within a floor plan shall have a zone name and its current temperature displayed within the zone outline. Show each controlled variable in the zone. Provide visual warning for each point in alarm. Show existing and new bus routings on floor plan as physically installed in the building.

(4) Mechanical System Graphics: Provide two-dimensional drawings to symbolize mechanical equipment; do not use line drawings. Show controlled or sensed mechanical equipment. Each graphic shall consist of a single mechanical system; examples are a graphic for an air handling unit, a graphic for a VAV box, a graphic for a heating water system and a graphic for a chiller system. Place point name and point value adjacent to sensor or controlled device. Provide visual warning of each point in alarm. Point values shall update dynamically on the graphic.

2.1.3 DDC Software

2.1.3.1 Programming

Provide programming to execute the sequence of operation indicated. Provide all programming and tools to configure and program all controllers. Provide programming routines in simple, easy-to-follow logic with detailed text comments describing what the logic does and how it corresponds to the project's written sequence of operation.

a. Graphic-based programming shall use a library of function blocks made from pre-programmed code designed for BAS control. Function blocks shall be assembled with interconnecting lines, depicting the control sequence in a flowchart. If providing a computer with device programming tools as part of the project, graphic programs shall be viewable in real time showing present values and logical results from each function block.

b. Menu-based programming shall be done by entering parameters, definitions, conditions, requirements, and constraints.

c. For line-by-line and text-based programming, declare variable types (local, global, real, integer, etc.) at the beginning of the program. Use descriptive comments frequently to describe the programming.

d. If providing a computer with device programming tools as part of the project, provide a means for detecting program errors and testing software strategies with a simulation tool. Simulation may be inherent within the programming software suite, or provided by physical

controllers mounted in a NEMA 1 test enclosure. The test enclosure shall contain one dedicated controller of each type provided under this contract, complete with power supply and relevant accessories.

2.1.3.2 Parameter Modification

All writeable object properties, and all other programming parameters needed to comply with the project specification shall be adjustable for devices at any network level, including those accessible with web-browser communication, and regardless of programming methods used to create the applications.

2.1.3.3 Short Cycling Prevention

Provide setpoint differentials and minimum on/off times to prevent equipment short cycling.

2.1.3.4 Equipment Status Delay

Provide an adjustable delay from when equipment is commanded on or off and when the control program looks to the status input for confirmation.

2.1.3.5 Run Time Accumulation

Use the Elapsed Time Property to provide re-settable run time accumulation for each Binary Output Object connected to mechanical loads greater than 1 HP, electrical loads greater than 10 KW, or wherever else specified.

2.1.3.6 Timed Local Override

Provide an adjustable override time for each push of a timed local override button.

2.1.3.7 Time Synchronization

Provide time synchronization, including adjustments for leap years, daylight saving time, and operator time adjustments.

2.1.3.8 Scheduling

Provide operating schedules as indicated, with equipment assigned to groups. Changing the schedule of a group shall change the operating schedule of all equipment in the group. Groups shall be capable of operator creation, modification, and deletion. Provide capability to view and modify schedules in a seven-day week format. Provide capability to enter holiday and override schedules one full year at a time.

2.1.3.9 Object Property Override

Allow writeable object property values to accept overrides to any valid value. Where specified or required for the sequence of control, the Out_Of_Service property of Objects shall be modifiable using BACnet's write property service. When documented, exceptions to these requirement are allowed for life, machine, and process safeties.

2.1.3.10 Alarms and Events

Alarms and events shall be capable of having programmed time delays and high-low limits. When a computer workstation or web server is connected to

the BACnet internetwork, alarms/events shall report to the computer, printer, e-mail, as defined by an authorized operator. Otherwise alarms/events shall be stored within a device on the BACnet network until connected to a user interface device and retrieved. Provide alarms/events in agreement with the point schedule, sequence of operation, and the BAS Owner. At a minimum, provide programming to initiate alarms/events any time a piece of equipment fails to operate, a control point is outside normal range or condition shown on schedules, communication to a device is lost, a device has failed, or a controller has lost its memory.

2.1.3.11 Trending

Provide trend services on the supervisory building controller capable of trending all object present values set points, and other parameters indicated for trending on project schedules. Trends may be associated into groups, and a trend report may be set up for each group. Trends are stored within a device on the BACnet network, with operator selectable trend intervals from 10 seconds up to 60 minutes and/or change of value set points. The minimum number of consecutive trend values stored at one time shall be 100 per variable. When trend memory is full, it shall be selectable to stop trending or overwrite the oldest data. Upon reaching 3/4 of the device buffer limit (via Notification_Threshold property), by operator request, or by time schedule for archiving. Archived and real-time trend data shall be available for viewing numerically and graphically for at the EMCS server and connected notebook computers.

2.1.3.12 Device Diagnostics

Each controller shall have diagnostic LEDs for power, communication, and device fault condition. The DDC system shall recognize and report a non-responsive controller.

2.1.3.13 Power Loss

Upon restoration of power, the DDC system shall perform an orderly restart and restoration of control.

2.1.4 BACnet Protocol Analyzer

Provide a BACnet protocol analyzer and required cables and fittings for connection to the BACnet network. The analyzer shall include the following minimum capabilities:

a. Capture and store to a file data traffic on all network levels.

b. Measure bandwidth usage.

c. Filtering options with ability to ignore select traffic.

2.2 SENSORS AND INPUT HARDWARE

Coordinate sensor types with the BAS Owner to keep them consistent with existing installations.

2.2.1 Field-Installed Temperature Sensors

Where feasible, provide the same sensor type throughout the project. Avoid using transmitters unless absolutely necessary.

2.2.1.1 Thermistors

Precision thermistors may be used in applications below 200 degrees F. Sensor accuracy over the application range shall be 0.36 degree F or less between 32 to 150 degrees F. Stability error of the thermistor over five years shall not exceed 0.25 degrees F cumulative. A/D conversion resolution error shall be kept to 0.1 degrees F. Total error for a thermistor circuit shall not exceed 0.5 degrees F.

2.2.1.2 Resistance Temperature Detectors (RTDs)

Provide RTD sensors with platinum elements compatible with the digital controllers. Encapsulate sensors in epoxy, series 300 stainless steel, anodized aluminum, or copper. Temperature sensor accuracy shall be 0.1 percent (1 ohm) of expected ohms (1000 ohms) at 32 degrees F. Temperature sensor stability error over five years shall not exceed 0.25 degrees F cumulative. Direct connection of RTDs to digital controllers without transmitters is preferred. When RTDs are connected directly, lead resistance error shall be less than 0.25 degrees F. The total error for a RTD circuit shall not exceed 0.5 degrees F.

2.2.1.3 Temperature Sensor Details

a. Room Type: Provide the sensing element components within a decorative protective cover suitable for surrounding decor. Provide room temperature sensors with timed override button, setpoint adjustment lever, digital temperature display.

b. Duct Probe Type: Ensure the probe is long enough to properly sense the air stream temperature.

c. Duct Averaging Type: Continuous averaging sensors shall be one foot in length for each 4 square feet of duct cross-sectional area, and a minimum length of 6 feet.

d. Pipe Immersion Type: Provide minimum three-inch immersion. Provide each sensor with a corresponding pipe-mounted sensor well, unless indicated otherwise. Sensor wells shall be stainless steel when used in steel piping, and brass when used in copper piping. Provide the sensor well with a heat-sensitive transfer agent between the sensor and the well interior.

e. Outside Air Type: Provide the sensing element on the building's north side with a protective weather shade that positions the sensor approximately 3 inches off the wall surface, does not inhibit free air flow across the sensing element, and protects the sensor from snow, ice, and rain.

2.2.2 Transmitters

Provide transmitters with 4 to 20 mA or 0 to 10 VDC linear output scaled to the sensed input. Transmitters shall be matched to the respective sensor, factory calibrated, and sealed. Size transmitters for an output near 50 percent of its full-scale range at normal operating conditions. The total transmitter error shall not exceed 0.1 percent at any point across the measured span. Supply voltage shall be 12 to 24 volts AC or DC. Transmitters shall have non-interactive offset and span adjustments. For temperature sensing, transmitter drift shall not exceed 0.03 degrees F a year.

2.2.2.1 Relative Humidity Transmitters

Provide transmitters with an accuracy equal to plus or minus 3 percent from 0 to 90 percent scale, and less than one percent drift per year. Sensing elements shall be the polymer type.

2.2.2.2 Pressure Transmitters

Provide transmitters integral with the pressure transducer.

2.2.3 Current Transducers

Provide current transducers to monitor motor amperage, unless current switches are shown on design drawings or point tables.

2.2.4 Pneumatic to Electric Transducers

Pneumatic to electronic transducers shall convert a 0 to 20 psig signal to a proportional 4 to 20 mA or 0 to 10 VDC signal (operator scaleable). Supply voltage shall be 24 VDC. Accuracy and linearity shall be 1.0 percent or better.

2.2.5 Air Quality Sensors

Provide power supply for each sensor.

2.2.5.1 CO2 Sensors

Provide photo-acoustic type CO2 sensors with integral transducers and linear output. The devices shall read CO2 concentrations between 0 and 2000 ppm with full scale accuracy of at least plus or minus 100 ppm.

2.2.5.2 Air Quality Sensors

Provide full spectrum air quality sensors using a hot wire element based on the Taguchi principle. The sensor shall monitor a wide range of gaseous volatile organic components common in indoor air contaminants like paint fumes, solvents, cigarette smoke, and vehicle exhaust. The sensor shall automatically compensate for temperature and humidity, have span and calibration potentiometers, operate on 24 VDC power with output of 0-10 VDC, and have a service rating of 32 to 140 degrees F and 5 to 95 percent relative humidity.

2.2.6 Input Switches

2.2.6.1 Timed Local Overrides

Provide buttons or switches to override the DDC occupancy schedule programming for each major building zone during unoccupied periods, and to return HVAC equipment to the occupied mode. This requirement is waived for zones clearly intended for 24 hour continuous operation.

2.2.7 Freeze Protection Thermostats

Provide special purpose thermostats with flexible capillary elements 20 feet minimum length for coil face areas up to 40 square feet. Provide longer elements for larger coils at 1-foot of element for every 4 square feet of coil face area, or provide additional thermostats. Provide switch

contacts rated for the respective motor starter's control circuit voltage. Include auxiliary contacts for the switch's status condition. A freezing condition at any 18-inch increment along the sensing element's length shall activate the switch. The thermostat shall be equipped with a manual push-button reset switch so that when tripped, the thermostat requires manual resetting before the HVAC equipment can restart.

2.2.8 Air Flow Measurement Stations

Air flow measurement stations shall have an array of velocity sensing elements and straightening vanes inside a flanged sheet metal casing. The velocity sensing elements shall be the RTD or thermistor type, traversing the ducted air in at least two directions. The air flow pressure drop across the station shall not exceed 0.08 inch water gage at a velocity of 2,000 fpm. The station shall be suitable for air flows up to 5,000 fpm, and a temperature range of 40 to 120 degrees F. The station's measurement accuracy over the range of 125 to 2,500 fpm shall be plus or minus 3 percent of the measured velocity. Station transmitters shall provide a linear, temperature-compensated 4 to 20 mA or 0 to 10 VDC output. The output shall be capable of being accurately converted to a corresponding air flow rate in cubic feet per minute. Transmitters shall be a 2-wire, loop powered device. The output error of the transmitter shall not exceed 0.5 percent of the measurement.

2.3 OUTPUT HARDWARE

2.3.1 Control Dampers

Provide factory manufactured galvanized steel dampers where indicated. Control dampers shall comply with SMACNA 1966 except as modified or supplemented by this specification. Published damper leakage rates and respective pressure drops shall have been verified by tests in compliance with AMCA 500-D requirements.

Provide damper assembly frames constructed of 0.064 inch minimum thickness galvanized steel channels with mitered and welded corners. Damper axles shall be 0.5 inches minimum diameter plated steel rods supported in the damper frame by stainless steel or bronze bearings. Blades mounted vertically shall be supported by thrust bearings.

Dampers shall be rated for not less than 2000 fpm air velocity. The pressure drop through each damper when full-open shall not exceed 0.04 inches water gage at 1000 fpm face velocity. Damper assemblies in ductwork subject to above 3-inch water gauge static air pressure shall be constructed to meet SMACNA Seal Class "A" construction requirements.

Provide the damper operating linkages outside of the air stream, including crank arms, connecting rods, and other hardware that transmits motion from the damper actuators to the dampers, shall be adjustable. Additionally, operating linkages shall be designed and constructed to have a 2 to 1 safety factor when loaded with the maximum required damper operating force. Linkages shall be brass, bronze, galvanized steel, or stainless steel.

Provide access doors or panels in hard ceilings and walls for access to all concealed damper operators and damper locking setscrews.

For field-installed control dampers, a single damper section shall have blades no longer than 48 inches and no higher than 72 inches. The maximum damper blade width shall be 12 inches. Larger sized dampers shall be built using a combination of sections.

Frames shall be at least 2 inches wide. Flat blades shall have edges folded for rigidity. Blades shall be provided with compressible gasket seals along the full length of the blades to prevent air leakage when closed.

The damper frames shall be provided with jamb seals to minimize air leakage. Seals shall be suitable for an operating temperature range of minus 40 degrees F to 200 degrees F.

The leakage rate of each damper when full-closed shall be no more than 4 cfm per sq. foot of damper face area at 1.0 inches water gage static pressure.

2.3.2 Actuators

Provide direct-drive electric actuators for all control applications, except where indicated otherwise.

2.3.2.1 Electric Actuators

Each actuator shall deliver the torque required for continuous uniform motion and shall have internal end switches to limit the travel, or be capable of withstanding continuous stalling without damage. Actuators shall function properly within 85 to 110 percent of rated line voltage. Provide actuators with hardened steel running shafts and gears of steel or copper alloy. Fiber or reinforced nylon gears may be used for torques less than 16 inch-pounds. Provide two-position actuators of single direction, spring return, or reversing type. Provide modulating actuators capable of stopping at any point in the cycle, and starting in either direction from any point. Actuators shall be equipped with a switch for reversing direction, and a button to disengage the clutch to allow manual adjustments. Provide the actuator with a hand crank for manual adjustments, as applicable. Thermal type actuators may only be used on terminal fan coil units, terminal VAV units, convectors, and unit heaters. Spring return actuators shall be provided on all control dampers and all control valves except terminal fan coil units, terminal VAV units, convectors, and unit heaters; unless indicated otherwise. Each actuator shall have distinct markings indicating the full-open and full-closed position, and the points in-between.

2.3.3 Output Switches

2.3.3.1 Control Relays

Field installed and DDC panel relays shall be double pole, double throw, UL listed, with contacts rated for the intended application, indicator light, and dust proof enclosure. The indicator light shall be lit when the coil is energized and off when coil is not energized. Relays shall be the socket type, plug into a fixed base, and replaceable without tools or removing wiring. Encapsulated "PAM" type relays may be used for terminal control applications.

2.4 ELECTRICAL POWER AND DISTRIBUTION

2.4.1 Transformers

Transformers shall conform to UL 506. For control power other than terminal level equipment, provide a fuse or circuit breaker on the secondary side of each transformer.

2.4.2 Surge and Transient Protection

Provide each digital controller with surge and transient power protection. Surge and transient protection shall consist of the following devices, installed externally to the controllers.

2.4.2.1 Power Line Surge Protection

Provide surge suppressors on the incoming power at each controller or grouped terminal controllers. Surge suppressors shall be rated in accordance with UL 1449, have a fault indicating light, and conform to the following:

a. The device shall be a transient voltage surge suppressor, hard-wire type individual equipment protector for 120 VAC/1 phase/2 wire plus ground.

b. The device shall react within 5 nanoseconds and automatically reset.

c. The voltage protection threshold, line to neutral, shall be no more than 211 volts.

d. The device shall have an independent secondary stage equal to or greater than the primary stage joule rating.

e. The primary suppression system components shall be pure silicon avalanche diodes.

f. The secondary suppression system components shall be silicon avalanche diodes or metal oxide varistors.

g. The device shall have an indication light to indicate the protection components are functioning.

h. All system functions of the transient suppression system shall be individually fused and not short circuit the AC power line at any time.

i. The device shall have an EMI/RFI noise filter with a minimum attenuation of 13 dB at 10 kHz to 300 MHz.

j. The device shall comply with IEEE C62.41.1 and IEEE C62.41.2, Class "B" requirements and be tested according to IEEE C62.45.

k. The device shall be capable of operating between minus 20 degrees F and plus 122 degrees F.

2.4.2.2 Telephone and Communication Line Surge Protection

Provide surge and transient protection for DDC controllers and DDC network related devices connected to phone and network communication lines, in accordance with the following:

a. The device shall provide continuous, non-interrupting protection, and shall automatically reset after safely eliminating transient surges.

b. The protection shall react within 5 nanoseconds using only solid-state silicon avalanche technology.

c. The device shall be installed at the distance recommended by its manufacturer.

2.4.2.3 Controller Input/Output Protection

Provide controller inputs and outputs with surge protection via optical isolation, metal oxide varistors (MOV), or silicon avalanche devices. Fuses are not permitted for surge protection.

2.4.3 Wiring

Provide complete electrical wiring for the DDC System, including wiring to transformer primaries. Unless indicated otherwise, provide all normally visible or otherwise exposed wiring in conduit. Where conduit is required, control circuit wiring shall not run in the same conduit as power wiring over 100 volts. Circuits operating at more than 100 volts shall be in accordance with Section 26 20 00, INTERIOR DISTRIBUTION SYSTEM. Run all circuits over 100 volts in conduit, metallic tubing, covered metal raceways, or armored cable. Use plenum-rated cable for circuits under 100 volts in enclosed spaces. Examples of these spaces include HVAC plenums, within walls, above suspended ceilings, in attics, and within ductwork.

2.4.3.1 Power Wiring

The following requirements are for field-installed wiring:

a. Wiring for 24 V circuits shall be insulated copper 18 AWG minimum and rated for 300 VAC service.

b. Wiring for 120 V circuits shall be insulated copper 14 AWG minimum and rated for 600 VAC service.

2.4.3.2 Analog Signal Wiring

Field-installed analog signal wiring shall be 18 AWG single or multiple twisted pair. Each cable shall be 100 percent shielded and have a 20 AWG drain wire. Each wire shall have insulation rated for 300 VAC service. Cables shall have an overall aluminum-polyester or tinned-copper cable-shield tape.

2.5 FIRE PROTECTION DEVICES

2.5.1 Duct Smoke Detectors

Provide duct smoke detectors in HVAC ducts in accordance with NFPA 72 and NFPA 90A, except as indicated otherwise. Provide UL listed or FM approved detectors, designed specifically for duct installation.

Provide ionization or photoelectric type detectors. Detectors shall detect both visible and invisible particles of combustion, and shall not be susceptible to undesired operation by changes to relative humidity. Provide each detector with an approved duct housing mounted exterior to the duct, and an integral perforated sampling tube extending across the width of the duct. The detector housing shall have indicator lamps that light

when the detector is powered and when the detector is activated. Each detector shall have an integral test port , test switch and or , remote keyed test device. Connect new detectors to the building's new existing fire alarm control panel. Provide control and power modules required for the operation of the detectors in their own new control unit or integral with the existing fire alarm panel. A ground fault, break, or open condition in the electrical circuitry to any detector or its control or power unit shall cause activation of a trouble signal at the building fire alarm panel. Electrical supervision of wiring used exclusively for air-handling unit shutdown is not required, provided a break in the wiring would cause shutdown of the associated unit. Equipment and devices shall be compatible and operable in all respects with, and shall in no way impair the reliability or operational functions of, the new existing fire alarm system. The building's existing fire alarm control panel was manufactured by METASYS Notifier IFC3030. Provide descriptive zone labels at the existing fire alarm panel indicating which new air-handling unit detectors they serve and their location. Label zones modified in order to accomplish the work.

2.6 INDICATORS

2.6.1 Thermometers

Provide bi-metal type thermometers at locations shown. Thermometers shall have either 9 inch long scales or 3.5 inch diameter dials, with insertion, immersion, or averaging elements. Provide matching thermowells for pipe-mounted installations. Select scale ranges suitable for the intended service, with the normal operating temperature near the scale's midpoint. The thermometer's accuracy shall be plus or minus 2 percent of the scale range.

PART 3 EXECUTION

3.1 INSTALLATION

Perform the installation under the supervision of competent technicians regularly employed in the installation of DDC systems.

3.1.1 BACnet Naming and Addressing

Coordinate with the BAS Owner and provide unique naming and addressing for BACnet networks and devices using the attached Point Naming Convention.

a. MAC Address

Every BACnet device shall have an assigned and documented MAC Address unique to its network. For Ethernet networks, document the MAC Address assigned at its creation. For ARCNET or MS/TP, assign from 00 to 64.

b. Network Numbering

Assign unique numbers to each new network installed on the BACnet internetwork. Provide ability for changing the network number; either by device switches, network computer, or field operator interface. The BACnet internetwork (all possible connected networks) can contain up to 65,534 possible unique networks.

c. Device Object Identifier Property Number

Assign unique Device "Object_Identifier" property numbers or device instances for each device on the BACnet internetwork. Provide for future modification of the device instance number; either by device switches, network computer, or field interface. BACnet allows up to 4,194,302 possible unique devices per internetwork.

d. Device Object Name Property Text

The Device Object Name property field shall support 32 minimum printable characters. Assign unique Device "Object_Name" property names with plain-English descriptive names for each device
For example, the Device Object Name that for the device controlling the chiller plant at Building 3408 would be:

Device Object_Name = CW System B3408

A Device Object Name for a VAV box controller might be:

Device Object_Name = VAV BOX25

e. Object Name Property Text (Other than Device Objects)

The Object Name property field shall support 32 minimum printable characters. Assign Object Name properties with plain-English names descriptive of the application. Examples include "Zone 1 Temperature" and "Fan Start/Stop".

f. Object Identifier Property Number (Other than Device Objects)

Assign Object Identifier property numbers according to design drawings or tables if provided. If not provided, Object Identifier property numbers may be assigned at the Contractor's discretion but must be approved by the Government. In this case they must be documented and unique for like object types within the device.

3.1.2 Minimum BACnet Object Requirements

a. Use of Standard BACnet Objects

For the following points and parameters, use standard BACnet objects, where all relevant object properties can be read using BACnet's Read Property Service, and all relevant object properties can be modified using BACnet's Write Property Service:
all device physical inputs and outputs, all set points, all PID tuning parameters, all calculated pressures, flow rates, and consumption values, all alarms, all trends, all schedules, and all equipment and lighting circuit operating status.

b. BACnet Object Description Property

The Object Description property shall support 32 minimum printable characters. For each object, complete the description property field using a brief, narrative, plain English description specific to the object and project application. For example: "HW Pump 1 Proof." Document compliance, length restrictions, and whether the description is writeable in the device PICS.

c. Analog Input, Output, and Value Objects

Support and provide Description and/or Device_Type text strings matching signal type and engineering units shown on the points list.

d. Binary Input, Output, and Value Objects

Support and provide Inactive_Text and Active_Text property descriptions matching conditions shown on the points list.

e. Calendar Object

For devices with scheduling capability, provide at least one Calendar Object with ten-entry capacity. All operators may view Calendar Objects; authorized operators may make modifications from a workstation. Enable the writeable Date List property and support all calendar entry data types.

f. Schedule Object

Use Schedule Objects for all building system scheduling. All operators may view schedule entries; authorized operators may modify schedules from a workstation.

g. Loop Object or Equal

Use Loop Objects or equivalent BACnet objects in each applicable field device for PID control. Regardless of program method or object used, allow authorized operators to adjust the Update Interval, Setpoint, Proportional Constant, Integral Constant, and Derivative Constant using BACnet read/write services.

3.1.3 Minimum BACnet Service Requirements

a. Command Priorities

Use commandable BACnet objects to control machinery and systems, providing the priority levels listed below. If the sequence of operation requires a different priority, obtain approval from the Contracting Officer.

Priority Level	Application
1	Manual-Life Safety
2	Automatic-Life Safety
3	(User Defined)
4	(User Defined)
5	Critical Equipment Control
6	Minimum On/Off
7	(User Defined)
8	Manual Operator
9	(User Defined)
10	(User Defined)
11	Load Shedding
12	(User Defined)
13	(User Defined)
14	(User Defined)
15	(User Defined)
16	(User Defined)

b. Alarming

(1) Alarm Priorities - Coordinate alarm and event notification with the BAS Owner.

(2) Notification Class - Enable writeable Priority, Ack Required, and Recipient List properties of Notification Class objects.

(3) Event Notification Message Texts - Use condition specific narrative text and numerical references for alarm and event notification.

c. Updating Displayed Property Values

Allow workstations to display property values at discrete polled intervals, or based on receipt of confirmed and unconfirmed Change of Value notifications. The COV increment shall be adjustable by an operator using BACnet services, and polled intervals shall be adjustable at the operator workstation.

3.1.4 Local Area Networks

Obtain Government approval before connecting new networks with existing networks. Network numbers and device instance numbers shall remain unique when joining networks. Do not change existing network addressing without Government approval. See also "BACnet Naming and Addressing".

3.1.5 BACnet Routers, Bridges, and Switches

Provide the quantity of BACnet routers, bridges, and switches necessary for communications shown on the BACnet Communication Architecture schematic. Provide BACnet routers with BACnet Broadcast Message Device (BBMD) capability on each BACnet internetwork communicating across an IP network. Configure each BACnet device and bridge, router, or switch to communicate on its network segment.

3.1.6 Wiring Criteria

a. Run circuits operating at more than 100 volts in rigid or flexible conduit, metallic tubing, covered metal raceways, or armored cable.

b. Do not run binary control circuit wiring in the same conduit as power wiring over 100 volts. Where analog signal wiring requires conduit, do not run in the same conduit with AC power circuits or control circuits operating at more than 100 volts.

c. Provide circuit and wiring protection required by NFPA 70.

d. Run all wiring located inside mechanical rooms in conduit.

e. Do not bury aluminum-sheathed cable or aluminum conduit in concrete.

f. Input/output identification: Permanently label each field-installed wire, cable, and pneumatic tube at each end with descriptive text using a commercial wire marking system that fully encircles the wire, cable, or tube. Locate the markers within 2 inches of each termination. Match the names and I/O number to the project's point list. Similarly label all power wiring serving control devices, including the word "power" in the label. Number each pneumatic tube every six feet. Label all terminal blocks with alpha/numeric labels. All wiring and the wiring methods shall be in accordance with UL 508A.

g. For controller power, provide new 120 VAC circuits, with ground. Provide each circuit with a dedicated breaker, and run wiring in its own conduit, separate from any control wiring. Connect the controller's ground wire to the electrical panel ground; conduit grounds are not acceptable.

h. Surge Protection: Install surge protection according to manufacturer's instructions. Multiple controllers fed from a common power supply may be protected by a common surge protector, properly sized for the total connected devices.

i. Grounding: Ground controllers and cabinets to a good earth ground as specified in Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Conduit grounding is not acceptable; all grounding shall have a direct path to the building earth ground. Ground sensor drain wire shields at the controller end.

j. The Contractor shall be responsible for correcting all associated ground loop problems.

k. Run wiring in panel enclosures in covered wire track.

3.1.7 Accessibility

Install all equipment so that parts requiring periodic inspection, operation, maintenance, and repair are readily accessible. Install digital controllers, data ports, and concealed actuators, valves, dampers, and like equipment in locations freely accessible through access doors.

3.1.8 Digital Controllers

a. Install as stand alone control devices (see definitions).

b. Locate control cabinets at the locations shown on the drawings. If not shown on the drawings, install in the most accessible space, close to the controlled equipment.

3.1.9 Hand-Off-Auto Switches

Wire safety controls such as smoke detectors and freeze protection thermostats to protect the equipment during both hand and auto operation.

3.1.10 Temperature Sensors

Install temperature sensors in locations that are accessible and provide a good representation of sensed media. Installations in dead spaces are not acceptable. Calibrate sensors according to manufacturer's instructions. Do not use sensors designed for one application in a different application.

3.1.10.1 Room Temperature Sensors

Mount the sensors on interior walls to sense the average room temperature at the locations indicated. Avoid locations near heat sources such as copy machines or locations by supply air outlet drafts. Mount the center of the sensor 5 feet above the finished floor.

3.1.10.2 Duct Temperature Sensors

a. Probe Type: Provide a gasket between the sensor housing and the duct wall. Seal the duct penetration air tight. Seal the duct insulation penetration vapor tight.

b. Averaging Type (and coil freeze protection thermostats): Weave the capillary tube sensing element in a serpentine fashion perpendicular to the flow, across the duct or air handler cross-section, using durable non-metal supports. Prevent contact between the capillary and the duct or air handler internals. Provide a duct access door at the sensor location. The access door shall be hinged on the side, factory insulated, have cam type locks, and be as large as the duct will permit, maximum 18 by 18 inches. For sensors inside air handlers, the sensors shall be fully accessible through the air handler's access doors without removing any of the air handler's internals.

3.1.10.3 Immersion Temperature Sensors

Provide thermowells for sensors measuring piping, tank, or pressure vessel temperatures. Locate wells to sense continuous flow conditions. Do not install wells using extension couplings. Where piping diameters are smaller than the length of the wells, provide wells in piping at elbows to sense flow across entire area of well. Wells shall not restrict flow area to less than 70 percent of pipe area. Increase piping size as required to avoid restriction. Provide thermal conductivity material within the well to fully coat the inserted sensor.

3.1.11 Energy Meters

Locate energy meters as indicated. Connect each meter output to the DDC system, to measure both instantaneous and accumulated energy usage.

3.1.12 Damper Actuators

Where possible, mount actuators outside the air stream in accessible areas.

3.1.13 Thermometers and Gages

Mount devices to allow reading while standing on the floor or ground, as applicable.

3.1.14 Pressure Sensors

Locate pressure sensors as indicated.

3.1.15 Component Identification Labeling

Using an electronic hand-held label maker with white tape and bold black block lettering, provide an identification label on the exterior of each new control panel, control device, actuator, and sensor. Also provide labels on the exterior of each new control actuator indicating the (full) open and (full) closed positions. For labels located outdoors, use exterior grade label tape, and provide labels on both the inside and outside of the panel door or device cover. Acceptable alternatives are white plastic labels with engraved bold black block lettering permanently attached to the control panel, control device, actuator, and sensor. Have the labels and wording approved by the BAS Owner prior to installation.

3.2 TEST AND BALANCE SUPPORT

The controls contractor shall coordinate with and provide on-site support to the test and balance (TAB) personnel specified under Section 23 05 93 TESTING, ADJUSTING AND BALANCING. This support shall include:

a. On-site operation and manipulation of control systems during the testing and balancing.

b. Control setpoint adjustments for balancing all relevant mechanical systems, including VAV boxes.

c. Tuning control loops with setpoints and adjustments determined by TAB personnel.

3.3 PERFORMANCE VERIFICATION TESTING (PVT)

3.3.1 General

The PVT shall demonstrate compliance of the control system work with the contract requirements. The PVT shall be performed by the Contractor and witnessed and approved by the Government. If the project is phased, provide separate testing for each phase. A Pre-PVT meeting to review the Pre-PVT Checklist is required to coordinate all aspects of the PVT and shall include the Contractor's QA representative, the Contractor's PVT administrator, the Contracting Officer's representative, and the BAS Owner.

3.3.2 Performance Verification Testing Plan

Submit a detailed PVT Plan of the proposed testing for Government approval. Develop the PVT Plan specifically for the control system in this contract. The PVT Plan shall be an clear list of test items arranged in a logical sequence. Include the intended test procedure, the expected response, and the pass/fail criteria for every component tested.

The plan shall clearly describe how each item is tested, indicate where assisting personnel are required (like the mechanical contractor), and include what procedures are used to simulate conditions. Include a separate column for each checked item and extra space for comments. Where sequences of operations are checked, insert each corresponding routine from the project’s sequence of operation. For each test area, include signature and date lines for the Contractor's PVT administrator, the Contractor's QA representative, the Contracting Officer's representative, and the BAS Owner to acknowledge successful completion. The BAS Owner can provide sample PVT forms and procedures upon request.

3.3.3 PVT Sample Size

Test all central plant equipment and primary air handling unit controllers unless otherwise directed. Twenty percent sample testing is allowed for identical controllers typical of terminal control like VAV boxes and fan coil units. The Government may require testing of like controllers beyond a statistical sample if sample controllers require retesting or do not have consistent results.

The Government may witness all testing, or random samples of PVT items. When only random samples are witnessed, the Government may choose which ones.

3.3.4 Pre-Performance Verification Testing Checklist

Submit the following as a list with items checked off once verified. Provide a detailed explanation for any items that are not completed or verified.

a. Verify all required mechanical installation work is successfully completed, and all HVAC equipment is working correctly (or will be by the time the PVT is conducted).

b. Verify HVAC motors operate below full-load amperage ratings.

c. Verify all required control system components, wiring, and accessories are installed.

d. Verify the installed control system architecture matches approved drawings.

e. Verify all control circuits operate at the proper voltage and are free from grounds or faults.

f. Verify all required surge protection is installed.

g. Verify the A/C Power Table specified in "CONTROLS SYSTEM OPERATORS MANUALS" is accurate.

h. Verify all DDC network communications function properly, including uploading and downloading programming changes.

i. Using the BACnet protocol analyzer (if provided or required in this specification), verify communications are error free.

j. Verify each digital controller’s programming is backed up.

k. Verify all wiring, components, and panels are properly labeled.

l. Verify all required points are programmed into devices.

m. Verify all TAB work affecting controls is complete.

n. Verify all valve and actuator zero and span adjustments are set properly.

o. Verify all sensor readings are accurate and calibrated.

p. Verify each control valve and actuator goes to normal position upon loss of power.

q. Verify all control loops are tuned for smooth and stable operation. View trend data where applicable.

r. Verify each controller works properly in stand-alone mode.

s. Verify all safety controls and devices function properly, including freeze protection and interfaces with building fire alarm systems.

t. Verify all electrical interlocks work properly.

u. Verify all workstations, notebooks and maintenance personnel interface

tools are delivered, all system and database software is installed, and graphic pages are created for each workstation and notebook.

v. Verify the as-built (shop) control drawings are completed.

3.3.5 Conducting Performance Verification Testing

a. Conduct Government-witnessed PVT after approval of the PVT Plan and the completed Pre-PVT Checklist. Notify the Contracting Officer of the planned PVT at least 15 days prior to testing. Provide an estimated time table required to perform the testing. Furnish personnel, equipment, instrumentation, and supplies necessary to perform all aspects of the PVT. Ensure that testing personnel are regularly employed in the testing and calibration of DDC systems. Using the project's as-built control system (shop) drawings, the project's mechanical design drawings, the approved Pre-PVT Checklist, and the approved PVT Plan, conduct the PVT.

b. During testing, identify any items that do not meet the contract requirements and if time permits, conduct immediate repairs and re-test. Otherwise, deficiencies shall be investigated, corrected, and re-tested later. Document each deficiency and corrective action taken.

c. If re-testing is required, follow the procedures for the initial PVT. The Government may require re-testing of any control system components affected by the original failed test.

3.3.6 Controller Capability and Labeling

Test the following for each controller:

a. Memory: Demonstrate that programmed data, parameters, and trend/ alarm history collected during normal operation is not lost during power failure.

b. Direct Connect Interface: Demonstrate the ability to connect directly to each type of digital controller with a portable electronic device like a notebook computer or PDA. Show that maintenance personnel interface tools perform as specified in the manufacturer's technical literature.

c. Stand Alone Ability: Demonstrate controllers provide stable and reliable stand-alone operation using default values or other method for values normally read over the network.

d. Wiring and AC Power: Demonstrate the ability to disconnect any controller safely from its power source using the AC Power Table. Demonstrate the ability to match wiring labels easily with the control drawings. Demonstrate the ability to locate a controller's location using the BACnet Communication Architecture Schematic and floor plans.

e. Nameplates and Tags: Show the nameplates and tags are accurate and permanently attached to control panel doors, devices, sensors, and actuators.

3.3.7 Workstation and Software Operation

For every user workstation or notebook provided:

a. Show points lists agree with naming conventions.

b. Show that graphics are complete.

c. Show the UPS operates as specified.

3.3.8 BACnet Communications and Interoperability Areas

Demonstrate proper interoperability of data sharing, alarm and event management, trending, scheduling, and device and network management. If available or required in this specification, use a BACnet protocol analyzer to assist with identifying devices, viewing network traffic, and verifying interoperability. These requirements must be met even if there is only one manufacturer of equipment installed. Testing includes the following:

a. Data Presentation: On each BACnet Operator Workstation, demonstrate graphic display capabilities.

b. Reading of Any Property: Demonstrate the ability to read and display any used readable object property of any device on the network.

c. Setpoint and Parameter Modifications: Show the ability to modify all setpoints and tuning parameters in the sequence of control or listed on project schedules. Modifications are made with BACnet messages and write services initiated by an operator using workstation graphics, or by completing a field in a menu with instructional text.

d. Peer-to-Peer Data Exchange: Show all BACnet devices are installed and configured to perform BACnet read/write services directly (without the need for operator or workstation intervention), to implement the project sequence of operation, and to share global data.

e. Alarm and Event Management: Show that alarms/events are installed and prioritized according to the BAS Owner. Demonstrate time delays and other logic is set up to avoid nuisance tripping, e.g., no status alarms during unoccupied times or high supply air during cold morning start-up. Show that operators with sufficient privilege can read and write alarm/event parameters for all standard BACnet event types. Show that operators with sufficient privilege can change routing (BACnet notification classes) for each alarm/event including the destination, priority, day of week, time of day, and the type of transition involved (TO-OFF NORMAL, TO-NORMAL, etc.).

f. Schedule Lists: Show that schedules are configured for start/stop, mode change, occupant overrides, and night setback as defined in the sequence of operations.

g. Schedule Display and Modification: Show the ability to display any schedule with start and stop times for the calendar year. Show that all calendar entries and schedules are modifiable from any connected workstation by an operator with sufficient privilege.

h. Archival Storage of Data: Show that data archiving is handled by the operator workstation/server, and local trend archiving and display is accomplished with BACnet Trend Log objects.

i. Modification of Trend Log Object Parameters: Show that an operator with sufficient privilege can change the logged data points, sampling rate, and trend duration.

j. Device and Network Management: Show the following capabilities:

(1) Display of Device Status Information

(2) Display of BACnet Object Information

(3) Silencing Devices that are Transmitting Erroneous Data

(4) Time Synchronization

(5) Remote Device Reinitialization

(6) Backup and Restore Device Programming and Master Database(s)

(7) Configuration Management of Half-Routers, Routers and BBMDs

3.3.9 Execution of Sequence of Operation

Demonstrate that the HVAC system operates properly through the complete sequence of operation. Use read/write property services to globally read and modify parameters over the internetwork.

3.3.10 Control Loop Stability and Accuracy

For all control loops tested, give the Government trend graphs of the control variable over time, demonstrating that the control loop responds to a 20 percent sudden change of the control variable set point without excessive overshoot and undershoot. If the process does not allow a 20 percent set point change, use the largest change possible. Show that once the new set point is reached, it is stable and maintained. Control loop trend data shall be in real-time with the time between data points 30 seconds or less.

3.3.11 Performance Verification Testing Report

Upon successful completion of the PVT, submit a PVT Report to the Government and prior to the Government taking use and possession of the facility. Do not submit the report until all problems are corrected and successfully re-tested. The report shall include the annotated PVT Plan used during the PVT. Where problems were identified, explain each problem and the corrective action taken. Include a written certification that the installation and testing of the control system is complete and meets all of the contract's requirements.

3.4 TRAINING REQUIREMENTS

Provide a qualified instructor (or instructors) with two years minimum field experience with the installation and programming of similar BACnet DDC systems. Orient training to the specific systems installed. Coordinate training times with the Contracting Officer and BAS Owner after receiving approval of the training course documentation. Training shall take place at the job site and/or a nearby Government-furnished location. A training day shall occur during normal working hours, last no longer than 8 hours and include a one-hour break for lunch and two additional 15-minute breaks. The project's approved Controls System Operators Manual shall be used as the training text. The Contractor shall ensure the manuals are submitted, approved, and available to hand out to the trainees before the start of training.

3.4.1 Training Documentation

Submit training documentation for review 30 days minimum before training. Documentation shall include an agenda for each training day, objectives, a synopses of each lesson, and the instructor's background and qualifications. The training documentation can be submitted at the same time as the project's Controls System Operators Manual.

3.4.2 Training

The training shall be divided into 2 separate sessions, with each session lasting one day and be conducted at the DDC system workstation, at a notebook computer connected to the DDC system in the field, and at other site locations as necessary. One training session should focus on the mechanical equipment involved and the DDC system operations. The other session shall focus on the DDC software design, configuration and maintenance. Upon completion of the training, each trainee should fully understand the project's DDC system operation. The training sessions shall include, but not limited to the following:

a. A walk-through tour of the mechanical system and the installed DDC components (controllers, valves, dampers, surge protection, switches, thermostats, sensors, etc.)

b. A discussion of the components and functions at each DDC panel

c. Logging-in and navigating at each operator interface type

d. Using each operator interface to find, read, and write to specific controllers and objects

e. Modifying and downloading control program changes

f. Modifying setpoints

g. Creating, editing, and viewing trends

h. Creating, editing, and viewing alarms

i. Creating, editing, and viewing operating schedules and schedule objects

j. Backing-up and restoring programming and data bases

k. Modifying graphic text, backgrounds, dynamic data displays, and links to other graphics

l. Creating new graphics and adding new dynamic data displays and links

m. Alarm and Event management

n. Adding and removing network devices

Point Naming Convention

Format - Supervisory Controller/Bus . Application Specific Controller . Point Type
(Spaces added for clarity separating parts for the 'Fully Qualified Reference')
Example - adx-1:NAE-0298-1/N2-1.011047UN.ZN-T

Supervisory Controller Server: **NAE-XXXX-X**
Example - adx-1: **NAE-0298-1**

ASC Controllers (Bus & Identifier are created when insert field device and can't be changed later)

Bus Bus type - Bus # Example: adx-1:NAE-0298-1/**N2-1**
N2-1 or N2-2
FC-1 or FC-2 for BacNet
(BacNet over IP may be limited by the controllers when added)

Identifier (Item reference) *Server: NAE name/bus.***XXX N2 address controller type**
Example - *adx-1: NAE-0298-1/N2-1***.011047UN**

ASC controller Name **4 digit bldg #.011XXXYY** Where X=N2 address & Y in type identifier
Use **011** for bus #1 and **012** for bus #2
Example - **0298.011047UN** (bldg 298 bus #1 N2 address 047 UNT)
Note: (use **FE** for FEC controllers.)

Points (Insert field point) **See separate list for point type nomenclatures.**

Identifier (Item reference) *Server: NAE name/bus.N2 address & controller type***.point type**
(Identifier are created when inserting a field device and can't be changed later)
(*Shows up with mouse over on graphics.*)
Example - *adx-1: NAE-0298-1/N2-1.011047UN***.ZN-T**

Point Name **bldg#.controller name.point type** (Shows up as Item in event viewer)
Example - **0298.AHU-8.ZN-T**

Description **Description of point**
Examples - Zone Temp , Sup Fan Status, Hot Water Pump Status

EMCS Graphic Conventions

Any deviations from these conventions shall be approved in advance.

All graphics: All new graphics should match the appearance of existing graphics.

Sample of current graphics will be made available.

Background images are Visio 2003 SVGZ files.

Data values should be shown as black text in a white box and a black border.

Text should be black with a transparent background with no border. Some graphics use blue text for contrast for special items such as names of devices.

Buttons to select other graphics are gray with white text in a vertical column on the right side of the page.

Attention should be given to the general alignment and centering of objects.

Floor Plans

- should come from CAD drawings if available.
- Display against a light pale yellow background.
- Show Temperature sensors on the floor plan in their true location and source reference
- Zone temp backgrounds should turn red when in alarm state.
- Show all communication equipment locations and bus routing.
- Show location of all controllers and their status.
- Include a legend as appropriate.

Systems

- Information such as set points, modes & other data not specifically shown as a point on the system graphic should be in a gray framed box in the bottom left portion of the page. This box should include outside air temp and humidity for all systems.
- The status of dynamic values such as running, alarm, etc should be indicated both with text and color or moving dynamic symbols. Color preferences used:

  Alarms: Normal- green or white for temperature background, Alarm - red

  Run status: On/running - green,
  Off/stopped - red for moving symbols/
  white for text backgrounds.

  Load Shed: Shedding - Red, Not Shedding - white

(See Table 1 below for RGB color specifications)

- All system graphics should include a framed boxed in the lower right corner showing controller and load shedding status.

- Include a legend as appropriate.

Table 1: Common Colors Used In Graphics

Use	Description	RGB Color Composition
Floor Plan Background	Pale Yellow	255,255,153
Main Background on most graphics	Violet	146,132,255
Gray Background for framed boxes	Gray	193,193,193
Alternant Gray (System gray preference)	Lighter Gray	204,204,204
Run status Off, Alarm Condition, Load being shed	RED	255 , 0 , 0
Run Status On, Normal condition, Com. Ok	Green	0 , 255 , 0

Modify any existing graphic or add to an existing common graphic if affected by the project.

Existing common graphics include but not limited to:

Station map showing building location with a link to the buildings floor plan.

Load shedding status.

Network communications page for NAEs, etc.

Power meter summary pages.

Special pages for Well and Lift Station data.

-- End of Section --

SECTION 23 21 13.00 20

LOW TEMPERATURE WATER (LTW) HEATING SYSTEM
04/06

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF SANITARY ENGINEERING (ASSE)

ASSE 1017	(2009) Performance Requirements for Temperature Actuated Mixing Valves for Hot Water Distribution Systems - (ANSI approved 2010)

AMERICAN WELDING SOCIETY (AWS)

AWS Z49.1	(2005) Safety in Welding and Cutting and Allied Processes

ASME INTERNATIONAL (ASME)

ASME B1.1	(2003; R 2008) Unified Inch Screw Threads (UN and UNR Thread Form)
ASME B1.20.1	(2013) Pipe Threads, General Purpose (Inch)
ASME B16.1	(2010) Gray Iron Threaded Fittings; Classes 25, 125 and 250
ASME B16.11	(2009) Forged Fittings, Socket-Welding and Threaded
ASME B16.18	(2012) Cast Copper Alloy Solder Joint Pressure Fittings
ASME B16.21	(2011) Nonmetallic Flat Gaskets for Pipe Flanges
ASME B16.22	(2013) Standard for Wrought Copper and Copper Alloy Solder Joint Pressure Fittings
ASME B16.24	(2011) Cast Copper Alloy Pipe Flanges and Flanged Fittings: Classes 150, 300, 600, 900, 1500, and 2500
ASME B16.3	(2011) Malleable Iron Threaded Fittings, Classes 150 and 300
ASME B16.34	(2013) Valves - Flanged, Threaded and Welding End
ASME B16.39	(2009) Standard for Malleable Iron

	Threaded Pipe Unions; Classes 150, 250, and 300
ASME B16.5	(2009) Pipe Flanges and Flanged Fittings: NPS 1/2 Through NPS 24 Metric/Inch Standard
ASME B16.9	(2007) Standard for Factory-Made Wrought Steel Buttwelding Fittings
ASME B18.2.2	(2010) Nuts for General Applications: Machine Screw Nuts, Hex, Square, Hex Flange, and Coupling Nuts (Inch Series)
ASME B31.9	(2011) Building Services Piping
ASME B40.100	(2005) Pressure Gauges and Gauge Attachments

ASTM INTERNATIONAL (ASTM)

ASTM A194/A194M	(2014a) Standard Specification for Carbon and Alloy Steel Nuts for Bolts for High-Pressure or High-Temperature Service, or Both
ASTM A307	(2014) Standard Specification for Carbon Steel Bolts and Studs, 60 000 PSI Tensile Strength
ASTM A53/A53M	(2012) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM B32	(2008; R 2014) Standard Specification for Solder Metal
ASTM B88	(2014) Standard Specification for Seamless Copper Water Tube
ASTM D 1785	(2006) Standard Specification for Poly(Vinyl Chloride) (PVC), Plastic Pipe, Schedules 40, 80, and 120

COPPER DEVELOPMENT ASSOCIATION (CDA)

CDA A4015	(2010) Copper Tube Handbook

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-110	(2010) Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends
MSS SP-58	(1993; Reaffirmed 2010) Pipe Hangers and Supports - Materials, Design and Manufacture, Selection, Application, and Installation

MSS SP-69	(2003; Notice 2012) Pipe Hangers and Supports - Selection and Application (ANSI Approved American National Standard)
MSS SP-72	(2010a) Ball Valves with Flanged or Butt-Welding Ends for General Service
MSS SP-80	(2013) Bronze Gate, Globe, Angle and Check Valves
MSS SP-85	(2011) Gray Iron Globe & Angle Valves Flanged and Threaded Ends

U.S. DEPARTMENT OF DEFENSE (DOD)

MIL-V-12003	(Rev F; Am 1; CANC Notice 1) Valves, Plug, Cast-Iron or Steel, Manually Operated

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

CID A-A-1689	(Rev B) Tape, Pressure-Sensitive Adhesive, (Plastic Film)
CID A-A-59617	(Basic) Unions, Brass or Bronze, Threaded Pipe Connections and Solder-Joint Tube Connections
FS WW-S-2739	(Basic; Notice 1) Strainers, Sediment: Pipeline, Water, Air, Gas, Oil, or Steam

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910.144	Safety Color Code for Marking Physical Hazards
29 CFR 1910.219	Mechanical Power Transmission Apparatus

1.2 RELATED REQUIREMENTS

Section 23 00 00 AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEMS applies to this section with additions and modifications specified herein.

1.3 SYSTEM DESCRIPTION

Except as specified otherwise, equipment and piping components shall be suitable for use in low temperature water heating system. Except as modified herein, the pressure temperature limitations shall be as specified in the referenced standards and specifications. Pressures in this specification are pressures in pounds per square inch above atmospheric pressure, and temperatures are in degrees Fahrenheit (F).

1.3.1 Hot Water Heating System

Submit plan, elevations, dimensions, capacities, and ratings. Include the following:

a. Unit heaters

c. Valves

1.4 SUBMITTALS

The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Hot water heating pipe

SD-06 Test Reports

Hydrostatic test of piping system

SD-07 Certificates

Welder's qualifications

1.5 QUALITY ASSURANCE

1.5.1 Standard Commercial Product for Terminal Units

Terminal units provided shall comply with features called out in this specification and shall be the manufacturer's standard commercial product. Additional or better features which are not prohibited by this specification but which are a part of the manufacturer's standard commercial product, shall be included in the terminal units being furnished. A standard commercial product is a product which has been sold or is currently being offered for sale, on the commercial market through advertisements or manufacturer's catalogs, or brochures. Provide Institute of Boiler and Radiator Manufacturer (IBR) or Steel Boiler Institute (SBI) rating for required capacity.

1.5.2 Welding

1.5.2.1 Welding Procedures

Before performing welding, submit three copies of welding procedure specification for all metals to be used in the work, together with proof of welder's qualification as outlines in ASME B31.9.

1.5.2.2 Welder's Qualifications

Before welder or operator performs welding, submit three copies of Welder's Performance Qualification Record in conformance with ASME B31.9showing that the welder was tested under the approved procedure specification submitted by the Contractor. In addition, submit each welder's assigned number, letter, or symbol used to identify the work of the welder.

1.5.2.3 Identification of Welder's Work

Ensure that each welder's assigned number, letter or symbol is affixed immediately upon completion of the weld. To welders making defective welds after passing a qualification test, give a requalification test. Upon failing to pass the test, do not permit welder to work in this contract.

1.5.2.4 Previous Qualifications

Welding procedures, welders, and welding operators previously qualified by test may be accepted for this contract without requalification subject to the approval and provided that all the conditions specified in ASME B31.9 are met before a procedure can be used.

1.5.3 Brazing and Soldering

1.5.3.1 Brazing Procedure

ASME B31.9. Brazing procedure for joints shall be as outlined in CDA A4015.

1.5.3.2 Soldering, Soldering Preparation, and Procedures for Joints

ASME B31.9 and as outlined in CDA A4015.

1.6 SAFETY STANDARDS

1.6.1 Welding

Safety in welding and cutting of pipe shall conform to AWS Z49.1.

1.6.2 Guards

Couplings, motor shafts, gears and other moving parts shall be guarded, in accordance with OSHA 29 CFR 1910.219. Guards shall be cast iron or expanded metal. Guard parts shall be rigid and removable without disassembling the guarded unit.

PART 2 PRODUCTS

2.1 PIPE AND FITTINGS

2.1.1 Hot Water Heating Pipe (Supply and Return)

ASTM A53/A53M electric resistance welded or seamless Schedule 40 steel pipe or ASTM B88 Type L hard drawn Copper tubing.

2.1.2 Fittings

Provide fittings compatible with the pipe being provided and shall conform to the following requirements.

2.1.2.1 Steel or Malleable Iron Pipe

Sizes 1/8 to 2 inches. ASME B16.11 steel socket welding or screwed type or ASME B16.3 for screwed type malleable iron fittings.

2.1.2.2 Steel, Cast Iron, or Bronze

Sizes 2 1/2 inches and above. Steel fitting butt welding type ASME B16.9 or ASME B16.5 flanged type. Cast iron fittings flanged type ASME B16.1. Bronze fittings up to 8 inch size flanged type ASME B16.24.

2.1.2.3 Fittings for Copper Tubing

ASME B16.18 cast bronze solder joint type or ASME B16.22wrought copper solder joint type. Fittings may be flared or compression joint type.

2.1.3 Unions

2.1.3.1 Steel Pipe

Provide ASME B16.39, malleable iron unions, threaded connections.

2.1.3.2 Copper Tubing

Provide CID A-A-59617, bronze unions, solder joint end.

2.1.3.3 Dielectric Union

Provide insulated union with galvanized steel female pipe-threaded end and a copper solder joint end conforming with ASME B16.39, Class 1, dimensional, strength and pressure requirements. Union shall have a water-impervious insulation barrier capable of limiting galvanic current to one percent of the short-circuit current in a corresponding bimetallic joint. When dry, insulation barrier shall be able to withstand a 600-volt breakdown test.

2.1.4 Flanges

Remove raised faces when used with flanges having a flat face.

2.1.4.1 Steel Flanges

ASME B16.5 forged steel, welding type.

2.1.4.2 Cast Iron Screwed Flanges

ASME B16.1.

2.1.4.3 Bronze Screwed Flanges

ASME B16.24.

2.1.5 Drains and Overflows

2.1.5.1 Copper Tubing

ASTM B88, Type M, hard drawn, cast brass or wrought copper fittings, Grade Sb5 solder joints.

2.1.5.2 PVC Pipe

ASTM D 1785, Schedule 40, and solvent weld joints.

2.1.6 Valves

Valves shall have rising stems and shall open when turned counterclockwise.

2.1.6.1 Globe and Angle Valves

a. Bronze Globe and Angle Valves: MSS SP-80, 2 inches and smaller, Class 200, except use Class 150 with solder ends for copper tubing. Valves shall have renewable seat and discs except solder end valves which shall have integral seats.

b. Steel Globe and Angle Valves: ASME B16.34, provide with heat and corrosion-resistant trim.

c. Cast Iron Globe and Angle Valves: MSS SP-85, 2 1/2 inches and larger, with bronze trim, tapped drains and brass plug.

2.1.6.2 Check Valves

a. Bronze Check Valves: MSS SP-80, 2 inches and smaller, regrinding swing check type, Class 200.

b. Steel Swing Check Valves: ASME B16.34, regrinding swing check type, Class 200.

(1) Swing check valves shall have bolted caps.

(2) Steel Lift check valves 2 inches and smaller shall have bolted caps. Lift check valves 2 1/2 inches and larger shall have pressure seal caps.

c. Cast Iron Check Valves: ASME B16.34, 2 1/2 inches and larger, bronze trim, non-slam, eccentric disc type for centrifugal pump discharge service.

2.1.6.3 Temperature Regulating Valves

Provide ASSE 1017 copper alloy body with adjustable range thermostat.

2.1.6.4 Plug Valves

MIL-V-12003, except that a replaceable valve seat will not be required. Type I - lubricated, tapered plug valves.

2.1.6.5 Ball Valves

Flanged or butt-welding ends ball valve shall conform to MSS SP-72, steel. Threaded, socket-welding, solder joint, grooved and flared ends shall conform to MSS SP-110.

2.1.6.6 Flow Control Balancing Valves

Venturi type, with copper alloy or cast iron body, copper alloy or stainless internal working parts, and integral pointer that indicates the degree of valve opening. Valves shall be suitable for 125 psig at 190 degrees F hot water. Valve shall function as a service valve when in fully closed position. Valve body shall have factory-installed tappings for differential pressure meter connections for verification of pressure differential across valve orifice. Meter connections shall have positive check valves or shutoff valves. Each valve shall have metal tag showing the gallons per minute flow for each differential pressure reading.

2.1.6.7 Relief Valves

Bronze body, teflon seat, stainless steel stem and springs, automatic, direct pressure actuated, capacities ASME certified and labelled.

2.1.7 End Connections

2.1.7.1 Flexible Connectors

Provide flexible pipe connectors on piping connected to equipment. Flexible section shall consist of rubber, tetrafluoroethylene resin, corrosion-resistant steel, bronze, monel, or galvanized steel. Material provided and configuration shall be suitable for pressure, temperature, and circulating medium. Flexible section shall have threaded,welding,soldering, flangedorsocket-weld ends and shall be suitable for service intended. Flexible section may be reinforced with metal retaining rings, with built-in braided wire reinforcement and restriction bolts or with wire braid cover suitable for service intended.

2.1.7.2 Steel Piping

Screwed or socket welded for 2 inches and smaller and flanged or butt welded for 2 1/2 inches and larger.

a. Screwed Joints With Taper Threads: ASME B1.20.1.

b. Flanged Joints: Bolting and gaskets shall be as follows:

(1) Bolting: Bolt and stud material ASTM A307, Grade B, and nut material ASTM A194/A194M, Grade 2. Bolt, stud, and nut dimensions ASME B18.2.2 threads ASME B1.1coarse type with Class 2A fit for bolts and studs, and Class 2B fit for nuts. Bolts or bolt studs shall extend completely through the nuts and may have reduced shanks of a diameter not less than the diameter at root of threads. Carbon steel bolts shall have American Standard regular square or heavy hexagon heads and shall have American Standard heavy semifinished hexagonal nuts conforming to ASME B18.2.2.

(2) Gaskets: ASME B16.21, Nonasbestos compressed material 1/16 inch thickness full face or self-centering flat ring type and suitable for pressure and temperature of the piping system.

c. Butt Weld Joints: ASME B31.9. Backing rings shall conform to ASME B31.9. Ferrous rings shall not exceed 0.05 percent sulfur; for alloy pipe, backing rings shall be of material compatible with the chemical composition of the parts to be welded and preferably of the same composition. Provide continuous machined or split band backing rings.

d. Socket Weld Joints: ASME B31.9.

2.1.7.3 Joints for Copper Tubing

a. Solder conforming to ASTM B32 alloy grade Sb5 or Sn96. Solder and flux shall be lead free (less than 0.2 percent of lead).

b. Copper Tube Extracted Joint: An extracted mechanical tee joint may be made in copper tube. Make joint with an appropriate tool by drilling a pilot hole and drawing out the tube surface to form a collar having a minimum height of three times the thickness of the tube wall. To prevent the branch tube from being inserted beyond the depth of the extracted joint, provide dimpled depth stops. Notch the branch tube for proper penetration into fitting to assure a free flow joint. Braze extracted joints using a copper phosphorous classification brazing

filler metal. Soldered joints shall not be permitted.

2.1.8 Instrumentation

2.1.8.1 Pressure and Vacuum Gauges

Provide ASME B40.100 with restrictor.

2.1.8.2 Indicating Thermometers

Thermometers shall be dial type with an adjustable angle suitable for the service. Provide thermowell sized for each thermometer in accordance with the thermowell specification. Fluid-filled thermometers (mercury is not acceptable) shall have a nominal scale diameter of 5 inches. Construction shall be stainless-steel case with molded glass cover, stainless-steel stem and bulb. Stem shall be straight, length as required to fit well. Bimetal thermometers shall have a scale diameter of 3 1/2 inches. Case shall be hermetic. Case and stem shall be constructed of stainless steel. Bimetal stem shall be straight and of a length as required to fit the well.

2.1.8.3 Pressure/Temperature Test Ports

Pressure/Temperature Test Ports shall have brass body and EPDM and/or Neoprene valve seals. Ports shall be rated for service between 35 and 275 degrees F and up to 500 psig. Ports shall be provided in lengths appropriate for the insulation thickness specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS and installed to allow a minimum of 12 inches of access for probe insertion. Provide with screw-on cap attached with a strap or chain to prevent loss when removed. Ports shall be 1/4 inch NPT and accept 1/8 inch diameter probes.

2.1.9 Miscellaneous Pipeline Components

2.1.9.1 Air Vent

Provide float type air vent in hydronic systems. Vent shall be constructed of brass or semi-steel body, copper float, and stainless steel valve and valve seat. Design air vent to suit system operating temperature and pressure. Provide isolating valve to permit service without draining the system. Pipe discharge of vent to a drain.

2.1.9.2 Strainers

Strainers for classes 125 and 250 piping in IPS 1/2 to 8 inches, inclusive, FS WW-S-2739 and locate as indicated.

2.1.9.3 Hangers and Supports

Design and fabrication of pipe hangers, supports, and welding attachments shall conform to MSS SP-58 and ASME B31.9. Hanger types and supports for bare and covered pipe shall conform to MSS SP-69 for the temperature range.

2.1.9.4 Pipe Sleeves

Sleeves in masonry and concrete walls, floors, and roof slabs shall be ASTM A53/A53M, Schedule 40 or Standard Weight, hot-dip galvanized steel pipe. Sleeves in partitions shall be zinc-coated sheet steel having a nominal weight of not less than 0.906 pound per square foot.

2.1.9.5 Escutcheon Plates

Provide one piece or split hinge metal plates for piping passing through floors, walls, and ceilings in exposed spaces. Provide polished stainless steel plates or chromium-plated finish on copper alloy plates in finished spaces and paint finish on metal plates in unfinished spaces.

2.2 INSULATION

Provide shop and field applied insulation as specified in Section 23 07 00 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

2.3 ASBESTOS PROHIBITION

Asbestos and asbestos containing products are prohibited.

PART 3 EXECUTION

3.1 PREPARATION

Provide storage for equipment and material at the project site. All parts shall be readily accessible for inspection, repair, and renewal. Protect material and equipment from the weather.

3.2 INSTALLATION

Piping fabrication, assembly, welding, soldering, and brazing shall conform to ASME B31.9. Piping shall follow the general arrangement shown. Route piping and equipment within buildings out of the way of lighting fixtures and doors, windows, and other openings. Run overhead piping in buildings in inconspicuous positions. Provide adequate clearances from walls, ceilings, and floors to permit welding of joints and application of insulation. Make provision for expansion and contraction of pipe lines. Make changes in size of water lines with reducing fittings. Do not bury, conceal, or insulate until piping has been inspected, tested, and approved. Do not run piping concealed in walls, partitions, underground, or under the floor except as otherwise indicated. Where pipe passes through building structure, locate pipe joints and expansion joints where they may be inspected. Provide flanged joints where necessary for normal maintenance and where required to match valves and equipment. Furnish gaskets, packing, and thread compounds suitable for the service. Provide long radius ells where possible to reduce pressure drops. Pipe bends in lieu of welding fittings may be used where space permits. Pipe bends shall have a uniform radius of at least five times the pipe diameter and shall be free from appreciable flattening, wrinkling, or thinning of the pipe. Do not use mitering of pipe to form elbows, notching straight runs to form full sized tees, or any similar construction. Make branch connections over 2 inches with welding tees except factory made forged welding branch outlets or nozzles having integral reinforcements conforming to ASME B31.9 may be used, provided the nominal diameter of the branch is at least one pipe size less than the nominal diameter of the run. Branch connections 2 inches and under can be threaded or welded. Run vertical piping plumb and straight and parallel to walls. Provide sleeves for lines passing through building structure. Provide a fire seal where pipes pass through fire wall, fire partitions, fire rated pipe chase walls, or floors above grade. Install piping connected to equipment with flexibility for thermal stresses and for vibration, and support and anchor so that strain from weight and thermal movement of piping is not imposed on the equipment.

3.2.1 Hangers and Supports

Unless otherwise indicated, horizontal and vertical piping attachments shall conform to MSS SP-58. Band and secure insulation protection shields without damaging pipe insulation. Continuous inserts and expansion bolts may be used.

3.2.2 Grading of Pipe Lines

Unless otherwise indicated, install horizontal lines of hot water piping to grade down in the direction of flow with a pitch of not less than one inch in 30 feet, except in loop mains and main headers where the flow may be in either direction.

3.2.3 Pipe Sleeves

Provide sleeves where pipes and tubing pass through masonry or concrete walls, floors, roof, and partitions. Annular space between pipe, tubing, or insulation and the sleeve shall not be less than 1/4 inch. Hold sleeves securely in proper position and location before and during construction. Sleeves shall be of sufficient length to pass through entire thickness of walls, partitions, or slabs. Sleeves in floor slabs shall extend 2 inches above finished floor. Firmly pack space between pipe or tubing and sleeve with oakum and caulk on both ends of the sleeve with plastic waterproof cement which will dry to a firm but pliable mass, or provide a mechanically adjustable segmented elastomeric seal. Seal both ends of penetrations through fire walls and fire floors to maintain fire resistive integrity with UL listed fill, void, or cavity material.

3.2.4 Flashing for Buildings

Provide flashing where pipes pass through building roofs, and make outside walls tight and waterproof.

3.2.5 Unions and Flanges

Provide unions and flanges to permit easy disconnection of piping and apparatus. Each connection having a screwed-end valve shall have a union. Place unions and flanges no farther apart than 100 feet. Install unions downstream of valves and at equipment or apparatus connections. Provide unions on piping under 2 inches in diameter, and provide flanges on piping 2 inches and over in diameter. Provide dielectric unions or flanges between ferrous and non-ferrous piping, equipment, and fittings; except that bronze valves and fittings may be used without dielectric couplings for ferrous-to-ferrous or non-ferrous-to-non-ferrous connections.

3.2.6 Connections for Future Equipment

Locate capped or plugged outlets for connections to future equipment as indicated.

3.2.7 Changes in Pipe Size

Provide reducing fittings for changes in pipe size; reducing bushings are not permitted. In horizontal lines, provide eccentric reducing fittings to maintain the top of the lines in the same plane.

3.2.8 Cleaning of Pipe

Thoroughly clean each section of pipe, fittings, and valves free of foreign matter before erection. Prior to erection, hold each piece of pipe in an inclined position and tap along its full length to loosen sand, mill scale and other foreign matter. For pipe 2 inches and larger, draw wire brush, of a diameter larger than that of the inside of the pipe, several times through the entire length of pipe. Before making final connections to apparatus, wash out interior of piping thoroughly with water. Plug or cap open ends of mains during shutdown periods. Do not leave lines open where foreign matter might enter the pipe.

3.2.9 Valves

Install valves in conformance with ASME B31.9. Provide gate valves unless otherwise directed. Install valves with stems horizontal or above. Locate or equip stop valves to permit operation from floor level, or provide with safe access in the form of walkways or ladders. Install valves in positions accessible for operation and repair.

3.2.9.1 Globe Valves

Install globe valves so that the pressure is below the disk and the stem horizontal.

3.2.9.2 Relief Valves

Provide valves on pressure tanks, low pressure side of reducing valves, heat exchangers, and expansion tanks. Select system relief valve so that capacity is greater than make-up pressure reducing valve capacity. Select equipment relief valve capacity to exceed rating of connected equipment. Pipe relief valve outlet to the nearest floor drain.

3.2.10 Pressure Gage

Provide a shut-off valve or pet cock between pressure gages and the line.

3.2.11 Thermometers

Provide thermometers and thermal sensing elements of control valves with a separable socket. Install separable sockets in pipe lines in such a manner to sense the temperature of flowing the fluid and minimize obstruction to flow.

3.2.12 Strainers

Provide strainers, with meshes suitable for the services, where indicated, or where dirt might interfere with the proper operation of valve parts, orifices, or moving parts of equipment.

3.2.13 Equipment Installation

Install equipment in accordance with installation instructions of the manufacturers. Grout equipment mounted on concrete foundations before installing piping. Install piping in such a manner as not to place a strain on the equipment. Do not bolt flanged joints tight unless they match. Grade, anchor, guide, and support piping without low pockets.

3.2.14 Cleaning of Systems

As installation of the various system components is completed, fill, start, and vent prior to cleaning. Place terminal control valves in open position. Add cleaner to closed system at concentration as recommended by manufacturer. Apply heat while circulating, slowly raising temperature to 160 degrees F and maintain for 12 hours minimum. Remove heat and circulate to 100 degrees F or less; drain systems as quickly as possible and refill with clean water. Circulate for 6 hours at design temperatures, then drain. Refill with clean water and repeat until system cleaner is removed. Use neutralizer agents on recommendation of system cleaner supplier and approval of Contracting Officer. Remove, clean, and replace strainer screens. Inspect, remove sludge, and flush low points with clean water after cleaning process is completed. Include disassembly of components as required. Preliminary or final tests are not permitted until cleaning is approved.

3.2.15 Painting of Piping and Equipment

Provide in accordance with Section 09 90 00 PAINTS AND COATINGS.

3.2.16 Identification of Piping

Identify piping in accordance with OSHA 29 CFR 1910.144, except that labels or tapes may be used in lieu of painting or stenciling. Spacing of identification marking on runs shall not exceed 50 feet. Materials for labels and tapes shall conform to CID A-A-1689, and shall be general purpose type and color class. Painting and stenciling shall conform to Section 09 90 00 PAINTS AND COATINGS.

3.3 FIELD QUALITY CONTROL

Perform inspections and tests as specified herein to demonstrate that piping and equipment, as installed, is in compliance with contract requirements. Start up and operate the system. During this time, periodically clean the various strainers until no further accumulation of foreign material occurs. Exercise care so that minimum loss of water occurs when strainers are cleaned. Adjust safety and automatic control instruments to place them in proper operation and sequence.

3.3.1 Hydrostatic Test of Piping System

Test piping system hydrostatically using water not exceeding 100 degrees F. Conduct tests in accordance with the requirements of ASME B31.9 and as follows. Test piping system after all lines have been cleaned and before applying insulation covering. Remove or valve off from the system, gages, and other apparatus which may be damaged by the test before the tests are made. Install calibrated test pressure gage in the system to observe any loss in pressure. Maintain test pressure for a sufficient length of time to enable an inspection of each joint and connection. Perform tests after installation and prior to acceptance.Notify the Contracting Officer in writing 14 days prior to the time scheduled for the tests.

3.4 TESTING, ADJUSTING, AND BALANCING

Test, adjust, and balance the hydronic system in accordance with Section 23 05 93 TESTING, ADJUSTING AND BALANCING FOR HVAC.

3.4.1 Markings of Settings

Following final acceptance of the balancing report, the settings of all valves, splitters, dampers, and other adjustment devices shall be permanently marked so that adjustment can be restored if disturbed at anytime.

-- End of Section --

SECTION 23 81 00.00 20

UNITARY AIR CONDITIONING EQUIPMENT
11/09

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AIR-CONDITIONING, HEATING AND REFRIGERATION INSTITUTE (AHRI)

AHRI DCUP	(Online) Directory of Certified Unitary Products

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ANSI/ASHRAE 15 & 34	(2013; Addenda A 2014; ERTA 1 2014; ERTA 2 2015) ANSI/ASHRAE Standard 15-Safety Standard for Refrigeration Systems and ANSI/ASHRAE Standard 34-Designation and Safety Classification of Refrigerants
ASHRAE 52.2	(2012; Errata 2013; INT 1 2014; ADD A, B, AND D SUPP 2015) Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size
ASHRAE 55	(2010; Errata) Thermal Environmental Conditions for Human Occupancy
ASHRAE 62.1	(2010; Errata 2011; INT 3 2012; INT 4 2012; INT 5 2013) Ventilation for Acceptable Indoor Air Quality
ASHRAE 90.1 - IP	(2010; ERTA 2011-2013) Energy Standard for Buildings Except Low-Rise Residential Buildings

ASTM INTERNATIONAL (ASTM)

ASTM A123/A123M	(2013) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM B117	(2011) Standard Practice for Operating Salt Spray (Fog) Apparatus
ASTM D1654	(2008) Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA ICS 1	(2000; R 2008; E 2010) Standard for Industrial Control and Systems: General Requirements
NEMA ICS 2	(2000; R 2005; Errata 2008) Standard for Controllers, Contactors, and Overload Relays Rated 600 V
NEMA ICS 6	(1993; R 2011) Enclosures
NEMA MG 1	(2014) Motors and Generators

U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)

Energy Star	(1992; R 2006) Energy Star Energy Efficiency Labeling System (FEMP)

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

CID A-A-50502	(Basic) Air Conditioners, (Unitary Heat Pump), Air to Air (3,000 to 300,000 BTU)

UNDERWRITERS LABORATORIES (UL)

UL 873	(2007; Reprint Feb 2015) Standard for Temperature-Indicating and -Regulating Equipment
UL 900	(2004; Reprint Feb 2012) Standard for Air Filter Units

1.2 RELATED REQUIREMENTS

Section 23 03 00.00 20 BASIC MECHANICAL MATERIALS AND METHODS, applies to this section with the additions and modifications specified herein.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Heat pumps, air to air

Submit documentation for Energy Star qualifications or meeting FEMP requirements. Indicate Energy Efficiency Rating.

Coatings for finned tube coils

SD-06 Test Reports

Start-up and initial operational tests

SD-08 Manufacturer's Instructions

Heat pumps, air to air

SD-10 Operation and Maintenance Data

Heat pumps, air to air, Data Package 3

Submit in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA.

1.4 QUALITY ASSURANCE

1.4.1 Modification of References

Accomplish work in accordance with the referenced publications, except as modified by this section. Consider the advisory or recommended provisions to be mandatory, as though the word "shall" had been substituted for the words "should" or "could" or "may," wherever they appear. Interpret reference to "the Authority having jurisdiction," "the Administrative Authority," "the Owner," or "the Design Engineer" to mean the Contracting Officer.

1.4.2 Detail Drawing

For refrigerant piping, submit piping, including pipe sizes. Submit control system wiring diagrams.

1.4.3 Safety

Design, manufacture, and installation of unitary air conditioning equipment shall conform to ANSI/ASHRAE 15 & 34.

1.4.4 Posted Operating Instructions

Submit posted operating instructions for each packaged air conditioning unit.

1.4.5 Sizing

Size equipment based on Design Manual CS from the Air Conditioning Contractors of America; do not oversize.

1.5 REFRIGERANTS

Refrigerants shall have an Ozone Depletion Factor (ODF) of 0.05 or less. The ODF shall be in accordance with the "Montreal Protocol On Substances That Deplete The Ozone Layer," September 1987, sponsored by the United Nations Environment Programme. CFCs and HCFCs and Halons shall not be permitted. Refrigerant shall be an approved alternative refrigerant per EPA's Significant New Alternative Policy (SNAP) listing.

1.6 ENVIRONMENTAL REQUIREMENTS

For proper Indoor Environmental Quality, maintain positive pressure within the building. Ventilation shall meet or exceed ASHRAE 62.1 and all published addenda. Meet or exceed filter media efficiency as tested in accordance with ASHRAE 52.2. Thermal comfort shall meet or exceed ASHRAE 55.

PART 2 PRODUCTS

2.1 HEAT PUMPS, AIR TO AIR

CID A-A-50502, except as modified in this article. List units with capacities smaller than 135,000 Btu/hr in the AHRI DCUP; in lieu of listing in the AHRI Directory, a letter of certification from AHRI that the units have been certified and will be listed in the next Directory will be acceptable. Provide factory assembled units complete with accessories, wiring, piping, and controls. Provide units with supplemental electric heaters.

2.1.1 Energy Performance

Minimum energy efficiency shall be in accordance with ASHRAE 90.1 - IP.

2.1.2 Air Coils

Extended-surface fin and tube type with seamless copper or aluminum tubes with copper or aluminum fins securely bonded to the tubes. On coils with all-aluminum construction, provide tubes of aluminum alloy 1100, 1200, or 3102; provide fins of aluminum alloy 7072; and provide tube sheets of aluminum alloy 7072 or 5052. Provide a coating on outdoor air coils as specified in the paragraph entitled "Coatings for Finned Tube Coils." Coils to be coated shall be part of manufacturer's standard product for capacities and ratings indicated and specified. Provide plate type fins.

2.1.3 Supplemental Electric Heaters

Provide electrical resistance heaters integral with the unit . Heaters shall have a total capacity as indicated. Provide internal fusing for heaters.

2.1.4 Compressors

For compressors above 20 tons, compressor speed shall not exceed 3450 rpm. For equipment over 10 tons, provide automatic capacity reduction of at least 50 percent of rated capacity. Capacity reduction may be accomplished by cylinder unloading, use of multiple, but not more than four compressors, or a combination of the two methods. Units with cylinder unloading shall start with capacity reduction devices in the unloaded position. Units with multiple compressors shall have a means to sequence starting of compressors. Provide compressors with devices to prevent short cycling when shutdown by safety controls. Provide reciprocating compressors with crankcase heaters, and vibration isolators.

2.1.5 Mounting Provisions

Provide units that permit mounting as indicated. Provide suitable lifting attachment plates to enable equipment to be lifted to normal position.

2.1.6 Temperature Controls

Provide controls as specified in CID A-A-50502 and as modified herein. Provide indoor thermostats of the adjustable type that conform to applicable requirements of UL 873. Provide manual means for temperature set-back. Provide thermostats capable of controlling supplemental heat as specified in CID A-A-50502. Provide a manual selector switch or other means to permit the supplementary heater to be energized when the heat pump

compressor and associated equipment are inoperative. Control supplementary heater with the room thermostat while bypassing the outdoor thermostat. Locate switch adjacent to or as an integral part of the room thermostat. An indicator light on the room thermostat or manual heat switch shall indicate when supplementary heaters are operating.

2.1.7 Accessories

In addition to accessories specified in CID A-A-50502, provide the following accessories for heat pump units.

a. Protective grille around outside unit coils

2.2 FILTERS

Provide filters to filter outside air and return air and locate inside air conditioners . Provide replaceable (throw-away) type. Filters shall conform to UL 900, Class 1 . Polyurethane filters shall not be used on units with multiframe filters.

2.2.1 Replaceable Type Filters

Throw-away frames and media, standard dust holding capacity, 350 fpm maximum face velocity, and one inch thick. Filters shall have a minimum efficiency reporting value (MERV) of 8 when tested in accordance with ASHRAE 52.2.

2.3 COATINGS FOR FINNED TUBE COILS

Where stipulated in equipment specifications of this section, coat finned tube coils of the affected equipment as specified below. Apply coating at the premises of a company specializing in such work. Degrease and prepare for coating in accordance with the coating applicator's procedures for the type of metals involved. Completed coating shall show no evidence of softening, blistering, cracking, crazing, flaking, loss of adhesion, or "bridging" between the fins.

2.3.1 Phenolic Coating

Provide a resin base thermosetting phenolic coating for condeser coil(s). Apply coating by immersion dipping of the entire coil. Provide a minimum of two coats. Bake or heat dry coils following immersions. After final immersion and prior to final baking, spray entire coil with particular emphasis given to building up coating on sheared edges. Total dry film thickness shall be 2.5 to 3.0 mils.

2.4 MOTORS AND STARTERS

NEMA MG 1, NEMA ICS 1, and NEMA ICS 2. Variable speed. Motors less than 1 hp shall meet NEMA High Efficiency requirements. Motors 1 hp and larger shall meet NEMA Premium Efficiency requirements. Determine specific motor characteristics to ensure provision of correctly sized starters and overload heaters. Provide motors to operate at full capacity with a voltage variation of plus or minus 10 percent of the motor voltage rating. Motor size shall be sufficient for the duty to be performed and shall not exceed its full load nameplate current rating when driven equipment is operated at specified capacity under the most severe conditions likely to be encountered. When motor size provided differs from size indicated or specified, the Contractor shall make the necessary adjustments to the

wiring, disconnect devices, and branch circuit protection to accommodate equipment actually provided. Provide weather-resistant type starter enclosures in accordance with NEMA ICS 6.

2.5 FINISHES

Provide steel surfaces of equipment including packaged terminal units, heat pumps, and air conditioners, that do not have a zinc coating conforming to ASTM A123/A123M, or a duplex coating of zinc and paint, with a factory applied coating or paint system. Provide a coating or paint system on actual equipment identical to that on salt-spray test specimens with respect to materials, conditions of application, and dry-film thickness.

2.6 SOURCE QUALITY CONTROL

2.6.1 Salt-Spray Tests

Salt-spray test the factory-applied coating or paint system of equipment including packaged terminal units, heat pumps, and air conditioners in accordance with ASTM B117. Conduct test for 500 hours for equipment installed outdoors, or 125 hours for equipment installed indoors. Test specimens shall have a standard scribe mark as defined in ASTM D1654. Upon completion of exposure, evaluate and rate the coating or paint system in accordance with procedures A and B of ASTM D1654. Rating of failure at the scribe mark shall not be less than six, average creepage not greater than 1/8 inch. Rating of the unscribed area shall not be less than 10, no failure.

PART 3 EXECUTION

3.1 EQUIPMENT INSTALLATION

Install equipment and components in a manner to ensure proper and sequential operation of equipment and equipment controls. Install equipment not covered in this section, or in manufacturer's instructions, as recommended by manufacturer's representative. Provide proper foundations for mounting of equipment, accessories, appurtenances, piping and controls including, but not limited to, supports, vibration isolators, stands, guides, anchors, clamps and brackets. Foundations for equipment shall conform to equipment manufacturer's recommendation, unless otherwise indicated. Set anchor bolts and sleeves using templates. Provide anchor bolts of adequate length, and provide with welded-on plates on the head end embedded in the concrete. Level equipment bases, using jacks or steel wedges, and neatly grout-in with a nonshrinking type of grouting mortar. Locate equipment to allow working space for servicing including shaft removal, disassembling compressor cylinders and pistons, replacing or adjusting drives, motors, or shaft seals, access to water heads and valves of shell and tube equipment, tube cleaning or replacement, access to automatic controls, refrigerant charging, lubrication, oil draining and working clearance under overhead lines. Provide electric isolation between dissimilar metals for the purpose of minimizing galvanic corrosion.

3.1.1 Unitary Air Conditioning System

Install as indicated, in accordance with requirements of ANSI/ASHRAE 15 & 34, and the manufacturer's installation and operational instructions.

3.2 AUXILIARY DRAIN PANS, DRAIN CONNECTIONS, AND DRAIN LINES

Provide auxiliary drain pans under units located above finished ceilings or over mechanical or electrical equipment where condensate overflow will cause damage to ceilings, piping, and equipment below. Provide separate drain lines for the unit drain and auxiliary drain pans. Trap drain pans from the bottom to ensure complete pan drainage. Provide drain lines full size of drain opening. Traps and piping to drainage disposal points shall conform to Section 22 00 00 PLUMBING, GENERAL PURPOSE.

3.3 ACCESS PANELS

Provide access panels for concealed valves, controls, dampers, and other fittings requiring inspection and maintenance.

3.4 AIR FILTERS

Allow access space for servicing filters. Install filters with suitable sealing to prevent bypassing of air.

3.5 FLASHING AND PITCH POCKETS

Provide flashing and pitch pockets for equipment supports and roof penetrations and flashing where piping or ductwork passes through exterior walls in accordance with Section 07 60 00 FLASHING AND SHEET METAL.

3.6 IDENTIFICATION TAGS AND PLATES

Provide equipment, gages, thermometers, valves, and controllers with tags numbered and stamped for their use. Provide plates and tags of brass or suitable nonferrous material, securely mounted or attached. Provide minimum letter and numeral size of 1/8 inch high.

3.7 FIELD QUALITY CONTROL

3.7.1 Leak Testing

Upon completion of installation of air conditioning equipment, test factory- and field-installed refrigerant piping with an electronic-type leak detector. Use same type of refrigerant to be provided in the system for leak testing. When nitrogen is used to boost system pressure for testing, ensure that it is eliminated from the system before charging. Minimum refrigerant leak field test pressure shall be as specified in ANSI/ASHRAE 15 & 34, except that test pressure shall not exceed 150 psig on hermetic compressors unless otherwise specified as a low side test pressure on the equipment nameplate. If leaks are detected at time of installation or during warranty period, remove the entire refrigerant charge from the system, correct leaks, and retest system.

3.7.2 Evacuation, Dehydration, and Charging

After field charged refrigerant system is found to be without leaks or after leaks have been repaired on field-charged and factory-charged systems, evacuate the system using a reliable gage and a vacuum pump capable of pulling a vacuum of at least one mm Hg absolute. Evacuate system in accordance with the triple-evacuation and blotter method or in accordance with equipment manufacturer's printed instructions and recharge system.

3.7.3 Start-Up and Initial Operational Tests

Test the air conditioning systems and systems components for proper operation. Adjust safety and automatic control instruments as necessary to ensure proper operation and sequence. Conduct operational tests for not less than 8 hours.

3.7.4 Performance Tests

Upon completion of evacuation, charging, startup, final leak testing, and proper adjustment of controls, test the systems to demonstrate compliance with performance and capacity requirements. Test systems for not less than 8 hours, record readings hourly. At the end of the test period, average the readings, and the average shall be considered to be the system performance.

3.8 WASTE MANAGEMENT

Separate waste in accordance with the Waste Management Plan, placing copper materials in designated areas for reuse. Close and seal tightly all partly used adhesives and solvents; store protected in a well-ventilated, fire-safe area at moderate temperature.

-- End of Section --

SECTION 26 00 00

BASIC ELECTRICAL MATERIALS AND METHODS

01/07

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM D 709	(2000) Laminated Thermosetting Materials

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910.147	Control of Hazardous Energy (Lock Out/Tag Out)

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE Std 100	(1996) Dictionary of Electrical and Electronics Terms (IEEE)
IEEE C2	(2012; Errata 2012; INT 1-4 2012; INT 5-7 2013; INT 8 2014) National Electrical Safety Code

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA ICS 6	(1993; R 2011) Enclosures

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(2014; AMD 1 2013; Errata 1 2013; AMD 2 2013; Errata 2 2013; AMD 3 2014; Errata 3-4 2014; AMD 4-6 2014) National Electrical Code

1.2 RELATED REQUIREMENTS

This section applies to certain sections of Division 2, "Site Construction," andDivision 15, "Mechanical". This section applies to all sections of Division 16, "Electrical," of this project specification unless specified otherwise in the individual sections.

1.3 DEFINITIONS

a. Unless otherwise specified or indicated, electrical and electronics terms used in these specifications, and on the drawings, shall be as defined in IEEE Std 100.

b. The technical sections referred to herein are those specification sections that describe products, installation procedures, and equipment operations and that refer to this section for detailed description of submittal types.

c. The technical paragraphs referred to herein are those paragraphs in PART 2 - PRODUCTS and PART 3 - EXECUTION of the technical sections that describe products, systems, installation procedures, equipment, and test methods.

1.4 ELECTRICAL CHARACTERISTICS

Electrical characteristics for this project shall be as indicated on plans. Building electrical service is existing.

1.5 SUBMITTALS

Submittals required in the sections which refer to this section shall conform to the requirements of Section 01 33 00, "Submittal Procedures" and to the following additional requirements. Submittals shall include the manufacturer's name, trade name, place of manufacture, catalog model or number, nameplate data, size, layout dimensions, capacity, project specification and technical paragraph reference. Submittals shall also include applicable federal, military, industry, and technical society publication references, and years of satisfactory service, and other information necessary to establish contract compliance of each item to be provided. Photographs of existing installations are unacceptable and will be returned without approval.

1.5.1 Manufacturer's Catalog Data

Submittals for each manufactured item shall be current manufacturer's descriptive literature of cataloged products, equipment drawings, diagrams, performance and characteristic curves, and catalog cuts. Handwritten and typed modifications and other notations not part of the manufacturer's preprinted data will result in the rejection of the submittal. Should manufacturer's data require supplemental information for clarification, the supplemental information shall be submitted as specified for certificates of compliance.

1.5.2 Drawings

Submit drawings a minimum of 14 by 20 inches in size using a minimum scale of 1/8 inch per foot. Include wiring diagrams and installation details of equipment indicating proposed location, layout and arrangement, control panels, accessories, piping, ductwork, and other items that must be shown to ensure a coordinated installation. Wiring diagrams shall identify circuit terminals and indicate the internal wiring for each item of equipment and the interconnection between each item of equipment. Drawings shall indicate adequate clearance for operation, maintenance, and replacement of operating equipment devices.

1.5.3 Instructions

Where installation procedures or part of the installation procedures are required to be in accordance with manufacturer's instructions, submit printed copies of those instructions prior to installation. Installation of the item shall not proceed until manufacturer's instructions are

received. Failure to submit manufacturer's instructions shall be cause for rejection of the equipment or material.

1.5.4 Certificates

Submit manufacturer's certifications as required for products, materials, finishes, and equipment as specified in the technical sections. Certificates from material suppliers are not acceptable. Preprinted certifications and copies of previously submitted documents will not be acceptable. The manufacturer's certifications shall name the appropriate products, equipment, or materials and the publication specified as controlling the quality of that item. Certification shall not contain statements to imply that the item does not meet requirements specified, such as "as good as"; "achieve the same end use and results as materials formulated in accordance with the referenced publications"; or "equal or exceed the service and performance of the specified material." Certifications shall simply state that the item conforms to the requirements specified. Certificates shall be printed on the manufacturer's letterhead and shall be signed by the manufacturer's official authorized to sign certificates of compliance.

1.5.4.1 Reference Standard Compliance

Where equipment or materials are specified to conform to industry and technical society reference standards of the organizations such as American National Standards Institute (ANSI), American Society for Testing and Materials (ASTM), National Electrical Manufacturers Association (NEMA), Underwriters Laboratories (UL), and Association of Edison Illuminating Companies (AEIC), submit proof of such compliance. The label or listing by the specified organization will be acceptable evidence of compliance.

1.5.4.2 Independent Testing Organization Certificate

In lieu of the label or listing, submit a certificate from an independent testing organization, competent to perform testing, and approved by the Contracting Officer. The certificate shall state that the item has been tested in accordance with the specified organization's test methods and that the item complies with the specified organization's reference standard.

1.5.5 Operation and Maintenance Manuals

Comply with the requirements of Section 01 78 23, "Operation and Maintenance Data" and the technical sections.

1.5.5.1 Operating Instructions

Submit text of posted operating instructions for each system and principal item of equipment as specified in the technical sections.

1.6 QUALITY ASSURANCE

1.6.1 Material and Equipment Qualifications

Provide materials and equipment that are products of manufacturers regularly engaged in the production of such products which are of equal material, design and workmanship. Products shall have been in satisfactory commercial or industrial use for 2 years prior to bid opening. The 2-year period shall include applications of equipment and materials under similar circumstances and of similar size. The product shall have been on sale on

the commercial market through advertisements, manufacturers' catalogs, or brochures during the 2-year period. Where two or more items of the same class of equipment are required, these items shall be products of a single manufacturer; however, the component parts of the item need not be the products of the same manufacturer unless stated in the technical section.

1.6.2 Regulatory Requirements

Equipment, materials, installation, and workmanship shall be in accordance with the mandatory and advisory provisions of NFPA 70.

1.6.3 Alternative Qualifications

Products having less than a 2-year field service record will be acceptable if a certified record of satisfactory field operation for not less than 6000 hours, exclusive of the manufacturers' factory or laboratory tests, is furnished.

1.6.4 Service Support

The equipment items shall be supported by service organizations which are reasonably convenient to the equipment installation in order to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

1.6.5 Manufacturer's Nameplate

Each item of equipment shall have a nameplate bearing the manufacturer's name, address, model number, and serial number securely affixed in a conspicuous place; the nameplate of the distributing agent will not be acceptable.

1.6.6 Modification of References

In each of the publications referred to herein, consider the advisory provisions to be mandatory, as though the word, "shall" had been substituted for "should" wherever it appears. Interpret references in these publications to the "authority having jurisdiction," or words of similar meaning, to mean the Contracting Officer.

1.6.7 Material and Equipment Manufacturing Date

Products manufactured more than 3 years prior to date of delivery to site shall not be used, unless specified otherwise.

1.7 POSTED OPERATING INSTRUCTIONS

Provide for each system and principal item of equipment as specified in the technical sections for use by operation and maintenance personnel. The operating instructions shall include the following:

a. Wiring diagrams, control diagrams, and control sequence for each principal system and item of equipment.

b. Start up, proper adjustment, operating, lubrication, and shutdown procedures.

c. Safety precautions.

d. The procedure in the event of equipment failure.

e. Other items of instruction as recommended by the manufacturer of each system or item of equipment.

Print or engrave operating instructions and frame under glass or in approved laminated plastic. Post instructions where directed. For operating instructions exposed to the weather, provide weather-resistant materials or weatherproof enclosures. Operating instructions shall not fade when exposed to sunlight and shall be secured to prevent easy removal or peeling.

1.8 NAMEPLATES

ASTM D 709. Provide laminated plastic nameplates for each panelboard, equipment enclosure, relay, switch, and device; as specified in the technical sections or as indicated on the drawings. Each nameplate inscription shall identify the function and, when applicable, the position. Nameplates shall be melamine plastic, 0.125 inch thick, white with black center core. Surface shall be matte finish. Corners shall be square. Accurately align lettering and engrave into the core. Minimum size of nameplates shall be one by 2.5 inches. Lettering shall be a minimum of 0.25 inch high normal block style.

1.9 ELECTRICAL REQUIREMENTS

Electrical installations shall conform to IEEE C2, NFPA 70, and requirements specified herein.

1.9.1 Motors and Equipment

Provide electrical components of mechanical equipment, such as motors, motor starters, control or push-button stations, float or pressure switches, solenoid valves, and other devices functioning to control mechanical equipment, including control wiring and conduit for circuits rated 100 volts or less, to conform with the requirements of the section covering the mechanical equipment. Extended voltage range motors shall not be permitted. The interconnecting power wiring and conduit, control wiring rated 120 volts (nominal) and conduit, and the electrical power circuits shall be provided under Division 16.

1.9.2 Wiring and Conduit

Provide internal wiring for components of packaged equipment as an integral part of the equipment. Provide power wiring and conduit for field-installed equipmentunder Section 26 20 00, "Interior Distribution System." Power wiring and conduit shall conform to Section 26 20 00, "Interior Distribution System." Control wiring and conduit shall be provided under, and conform to the requirements of the section specifying the associated equipment.

1.9.3 New Work

Provide electrical components of mechanical equipment, such as motors, motor starters , control or push-button stations, float or pressure switches, solenoid valves, integral disconnects, and other devices functioning to control mechanical equipment, as well as control wiring and conduit for circuits rated 100 volts or less, to conform with the

requirements of the section covering the mechanical equipment. Extended voltage range motors shall not be permitted. The interconnecting power wiring and conduit, control wiring rated 120 volts (nominal) and conduit, and the electrical power circuits shall be provided under Division 16, except internal wiring for components of packaged equipment shall be provided as an integral part of the equipment. When motors and equipment furnished are larger than sizes indicated, provide any required changes to the electrical service as may be necessary and related work as a part of the work for the section specifying that motor or equipment.

1.9.4 Modifications to Existing Systems

Where existing mechanical systems and motor-operated equipment require modifications, provide electrical components under Division 16.

1.10 INSTRUCTION TO GOVERNMENT PERSONNEL

Where specified in the technical sections, furnish the services of competent instructors to give full instruction to designated Government personnel in the adjustment, operation, and maintenance of the specified systems and equipment, including pertinent safety requirements as required. Instructors shall be thoroughly familiar with all parts of the installation and shall be trained in operating theory as well as practical operation and maintenance work. Instruction shall be given during the first regular work week after the equipment or system has been accepted and turned over to the Government for regular operation. The number of man-days (8 hours per day) of instruction furnished shall be as specified in the individual section.

1.11 LOCKOUT REQUIREMENTS

Provide disconnecting means capable of being locked out for machines and other equipment to prevent unexpected startup or release of stored energy in accordance with 29 CFR 1910.147. Mechanical isolation of machines and other equipment shall be in accordance with requirements of Division 15, "Mechanical."

1.12 EQUIPMENT INVENTORY UPDATE

Submit information for each piece of equipment removed and supplied for use of Camp Lejeune to update the Maximo equipment inventory. For the purposes of this paragraph, inventoried equipment is defined as equipment listed on the Maximo Equipment Inventory Update form.

1.12.1 Requirements

The contractor shall prepare and submit one Maximo Equipment Inventory Update form for each individual item of inventoried equipment that is demolished, removed, replaced, or installed. (ex: three new condensing units would require the submission of three Equipment Inventory Update forms. The replacement of two existing air handling units with two new air handling units would require the submission of two Equipment Inventory Update forms). The contractor shall prepare and submit a VAV/TAB Room Number List for each VAV/Tab model installed in a single building. Only one Maximo Equipment Inventory Update form is required for each model of VAV or TAB in a single building.

1.12.1.1 Demolition of all equipment in a structure or facility

When all the inventoried equipment in a building or structure is demolished

or removed, and not replaced, an Equipment Inventory Update form is not required.

1.12.1.2 Standards

The contractor shall provide accurate, complete, and legible information on all required forms. All required forms shall be completed and delivered to the Contracting Officer on or before the Beneficial Occupancy Date. All information on Equipment Inventory Update forms shall be obtained by visual inspection of equipment data plate(s).

1.12.1.3 Form Preparation

Each required Maximo Equipment Inventory Update form shall contain the following information:

(1) The name and telephone number of an individual who can be contacted for clarification or additional information pertaining to the data on the form.

(2) The date of data collection

(3) The building or structure identification number and the specific location of the equipment within the structure (ex: 3d deck mech room)

(4) A check adjacent to the description of the new or replacement item, and a check adjacent to the supplemental description if applicable (ex: circulating pump and HVAC or steam)

(5) The Maximo number or serial number of the demolished or removed item, if applicable

(6) All applicable data from the equipment data plate

Each Room Number List form shall contain the following information:

(1) The name and telephone number of the individual providing the information

(2) The date the form was completed

(3) The building or structure identification number

(4) A check in the box adjacent to each applicable room number

PART 2 PRODUCTS

Not used.

PART 3 EXECUTION

3.1 PAINTING OF EQUIPMENT

3.1.1 Factory Applied

Electrical equipment shall have factory-applied painting systems which shall, as a minimum, meet the requirements of NEMA ICS 6 corrosion-resistance test and the additional requirements specified in the technical sections.

3.1.2 Field Applied

Paint electrical equipment as required to match finish of adjacent surfaces or to meet the indicated or specified safety criteria. Painting shall be as specified in the section specifying the associated electrical equipment.

3.2 NAMEPLATE MOUNTING

Provide number, location, and letter designation of nameplates as indicated. Fasten nameplates to the device with a minimum of two sheet-metal screws or two rivets.

3.3 WARNING SIGN MOUNTING

Provide the number of signs required to be readable from each accessible side, but space the signs a maximum of 30 feet apart.

3.4 CABLE TAG INSTALLATION

Install cable tags in each manhole, handhole, and vault as specified, including each splice. Install cable tags over the fireproofing, if any, and locate the tags so that they are clearly visible without disturbing any cabling or wiring in the manholes, handholes, and vaults.

MAXIMO EQUIPMENT INVENTORY UPDATE

Employee: _____ Phone: _____ Date: ____/____/____

Bldg: _____ Specific Location: _____

__ AC, Computer Room
__ AC, Package
__ AC, Package Terminal
__ Assembly, Trap line
__ Backflow Preventer
__ Boiler
__ Chiller, Air Cooled Recip
__ Chiller, Air Cooled Screw
__ Chiller, Air Cooled Scroll
__ Chiller, Water Cooled Recip
__ Chiller, Water Cooled Screw
__ Compressor, Control Air
__ Compressor, Industrial Air
__ Dryer, Refrigerated Air
__ Exchanger, Heat
__ Evaporator, Freezer
__ Evaporator, Refrigerator
__ Fan, Exhaust
__ Generator
__ Heater, Space
__ Heater, Unit
__ Heat Pump, Geo-Thermal
__ Heat Pump, Indoor Unit
__ Heat Pump, Outdoor Unit
__ Heat Pump, Package
__ Heat Pump, Package Terminal
__ Pump, Circulating, Chilled Water
__ Pump, Circulating, Domestic Water
__ Pump, Circulating, Dual Temp Water
__ Pump, Circulating, Heating Water
__ Pump, Condensate
__ Pump, Sump
__ Regulator, Temperature
__ Tank, Hot Water Storage
__ Tower, Cooling
__ Unit, Air Handling
__ Unit, AC Condensing
__ Unit, Freezer Condensing
__ Unit, Refrigerator Condensing
__ Unit, Fan Coil
__ Unit, TAB (Attach Room No. List)
__ Unit, VAV (Attach Room No. List)
__ Valve, Pressure Reducing
__ Valve, Steam Pilot
__ Water Heater

Demolished/Removed Equipment

Maximo no: _____ or Ser no: _____

New Equipment

Manufacturer: _____

Model no: _____

Ser no: _____

Type: __Elec __Oil __LP Gas __Nat Gas __Steam __Water __Air

Motor Data: HP____ Volts____ Phase____ RLA_____ RPM____ Frame____

Tons____ No. of Motors____ no. of Belts____ Belt size(s)____ CFM____

KW____ Refrig type_____ Refrig Qty_____ Filter Size(s)_____

INSERT EXCEL FORM - VAV/TAB ROOM NUMBER LIST

-- End of Section --

SECTION 26 20 00

INTERIOR DISTRIBUTION SYSTEM

01/07

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI C80.5	(1994) Aluminum Rigid Conduit-(ARC)

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA C80.1	(1994) Rigid Steel Conduit - Zinc Coated
NEMA C80.3	(1994) Electrical Metallic Tubing - Zinc Coated (EMT)
NEMA FU 1	(2002) Low Voltage Cartridge Fuses
NEMA ICS 6	(1993; R 2011) Enclosures
NEMA KS 1	(2001) Enclosed and Miscellaneous Distribution Equipment Switches (600 Volts Maximum)
NEMA RN 1	(1998) Polyvinyl-Chloride (PVC) Externally Coated Galvanized Rigid Steel Conduit and Intermediate Metal Conduit
NEMA TC 14	(2002) Filament-Wound Reinforced Thermosetting Resin Conduit (RTRC) and Fittings
NEMA TC 2	(1998) Electrical Polyvinyl Chloride (PVC) Tubing and Conduit
NEMA TC 3	(1999) PVC Fittings for Use with Rigid PVC Conduit and Tubing
NEMA WD 1	(1999) General Color Requirements for Wiring Devices
NEMA WD 6	(2002) Wiring Devices - Dimensional Specifications

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(2014; AMD 1 2013; Errata 1 2013; AMD 2 2013; Errata 2 2013; AMD 3 2014; Errata 3-4 2014; AMD 4-6 2014) National Electrical Code

UNDERWRITERS LABORATORIES (UL)

UL 1	(2000) Flexible Metal Conduit
UL 1242	(2000; R 2001, Bul. 2002) Intermediate Metal Conduit
UL 1660	(2000; R 2002, Bul. 2002) Liquid-Tight Flexible Nonmetallic Conduit
UL 198C	(1986; R 1998) High-Interrupting-Capacity Fuses, Current-Limiting Types
UL 198E	(1988; R 1988) Class R Fuses
UL 198H	(1988; R 1993) Class T Fuses
UL 20	(2000; R 2002, Bul. 2002) General-Use Snap Switches
UL 360	(1996; R 2001, Bul. 2002) Liquid-Tight Flexible Steel Conduit
UL 486A	(1997; R 2001, Bul. 2002, 2003) Wire Connectors and Soldering Lugs for Use with Copper Conductors
UL 486B	(1997; R 2001, Bul. 2002, 2003) Wire Connectors for Use with Aluminum Conductors
UL 486C	(2000; R 2002) Splicing Wire Connectors
UL 489	(2002; R 2002, Bul. 2003) Molded-Case Circuit Breakers, Molded-Case Switches, and Circuit-Breaker Enclosures
UL 498	(2001; R 2002) Attachment Plugs and Receptacles
UL 50	(1995; R 1999, Bul. 2001) Enclosures for Electrical Equipment
UL 510	(1994; R 1998) Polyvinyl Chloride, Polyethylene, and Rubber Insulating Tape
UL 514A	(1996; R 2001, Bul. 2002) Metallic Outlet Boxes
UL 514B	(1997; R 2002, Bul. 2002) Fittings for Cable and Conduit
UL 514C	(1996; R 2002) Nonmetallic Outlet Boxes,

	Flush-Device Boxes, and Covers
UL 6	(2007; Reprint Nov 2014) Electrical Rigid Metal Conduit-Steel
UL 651	(1995; R 2002) Schedule 40 and 80 Rigid PVC Conduit
UL 67	(1993; R 2002) Panelboards
UL 6A	(2000; Bul. 2002) Electrical Rigid Metal Conduit - Aluminum, Bronze, and Stainless Steel
UL 797	(2000; Bul. 2002) Electrical Metallic Tubing
UL 83	(1998; R 2001, Bul. 2002) Thermoplastic-Insulated Wires and Cables
UL 869A	(1998; Bul. 2002) Reference Standard for Service Equipment
UL 943	(1993; R 2002, Bul. 2002) Ground-Fault Circuit-Interrupters

1.2 RELATED REQUIREMENTS

Section 26 00 00, "Basic Electrical Materials and Methods," applies to this section with additions and modifications specified herein.

1.3 SUBMITTALS

The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Panelboards

SD-03 Product Data

Receptacles

Circuit breakers

Switches

Manual motor starters

SD-06 Test Reports

600-volt wiring test

Grounding system test

SD-07 Certificates

Fuses

SD-10 Operation and Maintenance Data

Submit operation and maintenance data in accordance with Section 01 78 23, "Operation and Maintenance Data" and as specified herein.

1.4 QUALITY ASSURANCE

1.4.1 Fuses

Submit coordination data as specified in article entitled, "FUSES" of this section.

PART 2 PRODUCTS

2.1 MATERIALS AND EQUIPMENT

Materials, equipment, and devices shall, as a minimum, meet requirements of UL, where UL standards are established for those items, and requirements of NFPA 70.

2.2 CONDUIT AND FITTINGS

Shall conform to the following:

2.2.1 Rigid Metallic Conduit

2.2.1.1 Rigid, Threaded Zinc-Coated Steel Conduit

NEMA C80.1, UL 6.

2.2.1.2 Rigid Aluminum Conduit

ANSI C80.5, UL 6A.

2.2.2 Rigid Nonmetallic Conduit

PVC Type EPC-40, and EPC-80 in accordance with NEMA TC 2,UL 651, or fiberglass conduit, in accordance with NEMA TC 14.

2.2.3 Intermediate Metal Conduit (IMC)

UL 1242, zinc-coated steel only.

2.2.4 Electrical, Zinc-Coated Steel Metallic Tubing (EMT)

UL 797, NEMA C80.3.

2.2.5 Plastic-Coated Rigid Steel and IMC Conduit

NEMA RN 1, Type 40 (40 mils thick).

2.2.6 Flexible Metal Conduit

UL 1.

2.2.6.1 Liquid-Tight Flexible Metal Conduit, Steel

UL 360.

2.2.7 Fittings for Metal Conduit, EMT, and Flexible Metal Conduit

UL 514B. Ferrous fittings shall be cadmium- or zinc-coated in accordance with UL 514B.

2.2.7.1 Fittings for Rigid Metal Conduit and IMC

Threaded-type. Split couplings unacceptable.

2.2.7.2 Fittings for EMT

Steel compression type.

2.2.8 Fittings for Rigid Nonmetallic Conduit

NEMA TC 3, UL 514B.

2.2.9 Liquid-Tight Flexible Nonmetallic Conduit

UL 1660.

2.3 OUTLET BOXES AND COVERS

UL 514A, cadmium- or zinc-coated, if ferrous metal. UL 514C, if nonmetallic.

2.4 CABINETS, JUNCTION BOXES, AND PULL BOXES

Volume greater than 100 cubic inches, UL 50, hot-dip, zinc-coated, if sheet steel.

2.5 WIRES AND CABLES

Wires and cables shall meet applicable requirements of NFPA 70 and UL for type of insulation, jacket, and conductor specified or indicated. Wires and cables manufactured more than 12 months prior to date of delivery to site shall not be used.

2.5.1 Conductors

Conductors No. 8 AWG and larger diameter shall be stranded. Conductors No. 10 AWG and smaller diameter shall be solid, except that conductors for remote control, alarm, and signal circuits, classes 1, 2, and 3, shall be stranded unless specifically indicated otherwise. Conductor sizes and ampacities shown are based on copper, unless indicated otherwise. All conductors shall be copper.

2.5.1.1 Equipment Manufacturer Requirements

When manufacturer's equipment requires copper conductors at the terminations or requires copper conductors to be provided between components of equipment, provide copper conductors or splices, splice boxes, and other work required to satisfy manufacturer's requirements.

2.5.1.2 Minimum Conductor Sizes

Minimum size for branch circuits shall be No. 12 AWG; for Class 1 remote-control and signal circuits, No. 14 AWG; for Class 2 low-energy, remote-control and signal circuits, No. 16 AWG; and for Class 3 low-energy, remote-control, alarm and signal circuits, No. 22 AWG.

2.5.2 Color Coding

Provide for service, feeder, branch, control, and signaling circuit conductors. Color shall be green for grounding conductors and white for neutrals; except where neutrals of more than one system are installed in same raceway or box, other neutral shall be white with colored (not green) stripe. Color of ungrounded conductors in different voltage systems shall be as follows:

a. 208/120 volt, three-phase

(1) Phase A - black

(2) Phase B - red

(3) Phase C - blue

b. 480/277 volt, three-phase

(1) Phase A - brown

(2) Phase B - orange

(3) Phase C - yellow

c. 120/240 volt, single phase: Black and red

2.5.3 Insulation

Unless specified or indicated otherwise or required by NFPA 70, power and lighting wires shall be 600-volt, Type THWN/THHN conforming to UL 83, except that grounding wire may be type TW conforming to UL 83; remote-control and signal circuits shall be Type TW or TF, conforming to UL 83. Where lighting fixtures require 90-degree Centigrade (C) conductors, provide only conductors with 90-degree C insulation or better.

2.6 SPLICES AND TERMINATION COMPONENTS

UL 486A and UL 486B, as applicable, for wire connectors and UL 510 for insulating tapes. Connectors for No. 10 AWG and smaller diameter wires shall be insulated, pressure-type in accordance with UL 486A or UL 486C (twist-on splicing connector). Provide solderless terminal lugs on stranded conductors.

2.7 DEVICE PLATES

Provide UL listed, one-piece device plates for outlets to suit the devices installed. For metal outlet boxes, plates on unfinished walls shall be of zinc-coated sheet steel or cast metal having round or beveled edges. For nonmetallic boxes and fittings, other suitable plates may be provided. Screws shall be machine-type with countersunk heads in color to match finish of plate. Sectional type device plates will not be permitted. Plates installed in wet locations shall be gasketed and UL listed for "wet locations."

2.8 SWITCHES

2.8.1 Toggle Switches

NEMA WD 1, UL 20, single pole, three-way, totally enclosed with bodies of thermoplastic and/or thermoset plastic and mounting strap with grounding screw. Handles shall be thermoplastic. Wiring terminals shall be screw-type, side-wired. Contacts shall be silver-cadmium and contact arm shall be one-piece copper alloy. Switches shall be rated quiet-type ac only, 120/277 volts, with current rating and number of poles indicated.

2.8.2 Disconnect Switches

NEMA KS 1. Provide heavy duty-type switches where indicated, where switches are rated higher than 240 volts, and for double-throw switches. Fused switches shall utilize Class R fuseholders and fuses, unless indicated otherwise. Switches serving as motor-disconnect means shall be horsepower rated. Provide switches in NEMA 1, enclosure as indicated per NEMA ICS 6.

2.8.3 Breakers Used as Switches

For 120- and 277-Volt fluorescent fixtures, mark breakers "SWD" in accordance with UL 489.

2.9 RECEPTACLES

UL 498, hard use, heavy-duty, grounding-type. Ratings and configurations shall be as indicated. Bodies shall be per NEMA WD 1. Face and body shall be thermoplastic supported on a metal mounting strap. Dimensional requirements shall be per NEMA WD 6. Provide screw-type, side-wired wiring terminals. Connect grounding pole to mounting strap. The receptacle shall contain triple-wipe power contacts and double or triple-wipe ground contacts.

2.9.1 Weatherproof Receptacles

Provide in cast metal box with gasketed, weatherproof, cast-metal cover plate and gasketed cap over each receptacle opening. Provide caps with a spring-hinged flap. Receptacle shall be UL listed for use in "wet locations with plug in use."

2.9.2 Ground-Fault Circuit Interrupter Receptacles

UL 943, duplex type for mounting in standard outlet box. Device shall be capable of detecting current leak of 6 milliamperes or greater and tripping per requirements of UL 943 for Class A GFCI GFI devices. Provide screw-type, side-wired wiring terminals or pre-wired (pigtail) leads.

2.10 PANELBOARDS

UL 67 and UL 50 having a short-circuit current rating as indicated. Panelboards for use as service disconnecting means shall additionally conform to UL 869A. Panelboards shall be circuit breaker-equipped unless indicated otherwise. Design shall be such that individual breakers can be removed without disturbing adjacent units or without loosening or removing supplemental insulation supplied as means of obtaining clearances as required by UL. "Specific breaker placement" is required in panelboards to match the breaker placement indicated in the panelboard schedule on the drawings. Use of "Subfeed Breakers" is not acceptable unless specifically indicated otherwise. Where "space only" is indicated, make provisions for future installation of breakers. Panelboard locks shall be keyed same. Directories shall indicate load served by each circuit in panelboard. Directories shall also indicate source of service to panelboard (e.g., Panel PA served from Panel MDP). Provide new directories for existing panels modified by this project as indicated. Type directories and mount in holder behind transparent protective covering. Panelboards shall be listed and labeled for their intended use.

2.10.1 Panelboard Buses

Support bus bars on bases independent of circuit breakers. Main buses and back pans shall be designed so that breakers may be changed without machining, drilling, or tapping. Provide isolated neutral bus in each panel for connection of circuit neutral conductors. Provide separate ground bus identified as equipment grounding bus per UL 67 for connecting grounding conductors; bond to steel cabinet.

2.10.2 Circuit Breakers

UL 489, thermal magnetic-type having a minimum short-circuit current rating equal to the short-circuit current rating of the panelboard in which the circuit breaker shall be mounted. Breaker terminals shall be UL listed as suitable for type of conductor provided. Series rated circuit breakers and plug-in circuit breakers are unacceptable.

2.10.2.1 Multipole Breakers

Provide common trip-type with single operating handle. Breaker design shall be such that overload in one pole automatically causes all poles to open. Maintain phase sequence throughout each panel so that any three adjacent breaker poles are connected to Phases A, B, and C, respectively.

2.10.2.2 Circuit Breakers for HVAC Equipment

Circuit breakers for HVAC equipment having motors (group or individual) shall be marked for use with HACR type and UL listed as HACR type.

2.11 FUSES

NEMA FU 1. Provide complete set of fuses for each fusible switch. Time-current characteristics curves of fuses serving motors or connected in series with circuit breakers or other circuit protective devices shall be coordinated for proper operation. Submit coordination data for approval. Fuses shall have voltage rating not less than circuit voltage.

2.11.1 Cartridge Fuses, Current Limiting Type (Class R)

UL 198E, Class RK-1. Associated fuseholders shall be Class R only.

2.11.2 Cartridge Fuses, Current Limiting Type (Classes J, L, and CC)

UL 198C, Class J for zero to 600 amperes, Class L for 601 to 6,000 amperes, and Class CC for zero to 30 amperes.

2.11.3 Cartridge Fuses, Current Limiting Type (Class T)

UL 198H, Class T for zero to 1,200 amperes, 300 volts; and zero to 800 amperes, 600 volts.

2.12 MANUAL MOTOR STARTERS (MOTOR RATED SWITCHES)

Single pole designed for surface mounting with overload protection .

2.13 NAMEPLATES

Provide as specified in Section 26 00 00, "Basic Electrical Materials and Methods."

2.14 FIRESTOPPING MATERIALS

Provide firestopping around electrical penetrations in accordance with Section 07 84 00, "Firestopping."

PART 3 EXECUTION

3.1 INSTALLATION

Electrical installations shall conform to requirements of NFPA 70 and to requirements specified herein.

3.1.1 Wiring Methods

Provide insulated conductors installed in rigid steel conduit, IMC, rigid nonmetallic conduit, or EMT, except where specifically indicated or specified otherwise or required by NFPA 70 to be installed otherwise. Grounding conductor shall be separate from electrical system neutral conductor. Provide insulated green equipment grounding conductor for circuit(s) installed in conduit and raceways. Minimum conduit size shall be 1/2 in in diameter for low voltage lighting and power circuits. Vertical distribution in multiple story buildings shall be made with metal conduit in fire-rated shafts. Metal conduit shall extend through shafts for minimum distance of 6 in. Conduit which penetrates fire-rated walls, fire-rated partitions, or fire-rated floors shall be firestopped in accordance with Section 07 84 00, "Firestopping".

3.1.1.1 Restrictions Applicable to EMT

a. Do not install underground.

b. Do not encase in concrete, mortar, grout, or other cementitious materials.

c. Do not use in areas subject to severe physical damage including but not limited to equipment rooms where moving or replacing

equipment could physically damage the EMT.

d. Do not use in hazardous areas.

e. Do not use outdoors.

f. Do not use in fire pump rooms.

3.1.1.2 Restrictions Applicable to Nonmetallic Conduit

a. PVC Schedule 40 and PVC Schedule 80

(1) Do not use in areas where subject to severe physical damage, including but not limited to, mechanical equipment rooms, electrical equipment rooms, hospitals, power plants, missile magazines, and other such areas.

(2) Do not use in hazardous (classified) areas.

(3) Do not use in fire pump rooms.

(4) Do not use in penetrating fire-rated walls or partitions, or fire-rated floors.

(5) Do not use above grade, except where allowed in this section for rising through floor slab or indicated otherwise.

b. Electrical Nonmetallic Tubing

(1) Do not install underground.

(2) Do not encase in concrete except when provided with fittings identified for this purpose are used for connections.

(3) Do not use in areas where subject to severe physical damage, including but not limited to, mechanical equipment rooms, electrical equipment rooms, hospitals, power plants, missile magazines, and other such areas.

(4) Do not use in hazardous areas.

(5) Do not use outdoors.

(6) Do not use in sizes larger than 2 in.

(7) Do not run exposed in buildings exceeding three floors above grade, where "first floor" is as defined in NFPA 70.

3.1.1.3 Restrictions Applicable to Flexible Conduit

Use only as specified in paragraph entitled "Flexible Connections."

3.1.2 Conduit Installation

Unless indicated otherwise, conceal conduit under floor slabs and within finished walls, ceilings, and floors. Keep conduit minimum 6 in away from parallel runs of flues and steam or hot water pipes. Install conduit parallel with or at right angles to ceilings, walls, and structural members where located above accessible ceilings and where conduit will be visible

after completion of project.

3.1.2.1 Conduit Support

Support conduit by pipe straps, wall brackets, hangers, or ceiling trapeze. Fasten by wood screws to wood; by toggle bolts on hollow masonry units; by concrete inserts or expansion bolts on concrete or brick; and by machine screws, welded threaded studs, or spring-tension clamps on steel work. Threaded C-clamps may be used on rigid steel conduit only. Do not weld conduits or pipe straps to steel structures. Load applied to fasteners shall not exceed one-fourth proof test load. Fasteners attached to concrete ceiling shall be vibration resistant and shock-resistant. Holes cut to depth of more than 1 1/2 in in reinforced concrete beams or to depth of more than 3/4 in in concrete joints shall not cut main reinforcing bars. Fill unused holes. In partitions of light steel construction, use sheet metal screws. In suspended-ceiling construction, run conduit above ceiling. Do not support conduit by ceiling support system. Conduit and box systems shall be supported independently of both (a) tie wires supporting ceiling grid system, and (b) ceiling grid system into which ceiling panels are placed. Supporting means shall not be shared between electrical raceways and mechanical piping or ducts. Installation shall be coordinated with above-ceiling mechanical systems to assure maximum accessibility to all systems. Spring-steel fasteners may be used for lighting branch circuit conduit supports in suspended ceilings in dry locations. Where conduit crosses building expansion joints, provide suitable expansion fitting that maintains conduit electrical continuity by bonding jumpers or other means. For conduits greater than 2 1/2 in inside diameter, provide supports to resist forces of 0.5 times the equipment weight in any direction and 1.5 times the equipment weight in the downward direction.

3.1.2.2 Directional Changes in Conduit Runs

Make changes in direction of runs with symmetrical bends or cast-metal fittings. Make field-made bends and offsets with hickey or conduit-bending machine. Do not install crushed or deformed conduits. Avoid trapped conduits. Prevent plaster, dirt, or trash from lodging in conduits, boxes, fittings, and equipment during construction. Free clogged conduits of obstructions.

3.1.2.3 Pull Wire

Install pull wires in empty conduits. Pull wire shall be plastic having minimum 200-lb tensile strength. Leave minimum 36 in of slack at each end of pull wire.

3.1.2.4 Locknuts and Bushings

Fasten conduits to sheet metal boxes and cabinets with two locknuts where required by NFPA 70, where insulated bushings are used, and where bushings cannot be brought into firm contact with the box; otherwise, use at least minimum single locknut and bushing. Locknuts shall have sharp edges for digging into wall of metal enclosures. Install bushings on ends of conduits, and provide insulating type where required by NFPA 70.

3.1.3 Boxes, Outlets, and Supports

Provide boxes in wiring and raceway systems wherever required for pulling of wires, making connections, and mounting of devices or fixtures. Boxes for metallic raceways shall be cast-metal, hub-type when located in wet

locations, when surface mounted on outside of exterior surfaces, when surface mounted on interior walls exposed up to 7 ft above floors and walkways, and when specifically indicated. Boxes in other locations shall be sheet steel, except that aluminum boxes may be used with aluminum conduit, and nonmetallic boxes may be used with nonmetallic conduit system. Each box shall have volume required by NFPA 70 for number of conductors enclosed in box. Boxes for mounting lighting fixtures shall be minimum 4 in square, or octagonal, except that smaller boxes may be installed as required by fixture configurations, as approved. Boxes for use in masonry-block or tile walls shall be square-cornered, tile-type, or standard boxes having square-cornered, tile-type covers. Provide gaskets for cast-metal boxes installed in wet locations and boxes installed flush with outside of exterior surfaces. Provide separate boxes for flush or recessed fixtures when required by fixture terminal operating temperature; fixtures shall be readily removable for access to boxes unless ceiling access panels are provided. Support boxes and pendants for surface-mounted fixtures on suspended ceilings independently of ceiling supports. Fasten boxes and supports with wood screws on wood, with bolts and expansion shields on concrete or brick, with toggle bolts on hollow masonry units, and with machine screws or welded studs on steel. In open overhead spaces, cast boxes threaded to raceways need not be separately supported except where used for fixture support; support sheet metal boxes directly from building structure or by bar hangers. Where bar hangers are used, attach bar to raceways on opposite sides of box, and support raceway with approved-type fastener maximum 24 in from box. When penetrating reinforced concrete members, avoid cutting reinforcing steel.

3.1.3.1 Boxes

Boxes for use with raceway systems shall be minimum 1 1/2 in deep, except where shallower boxes required by structural conditions are approved. Boxes for other than lighting fixture outlets shall be minimum 4 in square, except that 4 by 2 in boxes may be used where only one raceway enters outlet. Telephone outlets shall be minimum of 4 in square by 2 1/8 in deep .

3.1.3.2 Pull Boxes

Construct of at least minimum size required by NFPA 70 of code-gauge aluminum or galvanized sheet steel, except where cast-metal boxes are required in locations specified herein. Provide boxes with screw-fastened covers. Where several feeders pass through common pull box, tag feeders to indicate clearly electrical characteristics, circuit number, and panel designation.

3.1.4 Mounting Heights

Mount panelboards, and disconnecting switches so height of operating handle at its highest position is maximum 78 in above floor. Mount lighting switches 48 in above finished floor, receptacles 18 in above finished floor unless otherwise indicated, and other devices as indicated.

3.1.5 Conductor Identification

Provide conductor identification within each enclosure where tap, splice, or termination is made. For conductors No. 6 AWG and smaller diameter, color coding shall be by factory-applied, color-impregnated insulation. For conductors No. 4 AWG and larger diameter, color coding shall be by plastic-coated, self-sticking markers; colored nylon cable ties and plates;

or heat shrink-type sleeves.

3.1.6 Splices

Make splices in accessible locations. Make splices in conductors No. 10 AWG and smaller diameter with insulated, pressure-type connector. Make splices in conductors No. 8 AWG and larger diameter with solderless connector, and cover with insulation material equivalent to conductor insulation.

3.1.7 Covers and Device Plates

Install with edges in continuous contact with finished wall surfaces without use of mats or similar devices. Plaster fillings are not permitted. Install plates with alignment tolerance of 1/16 in. Use of sectional-type device plates are not permitted. Provide gasket for plates installed in wet locations.

3.1.8 Electrical Penetrations

Seal openings around electrical penetrations through fire resistance-rated walls, partitions, floors, or ceilings in accordance with Section 07 84 00, "Firestopping."

3.1.9 Grounding and Bonding

In accordance with NFPA 70. Ground exposed, non-current-carrying metallic parts of electrical equipment, metallic raceway systems, grounding conductor in metallic and nonmetallic raceways, telephone system grounds, and neutral conductor of wiring systems. Where ground fault protection is employed, ensure that connection of ground and neutral does not interfere with correct operation of fault protection.

3.1.9.1 Resistance

Maximum resistance-to-ground of grounding system shall not exceed 5 ohms under dry conditions. Where resistance obtained exceeds 5 ohms, contact Contracting Officer for further instructions.

3.1.10 Equipment Connections

Provide power wiring for the connection of motors and control equipment under this section of the specification. Except as otherwise specifically noted or specified, automatic control wiring, control devices, and protective devices within the control circuitry are not included in this section of the specifications but shall be provided under the section specifying the associated equipment.

3.1.11 Government-Furnished Equipment

Contractor shall make connections to Government-furnished equipment to make equipment operate as intended, including providing miscellaneous items such as plugs, receptacles, wire, cable, conduit, flexible conduit, and outlet boxes or fittings.

3.1.12 Repair of Existing Work

Repair of existing work, demolition, and modification of existing electrical distribution systems shall be performed as follows:

3.1.12.1 Workmanship

Lay out work in advance. Exercise care where cutting, channeling, chasing, or drilling of floors, walls, partitions, ceilings, or other surfaces is necessary for proper installation, support, or anchorage of conduit, raceways, or other electrical work. Repair damage to buildings, piping, and equipment using skilled craftsmen of trades involved.

3.1.12.2 Existing Concealed Wiring to be Removed

Existing concealed wiring to be removed shall be disconnected from its source. Remove conductors; cut conduit flush with floor, underside of floor, and through walls; and seal openings.

3.1.12.3 Removal of Existing Electrical Distribution System

Removal of existing electrical distribution system equipment shall include equipment's associated wiring, including conductors, cables, exposed conduit, surface metal raceways, boxes, and fittings, back to equipment's power source as indicated.

3.1.12.4 Continuation of Service

Maintain continuity of existing circuits of equipment to remain. Existing circuits of equipment shall remain energized. Circuits which are to remain but were disturbed during demolition shall have circuits wiring and power restored back to original condition.

3.2 FIELD QUALITY CONTROL

Furnish test equipment and personnel and submit written copies of test results. Give Contracting Officer 5 working days notice prior to eachtest.

3.2.1 Devices Subject to Manual Operation

Each device subject to manual operation shall be operated at least five times, demonstrating satisfactory operation each time.

3.2.2 600-Volt Wiring Test

Test wiring rated 600 volt and less to verify that no short circuits or accidental grounds exist. Perform insulation resistance tests on wiring No. 6 AWG and larger diameter using instrument which applies voltage of approximately 500 volts to provide direct reading of resistance. Minimum resistance shall be 250,000 ohms.

3.2.3 Grounding System Test

Test grounding system to ensure continuity, and that resistance to ground is not excessive. Test each ground rod for resistance to ground before making connections to rod; tie grounding system together and test for resistance to ground. Make resistance measurements in dry weather, not earlier than 48 hours after rainfall. Submit written results of each test to Contracting Officer, and indicate location of rods as well as resistance and soil conditions at time measurements were made.

-- End of Section --

SECTION 26 41 00

LIGHTNING PROTECTION SYSTEM

01/07

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE 81	(1983) Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Potentials of a Ground System

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(2014; AMD 1 2013; Errata 1 2013; AMD 2 2013; Errata 2 2013; AMD 3 2014; Errata 3-4 2014; AMD 4-6 2014) National Electrical Code
NFPA 780	(1997) Lightning Protection Code

UNDERWRITERS LABORATORIES (UL)

UL ECMD	(1990) Electrical Construction Materials Directory
UL 96	(1994; R 1996) Lightning Protection Components
UL 96A	(1994; Bul. 1995) Installation Requirements for Lightning Protection Systems
UL 467	(1993; Bul. 1994, R 1996) Grounding and Bonding Equipment

1.2 RELATED REQUIREMENTS

Section 26 00 00, "Basic Electrical Materials and Methods," applies to this section with additions and modifications specified herein.

1.2.1 Verification of Dimensions

Contractor shall become familiar with all details of work, verify all

dimensions in field, and shall advise Contracting Officer of any discrepancy before performing work. No departures shall be made without prior approval of Contracting Officer.

1.2.2 System Requirements

Materials shall consist of standard products of a manufacturer regularly engaged in production of lightning protection systems and shall be manufacturer's latest UL approved design. Lightning protection system shall conform to NFPA 70, NFPA 780, UL 96 and UL 96A.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00, "Submittal Procedures."

SD-02 Shop Drawings

Overall lightning protection system

Each major component

SD-03 Product Data

Air terminals

Conductors

Ground rods

Connectors

Fittings, brackets, fasteners

SD-06 Test Reports

Grounding system test

Lightning protection system inspection

SD-07 Certificates

UL listing or label

1.4 QUALITY ASSURANCE

In each standard referred to herein, consider the advisory provisions to be mandatory, as though the word "shall" has been substituted for "should" wherever it appears. Interpret references in these standards to "authority having jurisdiction," or words of similar meaning, to mean Contracting Officer.

1.4.1 Installation Drawings

a. Submit installation shop drawing for the overall lightning protection system. Drawings shall include physical layout of the equipment, mounting details, relationship to other parts of the work, and wiring diagram.

b. Submit detail drawings for each major component to include manufacturer's descriptive and technical literature, catalog cuts, and installation instructions.

1.4.2 UL Listing or Label

Submit proof of compliance. Label of or listing in UL ECMD is acceptable evidence. In lieu of label or listing, submit written certificate from an approved, nationally recognized testing organization equipped to perform such services, stating that items have been tested and conform to requirements and testing methods of Underwriters Laboratories.

1.5 SITE CONDITIONS

Contractor will become familiar with details of the work, verify dimensions in the field, and advise Contracting Officer of discrepancies before performing work. Deviations from contract drawings will not be made without prior approval of Contracting Officer.

PART 2 PRODUCTS

2.1 MATERIALS

Do not use a combination of materials that forms an electrolytic couple of such nature that corrosion is accelerated in presence of moisture unless moisture is permanently excluded from the junction of such metals. Where unusual conditions exist which would cause corrosion of conductors, provide conductors with protective coatings or oversize conductors. Where mechanical hazard is involved, increase conductor size to compensate for hazard or protect conductors by covering them with molding or tubing made of wood or nonmagnetic material. When metallic conduit or tubing is provided, electrically bond conductor to conduit or tubing at the upper and lower ends by clamp type connectors or welds (including exothermic).

2.1.1 Main and Bonding Conductors

NFPA 780 and UL 96 Class I, Class II, or Class II modified materials as applicable.

2.1.2 Copper

Provide copper conductors on nonmetallic stacks that do not weigh less than 319 pounds per thousand feet, and provide cable such that the size of any strand in the cable is not less than No. 15 AWG. Provide thickness of web or ribbon on stacks that is not less than No. 12 AWG. Provide loop conductors that are comprised of copper conductors not smaller than No. 1/0 AWG.

2.1.3 Aluminum

Do not allow aluminum to contact the earth and do not use in any other manner that will contribute to rapid deterioration of the metal. Observe appropriate precautions at connections with dissimilar metals in accordance with NFPA 70 Article 110-14. Provide aluminum cable conductors for bonding and interconnecting metallic bodies to main cable that are at least equivalent to strength cross-sectional area of a No. 4 AWG aluminum wire. When perforated strips are provided, use strips that are much wider than solid strips. Use a strip width that is at least twice that of the diameter of the perforations. Use an aluminum strip which has a thickness

of not less than the diameter of No. 12 AWG and at least 1 1/2 inches wide for connecting exposed water pipes.

2.2 COMPONENTS

2.2.1 Air Terminals

Provide terminals in accordance with UL 96, except provide Class II for Class I and Class II applications. Support air terminals more than 24 inches in length by suitable brace, with guides, not less than one-half the height of the terminal.

2.2.2 Ground Rods

Provide ground rods made of copper-cladsteel conforming to conform to UL 467. Provide ground rods that are not less than 3/4 inch in diameter and 10 feet in length. Do not mix ground rods of copper-clad steel, stainless steel, galvanized ferrous, or solid copper on the job.

2.2.3 Connections and Terminations

Provide connectors for splicing conductors that conform to UL 96, class as applicable. Conductor connections can be made by clamps or welds (including exothermic). Provide style and size connectors required for the installation.

2.2.4 Connector Fittings

Provide connector fittings for "end-to-end", "Tee", or "Y" splices that conform to NFPA 780.

2.2.5 Lightning Protection Components

Provide bonding plates, air terminal supports, chimney bands, clips, and fasteners that conform to UL 96 classes as applicable.

PART 3 EXECUTION

3.1 INTEGRAL SYSTEM

Lightning protection system consists of air terminals, roof conductors, down conductors, ground connections, grounding electrodes and ground loop conductor. Electrically interconnect lightning protection system to form the shortest distance to ground. Do not use nonconducting parts of the structure as part of the building's lightning protection system. Expose conductors on the structures except where conductors are required to be in protective sleeves. Interconnect secondary conductors with grounded metallic parts within the building. Make interconnections within side-flash distances at or above the level of the grounded metallic parts.

3.1.1 Air Terminals

Air terminal design and support conforming to NFPA 780. Rigidly connect terminals to, and make electrically continuous with, roof conductors by means of pressure connectors or crimped joints of T-shaped malleable metal. Provide pressure connector or crimped joint with a dowel or threaded fitting to connect ground rod conductor with air terminal. Set air terminals at ends of structures not more than 2 feetfrom ends of ridges and corners of roofs. Do not exceed 25 feet in spacing of 2 foot high air

terminals on ridges, parapets, and around perimeter of building with flat roofs. When necessary to exceed this spacing, increase specified height of air terminals not less than 2 inches for each foot of increase over 25 feet. On large flat, or gently sloping roofs, as defined in NFPA 780, place air terminals at points of the intersection of imaginary lines dividing the surface into rectangles having sides not exceeding 50 feet in length. Secure air terminals against overturning either by attachment to the object to be protected or by means of a substantial tripod or other braces which are permanently and rigidly attached to the building or structure. Metal projections and metal parts of buildings such as smokestacks and other metal objects that are at least 3/16 inch thick and that do not contain hazardous materials, need not be provided with air terminals. However, bond these metal objects to a lightning conductor through a metal conductor of the same unit weight per length as the main conductor. Where nonmetallic spires, steeples, or ventilators are present, mount air terminals to the side. In addition, where spires or steeples project more than 10 feet above the building, continue conductor from air terminal to nearest down conductor securely connect thereto.

3.1.2 Roof Conductors

Connect roof conductors directly to the roof or ridge roll. Avoid sharp bends or turns in conductors. Do not make turns of less than 8 inches. Preserve horizontal or downward course on conductors. Rigidly fasten conductors every 3 feet along the roof and down the building to the ground. Rigidly connect metal ventilators to the roof conductor at three places. Make connections electrically continuous. Course roof conductors along contours of flat roofs, ridges, parapets, and edges; and where necessary, over flat surfaces, in such a way as to join each air terminal to all the rest. Connect roof conductors surrounding tank tops, decks, flat surfaces, and flat roofs shall be connected to form a closed loop.

3.1.3 Down Conductors

Make down conductors electrically continuous from air terminals and roof conductors to grounding electrodes. Course down conductors over outer extreme portions of the building, such as corners, with consideration given to location of ground connections and air terminals. Provide each building or structure not less than two down conductors located as widely separated as practicable, such as at diagonally opposite corners. Rectangular structures having gable, hip, or gambrel roofs more than 110 feet long, provide at least one additional down conductor for each additional 50 feet of length or fraction thereof. Install additional down conductors when necessary to avoid "dead ends" or branch conductors exceeding 16 feet in length, ending at air terminals. Equally and symmetrically spaced down conductors about the perimeter of the structure. Protect conductors where necessary, to prevent physical damage or displacement to the conductor with preformed hot-dipped sheet steel guard, No. 14 gauge, minimum extending from 6-inches to at least 4.5 feet above ground line.

3.1.4 Interconnection of Metallic Parts

Connect metal doors, windows, and gutters directly to ground or down conductors using not smaller than No. 6 copper conductor, or equivalent. Where there is probability of unusual wear, mechanical injury, or corrosion, provide conductors with greater electrical capacity than normal or protect the conductor. Provide mechanical ties or pressure connectors between grounds and metal doors and windows.

3.1.5 Ground Connections

Securely connect conductor forming continuations of down conductors from structure to grounding electrode in a manner to ensure electrical continuity between the two. Provide clamp type connections or welds (including exothermic) for continuation. Provide a ground connection for each down conductor. Attach down conductors to ground rods by welding (including exothermic), brazing, or clamping. Provide clamps suitable for direct burial. Protect ground connection from mechanical injury. Bond metal water pipes and other large underground metallic objects together with all grounding mediums. In making ground connections, take advantage of all permanently moist places where practicable, although avoid such places when area is wet with waste water that contains chemical substances, especially those corrosive to metal.

3.1.6 Grounding Electrodes

Provide grounding electrode for each down conductor. Extend driven ground rods into the existing undisturbed earth for a distance of not less 10 feet. Set ground rods less than 2 feet nor more than 10 feet, from the structure. After the completed installation, measure the total resistance to ground using the fall-of-potential method described in IEEE 81. Maximum resistance of a driven ground rod shall be 25 ohms, under normally dry conditions when a ground loop is not used. Use a ground loop when two of any three ground rods, driven not less than 10 feet into the ground, a minimum of 10 feet apart, and equally spaced around the perimeter, give a combined value exceeding 50 ohms immediately after having driven. For ground loop, provide continuous No. 1/0 bare stranded copper cable or equivalent material having suitable resistance to corrosion. Lay ground loop around the perimeter of the structure in a trench not less than 30 inches below grade, at a distance not less than 2 feet nor more than 10 feet from the nearest point of the structure. Install a ground loop in earth undisturbed by excavation, not earth fill, and do not locate beneath roof overhang, or wholly under paved areas or roadways where rainfall cannot penetrate to keep soil moist in the vicinity of the cable. Make connections between ground conductors and grounds or ground loop, and between ground loop and grounds electrically continuous.

3.2 APPLICATIONS

3.2.1 Nonmetallic Exterior Walls with Metallic Roof

Bond metal roof sections together which are insulated from each other so that they are electrically continuous. Connect air terminals so that they are electrically continuous with the metal roof as well as the roof conductors and down conductors. Bond ridge cables and roof conductors to the roof at upper and lower edges of roof and at intervals not to exceed 100 feet. Bond down conductors to roof conductors and to lower edge of metal roof. Where metal of roof is in small sections, make connections between air terminals and down conductors to at least four sections of the metal roof. Make connections electrically continuous and have a surface contact of at least 3 square inches.

3.2.2 Metal Roofs with Metal Walls

Bond metal roof and metal walls so that they are electrically continuous and considered as one unit. Connect air terminals to and make them electrically continuous with the metal roof as well as the roof down conductors. Bond all roof conductors and down conductors to metal roof or

metal walls at upper and lower edges at intervals not to exceed 100 feet. Make all connections electrically continuous and have surface contact of at least 3 square inches.

3.2.3 Steel Frame Building

Make the steel framework of the building electrically continuous. Electrical continuity may be provided by bolting, riveting, or welding unless another specific method is indicated. Connect air terminals to the structural steel framework at the ridge. Provide short runs of conductors to join air terminals to the metal framework so that proper placing of air terminals is maintained. A separate down conductors from air terminals to ground connections are not required. Where water system enters the building, securely connect structural steel framework and water system at point of entrance by a ground connector. Make connections to pipes by means of ground clamps with lugs. Make connections to structural framework by means of nut and bolt or welding. Make connections between columns and ground connections at bottom of steel columns. Make ground connections to grounds or ground loop runs from not less than one-half of the columns distributed equally around perimeter of structure. When no water system enter the structure, run ground connections from steel columns distributed equally around the perimeter of the structure. Bond metal doors, windows, gutters, and similar metal installation to steel work of the building. Provide a grounding electrode for each ground connection.

3.3 INTERFACE WITH OTHER STRUCTURES

3.3.1 Interconnection of Metal Bodies

Protect metal bodies of conductance when not within the zone of protection of air terminal. Bond metal bodies of conductance having an area of 400 square inches or greater or a volume of 1000 cubic inches or greater to lightning protection system using main size conductors and a bonding plate having a surface contact area of not less than 3 square inches. Make provisions to guard against the corrosive effect of bonding dissimilar metals. Bond metal bodies of inductance at their closest point to the lightning protection system using bonding conductors and fittings. Independently ground any metal body that exceeds 5 feet in any dimension, that is situated wholly within a building, and that does not at any point come within 6 feet of a lightning conductor or metal connected to a lightning protection system.

3.4 RESTORATION

Where sod has been removed, place sod as soon as possible after completing the backfilling. Restore to original condition the areas disturbed by trenching, storing of dirt, cable laying, and other work. Include necessary topsoiling, fertilizing, liming, seeding, sodding, sprigging or mulching in any restoration. Maintain disturbed surfaces and replacements until final acceptance.

3.5 FIELD QUALITY CONTROL

3.5.1 Grounding System Test

Test the grounding system to ensure continuity and that resistance to ground is not in excess of 25 ohms. Test the ground rod for resistance to ground before making connections to the rod. Tie the grounding system together and test for resistance to ground. Make resistance measurements

in dry weather, not earlier than 48 hours after rainfall. Include in the written report: locations of ground rods, resistance, and soil conditions at the time that measurements were made. Submit results of each test to the Contracting Officer.

3.5.2 Lightning Protection System Inspection

Make visual inspections to verify that there are no loose connections which may result in high resistance joints, and that conductors and system components are securely fastened to their mounting surfaces and are protected against accidental mechanical displacement.

-- End of Section --

SECTION 26 51 00

INTERIOR LIGHTING

04/04

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

ILLUMINATING ENGINEERING SOCIETY OF NORTH AMERICA (IESNA)

IESNA HB-9	(2000) Lighting Handbook, Reference and Application

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE C62.41	(1991; R 1995) Surge Voltages in Low-Voltage AC Power Circuits (ANSI/IEEE)

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA C78.81	(2001) Electric Lamps - Double-capped Fluorescent Lamps
NEMA C78.901	(2001) Electric Lamps - Single Base Fluorescent Lamps
NEMA C82.11	(2002) High-Frequency Fluorescent Lamp Ballasts

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(2014; AMD 1 2013; Errata 1 2013; AMD 2 2013; Errata 2 2013; AMD 3 2014; Errata 3-4 2014; AMD 4-6 2014) National Electrical Code
NFPA 101	(2015) Life Safety Code

UNDERWRITERS LABORATORIES (UL)

UL 924	(1995; R 2001, Bul. 2001 and 2002) Emergency Lighting and Power Equipment
UL 935	(2001; Reprint Aug 2014) Standard for Fluorescent-Lamp Ballasts
UL 1598	(2008; Reprint Oct 2012) Luminaires

1.2 RELATED REQUIREMENTS

Section 26 00 00, "Basic Electrical Materials and Methods," applies to this section, with the additions and modifications specified herein. Materials

not considered to be lighting equipment or lighting fixture accessories are specified in Section 26 51 00, "Interior Distribution System." Lighting fixtures and accessories mounted on exterior surfaces of buildings are specified in this section.

1.3 DEFINITIONS

1.3.1 Average Life

Time after which 50 percent will have failed and 50 percent will have survived under normal conditions.

1.3.2 Total Harmonic Distortion (THD)

The root mean square (RMS) of all the harmonic components divided by the total fundamental current.

1.4 SUBMITTALS

The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

Data, drawings, and reports shall employ the terminology, classifications, and methods prescribed by the IESNA HB-9, as applicable, for the lighting system specified.

SD-03 Product Data

Fluorescent lighting fixtures

Fluorescent electronic ballasts

Exit signs

Emergency lighting equipment

SD-06 Test Reports

Operating test

Submit test results as stated in paragraph entitled "Field Quality Control."

1.5 QUALITY ASSURANCE

1.5.1 Fluorescent Electronic Ballasts

Submit ballast catalog data as required in the paragraph entitled "Fluorescent Lamp Electronic Ballasts" contained herein. As an option, submit the fluorescent fixture manufacturer's electronic ballast specification information in lieu of the actual ballast manufacturer's catalog data. This information shall include published specifications and sketches, which covers the information required by the paragraph entitled "Fluorescent Lamp Electronic Ballasts" herein. This information may be supplemented by catalog data if required, and shall contain a list of vendors with vendor part numbers.

1.5.2 Lighting Fixtures, Complete With Lamps and Ballasts

Submit one sample of each fixture type and large order item for inspection, review, and approval. The sample shall be retained for comparison against the remainder of the fixtures. The sample may be used in the final fixture installation.

1.6 ELECTRONIC BALLAST WARRANTY

Furnish the electronic ballast manufacturer's warranty. The warranty period shall not be less than 5 years from the date of manufacture of the electronic ballast. Ballast assembly in the lighting fixture, transportation, and on-site storage shall not exceed 12 months, thereby permitting 4 years of the ballast 5 year warranty to be in service and energized. The warranty shall state that the malfunctioning ballast shall be exchanged by the manufacturer and promptly shipped to the using Government facility. The replacement ballast shall be identical to, or an improvement upon, the original design of the malfunctioning ballast.

PART 2 PRODUCTS

2.1 FLUORESCENT LIGHTING FIXTURES

UL 1598. Fluorescent fixtures shall have electronic ballasts unless specifically indicated otherwise.

2.1.1 Fluorescent Lamp Electronic Ballasts

The electronic ballast shall as a minimum meet the following characteristics:

a. Ballast shall comply with UL 935, NEMA C82.11, and NFPA 70 unless specified otherwise. Ballast shall provide transient immunity as recommended by IEEE C62.41. Ballast shall be designed for the wattage of the lamps used in the indicated application. Ballasts shall be designed to operate on the voltage system to which they are connected.

b. Power factor shall be 0.95 (minimum).

c. Ballast shall operate at a frequency of 20,000 Hertz (minimum). Ballast shall be compatible with and not cause interference with the operation of occupancy sensors or other infrared control systems. Provide ballasts operating at or above 40,000 Hertz where available.

d. Ballast shall have light regulation of plus or minus 10 percent lumen output with a plus or minus 10 percent input voltage regulation. Ballast shall have 10 percent flicker (maximum) using any compatible lamp.

e. Ballast shall be UL listed Class P with a sound rating of "A."

f. Ballast shall have circuit diagrams and lamp connections displayed on the ballast.

g. Ballasts shall be instant start unless otherwise indicated. Ballasts shall be programmed start where indicated. Instant start ballasts shall operate lamps in a parallel circuit configuration that permits the operation of remaining lamps if one or more lamps fail or are removed. Programmed start ballasts may operate lamps in a series

circuit configuration. Provide series/parallel wiring for programmed start ballasts where available.

h. Ballasts for compact fluorescent fixtures shall be programmed start.

i. Ballasts for T-5 and smaller lamps shall have end-of-life protection circuits as required by NEMA C78.81 and NEMA C78.901 as applicable.

j. Ballast shall be capable of starting and maintaining operation at a minimum of 0 degrees F unless otherwise indicated.

k. Electronic ballast shall have a full replacement warranty of 5 years from date of manufacture as specified in paragraph entitled "Electronic Ballast Warranty" herein.

2.2 SUSPENDED FIXTURES

Provide hangers capable of supporting twice the combined weight of fixtures supported by hangers. Provide with swivel hangers to ensure a plumb installation. Hangers shall be cadmium-plated steel with a swivel-ball tapped for the conduit size indicated. Hangers shall allow fixtures to swing within an angle of 45 degrees. Brace pendants 4 feet or longer provided in shops or hangers to limit swinging. Single-unit suspended fluorescent fixtures shall have twin-stem hangers. Multiple-unit or continuous row fluorescent fixtures shall have a tubing or stem for wiring at one point and a tubing or rod suspension provided for each unit length of chassis, including one at each end. Rods shall be a minimum 0.18 inch diameter.

2.3 EXIT SIGNS

UL 924, NFPA 70, and NFPA 101. Exit signs shall be self-powered type.

2.3.1 Self-Powered LED Type Exit Signs (Battery Backup)

Provide with automatic power failure device, test switch, pilot light, and fully automatic high/low trickle charger in a self-contained power pack. Battery shall be sealed electrolyte type, shall operate unattended, and require no maintenance, including no additional water, for a period of not less than 5 years. LED exit sign shall have emergency run time of 1 1/2 hours (minimum). The light emitting diodes shall have rated lamp life of 70,000 hours (minimum).

2.4 EMERGENCY LIGHTING EQUIPMENT

UL 924, NFPA 70, and NFPA 101. Provide lamps in wattage indicated. Provide accessories required for remote-mounted lamps where indicated. Remote-mounted lamps shall be as indicated.

2.4.1 Emergency Lighting Unit

Provide as indicated. Emergency lighting units shall be rated for 12 volts, except units having no remote-mounted lamps and having no more than two unit-mounted lamps may be rated 6 volts. Provide integral self-testing module.

2.5 SELF-TESTING MODULE

Self-testing module for exit signs and emergency lighting equipment shall

perform the following functions:

a. Continuous monitoring of charger operation and battery voltage with visual indication of normal operation and of malfunction.

b. Monthly discharge cycling of battery with monitoring of transfer circuit function, battery capacity and emergency lamp operation with visual indication of malfunction. The battery capacity test may be conducted by using a synthetic load.

c. Manual test switch to simulate a discharge test cycle.

d. Module shall have low voltage battery disconnect (LVD) and brown-out protection circuit.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Lamps

Lamps of the type, wattage, and voltage rating indicated shall be delivered to the project in the original cartons and installed just prior to project completion. Lamps installed and used for working light during construction shall be replaced prior to turnover to the Government if more than 15 percent of their rated life has been used. Lamps shall be tested for proper operation prior to turn-over and shall be replaced if necessary with new lamps from the original manufacturer. Provide 10 percent spare lamps of each type from the original manufacturer.

3.1.2 Lighting Fixtures

Set lighting fixtures plumb, square, and level with ceiling and walls, in alignment with adjacent lighting fixtures, and secure in accordance with manufacturers' directions and approved drawings. Installation shall meet requirements of NFPA 70. Mounting heights specified or indicated shall be to the bottom of fixture for ceiling-mounted fixtures and to center of fixture for wall-mounted fixtures. Obtain approval of the exact mounting for lighting fixtures on the job before commencing installation and, where applicable, after coordinating with the type, style, and pattern of the ceiling being installed. Recessed and semi-recessed fixtures shall be independently supported from the building structure by a minimum of four wires or straps or rods per fixture and located near each corner of each fixture. Ceiling grid clips are not allowed as an alternative to independently supported light fixtures. Round fixtures or fixtures smaller in size than the ceiling grid shall be independently supported from the building structure by a minimum of four wires or strapsor rods per fixture spaced approximately equidistant around the fixture. Do not support fixtures by ceiling acoustical panels. Where fixtures of sizes less than the ceiling grid are indicated to be centered in the acoustical panel, support such fixtures independently and provide at least two 3/4 inch metal channels spanning, and secured to, the ceiling tees for centering and aligning the fixture. Provide wires or straps or rods for lighting fixture support in this section.

3.1.3 Suspended Fixtures

Suspended fixtures shall be provided with 45 degree swivel hangers so that they hang plumb and shall be located with no obstructions within the 45

degree range in all directions. The stem, canopy and fixture shall be capable of 45 degree swing. Pendants, rods, or chains 4 feet or longer excluding fixture shall be braced to prevent swaying using three cables at 120 degree separation. Suspended fixtures in continuous rows shall have internal wireway systems for end to end wiring and shall be properly aligned to provide a straight and continuous row without bends, gaps, light leaks or filler pieces. Aligning splines shall be used on extruded aluminum fixtures to assure hairline joints. Steel fixtures shall be supported to prevent "oil-canning" effects. Fixture finishes shall be free of scratches, nicks, dents, and warps, and shall match the color and gloss specified. Pendants shall be finished to match fixtures. Aircraft cable shall be stainless steel. Canopies shall be finished to match the ceiling and shall be low profile unless otherwise shown. Maximum distance between suspension points shall be 10 feet or as recommended by the manufacturer, whichever is less.

3.1.4 Ballasts

3.1.4.1 Remote Ballasts

Remote type ballasts or transformers, where indicated, shall be mounted in a well ventilated, easily accessible location, within the maximum operating distance from the lamp, as designated by the manufacturer.

3.1.5 Exit Signs and Emergency Lighting Units

Wire exit signs and emergency lighting units ahead of the switch to the normal lighting circuit located in the same room or area.

3.2 FIELD QUALITY CONTROL

Upon completion of installation, conduct an operating test to show that equipment operates in accordance with requirements of this section.

-- End of Section --

SECTION 26 56 00

EXTERIOR LIGHTING
05/13

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM B117	(2011) Standard Practice for Operating Salt Spray (Fog) Apparatus

CALIFORNIA ENERGY COMMISSION (CEC)

CEC Title 24	(2008; Effective Jan 2010) California's Energy Efficiency Standards for Residential and Nonresidential Buildings

ILLUMINATING ENGINEERING SOCIETY OF NORTH AMERICA (IES)

IES HB-10	(2011) IES Lighting Handbook
IES LM-80	(2008) Measuring Lumen Maintenance of LED Light Sources
IES RP-16	(2010; Addendum A 2008; Addenda B & C 2009) Nomenclature and Definitions for Illuminating Engineering
IES RP-8	(2000; Errata 2004; R 2005; Errata 2007) Roadway Lighting
IES TM-15	(2011) Luminaire Classification System for Outdoor Luminaires
IES TM-21	(2011) Projecting Long Term Lumen Maintenance of LED Light Sources

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE 100	(2000; Archived) The Authoritative Dictionary of IEEE Standards Terms
IEEE C2	(2012; Errata 2012; INT 1-4 2012; INT 5-7 2013; INT 8 2014) National Electrical Safety Code
IEEE C62.41.1	(2002; R 2008) Guide on the Surges Environment in Low-Voltage (1000 V and Less) AC Power Circuits
IEEE C62.41.2	(2002) Recommended Practice on Characterization of Surges in Low-Voltage (1000 V and Less) AC Power Circuits

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

ANSI/NEMA C78.LL 1256	(2003) Procedures for Fluorescent Lamp Sample Preparation and the Toxicity Characteristic Leaching Procedure (TCLP)
NEMA 250	(2008) Enclosures for Electrical Equipment (1000 Volts Maximum)
NEMA ANSLG C82.11	(2011) Lamp Ballasts - High-Frequency Fluorescent Lamp Ballasts
NEMA C136.31	(2010) American National for Roadway and Area Lighting Equipment - Luminaire Vibration
NEMA C82.77	(2002) Harmonic Emission Limits - Related Power Quality Requirements for Lighting Equipment

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(2014; AMD 1 2013; Errata 1 2013; AMD 2 2013; Errata 2 2013; AMD 3 2014; Errata 3-4 2014; AMD 4-6 2014) National Electrical Code

UNDERWRITERS LABORATORIES (UL)

UL 1598	(2008; Reprint Oct 2012) Luminaires
UL 8750	(2009; Reprint Sep 2013) UL Standard for Safety Light Emitting Diode (LED) Equipment for Use in Lighting Products
UL 935	(2001; Reprint Aug 2014) Standard for Fluorescent-Lamp Ballasts

1.2 RELATED REQUIREMENTS

Materials not considered to be luminaires or lighting equipment are specified in Section(s) . Luminaires and accessories installed in interior of buildings are specified in Section 26 51 00 INTERIOR LIGHTING .

1.3 DEFINITIONS

a. Unless otherwise specified or indicated, electrical and electronics terms used in these specifications, and on the drawings shall be as defined in IEEE 100 and IES RP-16.

1.4 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Luminaire drawings; G

SD-03 Product Data

Fluorescent Luminaires; G

Luminaire Light Sources; G

Luminaire Ballasts; G

SD-05 Design Data

Design Data for luminaires

SD-06 Test Reports

Operating test

Submit operating test results as stated in paragraph entitled "Field Quality Control."

SD-10 Operation and Maintenance Data

Electronic Ballast Warranty

Operational Service

Submit documentation that includes contact information, summary of procedures, and the limitations and conditions applicable to the project. Indicate manufacturer's commitment to reclaim materials for recycling and/or reuse.

1.5 QUALITY ASSURANCE

1.5.1 Drawing Requirements

1.5.1.1 Luminaire Drawings

Include dimensions, effective projected area (EPA), accessories, and installation and construction details. Photometric data, including zonal lumen data, average and minimum ratio, aiming diagram, and candlepower distribution data shall accompany shop drawings.

1.5.2 Design Data for Luminaires

a. Provide distribution data according to IES classification type as defined in IES HB-10.

b. Shielding as defined by IES RP-8 or B.U.G. rating for the installed position as defined by IES TM-15.

c. Provide safety certification and file number for the luminaire family.

Include listing, labeling and identification per NFPA 70 (NEC). Applicable testing bodies are determined by the US Occupational Safety Health Administration (OSHA) as Nationally Recognized Testing Laboratories (NRTL) and include: CSA (Canadian Standards Association), ETL (Edison Testing Laboratory), and UL (Underwriters Laboratories).

d. Provide long term lumen maintenance projections for each LED luminaire in accordance with IES TM-21. Data used for projections shall be obtained from testing in accordance with IES LM-80.

e. Provide wind loading calculations for luminaires mounted on poles. Weight and effective projected area (EPA) of luminaires and mounting brackets shall not exceed maximum rating of pole as installed in particular wind zone area.

1.5.3 Regulatory Requirements

In each of the publications referred to herein, consider the advisory provisions to be mandatory, as though the word, "shall" had been substituted for "should" wherever it appears. Interpret references in these publications to the "authority having jurisdiction," or words of similar meaning, to mean the Contracting Officer. Equipment, materials, installation, and workmanship shall be in accordance with the mandatory and advisory provisions of NFPA 70 unless more stringent requirements are specified or indicated.

1.5.4 Standard Products

Provide materials and equipment that are products of manufacturers regularly engaged in the production of such products which are of equal material, design and workmanship. Products shall have been in satisfactory commercial or industrial use for 2 years prior to bid opening. The 2-year period shall include applications of equipment and materials under similar circumstances and of similar size. The product shall have been on sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the 2-year period. Where two or more items of the same class of equipment are required, these items shall be products of a single manufacturer; however, the component parts of the item need not be the products of the same manufacturer unless stated in this section.

1.5.4.1 Alternative Qualifications

Products having less than a 2-year field service record will be acceptable if the manufacturer has been regularly engaged in the design and production of high intensity discharge roadway and area luminaires for a minimum of 15 years. Products shall have been in satisfactory commercial or industrial use for 15 years prior to bid opening. The product shall have been on sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the 15-year period.

1.5.4.2 Material and Equipment Manufacturing Date

Products manufactured more than 1 year prior to date of delivery to site shall not be used, unless specified otherwise.

1.6 WARRANTY

The equipment items shall be supported by service organizations which are reasonably convenient to the equipment installation in order to render

satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

1.6.1 Electronic Ballast Warranty

Furnish the electronic ballasts manufacturer's warranty. The warranty period shall not be less than five (5) years from the date of manufacture. Ballast assembly in the lighting fixture, transportation, and on-site storage shall not exceed twelve (12) months, thereby permitting four (4) years of the five (5) year warranty to be in service and energized. The warranty shall state that the malfunctioning ballast shall be exchanged by the manufacturer and promptly shipped to the using Government facility. The replacement ballast shall be identical to, or an improvement upon, the original design of the malfunctioning ballast.

1.7 OPERATIONAL SERVICE

Coordinate with manufacturer for maintenance agreement. Collect information from the manufacturer about maintenance agreement options, and submit to Contracting Officer. Services shall reclaim materials for recycling and/or reuse. Services shall not deposit materials in landfills or burn reclaimed materials. Indicate procedures for compliance with regulations governing disposal of mercury. When such a service is not available, local recyclers shall be sought after to reclaim the materials.

PART 2 PRODUCTS

2.1 PRODUCT COORDINATION

Products and materials not considered to be luminaires, equipment or accessories are specified in Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Luminaires and associated equipment and accessories for interior applications are specified in Section 26 51 00 INTERIOR LIGHTING.

2.2 FLUORESCENT LUMINAIRES

UL 1598, NEMA C82.77 and UL 8750. Provide luminaires as indicated in luminaire schedule and XL plates or details on project plans. Provide luminaires complete with light sources of quantity, type, and wattage indicated. All luminaires of the same type shall be provided by the same manufacturer.

2.2.1 General Requirements

a. Luminaires shall have IES distribution and NEMA field angle classifications as indicated in luminaire schedule on project plans per IES HB-10.

b. Housing finish shall be baked-on enamel, anodized, or baked-on powder coat paint. Finish shall be capable of surviving ASTM B117 salt fog environment testing for 2500 hours minimum without blistering or peeling.

c. Luminaires shall not exceed the following IES TM-15 Backlight, Uplight and Glare (B.U.G.) ratings:

    1. Maximum Backlight (B) rating shall be determined by lighting zone in which luminaire is placed.

    2. Maximum Uplight (U) rating shall be U0.

3. Maximum Glare (G) rating shall be determined by lighting zone in which luminaire is placed.

d. Luminaires shall be fully assembled and electrically tested prior to shipment from factory.

e. The finish color shall be as indicated in the luminaire schedule or detail on the project plans.

f. Incorporate modular electrical connections, and construct luminaires to allow replacement of all or any part of the optics, heat sinks, power supply units, ballasts, surge suppressors and other electrical components using only a simple tool, such as a manual or cordless electric screwdriver.

g. Luminaires shall have a nameplate bearing the manufacturer's name, address, model number, date of manufacture, and serial number securely affixed in a conspicuous place. The nameplate of the distributing agent will not be acceptable.

h. Luminaire must pass 3G vibration testing in accordance with NEMA C136.31.

i. All factory electrical connections shall be made using crimp, locking, or latching style connectors. Twist-style wire nuts are not acceptable.

2.2.2 Luminaire Light Sources

2.2.2.1 Fluorescent Light Sources

a. Compact fluorescent (CFL) light sources shall be 4-pin base, low-mercury, programmed-start, energy-savings type, rated at 42 watts, correlated color temperature of 3500 degrees K, minimum CRI of 82, with an average rated life of16,000 hours minimum. Light sources shall be compliant with the most current TCLP test procedure per ANSI/NEMA C78.LL 1256 at time of manufacture.

2.2.3 Luminaire Ballasts

2.2.3.1 Fluorescent Ballasts

UL 935, NEMA ANSLG C82.11, NFPA 70 and CEC Title 24, with no magnetic core and coil components, and shall meet the following requirements:

a. Shall provide transient protection as recommended by IEEE C62.41.1 and IEEE C62.41.2.

b. Shall be programmed-start or instant-start type as indicated in luminaire schedule on project drawings elsewhere in this specification.

c. Shall be UL listed Class P, have a Class A sound rating, and have a minimum power factor of 0.98.

d. Shall be designed for the wattage and quantity of light sources powered in the luminaire specified, and have circuit diagrams and lamp connection information printed on the exterior of the ballast housing.

e. Shall contain no PCBs and be RoHS compliant.

f. Shall be manufactured in an ISO 9001-certified facility.

g. Shall operate at a frequency greater than 20 kHz minimum, preferably greater than 40 kHz, and shall have a Lamp Current Crest Factor less than 1.7.

h. Shall have a light regulation of plus or minus 10 percent of lumen output when operated within a plus or minus 10 percent range of input voltage.

i. Shall have a full replacement warranty of 5 years from date of manufacture for a maximum case temperature of 158 degrees F and 3 years for a maximum case temperature of 194 degrees F.

j. All ballasts provided to operate 48 in T8 light sources shall be NEMA Premium type.

2.2.3.1.1 Compact Fluorescent (CFL) Electronic Ballasts

Shall be programmed start type with ballast factor greater than or equal to 0.98, maximum input current THD of 10 percent, lamp end of life protection circuitry, and have a minimum starting temperature of 0 degrees F for primary light source(s).

The ballast efficacy factor rated at 120 volts shall be:

Minimum 2.13 for one 42W CFL light source.

The input power shall be:

Maximum 46 watts for one 42W CFL light source.

2.3 EQUIPMENT IDENTIFICATION

2.3.1 Manufacturer's Nameplate

Each item of equipment shall have a nameplate bearing the manufacturer's name, address, model number, and serial number securely affixed in a conspicuous place; the nameplate of the distributing agent will not be acceptable.

2.3.2 Labels

Provide labeled luminaires in accordance with UL 1598 requirements. Luminaires shall be clearly marked for operation of specific light sources and ballasts according to proper light source type. The following light source characteristics shall be noted in the format "Use Only _____":

Markings related to lamp type shall be clear and located to be readily visible to service personnel, but unseen from normal viewing angles when lamps are in place.

2.4 FACTORY APPLIED FINISH

Electrical equipment shall have factory-applied painting systems which shall, as a minimum, meet the requirements of NEMA 250 corrosion-resistance test.

PART 3 EXECUTION

3.1 INSTALLATION

Electrical installations shall conform to IEEE C2, NFPA 70, and to the requirements specified herein.

3.2 FIELD QUALITY CONTROL

Upon completion of installation, verify that equipment is properly installed, connected, and adjusted. Conduct an operating test after 100 hours of burn-in time to show that the equipment operates in accordance with the requirements of this section.

-- End of Section --

SECTION 28 31 63.00 20

ANALOG/ADDRESSABLE INTERIOR FIRE ALARM SYSTEM
10/07

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASME INTERNATIONAL (ASME)

ASME A17.1/CSA B44	(2013) Safety Code for Elevators and Escalators

FM GLOBAL (FM)

FM APP GUIDE	(updated on-line) Approval Guide http://www.approvalguide.com/

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 241	(2013) Standard for Safeguarding Construction,Alteration, and Demolition Operations
NFPA 72	(2013) National Fire Alarm and Signaling Code
NFPA 90A	(2015) Standard for the Installation of Air Conditioning and Ventilating Systems

UNDERWRITERS LABORATORIES (UL)

UL 1971	(2002; Reprint Oct 2008) Signaling Devices for the Hearing Impaired
UL 268	(2009) Smoke Detectors for Fire Alarm Systems
UL 464	(2009; Reprint Apr 2012) Standard for Audible Signal Appliances
UL Electrical Constructn	(2012) Electrical Construction Equipment Directory
UL Fire Prot Dir	(2012) Fire Protection Equipment Directory

1.2 RELATED REQUIREMENTS

Section 26 00 00 BASIC ELECTRICAL MATERIALS AND METHODS, applies to this section, with the additions and modifications specified herein.

1.3 DESCRIPTION OF WORK

1.3.1 Scope

This work includes designing and modifying the existing analog/addressable fire alarm system as described herein and on the contract drawings for Building 4224. The system shall include wiring, raceways, pull boxes, terminal cabinets, outlet and mounting boxes, control equipment, alarm, and supervisory signal initiating devices, alarm notification appliances, supervising station fire alarm system transmitter, and other accessories and miscellaneous items required for a complete operating system even though each item is not specifically mentioned or described. Provide system complete and ready for operation. Equipment, materials, installation, workmanship, inspection, and testing shall be in strict accordance with the required and advisory provisions of NFPA 72 except as modified herein. The system layout on the drawings show the intent of coverage and are shown in suggested locations. Final quantity, layout, and coordination is the responsibility of the Contractor. Each remote fire alarm control unit shall be powered from a wiring riser specifically for that use or from a local emergency power panel located on the same floor as the remote fire alarm control unit. Where remote fire control units are provided, equipment for notification appliances may be located in the remote fire alarm control units.

1.4 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

Provide six complete sets of submittals. Partial submittals will not be acceptable and will be returned without review. The Mid-Atlantic Division, Naval Facilities Engineering Command, Fire Protection Engineer, will review and approve submittals.

SD-02 Shop Drawings

Provide point-to-point wiring diagrams showing the points of connection and terminals used for electrical field connections in the system, including interconnections between the equipment or systems which are supervised or controlled by the system. Diagrams shall show connections from field devices to the FACP and remote fire alarm control units, initiating circuits, switches, relays and terminals.

Provide plan view drawing showing device locations, terminal cabinet locations, junction boxes, other related equipment, conduit routing, wire counts, circuit identification in each conduit, and circuit layouts for all floors.

Provide a complete description of the system operation in matrix format on the drawings.

Provide a complete list of device addresses and corresponding messages.

Include annotated catalog data, in table format on the drawings, showing manufacturer's name, model, voltage, and catalog numbers

for equipment and components.

Provide complete riser diagrams indicating the wiring sequence of devices and their connections to the control equipment. Include a color code schedule for the wiring. Include floor plans showing the locations of devices and equipment.

Battery power calculations

Submit shop drawings not smaller than 24 by 36 inches. As a minimum, the shop drawing submittal shall include the items listed above.

SD-03 Product Data

Terminal cabinets/assemblies; G

Batteries; G

Battery chargers; G

Smoke sensors; G

Wiring and cable; G

Notification appliances; G

Smoke sensor testing procedures; G Submit data on proposed equipment, including, but not limited to the items listed above. Include UL or FM listing cards for equipment provided.

SD-06 Test Reports

Furnish preliminary test results to the Contracting Officer. Include the control panel and initiating and indicating devices, a unique identifier for each device with an indication of test results, and signature of the factory-trained technician of the control panel manufacturer and equipment installer.

SD-07 Certificates

Qualifications of installer

SD-11 Closeout Submittals

Prepare and submit to the Contracting Officer six sets of detailed as-built drawings. The drawings shall include complete wiring diagrams showing connections between devices and equipment, both factory and field wired. Include a riser diagram and drawings showing the as-built location of devices and equipment. The drawings shall show the system as installed, including deviations from both the project drawings and the approved shop drawings. The drawings shall be prepared on uniform sized mylar sheets not less than 24 by 36 inches with 8 by 4 inch title block similar to contract drawings. These drawings shall be submitted within 2 weeks after the final acceptance test of the system. At least one set of as-built (marked-up) drawings shall be provided at the time

of, or prior to the final acceptance test.

Submit the installer's training history for the employees involved with this contract.

1.5 ADDITIONAL SUBMITTAL REQUIREMENTS

1.5.1 Battery Power Calculations

Verify that battery capacity exceeds supervisory and alarm power requirements.

a. Provide complete battery calculations for both the alarm and supervisory power requirements. Ampere hour requirements for each system component shall be submitted with the calculations. Calculations shall include existing devices/appliances.

b. Provide data on each circuit to indicate that there is at least 25 percent spare capacity for notification appliances, 25 percent spare capacity for initiating devices. Annotate data for each circuit on the drawings.

c. Provide a detailed description of the final acceptance testing procedures (including equipment necessary for testing smoke detectors using real smoke).

1.5.2 Qualifications of Installer

Design shall be by a National Institute for Certification in Engineering Technologies (NICET) Level III or Level IV Technician. Installer shall have an office, which has been in existence for at least 3 years. Installation shall be accomplished by an electrical contractor with a minimum of 5 years' experience in the installation of fire alarm systems. The Contracting Officer may reject any proposed installer who cannot show evidence of such qualifications. The services of a technician provided by the control equipment manufacturer shall be provided to supervise installation, adjustments, and tests of the system. The Contractor shall furnish evidence that the fire alarm equipment supplier has an experienced and effective service organization which carries a stock of repair parts for the system to be furnished. The Contractor shall guarantee labor, materials, and equipment provided under this contract against defects for a period of one year after the date of final acceptance of this work by the Contracting Officer and the receipt of as-built drawings and schematics of all equipment. Prior to installation, submit data for approval by the Mid-Atlantic Division, Naval Facilities Engineering Command, Fire Protection Engineer, showing that the Contractor has successfully installed addressable, analog intelligent interior fire alarm systems of the same type as specified herein, or that the Contractor has a firm contractual agreement with a subcontractor having such required experience. Include the names and locations of at least three installations where the Contractor, or the subcontractor referred to above, has installed such systems. Indicate the type and design of each system and certify that each system has performed satisfactorily in the manner intended for a period of not less than 18 months. Submit names and phone numbers of points of contact at each site.

1.6 QUALITY ASSURANCE

Equipment and devices shall be compatible and operable with existing

station fire alarm system and shall not impair reliability or operational functions of existing supervising station fire alarm system.

1.6.1 Regulatory Requirements

Devices and equipment for fire alarm service shall be listed by UL Fire Prot Dir or approved by FM APP GUIDE.

1.6.1.1 Requirements for Fire Protection Service

Equipment and material shall have been tested by UL and listed in UL Fire Prot Dir or approved by FM and listed in FM APP GUIDE. Where the terms "listed" or "approved" appear in this specification, they shall mean listed in UL Fire Prot Dir or FM APP GUIDE. The omission of these terms under the description of any item of equipment described shall not be construed as waiving this requirement.

1.6.1.2 Testing Services or Laboratories

Fire alarm and fire detection equipment shall be constructed in accordance with UL Fire Prot Dir, UL Electrical Constructn, or FM APP GUIDE.

1.6.2 Standard Products

Provide materials, equipment, and devices that have been tested by a nationally recognized testing laboratory, such as UL or FM, and listed or approved for fire protection service when so required by NFPA 72 or this specification. Select material from one manufacturer, where possible, and not a combination of manufacturers, for any particular classification of materials.

1.6.3 Modification of References

a. In NFPA publications referred to herein, consider advisory provisions to be mandatory, as though the word "shall" had been substituted for "should" wherever it appears; interpret reference to "authority having jurisdiction" to mean the Mid-Atlantic Division, Naval Facilities Engineering Command, Fire Protection Engineer.

b. The recommended practices stated in the manufacturer's literature or documentation shall be considered as mandatory requirements.

1.7 DELIVERY, STORAGE, AND HANDLING

Protect equipment delivered and placed in storage from the weather, humidity, and temperature variation, dirt and dust, and other contaminants.

1.8 SPARE PARTS AND TOOLS

1.8.1 Interchangeable Parts

Spare parts furnished shall be directly interchangeable with the corresponding components of the installed system. Spare parts shall be suitably packaged and identified by nameplate, tagging, or stamping. Spare parts shall be delivered to the Contracting Officer at the time of the final acceptance testing.

1.8.2 Spare Parts

Furnish the following spare parts and accessories:

a. 4 audiovisual devices of each type installed

b. 4 fuses for each fused circuit

c. 2 smoke sensors and base of each type installed

d. 3 test magnets/devices for each type of sensors installed

1.8.3 Parts List

Furnish a list, in duplicate, of all other parts and accessories which the manufacturer of the system recommends to be stocked for maintenance.

1.9 KEYS

Keys and locks for equipment shall be identical. Provide not less than six keys of each type required. Keys shall match existing.

PART 2 PRODUCTS

2.1 EXISTING FIRE ALARM EQUIPMENT

Existing fire alarm equipment shall be maintained fully operational until the new equipment has been tested and accepted by the Contracting Officer. As new equipment is installed, it shall be labeled "NOT IN SERVICE" until the new equipment is accepted. Once the new equipment is completed, tested, and accepted by the Government, it shall be placed in service and connected to the station fire alarm system. New equipment shall have tags removed and the existing equipment shall be tagged "NOT IN SERVICE" until removed from the building.

2.1.1 Equipment Removal

After acceptance of the new equipment by the Contracting Officer, existing equipment not required for the new layout shall be removed, unused exposed conduit shall be removed, and damaged surfaces shall be restored. The material shall be removed from the site and disposed of by the Contractor.

2.1.2 Repair Service/Replacement Parts

Repair services and replacement parts for the system furnished under this contract shall be be available for a period of 10 years after the date of final acceptance of this work by the Contracting Officer. On-site service during the guarantee period shall be provided within 24 hours after notification. All repairs shall be completed within 48 hours after notification.

2.1.3 Other Divisions To Be Coordinated With

Refer to the following sections for related work and coordination:

Section 21 13 13.00 20 WET PIPE SPRINKLER SYSTEM, FIRE PROTECTION, &
Section 23 00 00 AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEMS.

Section 07 84 00 FIRESTOPPING for additional work related to firestopping.

2.1.4 Manufacturer Qualifications

Components shall be of current design and shall be in regular and recurrent production at the time of installation. Provide design, materials, and devices for a protected premises fire alarm system, complete, conforming to NFPA 72, except as otherwise or additionally specified herein.

2.2 INTERIOR FIRE ALARM SYSTEM DESIGN

2.2.1 Definitions

Wherever mentioned in this specification or on the drawings, the equipment, devices, and functions shall be defined as follows:

a. Analog/Addressable System: A system in which multiple signals are transmitted via the same conduction path to a remote fire alarm control unit and fire alarm control panel, decoded and separated so that each signal will initiate the specified response.

b. Hard Wired System: A system in which alarm and supervisory initiating devices are directly connected, through individual dedicated conductors, to a central control panel without the use of analog/addressable circuits or devices.

c. Interface Device: An addressable device which interconnects hard wired systems or devices to an analog/addressable system.

d. Fire Alarm Control Unit: A control panel, remote from the fire alarm control panel, that receives inputs from automatic and manual fire alarm devices; may supply power to detection devices and interface devices; may provide transfer of power to the notification appliances; may provide transfer of condition to relays or devices connected to the control unit; and reports to and receives signals from the fire alarm control panel.

e. Fire Alarm Control Panel (FACP): A master control panel having the features of a fire alarm control unit and to which fire alarm control units are interconnected. The panel has central processing, memory, and input and output terminals.

f. Terminal Cabinet: A steel cabinet with locking, hinge-mounted door in which terminal strips are securely mounted.

2.2.2 System Operation

The system shall be a complete, supervised, noncoded, analog/addressable fire alarm system conforming to NFPA 72. The system shall operate in the alarm mode upon actuation of any alarm initiating device. The system shall remain in the alarm mode until initiating device(s) are reset and the fire alarm control panel is manually reset and restored to normal. The system shall provide the following functions and operating features:

a. The FACP and fire alarm control units, if used, shall provide power, annunciation, supervision, and control for the system.

b. Provide Class B initiating device circuits for conductor lengths of 10 feet or less.

c. Provide signaling line circuits for each floor that match the existing wiring classification.

d. Provide notification appliance circuits that match the existing wiring classification. The visual alarm notification appliances shall have the flash rates synchronized.

e. Provide electrical supervision of the primary power (AC) supply, presence of the battery, battery voltage, and placement of system modules within the control panel.

f. Provide an audible and visual trouble signal to activate upon a single break or open condition, or ground fault. The trouble signal shall also operate upon loss of primary power (AC) supply, absence of a battery supply, low battery voltage, or removal of alarm or supervisory panel modules. Provide a trouble alarm silence feature which shall silence the audible trouble signal, without affecting the visual indicator. After the system returns to normal operating conditions, the trouble signal shall again sound until the trouble is acknowledged. A smoke sensor in the process of being verified for the actual presence of smoke shall not initiate a trouble condition.

g. Provide a notification appliance silencing switch which, when activated, will silence the audible signal appliance, but will not affect the visual alarm indicator, the liquid crystal display, or the automatic notification of the fire department. This switch shall be overridden upon activation of a subsequent alarm.

h. Provide alarm verification capability for smoke sensors. Alarm verification shall initially be set for 30 seconds.

i. Provide program capability via switches in a locked portion of the FACP to bypass the automatic notification appliance circuits, fire reporting system, air handler shutdown, and elevator recall features. Operation of this programming shall indicate this action on the FACP display and history log.

j. Alarm, supervisory, and/or trouble signals shall be automatically transmitted to the fire department.

k. Alarm functions shall override trouble or supervisory functions. Supervisory functions shall override trouble functions.

l. The system shall be capable of being programmed from the panel's keyboard. Programmed information shall be stored in non-volatile memory.

m. The system shall be capable of operating, supervising, and/or monitoring both addressable and non-addressable alarm and supervisory devices.

n. There shall be no limit, other than maximum system capacity, as to the number of addressable devices which may be in alarm simultaneously.

o. Where the fire alarm system is responsible for initiating an action in another emergency control device or system, such as an HVAC system, and an elevator system, the addressable fire alarm relay shall be within 3 feet of the emergency control device.

p. An alarm signal shall automatically initiate the following functions:

(1) Transmission of an alarm signal to the fire department.

(2) Visual indication of the device operated on the fire alarm control panel (FACP).

(3) Continuous actuation of all alarm notification appliances.

(4) Recording of the event via the history log.

(5) Operation of a smoke sensor in an elevator lobby or other location associated with the automatic recall of elevators, shall recall the elevators in addition to other requirements of this paragraph.

(6) Operation of a duct smoke sensor shall shut down the appropriate air handler in accordance with NFPA 90A in addition to other requirements of this paragraph.

(7) Operation of a sprinkler waterflow switch serving an elevator machinery room shall operate shunt trip circuit breaker(s) to shut down power to the elevators in accordance with ASME A17.1/CSA B44.

q. A supervisory signal shall automatically initiate the following functions:

(1) Visual indication of the device operated on the FACP, and sound the audible alarm at the respective panel.

(2) Transmission of a supervisory signal to the fire department.

(3) Recording of the event via the history.

r. A trouble condition shall automatically initiate the following functions:

(1) Visual indication of the system trouble on the FACP, and sound the audible alarm at the respective panel.

(2) Transmission of a trouble signal to the fire department.

(3) Recording of the event via the history log.

s. The maximum permissible elapsed time between the actuation of an initiating device and its indication at the FACP shall be 15 seconds.

t. The maximum elapsed time between the occurrence of the trouble condition and its indication at the FACP shall not exceed 200 seconds.

2.2.3 Smoke Sensors

2.2.3.1 Photoelectric Smoke Sensors

Provide addressable photoelectric smoke sensors as follows:

a. Provide analog/addressable photoelectric smoke sensors utilizing the photoelectric light scattering principle for operation in accordance with UL 268. Smoke sensors shall be listed for use with the fire alarm

control panel.

b. Provide self-restoring type sensors which do not require any readjustment after actuation at the FACP to restore them to normal operation. Sensors shall be UL listed as smoke-automatic fire sensors.

c. Components shall be rust and corrosion resistant. Vibration shall have no effect on the sensor's operation. Protect the detection chamber with a fine mesh metallic screen which prevents the entrance of insects or airborne materials. The screen shall not inhibit the movement of smoke particles into the chamber.

d. Provide twist lock bases for the sensors. The sensors shall maintain contact with their bases without the use of springs. Provide companion mounting base with screw terminals for each conductor. Terminate field wiring on the screw terminals. The sensor shall have a visual indicator to show actuation.

e. The sensor address shall identify the particular unit, its location within the system, and its sensitivity setting. Sensors shall be of the low voltage type rated for use on a 24 VDC system.

f. An operator at the control panel, having a proper access level, shall have the capability to manually access the following information for each initiating device.

(1) Primary status
(2) Device type
(3) Present average value
(4) Present sensitivity selected
(5) Sensor range (normal, dirty, etc.)

2.2.3.2 Duct Smoke Sensors

Duct smoke sensors shall be analog/addressable photoelectric type as described in paragraph entitled "Photoelectric Smoke Sensors," and shall be provided in ductwork in accordance with NFPA 90A and in accordance with manufacturer’s recommendations.

2.2.3.3 Smoke Sensor Testing

Smoke sensors shall be tested in accordance with manufacturer's recommended calibrated test method. Submit smoke sensor testing procedures for approval.

2.2.4 Electric Power

2.2.4.1 Primary Power

Provide primary power for the FACP from the normal AC service to the building. Power shall be 120 VAC service, transformed through a two-winding, isolation type transformer and rectified to low voltage DC for operation of circuits and devices. Provide appropriate equipment to protect against power surges. Provide a separate NEMA 1 "general purpose enclosure" for the circuit breaker. The circuit breaker enclosure shall be painted red, marked "FIRE ALARM SYSTEM," provided with a red and white engraved plastic sign permanently affixed to the face of the switch, and provided with a lockable handle or cover.

2.2.5 Emergency Power Supply

Provide for system operation in the event of primary power source failure. Transfer from normal to auxiliary (secondary) power or restoration from auxiliary to normal power shall be automatic and shall not cause transmission of a false alarm.

2.2.5.1 Batteries

Provide additional sealed, maintenance-free batteries that match existing if required as the source for emergency power to the FACP. Batteries shall contain suspended electrolyte. The battery system shall be maintained in a fully charged condition by means of a battery charger. Provide an automatic transfer switch to transfer the load to the batteries in the event of the failure of primary power.

2.2.5.2 Capacity

Provide the batteries with sufficient capacity to operate the system under supervisory and trouble conditions, including audible trouble signal devices for 48 hours and audible and visual signal devices under alarm conditions for an additional 10 minutes.

2.2.5.3 Battery Chargers

Replace existing battery charger if required with a solid state, fully automatic, variable charging rate battery charger. The charger shall be capable of providing 150 percent of the connected system load and shall maintain the batteries at full charge. In the event the batteries are fully discharged, the charger shall recharge the batteries back to 95 percent of full charge within 48 hours. Provide pilot light to indicate when batteries are manually placed on a high rate of charge as part of the unit assembly if a high rate switch is provided.

2.2.6 System Field Wiring

2.2.6.1 Wiring Within Cabinets, Enclosures, Boxes, Junction Boxes, and Fittings

Provide wiring installed in a neat and workmanlike manner and installed parallel with or at right angles to the sides and back of any box, enclosure, or cabinet. Conductors which are terminated, spliced, or otherwise interrupted in any enclosure, cabinet, mounting, or junction box shall be connected to terminal blocks. Mark each terminal in accordance with the wiring diagrams of the system. Make connections with approved pressure type terminal blocks, which are securely mounted. The use of wire nuts or similar devices shall be prohibited.

2.2.6.2 Terminal Cabinets

Provide a terminal cabinet as required to expand the fire alarm system. Terminal size shall be appropriate for the size of the wiring to be connected. Conductor terminations shall be labeled and a drawing containing conductors, their labels, their circuits, and their interconnection shall be permanently mounted in the terminal cabinet. Minimum size is 8 inches high by 8 inches.

2.2.6.3 Alarm Wiring

Signaling line circuits and initiating device circuit field wiring shall be copper, No. 16 AWG size conductors at a minimum and shall match existing AWG size. Notification appliance circuit conductors, that contain audible alarm devices, shall be solid copper No. 14 AWG size conductors at a minimum and shall match existing AWG size. Wire size shall be sufficient to prevent voltage drop problems. Circuits operating at 24 VDC shall not operate at less than 21.6 volts. Circuits operating at any other voltage shall not have a voltage drop exceeding 10 percent of nominal voltage. Power wiring, operating at 120 VAC minimum, shall be No. 12 AWG solid copper having similar insulation. Provide all wiring in rigid metal conduit or intermediate metal conduit. Electrical metallic tubing conduit is acceptable in dry locations not enclosed in concrete or where not subject to mechanical damage. Conceal conduit in finished areas of new construction and wherever practicable in existing construction. The use of flexible conduit not exceeding a 6 foot length shall be permitted in initiating device circuits. Run conduit or tubing concealed unless specifically shown otherwise on the drawings. Shielded wiring shall be utilized where recommended by the manufacturer. For shielded wiring, the shield shall be grounded at only one point, which shall be in or adjacent to the FACP. T-taps are permitted in Class B circuits with interconnections occurring on terminal strips. Color coding is required for circuits and shall be maintained throughout the circuit.

2.2.6.4 Conductor Terminations

Labeling of conductors at terminal blocks in terminal cabinets, FACP, and remote fire alarm control units shall be provided at each conductor connection. Each conductor or cable shall have a shrink-wrap label to provide a unique and specific designation. Each terminal cabinet, FACP, and fire alarm control unit shall contain a laminated drawing which indicates each conductor, its label, circuit, and terminal. The laminated drawing shall be neat, using 12 point lettering minimum size, and mounted within each cabinet, panel, or unit so that it does not interfere with the wiring or terminals. Maintain existing color code scheme where connecting to existing equipment.

2.2.7 Notification Appliances

2.2.7.1 Visual Alarm Signals

Provide strobe light visual alarm signals which operate on a supervised 24 volt DC circuit. The strobe lens shall comply with UL 1971 and conform to the Americans With Disabilities Act. The light pattern shall be disbursed so that it is visible above and below the strobe and from a 90 degree angle on both sides of the strobe. The strobe flash output shall be a minimum of 15 candela based on the UL 1971 test. The strobe shall have a xenon flash tube. Visible appliances may be part of an audio-visual assembly. Where more than two appliances are located in the same room or corridor, provide synchronized operation.

2.2.7.2 Fire Alarm Horns

Provide surface mounted electronic multi-tone horns that produce a minimum of four distinct sounds, suitable for use in an electrically supervised circuit. Horns shall have a rating of 90 dBA at 10 feet when tested in accordance with UL 464 while emitting a slow whoop tone. Output from the horn shall match existing. Where horns and strobes are provided in the

same location, they may be combined into a single unit.

2.2.7.3 Connections

Provide screw terminals for each notification appliance. Terminals shall be designed to accept the size conductors used in this project without modification.

2.3 NAMEPLATES

Major components of equipment shall have the manufacturer's name, address, type or style, model or serial number, catalog number, date of installation, installing Contractor's name and address, and the contract number provided on a new plate permanently affixed to the item or equipment. Major components include, but are not limited to, the following:

a. FACPs

b. Automatic transmitter

Furnish to obtain approval by the Contracting Officer before installation. Obtain approval by the Contracting Officer for installation locations. Nameplates shall be etched metal or plastic, permanently attached by screws to panels or adjacent walls.

2.4 WIRING

Provide wiring materials under this section as specified in Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM with the additions and modifications specified herein.

PART 3 EXECUTION

3.1 INSTALLATION OF FIRE ALARM INITIATING AND INDICATING DEVICES

a. Manual Stations: Locate manual stations where shown on the drawings. Mount stations so that their operating handles are 4 feet above the finished floor. Mount stations so they are located no farther than 5 feet from the exit door they serve, measured horizontally.

b. Notification Appliance Devices: Locate notification appliance devices as required by NFPA 72 and where shown on the drawings. Mount assemblies on walls 80 inches above the finished floor or 6 inches below the ceiling whichever is lower. Ceiling mounted speakers shall conform to NFPA 72.

c. Smoke Sensors: Locate sensors as shown on the drawings on a 4 inch mounting box. Sensors located on the ceiling shall be installed not less than 4 inches from a side wall to the near edge. Those located on the wall shall have the top of the sensor at least 4 inches below the ceiling, but not more than 12 inches below the ceiling.

d. The modification of any fire alarm system and the procedures shall comply with the requirements of NFPA 241.

3.2 DISCONNECTION AND REMOVAL OF EXISTING SYSTEM

Fire alarm control panels and fire alarm devices disconnected and removed shall be turned over to the Contracting Officer.

a. The existing fire alarm and smoke detection system shall remain in operation at all times during the installation and commissioning of the new equipment. Once this new equipment is on-line and accepted by the Government, remove the old equipment. As new equipment is installed, label it "NOT IN SERVICE." Upon acceptance, remove labels.

b. Disconnect and remove the existing fire alarm and smoke detection systems where indicated and elsewhere in the specification.

c. Properly dispose of fire alarm outlet and junction boxes, wiring, conduit, supports, and other such items.

3.3 FIRESTOPPING

Provide firestopping for holes at conduit penetrations through floor slabs, fire rated walls, partitions with fire rated doors, corridor walls, and vertical service shafts in accordance with Section 07 84 00 FIRESTOPPING.

3.4 PAINTING

Paint exposed electrical, fire alarm conduit, and surface metal raceway to match adjacent finishes in exposed areas. Paint junction boxes red in unfinished areas. Painting shall comply with Section 09 90 00 PAINTS AND COATINGS.

3.5 FIELD QUALITY CONTROL

3.5.1 Tests

a. Megger Tests: After wiring has been installed, and prior to making any connections to panels or devices, wiring shall be megger tested for insulation resistance, grounds, and/or shorts. Conductors with 300 volt rated insulation shall be tested at a minimum of 250 VDC. Conductors with 600 volt rated insulation shall be tested at a minimum of 500 VDC. The tests shall be witnessed by the Contracting Officer and test results recorded for use at the final acceptance test.

b. Loop Resistance Tests: Measure and record the resistance of each circuit with each pair of conductors in the circuit short-circuited at the farthest point from the circuit origin. The tests shall be witnessed by the Contracting Officer and test results recorded for use at the final acceptance test.

c. Preliminary Testing: Conduct preliminary tests to ensure that devices and circuits are functioning properly. Tests shall meet the requirements of paragraph entitled "Minimum System Tests." After preliminary testing is complete, provide a letter certifying that the installation is complete and fully operable. The letter shall state that each initiating and indicating device was tested in place and functioned properly. The letter shall also state that panel functions were tested and operated properly. The letter shall include the names and titles of the witnesses to the preliminary tests. The Contractor and an authorized representative from each supplier of equipment shall be in attendance at the preliminary testing to make necessary adjustments.

d. Request for Formal Inspection and Tests: When tests have been completed and corrections made, submit a signed, dated certificate with

a request for formal inspection and tests to the Contracting Officer.

e. Final Testing: Notify the Contracting Officer in writing when the system is ready for final acceptance testing. Submit request for test at least 15 calendar days prior to the test date. A final acceptance test will not be scheduled until the operation and maintenance (O&M) manuals are furnished to the Contracting Officer and the following are provided at the job site:

(1) The systems manufacturer's technical representative

(2) Marked-up red line drawings of the system as actually installed

(3) Megger test results

(4) Loop resistance test results

(5) Complete program printout including input/output addresses

The final tests shall be witnessed by the Mid-Atlantic Division, Naval Facilities Engineering Command, Fire Protection Engineer. At this time, any and all required tests shall be repeated at their discretion. Following acceptance of the system, as-built drawings and O&M manuals shall be delivered to the Contracting Officer for review and acceptance.

3.5.2 Minimum System Tests

Test the system in accordance with the procedures outlined in NFPA 72. The required tests are as follows:

a. Verify the absence of unwanted voltages between circuit conductors and ground. The tests shall be accomplished at the preliminary test with results available at the final system test.

b. Verify that the control unit is in the normal condition as detailed in the manufacturer's O&M manual.

c. Test each initiating and indicating device and circuit for proper operation and response at the control unit. Smoke sensors shall be tested in accordance with manufacturer's recommended calibrated test method. Testing of duct smoke detectors shall comply with the requirements of NFPA 72.

d. Test the system for specified functions in accordance with the contract drawings and specifications and the manufacturer's O&M manual.

e. Test both primary power and secondary power. Verify, by test, the secondary power system is capable of operating the system for the time period and in the manner specified.

f. Determine that the system is operable under trouble conditions as specified.

g. Visually inspect wiring.

h. Test the battery charger and batteries.

i. Verify that software control and data files have been entered or programmed into the FACP. Hard copy records of the software shall be

provided to the Contracting Officer.

j. Verify that red-line drawings are accurate.

k. Measure the current in circuits to ensure there is the calculated spare capacity for the circuits.

l. Measure voltage readings for circuits to ensure that voltage drop is not excessive.

m. Disconnect the verification feature for smoke sensors during tests to minimize the amount of smoke needed to activate the sensor. Testing of smoke sensors shall be conducted using real smoke. The use of canned smoke is prohibited.

n. Measure the voltage drop at the most remote appliance on each notification appliance circuit.

-- End of Section --

SECTION 31 23 00.00 20

EXCAVATION AND FILL
02/11

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AMERICAN WATER WORKS ASSOCIATION (AWWA)

AWWA C600	(2010) Installation of Ductile-Iron Water Mains and Their Appurtenances

ASTM INTERNATIONAL (ASTM)

ASTM C136/C136M	(2014) Standard Test Method for Sieve Analysis of Fine and Coarse Aggregates
ASTM C33/C33M	(2013) Standard Specification for Concrete Aggregates
ASTM D1140	(2014) Amount of Material in Soils Finer than the No. 200 (75-micrometer) Sieve
ASTM D1556	(2007) Density and Unit Weight of Soil in Place by the Sand-Cone Method
ASTM D1557	(2012) Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft-lbf/ft3) (2700 kN-m/m3)
ASTM D2216	(2010) Laboratory Determination of Water (Moisture) Content of Soil and Rock by Mass
ASTM D2321	(2014; E 2014) Standard Practice for Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications
ASTM D2487	(2011) Soils for Engineering Purposes (Unified Soil Classification System)
ASTM D3786/D3786M	(2013) Hydraulic Bursting Strength of Textile Fabrics-Diaphragm Bursting Strength Tester Method
ASTM D4318	(2010; E 2014) Liquid Limit, Plastic Limit, and Plasticity Index of Soils
ASTM D4355/D4355M	(2014) Deterioration of Geotextiles from Exposure to Light, Moisture and Heat in a Xenon-Arc Type Apparatus

ASTM D4491	(1999a; R 2014; E 2014) Water Permeability of Geotextiles by Permittivity
ASTM D4533/D4533M	(2015) Standard Test Method for Trapezoid Tearing Strength of Geotextiles
ASTM D4632/D4632M	(2015) Grab Breaking Load and Elongation of Geotextiles
ASTM D4759	(2011) Determining the Specification Conformance of Geosynthetics
ASTM D4833/D4833M	(2007; E 2013; R 2013) Index Puncture Resistance of Geotextiles, Geomembranes, and Related Products
ASTM D6938	(2010) Standard Test Method for In-Place Density and Water Content of Soil and Soil-Aggregate by Nuclear Methods (Shallow Depth)
ASTM D698	(2012; E 2014) Laboratory Compaction Characteristics of Soil Using Standard Effort (12,400 ft-lbf/cu. ft. (600 kN-m/cu. m.))

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(2014) Safety and Health Requirements Manual

U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)

EPA SW-846.3-3	(1999, Third Edition, Update III-A) Test Methods for Evaluating Solid Waste: Physical/Chemical Methods

1.2 DEFINITIONS

1.2.1 Capillary Water Barrier

A layer of clean, poorly graded crushed rock, stone, or natural sand or gravel having a high porosity which is placed beneath a building slab with or without a vapor barrier to cut off the capillary flow of pore water to the area immediately below a slab.

1.2.2 Degree of Compaction

Degree of compaction is expressed as a percentage of the maximum density obtained by the test procedure presented in ASTM D698, for general soil types, abbreviated as percent laboratory maximum density.

1.2.3 Hard Materials

Weathered rock, dense consolidated deposits, or conglomerate materials which are not included in the definition of "rock" but which usually require the use of heavy excavation equipment, ripper teeth, or jack hammers for removal.

1.2.4 Pile Supported Structure

As used herein, a structure where both the foundation and floor slab are pile supported.

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Shoring and Sheeting Plan

Dewatering work plan

Submit 15 days prior to starting work.

SD-03 Manufacturer Data

Filter Fabric

Geogrid

SD-06 Test Reports

Borrow Site Testing

Fill and backfill test

Select material test

Porous fill test for capillary water barrier

Density tests

Copies of all laboratory and field test reports within 24 hours of the completion of the test.

1.4 DELIVERY, STORAGE, AND HANDLING

Perform in a manner to prevent contamination or segregation of materials.

1.5 CRITERIA FOR BIDDING

Base bids on the following criteria:

a. Surface elevations are as indicated.

b. Pipes or other artificial obstructions, except those indicated, will not be encountered.

c. Ground water elevations indicated by the boring log were those existing at the time subsurface investigations were made and do not necessarily represent ground water elevation at the time of construction.

d. Material character is indicated by the boring logs.

e. Hard materials and rock will not be encountered.

f. Borrow material, suitable backfill and bedding material in the quantities required is not available on Government property.

g. Blasting will not be permitted. Remove material in an approved manner.

1.6 REQUIREMENTS FOR OFF SITE SOIL

Soils brought in from off site for use as backfill shall be tested for petroleum hydrocarbons, BTEX, PCBs and HW characteristics (including toxicity, ignitability, corrosivity, and reactivity). Backfill shall not contain concentrations of these analytes above the appropriate State and/or EPA criteria, and shall pass the tests for HW characteristics. Determine petroleum hydrocarbon concentrations by using appropriate State protocols. Determine BTEX concentrations by using EPA SW-846.3-3 Method 5035/8260B. Perform complete TCLP in accordance with EPA SW-846.3-3 Method 1311. Perform HW characteristic tests for ignitability, corrosivity, and reactivity in accordance with accepted standard methods. Perform PCB testing in accordance with accepted standard methods for sampling and analysis of bulk solid samples. Provide borrow site testing for petroleum hydrocarbons and BTEX from a grab sample of material from the area most likely to be contaminated at the borrow site (as indicated by visual or olfactory evidence), with at least one test from each borrow site. For each borrow site, provide borrow site testing for HW characteristics from a composite sample of material, collected in accordance with standard soil sampling techniques. Do not bring material onsite until tests results have been received and approved by the Contracting Officer.

1.7 QUALITY ASSURANCE

1.7.1 Shoring and Sheeting Plan

Submit drawings and calculations, certified by a registered professional engineer, describing the methods for shoring and sheeting of excavations. Drawings shall include material sizes and types, arrangement of members, and the sequence and method of installation and removal. Calculations shall include data and references used.

The Contractor is required to hire a Professional Geotechnical Engineer to provide inspection of excavations and soil/groundwater conditions throughout construction. The Geotechnical Engineer shall be responsible for performing pre-construction and periodic site visits throughout construction to assess site conditions. The Geotechnical Engineer shall update the excavation, sheeting and dewatering plans as construction progresses to reflect changing conditions and shall submit an updated plan if necessary. A written report shall be submitted, at least monthly, informing the Contractor and Contracting Officer of the status of the plan and an accounting of the Contractor's adherence to the plan addressing any present or potential problems. The Geotechnical Engineer shall be available to meet with the Contracting Officer at any time throughout the contract duration.

1.7.2 Dewatering Work Plan

Submit procedures for accomplishing dewatering work.

1.7.3 Utilities

Movement of construction machinery and equipment over pipes and utilities during construction shall be at the Contractor's risk. Perform work adjacent to non-Government utilities as indicated in accordance with procedures outlined by utility company. Excavation made with power-driven equipment is not permitted within two feet of known Government-owned utility or subsurface construction. For work immediately adjacent to or for excavations exposing a utility or other buried obstruction, excavate by hand. Start hand excavation on each side of the indicated obstruction and continue until the obstruction is uncovered or until clearance for the new grade is assured. Support uncovered lines or other existing work affected by the contract excavation until approval for backfill is granted by the Contracting Officer. Report damage to utility lines or subsurface construction immediately to the Contracting Officer.

PART 2 PRODUCTS

2.1 SOIL MATERIALS

2.1.1 Satisfactory Materials

Any materials classified by ASTM D2487 as GW, GP, GM, GP-GM, GW-GM, GC, GP-GC, GM-GC, SW, SP, free of debris, roots, wood, scrap material, vegetation, refuse, soft unsound particles, and frozen, deleterious, or objectionable materials. Unless specified otherwise, the maximum particle diameter shall be one-half the lift thickness at the intended location.

2.1.2 Unsatisfactory Materials

Materials which do not comply with the requirements for satisfactory materials. Unsatisfactory materials also include man-made fills, trash, refuse, or backfills from previous construction. Unsatisfactory material also includes material classified as satisfactory which contains root and other organic matter, frozen material, and stones larger than two inches. The Contracting Officer shall be notified of any contaminated materials.

2.1.3 Cohesionless and Cohesive Materials

Cohesionless materials include materials classified in ASTM D2487 as GW, GP, SW, and SP. Cohesive materials include materials classified as GC, SC, ML, CL, MH, and CH. Materials classified as GM, GP-GM, GW-GM, SW-SM, SP-SM, and SM shall be identified as cohesionless only when the fines are nonplastic (plasticity index equals zero). Materials classified as GM and SM will be identified as cohesive only when the fines have a plasticity index greater than zero.

2.1.4 Common Fill

Approved, unclassified soil material with the characteristics required to compact to the soil density specified for the intended location.

2.1.5 Backfill and Fill Material

ASTM D2487, classification GW, GP, GM, SW, SP, SM, with a maximum ASTM D4318 liquid limit of 35, maximum ASTM D4318 plasticity index of 12, and a maximum of 25 percent by weight passing ASTM D1140, No. 200 sieve.

2.1.6 Select Material

Provide materials classified as GW, GP, SW, SP, by ASTM D2487 where indicated. The liquid limit of such material shall not exceed 35 percent when tested in accordance with ASTM D4318. The plasticity index shall not be greater than 12 percent when tested in accordance with ASTM D4318, and not more than 35 percent by weight shall be finer than No. 200 sieve when tested in accordance with ASTM D1140.

2.1.7 Topsoil

Natural, friable soil representative of productive, well-drained soils in the area, free of subsoil, stumps, rocks larger than one inch diameter, brush, weeds, toxic substances, and other material detrimental to plant growth. Amend topsoil pH range to obtain a pH of 5.5 to 7.

2.2 POROUS FILL FOR CAPILLARY WATER BARRIER

ASTM C33/C33M 1-1/2 inches and no more than 2 percent by weight passing the No. 4 size sieve or coarse aggregate Size 57, 67, or 77 and conforming to the general soil material requirements specified in paragraph entitled "Satisfactory Materials."

2.3 UTILITY BEDDING MATERIAL

Except as specified otherwise in the individual piping section, provide bedding for buried piping in accordance with AWWA C600, Type 4, except as specified herein. Backfill to top of pipe shall be compacted to 95 percent of ASTM D698 maximum density. Plastic piping shall have bedding to spring line of pipe. Provide ASTM D2321 materials as follows:

a. Class I: Angular, 0.25 to 1.5 inches, graded stone, including a number of fill materials that have regional significance such as coral, slag, cinders, crushed stone, and crushed shells.

b. Class II: Coarse sands and gravels with maximum particle size of 1.5 inches, including various graded sands and gravels containing small percentages of fines, generally granular and noncohesive, either wet or dry. Soil Types GW, GP, SW, and SP are included in this class as specified in ASTM D2487.

2.3.1 Gravel

Clean, coarsely graded natural gravel, crushed stone or a combination thereof with a gradation of the North Carolina Department of Transportation (NCDOT) State Standard.

2.4 BORROW

Obtain borrow materials required in excess of those furnished from excavations from sources outside of Government property.

2.5 BACKFILL FOR UNDERDRAINAGE SYSTEMS

a. Any Type Drain Used With Filter Fabric: Clean gravel or crushed stone or gravel conforming to ASTM C33/C33M coarse aggregate grading size 57, 67, or 7.

2.6 FILTER FABRIC

Provide a pervious sheet of polyester, nylon, glass or polypropylene filaments woven, spun bonded, fused, or otherwise manufactured into a nonraveling fabric with uniform thickness and strength. Fabric shall have the following manufacturer certified minimum average roll properties as determined by ASTM D4759:

	Class A
a. Grab tensile strength (ASTM D4632/D4632M) machine and transversed direction	min. 180
b. Grab elongation (ASTM D4632/D4632M) machine and transverse direction	min. 15
c. Puncture resistance (ASTM D4833/D4833M)	min. 80
d. Mullen burst strength (ASTM D3786/D3786M)	min. 290
e. Permeability (ASTM D4491)	k fabric greater than k Soil

2.7 MATERIAL FOR RIP-RAP

Filter fabric and rock conforming to North Carolina Department of Transportation (NCDOT) State Standard Section 1042, Class B.2.8, for construction indicated.

2.7.1 Rock

Rock fragments sufficiently durable to ensure permanence in the structure and the environment in which it is to be used. Rock fragments shall be free from cracks, seams, and other defects that would increase the risk of deterioration from natural causes. The size of the fragments shall be such that no individual fragment exceeds a weight of 150 pounds and that no more than 10 percent of the mixture, by weight, consists of fragments weighing 2 pounds or less each. Specific gravity of the rock shall be a minimum of 2.50. The inclusion of more than trace 1 percent quantities of dirt, sand, clay, and rock fines will not be permitted.

2.8 BURIED WARNING AND IDENTIFICATION TAPE

Polyethylene plastic and metallic core or metallic-faced, acid- and alkali-resistant, polyethylene plastic warning tape manufactured specifically for warning and identification of buried utility lines. Provide tape on rolls, 3 inch minimum width, color coded as specified below for the intended utility with warning and identification imprinted in bold black letters continuously over the entire tape length. Warning and identification to read, "CAUTION, BURIED (intended service) LINE BELOW" or similar wording. Color and printing shall be permanent, unaffected by moisture or soil.

Warning Tape Color Codes	
Red:	Electric
Yellow:	Gas, Oil; Dangerous Materials
Orange:	Telephone and Other Communications
Blue:	Potable Water Systems
Green:	Sewer Systems
White:	Steam Systems
Gray:	Compressed Air
Purple:	Non Potable, Reclaimed Water, Irrigation and Slurry lines

2.8.1 Warning Tape for Metallic Piping

Acid and alkali-resistant polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of tape shall be 0.003 inch. Tape shall have a minimum strength of 1500 psi lengthwise, and 1250 psi crosswise, with a maximum 350 percent elongation.

2.8.2 Detectable Warning Tape for Non-Metallic Piping

Polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of the tape shall be 0.004 inch. Tape shall have a minimum strength of 1500 psi lengthwise and 1250 psi crosswise. Tape shall be manufactured with integral wires, foil backing, or other means of enabling detection by a metal detector when tape is buried up to 3 feet deep. Encase metallic element of the tape in a protective jacket or provide with other means of corrosion protection.

2.9 DETECTION WIRE FOR NON-METALLIC PIPING

Detection wire shall be insulated single strand, solid copper with a minimum of 12 AWG.

2.10 2.4 GEOTEXTILES AND GEOGRIDS

2.10.1 2.7 Filter Fabric

Provide a pervious sheet of polyester, nylon, glass or polypropylene, ultraviolet resistant filaments woven, spun bonded, fused, or otherwise manufactured into a nonraveling fabric with uniform thickness and strength. Fabric shall have the following manufacturer certified minimum average roll properties as determined by ASTM D4759:

	Class A	Class B
a. Grab tensile strength (ASTM D4632/D4632M) machine and transversed direction	min. 300	80 lbs.
b. Grab elongation (ASTM D4632/D4632M)	min. 15	15 percent

	Class A	Class B
machine and transverse direction		
c. Puncture resistance (ASTM D4833/D4833M)	min. 130	40 lbs.
d. Mullen burst strength (ASTM D3786/D3786M)	min. 500	170 psi.
e. Trapezoidal Tear (ASTM D4533/D4533M)	min. 100	30 lbs.
f. Permeability (ASTM D4491)	min. 0.34	0.26
g. Ultraviolet Degradation (ASTM D4355/D4355M)	70 percent Strength retained at 150 hours	

2.10.2 2.4.2 Geogrid

The geogrid is manufactured from a punched polypropylene sheet, which is then oriented in three substantially equilateral directions so that the resulting ribs shall have a degree of molecular orientation, which continues at least in part through the mass of the integral node.

The propoerties contributing to the performance of a mechanically stablized layer include the following:

Index Properties

Index Properties	Longitudinal	Diagonal	Transverse	General
Rib pitch (in)	1.60	1.60		
Mid-rib depth (in)		0.09	0.07	
Mid-rib width (in)		0.05	0.05	
Nodal thickness (in)				0.16
Rib shape				Rectangular
Aperture shape				Triangular

Structural Integrity

Junction efficiency	100%
Aperture stability, kg - cm/deg @ 5.0 kg-cm	7.8
Radial stiffness at low strain (lb/ft @ 0.5% strain)	32,500

Durability

Resistance to chemical degradation	100%
Resistance to ultra-violet light and weathering	100%

PART 3 EXECUTION

3.1 3.1 PROJECT SITE

The project location is in an area where there is a history of possible POL or chemical spills. Pre-characterization or soil sampling is not required prior to excavation. This information is provided to give the contractor's Industrial Hygiene Department the ability to look at the contaminants historically found in the area for incorporation into their Health and Safety Plan to ensure worker safety.

If any soil which exhibits an abnormal or unnatural color, a chemical or petroleum odor, or is saturated with a chemical or petroleum is encountered during excavation, work should be immediately stopped in that area, and the Environmental Affairs Department (EAD) should be advised of the situation so a course of action can be developed to address the contamination.

All excavated soil may be re-utilized at the same location from which it was removed unless petroleum contamination is discovered. If petroleum contamination were discovered, the soil would need to be segregated by PID (>/= 10 ppm or exhibits staining), properly stockpiled, tested and disposed. If soils is to be stockpiled, then it should be stockpiled on plastic, bermed, and covered in accordance with **NCDENR Groundwater Section Guidelines for the Investigation and Remediation of Soil and Groundwater, Vol. 1 dated July 2000 (Guidelines)**, or placed in a rolloff container and covered with plastic.

For this site, any excess soil that cannot be re-utilized as backfill at the same location from which it was removed must be disposed at a Subtitle D landfill (e.g.; Tuscarora) as a minimum with the understanding that the analytical testing results will determine the final disposal facility. Contractor must provide supporting laboratory analysis to the EAD for review. The EAD must review and sign the waste manifests/bill of lading for the soil disposal prior to any of this soil leaving the Air Station. The manifest should also contain the amount of soil (weight) and supporting laboratory results for EAD to review. One composite sample must be taken and analyzed for each 200 cubic yards of the stockpile per **DENR Guidelines** in order to determine the proper method for disposal.

Use of a North Carolina certified laboratory to perform the specific soil analysis required. The laboratory must be certified by North Carolina in the specific tests to be performed. Consult with the selected laboratory about the specific sample handling procedures required by the analytical methods. Sample containers, volumes, procedures and preservation vary among needs. Sampling must be conducted by qualified personnel and proper chain-of-custody protocol must be followed. The stockpile sample(s) shall be analyzed for the following:

Std Method 530 sample prep with Modified 8015 (CA GC-FID Method) - Gasoline Range Organics,

Std Method 5030 and 3550 sample prep with Modified 8015 - Diesel Range Organics,

EPA Method 9071 - Oil and Grease, and

TCLP for 8 RCRA Metals (D004-D011)

All disturbed areas must also be capped by either (1) covering the surficial soil with an impervious material such as concrete or asphalt, or (2) topping the excavated area with 12 inches of compacted, clean fill. Capping is required to prevent an increased exposure risk from both surficial exposure and contaminant leaching. Therefore, backfilled soils must be compacted to minimize infiltration of surface water through the soil column.

In contaminated areas, if dewatering is required during excavation, all water must be containerized. The groundwater cannot be discharged to the ground surface, storm sewer etc. prior to sampling and analysis due to the potential contamination from migrating plumes. FACENG/ROICC may make arrangements with the IWTP for disposal of contaminated groundwater. If groundwater is accepted for disposal by the IWTP, then sampling may not be required (water disposed of at the IWTP, historically has not required testing). A chit must be obtained from EAD (Timothy Lawrence 466-2754) prior to sending contaminated water to IWTP.

Text

3.2 PROTECTION

3.2.1 Shoring and Sheeting

Provide shoring bracing, cribbing, trench boxes and sheeting as needed. In addition to Section 25 A and B of EM 385-1-1 and other requirements set forth in this contract, include provisions in the shoring and sheeting plan that will accomplish the following:

a. Prevent undermining of pavements, foundations and slabs.

b. Prevent slippage or movement in banks or slopes adjacent to the excavation.

3.2.2 Drainage and Dewatering

Provide for the collection and disposal of surface and subsurface water encountered during construction.

3.2.2.1 Drainage

So that construction operations progress successfully, completely drain construction site during periods of construction to keep soil materials sufficiently dry. The Contractor shall establish/construct storm drainage features (ponds/basins) at the earliest stages of site development, and throughout construction grade the construction area to provide positive surface water runoff away from the construction activity and/or provide temporary ditches, swales, and other drainage features and equipment as required to maintain dry soils, prevent erosion and undermining of foundations. When unsuitable working platforms for equipment operation and unsuitable soil support for subsequent construction features develop, remove unsuitable material and provide new soil material as specified herein. It is the responsibility of the Contractor to assess the soil and ground water conditions presented by the plans and specifications and to employ necessary measures to permit construction to proceed. Excavated slopes and backfill surfaces shall be protected to prevent erosion and sloughing. Excavation shall be performed so that the site, the area immediately surrounding the site, and the area affecting operations at the

site shall be continually and effectively drained.

3.2.2.2 Dewatering

Groundwater flowing toward or into excavations shall be controlled to prevent sloughing of excavation slopes and walls, boils, uplift and heave in the excavation and to eliminate interference with orderly progress of construction. French drains, sumps, ditches or trenches will not be permitted within 3 feet of the foundation of any structure, except with specific written approval, and after specific contractual provisions for restoration of the foundation area have been made. Control measures shall be taken by the time the excavation reaches the water level in order to maintain the integrity of the in situ material. While the excavation is open, the water level shall be maintained continuously, at least two feet below the working level.

3.2.3 Underground Utilities

Location of the existing utilities indicated is approximate. The Contractor shall physically verify the location and elevation of the existing utilities indicated prior to starting construction. The Contractor shall scan the construction site with electromagnetic and sonic equipment and mark the surface of the ground where existing underground utilities are discovered.

3.2.4 Machinery and Equipment

Movement of construction machinery and equipment over pipes during construction shall be at the Contractor's risk. Repair, or remove and provide new pipe for existing or newly installed pipe that has been displaced or damaged.

3.3 SURFACE PREPARATION

3.3.1 Clearing and Grubbing

Unless indicated otherwise, remove trees, stumps, logs, shrubs, brush and vegetation and other items that would interfere with construction operations within the clearing limits. Remove stumps entirely. Grub out matted roots and roots over 2 inches in diameter to at least 18 inches below existing surface.

3.3.2 Stripping

Strip suitable soil from the site where excavation or grading is indicated and stockpile separately from other excavated material. Material unsuitable for use as topsoil shall be wasted. Locate topsoil so that the material can be used readily for the finished grading. Where sufficient existing topsoil conforming to the material requirements is not available on site, provide borrow materials suitable for use as topsoil. Protect topsoil and keep in segregated piles until needed.

3.3.3 Unsuitable Material

Remove vegetation, debris, decayed vegetable matter, sod, mulch, and rubbish underneath paved areas or concrete slabs.

3.4 EXCAVATION

Excavate to contours, elevation, and dimensions indicated. Reuse excavated materials that meet the specified requirements for the material type required at the intended location. Keep excavations free from water. Excavate soil disturbed or weakened by Contractor's operations, soils softened or made unsuitable for subsequent construction due to exposure to weather. Excavations below indicated depths will not be permitted except to remove unsatisfactory material. Unsatisfactory material encountered below the grades shown shall be removed as directed. Refill with select material and compact to 95 percent of ASTM D698 maximum density. Unless specified otherwise, refill excavations cut below indicated depth with select material and compact to 100 percent of ASTM D698 maximum density. Satisfactory material removed below the depths indicated, without specific direction of the Contracting Officer, shall be replaced with satisfactory materials to the indicated excavation grade; except as specified for spread footings. Determination of elevations and measurements of approved overdepth excavation of unsatisfactory material below grades indicated shall be done under the direction of the Contracting Officer.

3.4.1 Structures With Spread Footings

All foundation subgrades shall be evaluated by the Contractor's geotechnical engineer prior to the placement of reinforcing steel to verify that the bearing soils are comparable to those cited in the geotechnical engineering report. These evaluations should include hand auger borings, dynamic cone penetrometer testing, or other means deemed appropriate at the time of construction. Any suitable foundation subgrade soils shall be remediated as directed by the Contractor's geotechnical engineer and approved by the Contracting Officer. All foundation areas must be approved by the Contracting Officer prior to concrete placement. Fill over excavations with concrete during foundation placement.

3.4.2 Pipe Trenches

Excavate to the dimension indicated. Grade bottom of trenches to provide uniform support for each section of pipe after pipe bedding placement. Tamp if necessary to provide a firm pipe bed. Recesses shall be excavated to accommodate bells and joints so that pipe will be uniformly supported for the entire length. Rock, where encountered, shall be excavated to a depth of at least 6 inches below the bottom of the pipe.

3.4.3 Excavated Materials

Satisfactory excavated material required for fill or backfill shall be placed in the proper section of the permanent work required or shall be separately stockpiled if it cannot be readily placed. Satisfactory material in excess of that required for the permanent work and all unsatisfactory material shall be disposed of as specified in Paragraph "DISPOSITION OF SURPLUS MATERIAL."

3.4.4 Final Grade of Surfaces to Support Concrete

Excavation to final grade shall not be made until just before concrete is to be placed.

3.5 SUBGRADE PREPARATION

Unsatisfactory material in surfaces to receive fill or in excavated areas

shall be removed and replaced with satisfactory materials as directed by the Contracting Officer. The surface shall be scarified to a depth of 6 inches before the fill is started. Sloped surfaces steeper than 1 vertical to 4 horizontal shall be plowed, stepped, benched, or broken up so that the fill material will bond with the existing material. When subgrades are less than the specified density, the ground surface shall be broken up to a minimum depth of 6 inches, pulverized, and compacted to the specified density. When the subgrade is part fill and part excavation or natural ground, the excavated or natural ground portion shall be scarified to a depth of 12 inches and compacted as specified for the adjacent fill. Material shall not be placed on surfaces that are muddy, frozen, or contain frost. Compaction shall be accomplished by sheepsfoot rollers, pneumatic-tired rollers, steel-wheeled rollers, or other approved equipment well suited to the soil being compacted. Material shall be moistened or aerated as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used. Minimum subgrade density shall be as specified herein.

3.5.1 Proof Rolling

Proof rolling shall be done on an exposed subgrade free of surface water (wet conditions resulting from rainfall) which would promote degradation of an otherwise acceptable subgrade. After stripping, proof roll the existing subgrade of the building with six passes of a 15 ton, pneumatic-tired roller. Operate the roller in a systematic manner to ensure the number of passes over all areas, and at speeds between 2 1/2 to 3 1/2 miles per hour. When proof rolling under buildings, the building subgrade shall be considered to extend 5 feet beyond the building lines, and one-half of the passes made with the roller shall be in a direction perpendicular to the other passes. Notify the Contracting Officer a minimum of 3 days prior to proof rolling. Proof rolling shall be performed in the presence of the Contracting Officer. Rutting or pumping of material shall be undercut as directed by the Contracting Officer and replaced with select material.

3.6 FILLING AND BACKFILLING

Fill and backfill to contours, elevations, and dimensions indicated. Compact each lift before placing overlaying lift.

3.6.1 Common Fill Placement

Provide for general site. Use satisfactory materials. Place in 6 inch lifts. Compact areas not accessible to rollers or compactors with mechanical hand tampers. Aerate material excessively moistened by rain to a satisfactory moisture content. Finish to a smooth surface by blading, rolling with a smooth roller, or both.

3.6.2 Backfill and Fill Material Placement

Provide for paved areas and under concrete slabs, except where select material is provided. Place in 6 inch lifts. Do not place over wet or frozen areas. Place backfill material adjacent to structures as the structural elements are completed and accepted. Backfill against concrete only when approved. Place and compact material to avoid loading upon or against the structure.

3.6.3 Select Material Placement

Provide under porous fill of structures not pile supported. Place in 6 inch

lifts. Do not place over wet or frozen areas. Backfill adjacent to structures shall be placed as structural elements are completed and accepted. Backfill against concrete only when approved. Place and compact material to avoid loading upon or against structure.

3.6.4 Backfill and Fill Material Placement Over Pipes and at Walls

Backfilling shall not begin until construction below finish grade has been approved, underground utilities systems have been inspected, tested and approved, forms removed, and the excavation cleaned of trash and debris. Backfill shall be brought to indicated finish grade. Where pipe is coated or wrapped for protection against corrosion, the backfill material up to an elevation 2 feet above sewer lines and 1 foot above other utility lines shall be free from stones larger than 1 inch in any dimension. Heavy equipment for spreading and compacting backfill shall not be operated closer to foundation or retaining walls than a distance equal to the height of backfill above the top of footing; the area remaining shall be compacted in layers not more than 4 inches in compacted thickness with power-driven hand tampers suitable for the material being compacted. Backfill shall be placed carefully around pipes or tanks to avoid damage to coatings, wrappings, or tanks. Backfill shall not be placed against foundation walls prior to 7 days after completion of the walls. As far as practicable, backfill shall be brought up evenly on each side of the wall and sloped to drain away from the wall.

3.6.5 Porous Fill Placement

Provide under floor and area-way slabs on a compacted subgrade. Place in 4 inch lifts with a minimum of two passes of a hand-operated plate-type vibratory compactor.

3.6.6 Trench Backfilling

Backfill as rapidly as construction, testing, and acceptance of work permits. Place and compact backfill under structures and paved areas in 6 inch lifts to top of trench and in 6 inch lifts to one foot over pipe outside structures and paved areas.

3.7 BORROW

Where satisfactory materials are not available in sufficient quantity from required excavations, approved borrow materials shall be obtained as specified herein.

3.8 BURIED WARNING AND IDENTIFICATION TAPE

Provide buried utility lines with utility identification tape. Bury tape 12 inches below finished grade; under pavements and slabs, bury tape 6 inches below top of subgrade.

3.9 BURIED DETECTION WIRE

Bury detection wire directly above non-metallic piping at a distance not to exceed 12 inches above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 3 feet of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over it's entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend up through the

chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.

3.10 COMPACTION

Determine in-place density of existing subgrade; if required density exists, no compaction of existing subgrade will be required. Density requirements specified herein are for cohesionless materials. When cohesive materials are encountered or used, density requirements may be reduced by 5 percent.

3.10.1 General Site

Compact underneath areas designated for vegetation and areas outside the 5 foot line of the paved area or structure to 90 percent of ASTM D698.

3.10.2 Structures, Spread Footings, and Concrete Slabs

Compact top 12 inches of subgrades to 95 percent of ASTM D698. Compact select material to 95 percent of ASTM D698.

3.10.3 Adjacent Area

Compact areas within 5 feet of structures to 95 percent of ASTM D698.

3.10.4 Paved Areas

Compact top 12 inches of subgrades to 95 percent of ASTM D698. Compact fill and backfill materials to 95 percent of ASTM D698.

3.11 RIP-RAP CONSTRUCTION

Construct rip-rap on filter fabric in accordance with North Carolina Department of Transportation (NCDOT) State Standard.

3.11.1 Preparation

Trim and dress indicated areas to conform to cross sections, lines and grades shown within a tolerance of 0.1 foot.

3.11.2 Bedding Placement

Spread filter fabric on prepared subgrade as indicated.

3.11.3 Stone Placement

Place rock for rip-rap on prepared bedding material to produce a well graded mass with the minimum practicable percentage of voids in conformance with lines and grades indicated. Distribute larger rock fragments, with dimensions extending the full depth of the rip-rap throughout the entire mass and eliminate "pockets" of small rock fragments. Rearrange individual pieces by mechanical equipment or by hand as necessary to obtain the distribution of fragment sizes specified above.

3.12 FINISH OPERATIONS

3.12.1 Grading

Finish grades as indicated within one-tenth of one foot. Grade areas to

drain water away from structures. Maintain areas free of trash and debris. For existing grades that will remain but which were disturbed by Contractor's operations, grade as directed.

3.12.2 Protection of Surfaces

Protect newly backfilled, graded, and topsoiled areas from traffic, erosion, and settlements that may occur. Repair or reestablish damaged grades, elevations, or slopes.

3.13 DISPOSITION OF SURPLUS MATERIAL

Remove from Government property surplus or other soil material not required or suitable for filling or backfilling, and brush, refuse, stumps, roots, and timber.

3.14 FIELD QUALITY CONTROL

3.14.1 Sampling

Take the number and size of samples required to perform the following tests.

3.14.2 Testing

Perform one of each of the following tests for each material used. Provide additional tests for each source change.

3.14.2.1 Fill and Backfill Material Testing

Test fill and backfill material in accordance with ASTM C136/C136M for conformance to ASTM D2487 gradation limits; ASTM D1140 for material finer than the No. 200 sieve; ASTM D4318 for liquid limit and for plastic limit; ASTM D698 or ASTM D1557 for moisture density relations, as applicable.

3.14.2.2 Select Material Testing

Test select material in accordance with ASTM C136/C136M for conformance to ASTM D2487 gradation limits; ASTM D1140 for material finer than the No. 200 sieve; ASTM D698 or ASTM D1557 for moisture density relations, as applicable.

3.14.2.3 Porous Fill Testing

Test porous fill in accordance with ASTM C136/C136M for conformance to gradation specified in ASTM C33/C33M.

3.14.2.4 Density Tests

Test density in accordance with ASTM D1556, or ASTM D6938. When ASTM D6938 density tests are used, verify density test results by performing an ASTM D1556 density test at a location already ASTM D6938 tested as specified herein. Perform an ASTM D1556 density test at the start of the job, and for every 10 ASTM D6938 density tests thereafter. Test each lift at randomly selected locations every 2000 square feet of existing grade in fills for structures and concrete slabs, and every 2500 square feet for other fill areas and every 2000 square feet of subgrade in cut. Include density test results in daily report.

Bedding and backfill in trenches: One test per 50 linear feet in each lift.

3.14.2.5 Moisture Content Tests

In the stockpile, excavation or borrow areas, a minimum of two tests per day per type of material or source of materials being placed is required during stable weather conditions. During unstable weather, tests shall be made as dictated by local conditions and approved moisture content shall be tested in accordance with ASTM D2216. Include moisture content test results in daily report.

-- End of Section --

SECTION 31 31 16.13

CHEMICAL TERMITE CONTROL
11/14

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

U.S. DEPARTMENT OF DEFENSE (DOD)

DODI 4150.07 DOD Pest Management Program

1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for Contractor Quality Control approval. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Termiticide Application Plan; G
Termiticides
Foundation Exterior
Application Equipment
Warranty

SD-06 Test Reports

Equipment Calibration and Tank Measurement
Soil Moisture
Quality Assurance

SD-07 Certificates

Qualifications

1.3 QUALITY ASSURANCE

Comply with DODI 4150.07 for requirements on Contractor's licensing, certification, and record keeping. Maintain daily records using the Pest Management Maintenance Record, DD Form 1532-1, or a computer generated equivalent, and submit copies of records when requested by the Contracting Officer. These forms may be obtained from the main web site:

http://www.afpmb.org/content/dd-form-1532-updated-pest-management-report

Upon completion of this work, submit the Pest Management Report DD Form 1532, or an equivalent computer product, to the Integrated Pest Management Coordinator. This form identifies the target pest, type of operation,

brand name and manufacturer of pesticide, formulation, concentration or rate of application used.

1.3.1 Qualifications

For the application of pesticides, use the services of a applicator whose principal business is pest control. The applicator shall be licensed and certified in the state where the work is to be performed. Termiticide applicators shall also be certified in the U.S. Environmental Protection Agency (EPA) pesticide applicator category which includes structural pest control. Submit a copy of the pest control business license and pesticide applicator certificate(s).

The contractor shall:

a. Have personnel with a commercial state of North Carolina certification as required by DODI 4150.07.

b. Provide a submittal with the following information to the Contracting Officer and installation Integrated Pest Management Coordinator:

(1) Quantity of pesticide used.
(2) Rate of dispersion.
(3) Percent of use.
(4) Total amount used.

1.3.2 Safety Requirements

Formulate, treat, and dispose of termiticides and their containers in accordance with label directions. Draw water for formulating only from sites designated by the Contracting Officer, and fit the filling hose with a backflow preventer meeting local plumbing codes or standards. The filling operation shall be under the direct and continuous observation of a contractor's representative to prevent overflow. Secure pesticides and related materials under lock and key when unattended. Ensure that proper protective clothing and equipment are worn and used during all phases of termiticide application. Dispose of used pesticide containers off Government property.

1.4 DELIVERY, STORAGE, AND HANDLING

1.4.1 Delivery

Deliver termiticide material to the site in the original unopened containers bearing legible labels indicating the EPA registration number and manufacturer's registered uses. All other materials, to be used on site for the purpose of termite control, shall be delivered in new or otherwise good condition as supplied by the manufacturer or formulator.

1.4.2 Inspection

Inspect termiticides upon arrival at the job site for conformity to type and quality in accordance with paragraph TERMITICIDES. Each label shall bear evidence of registration under the Federal Insecticide, Fungicide, and Rodenticide Act (FIFRA), as amended or under appropriate regulations of the host county. Other materials shall be inspected for conformance with specified requirements. Remove unacceptable materials from the job site.

1.4.3 Storage

Contractors shall not store pesticides on the installation unless it is written into the contract.

1.4.4 Handling

Termiticides shall be handled and mixed in accordance with the manufacturer's label and SDS, preventing contamination by dirt, water, and organic material. Protect termiticides from weather elements as recommended by the manufacturer's label and SDS. Spill kits must be maintained on pest control vehicles and must be available at the mixing site. Termiticide mixing must be conducted in an area with adequate spill containment..

1.5 SITE CONDITIONS

The following conditions will determine the time of application.

1.5.1 Soil Moisture

Soils to be treated shall be tested immediately before application. Test soil moisture content to a minimum depth of 3 inches. The soil moisture shall be as recommended by the termiticide manufacturer. The termiticide will not be applied when soil moisture exceeds manufacturer's recommendations because termiticides do not adhere to the soil particles in saturated soils.

1.5.2 Runoff and Wind Drift

Do not apply termiticide during or immediately following heavy rains. Applications shall not be performed when conditions may cause runoff or create an environmental hazard. Applications shall not be performed when average wind speed exceeds 10 miles per hour. The termiticide shall not be allowed to enter water systems, aquifers, or endanger humans or animals.

1.5.2.1 Vapor Barriers and Waterproof Membranes

Termiticide shall be applied prior to placement of a vapor barrier or waterproof membrane.

1.5.3 Placement of Concrete

Place concrete covering treated soils as soon as the termiticide has reached maximum penetration into the soil. Time for maximum penetration shall be as recommended by the manufacturer.

1.6 WARRANTY

The Contractor shall provide a 5 -year written warranty against infestations or reinfestations by subterranean termites of the buildings or building additions constructed under this contract. Warranty shall include annual inspections of the buildings or building additions. If live subterranean termite infestation or subterranean termite damage is discovered during the warranty period, and the soil and building conditions have not been altered in the interim:

a. Retreat the soil and perform other treatment as may be necessary for elimination of subterranean termite infestation;

b. Repair damage caused by termite infestation; and

c. Reinspect the building approximately 180 days after the retreatment.

PART 2 PRODUCTS

2.1 TERMITICIDES

Submit manufacturer's label and Material Safety Data Sheet (MSDS) for termiticides proposed for use. Provide termiticides currently registered by the EPA or approved for such use by the appropriate agency of the host county. Non-repellant termiticides shall be selected for maximum effectiveness and duration after application. The selected termiticide shall be suitable for the soil and climatic conditions at the project site and applied at the highest labeled rate. Submit samples of the pesticides used in this work. The Contracting Officer may draw, at any time and without prior notice, from stocks at the job site; should analysis, performed by the Government, indicate such samples to contain less than the amount of active ingredient specified on the label, work performed with such products shall be repeated, with pesticides conforming to this specification, at no additional cost to the Government.

PART 3 EXECUTION

3.1 VERIFICATION OF MEASUREMENT

Once termiticide application has been completed, measure tank contents to determine the remaining volume. The total volume measurement of used contents for the application shall equal the established application rate for the project site conditions. Provide written verification that the volume of termiticide used meets the application rate.

3.2 TECHNICAL REPRESENTATIVE

A DOD certified pesticide applicator or Pest Management Quality Assurance Evaluator (QAE)/Performance Assessment Representative (PAR) shall be the technical representative, shall be present at all meetings concerning treatment measures for subterranean termites, and shall be present during treatment application. The command Integrated Pest Management Coordinator shall be contacted prior to starting work.

3.3 SITE PREPARATION

Work related to final grades, landscape plantings, foundations, or any other alterations to finished construction which might alter the condition of treated soils, must be coordinated with this specification.

3.3.1 Ground Preparation

Eliminate food sources by removing debris from clearing and grubbing and post construction wood scraps such as ground stakes, form boards, and scrap lumber from the site, before termiticide application begins.

3.3.2 Verification

Before work starts, verify that final grades are as indicated and smooth grading has been completed in accordance with Section 31 23 00.00 20 EXCAVATION AND FILL. Soil particles shall be finely graded with particles

no larger than 1 inch and compacted to eliminate soil movement to the greatest degree.

3.3.3 Foundation Exterior

Provide written verification that final grading and landscape planting operations will not disturb treatment of the soil on the exterior sides of foundation walls, grade beams, and similar structures.

3.3.4 Application Plan

Submit a Termiticide Application Plan with proposed sequence of treatment work with dates and times for approval before starting the specified treatment. Include the termiticide trade name, EPA registration number, chemical composition, formulation, concentration of original and diluted material, application rate of active ingredients, method of application, area/volume treated, and amount applied. Also include a copy of the pest control business license and pesticide applicator certificate(s).

3.4 TERMITICIDE TREATMENT

3.4.1 Equipment Calibration and Tank Measurement

Submit a listing of equipment to be used. Immediately prior to commencement of termiticide application, calibration tests shall be conducted on the application equipment to be used and the application tank shall be measured to determine the volume and contents. These tests shall confirm that the application equipment is operating within the manufacturer's specifications and will meet the specified requirements. Submit written certification of the equipment calibration test results within 1 week of testing.

3.4.2 Mixing and Application

Formulating, mixing, and application shall be performed in the presence of a DOD certified pesticide applicator, Pest Management QAE/PAR, or Integrated Pest Management Coordinator. A closed system is recommended as it prevents the termiticide from coming into contact with the applicator or other persons. Water for formulating shall only come from designated locations. Filling hoses shall be fitted with a backflow preventer meeting local plumbing codes or standards. Overflow shall be prevented during the filling operation. Spill kits must be maintained on pest control vehicles and must be available at the mixing site. Termiticide mixing must be conducted in an area that has been designated by the government representative and that has adequate spill containment. Prior to each day of use, the equipment used for applying termiticides shall be inspected for leaks, clogging, wear, or damage. Any repairs are to be performed immediately.

3.4.3 Treatment Method

For areas to be treated, establish complete and unbroken vertical and/or horizontal soil poison barriers between the soil and all portions of the intended structure which may allow termite access to wood and wood related products.

3.4.3.1 Surface Application

Use surface application for establishing horizontal barriers. Surface

applicants shall be applied as a coarse spray and provide uniform distribution over the soil surface. Termiticide shall penetrate a minimum of 1 inch into the soil, or as recommended by the manufacturer.

3.4.3.2 Rodding and Trenching

Use rodding and trenching for establishing vertical soil barriers. Trenching shall be to the depth of the foundation footing. Width of trench shall be as recommended by the manufacturer, or as indicated. Rodding or other approved method may be implemented for saturating the base of the trench with termiticide. Immediately after termiticide has reached maximum penetration as recommended by the manufacturer, backfilling of the trench shall commence. Backfilling shall be in 6 inch rises or layers. Each rise shall be treated with termiticide.

3.4.4 Sampling

The Contracting Officer may draw from stocks at the job site, at any time and without prior notice, take samples of the termiticides used to determine if the amount of active ingredient specified on the label is being applied.

3.5 CLEAN UP, DISPOSAL, AND PROTECTION

Once application has been completed, proceed with clean up and protection of the site without delay.

3.5.1 Clean Up

The site shall be cleaned of all material associated with the treatment measures, according to label instructions, and as indicated. Excess and waste material shall be removed and disposed off site.

3.5.2 Disposal of Termiticide

Dispose of residual termiticides and containers off Government property, and in accordance with label instructions and EPA criteria.

3.5.3 Protection of Treated Area

Immediately after the application, the area shall be protected from other use by erecting barricades and providing signage as required or directed. Treated areas should be covered with plastic if slab is not to be poured immediately following termiticide application.

3.6 CONDITIONS FOR SATISFACTORY TREATMENT

3.6.1 Equipment Calibrations and Measurements

Where results from the equipment calibration and tank measurements tests are unsatisfactory, re-treatment will be required.

3.6.2 Testing

Should an analysis, performed by a third party, indicate that the samples of the applied termiticide contain less than the amount of active ingredient specified on the label, and/or if soils are treated to a depth less than specified or approved, re-treatment will be required.

3.6.3 Disturbance of Treated Soils

Soil and fill material disturbed after treatment shall be re-treated before placement of slabs or other covering structures.

3.6.4 Termites Found Within the Warranty Period

If live subterranean termite infestation or termite damage is discovered during the warranty period, re-treat the site.

3.7 RE-TREATMENT

Where re-treatment is required, comply with the requirements specified in paragraph WARRANTY.

-- End of Section --

SECTION 31 66 13

HELICAL PILES AND HELICAL ANCHORS
08/15

PART 1 GENERAL

1.1 DEFINITIONS

A. Helical Pile: Manufactured steel foundation with one or more helical bearing plates that is rotated into the ground to support structures.

B. Engineer: Individual or firm retained by General Contractor to verify Helical Pile and Helical Anchor quality assurance with the Contract, the Drawings, and this specification.

C. Allowable Bearing Capacity: Ultimate bearing capacity of the bearing stratum divided by a factor of safety.

D. Lead Section: The first section of a Helical Pile or Helical Anchor to enter the ground. Lead Sections consist of a central shaft with a tapered end and one or more helical bearing plates affixed to the shaft.

E. Extension Section: Helical Pile or Helical Anchor sections that follow the Lead Section into the ground and extend the Helical Lead to the appropriate depth. Extension Sections consist of a central shaft and may have helical bearing plates affixed to the shaft.

F. Brackets: Cap plate, angle, thread bar, or other termination device that is bolted or welded to the end of a Helical Pile or Helical Anchor after completion of installation to facilitate attachment to structures or embedment in cast-in-place concrete.

G. Augering: Rotation of the shaft with little or no advancement. It can occur when the helical bearing plates pass from a relatively soft material into a comparatively hard material. Augering can also result from insufficient crowd or downward pressure during installation. In some cases, augering may be (temporarily) necessary in order to grind through an obstruction.

H. Pile Design Professional: Individual or firm responsible for the design of Helical Piles, Helical Anchors, and Brackets.

1.2 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM D1143/D1143M	(2007; R 2013) Piles Under Static Axial Compressive Load
ASTM D3689	(2007; E 2013; R 2013) Standard Test Methods for Deep Foundations Under Static Axial Tensile Load

ASTM D3966/D3966M (2007) Standard Test Methods for Deep Foundations Under Lateral Load

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

HELICAL PILES
design calculations

1.4 SHOP DRAWINGS

HELICAL PILES
A. Contractor shall prepare and submit to the Engineer for review and approval, Shop Drawings and specifications for the Helical Piles and Helical Anchors intended for use on the project prior to start of installation. The Shop Drawings shall include the following:

1. Helical Pile and Helical Anchor product identification number(s) and designation(s)

2. Maximum allowable mechanical compression and tensile strength of the Helical Piles and Helical Anchors

3. Number of Helical Piles and Helical Anchors and respective design allowable capacities from the Drawings

4. Planned installation depth and the number of lead and extension sections

5. Preliminary helical configuration (number and diameter of helical bearing plates)

6. Manufacturer's recommended capacity to installation torque ratio

7. Minimum final installation torque(s)

8. Product identification numbers and designations for all Bracket Assemblies and number and size of connection bolts or concrete reinforcing steel detail

9. Corrosion protection coating on Helical Piles, Helical Anchors, and Bracket Assemblies

B. Contractor's Pile Design Professional shall submit to the Engineer design calculations for the Helical Piles, Helical Anchors, and Brackets intended for use on the project. The Shop Drawings shall include the following:

1. Reduction in shaft dimension and strength by the sacrificial thickness anticipated based on corrosion loss over the design life for project soil conditions.

2. Minimum installation depth to reach bearing stratum and to achieve pullout capacity (if required).

3. Soil bearing and pullout capacity.

4. Lateral resistance of the shaft (if required).

5. Estimated pile head movement at design loads.

C. Work shall not begin until all the submittals have been received and approved by the Engineer. The Contractor shall allow the Engineer a reasonable number of days to review, comment, and return the submittal package after a complete set has been received. All costs associated with incomplete or unacceptable submittals shall be the responsibility of the Contractor.

1.5 QUALIFICATIONS

A. The Helical Pile Contractor shall be experienced in performing design and construction of Helical Piles and shall furnish all materials, labor, and supervision to perform the work. The Contractor shall be trained and certified in the proper methods of design and installation of Helical Piles. The Contractor shall provide names of on-site personnel materially involved with the work, including those who carry documented certification. At a minimum, these personnel shall include foreman, machine operator, and project engineer/manager.

B. Due to the special requirements for design of Helical Piles, Helical Anchors, and Brackets, all Helical Piles, Helical Anchors, and Brackets shall be designed by a licensed design professional specialized in the engineering and design of Helical Piles and Helical Anchors.

1.6 DELIVERY, STORAGE, AND HANDLING

All Helical Pile, Helical Anchor, and Bracket Assemblies shall be free of structural defects and protected from damage. Store Helical Piles, Helical Anchors, and Bracket Assemblies on wood pallets or supports to keep from contacting the ground. Damage to materials shall be cause for rejection.

PART 2 PRODUCTS

2.1 HELICAL PILES

A. Unless noted otherwise, it is the Contractor's Pile Design Professional's responsibility to select the appropriate size and type of Helical Piles, Helical Anchors, and Brackets to support the design loads shown on the Drawings. These specifications and the Drawings provide minimum requirements to aid the Contractor in making appropriate materials selections. The size and number of helical bearing plates must be such that the Helical Piles and Helical Anchors achieve the appropriate torque and capacity in the soils at the site within the minimum and maximum length requirements. Failure to achieve proper torque and capacity shall result in Contractor replacing Helical Piles and Helical Anchors as appropriate to support the required loads. All material replacements shall be acceptable to Engineer.

B. The design strength of the helical bearing plates, shaft connections, Brackets, and the pile shaft itself shall be sufficient to support the design loads specified on the Drawings times appropriate service load factors.

PART 3 EXECUTION

3.1 EXAMINATION

A. Contractor shall take reasonable effort to locate all utilities and structures above and underground in the area of the Work. Contractor shall pot hole to determine the exact location of underground utilities and buried structures within a distance from a Helical Pile or Helical Anchor equal to three times the maximum helix diameter. Contractor is responsible for protection of utilities and structures shown on the Drawings.

B. Contractor shall review Drawings and soil borings in the Contract Documents to determine subsurface conditions for sizing and installation of Helical Piles and Helical Anchors. In addition, Contractor shall make a site visit to observe conditions prior to the start of Work.

C. Contractor shall notify Engineer of any condition that would affect proper installation of Helical Piles and Helical Anchors immediately after the condition is revealed. Contractor shall halt installation work until the matter can be resolved upon mutual satisfaction of Contractor, Contracting Officer, and Engineer.

3.2 TERMINATION CRITERIA

A. Helical Piles and Helical Anchors shall be advanced until all of the following criteria are satisfied.

1. Axial capacity is verified by achieving the final installation torque as shown on the Drawings or as provided by the Pile Design Professional.

2. Minimum depth is obtained. The minimum depth shall be as shown on the Drawings, that which corresponds to the planned bearing stratum, or the depth at which the final installation torque is measured, whichever is greater. In addition, Helical Anchors shall be advanced until the average torque over the last three (3) feet equals or exceeds the required final installation torque.

3.3 ALLOWABLE TOLERANCES

A. Helical Piles and Helical Anchors shall be installed as close to the specified installation and orientation angles as possible. Tolerance for departure from installation and orientation angles shall be +/- 5 degrees.

B. Helical Piles, Helical Anchors, and Bracket Assemblies shall be installed at the locations and to the elevations shown on the Plans. Tolerances for Bracket Assembly placement shall be +/- 1 inch in both directions perpendicular to the shaft and +/- 1/4 inch in a direction parallel with the shaft unless otherwise specified.

3.4 QUALITY ASSURANCE

A. The Contractor shall provide the Engineer and Contracting Officer copies of installation records after each installation is completed. These installation records shall include, but are not limited to, the following information:

1. Name of project and Contractor

2. Name of Contractor's supervisor during installation

3. Date and time of installation

4. Name and model of installation equipment

5. Type of torque indicator used

6. Location of Helical Pile or Helical Anchor by grid location, diagram, or assigned identification number

7. Type and configuration of Lead Section with length of shaft and number and size of helical bearing plates

8. Type and configuration of Extension Sections with length and number and size of helical bearing plates, if any

9. Installation duration and observations

10. Total length installed

11. Final elevation of top of shaft and cut-off length, if any

12. Final plumbness or inclination of shaft

13. Installation torque at minimum three-foot depth intervals

14. Final installation torque

15. Comments pertaining to interruptions, obstructions, or other relevant information

16. Verified axial load capacity

B. Unless specified otherwise on the Drawings or by local codes, the Engineer, the Pile Design Professional, or an inspection agency accepted by the Engineer shall observe and document at least 10 percent of Helical Pile and Helical Anchor installations.

3.5 LOAD TESTING

A. Helical Pile Compression Tests

1. Compression tests shall be performed following the "quick test" procedure described in ASTM D1143/D1143M specifications

2. Load tests shall be observed and documented by the Engineer

3. Unless otherwise shown on the Drawings, the maximum test load shall be 200% of the allowable load shown on the Drawings

4. The locations of Helical Piles to be tested shall be determined by the Contractor, unless noted on the Drawings

5. Installation methods, procedures, equipment, products, and final installation torque shall be identical to the production Helical Piles to the extent practical except where otherwise approved by the Engineer

6. A load test shall be deemed acceptable provided the maximum test load is applied without Helical Pile failure and the deflection of the pile head at the design load is less than 1-inch unless noted otherwise on the Drawings. Failure is defined when continuous jacking is required to maintain the load.

B. If a load test fails the forgoing acceptance criteria, the Contractor shall modify the Helical Pile or Helical Anchor design and/or installation methods and retest the modified pile or anchor, as directed by the Engineer. These modifications include, but are not limited to, de-rating the load capacity, modifying the installation methods and equipment, increasing the minimum final installation torque, changing the helical configuration, or changing the product (i.e., duty). Modifications that require changes to the structure shall have prior review and acceptance of the Contracting Officer. Any modifications of design or construction procedures, and any retesting required shall be at the Contractor's expense.

C. The Contractor shall provide the Contracting Officer and Engineer copies of load test reports confirming configuration and construction details within 1 week after completion of the load tests. This written documentation will either confirm the load capacity as required on the working drawings or propose changes based upon the results of the tests. At a minimum, the documentation shall include:

1. Name of project and Contractor

2. Date, time, and duration of test

3. Location of test Helical Pile or Helical Anchor by grid location, diagram, or assigned identification number

4. Test procedure (ASTM D1143/D1143M, ASTM D3689, or ASTM D3966/D3966M)

5. List of any deviations from procedure

6. Description of calibrated testing equipment and test set-up

7. Type and configuration of Helical Pile or Helical Anchor including lead section, number and type of extension sections, and manufacturer's product identification numbers

8. Load steps and duration of each load increment

9. Cumulative pile-head movement at each load step

10. Comments pertaining to test procedure, equipment adjustments, or other relevant information

-- End of Section --

SECTION 33 30 00

SANITARY SEWERS
04/08

PART 1 GENERAL

1.1 SUMMARY

1.1.1 Sanitary Sewer Gravity Pipeline

Provide mains and laterals of ductile-iron pipe. Provide each system complete and ready for operation. The exterior sanitary gravity sewer system includes equipment, materials, installation, and workmanship as specified herein.

1.2 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN WATER WORKS ASSOCIATION (AWWA)

AWWA C104/A21.4	(2013) Cement-Mortar Lining for Ductile-Iron Pipe and Fittings for Water
AWWA C105/A21.5	(2010) Polyethylene Encasement for Ductile-Iron Pipe Systems
AWWA C110/A21.10	(2012) Ductile-Iron and Gray-Iron Fittings for Water
AWWA C111/A21.11	(2012) Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings
AWWA C153/A21.53	(2011) Ductile-Iron Compact Fittings for Water Service
AWWA C600	(2010) Installation of Ductile-Iron Water Mains and Their Appurtenances

ASTM INTERNATIONAL (ASTM)

ASTM A48/A48M	(2003; R 2012) Standard Specification for Gray Iron Castings
ASTM A536	(1984; R 2014) Standard Specification for Ductile Iron Castings
ASTM A746	(2009; R 2014) Standard Specification for Ductile Iron Gravity Sewer Pipe
ASTM C150/C150M	(2012) Standard Specification for Portland Cement
ASTM C260/C260M	(2010a) Standard Specification for

	Air-Entraining Admixtures for Concrete
ASTM C270	(2014a) Standard Specification for Mortar for Unit Masonry
ASTM C443	(2011) Standard Specification for Joints for Concrete Pipe and Manholes, Using Rubber Gaskets
ASTM C478	(2015) Standard Specification for Precast Reinforced Concrete Manhole Sections
ASTM C478M	(2015) Standard Specification for Precast Reinforced Concrete Manhole Sections (Metric)
ASTM C923	(2008; R 2013) Standard Specification for Resilient Connectors Between Reinforced Concrete Manhole Structures, Pipes and Laterals
ASTM C924	(2002; R 2009) Testing Concrete Pipe Sewer Lines by Low-Pressure Air Test Method
ASTM C94/C94M	(2014b) Standard Specification for Ready-Mixed Concrete
ASTM C969	(2002; R 2009) Standard Practice for Infiltration and Exfiltration Acceptance Testing of Installed Precast Concrete Pipe Sewer Lines
ASTM C972	(2000; R 2011) Compression-Recovery of Tape Sealant
ASTM C990	(2009; R 2014) Standard Specification for Joints for Concrete Pipe, Manholes and Precast Box Sections Using Preformed Flexible Joint Sealants
ASTM D2680	(2001; R 2014) Standard Specification for Acrylonitrile-Butadiene-Styrene (ABS) and Poly(Vinyl Chloride) (PVC) Composite Sewer Piping
ASTM D2751	(2005) Standard Specification for Acrylonitrile-Butadiene-Styrene (ABS) Sewer Pipe and Fittings
ASTM D3034	(2014a) Standard Specification for Type PSM Poly(Vinyl Chloride) (PVC) Sewer Pipe and Fittings
ASTM D412	(2006a; R 2013) Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers - Tension
ASTM D624	(2000; R 2012) Tear Strength of Conventional Vulcanized Rubber and

Thermoplastic Elastomers

1.3 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Existing Conditions

SD-02 Shop Drawings

Drawings
Precast concrete manhole
Metal items
Frames, covers, and gratings

SD-03 Product Data

Pipeline materials

SD-06 Test Reports

Reports

SD-07 Certificates

Portland Cement
Gaskets

1.4 QUALITY ASSURANCE

1.4.1 Installer Qualifications

Install specified materials by a licensed underground utility Contractor licensed for such work in the state where the work is to be performed. Installing Contractor's License shall be current and be state certified or state registered.

1.4.2 Drawings

a. Submit Installation Drawings showing complete detail, both plan and side view details with proper layout and elevations.

b. Submit As-Built Drawings for the complete sanitary sewer system showing complete detail with all dimensions, both above and below grade, including invert elevation.

c. Sign and seal As-Built Drawings by a Professional Surveyor and Mapper. Include the following statement: "All potable water lines crossed by sanitary hazard mains are in accordance with the permitted utility separation requirements."

1.5 DELIVERY, STORAGE, AND HANDLING

1.5.1 Delivery and Storage

1.5.1.1 Piping

Inspect materials delivered to site for damage; store with minimum of handling. Store materials on site in enclosures or under protective coverings. Store plastic piping and jointing materials and rubber gaskets under cover out of direct sunlight. Do not store materials directly on the ground. Keep inside of pipes and fittings free of dirt and debris.

1.5.1.2 Metal Items

Check upon arrival; identify and segregate as to types, functions, and sizes. Store off the ground in a manner affording easy accessibility and not causing excessive rusting or coating with grease or other objectionable materials.

1.5.1.3 Cement, Aggregate, and Reinforcement

As specified in Section 03 30 04 CONCRETE FOR MINOR STRUCTURES.

1.5.2 Handling

Handle pipe, fittings, and other accessories in such manner as to ensure delivery to the trench in sound undamaged condition. Carry, do not drag, pipe to trench.

1.6 PROJECT/SITE CONDITIONS

Submit drawings of existing conditions, after a thorough inspection of the area in the presence of the Contracting Officer. Details shall include the environmental conditions of the site and adjacent areas. Submit copies of the records for verification before starting work.

PART 2 PRODUCTS

2.1 PIPELINE MATERIALS

Pipe shall conform to the respective specifications and other requirements specified below. Submit manufacturer's standard drawings or catalog cuts.

2.1.1 Ductile Iron Gravity Sewer Pipe and Associated Fittings

2.1.1.1 Ductile Iron Gravity Pipe and Fittings

Ductile iron pipe shall conform to ASTM A746, Thickness Class 350. Fittings shall conform to AWWA C110/A21.10 or AWWA C153/A21.53. Fittings with push-on joint ends shall conform to the same requirements as fittings with mechanical-joint ends, except that the bell design shall be modified, as approved by the Contracting Officer, for push-on joint. Fittings shall have strength at least equivalent to that of the pipe. Ends of pipe and fittings shall be suitable for the joints specified hereinafter. Pipe and fittings shall have cement-mortar lining conforming to AWWA C104/A21.4, standard thickness.

2.1.1.2 Ductile Iron Gravity Joints and Jointing Materials

Pipe and fittings shall have push-on joints or mechanical joints, except as otherwise specified in this paragraph. Mechanical joints only shall be used where indicated. Push-on joint pipe ends and fitting ends, gaskets, and lubricant for joint assembly shall conform to AWWA C111/A21.11. Mechanical joint requirements for pipe ends, glands, bolts and nuts, and gaskets shall conform to AWWA C111/A21.11.

2.2 CONCRETE MATERIALS

2.2.1 Cement Mortar

Cement mortar shall conform to ASTM C270, Type M with Type II cement.

2.2.2 Portland Cement

Submit certificates of compliance stating the type of cement used in manufacture of concrete pipe, fittings and precast manholes. Portland cement shall conform to ASTM C150/C150M, Type II for concrete used in concrete pipe, concrete pipe fittings, and manholes and type optional with the Contractor for cement used in concrete cradle, concrete encasement, and thrust blocking. Air-entraining admixture conforming to ASTM C260/C260M shall be used with Type V cement.

2.2.3 Portland Cement Concrete

Portland cement concrete shall conform to ASTM C94/C94M, compressive strength of 4000 psi at 28 days, except for concrete cradle and encasement or concrete blocks for manholes. Concrete used for cradle and encasement shall have a compressive strength of 2500 psi minimum at 28 days. Concrete in place shall be protected from freezing and moisture loss for 7 days.

2.3 MISCELLANEOUS MATERIALS

2.3.1 Precast Concrete Manholes

Precast concrete manhole risers, base sections, and tops shall conform to ASTM C478. Base and first riser shall be monolithic.

2.3.2 Gaskets and Connectors

Gaskets for joints between manhole sections shall conform to ASTM C443. Resilient connectors for making joints between manhole and pipes entering manhole shall conform to ASTM C923 or ASTM C990.

2.3.3 External Preformed Rubber Joint Seals

An external preformed rubber joint seal shall be an accepted method of sealing cast iron covers to precast concrete sections to prevent ground water infiltration into sewer systems. All finished and sealed manholes constructed in accordance with paragraph entitled "Manhole Construction" shall be tested for leakage in the same manner as pipelines as described in paragraph entitled "Leakage Tests." The seal shall be multi-section with a neoprene rubber top section and all lower sections made of Ethylene Propylene Diene Monomer (EPDM) rubber with a minimum thickness of 60 mils. Each unit shall consist of a top and bottom section and shall have mastic on the bottom of the bottom section and mastic on the top and bottom of the top section. The mastic shall be a non-hardening butyl rubber sealant and

shall seal to the cone/top slab of the manhole/catch basin and over the lip of the casting. Extension sections shall cover up to two more adjusting rings. Properties and values are listed in the following table:

Properties, Test Methods and Minimum Values for Rubber used in Preformed Joint Seals				
Physical Properties	Test Methods	EPDM	Neoprene	Butyl Mastic
Tensile, psi	ASTM D412	1840	2195	--
Elongation, percent	ASTM D412	553	295	350
Tear Resistance, ppi	ASTM D624 (Die B)	280	160	--
Rebound, percent, 5 minutes	ASTM C972 (mod.)	--	--	11
Rebound, percent, 2 hours	ASTM C972	--	--	12

2.3.4 Metal Items

2.3.4.1 Frames, Covers, and Gratings for Manholes

Frame and cover must be cast gray iron, ASTM A48/A48M, Class 35B, cast ductile iron, ASTM A536, Grade 65-45-12, or reinforced concrete, ASTM C478 ASTM C478M. Frames and covers must be circular with vent holes. Size must be for 24 inch opening. The words "Sanitary Sewer" shall be stamped or cast into covers so that it is plainly visible.

2.4 REPORTS

Compaction and density test shall be in accordance with Section 31 23 00.00 20 EXCAVATION AND FILL. Submit Test Reports. Submit Inspection Reports for daily activities during the installation of the sanitary system. Information in the report shall be detailed enough to describe location of work and amount of pipe laid in place, measured in linear feet.

PART 3 EXECUTION

3.1 INSTALLATION OF PIPELINES AND APPURTENANT CONSTRUCTION

3.1.1 General Requirements for Installation of Pipelines

These general requirements apply except where specific exception is made in the following paragraphs entitled "Special Requirements."

3.1.1.1 Location

The work covered by this section shall terminate at the service connection point at the temporary facility. Where the location of the sewer is not clearly defined by dimensions on the drawings, do not lay sewer line closer horizontally than 10 feet to a water main or service line. Where sanitary

sewer lines pass above water lines, encase sewer in concrete for a distance of 10 feet on each side of the crossing, or substitute rubber-gasketed pressure pipe for the pipe being used for the same distance. Where sanitary sewer lines pass below water lines, lay pipe so that no joint in the sewer line will be closer than 3 feet, horizontal distance, to the water line.

3.1.1.1.1 Sanitary Piping Installation Parallel with Water Line

3.1.1.1.1.1 Normal Conditions

Sanitary piping or manholes shall be laid at least 10 feet horizontally from a water line whenever possible. The distance shall be measured edge-to-edge.

3.1.1.1.1.2 Unusual Conditions

When local conditions prevent a horizontal separation of 10 feet, the sanitary piping or manhole may be laid closer to a water line provided that:

a. The top (crown) of the sanitary piping shall be at least 18 inches below the bottom (invert) of the water main.

b. Where this vertical separation cannot be obtained, the sanitary piping shall be constructed of AWWA-approved ductile iron water pipe pressure tested in place without leakage prior to backfilling.

c. The sewer manhole shall be of watertight construction and tested in place.

3.1.1.1.2 Installation of Sanitary Piping Crossing a Water Line

3.1.1.1.2.1 Normal Conditions

Lay sanitary sewer piping by crossing under water lines to provide a separation of at least 18 inches between the top of the sanitary piping and the bottom of the water line whenever possible.

3.1.1.1.2.2 Unusual Conditions

When local conditions prevent a vertical separation described above, use the following construction:

a. Sanitary piping passing over or under water lines shall be constructed of AWWA-approved ductile iron water pipe, pressure tested in place without leakage prior to backfilling.

b. Sanitary piping passing over water lines shall, in addition, be protected by providing:

(1) A vertical separation of at least 18 inches between the bottom of the sanitary piping and the top of the water line.

(2) Adequate structural support for the sanitary piping to prevent excessive deflection of the joints and the settling on and breaking of the water line.

(3) That the length, minimum 20 feet, of the sanitary piping be centered at the point of the crossing so that joints shall be

equidistant and as far as possible from the water line.

3.1.1.1.3 Sanitary Sewer Manholes

No water piping shall pass through or come in contact with any part of a sanitary sewer manhole.

3.1.1.2 Earthwork

Perform earthwork operations in accordance with Section 31 23 00.00 20 EXCAVATION AND FILL.

3.1.1.3 Pipe Laying and Jointing

Inspect each pipe and fitting before and after installation; replace those found defective and remove from site. Provide proper facilities for lowering sections of pipe into trenches. Lay nonpressure pipe with the bell ends in the upgrade direction. Adjust spigots in bells to give a uniform space all around. Blocking or wedging between bells and spigots will not be permitted. Replace by one of the proper dimensions, pipe or fittings that do not allow sufficient space for installation of joint material. At the end of each work day, close open ends of pipe temporarily with wood blocks or bulkheads. Provide batterboards not more than 25 feet apart in trenches for checking and ensuring that pipe invert elevations are as indicated. Laser beam method may be used in lieu of batterboards for the same purpose. Branch connections shall be made by use of regular fittings or solvent cemented saddles as approved. Saddles for ABS and PVC composite pipe shall conform to Figure 2 of ASTM D2680; saddles for ABS pipe shall comply with Table 3 of ASTM D2751; and saddles for PVC pipe shall conform to Table 4 of ASTM D3034.

3.1.1.4 Connections to Existing Lines

Obtain approval from the Contracting Officer before making connection to existing line. Conduct work so that there is minimum interruption of service on existing line.

3.1.2 Special Requirements

3.1.2.1 Installation of Ductile Iron Gravity Sewer Pipe

Unless otherwise specified, install pipe and associated fittings in accordance with paragraph entitled "General Requirements for Installation of Pipelines" of this section and with the requirements of AWWA C600 for pipe installation and joint assembly.

a. Make push-on joints with the gaskets and lubricant specified for this type joint and assemble in accordance with the applicable requirements of AWWA C600 for joint assembly. Make mechanical-joints with the gaskets, glands, bolts, and nuts specified for this type joint and assemble in accordance with the applicable requirements of AWWA C600 for joint assembly and the recommendations of Appendix A to AWWA C111/A21.11.

b. Exterior protection: Completely encase buried ductile iron pipelines with polyethylene tube or sheet in accordance with AWWA C105/A21.5, using Class A polyethylene film.

3.1.3 Concrete Work

Cast-in-place concrete is included in Section 03 30 04 CONCRETE FOR MINOR STRUCTURES. The pipe shall be supported on a concrete cradle, or encased in concrete where indicated or directed.

3.1.4 Manhole Construction

Construct base slab of cast-in-place concrete or use precast concrete base sections. Make inverts in cast-in-place concrete and precast concrete bases with a smooth-surfaced semi-circular bottom conforming to the inside contour of the adjacent sewer sections. For changes in direction of the sewer and entering branches into the manhole, make a circular curve in the manhole invert of as large a radius as manhole size will permit. For cast-in-place concrete construction, either pour bottom slabs and walls integrally or key and bond walls to bottom slab. No parging will be permitted on interior manhole walls. For precast concrete construction, make joints between manhole sections with the gaskets specified for this purpose; install in the manner specified for installing joints in concrete piping. Parging will not be required for precast concrete manholes. Cast-in-place concrete work shall be in accordance with the requirements specified under paragraph entitled "Concrete Work" of this section. Make joints between concrete manholes and pipes entering manholes with the resilient connectors specified for this purpose; install in accordance with the recommendations of the connector manufacturer. Where a new manhole is constructed on an existing line, remove existing pipe as necessary to construct the manhole. Cut existing pipe so that pipe ends are approximately flush with the interior face of manhole wall, but not protruding into the manhole. Use resilient connectors as previously specified for pipe connectors to concrete manholes.

3.1.5 Miscellaneous Construction and Installation

3.1.5.1 Connecting to Existing Manholes

Pipe connections to existing manholes shall be made so that finish work will conform as nearly as practicable to the applicable requirements specified for new manholes, including all necessary concrete work, cutting, and shaping. The connection shall be centered on the manhole. Holes for the new pipe shall be of sufficient diameter to allow packing cement mortar around the entire periphery of the pipe but no larger than 1.5 times the diameter of the pipe. Cutting the manhole shall be done in a manner that will cause the least damage to the walls.

3.1.5.2 Metal Work

3.1.5.2.1 Workmanship and Finish

Perform metal work so that workmanship and finish will be equal to the best practice in modern structural shops and foundries. Form iron to shape and size with sharp lines and angles. Do shearing and punching so that clean true lines and surfaces are produced. Make castings sound and free from warp, cold shuts, and blow holes that may impair their strength or appearance. Give exposed surfaces a smooth finish with sharp well-defined lines and arises. Provide necessary rabbets, lugs, and brackets wherever necessary for fitting and support.

3.1.5.2.2 Field Painting

After installation, clean cast-iron frames, covers, gratings, and steps not buried in concrete to bare metal of mortar, rust, grease, dirt, and other deleterious materials and apply a coat of bituminous paint. Do not paint surfaces subject to abrasion.

3.2 FIELD QUALITY CONTROL

3.2.1 Field Tests and Inspections

The Contracting Officer will conduct field inspections and witness field tests specified in this section. Perform field tests and provide labor, equipment, and incidentals required for testing. Be able to produce evidence, when required, that each item of work has been constructed in accordance with the drawings and specifications.

3.2.2 Tests for Nonpressure Lines

Check each straight run of pipeline for gross deficiencies by holding a light in a manhole; it shall show a practically full circle of light through the pipeline when viewed from the adjoining end of line. When pressure piping is used in a nonpressure line for nonpressure use, test this piping as specified for nonpressure pipe.

3.2.2.1 Leakage Tests

Test lines for leakage by either infiltration tests or exfiltration tests, or by low-pressure air tests. Prior to testing for leakage, backfill trench up to at least lower half of pipe. When necessary to prevent pipeline movement during testing, place additional backfill around pipe sufficient to prevent movement, but leaving joints uncovered to permit inspection. When leakage or pressure drop exceeds the allowable amount specified, make satisfactory correction and retest pipeline section in the same manner. Correct visible leaks regardless of leakage test results.

3.2.2.1.1 Infiltration Tests and Exfiltration Tests

Perform these tests for sewer lines made of the specified materials, not only concrete, in accordance with ASTM C969. Make calculations in accordance with the Appendix to ASTM C969.

3.2.2.1.2 Low-Pressure Air Tests

erform tests as follows:

3.2.2.1.2.1 Ductile-Iron Pipelines

Test in accordance with the applicable requirements of ASTM C924. Allowable pressure drop shall be as given in ASTM C924. Make calculations in accordance with the Appendix to ASTM C924.

3.2.3 Field Tests for Concrete

Field testing requirements are covered in Section 03 30 04 CONCRETE FOR MINOR STRUCTURES.

-- End of Section --

SECTION 41 22 13.15

BRIDGE CRANES, OVERHEAD ELECTRIC, UNDER RUNNING
04/08

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AMERICAN GEAR MANUFACTURERS ASSOCIATION (AGMA)

AGMA ISO 10064-6	(2010A) Code of Inspection Practice - Part 6: Bevel Gear Measurement Methods
AGMA ISO 17485	(2008A; Supplement 2008) Bevel Gears - ISO System of Accuracy (Including Supplement - Tolerance Tables 2008)
ANSI/AGMA 2001	(2004D; R 2010) Fundamental Rating Factors and Calculation Methods for Involute Spur and Helical Gear Teeth
ANSI/AGMA 2011	(1998A; R 2004) Cylindrical Wormgearing Tolerance and Inspection Methods
ANSI/AGMA 2015-1	(2001A; R 2008) Accuracy Classification System - Tangential Measurements for Cylindrical Gears
ANSI/AGMA 6013	(2006A; R 2011) Standard for Industrial Enclosed Gear Drives

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC 325	(2011) Steel Construction Manual
AISC 360	(2010) Specification for Structural Steel Buildings

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M	(2010; Errata 2011) Structural Welding Code - Steel
AWS D14.1/D14.1M	(2005) Specification for Welding Industrial and Mill Cranes and Other Material Handling Equipment

ASME INTERNATIONAL (ASME)

ASME B1.1	(2003; R 2008) Unified Inch Screw Threads (UN and UNR Thread Form)
ASME B18.2.2	(2010) Nuts for General Applications:

	Machine Screw Nuts, Hex, Square, Hex Flange, and Coupling Nuts (Inch Series)
ASME B30.10	(2009) Hooks
ASME B30.11	(2010) Monorails and Underhung Cranes - Safety Standard for Cableways, Cranes, Derricks, Hoists, Hooks, Jacks, and Slings
ASME B30.16	(2012) Overhead Hoists (Underhung)
ASME B30.17	(2006; R 2012) Overhead and Gantry Cranes (Top Running Bridge, Single Girder, Underhung Hoists)
ASME HST-4	(1999; R 2010) Performance Standard for Overhead Electric Wire Rope Hoists

ASTM INTERNATIONAL (ASTM)

ASTM A1023/A1023M	(2009; E 2012) Standard Specification for Stranded Carbon Steel Wire Ropes for General Purposes
ASTM A194/A194M	(2014a) Standard Specification for Carbon and Alloy Steel Nuts for Bolts for High-Pressure or High-Temperature Service, or Both
ASTM A275/A275M	(2008; R 2013) Standard Test Method for Magnetic Particle Examination of Steel Forgings
ASTM A307	(2014) Standard Specification for Carbon Steel Bolts and Studs, 60 000 PSI Tensile Strength
ASTM A325	(2014) Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
ASTM A563	(2007a; R2014) Standard Specification for Carbon and Alloy Steel Nuts
ASTM A668/A668M	(2013) Standard Specification for Steel Forgings, Carbon and Alloy, for General Industrial Use
ASTM A931	(2008; R 2013) Standard Test Method for Tension Testing of Wire Ropes and Strand
ASTM E125	(1963; R 2013) Photographs for Magnetic Particle Indications on Ferrous Castings
ASTM E543	(2013) Standard Practice for Agencies Performing Non-Destructive Testing
ASTM F436	(2011) Hardened Steel Washers

ASTM F959	(2013) Compressible-Washer-Type Direct Tension Indicators for Use with Structural Fasteners

CRANE MANUFACTURERS ASSOCIATION OF AMERICA (CMAA)

CMAA 74	(2010) Specifications for Top Running and Under Running Single Girder Electric Overhead Cranes Utilizing Under Running Trolley Hoist, No. 74

MATERIAL HANDLING INDUSTRY OF AMERICA INC (MHIA)

MHI MH27.1	(2009) Specifications for Underhung Cranes and Monorail Systems

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA 250	(2008) Enclosures for Electrical Equipment (1000 Volts Maximum)
NEMA ICS 3	(2005; R 2010) Medium-Voltage Controllers Rated 2001 to 7200 V AC
NEMA ICS 6	(1993; R 2011) Enclosures
NEMA ICS 8	(2011) Crane and Hoist Controllers
NEMA MG 1	(2014) Motors and Generators

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(2014; AMD 1 2013; Errata 1 2013; AMD 2 2013; Errata 2 2013; AMD 3 2014; Errata 3-4 2014; AMD 4-6 2014) National Electrical Code

U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

29 CFR 1910	Occupational Safety and Health Standards
29 CFR 1910.147	Control of Hazardous Energy (Lock Out/Tag Out)
29 CFR 1910.179	Overhead and Gantry Cranes
29 CFR 1910.306	Specific Purpose Equipment and Installations

UNDERWRITERS LABORATORIES (UL)

UL 1004-1	(2012; Reprint Sep 2013) Standard for Safety Rotating Electrical Machines

U.S. NAVAL FACILITIES ENGINEERING COMMAND (NAVFAC)

NAVFAC P-307	(2009; Change 1 Mar 2011; Change 2 Aug 2011)Management of Weight Handling Equipment

NAVY CRANE CENTER

NAVCRANEINST 11450.2 Design of NAVY Shore Weight Handling Equipment

1.2 DEFINITIONS

a. Crane Bridge: That part of an overhead crane system consisting of girder(s), end trucks, end ties, walkway, and drive mechanism which carries the trolley(s) and travels along the runway rails parallel to the runway.

b. Crane Runway: The track system along which the crane operates horizontally, including track hangar rods, track connection devices, and runway structural supports.

c. Dead Loads: The loads on a structure which remain in a fixed position relative to the structure.

d. Girder: The principal horizontal beam of the crane bridge. It is supported by the crane end trucks. Normally the crane trolley mounted hoist is suspended from the girder below the crane.

e. Live Load: A load which moves relative to the structure under consideration.

f. Patented Track: A generic term referring to track built in accordance with MHI MH27.1 utilizing a composite track section incorporating a proprietary bottom flange shape. For this crane system, it is provided for the crane bridge girder and also the crane runway track.

g. Rated Load: For the purpose of this specification the rated load is defined as the maximum working load suspended under the load hook.

h. Standard Commercial Cataloged Product: A product which is currently being sold, or previously has been sold, in substantial quantities to the general public, industry or Government in the course of normal business operations. Models, samples, prototypes or experimental units do not meet this definition. The term "cataloged" as specified in this section is defined as "appearing on the manufacturer's published product data sheets. These data sheets must have been published or copyrighted prior to the issue date of this solicitation and have a document identification number or bulletin number.

i. Trolley Mounted Hoist: A combined unit consisting of a wheeled trolley that provides horizontal motion along the bridge girder, and a hoist suspended from the trolley, that provides lifting and lowering of a freely suspended load.

j. Underrunning (Underhung) Crane: An electric overhead traveling crane that is supported by crane end trucks suspended below the crane runway. The load is supported by hanging from the lower flange of a beam.

k. Top Running Crane: An overhead electric traveling crane that is supported by end trucks which run on top of supporting rails.

1.3 REQUIREMENTS

The requirements for the crane runway and rail supporting structures are specified in Section 05 12 00, STRUCTURAL STEEL, and must conform to AISC 325.

1.4 VERIFICATION OF DIMENSIONS

The Contractor is responsible for the coordination and proper relation of his work to the building structure and to the work of all trades. Verify all dimensions of the building that relate to fabrication of the crane and notify the Contracting Officer of any discrepancy before finalizing the crane order.

1.5 SUBMITTALS

Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Under Running Overhead Electric Crane system

SD-03 Product Data

Under Running Overhead Electric Crane system

Submit data for all system components, including the following:

bridge end trucks

hoist trolley

crane controllers

couplings

pendant push-button station

Crane Control Parameter Settings

crane electrification

motors

brakes

Crane runway track system

Overload Protection

Hoist Limit Switches

SD-05 Design Data

Load and sizing calculations

Crane bridge girder

Crane runway track system

Custom runway track suspension devices

SD-06 Test Reports

Hook and hook nut magnetic particle tests

Hook Proof Test

Hoisting rope breaking strength

Load Test

No-load Test

Post-erection inspection report

Operational test report

SD-07 Certificates

Brake Setting Record

Overload Test Certificate

Loss of Power (Panic Test) Certificate

No Hazardous Material Certificate

Certificate of Compliance with Listed Standards

SD-10 Operation and Maintenance Data

Under Running Overhead Electric Crane system,including runway system, Data Package 4

Submit data package in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA including weekly, monthly, semi-annual, and annual required maintenance items.

1.6 QUALITY ASSURANCE

1.6.1 Manufacturer Qualification

Under Running Overhead Electric Crane system, including sub-system components manufactured by vendors, must be designed and manufactured by a company with a minimum of 10 years of specialized experience in designing and manufacturing the type of overhead crane required to meet requirements of the Contract Documents and conforming to ASME B30.16 and ASME B30.17.

1.6.2 Pre-Delivery Inspections

Contractor is responsible for performance of quality control inspections, testing and documentation of steel castings, hook assembly and trolley as follows.

1.6.2.1 Inspection of Steel Castings

Visually inspect load-carrying steel castings using ultrasonic testing. Reference allowable degree of discontinuities to ASTM E125, and relationship to service loads and stresses, critical configuration, location and type. All load bearing components, couplings, shafts, and gears, in the hoist drive train must be rolled or forged steel, except brake drums which may be ductile iron. Methods of repairing the discontinuities is subject to review by the Contracting Officer.

1.6.2.2 Inspection of Hook Assembly

Inspect hook and nut and test ultrasonically prior to delivery. Furnish documentation of hook inspection (Hook Proof Test) to Contracting Officer prior to field operational testing. As part of the acceptance standard, linear indications greater than 1/16 inch are not allowed. Welding repairs of hook are not permitted. A hook showing linear indications, damage or deformation is not acceptable and must be replaced immediately. Prior to acceptance, Contractor shall furnish the hook to the Weight Handling Certifying Official for NDI Inspection by the Government.

1.6.3 Certificates

Submit a statement that the crane can be periodically load tested to 125 percent (plus 5 minus 0) of rated load.

Also provide the following certificates:

Overload Test Certificate
Loss of Power (Panic Test) Certificate
Certificate of Compliance with Listed Standards
No Hazardous Material Certificate, stating no asbestos, lead, cadmium, chromium, PCB's, elemental mercury, or any other hazardous materials.

Submit a loss of power (panic test) certificate stating that a test may be performed in which power is removed from the crane while the hoist, bridge and trolley are in operation to simulate a loss of power.

1.6.4 Drawings: Under Running Overhead Electric Crane System

Submit shop drawings showing the general arrangement of all components in plan, elevation, and end views; hook approaches on all four sides, clearances and principal dimensions, assemblies of hoist, trolley and bridge drives, motor nameplate data, overcurrent protective device ratings, and electrical schematic drawings. Include weights of components and maximum bridge wheel loads and spacing.

Shop drawing quality must be equivalent to the contract drawings accompanying this solicitation. Drawings must be reviewed, signed and sealed by a licensed professional engineer. Elevation views shall illustrate the HVAC ductwork and lighting fixtures to ensure proper clearance is available.

Provide integral schedule of crane components on each drawing. Provide maximum wheel loads (without impact) and spacing imparted to the runway track beams. Indicate the crane speeds along the runway, the trolley speeds along the bridge girder, and the hoist lifting speeds; all speeds indicated are speeds with hoist loaded with rated crane capacity load.

1.6.5 Design Data: Load and Sizing Calculations

Submit calculations verifying the sizing of the bridge girder, end trucks and travel drives. Calculations must be must be reviewed, signed and sealed by a licensed professional engineer.

1.6.6 Welding Qualifications and Procedure

Welding must be in accordance with qualified procedures using AWS D14.1/D14.1M as modified. Written welding procedures must specify the Contractor's standard dimensional tolerances for deviation from camber and sweep and not exceed those specified in AWS D14.1/D14.1M and CMAA 74. Welders and welding operators must be qualified in accordance with AWS D1.1/D1.1M or AWS D14.1/D14.1M. Allowable stress values must comply with CMAA 74.

1.7 CRANE SAFETY

Comply with the mandatory and advisory safety requirements of ASME B30.11, ASME B30.16, ASME HST-4, NFPA 70, 29 CFR 1910, 29 CFR 1910.147, 29 CFR 1910.179, and 29 CFR 1910.306.

PART 2 PRODUCTS

2.1 UNDER RUNNING CRANE SYSTEM

Provide under running bridge overhead electric crane, with under running trolley mounted hoist , conforming to CMAA 74, Class C (Moderate Service) for indoor service. Crane must be controlled by a pendant on a separate festooned cable system.

All components of the crane system must comply with MHI MH27.1, Class C (Moderate Service),and CMAA 74, Class C, except as modified and supplemented in this specification section. The crane span must be 24 feet.

Reference in publications to the "authority having jurisdiction" means the "Contracting Officer."

The crane must operate in an indoor environment having an ambient temperature range of 50 to 90 degrees F.

Maximum crane wheel loads (without impact) due to dead and live loads, with the trolley in any position, causing a more severe loading condition in the runway support structure than that produced by the design wheel loads and spacing indicated on the design drawings is not permitted.

Comply with NAVCRANEINST 11450.2 and NAVFAC P-307 for weight handling.

2.1.1 Power Characteristics
Provide crane operating from a 480 volt AC, 60 Hz three phase power source.

2.1.2 Capacity

Provide a crane with a minimum rated capacity of one-half ton pounds. Mark the rated capacity in both ton pound units printed in different colors on each side of the crane bridge girders. Capacity marks must be clearly legible to the operator at ground level. Individual hoist units must have their rated capacity clearly marked on their bottom block, and additionally labeled on the hoist body. Rated capacity must include all

accessories below the hook, such as load bars, magnets, grabs, etc. as part of the load to be handled.

2.1.3 Speeds & Crane Control Parameter Settings

Provide the crane with the following rated load speeds plus or minus 15 percent:

a. Hoist - rated speed of 20 feet per minute feet per minute

b. Trolley - rated speed of 120 feet per minute feet per minute

c. Bridge - rated speed of 150 feet per minute feet per minute

2.1.4 Crane Bridge

2.1.4.1 Crane Bridge Girder

Provide a patented track, in accordance with MHI MH27.1 for the crane bridge girder. The summation of all normal stresses on a girder section under analysis can not exceed the allowable stress for tension or compression as stated in CMAA 74.

2.1.4.2 Bridge End Trucks

Provide swiveling type wheel assemblies for the crane end trucks so that connections between the end truck and the wheel assemblies have rotational movement in two axes. Further, these connections must ensure contact of all end truck wheels with the runway operating (lower) flange at all times. Provide end truck wheels hardened to a minimum hardness of 375 BHN, with flat treads and side guide rollers. No hollow stamped steel wheels are permitted.

Configure bridge trucks with a feature that limits load movement to one inch in the event of wheel or shaft failure.

2.1.4.3 Bridge Brake

Provide bridge drive with an electro-mechanical brake conforming to the requirements of CMAA 74, capable of stopping the motion of the bridge within a distance in feet equal to 10 percent of the full load speed in feet per minute when traveling at full speed with a full load. Provide brake with a minimum torque rating of 50 percent of the drive motor rated torque.

Provide brakes with an externally accessible means to manually defeat the brake. Select disc brake (if applicable) having housing which permits easy access for wear and setting inspection of the friction discs.

2.1.4.4 Bumpers

Provide trolley and bridge bumpers conforming to CMAA 74 guidelines.

2.1.5 Hoist Trolley

Configure trolley such that the trolley frame contacts the trolley stops and prevents the trolley from dropping more than one inch in the event of an axle or wheel failure. Trolley must be mounted on straight and flat

bridge beam. No hollow stamped steel wheels are permitted.

2.1.5.1 Trolley Drive

Provide motor-driven trolley.

2.1.5.2 Trolley Brake

Provide trolley brake or non-coasting worm drive capable of stopping the trolley within a distance in feet equal to 10 percent of the rated speed in feet per minute when traveling at rated speed with rated load. Provide brakes with an externally accessible means to manually defeat the brake.

2.1.6 Hoist

ASME HST-4, Class H3, double reeved, except as modified and supplemented in this section. Equip hoist with a spring set, electro-mechanically released brake plus a mechanical load brake.

2.1.6.1 Load Block

Construct the load block entirely of steel. The design must preclude the wire rope from being cut, pinched, crushed, or chafed in case of two-blocking.

Construct the load block so that the hook and hook nut may be removed from the load block without disassembly of the block. Provide hook and hook nut forged from steel conforming to ASTM A668/A668M. Provide the hook with a safety latch per OSHA requirements. Provide the equalizer bar or sheave perpendicular to the running sheaves. Mark hoist capacity in pounds on both sides of the load blocks.

2.1.6.2 Hook and Hook Nut

Provide hook conforming to ASME B30.10, except as modified and supplemented in this specification section. Do not coat, galvanize, or paint hook nut.

Provide hook and hook nut capable of complete disassembly that enables access to all surfaces of hook, including shank and hook nut for inspection purposes. Make provision for the hook nut, or other hook-to-block fastener, to be keyed to hook shank by means of a set screw or similar, easily removable, securing device. Provide bearing or bushing as necessary to ensure the hook rotates easily within the hook block when loaded at 131.25 percent of the rated hoist capacity. Do not coat, galvanize, or paint hook.

Inspect each hook, including shank and hook nut, over the entire surface areas by magnetic particle inspection. If hook nut is not used, inspect any device that functions the same as the hook nut by magnetic particle inspection.

a. Procedure: Conduct magnetic particle inspection in accordance with ASTM A275/A275M with the following restrictions:

    1. DC yokes (including switchable AC/DC yokes used in the DC mode) and permanent magnet yokes must not be used.

    2. Do not use automatic powder blowers or any other form of forced air other than from a hand-held bulb for the application or

removal of dry magnetic particles.

3. Remove all arc strikes.

4. Equipment ammeters must have an accuracy of plus or minus 5 percent of full scale (equipment ammeter accuracy other than that stated is acceptable provided the MT procedure states that a magnetic field indicator is used to establish and verify adequate field strength for all aspects of the inspection.)

   Conduct this inspection at the factory of the hook manufacturer or hoist manufacturer. Alternately, a recognized independent testing lab may conduct the inspections if equipped and competent to perform such a service, and if approved by the Contracting Officer. The performing organization must provide a written statement of certification to ASTM E543, have the procedures used for testing of the hook and hook nut reviewed and approved by an independent Level III examiner, and submit the approved procedures and certification to the Contracting Officer with the test report.

b. Acceptance Criteria: Defects found on the hook or hook nut will result in rejection of defective items for use on furnished hoist. For this inspection, a defect is defined as a linear or non-linear indication for which the largest dimension is greater than 1/16 inch.

c. Test Report: Provide a test report of the magnetic particle inspection of each hook and hook nut and submit to and secure approval from the Contracting Officer prior to final acceptance of hoist installation. Test reports must be certified by the testing organization.

d. Weld Repair: Weld repairs for defects on hooks or hook nuts are not acceptable.

2.1.6.3 Hoisting Rope

Provide wire rope conforming to ASTM A1023/A1023M, improved or extra improved plow steel as a minimum, regular lay, uncoated, 6 by 37 class construction, with an independent wire rope core. Provide double reeved reeving arrangement. Connect hoisting rope dead end to equalizer bars (if used) by means of zinc-speltered sockets or swaged fittings installed in a manner which develops the full breaking strength of the hoisting rope.

Anchor hoisting rope ends on the drum by means of swaged fittings or by clamping. Neatly and securely seize hoisting rope ends with corrosion resistant wire, except where terminated in zinc-speltered sockets or swaged fittings.

Provide wire rope minimum safety factor of 5 to 1 based on the ratio of actual minimum wire rope breaking load to the calculated load on rope when hoist is assumed loaded to rated capacity. Certification from rope manufacturer verifying provided wire rope breaking strength, conforming to ASTM A931 must be approved by the Contracting Officer. No paint or coatings are allowed on the wire rope. Minimum length of the wire rope must enable the load hook to operate through its full hook lift range and still have a minimum of two full wraps of wire rope around the rope drum.

2.1.6.4 Sheaves

Provide steel sheaves. Machine or grind the grooves to contour and rim

toughen, flame, or induction harden to not less than 320 BHN. Provide minimum pitch diameters of running sheaves of not less than 16 times the rope diameter. Provide sheave groove depth of not less than 1.15 times the hoisting rope diameter. Do not paint wire rope contact surfaces of sheaves.

2.1.6.5 Drum

Provide drum with turned helical grooves cut right and left hand to receive, in a single layer, the full winding length of the rope plus not less than two dead wraps on each end.

Provide drum of steel construction. Design drum so that not less than two dead wraps of hoisting rope remains on each anchorage when the hook is in its extreme low position. Provide right and left hand drum grooving beginning at the ends of the drum and grooving towards the center of the drum. Minimum drum groove depth, must be 0.375 times the rope diameter.

Provide minimum drum groove pitch either 1.14 times the rope diameter, or the rope diameter plus 1/8 inch, whichever is smaller. Minimum drum pitch diameter must be 16 times the rope diameter. Do not paint, coat or galvanize the surface of the drum which comes in contact with wire rope.

2.1.6.6 Hoist Brake

Provide both a mechanical load brake and an electro-mechanical brake (shoe or disc). The mechanical load brake and the electro-mechanical brake must each, independently, stop and hold 131.25 percent of rated capacity. The electro-mechanical brake must be adjustable to 50 percent of its rated capacity, and must have an externally accessible means of manual release.

2.2 STRUCTURAL

2.2.1 Welding

Use AWS D14.1/D14.1M for welding design and procedures, including pre-weld and postweld heat treatments. However, the minimum classification of electrodes must be the E70 series.

2.2.2 Structural Bolted Connections

Structural bolted connections must be in accordance with CMAA 74, Section 3.8. Structural direct tension indicators must conform to ASTM F959.

2.3 MECHANICAL

2.3.1 Threaded Fasteners

Fasten base-mounted and flange-mounted components and all mechanical connections subjected to calculable loads with ASTM A325 plain uncoated bolts (ASTM A307) with appropriate ASTM A194/A194M or ASTM A563plain nuts; and ASTM F436 plain, through hardened, flat, circular washers. Match bolt and nut threads. Oversize tapping is not permitted. Bolt and nut threads must conform to ASME B18.2.2 and ASME B1.1. Bolts and screws may be installed into tapped holes only in heat treated steel with a minimum hardness of 195 BHN.

2.3.2 Antifriction Bearings

Provide antifriction type bearings, except where bushings are specifically

permitted or required. Provide grease lubricated bearings with means for relubrication through easily accessible lubrication fittings or provide permanently lubricated and sealed bearings.

2.3.3 Bushings

Provide manufacturer's standard bronze alloy bushings and thrust washers. Provide means for relubrication of grease lubricated bushings through easily accessible lubrication fittings or provide oil impregnated type bushings.

2.3.4 Gears

Gears must conform to the applicable requirements of ANSI/AGMA 2015-1, ANSI/AGMA 2001, AGMA ISO 10064-6, AGMA ISO 17485, ANSI/AGMA 2011, and ANSI/AGMA 6013.

2.4 ELECTRICAL

The design, selection, rating, and installation of the electrical portions of the crane and its accessories must conform to the requirements of NEMA ICS 3,NEMA ICS 8, ASME HST-4, and NFPA 70, and other requirements specified herein.

The crane manufacturer must furnish and install all electrical equipment on the crane conforming to NEMA ICS 6, including motors, conforming to NEMA MG 1, electrically released brakes, switches, crane controllers, panels, operating station, wiring system, cables, and bridge-to-trolley crane electrification.

2.4.1 Motors

Motors must meet all applicable requirements of NEMA MG 1 and UL 1004-1.

Provide motor overload protection utilizing a thermal sensitive device embedded in its windings.

2.4.2 Pendant Pushbutton Station

Suspend the pendant push-button station from an independent festooned messenger track system, operating the length of the bridge. Locate the pendant pushbutton station 4 feet above the finished floor. Clearly mark all controls for identification of functions. Provide directional contactors with both mechanical and electrical interlocks.

Arrange pushbuttons in accordance with ASME B30.11 recommendations, except as supplemented or modified herein. On the pushbutton station, provide a pilot light to indicate that the pendant is energized . Provide a pilot light on the crane mounted electrical panel to indicate that power is available to the crane . Provide pendant station with an on and off button that removes power from the motors, brakes and control circuit. Provide directional contactors with both mechanical and electrical interlocks.

2.4.3 AC Controls

Provide static reversing, adjustable frequency controllers for the hoist, bridge and trolley electric drives. Provide dynamic braking for all electric drives. Speed control must be of the three step infinitely variable type for the hoist function and two step infinitely variable type for the bridge and trolley functions. The hoist, trolley and bridge brakes

must set only after the associated controller decelerates the motor to a controlled stop.

All motors must run smoothly, without torque pulsations at the lowest speed and be energized at a frequency not exceeding 60 HZ at the highest speed. The hoist controller must enable the drive motor to develop full torque continuously at zero speed.

The use of definite purpose contactors is prohibited. All contactors must be NEMA rated. Feed control circuits from a single phase, air cooled, double wound transformer with a grounded metal screen between the primary and secondary windings of the transformer.

2.4.4 Protection

Protection must not be less than that required by NEMA ICS 3, and NFPA 70. Provide enclosed type circuit breaker for crane disconnect. Provide an On/Off button that removes power from the motors, brakes and control circuit on the operator's control pendant station or radio controller. The control circuit must not operate unless the "On" button is depressed. Provide for lockout/tagout of all hazardous energy sources

2.4.5 Resistors

Provide resistors rated for continuous duty operation based upon 125 percent of the motor nameplate amperes and fabricated of corrosion resistant metal; the use of "wire wound" type resistors is prohibited for segments of 8 ohms or less. Mount resistors in substantial, ventilated enclosures constructed entirely of non-combustible materials. Provide resistors with terminals fitted in the coolest position in the enclosure.

2.4.6 Limit Switches

Provide primary upper and lower geared limit switches. Geared limits must allow reversing direction to back out of the limit without resetting. Provide a backup mechanical hook block activated upper limit switch wired independent of the directional controllers and the primary upper limit switch that removes power from the hoist motor, hoist brake and hoist controls. The backup limit must require hoist resetting prior to operation of the hoist in any direction. Provide a three position keyed switch on the pendant control with positions for bypass of the primary upper limit (to allow testing of the backup upper limit) and bypass of the backup upper limit in the lower direction only.

2.4.7 Overload Protection

Provide overload protection for bridge, runway, and hoist systems. Hoist overload protection must be adjustable between 80 and 150 percent of hoist capacity

2.4.8 Reactors

Provide line reactors rated for continuous duty operation based upon the motor nameplate amperes. Select reactors for 60 Hz operation and having taps for field adjustment of inductance so as to permit achievement of the optimum acceleration characteristics for the drive. For a drive motor branch circuit that exceeds 100 feet in length, a reactor must also be connected in series with the controller load (output) terminals to provide standing wave protection

2.4.9 Warning Devices

Provide a warning horn that is operable from a push button at the pendant pushbutton station. Provide a warning rotating beacon that is illuminated at all times during movement of the hoist, trolley, or bridge function.

2.4.10 Indicator Lights

Place indicator lights in an enclosure mounted on the bottom of the bridge with lights sized and positioned to be visible from the ground. The lights must be the dual-lamp type. Provide a white light to indicate that power is available on the load side of the crane disconnect and a blue light to indicate that the main contactor is energized. Voltage of the lights must be 115 VAC.

Provide nameplates that are legible from ground level. The nameplates must read, in their respective order. "POWER AVAILABLE" and "CRANE ENERGIZED". Energization of the "POWER AVAILABLE" light must be supplied by a separate, fused transformer.

2.4.11 Enclosures

Provide enclosures for control panels, controls, and brakes in accordance with NEMA 250 and NEMA ICS 6, Classification Type 1 indoor, general purpose.

2.4.12 Electrification

Runway electrification includes providing conductors between the electrification system and the junction box indicated on the drawings. Provide NEMA Type 1, as defined by NEMA 250, enclosures for control panels, for pendent pushbutton station, and for auxiliary devices and mount along the bridge. For runway electrification provide copper conductors enclosed in a solid plastic cover. Provide two sets of current collectors for each conductor.

Provide runway electrification of the flat festooned type. Provide electrical work for the crane system in accordance with NFPA 70.

2.5 CRANE PAINTING

Paint exposed portions of the crane and girders in accordance with CMAA 74. Desired color is brilliant yellow.

Coat faying surfaces of bolted connections per AISC 325, but do not apply finish paint.

Paint the load block brilliant yellow with black diagonal striping, one inch wide diagonal black stripes located on 2 inch centers.

Factory paint electrical and mechanical equipment in accordance with the manufacturer's best standard practice (for the specified environment), except that electrical equipment doors, which expose current-carrying electrical conductors when opened, must be orange.

2.6 IDENTIFICATION PLATES

Furnish and install identification plates. Provide non-corrosive metal identification plates with clearly legible permanent lettering giving the

manufacturer's name, model number, serial number, capacity in both kilogram and pound units printed in different colors, and other essential information or identification.

2.6.1 Markings on Crane, Trolley, and Hook

Markings include: bridge motion direction arrows on both sides of the bridge; and trolley motion direction arrows on both sides of trolley. Markings must be visible from push button station and from the loading point, corresponding to the push button labeling on the pendant pushbutton station. Mark the hook rated capacity on both sides of the hoist and hoist load block in pounds.

2.7 PATENTED TRACK

Provide specially designed beam, i.e., patented track beam, constructed from welded steel components. Provide patented track fabricated by a manufacturer regularly engaged in the production of this type of beam. Provide the lower flange (T-rail) of the beam section with a flat wheel tread surface. Minimum lower flange width must be 3.25 inches and have a chemical composition of 0.45 to 0.60 percent carbon content, 0.60 to 1.1 percent manganese content. The lower flange wheel tread surface must be tempered to a minimum hardness of 195 BHN.

Provide a structural steel upper flange and web beam section as one monolithic piece rolled to shape or fabricated from two pieces with the flange and web continuously fillet welded on both sides. The joint between the web and the T-rail must be continuously welded from both sides. The structural joint must conform to AISC 360. Size beam, as a minimum, to withstand all expected forces and the load combinations specified herein.

2.8 CRANE RUNWAY TRACK SYSTEM

Provide patented track runway track beams designed and constructed in compliance with MHI MH27.1 and CMAA 74, Class C (Moderate Service), except as modified and supplemented in the section.

Submit manufacturer's standard published tables that verify the crane bridge girder and crane runway track are sized in compliance with all specification requirements. When standard published tables are not available, provide calculations for the strength design and deflection of the bridge beams.

If any runway track suspension device is not the track manufacturer's standard commercial cataloged product, submit complete design data for each instance to substantiate that the device complies with the requirements of MHI MH27.1 and CMAA 74, Class C (Moderate Service).

It is the Contractor's responsibility to provide the complete runway track suspension system that is required to hang the crane runway track at its indicated location from the structural supports indicated on the drawings. For the track suspension system, provide all the standard commercial cataloged products possible. Custom runway track suspension devices that are not standard commercial cataloged products, designed and constructed for this particular application, are acceptable if their design documentation is approved by the Contracting Officer.

Provide flexible suspension type runway system including runway track beams, hanger rods, suspension fittings, lateral and longitudinal sway

bracing, and necessary hardware.

Select runway suspension hanger rods fabricated from alloy steel with rolled threads. Provide threads of sufficient length to permit at least 1.0 inch of vertical adjustment (up or down) after runway installation. Provide rods with self-aligning gimbals or ball-and-socket joints at each end which allow at least 5.0 degrees of deflection from the vertical. Provide not more than two rods per suspension point and in such cases consider the unequal loads induced in the rods. Fluid-filled load equalizing cells are not acceptable.

PART 3 EXECUTION

3.1 POST-ERECTION INSPECTION

After erection, the Contractor, the activity crane certifying official, and the Contracting Officer must jointly inspect the crane bridge and hoist systems and components to verify compliance with specifications and approved shop drawings and manufacturer's data. Notify the Contracting Officer 10 days before the inspection.

Document the results of this inspection and submit the post-erection inspection report to the Contracting Officer for approval.

3.2 OPERATIONAL TEST

After erection and inspection, test the hoist, bridge, and trolley as specified herein. All tests must be witnessed by a technical representative of the Contracting Officer and the activity crane certifying official.

Perform the 125 percent rated load test with the bridge and trolley located to obtain maximum loads on the runway and bridge girders. Test the systems in service to determine that each component of the system operates as specified, is properly installed and adjusted, and is free from defects in material, manufacture, installation, and workmanship.

Rectify all deficiencies disclosed by testing and retest the system or component to prove the crane meets the specified requirements.

Provide all personnel and equipment required to meet the specified test requirements. This includes test loads, and rigging gear, crane operating personnel, instruments, and all other necessary apparatus.

3.2.1 Operational Test Report

Record crane test data on appropriate test record forms suitable for retention for the life of the crane. Include in the test records:

a. Test date

b. Crane identification number

c. Weather conditions (temperature, humidity, barometric pressure, dew point, and crane orientation)

d. Identification of each test performed

e. Results of each test performed

f. Data collected during testing

g. Remarks

Record operating and startup current and motor terminal voltage measurements for electrical equipment (motors) using appropriate instrumentation (e.g., clamp-on ammeters). Compare recorded values with design specifications or manufacturer's recommended values; abnormal differences (i.e., greater than 10 percent from manufacturer's or design values) must be justified or appropriate adjustments performed. In addition, note, investigate, and correct any high temperatures or abnormal operation of any equipment or machinery. Record hoist, trolley, and bridge speeds during each test cycle. Ensure that any energized drive motor initially rotates only in the direction selected by the operator by depressing the corresponding pushbutton; i.e., is not overhauled.

3.2.2 Hook

Measure hook for hook throat spread before and after load test. Establish a throat dimension base measurement by installing two tram points and measuring the distance between these tram points (plus or minus 1/64 inch). Record this base dimension. Measure the distance between tram points before and after load test. Any increase in throat opening from the base measurement is cause for rejection.

3.2.3 No-Load Test

Check entire clearance envelope to ensure there are no obstructions. Raise and lower the hook through the full range of normal travel at rated speed for three complete cycles. Then raise and lower the hook through the full range of normal travel in slow speed. Verify proper operation of hoist limit switches. Operate the bridge and trolley in each direction the full distance between end stops; bring bumpers into contact with bumper stops at each end of travel. Perform one complete cycle to check each speed point and verify proper brake operation.

3.2.4 Hoist Load Test

Perform the following tests, as specified, with test loads of 100 percent (plus 0 minus 10 percent) and 125 percent (plus 5 minus 0) of rated load.

a. Static Load Test (125 percent only): Check entire structure, holding brake and hoisting components as follows:With the trolley in the center of the bridge span, raise the test load approximately one foot. Hold the load for 10 minutes. Rotate load and hook a full 360 degrees to check bearing operation. Ensure there is no vertical movement of the load. Verify beam and girder deflections do not exceed CMAA 74 and MHI MH27.1 design limits.

b. Dynamic Load Test (100 percent only):
Raise and lower the test load through the full lift height to test limit switches. Check speed points during raising and lowering. Lower the load to the floor, operate continuously for 5 minutes, then raise and lower the load through two more cycles, in order to demonstrate proper operation and repeatability of all functions without component overheating or malfunction. Completely stop the machinery at least once in each direction during each cycle to ensure proper brake operation.

c. Hoist Load Brake (125 percent only): Raise test load approximately 5 feet. With neither pushbutton depressed, release (by hand) the holding brake. The load brake must hold the test load. Again with the holding brake in the released position, start the test load down (first point) and then release the pushbutton as the test load lowers. The load brake must prevent the test load from accelerating. Submit 6 copies of the brake setting record.

d. Hoist Loss of Power (Panic Test) Certificate (125 percent only): Raise the test load to approximately 8 feet. While slowly lowering the test load, disconnect the crane's power source. Verify that the test load does not lower and that the brake is set.

3.2.5 Trolley/Hoist Load Test

Operate the trolley/hoist the full distance of the bridge rails in each direction with a test load of 125 percent of rated load on the hook (one cycle). Check proper functioning of all drive speed control points. Verify proper brake action.

3.2.6 Bridge Load Test

With a test load of 125 percent of rated load on the hook, operate the bridge for the full length of the runway in one direction with the trolley/hoist at the extreme end of the bridge, and in the opposite direction with the trolley at the opposite extreme end of the bridge (one cycle). Check proper functioning of all drive speed control points. Check for any binding of the bridge end trucks and verify proper brake action. Record deficiencies. Secure from testing if deficiencies are found.

3.2.7 Rated Travel Test

Repeat travel tests for trolley/hoist and bridge with a test load of 100 percent of rated load. Repeat the test for 2 cycles to demonstrate proper operation and repeatability of all functions without the overheating or malfunction of any components. Check speed points during each cycle. Completely stop the machinery at least once in each direction during each cycle to ensure proper brake action.

-- End of Section --